



**AWELCO**  
Business Catalogue  
2019

# AWELCO



**1970**  
L'Awelco è da oltre 48 anni impegnata a fornire ai suoi clienti un rapporto qualità/prezzo altamente soddisfacente grazie alla costante innovazione e ricerca tecnologica. Pensare globale, agire locale: la costante sperimentazione e la progettazione ed il continuo ampliamento della gamma, realizzati con una struttura flessibile d'impresa, consentono di soddisfare le più svariate esigenze dei Nostri Clienti.

**1973**  
Awelco est engagé de plus de 48 ans à fournir aux clients un ratio satisfaisant qualité/prix grâce à l'innovation et à la recherche technologique. Penser globalement, agir localement. Les essais continus, la recherche et l'élargissement constant de la gamme, réalisé par une structure flexible de la société, nous permettent de répondre très rapidement aux diverses exigences de nos clients.

**1980**  
Awelco is beyond 48 years engaged to supply to the customers a satisfactory ratio quality/price thanks to the innovation and the technological research. Think global, act local. The continuous testing, the Italian design and the constant widening of the range, realized by flexible Company structure, make us able to satisfy many and various customer requirements.

**1970**  
Nascita della prima business unit "SODERNIC". Siamo a Torino, Corso Palermo, 17.

**Anni 80**  
SODERNIC si trasferisce a Conza della Campania (Av).

**1973**  
Costruzione e sviluppo della prima saldatrice "Baby Sald" e distribuzione in mercati Nazionali ed Internazionali.

# The Italian Technologies



 Awelco hace mas de 48 años que está comprometida con entregar a los clientes, una relación calidad/precio altamente satisfactoria debido a la innovación e investigación tecnologica. Pensar global pero actuar local. La experimentación, la proyección y la ampliación constante de la gama, realizada por una estructura de empresa flexible, nos permiten satisfacer las más variadas exigencias de nuestros clientes.

 Awelco ist seit 48 Jahren beschäftigt, seinen Kunden ein höchst zufriedenstellendes Qualität/Preis Verhältnis zu liefern, dank der konstanten Innovation und der technologischen Forschung. Global denken, lokal handeln. Das konstante Experimentieren, die Planung und das kontinuierliche Erweitern der Gamma, verwirklicht durch eine flexible Unternehmerstruktur, erlauben uns, den verschiedensten Anforderungen unserer Kunden gerecht zu werden.

 Awelco уже более 48 лет поставляет своим клиентам продукцию, соответствующую наилучшему соотношению ЦЕНА-КАЧЕСТВО, благодаря постоянным инновациям и исследованиям. Думайте глобально, действуйте локально: постоянные исследования и расширение ассортимента, гибкая структура самой компании позволяют удовлетворять разнообразные требования наших клиентов

**Anni 2000**  
SODERNIC diventa AWELCO Spa.  
Apertura ai mercati mondiali,  
sviluppo nuove tecnologie  
'Smart' e avvio terza unit  
business.

**Anni 90**  
Espansione aziendale con  
apertura della seconda  
business unit.

Acquisizione certificazione UNI  
EN ISO 9001.

**Dal 2000 ad oggi**  
AWELCO unica azienda italiana  
licenziataria dei marchi STANLEY  
e STANLEY FATMAX.

Continua ricerca tecnologica ed  
innovazione



## #Hobby

Hobby è una selezione di prodotti AWELO indicati per il fai da te. Abbiamo creato i migliori prodotti per hobbista per consentirti di costruire i tuoi progetti. Saldatrici compatte, leggere ed affidabili. Il meglio per te e per i progetti che ti stanno a cuore.

Hobby est une sélection des produits AWELO projetés pour les bricoleurs exigeants .Nous avons créés les meilleurs produits parce que tu puisse réaliser tes projets. Poste à souder compacts, légers et fiables. Le mieux pour toi et pour cet que tu aimes réaliser.

Hobby is a selection of AWELO's products indicated for do-it yourself jobs. We have created the best hobbyist products to let you build your projects. Compact, light and reliable welding machines. The best for you and for the projects that are close to your heart.

Hobby es una selección de productos AWELO indicados para trabajos de bricolaje. Hemos creado los mejores productos para aficionados que te permiten construir tus proyectos. Soldadoras compactas, ligeras y fiables. Lo mejor para ti y para los proyectos más cercanos a tu corazón.

Hobby ist eine Auswahl von AWELO-Produkte für den Heimwerker geeignet. Wir haben die besten Hobby-Produkte entwickelt, um Sie beim Aufbau Ihrer Projekte zu unterstützen. Kompakte, leichte und zuverlässige Schweißgeräte. Das Beste für Sie und für Ihre Projekte.

Серия «Хобби» включает в себя продукцию AWELO, предназначенную для любителей. Мы создали лучшую DIY-продукцию, которая поможет реализовать ваши проекты. Компактные, лёгкие и надёжные сварочные аппараты. Лучшее для вас и для проектов, которые близки вашему сердцу.

## #Industrial

Il top di gamma by AWELO. Potenza, affidabilità e precisione. La selezione industriale ti consente di svolgere con professionalità i tuoi progetti.

Le haut de gamme de AWELO. Puissance, fiabilité et précision. La sélection industrielle vous permettez de réaliser avec professionnalisme vos projets.

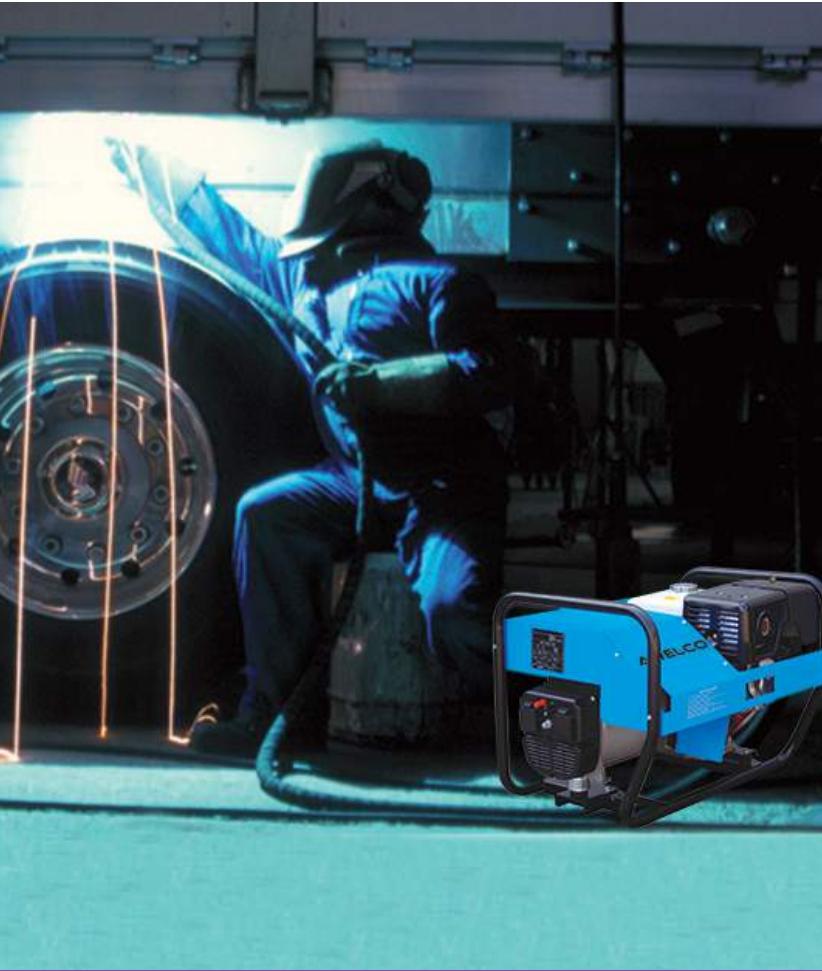
Top of the range by AWELO. Power, reliability and precision. The industrial selection allows you to carry out your projects professionally.

