

The F82 Folding Door System puts high performance and security front of mind, offering a wide range of configurations to support the bespoke requirements of your project. Multiple doors can be combined with open-in or open-out options in a variety of styles to create a wide expanse of opening.

The system is fully PAS 24 and Secured By Design-accredited, making it Document Q compliant. The full frame and cill have been designed to create a slimmer, symmetrical frame of 97mm combined with a reduced interlock sightline of 122mm, providing larger glazing areas without compromising performance. Thermal U-Values of 1.0W/ m²K (triple glazed) assist with meeting the latest energy efficiency requirements.

Other key design features include a flush pop-out handle and contemporary traffic door handles. The system also offers heavy-duty compact slim stainless-steel rollers as standard, allowing for a smoother movement when opening and closing.

## DESIGN FEATURES

- Unique flush pop-out handle for ease of operation, removing the need for additional unsightly handles
- Unique traffic door handle
- Heavy-duty stainless steel compact rollers as standard
- Full symmetrical frame sightline of 97mm
- 122mm slimline interlock
- Low threshold

AluK (GB) Limited

+44 (0)1291 639 739

Chepstow

Larger glazing area

Newhouse Farm Ind Est

**AluK Design Studio** 5-11 Worship Street London EC2A 2BH



- Sauare bead
- Glazing sizing range of 28mm-44mm
- Available in a range of opening configurations
- Available in single or dual colour polyester powder coating, texture and anodised finishes
- All configurations available open-in and open-out







## **SPECIFICATIONS**

LValue (Dauble Claring) (Hay 1.0 M/m2K)	1.2 \\//m21/
J-Value (Double Glazing) (Ug: 1.0 W/m²K)	1.3 W/m²K
J-Value (Triple Glazing) (Ug: 0.7 W/m²K)	1.0 W/m²K
Air Permeability (Standard Threshold)	Class 3 (600 Pa)
Water Tightness (Standard Threshold)	Class 5a (200 Pa)
Vind Resistance	Class 4A (1600 Pa)
Security	PAS 24 & SBD
SYSTEM	
Depth	82mm
CONFIGURATIONS	
Opening	Open-In & Open-Out
SIZE AND WEIGHT LIMITS	
Max Leaf Height	2600mm
Max Leaf Width	1200mm
Max Vent Weight	150kg
GLAZING	
Glazing Options	Internal Bead
Glazing Thickness	28mm - 44mm
SYSTEM FEATURES	
Single Colour	✓
Dual Colour	✓
Textured Finish	✓ ·
Anodised Finish	✓
Multi-Point Locking	<b>✓</b>
Sightline (Head)	97mm
Sightline (Cill)	97mm
Sightline (Jamb)	97mm
Sightline (Meeting Stile)	122mm

# CONFIGURATIONS

7-7-0								7-1-6															
<b>←</b>	4	<b>←</b>	<b>←</b>	<b>←</b>	<b>←</b>	<b>←</b>		<	->	->	->	<b>→</b>	<b>→</b>	*		4	4	4	4	4	+		
6-1-5								7-2-5															
<	<b>→</b>	->	->	->	->		<b>←</b>	-	>	->	->	->	->		4	4	<	>	->	-	<b>→</b>		
6-2-4							6-3-3																
+	+	>	*	*	*		<b>←</b>	+	<	>	<b>→</b>	*											
5-5-0						5-1-4 5-2-3																	
<b>←</b>	4	4	4	<		<	<b>→</b>	->	->	->		-	-	>	<b>→</b>	<b>→</b>		-	-	>	->	<b>→</b>	
	4-4	4-0				4-1	-3				4-0-	-4			3-	3-0			3-	1-2		2-2-0	0
+	<b>←</b>	<b>←</b>	<b>←</b>		<	<b>→</b>	->	->		<b>→</b>	<b>→</b>	<b>→</b>	<b>→</b>	•	- 4	<b>-</b>	F	•	<b>C</b>	•	•	4	<b>←</b>

#### **KEY**



₹ Tro

Traffic door opens to the left → De air to

Door slides and stacks to the right Traffic door opens to the right

## OTHER OPTIONS AVAILABLE

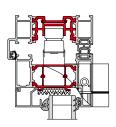




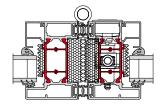
## CAD CROSS SECTIONS AND THERMAL PROFILE

Additional details are available on request.

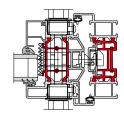
F82 Head



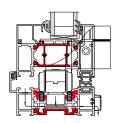
F82 Interlock



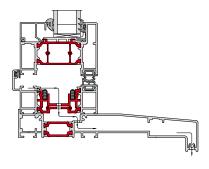
F82 Locking Jamb



F82 Face Drainage



F82 Cill



F82 Thermal Profile

