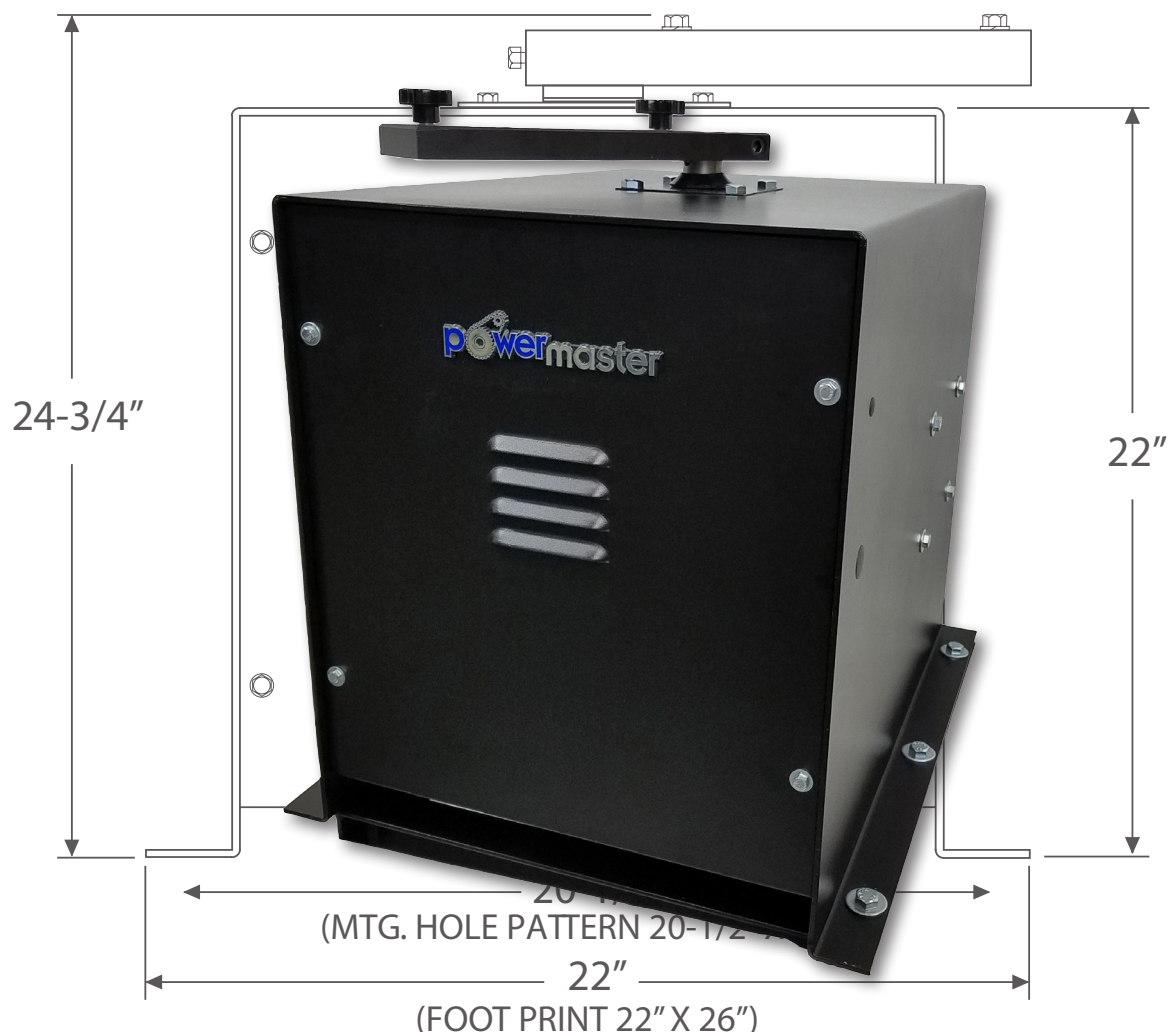




INSTALLATION AND OWNER'S MANUAL

MODEL CSWI & DSWI Swing Gate Operator

UL 325 and UL 991 Listed



***WITH NEW NITRO BOARD
(INSTRUCTIONS INCLUDED)***

Serial #:

Date Installed:

Your Dealer:

READ THIS MANUAL CAREFULLY
BEFORE INSTALLATION OR USE.
SAVE THESE INSTRUCTIONS.



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IMPORTANT!

FOR SWING GATE OPERATING SYSTEMS, SAFETY IS EVERYONE'S BUSINESS.

Automatic gate operators provide convenience and security to users. However, because these machines can produce high levels of force, it is important that all gate operator system designers, installers, and end users be aware of the potential hazards associated with improperly designed, installed, or maintained systems. Keep in mind that the gate operator is a component part of a total gate operating system.

The following information contains various safety precautions and warnings for the system designer, installer and end user. These instructions provide an overview of the importance of safe design, installation, and use.

Warnings are identified with the ▲ symbol. This symbol will identify some of the conditions that can result in serious injury or death. Take time to carefully read and follow these precautions and other important information provided to help ensure safe system design, installation and use.

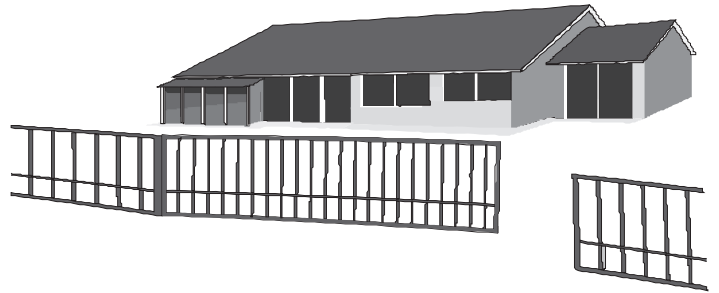
▲ WARNING: Gate operators are only one part of a total gate operating system. It is the responsibility of purchaser, designer, and installer to ensure that the total system is safe for its intended use. All secondary entrapment safety devices must be **RECOGNIZED** by UL to ensure the safety of the complete operating system.

UL INSTALLATION AND SAFETY CONSIDERATIONS

INSTALLATION CLASSES

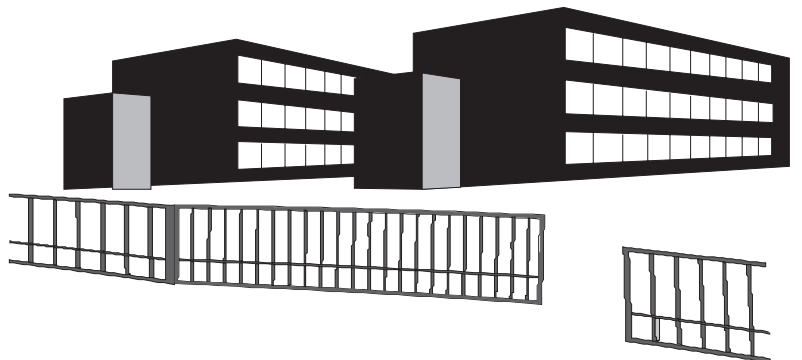
CLASS I - RESIDENTIAL VEHICULAR GATE OPERATOR

A vehicular gate operator (or system) intended for use in a home of one to four single-family dwellings, or a garage or parking area associated therewith.



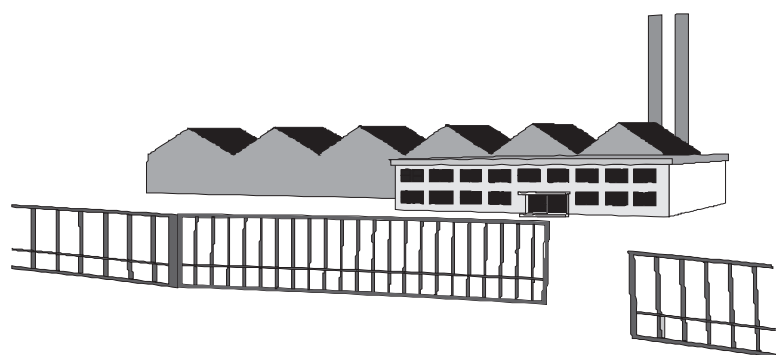
CLASS II – COMMERCIAL/GENERAL ACCESS VEHICULAR GATE OPERATOR

A vehicular gate operator (or system) intended for use in a commercial location or building such as a multifamily housing unit (five or more single family units), hotel, garages, retail store or other building servicing the general public.



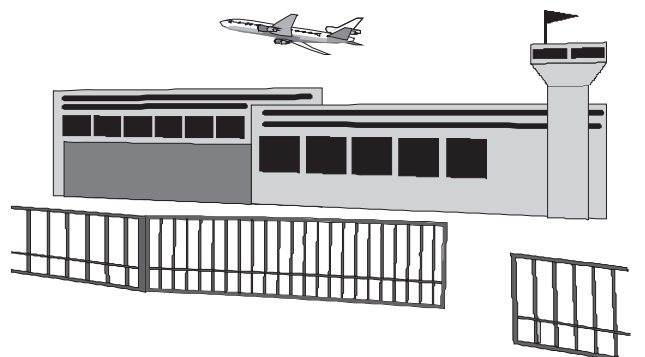
CLASS III - INDUSTRIAL/LIMITED ACCESS VEHICULAR GATE OPERATOR

A vehicular gate operator (or system) intended for use in an industrial location or building such as a factory or loading dock area or other locations not intended to service the general public.



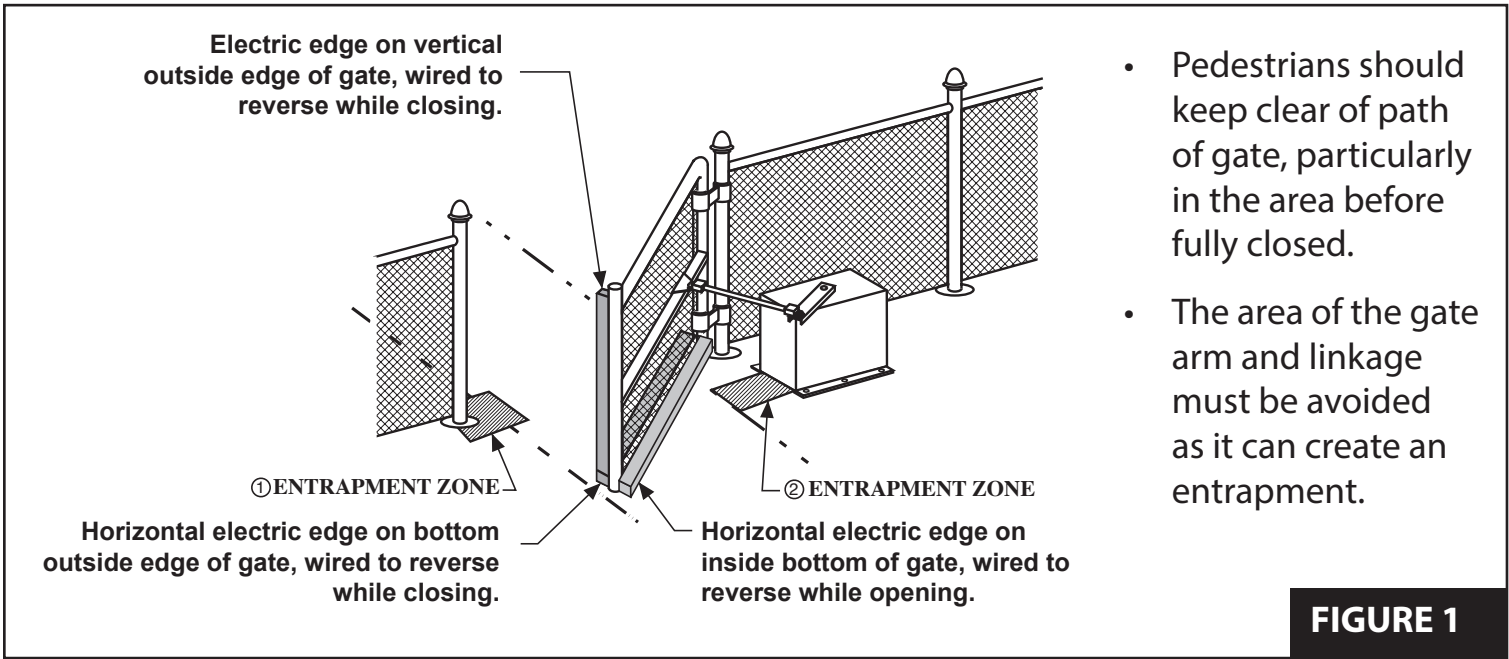
CLASS IV - RESTRICTED ACCESS VEHICULAR GATE OPERATOR

A vehicular gate operator (or system) intended for use in a guarded industrial location or building such as an airport area or other restricted access locations not servicing the general public, in which unauthorized access is prevented via supervision by security personnel.



SYSTEM DESIGNER SAFETY INSTRUCTIONS

- 1. Familiarize yourself with the precautions and warnings for the installer. Users are relying on your design to provide a safe installation.
- 2. The operator is supplied with a primary obstruction sensing entrapment protection system. The installation must also have a secondary entrapment protection system installed, such as photoelectric sensors or an electric edge system.
- 3. When designing a system that will be entered from a highway or main thoroughfare, be sure the system is placed far enough away from the road to eliminate traffic backup. Distance from the road, size of the gate, usage levels, and gate cycle/speed must be considered to eliminate potential traffic hazards.
- 4. Swing gates have two potential entrapment zones you must avoid. Make sure they are protected as shown in the following diagram (**Figure 1**).

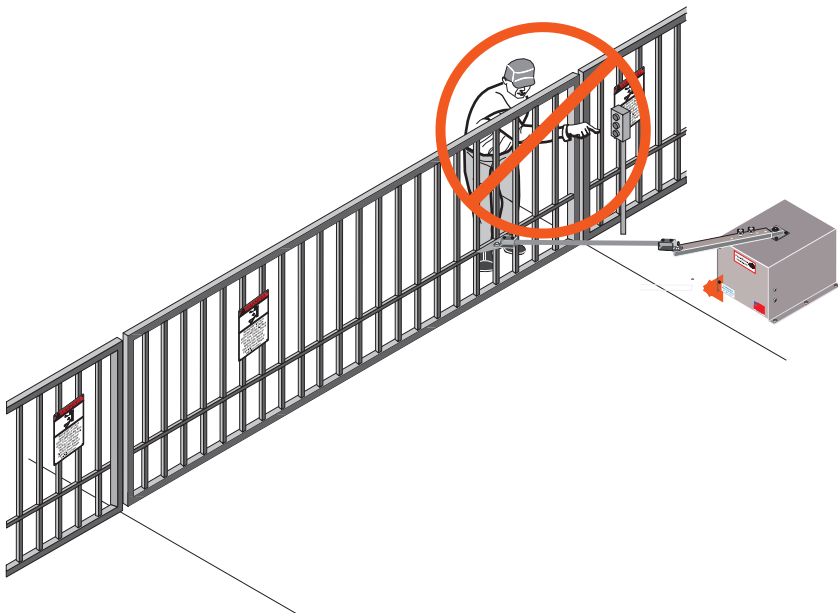


WARNING

THIS GATE SYSTEM IS FOR VEHICULAR TRAFFIC ONLY. A SEPARATE PEDESTRIAN ENTRANCE MUST BE PROVIDED.

The illustrations and descriptive captions provide precautions to help eliminate injuries or fatalities. Familiarize yourself with them when designing the total system.

- 5. Design the gate system so a person cannot reach over, under, around, or through the gate to operate any controls. Never place controls on the gate operator itself.