Productos AWELO de alta gama. Potencia, fiabilidad y precisión. La selección industrial le permite realizar sus proyectos profesionalmente.

Die Spitzprodukte von AWELO. Leistung, Zuverlässigkeit und Präzision. Die Industrial – Produktauswahl ermöglicht es Ihnen, Ihre Projekte professionell durchzuführen.

Индустриальная серия от AWELO. Мощность, надежность и точность. Индустриальная серия позволит реализовать ваши проекты на профессиональном уровне.

# The Italian Technologies



## #Power



## #Welding Tools & Consumables

■ Un'accurata selezione di generatori e motosaldatrici by AWELECO. Il modo migliore per lavorare, quando non è possibile utilizzare l'alimentazione elettrica.

■ Vous avez une soignée sélection des groupes générateurs de courant de Awelco. La meilleure façon de travailler quand on a pas disponible le courant électrique.

■ An accurate selection of Power generators and Engine-driven welding machines by AWELECO. The best way to work when it is not possible to use the electrical supply.

■ AWELECO presenta una selección precisa de generadores de energía y de motosoldadoras. La mejor manera de trabajar cuando no es posible utilizar el suministro eléctrico.

■ Eine sorgfältige Auswahl von Generatoren und Motorschweißer von AWELECO. Die Beste Art zu arbeiten, wenn Sie keine Möglichkeit haben, den Netzstrom zu verwenden.

■ Ассортимент генераторов и серия "Motoweld" от AWELECO. Лучший вариант для работы, когда нет возможности подключения к электрической сети.

■ Il meglio degli accessori, consumabili e delle bombole offerto da AWELECO. Tutto ciò che ti occorre per il tuo lavoro, a portata di mano.

■ Le mieux des accessoires, consumables et des bouteilles de gaz offerts par Awelco. Tout le nécessaire pour ton travaille, à ton côté.

■ The best of accessories, consumables and gas bottles offered by AWELECO. All you need for your job, at your hand.

■ AWELECO ofrece lo mejor en accesorios, consumibles y cilindros de gas. Todo lo que necesitas para realizar tu trabajo, lo ponemos a tu alcance.

■ Das Beste an Zubehör, Verbrauchsmaterialien und Gasflaschen von AWELECO angeboten. Alles, was Sie für Ihre Arbeit benötigen.

■ Лучшие аксессуары, расходные материалы и газовые баллоны, предлагаемые AWELECO. Всё, что вам нужно для работы, - всегда под рукой.

# ***Wollas: the welding superhero!***



Ciao, sono Wollas, il supereroe della saldatura! Sono qui per aiutarti nella tua missione: scegliere la migliore saldatrice! Se hai bisogno di me, scrivimi a info@awelco.com e sarò felice di aiutarti!

Salut, je suis Wollas , le super héros du soudage. Je suis ici pour t'aider dans ton mission : choisir le meilleur poste ! Si tu a besoin de moi , écrive moi à info@awelco.com et je serais heureux de t'aider !

Hi, I am Wollas, the welding superhero! I am here to help you in your mission: choose the best welding machine! If you need me, write me to info@awelco.com and I will be happy to help you!

Hola, soy Wollas, el superhéroe de la soldadura. Estoy aquí para ayudarlo en su misión: elegir la mejor Soldadora. Si me necesita, escríbame a info@awelco.com y estaré encantado de ayudarle.

Hallo, ich bin Wollas, der Schweiß-Superheld! Ich helfe Ihnen bei Ihrer Mission: das beste Schweißgerät auszuwählen! Wenn Sie meine Hilfe brauchen, schreiben Sie mir an info@awelco.com und ich werde Ihnen gerne helfen!

Привет, я Воллас, сварочный супергерой! Я здесь, чтобы помочь вам в вашей миссии: выбрать лучший сварочный аппарат! Если я вам понадоблюсь, напишите мне на info@awelco.com и я буду рад помочь вам!

# INDEX

## HOBBY

MMA INVERTER	8
MIG INVERTER	18
MMA TRANSFORMER	22
MIG TRANSFORMER	34
BATTERY CHARGER & BOOSTER	40
BATTERY CHARGER INVERTER	54

