

## Case Studies xemex



### Case Study xemex®

(ze<sup>1</sup>meks)

### **Background**

Region	United States (South)
Industry	General Manufacturing
Application	Rubber Bonding (Conveyor Belt Systems) Manual Applicator Bell-Style Cartridge (400 mL)
Formulation	2K Polyurethane



Slider-Bed TL 30" Conveyor System



Challenge

Customer faced supply-chain issues with existing mixer, TAH 370-40.

\*Re Mixers supply chain has remained unbroken throughout 2021

#### Solution

Distributor sampled Xemex to customer for internal evaluation.

### Results

In sampling, customer discovered Xemex advantages:

- Improved ergonomics
- · Reduced material waste

Customer purchased a year's supply of Xemex nozzles.



### Case Study XSMSX

(zemeks)

### Background

Region	United States (East)
Industry	Defense, Aerospace
Application	Tank Round Sealing Robotic & Manual Applicators Bell-Style Cartridge (200 mL)
Formulation	Huntsman ARALDITE 8503 Epoxy (1:1) 250,000 cPs



Armor-Piercing Tank Round

### Challenge

Manufacturer cited multiple mixing-related difficulties with traditional nozzles:

- Robotic applications lacked adequate space
- Manual applicators lacked dexterity
- Other mixers were seen as wasteful

### Solution

Distributor sampled Xemex and two other mixing options with Huntsman ARALDITE 8503 for internal testing.

#### Results

Customer tested all three mixers for performance and claimed that, "Xemex won the gold medal".

Xemex also solved robotic dispensing issues, where longer mixers did not leave adequate clearance for automation.



X1-B8-7S





# Case Study xemex

(zemeks)

### **Background**

Region	United States (Midwest)
Industry	Electronics Manufacturing
Application	PCB Potting/Encapsulation Manual Applicator Bell-Style Cartridge
Formulation	ResinLab EP965LVLX Epoxy (1:1) 2.800 cPs



### Challenge

Supply-chain shortages forced switch to EP965LVLX. However, testing new material resulted in soft spots and tackiness when using previous mixers:

- EA250-32 (1/4" x 32 TAH Helical)
- EA187-32 (.187" x 32 TAH Helical)
- EA300-006 (7.5mm x 24 Quadro)

### Solution

Distributor sampled Xemex for in-house testing at customer's facility.

#### Results

After testing all four mixers, customer concluded that, "Xemex was the only suitable solution".







## Case Study xemex®

(zemeks)

### **Background**

Region	United States (South)
Industries	General, Electronics
Application	Potting & Sealing (Water Meter Registers) Pneumatic Applicator Bell-Style Cartridge (400 mL)
Formulation	Henkel Loctite Urethane (2:1) Viscosity: 900 cPs Short Pot Life: < 10 min



Solution

Challenge

Distributor sampled Xemex for in-house testing. Customer verified mixing performance with hardness and lap-shear testing.

Mixer lengths made dispensing difficult for operator

Previous mixers were viewed as very wasteful

### Results

Customer purchased Xemex for their production of industrial and residential water meters, citing the following reasons:

- Greater versatility
- Improved ergonomics
- Reduced material waste

Multiple issues were cited by manufacturer:

X1-B8-7S



Engineering Services
Attachment Technologies
Industry 4.0 Solutions