INSTALLER SAFETY INSTRUCTIONS

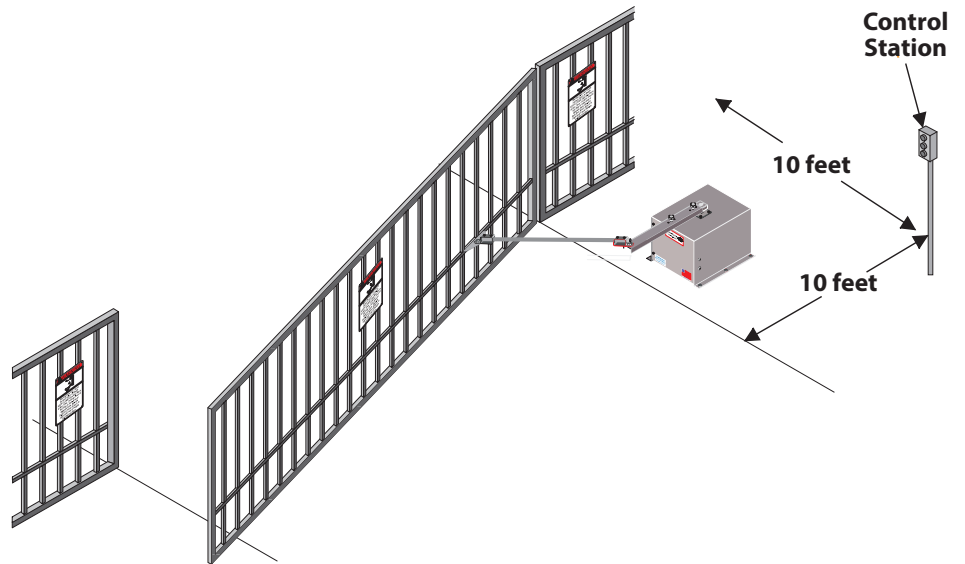
BEFORE INSTALLATION

- ▲ 1. Check to see that the operator is proper for this type and size of gate and its frequency of use. If you are not sure, consult factory.
 - ▲ 2. Check to see that there are no structures adjacent to the area, which may pose a risk of entrapment when gate is opening or closing.
 - ▲ 3. You must ensure that the gate has been properly installed and works freely in both directions. Replace or service any worn or damaged gate hardware prior to installation. A freely moving gate will require less force to operate and enhance the performance of the operator as well as the safety devices used within the system.
 - ▲ 4. Install the gate operator on the inside of the property and/or fence line. **DO NOT** install an operator on the public side of the gate.
 - ▲ 5. Severe injury or death can result from entrapment by a gate. The operator is supplied with an obstruction sensing primary entrapment protection system. Additional safety equipment such as electric edges or photocell sensors must be installed to provide the required secondary entrapment protection system. For assistance in selecting the correct type of safety equipment, consult the factory.
 - ▲ 6. Review the operation of the unit and become familiar with the manual operation procedure and safety features of the system.
 - ▲ 7. You must install a pushbutton control or key switch to allow for normal operation of the gate if the automatic controls do not work. Locate the push button or key switch and small warning placard within sight of the gate in a secured area at least 10 feet or more from any moving parts of the gate or operator.
 - ▲ 8. Outdoor or easily accessed gate controls should be of the security type to prohibit unauthorized use. Please consult your local distributor concerning the types and specifications of available controls.
-

DURING INSTALLATION

- ▲ 1. Be aware of all moving parts and avoid close proximity to any pinch points.
- ▲ 2. Disconnect power at the control panel before making any electric service connections. Connection location for controls and safety equipment can be found on the wiring diagram, and in this manual.
- ▲ 3. Know the procedure for disengaging and manually operating the unit.
- ▲ 4. Adjust the open and close force adjustment on the control board, in each direction, to the minimum force required to operate the gate smoothly. **DO NOT increase the force adjustment setting to make up for rough spots in gate travel - FIX THE GATE INSTEAD!**

- ▲ 5. Locate the controls at least 10 feet from the moving gate so that the user can observe the gate operation, but is not able to come in contact with the gate while operating the controls.



- ▲ 6. Attach large warning signs provided to each side of the gate or fence in the most conspicuous place. Mount control station and smaller warning placard together within sight of the gate opening.

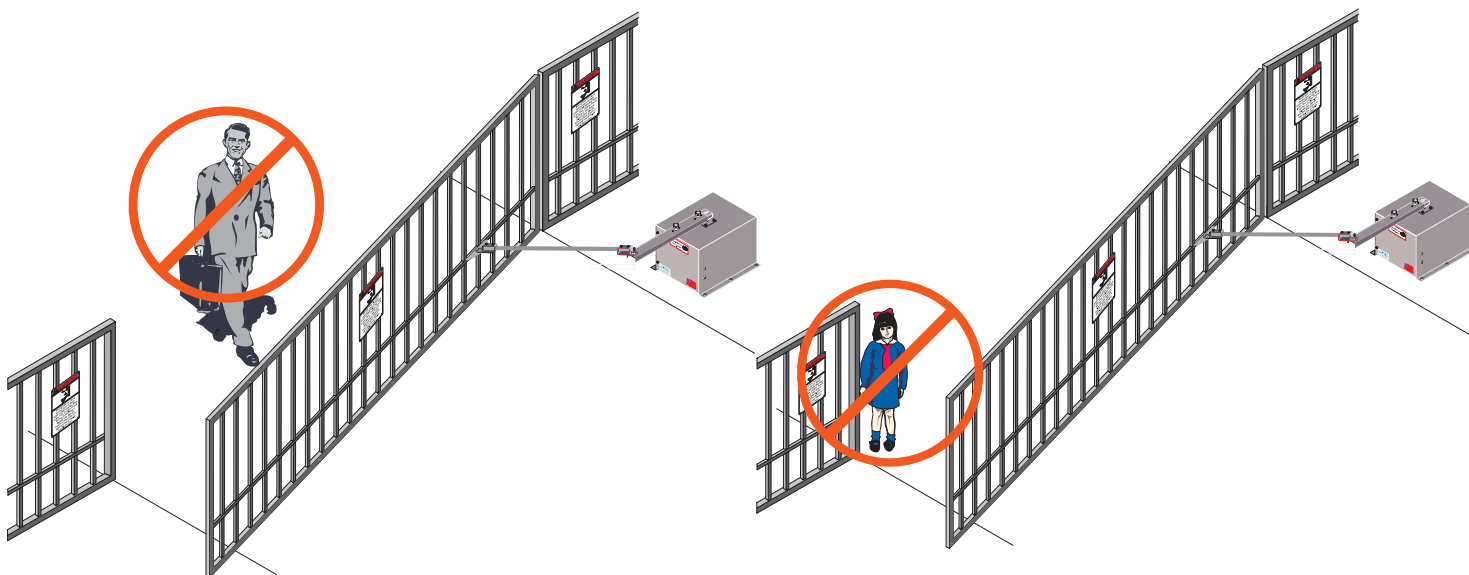
AFTER INSTALLATION

- ▲ You are responsible for ensuring that the end user understands the basic operations and safety systems of the unit, INCLUDING THE MANUAL OPERATION PROCEDURE.
- ▲ Point out that the safety instructions in brochure are the responsibility of the end user, and then **LEAVE THIS MANUAL WITH THE END USER.**

END USER SAFETY WARNINGS

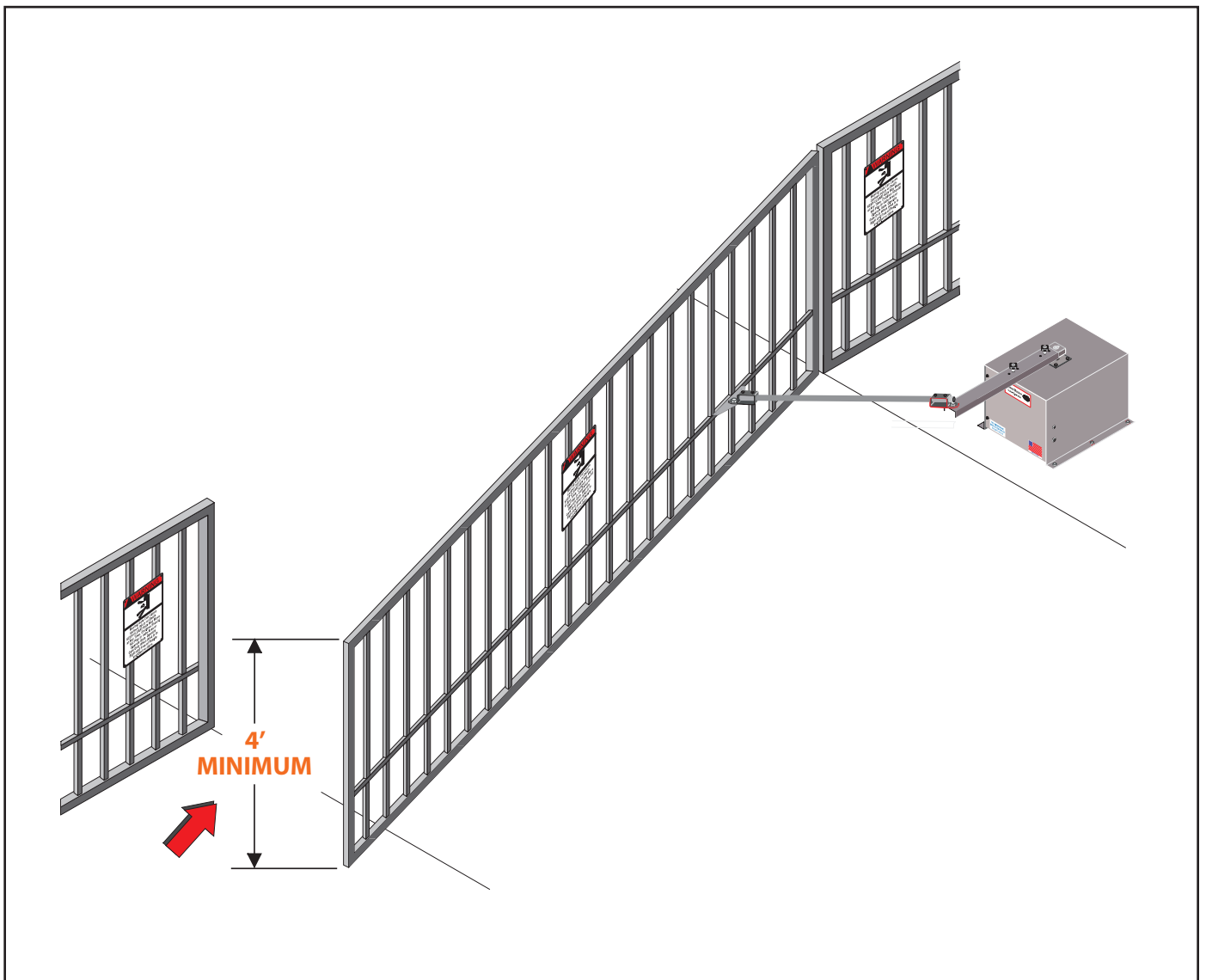
The manufacturer of the gate operator does not know what type of gate you have, or what type of automatic system is installed on your gate. Be sure you've been fully instructed on the sequence of operation for your specific gate system(s). Keep the gate properly maintained and have a qualified service person make repairs.

- ▲ 1. Be sure the following safety instructions are distributed to all persons authorized to use your gate.
- ▲ 2. **KEEP GATEWAY CLEAR (Front and Back) AT ALL TIMES.** Your automatic gate is not for pedestrian use. No one should ever cross the path of the moving gate.
- ▲ 3. DO NOT allow children to play near your gate, or to operate the gate.



- ▲ 4. DO NOT operate your gate system unless you can see it when the gate moves.
- ▲ 5. Be sure a pushbutton or key switch has been installed for manual electric operation in the event your radio or card key does not work. Any mounted control station should be located a minimum of 10 feet from the gate so the gate cannot be reached through or touched. Any pushbutton located in a building should be installed within sight of the gate.
- ▲ 6. DO NOT operate any controls without watching the movement of the gate.
- ▲ 7. Your gate system is required to have a primary and a secondary entrapment safety system installed and maintained.
- ▲ 8. If your gate closes automatically, loop detectors should be installed to detect the presence of a vehicle.

- ▲ 9. DO NOT increase force adjustment to compensate for a damaged gate. The gate should always be maintained to operate manually as easily as possible to provide maximum protection.
- ▲ 10. Check all safety systems at least once per month for the correct force, speed and sensitivity. Gate must reverse when hitting a rigid object, or when a non-contact sensor is activated. If these functions are observed to operate improperly, discontinue use and have it serviced immediately!
- ▲ 11. You are responsible for ensuring that warning signs are installed and maintained on both sides of your gate.
- ▲ 12. To ensure safe operation of this equipment, you must read this safety manual and keep it for reference.
- ▲ 13. Swing gates have two potential entrapment zones you must avoid. Make sure they are protected as shown in **Figure 1**.



INSTALLATION INSTRUCTIONS & SET-UP PROCEDURE

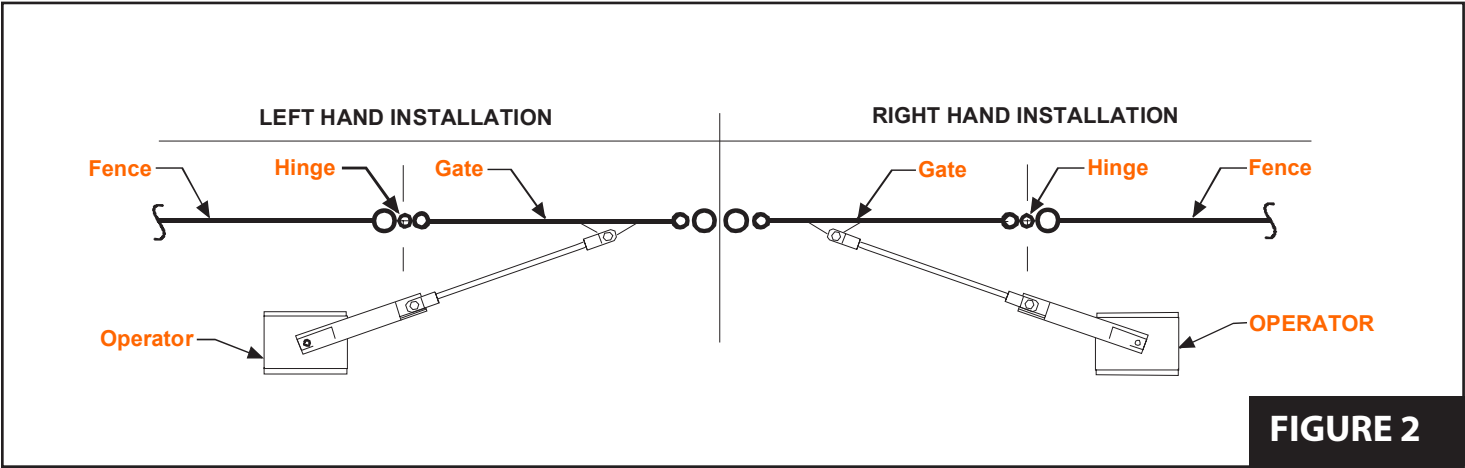


WARNING

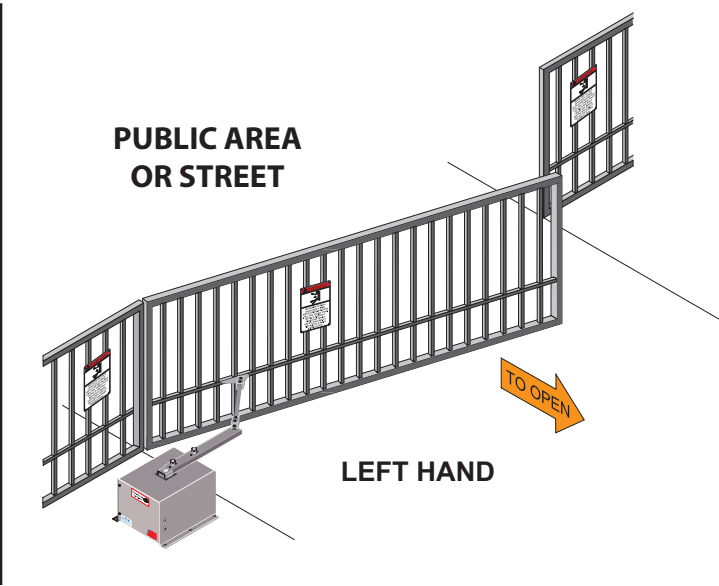
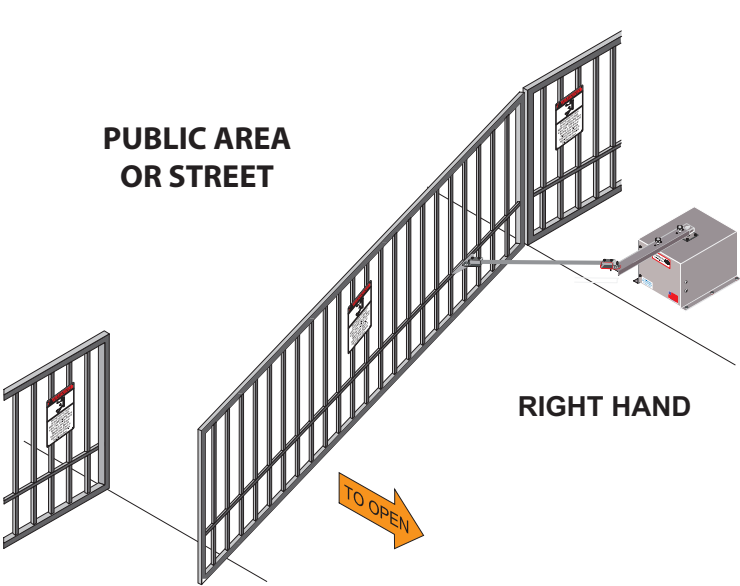
DO NOT APPLY POWER UNTIL TOLD TO DO SO! RISK OF ELECTRICAL SHOCK OR INJURY MAY RESULT!