## INDUSTRIAL

62	MMA INVERTER
68	MIG TIG PLASMA INVERTER
80	MMA TRANSFORMER
88	MIG TRANSFORMER
100	BATTERY CHARGER & BOOSTER

## POWER

POWER GENERATOR	108
POWER GENERATOR & ENGINE DRIVEN WELDING MACHINE	112

118

## WELDING TOOLS & CONSUMABLES



# Hobby MMA INVERTER

CODE	CODE WITH PLASTIC CASE or CARTON BAG		A max	X <sub>a</sub> /I <sub>a</sub> [A] 40° EN 60974-1			TIG LIFT
IRIS 120	61205 (*C-Bag)	230V~1ph	100 A	10/100	1,6-3,2 mm	10 - 25 mm <sup>2</sup>	✓
IRIS 150	61235 (*C-Bag)	230V~1ph	130 A	10/130	1,6-3,2 mm	10 - 25 mm <sup>2</sup>	✓
IRIS 180	61245 (*C-Bag)	230V~1ph	160 A	10/160	1,6-4 mm	10 - 25 mm <sup>2</sup>	✓
IRIS 220	61275 (*C-Bag)	230V~1ph	190 A	10/160	1,6-4(5) mm	10 - 25 mm <sup>2</sup>	✓
ARC 150	51915 (*C-Bag)	230V~1ph	130 A	15/130	1,6-3,2 mm	10 - 25 mm <sup>2</sup>	✓
ARC 160	51916 (*C-Bag)	230V~1ph	140 A	20/140	1,6-3,2(4) mm	10 - 25 mm <sup>2</sup>	✓
ARC 180	51918 (*C-Bag)	230V~1ph	160 A	20/160	1,6-4 mm	10 - 25 mm <sup>2</sup>	✓
ARC 250	51925 (*C-Bag)	230V~1ph	200 A	20/200	1,6-5 mm	10 - 25 mm <sup>2</sup>	✓
MEGA 120	62205 (*C-Bag)	230V~1ph	100 A	10/100	1,6-3,25 mm	10 - 25 mm <sup>2</sup>	✓
MEGA 150	62235 (*P-Case)	230V~1ph	130 A	10/130	1,6-3,25 mm	10 - 25 mm <sup>2</sup>	✓
MEGA 180	62245 (*P-Case)	230V~1ph	160 A	10/160	1,6-4 mm	10 - 25 mm <sup>2</sup>	✓
MEGA 220	62275 (*P-Case)	230V~1ph	190 A	10/160	1,6-4(5) mm	10 - 25 mm <sup>2</sup>	✓
MIKRO 144	66244 (*P-Case)	230V~1ph	125 A	20/125	1,6-3,25 mm	10 - 25 mm <sup>2</sup>	✓
MIKRO 164	66264 (*P-Case)	230V~1ph	140 A	20/140	1,6-4 mm	10 - 25 mm <sup>2</sup>	✓
MIKRO 184	66284 (*P-Case)	230V~1ph	160 A	20/160	1,6-4 mm	10 - 25 mm <sup>2</sup>	✓
MIKROTIG 150	68250 (*P-Case)	230V~1ph	130 A	20/130	1,6-3,25 mm	10 - 25 mm <sup>2</sup>	✓ ✓
MIKROTIG 170	68270 (*P-Case)	230V~1ph	150 A	20/150	1,6-4 mm	10 - 25 mm <sup>2</sup>	✓ ✓
MIKROTIG 200	68300 (*P-Case)	230V~1ph	200 A	20/160	1,6-4(5) mm	10 - 25 mm <sup>2</sup>	✓ ✓
ELX 4000	67855 (*C-Box)	180-245V~1ph 90-135V~1ph	160A (230) 150A (120)	20/160 40/115	1,6-4 mm 1,6-3,25 mm	35 - 50 mm <sup>2</sup>	✓ ✓
ELX 7000	67875 (*C-Box)	180-245V~1ph 90-135V~1ph	200A (230) 130A (120)	15/200 35/130	1,6-4 mm 1,6-3,25(4) mm	35 - 50 mm <sup>2</sup>	✓ ✓

pag.

IRIS 120	10
IRIS 150	10
IRIS 180	10
IRIS 220	10
ARC 150	11
ARC 160	11
ARC 180	11
ARC 250	12
MEGA 120	13
MEGA 150	13
MEGA 180	13
MEGA 220	13
MIKRO 144	14
MIKRO 164	14
MIKRO 184	14
MIKROTIG 150	15
MIKROTIG 170	15
MIKROTIG 200	15
ELX 4000	16
ELX 7000	16



\*P-Case = Plastic Case



\*C-Bag = Carton Bag



\*C-Box = Box



\*Trolley



## IRIS 120 - 150 - 180 - 220

NEW  
PRODUCT

inverter

FLEX INPUT  
VOLTAGECONNECTABLE TO  
POWER GENERATOR

## NORMAL USE

IRIS SERIES	$\emptyset$	1,6 mm	2 mm	2,5 mm	3,2 mm	4 mm	5 mm
	$I_2$	40 A	55 A	80 A	100 A	160 A	190 A
X%*	100%	100%	75%	60%	-	-	-
20° pause ...10 min	10,3	8,3	5,9	4,5	-	-	-

## NORMAL USE

IRIS SERIES	$\emptyset$	1,6 mm	2 mm	2,5 mm	3,2 mm	4 mm	5 mm
	$I_2$	40 A	55 A	80 A	115 A	160 A	190 A
X%*	100%	100%	100%	75%	-	-	-
20° pause ...10 min	10,3	8,3	7,9	5,6	-	-	-
X%*	100%	100%	100%	100%	75%	-	-
20° pause ...10 min	10,3	8,3	7,9	7,5	4,7	-	-
X%*	100%	100%	100%	100%	100%	75%	-
20° pause ...10 min	10,3	8,3	7,9	7,5	6,3	4,7	-

AWELCO - NOT EN60974-1

## Optional

WELDING HELMET DIN 9/11/13	GLOVES	MAGNETIC HELP	ELECTRODES E6013 RUTILE	ELECTRODES E6013 RUTILE
HELMET 1000 E COD. 90355	COD. 90330	COD. 88031	Cod. 90470 Cod. 90480	Cod. 90731
WELDING HELMET DIN 11 FIX	APRON	HAMMER	Ø2,0mm 25pcs 50pcs	Cod. 90745
			Ø2,5mm 25pcs 50pcs	Cod. 90755
HELMET 2000 E 11 COD. 90385	COD. 90316	COD. 80010	Ø3,2mm 15pcs	

## Accessories Included



## Elettrodi/Electrodes

Rutili/Rutile - AWS E6013  
Inox/Stainless Steels - AWS E308  
Basici/Basic - AWS E7018  
Ghisa/Cast Iron - AWS A5.15

## Technical specifications

	CODE	Input voltage	Absorbed power	No load voltage	Welding current	Duty cycle	Duty cycle	Electrodes (mm)	Box volume	Box weight	Box size (mm)	PCS per masterbox	PCS per Euro pallet	Bar code
IRIS 120	61205	230V~1ph	4,5	60	25-100	10/100	100A@30%	1,6-3,25	0,012m³	4,0	350x135x255	1	112	8004386612057
IRIS 150	61235	230V~1ph	5,5	60	35-130	10/130	130A@30%	1,6-3,25	0,012m³	4,2	350x135x255	1	112	8004386612354
IRIS 180	61245	230V~1ph	7,0	60	35-160	10/160	160A@30%	1,6-4	0,012m³	4,6	350x135x255	1	112	8004386612453
IRIS 220	61275	230V~1ph	7,0	60	30-160 190 max	10/160	190A@30%	1,6-4(5)	0,019m³	5,4	375x160x310	1	84	8004386612750



