## **TECH SMITH MFG**



## MP5 TailHook Adapter Install Instructions:

Tools required:

- 1 Metal Cutting Tool
- 1 Rubber/Soft mallet
- 1 Metal File (for burs)
- 1 1/8 inch Metal Cutting Drill Bit.
- 1 1/8 x 3/4 inch roll pins (Included)

**NOTE:** This modification is geared to work only with an ATI 4 Position MP5 Stock. It has been test fitted before being shipped.

Step 1: Removal of Butt Plate

- 1. Using your cutting tool, cut off the end butt plate exactly where the polymer starts. This must be very exact. The cutting disk will be up agains the polymer - this will also assist in a straight cut.
- 2. Clean rails of any burrs with file.
- 3. Place adapter on rails- tap down with mallet. Make sure it goes all the way down- Should be somewhat of a tight fit.
- 4. Test the remaining 3 positions. It should lock on each one. If they do not you may have one rail out of alignment.
- 5. Once again, before you drill the PIN holes make sure the stock locks on the 2nd or 3rd position. Use the pilot holes to drill your holes.
- 6. 2 1/8" roll pins have been included. Use these to pin your adapter to the rails.

**NOTE:** Again because the modification is not being completed in-house we cannot guarantee success. However we have worked this out to make it as simple and as standard as possible. Please contact me if you have any questions.

NOTE: You will see pre-fitting marks on your adapter. This ensures quality control.