BEFORE INSTALLING OPERATOR

IMPORTANT: Operator should always be mounted inside the gate. Determine whether the installation is Left hand or Right hand by the direction the gate moves in order to open, when viewed from inside the fence.

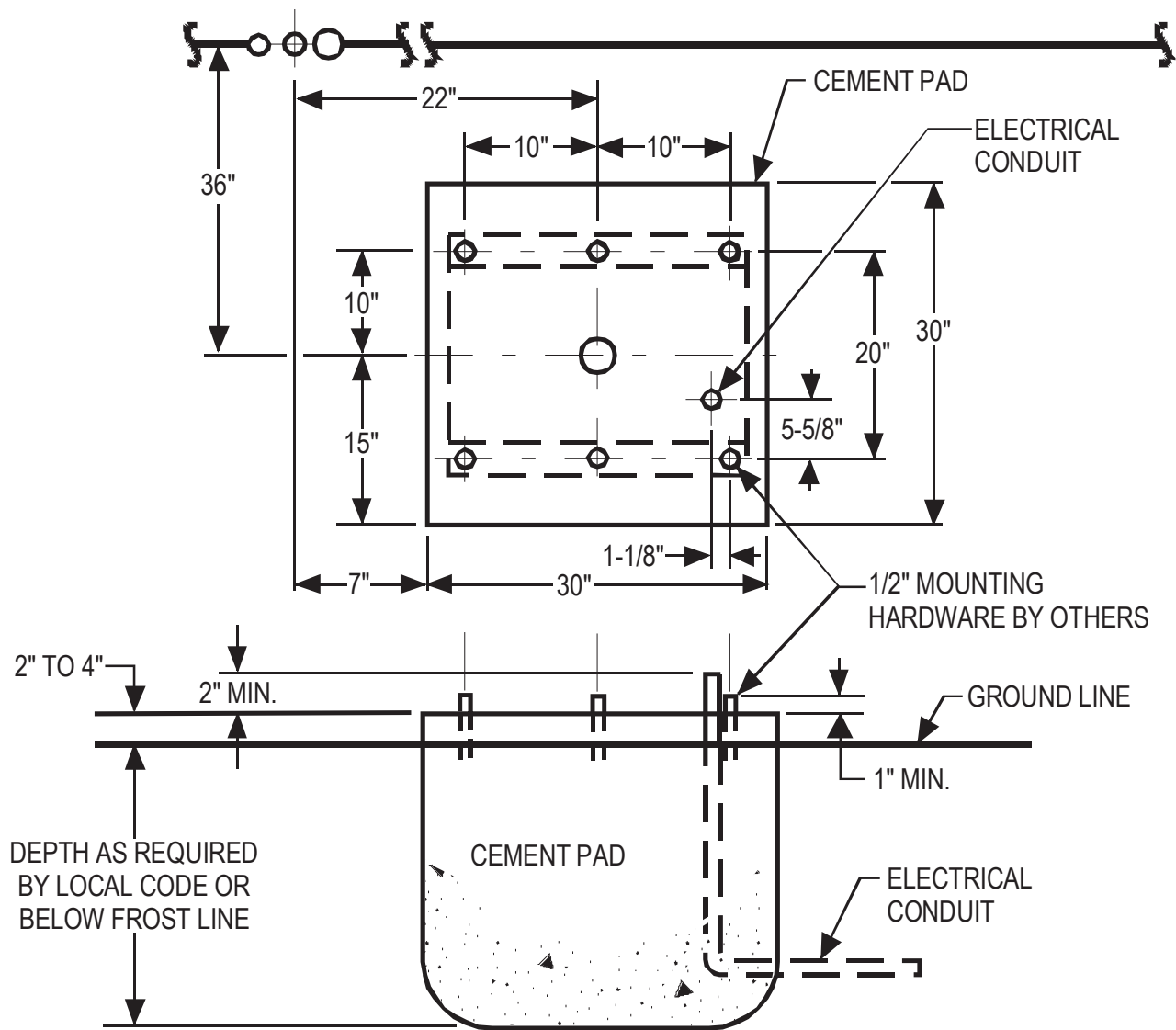


- 1. Gate must swing freely to fully opened and fully closed position.
- 2. The operator will be located as shown above, for left and right hand installation.

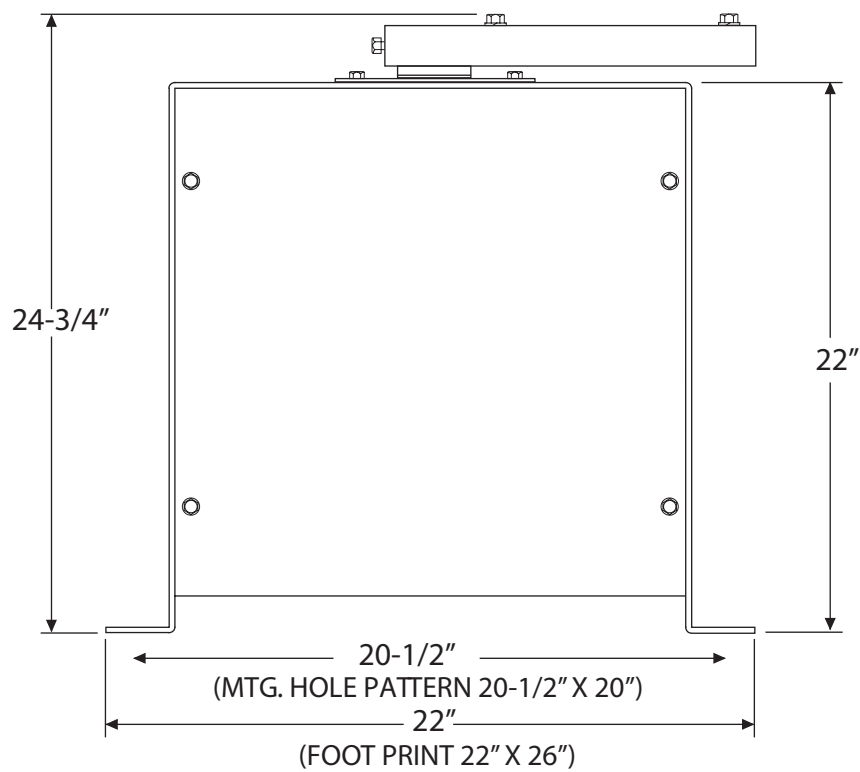


CSWI & DSWI CEMENT PAD LAYOUT

- 1. Lay out per drawing below.
- 2. Locate electrical conduit and mounting bolts.
Note: Bolt pattern must be parallel to fence line as shown.
- 3. Pour cement, ensuring top surface is level and allow 2 days cure time before installing operator.

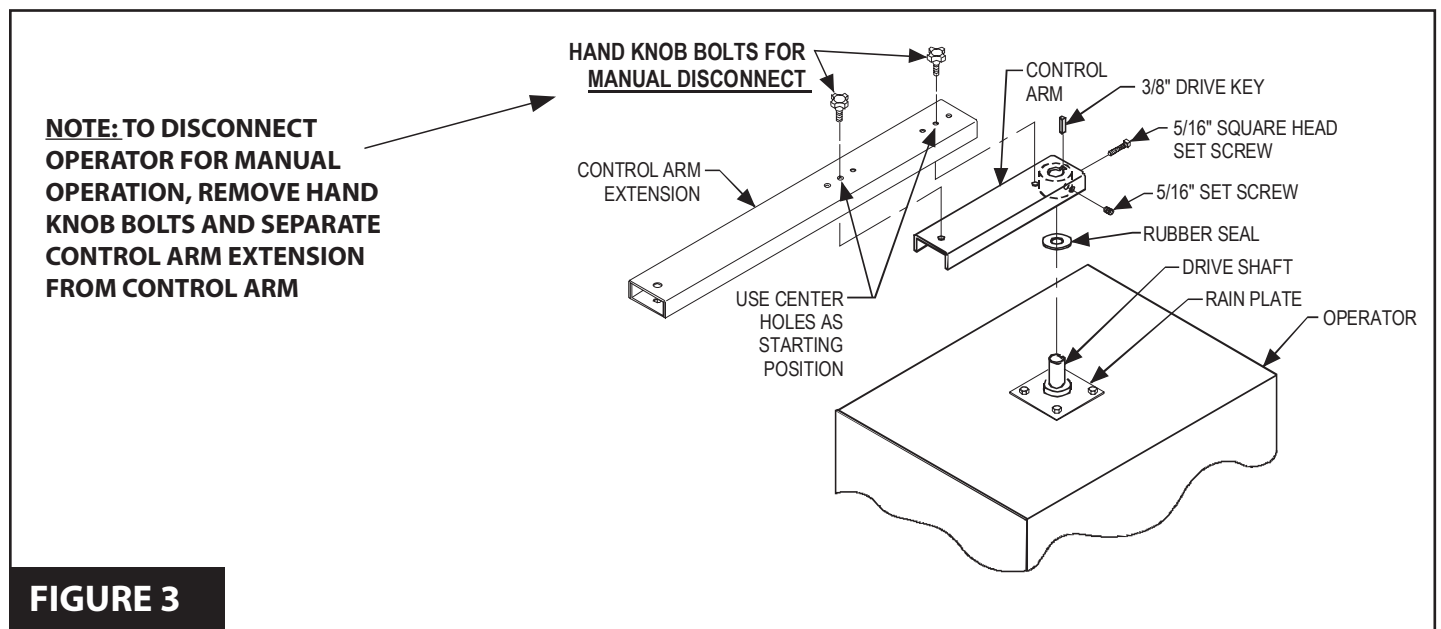


DSWI DIMENSIONS

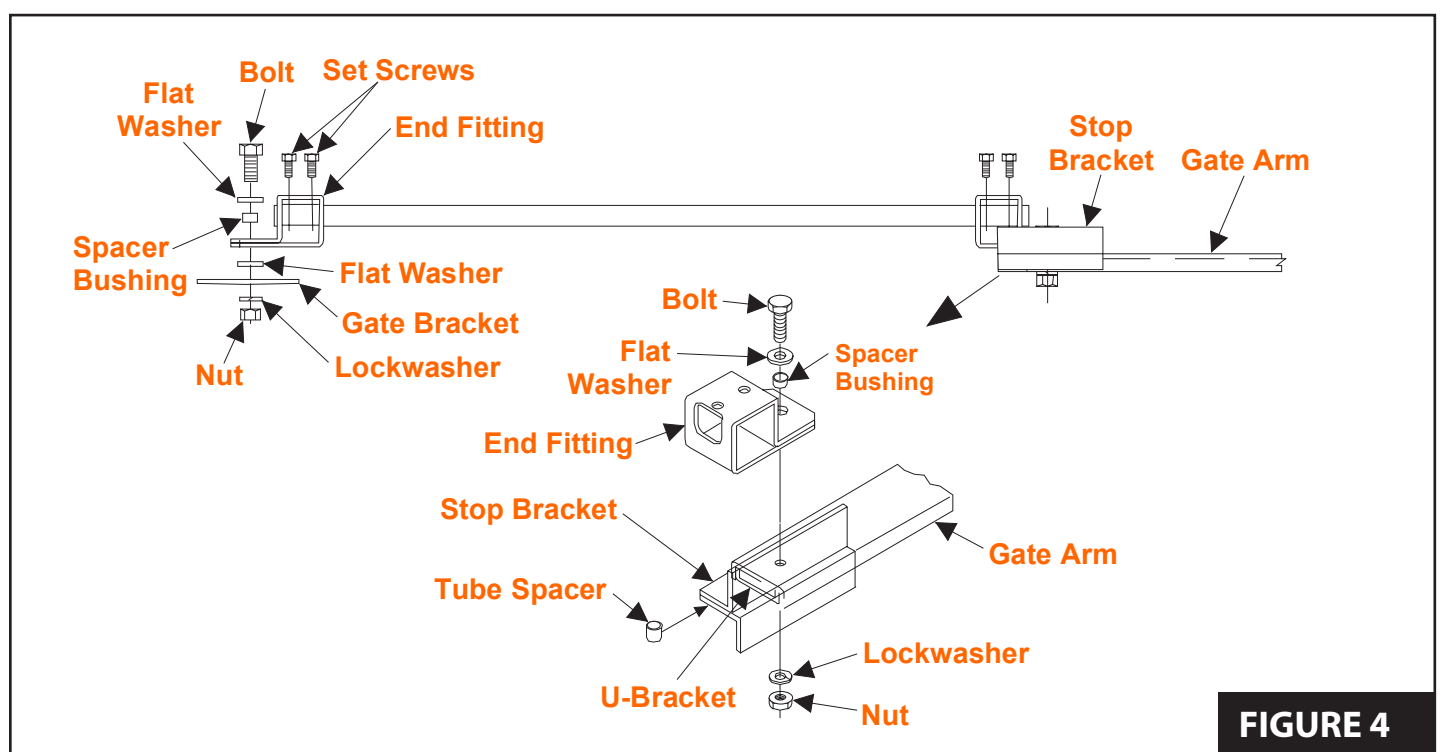


OPERATOR INSTALLATION

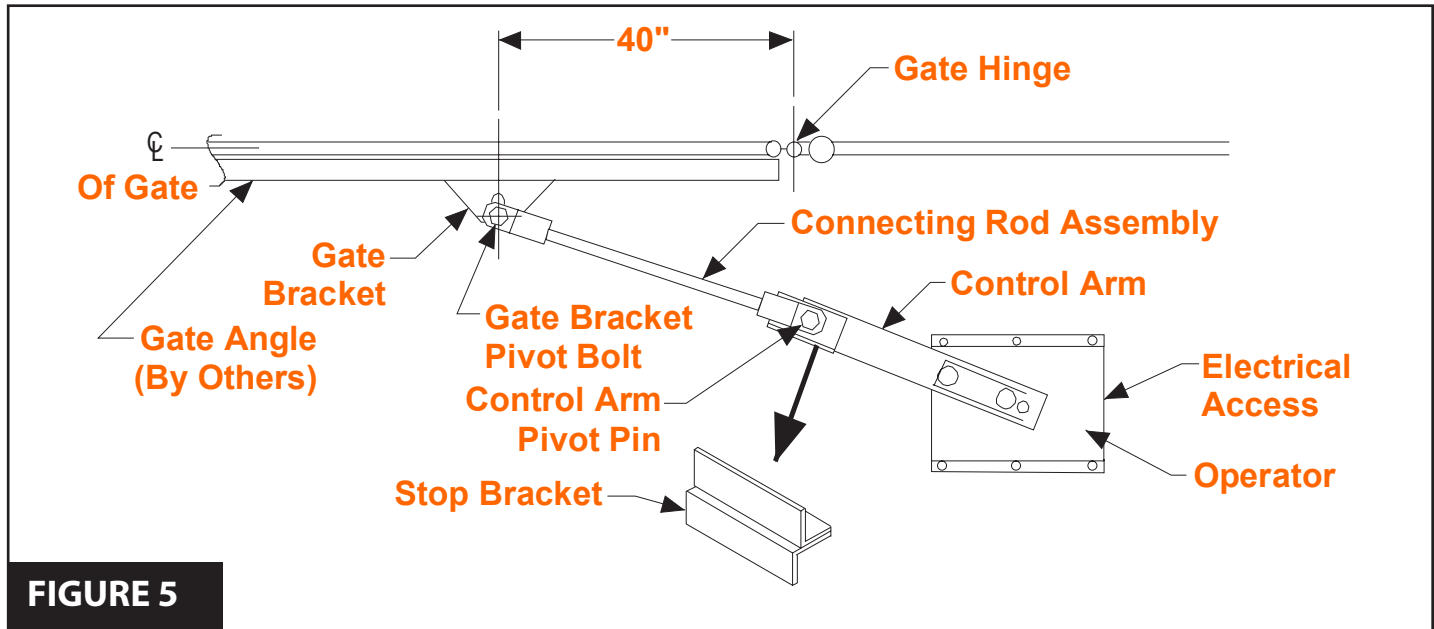
1. Mount operator on cement pad, locating electrical conduit under access hole, and secure position with 1/2 inch hardware.
2. Set control arm on output shaft of operator without drive key, and install control arm extension using hand knobs to secure position. The diagram below shows the correct holes to start with.



3. Install end fittings on connecting rod and attach assembly to end of control arm extension with stop bracket, as shown below.
4. Install gate bracket on end of connecting rod.