## ARC 150 - 160 - 180

inverter

SAFETY  
LVD  
IEC 60974-1EMC  
IEC 60974-10IGBT  
INSULATED  
GATE  
BIPOLE  
TRANSISTOR21S  
IPH  
CLASSFLEX INPUT  
VOLTAGE  
170-250CONNECTABLE TO  
POWER GENERATOR

Optional				
WELDING HELMET DIN 9/11/13 	GLOVES 	MAGNETIC HELP 	ELECTRODES E6013 RUTILE 	ELECTRODES E6013 RUTILE 
HELMET 1000 E COD. 90355	COD. 90330	COD. 88031	Cod. 90470 Cod. 90480	Cod. 90731
WELDING HELMET DIN 11 FIX 	APRON 	HAMMER 	Ø2,0mm 25pcs 50pcs Ø2,5mm 25pcs 50pcs Ø3,2mm 15pcs	Cod. 90745 Cod. 90755
HELMET 2000 E 11 COD. 90385	COD. 90316	COD. 80010	Cod. 90490	



Elettrodi/Electrodes	
Rutilici/Rutile - AWS E6013 Inox/Stainless Steels - AWS E308 Basici/Basic - AWS E7018 Ghisa/Cast Iron - AWS A5.15	

Technical specifications														
	CODE Order code	INPUT 50-60Hz Input voltage	Absorbed power kVA	NO LOAD VOLTAGE Vo	WELDING CURRENT I <sub>2</sub> [A]	DUTY CYCLE EN 60974-1	X <sub>20°C</sub>	ELECTRODES (mm)	BOX VOLUME Box volume	BOX WEIGHT Box weight	BOX SIZE (mm)	PCS PER MASTERBOX	PCS PER EURO PALLET	BAR CODE
ARC 150	51915	230V~1ph	5,5	60	10-130	15/130	130A@60%	1,6-3,2	0,019m <sup>3</sup>	5,3	375x160x310	1	84	8004386519158
ARC 160	51916	230V~1ph	6	60	10-140	20/140	140A@60%	1,6-3,2(4)	0,019m <sup>3</sup>	5,4	375x160x310	1	84	8004386519165
ARC 180	51918	230V~1ph	7	60	10-160	20/160	160A@60%	1,6-4	0,019m <sup>3</sup>	5,7	375x160x310	1	84	8004386519189



## ARC 250

inverter



FLEX INPUT VOLTAGE



CONNECTABLE TO POWER GENERATOR

Optional				
WELDING HELMET DIN 9/11/13 	GLOVES 	MAGNETIC HELP 	ELECTRODES E6013 RUTILE 	ELECTRODES E6013 RUTILE 
HELMET 1000 E COD. 90355	COD. 90330	COD. 88031	Cod. 90470 Cod. 90480	Cod. 90731
WELDING HELMET DIN 11 FIX 	APRON 	HAMMER 	Ø2,0mm 25pcs 50pcs Ø2,5mm 25pcs 50pcs Ø3,2mm 15pcs	Cod. 90745 Cod. 90755
HELMET 2000 E 11 COD. 90385	COD. 90316	COD. 80010	402pcs 303pcs 202pcs	



Elettrodi/Electrodes	
Rutilici/Rutile - AWS E6013 Inox/Stainless Steels - AWS E308 Basici/Basic - AWS E7018 Ghisa/Cast Iron - AWS A5.15	

Technical specifications														
	CODE Order code		Input voltage 50-60Hz		Absorbed power MAX 1kVA		No load voltage Vo		I <sub>2</sub> [A] EN 60974-2		K <sub>av</sub> /T <sub>a</sub> [A] EN 60974-2		X <sub>20°C</sub>	
ARC 250	51925	230V~1ph	8,5	65	15-200	20/200	200A@60%	1,6-5	0,019m <sup>3</sup>	7,3	375x160x310	1	84	8004386519257



## MEGA 120 - 150 - 180 - 220

NEW  
PRODUCTSAFETY  
LVD  
IEC 60974-1EMC  
IEC 60974-10IGBT  
INSULATED  
GATE  
BIPOLE  
TRANSISTOR21S  
IPH  
CLASS

inverter

V 170-250 FLEX INPUT VOLTAGE

CONNECTABLE TO POWER GENERATOR

## NORMAL USE

MEGA SERIES	$\emptyset$	1,6 mm	2 mm	2,5 mm	3,2 mm	4 mm	5 mm
	$I_2$	40 A	55 A	80 A	100 A	160 A	190 A
X <sub>90</sub> *	100%	100%	75%	60%	-	-	-
20° pause ...10 min	10,3	8,3	5,9	4,5	-	-	-

## NORMAL USE

MEGA SERIES	$\emptyset$	1,6 mm	2 mm	2,5 mm	3,2 mm	4 mm	5 mm
	$I_2$	40 A	55 A	80 A	115 A	160 A	190 A
X <sub>90</sub> *	100%	100%	100%	75%	-	-	-
20° pause ...10 min	10,3	8,3	7,9	5,6	-	-	-
X <sub>90</sub> *	100%	100%	100%	100%	75%	-	-
20° pause ...10 min	10,3	8,3	7,9	7,5	4,7	-	-
X <sub>90</sub> *	100%	100%	100%	100%	100%	75%	-
20° pause ...10 min	10,3	8,3	7,9	7,5	6,3	4,7	-

AWELCO - NOT EN60974-1

## Optional

WELDING HELMET DIN 9/11/13

HELMET 1000 E  
COD. 90355

GLOVES



COD. 90330

MAGNETIC HELP



COD. 88031

ELECTRODES E6013 RUTILE

Cod. 90470  
Cod. 90480

ELECTRODES E6013 RUTILE

Cod. 90731  
Cod. 90745  
Cod. 90755

WELDING HELMET DIN 11 FIX

HELMET 2000 E 11  
COD. 90385

APRON



COD. 90316

HAMMER



COD. 80010

Ø2,0mm  
25pcs  
50pcsØ2,5mm  
25pcs  
50pcsØ3,2mm  
15pcsØ2,0mm  
402pcsØ2,5mm  
303pcsØ3,2mm  
202pcsCod. 90731  
Cod. 90745  
Cod. 90755

## Accessories Included



## Elettrodi/Electrodes

Rutilici/Rutile - AWS E6013  
Inox/Stainless Steels - AWS E308  
Basici/Basic - AWS E7018  
Ghisia/Cast Iron - AWS A5.15

