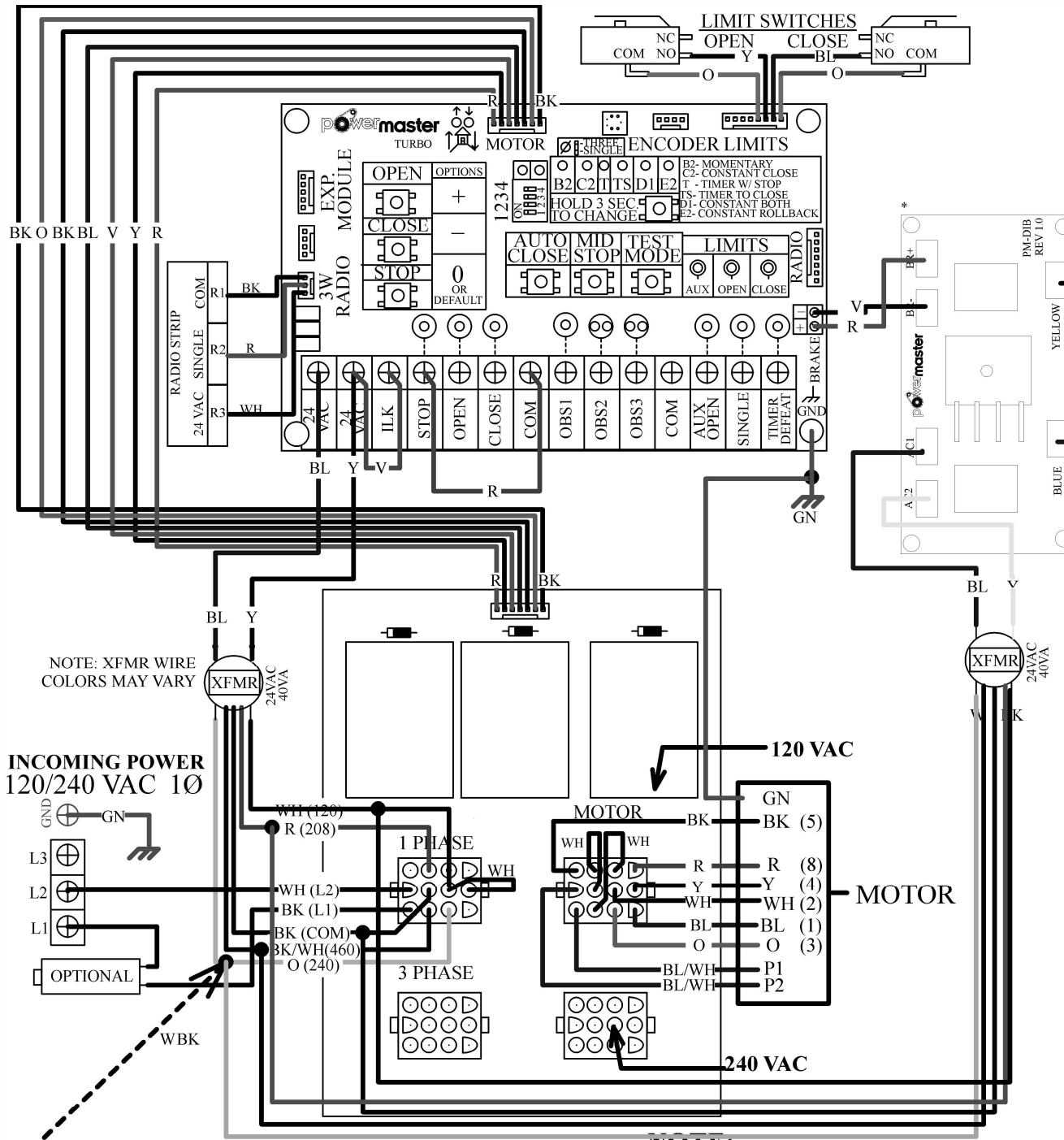




**INCOMING POWER**  
120/240 VAC 1Ø

NOTE: XFMR WIRE  
COLORS MAY VARY

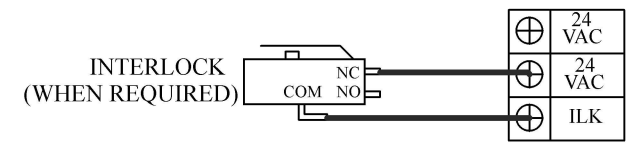
NOTE: SWAP ORANGE AND RED ON 208 /240  
ON XFMR IF BOARD FAILS TO POWER

**NOTE:**  
120V BRAKE SOLENOID  
CONNECTS TO WHITE  
AND BLUE IN THE MOTOR

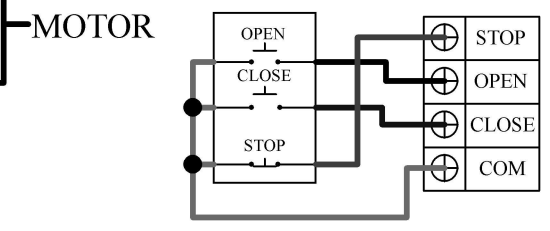
## COMMON CONNECTIONS

### INTERLOCK SWITCH

(24VAC AND ILK **MUST** BE CONNECTED)

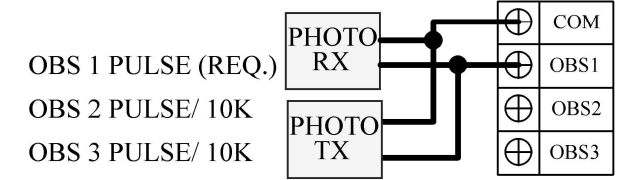


### 3 BUTTON STATION



### MONITORED SAFETY

(REQUIRED FOR MOMENTARY CLOSE)



### RADIO