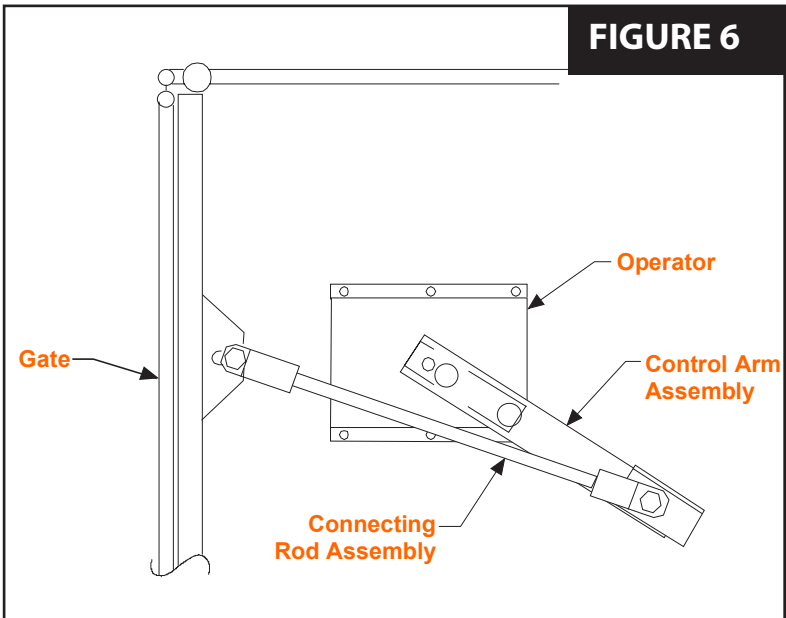
5. Locate gate bracket in position on gate, as shown below, and clamp in position.
6. Move control arm to its maximum close position. Arm assembly should be in locked position against stop bracket.



Note: Adjustment can be made in (4) locations to get desired closed position, as described below. Always start with Option “a”.

- a. Move the gate bracket to left or right of the 36 inch starting position.
 - b. Change length of connecting rod assembly.
 - c. Relocate control arm extension on control arm to a different hole pattern than start position.
 - d. Move connecting rod bolt in gate bracket to a different hole. See **Figure 5**.
7. Move control arm to its open position as seen in **Figure 6**.

Note: Open position of gate may be adjusted slightly with limit switch adjustment, but when finished, open position of control arm assembly should be as close as possible to that shown in **Figure 6**. If mechanical adjustments are made to achieve desired open position of gate, repeat **Steps 6 & 7**, since this will affect the closed position.

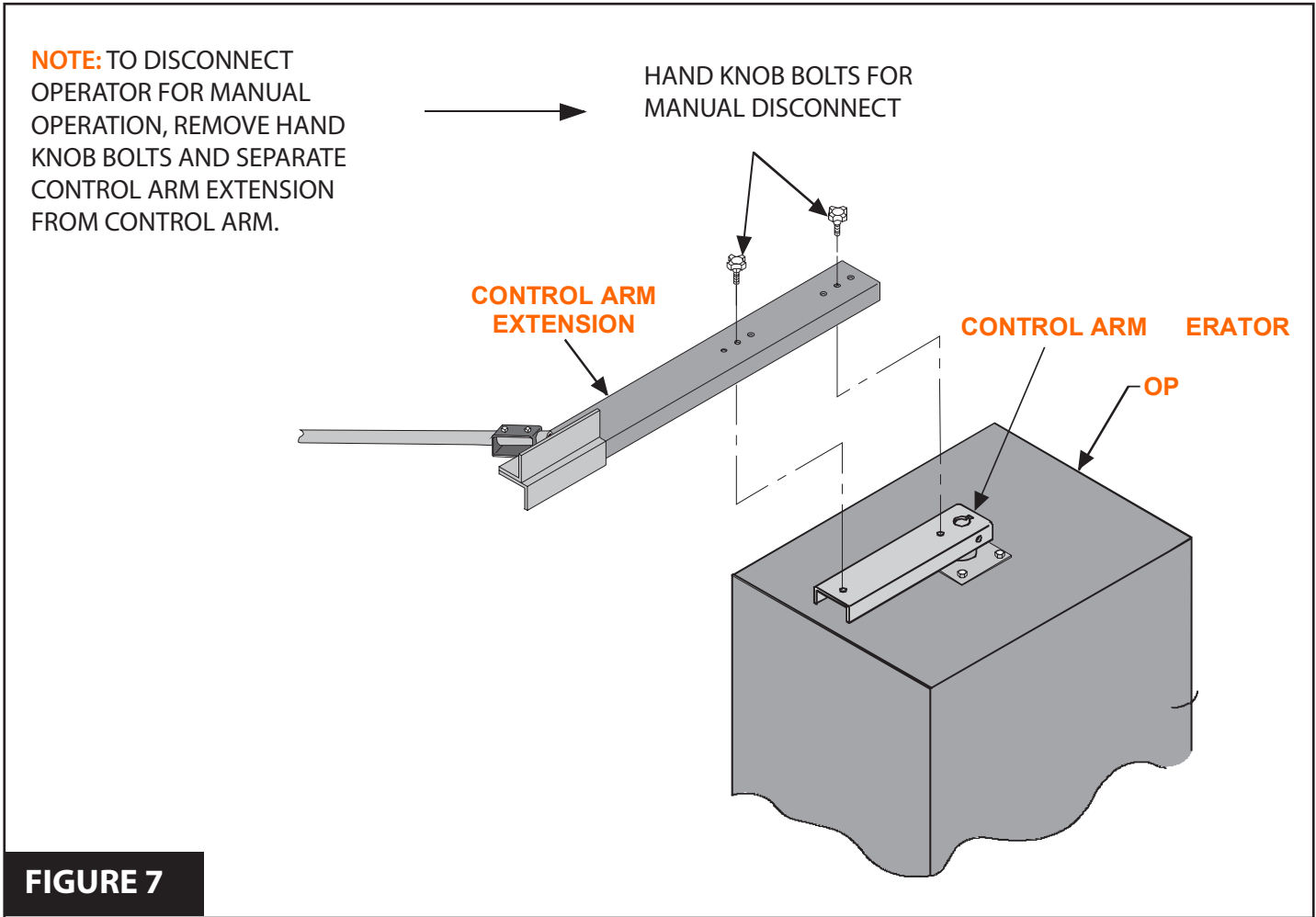


8. When the desired open and closed gate position have been achieved, place gate in the fully closed position and remove control arm extension from control arm. See **Figure 3**.
9. Remove control arm from operator drive shaft and insert drive key.
10. Replace control arm on operator drive shaft with drive key and secure with (2) 5/16 set screws.
11. Replace control arm extension on control arm and secure with hand knobs.

MANUAL OPERATION

Disconnect operator control linkage in order to manually operate the gate as follows:

- 1. Unscrew and remove (2) hand knob bolts connecting control arm extension to control arm.
- 2. Lift control arm extension with linkage off of control arm.
- 3. Fold control arm and linkage against gate.
- 4. Manually open and close gate as required.



ELECTRICAL SET-UP AND CONNECTIONS

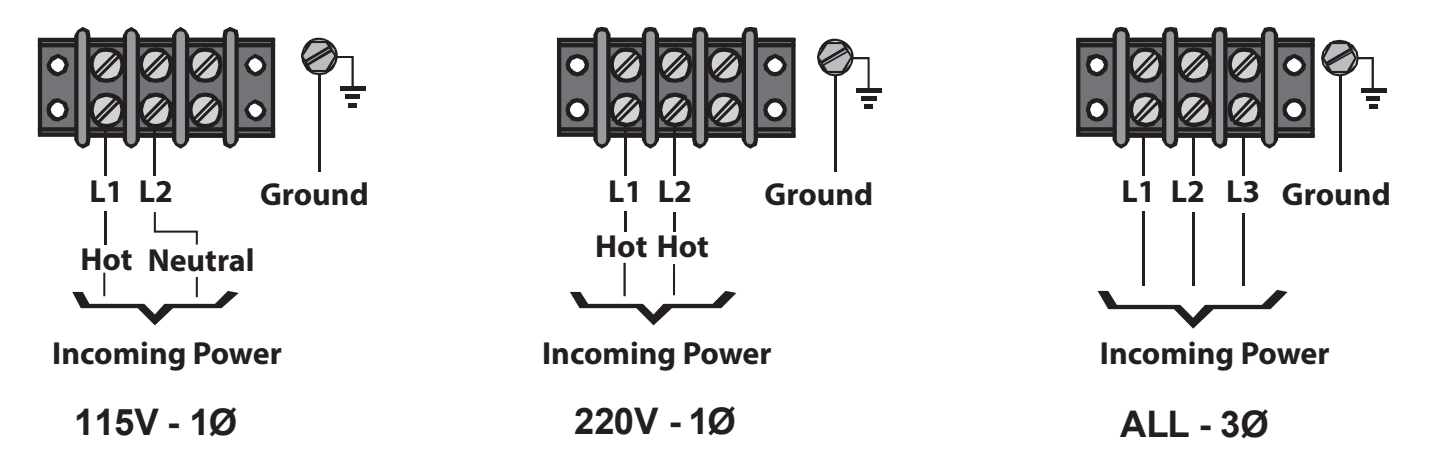
**WARNING**

DO NOT APPLY POWER UNTIL TOLD TO DO SO! RISK OF ELECTRICAL SHOCK OR INJURY MAY RESULT!

CONNECTION OF INCOMING POWER

NOTE: Before connecting the operator to an incoming power supply, use a voltmeter to determine that the electrical service is the same as that on the operator label. If the operator is connected to an incorrect power supply, damage will result, which is NOT covered by warranty.

- 1. Be sure the power switches at source, and at the operator are **OFF**.
- 2. In the diagram below, find the supply power that matches your installation and connect as shown.



NOTE: Wiring to operator must use watertight materials in accordance with local electric code. See the following wire gauge/distance charts for proper sizing. Master/Slave installations should have SEPARATE power supply wiring or length of wire runs should be figured at half that shown on the chart. This unit must be grounded in accordance with N.E.C. and local codes.

LOW VOLTAGE WIRE GAUGE/ DISTANCE CHART	
24 AWG: UP TO 150'	
20 AWG: 150' - 200'	
18 AWG: 250' - 1,500'	
Control wiring should be run as twisted pairs. DO NOT run control wires in the same conduit as power wires, telephone wires, or loop detector leads.	

LINE VOLTAGE	HP	WIRE GAUGE				
		14 AWG	12 AWG	10 AWG	8 AWG	6 AWG
1 PHASE 115V 208-230V	1/2	150/350	250/400	400/500	500/700	650/1000
	3/4	-----	150/250	250/400	400/600	500/850
	1	-----	-----	150/300	250/450	400/700
3 PHASE 208 - 230V 440-460V	1/2	450/2000	750/300	1200/4300	-----	-----
	3/4	350/1500	600/2400	900/3700	1100/4500	-----
	1	300/1200	450/1900	750/3000	900/4800	-----
	1-1/2	200/800	400/1500	500/2000	900/4800	-----

LIMIT ADJUSTMENT PROCEDURE

**WARNING**

READ ENTIRE PROCEDURE BEFORE STARTING. TURN OFF MAIN POWER BEFORE MAKING ANY ADJUSTMENTS!

**WARNING**

STAY CLEAR OF ALL MOVING PARTS AND ELECTRICAL COMPONENTS OF THE OPERATOR WHILE TESTING!

NOTE: Operator should be completely installed, mechanically and electrically, before attempting to set limit switch cams.

NOTE: For Master/Slave installation, travel time for the master operator must be set longer than the slave operator.

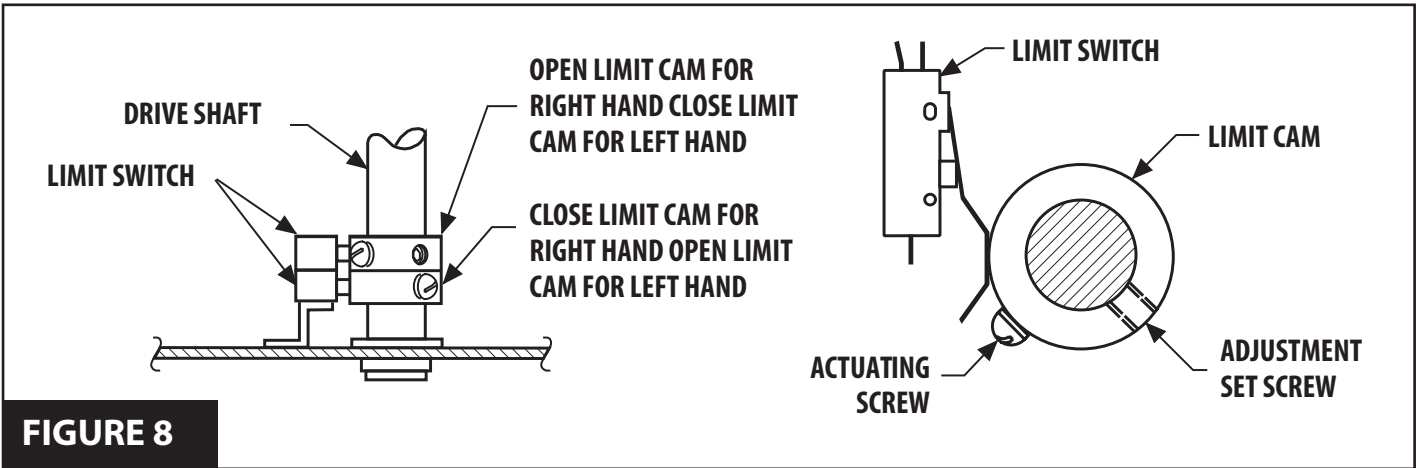
OPEN LIMIT SWITCH ADJUSTMENT

1. Turn on power. Press open button on control station. Gate should stop before full open position is reached. If gate does not stop when open position is reached, **PRESS STOP BUTTON!**
2. To adjust gate for more open travel, loosen **Open Limit Cam Set Screw** and rotate limit cam in the opposite direction drive shaft rotates to open gate. Re-tighten set screw after adjustment.
3. If it was necessary to stop gate, adjust **Open Limit Switch Cam** for less open travel by rotating the cam in the same direction that the drive shaft rotates to open the gate.
4. Press **CLOSE** button and stop gate in mid travel with **STOP** button.
5. Repeat procedure until desired open setting is obtained.

CLOSE LIMIT SWITCH ADJUSTMENT

1. Press **CLOSE** button on control station. Gate should stop before full closed position is reached. If gate does not stop when close position is reached, **PRESS STOP BUTTON!**
2. To adjust gate for more close travel, loosen **Close Limit Cam Set Screw** and rotate limit cam in the opposite direction drive shaft rotates to close gate.
3. If it is necessary to stop gate, adjust **Close Limit Switch Cam** for less close travel by rotating the cam in the same direction that the drive shaft rotates to close the gate.
4. Press **OPEN** button and stop gate in mid travel with **STOP** button. Repeat procedure until desired close setting is obtained.

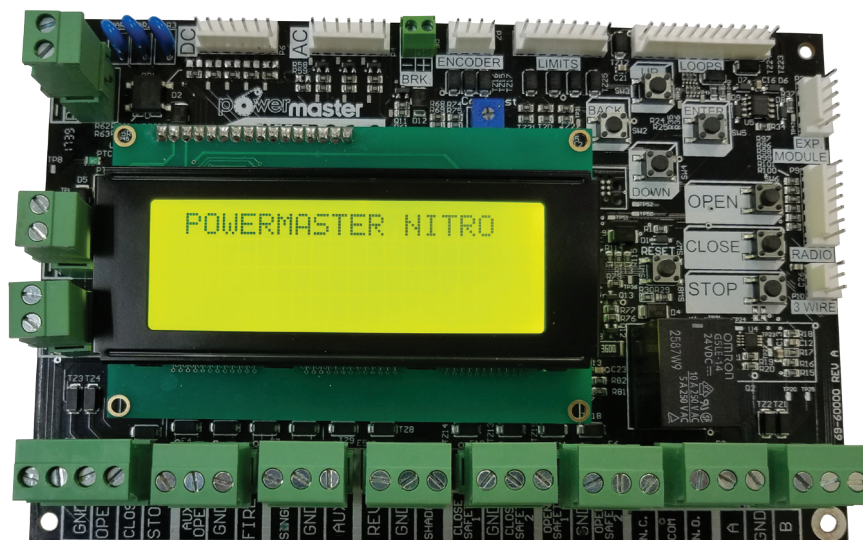
NOTE: After both **OPEN** and **CLOSE** limit adjustments are complete, check that both limit cam set screws are tight.