## Technical specifications

	CODE Order code	INPUT VOLTAGE 50-60Hz	ABSORBED POWER KVA	NO LOAD VOLTAGE V <sub>o</sub>	WELDING CURRENT I <sub>2</sub> [A] MIN MAX EN 60974-1	DUTY CYCLE X <sub>90</sub> /X <sub>20°C</sub> 40°	DUTY CYCLE X <sub>20°C</sub>	ELECTRODES mm	BOX VOLUME mm³	BOX WEIGHT kg	BOX SIZE mm	PCS PER MASTERBOX	PCS PER EURO PALLET	BAR CODE
MEGA 120	62205	230V~1ph	4,5	60	25-100	10/100	100A@30%	1,6-3,25	0,029m³	5,8	410x200x350	4	48	8004386622056
MEGA 150	62235	230V~1ph	5,5	60	35-130	10/130	130A@30%	1,6-3,25	0,029m³	5,8	410x200x350	4	48	8004386622353
MEGA 180	62245	230V~1ph	7,0	60	35-160	10/160	160A@30%	1,6-4	0,029m³	6,2	410x200x350	4	48	8004386622452
MEGA 220	62275	230V~1ph	7,0	60	30-160 190 max	10/160	190A@30%	1,6-4(5)	0,029m³	7,0	410x200x350	4	48	8004386622759



## MIKRO 144 - 164 - 184

**NEW  
PRODUCT**



**inverter**



Optional				
WELDING HELMET DIN 9/11/13 	GLOVES 	MAGNETIC HELP 	ELECTRODES E6013 RUTILE 	ELECTRODES E6013 RUTILE 
HELMET 1000 E COD. 90355	COD. 90330	COD. 88031	Cod. 90470 Cod. 90480	Cod. 90731
WELDING HELMET DIN 11 FIX 	APRON 	HAMMER 	Ø2,0mm 25pcs 50pcs Ø2,5mm 25pcs 50pcs Ø3,2mm 15pcs	Cod. 90745 Cod. 90749 Cod. 90755
HELMET 2000 E 11 COD. 90385	COD. 90316	COD. 80010	402pcs 303pcs 202pcs	



Elettrodi/Electrodes	
Rutili/Rutile - AWS E6013	Inox/Stainless Steels - AWS E308
Basici/Basic - AWS E7018	Ghisa/Cast Iron - AWS A5.15

Technical specifications														
	CODE Order code	INPUT 50-60Hz Voltage	ABSORBED POWER KVA	NO LOAD VOLTAGE V <sub>0</sub>	WELDING CURRENT I <sub>2</sub> [A] RIN MAX	DUTY CYCLE X <sub>50% / I<sub>2</sub> [A]</sub> EN 60974-3	DUTY CYCLE X <sub>20°C</sub>	ELECTRODES (mm)	BOX VOLUME L x W x H mm <sup>3</sup>	BOX WEIGHT KG	BOX SIZE (mm)	PCS PER MASTERBOX	PCS PER EURO PALLET	BAR CODE
MIKRO 144	66244	230V~1ph	5,5	60	35-125	20/125	125A@60%	1,6-3,25	0,029m <sup>3</sup>	5,8	410x200x350	4	48	8004386662441
MIKRO 164	66264	230V~1ph	6	60	30-140	20/140	140A@60%	1,6-4	0,029m <sup>3</sup>	6	410x200x350	4	48	8004386662649
MIKRO 184	66284	230V~1ph	7	60	30-160	20/160	160A@60%	1,6-4	0,029m <sup>3</sup>	7	410x200x350	4	48	8004386662847



# MIKRO TIG 150 - 170 - 200

**NEW  
PRODUCT**



**inverter**



**FLEX INPUT  
VOLTAGE**



**CONNECTABLE TO  
POWER GENERATOR**

**TIGLIFT**

Optional				
WELDING HELMET DIN 9/11/13	GLOVES	MAGNETIC HELP	TIG TORCH 17 V	ELECTRODES E6013 RUTILE
HELMET 1000 E COD. 90355	COD. 90330	COD. 88031	COD. 96000	
WELDING HELMET DIN 11 FIX	APRON	HAMMER	PRO HAMMER BRUSH	
HELMET 2000 E 11 COD. 90385	COD. 90316	COD. 80010	Cod. 80000	



Elettrodi/Electrodes	
Rutili/Rutile - AWS E6013	Inox/Stainless Steels - AWS E308
Basici/Basic - AWS E7018	Ghisia/Cast Iron - AWS A5.15

Technical specifications														
	CODE Order code	INPUT 50-60Hz Voltage	ABSORBED POWER KVA	NO LOAD VOLTAGE V <sub>o</sub>	WELDING CURRENT I <sub>2</sub> [A]	DUTY CYCLE X <sub>10%</sub> /I <sub>2</sub> [A] EN 60974-1	DUTY CYCLE X <sub>20%</sub>	ELCTRODES mm	BOX VOLUME mm <sup>3</sup>	BOX WEIGHT KG	BOX SIZE mm	PCS PER MASTERBOX	PCS PER EURO PALLET	BAR CODE
MIKRO TIG 150	68250	230V~1ph	6	60	30-130	20/130	130A@60%	1,6-3,25	0,029m <sup>3</sup>	6,0	410x200x350	4	48	8004386682500
MIKRO TIG 170	68270	230V~1ph	7	60	30-150	20/150	150A@60%	1,6-4	0,029m <sup>3</sup>	6,0	410x200x350	4	48	8004386682708
MIKRO TIG 200	68300	230V~1ph	7	60	30-160 200 MAX	20/160	160A@60%	1,6-4(5)	0,029m <sup>3</sup>	7,0	410x200x350	4	48	8004386683002



## ELX 4000 - 7000

**NEW  
PRODUCT**

DINSE  
35-50**inverter****TIGLIFT**

Optional				
WELDING HELMET DIN 9/11/13	GLOVES	MAGNETIC HELP	TIG TORCH 17 V	ELECTRODES E6013 RUTILE
HELMET 1000 E COD. 90355	COD. 90330	COD. 88031	COD. 96000	COD. 90731
WELDING HELMET DIN 11 FIX	APRON	HAMMER	DINSE 25 TO 35 ADAPTER	COD. 90745
HELMET 2000 E 11 COD. 90385	COD. 90316	COD. 80010	COD. 90634	COD. 90755
<b>KIT</b> <b>COD. 96009</b> (96000 + 90634)				



Elettrodi/Electrodes	
Rutilici/Rutile - AWS E6013	Inox/Stainless Steels - AWS E308
Basici/Basic - AWS E7018	Ghisa/Cast Iron - AWS A5.15

## Technical specifications

	CODE	VE 50-60Hz	P 60% KVA	Vo	I <sub>2</sub> [A] MIN MAX	K <sub>th</sub> /I <sub>2</sub> [A] 40° EN 60974-1	X <sub>20°C</sub>	MIN MAX Welding current	Duty cycle	Electrodes MIN MAX Welding current	Box volume	Kg	Box size (mm)	PCS per masterbox	PCS per Euro pallet	Bar code
ELX 4000	67855	180-245V~1ph 90-135V~1ph	4 (230V) 2,5(120V)	60	15-160(230V) 15-150(120V)	20/160 40/115	160A@60%	1,6-4	0,052m <sup>3</sup>	9,0	555x285x340	1	<b>35</b>	8004386678558		
ELX 7000	67875	180-245V~1ph 90-135V~1ph	4,5 (230V) 3 (120V)	75	10-200(230V) 10-130(120V)	15/200 35/130	200A@60%	1,6-5 1,6-3,25(4)	0,052m <sup>3</sup>	9,0	555x285x340	1	<b>35</b>	8004386678756		





# HOBBY MIG INVERTER

	CODE		A max	X <sub>e</sub> / I <sub>z</sub> [A] 40° EN 60974-1			GAS/NO GAS
EASYMIG 160	58960	230V~1ph	MIG 135A MMA 120A	20/135	100 mm and with REEL BRACKET 200 mm	DIRECT	✓
EASYMIG 180	58980	230V~1ph	MIG 155A MMA 140A	20/155	100 mm and with REEL BRACKET 200 mm	DIRECT	✓
EASYMIG 180 EURO	58990	230V~1ph	MIG 155A MMA 140A	20/155	100 mm and with REEL BRACKET 200 mm	EURO	✓

pag.

EASYMIG 160  
EASYMIG 180  
EASYMIG 180 EURO

20  
20  
20



# EASYMIG 160 - 180 - 180 EURO

**NEW  
PRODUCT**



	SG2	INOX	FLUX
Ø100 and with REEL BRACKET 200mm	<b>58960</b>	0,6-1,0Ø	0,6-1,0Ø
	<b>58980</b>	0,6-1,0Ø	0,6-1,0Ø
	<b>58990</b>	0,6-1,0Ø	0,8-0,9Ø

## Optional



WELDING HELMET DIN 9/11/13



TIG TORCH 17 V



PRO HAMMER BRUSH



WELDING HELMET DIN 11 FIX



HELMET 2000 E 11



COD. 88031



HAMMER



COD. 80010



WIRE



COD. 92953



STEEL Ø0,6mm 0,5kg



STEEL Ø0,8mm 0,5kg



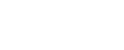
INOX Ø0,8mm 0,5kg



WIRE



COD. 92903



COD. 92916



COD. 92943



## Accessories Included



## Technical specifications

	CODE Order code	CODE Input voltage	CODE Absorbed power	CODE No load voltage	CODE Welding current	CODE EN 60974-5	CODE Duty cycle	CODE Duty cycle	CODE Electrodes (mm)	CODE Box volume	CODE Box weight	CODE Box size (mm)	CODE PCS per masterbox	CODE PCS per Euro pallet	CODE Bar code
EASYMIG 160	58960	230V~1ph	MIG 3 MMA 3,7	51	MIG 30-135 MMA 20-120	X <sub>m</sub> /I <sub>a</sub> [A] 40° EN 60974-5	20/135	135A@60%	1,6-2,5	0,040m <sup>3</sup>	11	475x225x375	<b>1</b>	<b>35</b>	8004386589601
EASYMIG 180	58980	230V~1ph	MIG 3,7 MMA 4,5	51	MIG 30-155 MMA 20-140	X <sub>m</sub> /I <sub>a</sub> [A] 40° EN 60974-5	20/155	155A@60%	1,6-3,2	0,040m <sup>3</sup>	11	475x225x375	<b>1</b>	<b>35</b>	8004386589809
EASYMIG 180 EURO	58990	230V~1ph	MIG 3,7 MMA 4,5	51	MIG 30-155 MMA 20-140	X <sub>m</sub> /I <sub>a</sub> [A] 40° EN 60974-5	20/155	155A@60%	1,6-3,2	0,040m <sup>3</sup>	12	475x225x375	<b>1</b>	<b>35</b>	8004386589908





# Hobby MMA TRANSFORMER

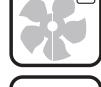
	CODE		A max	X <sub>a</sub> /I <sub>a</sub> [A] 40° EN 60974-1			
CLUB 100	41040	230V~1ph	100 A	5/100	2(1,6)-2,5 mm	DIRECT	
CLUB 100 US	41058	120V~1ph 60Hz	90 A	10/90	1,16'' 3/32''	DIRECT	
CLUB 105	41060	230V~1ph	100 A	9/100	2(1,6)-2,5 mm	DIRECT	✓
HOBBY 150	40150	230V~1ph	140 A	7/95	1,6-3,2 mm	DIRECT	
HOBBY 150 US	40167	120V~1ph 60Hz	80 A	5/80	1,16'' 3/32''	DIRECT	
HOBBY 1800.1	40178	230V~1ph	140 A	10/95	1,6-3,2 mm	DIRECT	✓
HOBBY 1900	40192	230V~1ph	160 A	10/145	1,6-3,2(4) mm	DIRECT	✓
HOBBY 1800	40180	230V~1ph	140 A	10/95	1,6-3,25 mm	DIRECT	✓
HOBBY 1800 US	40177	120V~1ph 60Hz	80 A	10/80	1,16'' 3/32''	DIRECT	✓
HOBBY 2000	40200	230V~1ph 400V~2ph	170 A	10/170	1,6-3,25(4) mm	DIRECT	✓
CLUB 150	41090	230V~1ph	140 A	7/95	1,6-3,25 mm	DIRECT	
CLUB 1800	41120	230V~1ph	140 A	10/95	1,6-3,25 mm	DIRECT	✓
CLUB 1850	41124	230V~1ph 400V~2ph	170 A	10/170	1,6-3,25(4) mm	DIRECT	✓
CLUB 170	41150	230V~1ph	160 A	5/140	1,6-4 mm	DIRECT	✓
TORNADO 160	41210	230V~1ph	160 A	10/145	1,6-4 mm	10-25 mm	✓
TORNADO 200	42305	230V~1ph 400V~2ph	180 A	15/180	1,6-4 mm	10-25 mm	✓
TORNADO 200 ME	42309	230V~1ph 60Hz	180 A	25/180	1,6-4 mm	10-25 mm	✓
TORNADO 250	42504	230V~1ph 400V~2ph	190 A	15/190	1,6-4(5) mm	10-25 mm	✓
TORNADO 250 ME	42503	230V~1ph 60Hz	200 A	25/200	1,6-5 mm	10-25 mm	✓
MASTER 185	42000	230V~1ph 400V~2ph	160 A	10/145	1,6-4 mm	10-25 mm	✓
MASTER 215	42190	230V~1ph 400V~2ph	180 A	15/180	1,6-4 mm	10-25 mm	✓
MASTER 215 ME	42199	230V~1ph 60Hz	190 A	25/190	1,6-4 mm	10-25 mm	✓
MASTER 255	42350	230V~1ph 400V~2ph	190 A	15/190	1,6-4 mm	10-25 mm	✓
MASTER 255 ME	42359	230V~1ph 60Hz	210 A	25/210	1,6-5 mm	10-25 mm	✓

pag.