SUPPLEMENTARY INSTRUCTION MANUAL

for units equipped with
PowerMaster Nitro Board



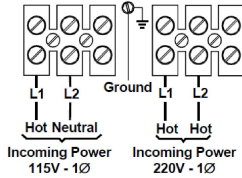
NITRO QUICK SETUP

1 ENSURE GATE MOVES SMOOTHLY IN BOTH DIRECTIONS.

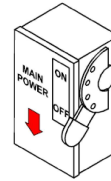
2 MECHANICALLY INSTALL GATE OPERATOR
NOTE: SEE MANUAL.

3 BEFORE MAKING ELECTRICAL CONNECTIONS MAKE SURE POWER IS TURNED OFF AT SOURCE

4 CONNECT INCOMING POWER



5 SET LIMIT NUTS TO CENTER OF TRAVEL



⚠ WARNING
TO PREVENT RISK OF PERSONAL INJURY OR DEATH: DISCONNECT POWER AT THE FUSE BOX BEFORE PROCEEDING. ELECTRICAL CONNECTIONS MUST BE MADE BY A QUALIFIED INDIVIDUAL. OBSERVE LOCAL ELECTRICAL CODES WHEN WIRING THE OPERATOR.

6 MANUALLY SET GATE TO CENTER OF TRAVEL

8 PRESS THE ENTER BUTTON

****SETUP WIZARD****
PRESS ENTER

9 SELECT OPERATOR USING THE UP, DOWN, ENTER BUTTONS

OPERATOR SELECT
> SLIDE GATE
SWING GATE
BARRIER GATE

7 THE UNIT CAN NOW BE POWERED

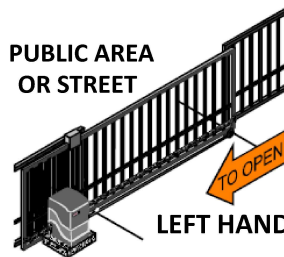
DETERMINE THE HAND OF OPERATOR AND SELECT AS SHOWN BELOW

10 *****HANDING*****
> RIGHT HAND *
LEFT HAND

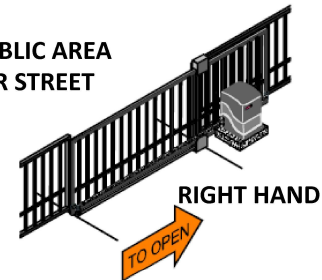
SELECTION

STORED SETTING

PUBLIC AREA OR STREET



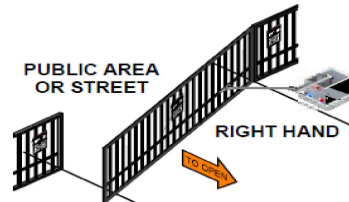
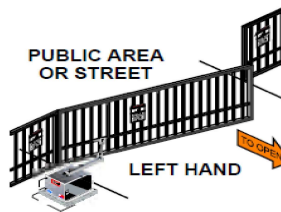
PUBLIC AREA OR STREET



11 SET AUTOCLOSE TIME THEN PRESS ENTER

AUTO CLOSE TIME
CURRENT: 0MIN 00 SEC
NEW : 0MIN 00 SEC

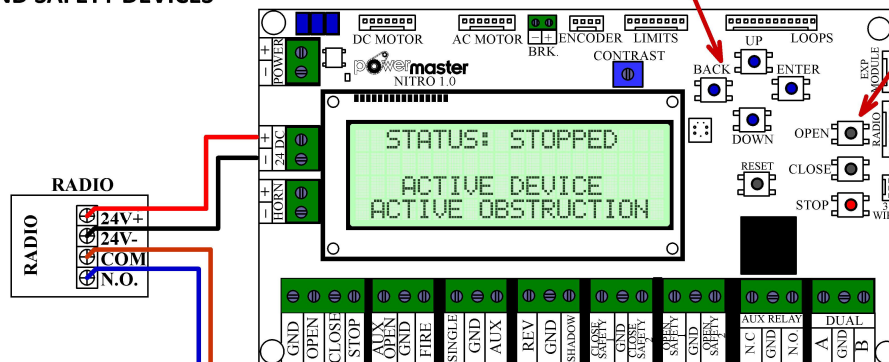
24VAC/VDC



12 CONNECT CONTROLS AND SAFETY DEVICES

UP, DOWN, ENTER, BACK LCD CONTROL BUTTONS

ON BOARD 3-BUTTON CONTROL STATION



REFER TO MANUAL FOR MORE DETAILS

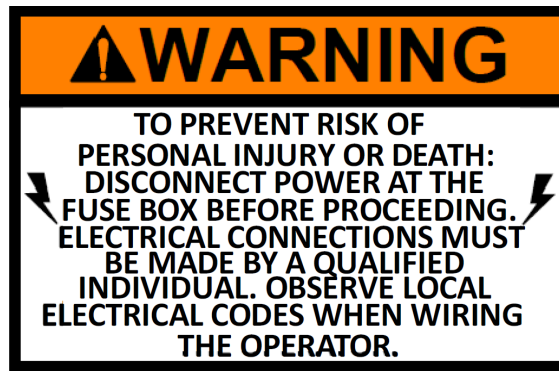
TOLL FREE TECHNICAL SUPPORT
1-800-243-4476

EMAIL: pmtech@powermasterny.com
WWW.POWERMASTERNY.COM

CONNECT OBSTRUCTION DETECTION DEVICE(S)

REQUIRED: OPEN SAFETY 1- PULSE OR 10K
REQUIRED: CLOSE SAFETY 1- PULSE OR 10K
OPTIONAL: OPEN SAFETY 2- PULSE OR 10K
OPTIONAL: CLOSE SAFETY 2- PULSE OR 10K

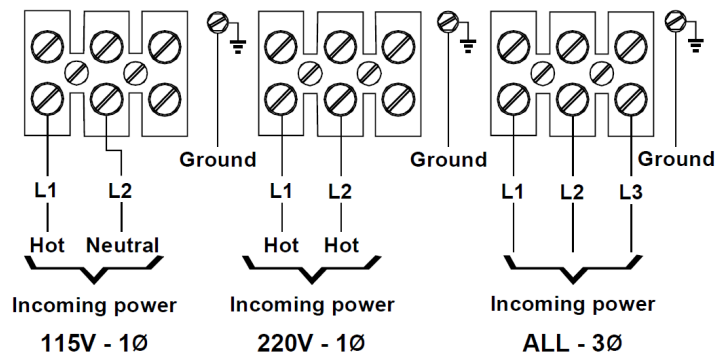
⚠ WARNING
TO AVOID RISK OF INJURY MAKE SURE POWER IS TURNED OFF BEFORE MAKING ANY CONNECTIONS.



WARNING: These operators have been designed and constructed for use with voltages from 115 to 460 VAC. Check the operator nameplate label on the control box cover for the proper voltage and phase. The application of an improper input voltage or phase will result in catastrophic failure to the internal electrical components.

When hard wiring, observe state and local electrical codes. A wiring diagram is attached to the inside of the control box cover. Connect the appropriate voltage and phase power leads to the appropriate terminals and connect a ground wire to the grounding screw.

The wiring diagram attached inside the cover of the control box details all of the field wiring terminal connections for the operator. Always connect the wires to the push-button control and auxiliary devices exactly as shown.



WARNING:

Control voltage of the door operator is 5 volts DC, Class 2. Do not run the power leads and control circuit wiring in the same electrical conduit.



WARNING

TO PREVENT THE RISK OF PERSONAL INJURY AND / OR DAMAGE TO DOOR OR PROPERTY, ONLY OPERATE DOOR CONTROL WHEN DOOR IS IN CLEAR VIEW. IF CONTROL STATION CANNOT BE LOCATED WHERE THE DOOR IS VISIBLE OR IF ANY OTHER DEVICE IS USED TO CONTROL THE DOOR AN AUXILIARY ENTRAPMENT DEVICE SUCH AS A DOOR EDGE OR PHOTOELECTRIC MUST BE CONNECTED.

Note: These Operators are able to accept monitored safety devices for entrapment protection. To comply with code requirements, at least one monitored safety device **MUST** be installed and wired to the operator. Additional safety devices may be necessary, depending on installation requirements.

Number 22-gauge wire or heavier must be used for wiring the control stations and auxiliary control devices to the operator. Smaller gauge wire may cause operational problems.



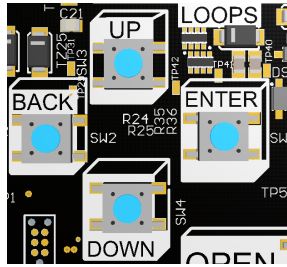
WARNING

TO AVOID POSSIBLE DAMAGE TO THE DOOR AND OPERATOR ENSURE ALL DOOR LOCKS ARE DISABLED. SETUP THE LOCKBAR SENSING ON THE CONTROL BOARD, OR USE AN INTERLOCK SWITCH IF A LOCK IS REQUIRED TO RETAIN FUNCTIONALITY.

1 Board Interface

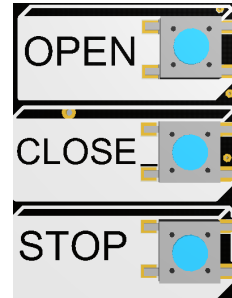
LCD Navigation

The board is equipped with **UP**, **DOWN**, **BACK**, and **ENTER** buttons located to the upper right corner of the board.



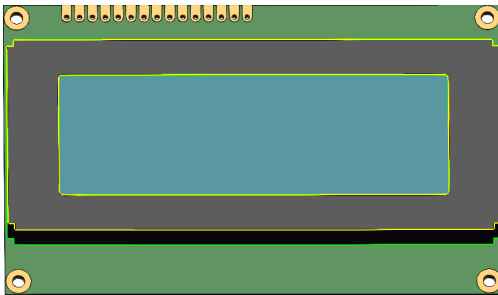
On Board 3-Button Controls

The board is equipped with **OPEN**, **CLOSE**, and **STOP** buttons located to the right side of the board.



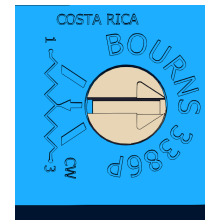
LCD Display

The board is equipped with a 20 x 4 LCD display to provide user feedback and change settings.



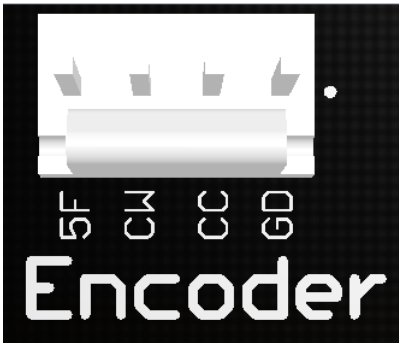
Contrast Adjustment

The board is equipped with a potentiometer in order to adjust the contrast of the LCD screen.



2 Headers

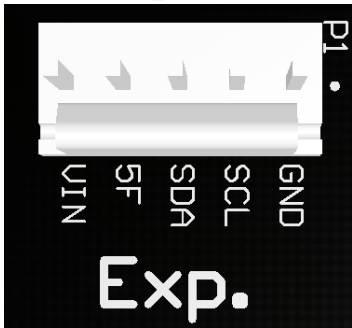
Encoder



Limits



Expansion Headers



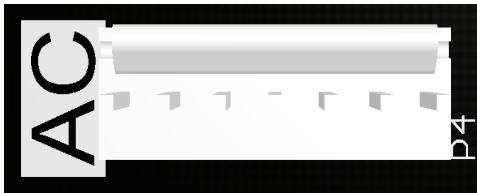
3 Wire Header



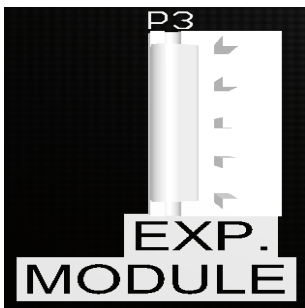
DC Motor Header



AC Motor Header



Expansion Module Header



Radio Header



3 Terminals

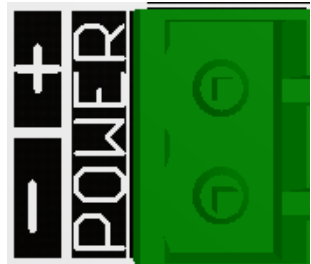
Horn Terminal



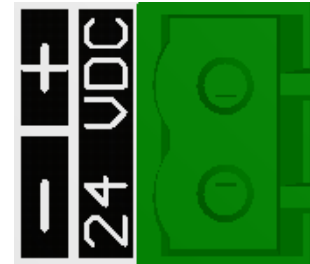
Brake Terminal



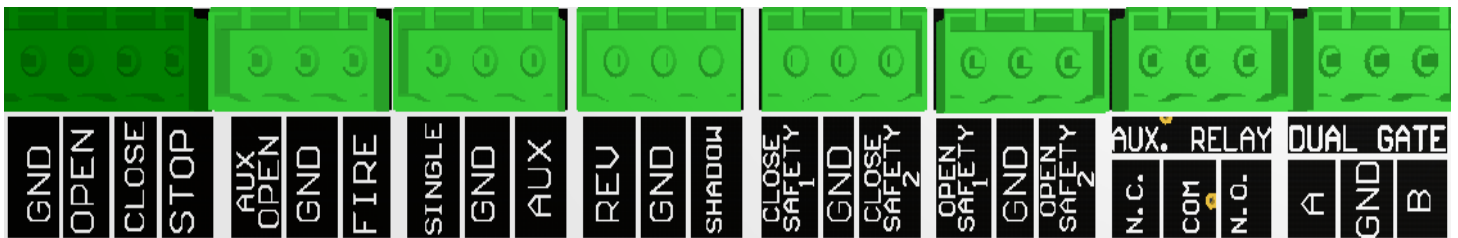
Power Terminal



24 VDC



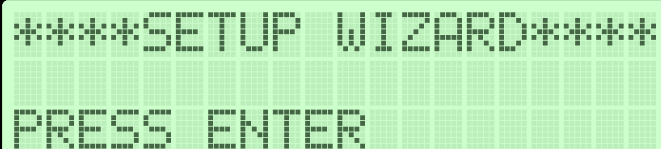
Terminal Strip



4 Setup Wizard

Setup Introduction

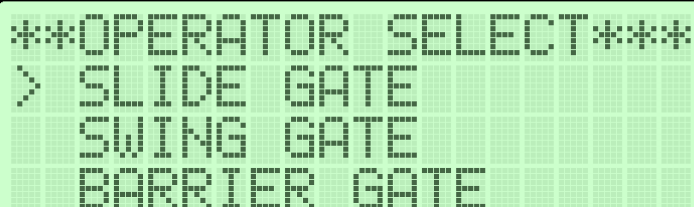
1. To begin setting up the operator press the **ENTER** button.



```
*****SETUP WIZARD*****  
PRESS ENTER
```

Operator Type

1. To select the correct operator type press the **UP** and **DOWN** buttons.

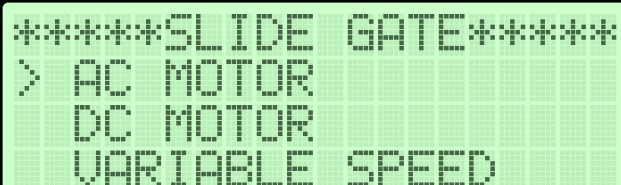


```
***OPERATOR SELECT***  
> SLIDE GATE  
  SWING GATE  
  BARRIER GATE
```

2. Once the desired operator type is selected, press the **ENTER** button.

Operator Select

1. To select the correct operator press the **UP** and **DOWN** buttons.



```
*****SLIDE GATE*****  
> AC MOTOR  
  DC MOTOR  
  VARIABLE SPEED
```

2. Once the desired operator is selected press the **ENTER** button.



```
*****SWING GATE*****  
> AC MOTOR  
  DC MOTOR  
  VARIABLE SPEED
```

NOTE: The model of the operator can be found on the cover or side of the machine.

Handedness

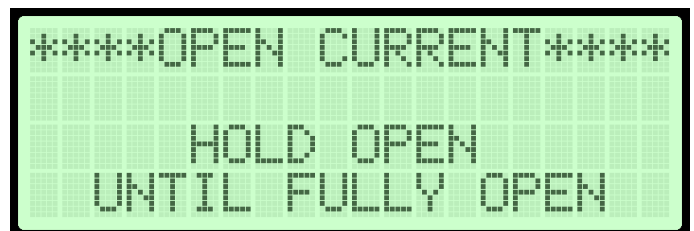
1. To select the correct hand press the **UP** and **DOWN** buttons.
2. Once the desired hand is selected press the **ENTER** button.