CLUB 100	24
CLUB 100 US	24
CLUB 105	24
HOBBY 150	25
HOBBY 150 US	25
HOBBY 1800.1	25
HOBBY 1900	25
HOBBY 1800	26
HOBBY 1800 US	26
HOBBY 2000	27
CLUB 150	28
CLUB 1800	28
CLUB 1850	29
CLUB 170	30
TORNADO 160	31
TORNADO 200	32
TORNADO 200 ME	32
TORNADO 250	32
TORNADO 250 ME	32
MASTER 185	33
MASTER 215	33
MASTER 215 ME	33
MASTER 255	33
MASTER 255 ME	33



# CLUB 100 - 100 US - 105



Only CLUB 105



Only CLUB 100 US



## Optional

WELDING HELMET DIN 9/11/13



HELMET 1000 E COD. 90355

GLOVES



COD. 90330

MAGNETIC HELP



COD. 88031

ELECTRODES E6013 RUTILE



Cod. 90470 Cod. 90480

ELECTRODES E6013 RUTILE



Cod. 90731

WELDING HELMET DIN 11 FIX



HELMET 2000 E 11 COD. 90385

APRON



COD. 90316

HAMMER



COD. 80010

Ø2,0mm  
25pcs  
50pcsØ2,5mm  
25pcs  
50pcsØ3,2mm  
15pcsØ2,0mm  
402pcsØ2,5mm  
303pcsØ3,2mm  
202pcs

Cod. 90745

Cod. 90746

Cod. 90755

## Accessories Included



### Accessories Included



## Elettrodi/Electrodes

Rutili/Rutile - AWS E6013  
Inox/Stainless Steels - AWS E308

## Technical specifications

	CODE Order code	CODE Input voltage	CODE Absorbed power	CODE No load voltage	CODE Welding current	CODE X <sub>N</sub> /I <sub>N</sub> [A] EN 60974-1	CODE X <sub>20°C</sub>	CODE Electrodes (mm)	CODE Box volume	CODE Box weight	CODE Box size (mm)	CODE PCS per masterbox	CODE PCS per Euro pallet	CODE Bar code
CLUB 100	41040	230V~1ph	2,1	40/46	70/100	5/100	100A@10%	2(1,6)-2,5	0,019m <sup>3</sup>	11,6	355x230x240	1	50	8004386410400
CLUB 100 US	41058	120V~1ph 60Hz	2,6	38/41	70/90	10/90	90A@15%	1,16" 3/32"	0,019m <sup>3</sup>	11,5	355x230x240	1	50	8004386410585
CLUB 105	41060	230V~1ph	2,1	40/46	70/100	9/100	100A@15%	2(1,6)-2,5	0,019m <sup>3</sup>	12,5	355x230x240	1	50	8004386410608



# HOBBY 150 - 150US - 1800.1 - 1900



Only  
HOBBY 1800.1  
HOBBY 1900



Only  
HOBBY 150  
HOBBY 150 US  
HOBBY 1800.1



## Optional

WELDING HELMET DIN 9/11/13



HELMET 1000 E COD. 90355

GLOVES



COD. 90330

MAGNETIC HELP



COD. 88031

ELECTRODES E6013 RUTILE



Ø2,0mm  
25pcs  
50pcs  
Ø2,5mm  
25pcs  
50pcs  
Ø3,2mm  
15pcs

Cod. 90470  
Cod. 90480  
Cod. 90471  
Cod. 90481  
Cod. 90490

ELECTRODES E6013 RUTILE



Ø2,0mm  
402pcs  
Ø2,5mm  
303pcs  
Ø3,2mm  
202pcs

Cod. 90731  
Cod. 90745  
Cod. 90755

## Accessories Included



## Elettrodi/Electrodes

Rutili/Rutile - AWS E6013  
Inox/Stainless Steels - AWS E308

## Technical specifications

	CODE	Input voltage	Absorbed power	No load voltage	Welding current	Duty cycle	Duty cycle	Electrodes (mm)	Box volume	Box weight	Box size (mm)	PCS per masterbox	PCS per Euro pallet	Bar code
HOBBY 150	40150	230V~1ph	3	40-43	25-95 140 max	7/95	95A@10%	1,6-3,2	0,027m <sup>3</sup>	13,7	225x490x245	1	49	8004386401507
HOBBY 150 US	40167	120V~1ph 60Hz	2,5	40	40-80	5/80	80A@10%	1,16" 3/32"	0,027m <sup>3</sup>	13,7	225x490x245	1	49	8004386401675
HOBBY 1800.1	40178	230V~1ph	3	40-43	25-95 140 max	10/95	95A@15%	1,6-3,2	0,027m <sup>3</sup>	14,2	225x490x245	1	49	8004386401781
HOBBY 1900	40192	230V~1ph	3,5	39-43	50-145 160 max	10/145	145A@15%	1,6-3,2(4)	0,027m <sup>3</sup>	15,9	225x490x245	1	49	8004386401927



# HOBBY 1800 - 1800 US



*Wheel kit included!*



## Optional

WELDING HELMET DIN 9/11/13



HELMET 1000 E COD. 90355

GLOVES



COD. 90330

MAGNETIC HELP



COD. 88031

WELDING HELMET DIN 11 FIX



HELMET 2000 E 11 COD. 90385

APRON



COD. 90316

ELECTRODES E6013 RUTILE



Cod. 90470 Cod. 90480

Ø2,0mm  
25pcs  
50pcsØ2,5mm  
25pcs  
50pcsØ3,2mm  
15pcs

ELECTRODES E6013 RUTILE



Cod. 90731

Ø2,0mm  
402pcsØ2,5mm  
303pcsØ3,2mm  
202pcs

## Accessories Included



## Elettrodi/Electrodes

Rutili/Rutile - AWS E6013  
Inox/Stainless Steels - AWS E308

## Technical specifications

	CODE Order code	INPUT VOLTAGE 50-60Hz	ABSORBED POWER kVA	NO LOAD VOLTAGE V <sub>0</sub>	WELDING CURRENT I <sub>2</sub> [A] MIN MAX	DUTY CYCLE X <sub>50% / I<sub>2</sub>,[A]</sub> EN 60974-3	DUTY CYCLE X <sub>20°C</sub>	BOX VOLUME LxWxH mm <sup>3</sup>	BOX WEIGHT Kg	BOX SIZE (mm)	PCS PER MASTERBOX	PCS PER EURO PALLET	BAR CODE	
HOBBY 1800	40180	230V~1ph	3	40-43	25-95 140 max	10/95	95A@15%	1,6-3,25	0,027m <sup>3</sup>	14,5	225x490x245	1	49	8004386401804
HOBBY 1800 US	40177	120V~1ph 60Hz	2,5	40	40-80	10/80	80A@10%	1,16" 3/32"	0,027m <sup>3</sup>	14,6	225x490x245	1	49	8004386401774