NOTE: The hand of the operator is the side of the driveway the operator is on from the inside looking out.

Open Force Setup

1. Hold the **OPEN** button and run the operator from the **FULLY CLOSED** position all the way to the **OPEN LIMIT**.
2. Once the operator is at the **FULLY OPEN** position press the **ENTER** button.

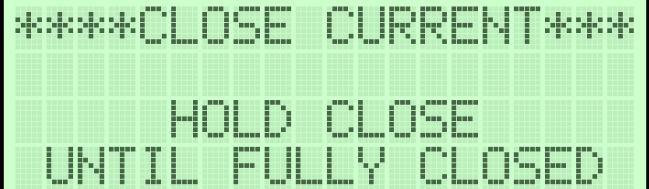


NOTE: The open current setting adjusts the maximum current allowed to operate the door/gate in the open direction.

If the open current load exceeds this threshold, the operator will trigger a safety.

Close Force Setup

1. By holding the **CLOSE** button run the operator from the **FULLY OPEN** position all the way to the **CLOSE LIMIT**.



*****CLOSE CURRENT*****
HOLD CLOSE
UNTIL FULLY CLOSED

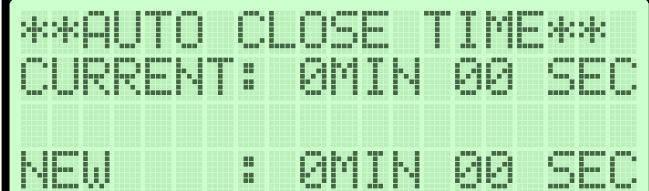
2. Once the operator is at the **FULLY CLOSED** position press the **ENTER** button.

NOTE: The close current setting adjusts the maximum current allowed to operate the door/gate in the close direction.

If the close current load exceeds this threshold, the operator will trigger a safety.

Auto Close Time Adjustment

1. By pressing the **UP** and **DOWN** buttons set the adjusted time for the auto close timer.

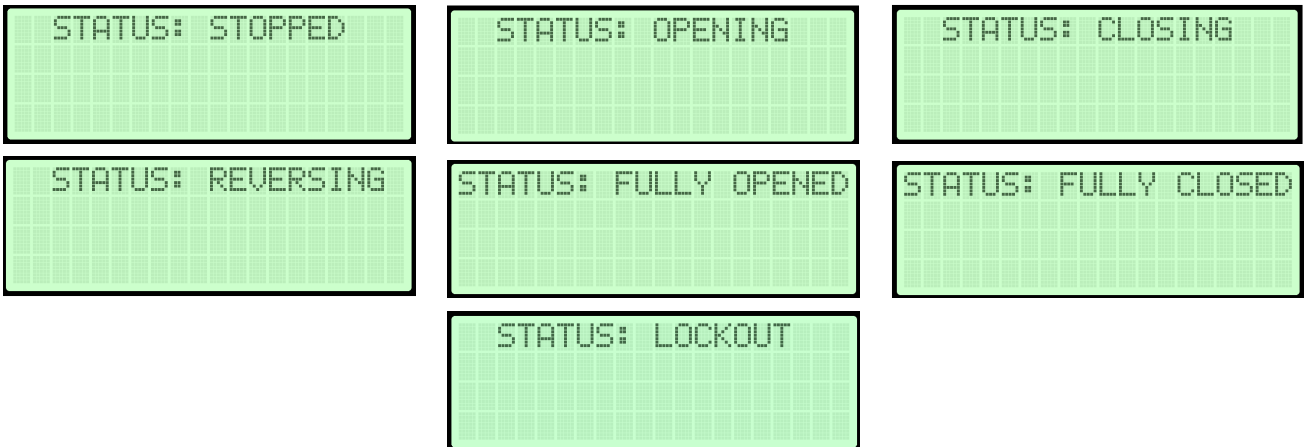


AUTO CLOSE TIME
CURRENT: 0MIN 00 SEC
NEW : 0MIN 00 SEC

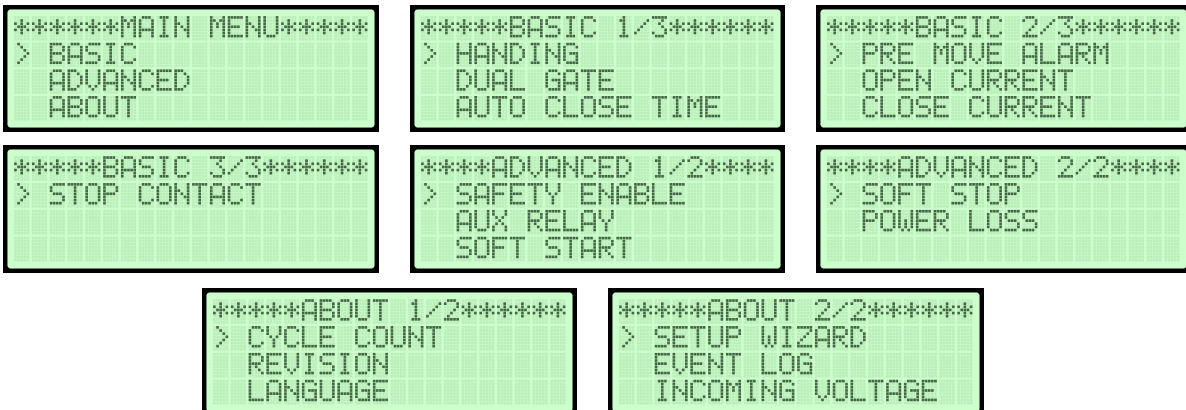
2. Once the desired time is set press the **ENTER** button.

NOTE: 0 MIN 00 SEC is OFF. The Auto Close Time specifies the time it will take until a gate or door automatically closes after it has been opened.

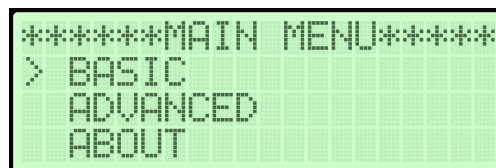
5 Status



6 Menu Overview



7 Basic Programming



Handing

1. When the pointer is at **HANDING** press the **ENTER** button.
2. To select the correct hand press the **UP** and **DOWN** buttons.
3. Once the desired hand is selected press the **ENTER** button.

```
*****BASIC 1/3*****  
> HANDING  
  DUAL GATE  
  AUTO CLOSE TIME
```

```
*****HANDING*****  
> RIGHT HAND *  
  LEFT HAND
```

NOTE: The hand of the operator is the side of the driveway the operator is on from the inside looking out.

Dual Gate

1. When the pointer is at **DUAL GATE** press the **ENTER** button.
2. Once the desired gate is selected press the **ENTER** button.

```
*****BASIC 1/3*****  
  HANDING  
> DUAL GATE  
  AUTO CLOSE TIME
```

```
*****DUAL GATE*****  
> SINGLE GATE *  
  DUAL GATE
```

NOTE: The single gate setting is for standalone gates. The dual gate setting is for gates that run simultaneously.

Auto Close Time

1. When the pointer is at **AUTO CLOSE TIME** press the **ENTER** button.
2. By pressing the **UP** and **DOWN** buttons set the adjusted time for the auto close timer.
3. Once the desired time is set press the **ENTER** button.

```
*****BASIC 1/3*****  
HANDING  
DUAL GATE  
> AUTO CLOSE TIME
```

```
***AUTO CLOSE TIME***  
CURRENT: 0MIN 00 SEC  
NEW      : 0MIN 00 SEC
```

NOTE: 0 MIN 00 SEC is OFF. The auto close time specifies the time it will take until a gate or door automatically closes after it has triggered the open limit.

Pre Move Alarm

1. When the pointer is at **PRE MOVE ALARM** press the **ENTER** button.
2. By pressing the **UP** and **DOWN** buttons set the adjusted time for the pre move alarm.
3. Once the desired time is set press the **ENTER** button.

```
*****BASIC 2/3*****  
> PRE MOVE ALARM  
OPEN CURRENT  
CLOSE CURRENT
```

```
***PRE MOVE ALARM***  
CURRENT: 0 SEC  
NEW      : 0 SEC
```

NOTE: 0 SECONDS is OFF. The pre move alarm allows users to specify the amount of time a door or gate should wait until opening/closing.

Open Current

1. When the pointer is at **OPEN CURRENT** press the **ENTER** button.
2. By pressing the **UP** and **DOWN** buttons set the maximum current for the open current setting.
3. Once the desired current is set press the **ENTER** button.

```
*****BASIC 2/3*****  
  PRE MOVE ALARM  
> OPEN CURRENT  
  CLOSE CURRENT
```

```
*****OPEN CURRENT*****  
CURRENT: 5  
NEW      : 5
```

NOTE: The open current setting adjusts the maximum current allowed to operate the door/gate in the open direction. If the open current load exceeds this threshold, the operator will trigger a safety.

Close Current

1. When the pointer is at **CLOSE CURRENT** press the **ENTER** button.
2. By pressing the **UP** and **DOWN** buttons set the maximum current for the close current setting.
3. Once the desired current is set press the **ENTER** button.

```
*****BASIC 2/3*****  
  PRE MOVE ALARM  
  OPEN CURRENT  
> CLOSE CURRENT
```

```
*****CLOSE CURRENT***  
CURRENT: 5  
NEW      : 5
```

NOTE: The close current setting adjusts the maximum current allowed to operate the door/gate in the close direction. If the close current load exceeds this threshold, the operator will trigger a safety.

Stop Contact

1. When the pointer is at **STOP CONTACT** press the **ENTER** button.
2. By pressing the **UP** and **DOWN** buttons set Normally Open or Normally Close.
3. Once the desired contact is set press the **ENTER** button.

```
*****BASIC 3/3*****  
> STOP CONTACT
```

```
*****STOP CONTACT*****  
> NORMALLY CLOSED *  
   NORMALLY OPEN
```

NOTE: Stop Contact set's whether the STOP contact is Normally Open or Normally Close.

8 Advanced Programming

```
*****MAIN MENU*****  
   BASIC  
> ADVANCED  
   ABOUT
```

Safety Enable

1. When the pointer is at **SAFETY ENABLE** press the **ENTER** button.
2. Users will be allowed to select between **CLOSE SAFETY** and **OPEN SAFETY**.

```
*****ADVANCED 1/2*****  
> SAFETY ENABLE  
   AUX RELAY  
   SOFT START
```

```
***SAFETY ENABLE***  
> CLOSE SAFETY 2  
   OPEN SAFETY 2
```

Close Safety

1. When the pointer is at **CLOSE SAFETY** press the **ENTER** button.
2. By pressing the **UP** and **DOWN** buttons select the desired setting.
3. Once the desired setting is selected press the **ENTER** button.

```
***SAFETY ENABLE***  
> CLOSE SAFETY 2  
  OPEN SAFETY 2
```

```
****CLOSE SAFETY 2*  
> ON  
  OFF*
```

NOTE: Close safety will detect an obstruction during closing while the gate is moving. Any close obstruction signal will cause the gate to stop then reverse to the full open position.

Open Safety

1. When the pointer is at **OPEN SAFETY** press the **ENTER** button.
2. By pressing the **UP** and **DOWN** buttons select the desired setting.
3. Once the desired setting is selected press the **ENTER** button.

```
***SAFETY ENABLE***  
  CLOSE SAFETY 2  
> OPEN SAFETY 2
```

```
****OPEN SAFETY 2**  
> ON  
  OFF*
```

NOTE: Open safety will detect an obstruction during opening while the gate is moving. Any open obstruction signal will cause the gate to stop then reverse to the full closed position.

Aux Relay

1. When the pointer is at **AUX RELAY** press the **ENTER** button.
2. By pressing the **UP** and **DOWN** buttons select the desired setting.
3. Once the desired setting is selected press the **ENTER** button.

```
*****ADVANCED 1/2*****  
SAFETY ENABLE  
> AUX RELAY  
SOFT START
```

```
*****AUX RELAY*****  
> AUX RELAY OFF *  
MAGLOCK  
STROBE
```

- Aux Relay Off: the auxiliary relay will be disabled
 - Maglock: the magnetic gate lock will be enabled during pending or actual motion (open/close)
 - Strobe: the warning strobe light will be enabled during pending or actual motion (open/close)
-

Soft Start

1. When the pointer is at **SOFT START** press the **ENTER** button.
2. By pressing the **UP** and **DOWN** buttons select the desired setting.
3. Once the desired setting is selected press the **ENTER** button.

```
*****ADVANCED 1/2*****  
SAFETY ENABLE  
AUX RELAY  
> SOFT START
```

```
*****SOFT START*****  
CURRENT: 0  
NEW : 0
```

NOTE: The soft start feature will cause the operator to start the DC motor slowly. This reduces gate malfunctions from wear and tear as well as an overload of current. It is recommended for gates with heavy loads.

Soft Stop

1. When the pointer is at **SOFT STOP** press the **ENTER** button.
2. By pressing the **UP** and **DOWN** buttons select the desired setting.
3. Once the desired setting is selected press the **ENTER** button.

```
*****ADVANCED 2/2*****  
> SOFT STOP  
POWER LOSS
```

```
*****SOFT STOP*****  
CURRENT: 0  
NEW      : 0
```

NOTE: The soft stop feature will cause the operator to stop the DC motor slowly. This reduces gate malfunctions from wear and tear as well as an overload of current. It is recommended for gates with heavy loads.

Stop Contact

1. When the pointer is at **POWER LOSS** press the **ENTER** button.
2. By pressing the **UP** and **DOWN** buttons select the desired setting.
3. Once the desired setting is selected press the **ENTER** button.

```
*****ADVANCED 2/2*****  
SOFT STOP  
> POWER LOSS
```

```
*****POWER LOSS*****  
> FAIL SAFE *  
FAIL SECURE
```

NOTE: Select Fail Safe if the intended operation when the batteries are low that the operator will go to the full OPEN position. Select Fail Secure if the intended operation when the batteries are low that the operator will go to the full CLOSE position.

9 About

```
*****MAIN MENU*****  
  BASIC  
  ADVANCED  
> ABOUT
```

Cycle Count

1. When the pointer is at **CYCLE COUNT** press the **ENTER** button.
2. The cycle count will then be displayed.

```
*****ABOUT 1/2*****  
> CYCLE COUNT  
  REVISION  
  LANGUAGE
```

```
*****CYCLE COUNT*****  
CYCLE COUNT: 123456
```

NOTE: The cycle count shows the number of cycles the operator has run for. 1 cycle is considered a full open and close motion.

Revision

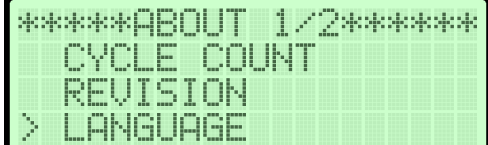
1. When the pointer is at **REVISION** press the **ENTER** button.
2. The revision number will then be displayed.

```
*****ABOUT 1/2*****  
  CYCLE COUNT  
> REVISION  
  LANGUAGE
```

```
*****REVISION*****  
> U1.01
```

Language

1. When the pointer is at **LANGUAGE** press the **ENTER** button.
2. By pressing the **UP** and **DOWN** buttons select the desired setting.
3. Once the desired setting is selected press the **ENTER** button.



```
*****ABOUT 1/2*****  
CYCLE COUNT  
REVISION  
> LANGUAGE
```



```
*****LANGUAGE*****  
> ENGLISH *  
SPANISH
```

NOTE: This setting allows the user to change the language for the LCD. Currently English and Spanish are supported.

Event Log

1. When the pointer is at **EVENT LOG** press the **ENTER** button.
2. By pressing the **UP** and **DOWN** buttons, you can view the logs.



```
*****ABOUT 2/2*****  
SETUP WIZARD  
> EVENT LOG  
INCOMING VOLTAGE
```



```
***EVENT LOG 1/5***  
1. STOP  
2. OPENING  
3. OPEN BUTTON
```

NOTE: A log of the 15 most recent activities will be shown. The most recent activity will be number "1".

Setup Wizard

1. When the pointer is at **SETUP WIZARD** press the **ENTER** button.

```
*****ABOUT 2/2*****  
> SETUP WIZARD  
  EVENT LOG  
  INCOMING VOLTAGE
```

2. By pressing the **ENTER** button, the setup wizard will run.

```
****SETUP WIZARD****  
  
PRESS ENTER
```

Incoming Voltage

1. When the pointer is at **Incoming Voltage** press the **ENTER** button.

```
*****ABOUT 2/2*****  
  SETUP WIZARD  
  EVENT LOG  
> INCOMING VOLTAGE
```

2. This will display what voltage is being supplied to the circuit board in real time.

```
**INCOMING VOLTAGE**  
  
VOLTAGE : 31.7 VDC
```

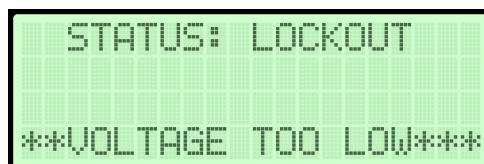
10 Lockout

Low Voltage:

Reason: This lockout occurs when the total voltage of the system is below 21.5 volts.

Fix: Restore voltage to above 21.5 volts.

- Make sure that no fuses are blown and that there is adequate AC power.
- This will occur when batteries are fully discharged after AC power loss. Batteries will recharge when AC power is restored.



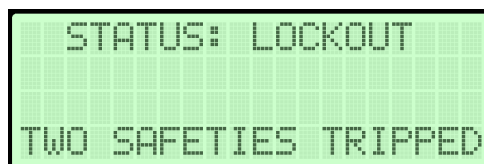
```
STATUS: LOCKOUT
**VOLTAGE TOO LOW**
```

Two Safeties Tripped:

Reason: This lockout occurs when a total of two safety reversals happen before a limit is triggered. This can be any combination of external safeties or the inherent force limiter.

Fix: Press the **STOP** button on the circuit board.

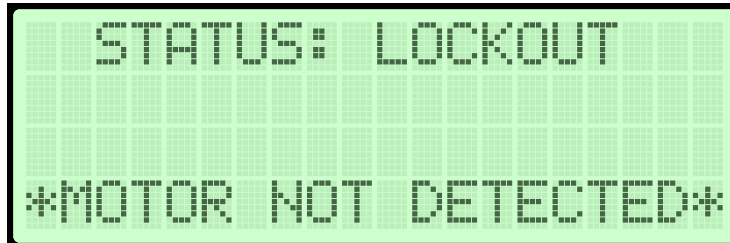
- Check external safety devices.
- Check that the gate moves freely.
- Re-adjust the force settings on the board.
- Check log for greater details.



```
STATUS: LOCKOUT
TWO SAFETIES TRIPPED
```

Motor Not Detected:

Reason: This lockout occurs when the circuit board does not detect a that a motor is present.



Fix: Press the **STOP** button on the circuit board.

- Check that the motor overload isn't tripped.
 - Check the motor wiring is correct and not damaged.
 - Check that the motor brushes aren't damaged or worn out.
-

Terminal Characteristics

#	Terminal	Voltage	Description
1	GND	0 VDC	Ground connection
2	OPEN	24-30 VAC	Open command. This is a NO connection.
3	CLOSE	24-30 VAC	Close command. This is a NO connection.
4	STOP	5 VDC	Stop command. Can be configured NO or NC
5	AUX OPEN	5 VDC	Auxiliary open command. Serves as open command for devices other than push button. This is a NO connection.
7	FIRE	5 VDC	NO connection in fire box for fire department access
8	SINGLE	30 VDC	NO connection to alternate between open and close with single button operation.
10	AUX	5-30 VDC	Connects to auxiliary devices
11	REV	5 VDC	NO connection to device. Causes reversal in direction
13	SHADOW	5 VDC	Keeps the gate open as long as the signal is present. This is a NO connection.
14	CLOSE SAFETY 1	5 VDC	Required pulse or 10k monitored safety device. This terminal monitors when the gate is CLOSING
16	CLOSE SAFETY 2	5-30 VDC	Optional pulse or 10k monitored safety device. This terminal monitors when the gate is CLOSING
17	OPEN SAFETY 1	5-30 VDC	Required pulse or 10k monitored safety device. This terminal monitors when the gate is OPENING
19	OPEN SAFETY 2	5-30 VDC	Optional pulse or 10k monitored safety device. This terminal monitors when the gate is OPENING
20	AUX RELAY N.C	0-120 VAC	NC connection for auxiliary relay.
21	AUX RELAY COM	0-120 VAC	COM connection for auxiliary relay.
22	AUX RELAY N.O	0-120 VAC	NO connection for auxiliary relay.
23	DUAL GATE A	5-30 VDC	Optional connection A for dual gate operation
24	DUAL GATE GND	5-30 VDC	Optional connection GND for dual gate operation.
25	DUAL GATE B	5-30 VDC	Optional connection B for dual gate operation.
26	BRK	24 VDC	Connection for an external brake
27	POWER	24-30 VAC/DC	Incoming power connection. Could be supplied off of transformer or DC power supply.
28	24 VDC	24 VDC	24 volts for accessory power connections.
29	HORN	24 VDC	Connection for the exterior horn.

LOOP DETECTOR SYSTEMS AND INSTALLATION

Figure 10 depicts the typical loop options for a Swing Gate installation.

- 1. The **Exit Loop** provides a signal to open the gate when a vehicle enters the loop zone.
- 2. The **Reversing Loop** protects a vehicle in the loop zone from being contacted with the gate by overriding any close signal while the gate is open, and by reversing the gate if closing.
- 3. The **Shadow Loop** protects a vehicle in the loop zone from being contacted with the gate by overriding any close signal while the gate is in full open position.

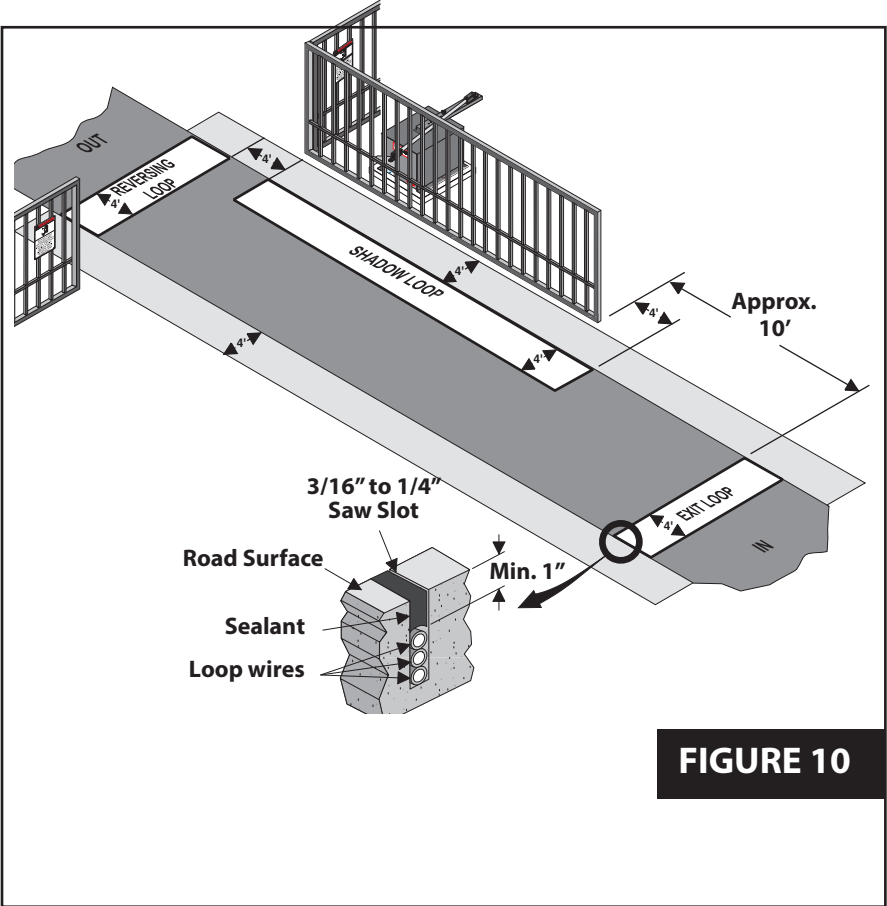


FIGURE 10

LOOP INSTALLATION

- 1. Lay out the desired loop locations per the diagram. The standard size chart below will give an approximate length of wire required for various loop dimensions and number of turns required. The length of the lead in wires should be added to this amount to get the total amount of wire required for the installation.

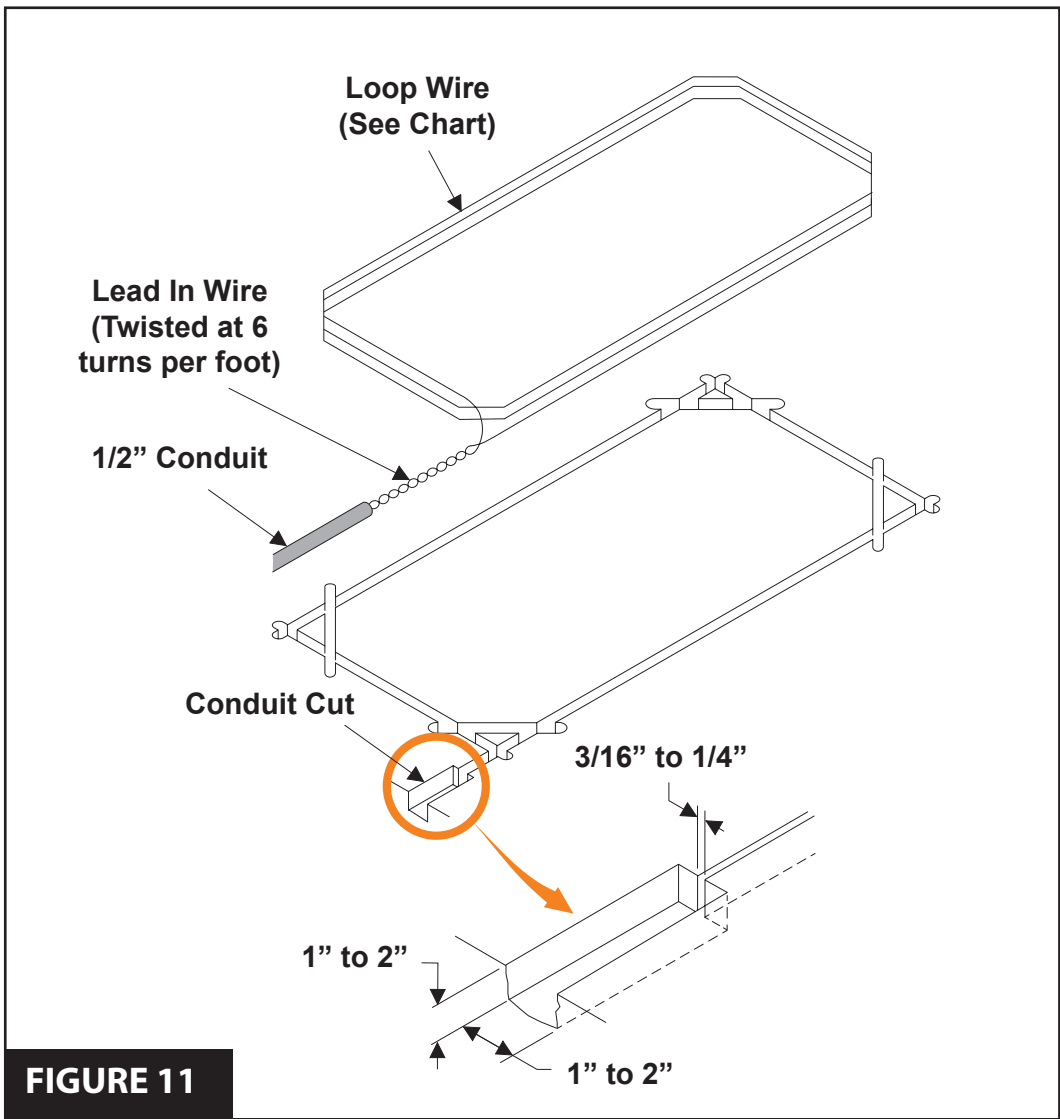
STANDARD LOOP LAYOUTS
FOR APPROX. 36" HEIGHT DETECTION

LOOP SIZE	# OF TURNS	LOOP WIRE LENGTH (FT)
4' X 4'	4	64'
4' X 6'	4	80'
4' X 8'	3	72'
4' X 10'	3	84'
4' X 12'	3	96'
4' X 14'	3	108'
4' X 16'	3	120'
4' X 18'	3	132'
4' X 20'	3	144'
4' X 22'	3	156'
4' X 24'	3	168'
4' X 26'	3	180'
4' X 28'	3	192'
4' X 30'	2	136'
4' X 32'	2	144'
4' X 34'	2	152'
4' X 36'	2	160'
4' X 38'	2	168'
4' X 40'	2	176'

CAUTION: The loop wires and lead-in wires must be a continuous piece of wire without splices. Only use wire intended for this type of application (Type XHHW insulation 16AWG).

NOTE: Buried steel from drains or other systems may affect functioning of the loop system. Check with the factory for advice on any special installations. Call 1-800-243-4476.

2. Cut the required groove at the locations laid out according to the diagram below (Figure 11).



3. Leaving enough wire for the lead-in, insert the specified number of turns of wire in the cut grooves (see chart).

CAUTION: Be careful not to damage the wire insulation during installation.

4. After completing the required number of loop turns, twist the ends together at the rate of 6 turns per foot to form the lead-in.
5. Seal the lead-in wire in the conduit to prevent moisture seepage into the conduit.
6. Fill over the loop wires in the groove with a recommended loop sealant. Contact your distributor for available sealants.
7. Mount the loop detector in the operator and connect the wire loop.
8. Connect loop detector to the control board.

CLUTCH ADJUSTMENT

NOTE: The clutch comes pre-adjusted from the factory and will function properly for the majority of installations.



WARNING

NEVER INCREASE FORCE SETTING TO MAKE UP FOR A GATE THAT IS NOT MAINTAINED PROPERLY. THIS WILL DESENSITIZE THE OPERATION OF THE SAFETY SYSTEM.

If more sensitivity is desired on a light gate:

1. Turn **OFF** power on electric plate.
2. Loosen locking set screw in adjustment nut.
3. Loosen adjustment nut counter-clockwise 1/4 of a turn.
4. Turn **ON** power. To check sensitivity, stop gate in mid travel by manually obstructing gate.
5. Restart gate.

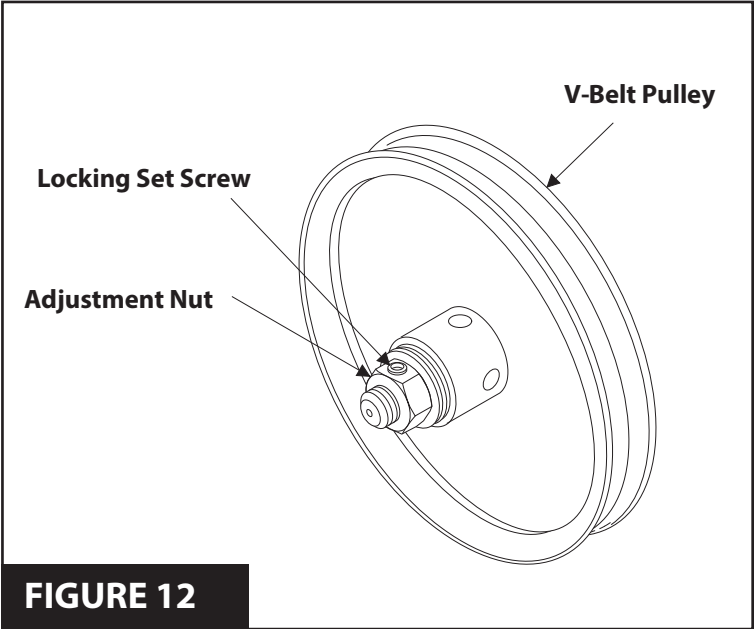


FIGURE 12

NOTE: If operator goes into safety obstruction-sensing mode when gate is started from mid travel position, the clutch is too loose.

6. Re-tighten adjustment nut until the desired sensitivity is obtained. Lock adjustment with the locking set screw.

If more driving force is required on an extra heavy gate:

7. Turn **OFF** power on electric plate.
8. Loosen locking set screw in adjustment nut.
9. Tighten adjustment nut clockwise 1/4 of a turn.
10. Turn on power and run gate to check the adjustment.
11. If gate is stopped in mid-travel and then restarted without the operator going into the safety obstruction sensing mode, the clutch is tight enough.

NOTE: If the clutch is too tight, the belt or drive chain may jump and a banging sound may be heard when the gate is obstructed in mid travel.

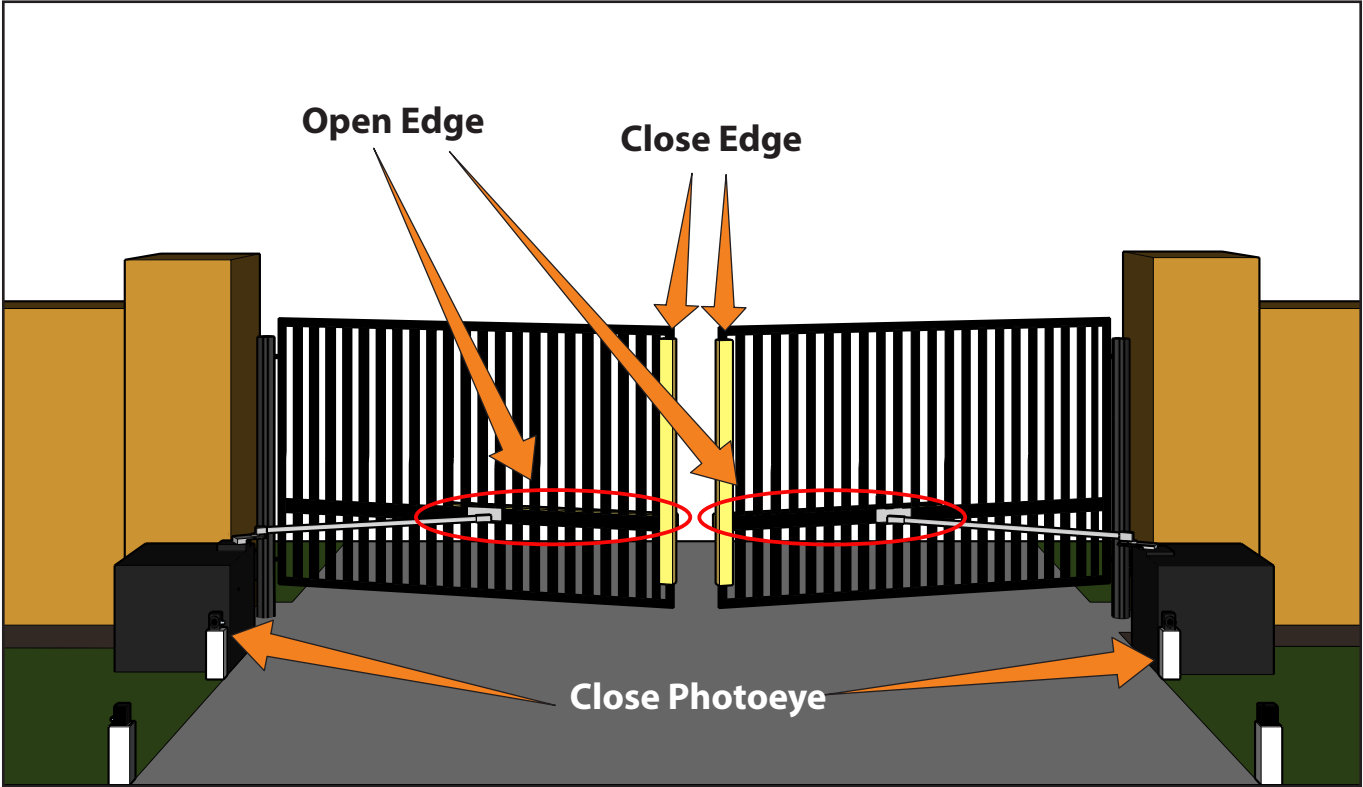
12. Loosen the adjustment nut until the desired drive force is obtained. Then lock adjustment with the locking set screw.

SECONDARY OBSTRUCTION SENSING DEVICES

Another sensing device (either a contact or a non-contact system) must be installed and connected to this unit to increase protection against entrapment per UL requirements.

NOTE: All safety device contacts must be NORMALLY OPEN.

NOTE: 24 VAC power is available at marked terminals for devices that may require it (e.g. photo eyes, loop detectors, radio controls).



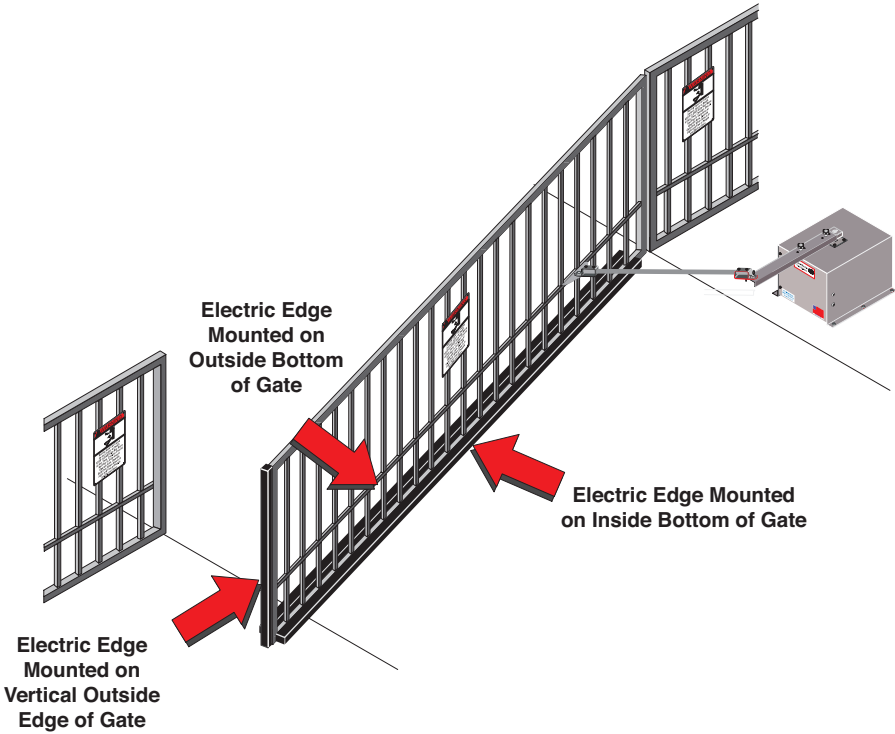
CONTACT SENSOR INSTALLATION

NOTE: Wireless sensors must be installed so there is no signal interference.

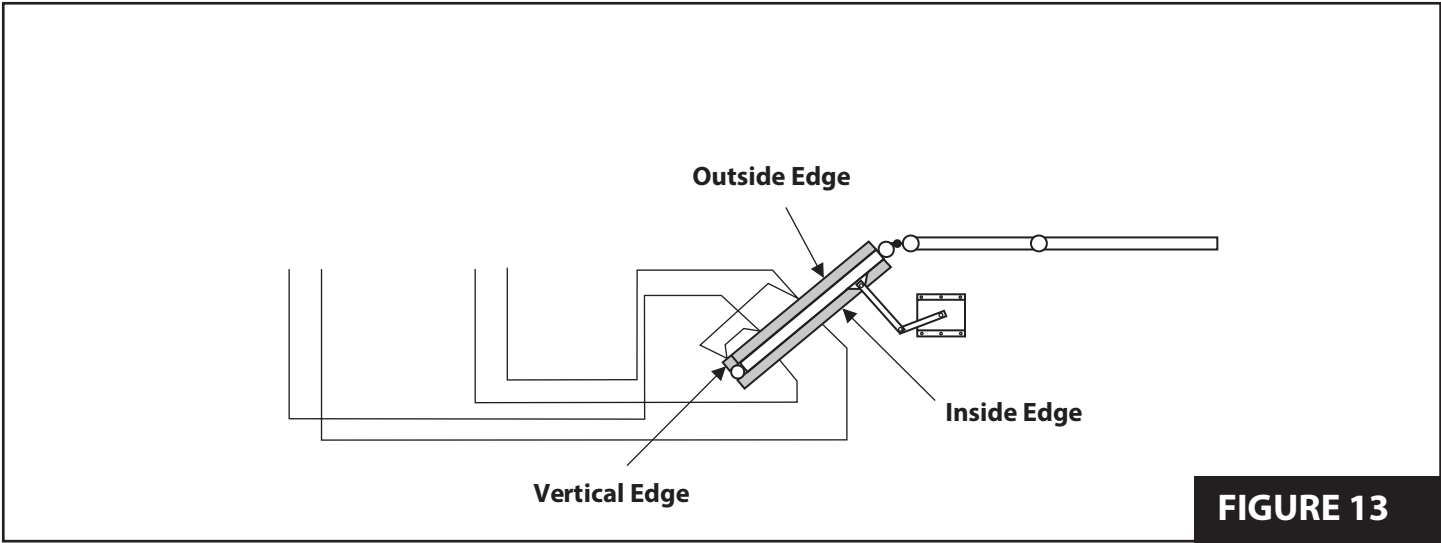
NOTE: All hard wiring to safety edges must be installed so there is no threat of mechanical damage to wiring between components when the gate is moving.

- 1. Install electric edge sensors in locations shown.

NOTE: A separate pedestrian gate must be installed if there is no other entry access but the vehicular gate.



- 2. Connect contact sensor edges to the control board.



NOTE: The outside edge and vertical edge are connected to terminals.

- 3. After sensors are mounted and electrically connected, turn on the power.
- 4. Test the **CLOSE OBSTRUCTION SENSING SYSTEM** for proper operation by depressing the outside edge sensing strip while the operator is running closed.

NOTE: The operator should **STOP AND REVERSE** a short distance and then **STOP**.

- 5. Run the operator to the **OPEN** limit and repeat **Step #4** for the vertical edge.
- 6. Run the operator to the **CLOSE** limit.
- 7. Test the **OPEN OBSTRUCTION SENSING SYSTEM** by depressing the inside edge sensor while the gate is opening.

NOTE: The operator should repeat the **STOP AND REVERSE** procedure.

NOTE: If an edge is activated twice, or a second edge is activated before a limit is hit (full open or close), operator will stop and sound a warning horn. To reactivate system, turn operator power switch **OFF** then **ON**.

NON-CONTACT SENSOR INSTALLATION

- 1. Install photoelectric cell as close to **FULL OPEN** and **FULL CLOSED** position of gate as possible.
- 2. Photocells should be installed across the gate opening and behind the gate at least 10 inches above ground (see image).

NOTE: A separate pedestrian gate must be installed if there is no other entry access but the vehicular gate.

- 3. Connect NON-CONTACT sensors to the control board

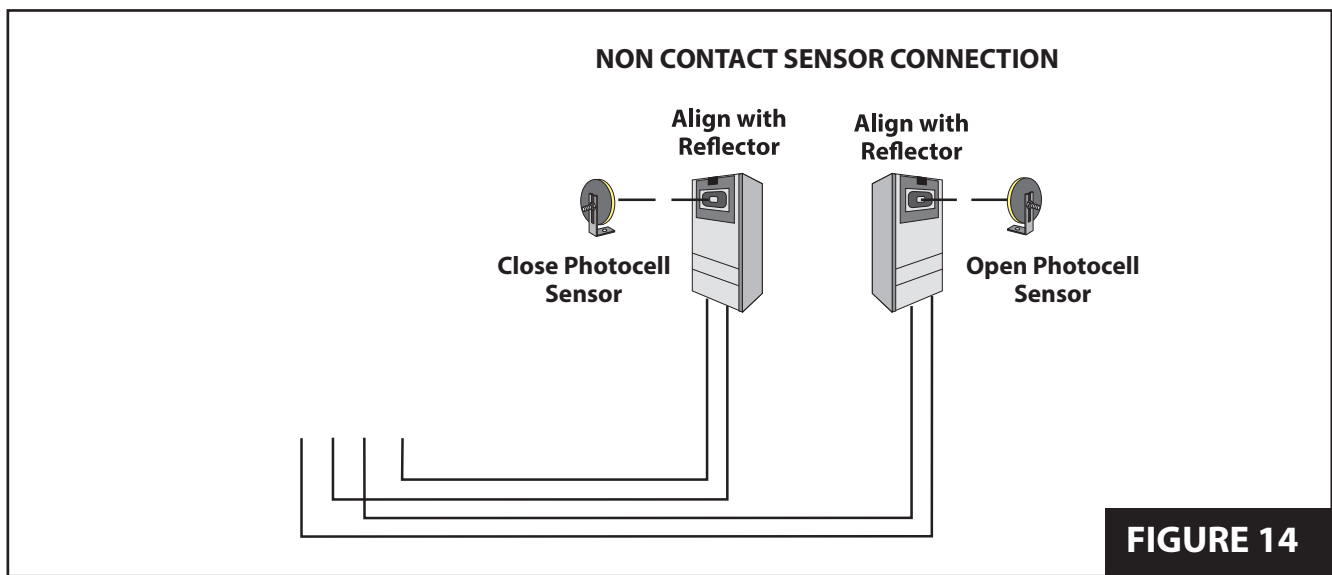
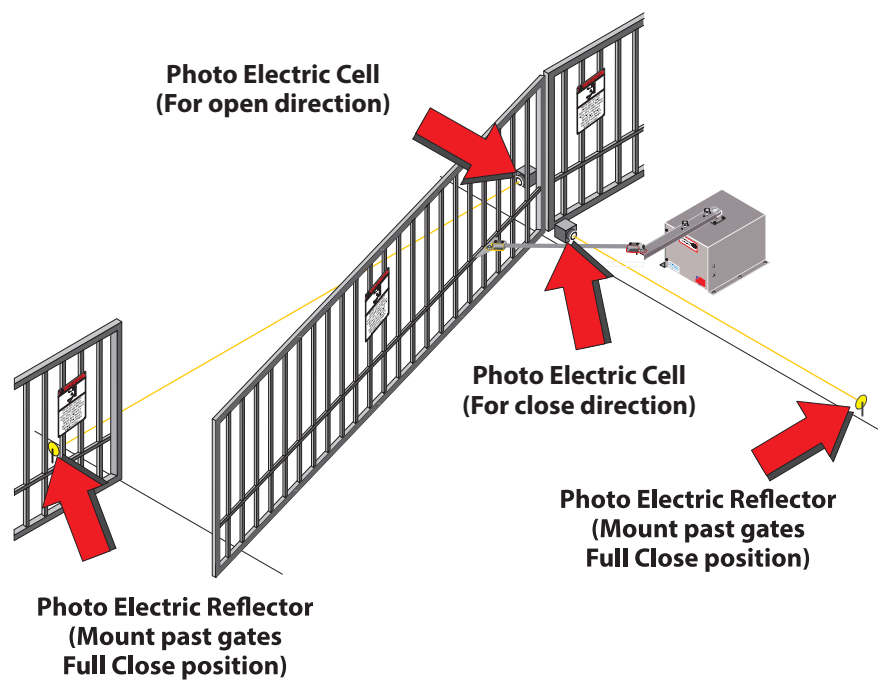


FIGURE 14

NOTE: Close photocell is connected to “**CLO PHO**” and “**COM**” terminal. Open photocell is connected to “**OPN PHO**” and “**COM**” terminal.

AFTER SENSORS ARE CONNECTED

- 1. Turn **ON** power.
- 2. Make sure the photo-beams are properly aligned per the manufacturer’s specifications.
- 3. Test the **CLOSE** obstruction sensing system for proper operation by blocking the beam across the gate opening while the gate is running closed.

NOTE: The gate should **STOP AND REVERSE** a short distance and then **STOP**.

- 4. Run operator to **CLOSE** limit.
- 5. Test the **OPEN OBSTRUCTION SENSING SYSTEM** by blocking the beam mounted at the back area of the gate while the gate is running open.

NOTE: The operator should repeat the **STOP AND REVERSE** procedure.

PowerMaster

Limited 5-Year Warranty

PowerMaster warrants all GATE OPERATORS (Swing, Slide, Barrier categories) to be free of defects in materials and workmanship for a period of five (5) years from date of manufacture, provided that product has been registered. A one year warranty applies if product has not been registered.

ELECTRICAL PARTS (including boards, switches, relays, etc):
PowerMaster warrants electrical parts for a two (2) year period, provided that product has been registered. A one year warranty applies if product has not been registered.

If any part is found to be defective during this period, new parts will be furnished free of charge. Failure of this product due to misuse, improper installation, alterations, vandalism, acts of God, or lack of maintenance is **not** covered under this warranty, and voids any other implied warranties herein.

PowerMaster is **not responsible** for any labor charges incurred in connection with the installation of warranted parts.

In order to activate this warranty, the registration form found with your operator **MUST BE COMPLETED AND RETURNED WITHIN THIRTY CALENDAR DAYS FROM DATE OF PURCHASE.** Send completed forms to PowerMaster Registrations, 140 Emjay Blvd, Brentwood NY 11717

You can also register via email: Office@PowerMasterNY.com.

If registration is not activated, a **ONE YEAR** warranty from date of manufacture will apply for all claims.

REGISTRATION INFORMATION

Operator Information

Model CSWI or DSWI (Circle one)
Serial # _____
Date Installed _____

Location Installed

Address _____
Address _____
Address _____

Installer's Information

Company Name _____
Address _____
Address 2 _____
City, State, Zip _____
Telephone # _____
Contact Name _____

The end user should retain this information for their records and to obtain warranty service.

Need Technical Support?

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