# HOBBY 2000



*Wheel kit included!*



## Optional

WELDING HELMET DIN 9/11/13



HELMET 1000 E COD. 90355

GLOVES



COD. 90330

MAGNETIC HELP



COD. 88031

WELDING HELMET DIN 11 FIX



HELMET 2000 E 11 COD. 90385

APRON



COD. 90316

ELECTRODES E6013 RUTILE



Cod. 90470

Cod. 90480

Ø2,0mm  
25pcs  
50pcs

Ø2,5mm  
25pcs  
50pcs

Ø3,2mm  
15pcs

ELECTRODES E6013 RUTILE



Cod. 90731

Cod. 90745

Cod. 90755

Ø2,0mm  
402pcs

Ø2,5mm  
303pcs

Ø3,2mm  
202pcs

## Accessories Included



Accessories Included



## Elettrodi/Electrodes

Rutili/Rutile - AWS E6013  
Inox/Stainless Steels - AWS E308

## Technical specifications

	CODE	Input voltage	Absorbed power	No load voltage	Welding current	Duty cycle	Duty cycle	Electrodes (mm)	Box volume	Box weight	Box size (mm)	PCS per masterbox	PCS per Euro pallet	Bar code
HOBBY 2000	40200	230V~1ph 400V~2ph	4,2	41-44	40-170	10/170	170A@15%	1,6-3,25(4)	0,033m³	17,6	225x595x245	1	49	8004386402009



## CLUB 150 - 1800

SAFETY  
LVD  
IEC 60974-1

IEC 60974-10



36



21S



H

Only  
CLUB 1800

## Optional

WELDING HELMET DIN 9/11/13

HELMET 1000 E  
COD. 90355

GLOVES



COD. 90330

MAGNETIC HELP



COD. 88031

ELECTRODES E6013 RUTILE



Ø2,0mm  
25pcs  
50pcs  
Ø2,5mm  
25pcs  
50pcs  
Ø3,2mm  
15pcs

Cod. 90470  
Cod. 90480

Cod. 90471  
Cod. 90481

Cod. 90490

ELECTRODES E6013 RUTILE



Ø2,0mm  
402pcs  
Ø2,5mm  
303pcs  
Ø3,2mm  
202pcs

Cod. 90731

Cod. 90745

Cod. 90755



## Accessories Included



## Elettrodi/Electrodes

Rutili/Rutile - AWS E6013  
Inox/Stainless Steels - AWS E308

## Technical specifications

	CODE Order code	INPUT VOLTAGE 50-60Hz	ABSORBED POWER kVA	NO LOAD VOLTAGE V <sub>o</sub>	WELDING CURRENT I <sub>2</sub> [A] MIN MAX EN 60974-3	DUTY CYCLE X <sub>η/τ<sub>1</sub>,[A]</sub> 40°	DUTY CYCLE X <sub>20°C</sub>	ELECTRODES Ø mm MIN MAX	BOX VOLUME Box volume	BOX WEIGHT Box weight	BOX SIZE Box size (mm)	PCS PER MASTERBOX	PCS PER EURO PALLET	BAR CODE
CLUB 150	41090	230V~1ph	3	40-43	25-95 140 max	7/95	95A@10%	1,6-3,25	0,031m <sup>3</sup>	14,6	435x265x265	1	42	8004386410905
CLUB 1800	41120	230V~1ph	3	40-43	25-95 140 max	10/95	95A@15%	1,6-3,25	0,031m <sup>3</sup>	15,1	435x265x265	1	42	8004386411209



## CLUB 1850



*Wheel kit included!*



## Optional

WELDING HELMET DIN 9/11/13



HELMET 1000 E COD. 90355

GLOVES



COD. 90330

MAGNETIC HELP



COD. 88031

WELDING HELMET DIN 11 FIX



HELMET 2000 E 11 COD. 90385

APRON



COD. 90316

ELECTRODES E6013 RUTILE



Cod. 90470 Cod. 90480

Ø2,0mm  
25pcs  
50pcs  
Ø2,5mm  
25pcs  
50pcs  
Ø3,2mm  
15pcs

ELECTRODES E6013 RUTILE



Cod. 90731

Ø2,0mm  
402pcs  
Ø2,5mm  
303pcs  
Ø3,2mm  
202pcs

Cod. 90745

Cod. 90755

## Accessories Included



## Accessories Included



## Elettrodi/Electrodes

Rutili/Rutile - AWS E6013  
Inox/Stainless Steels - AWS E308

## Technical specifications

	CODE	VEF	Absorbed power	Vo	I <sub>2</sub> [A]	X <sub>20°C</sub>	Electrodes (mm)	Kg	HxWxL mm	Box size (mm)	PCS per masterbox	PCS per Euro pallet	Bar code
CLUB 1850	41124	230V~1ph 400V~2ph	4,2	41-44	40-170	10/170	170A@15% 1,6-3,25(4)	0,040m <sup>3</sup>	18,4	560x250x260	1	40	8004386411247



## CLUB 170

SAFETY  
LVD  
IEC 60974-1

IEC 60974-10



03



36



21S



H



18



Optional				
WELDING HELMET DIN 9/11/13	GLOVES	MAGNETIC HELP	ELECTRODES E6013 RUTILE	ELECTRODES E6013 RUTILE
HELMET 1000 E COD. 90355	COD. 90330	COD. 88031	Cod. 90470 Cod. 90480	Cod. 90731
WELDING HELMET DIN 11 FIX	APRON	HAMMER	Ø2,0mm 25pcs 50pcs Ø2,5mm 25pcs 50pcs Ø3,2mm 15pcs	Cod. 90745 Cod. 90755
			Cod. 90471 Cod. 90481	
HELMET 2000 E 11 COD. 90385	COD. 90316	COD. 80010	Ø2,0mm 402pcs Ø2,5mm 303pcs Ø3,2mm 202pcs	

Rutili/Rutile - AWS E6013  
Inox/Stainless Steels - AWS E308

Technical specifications												
	CODE		Input voltage		Absorbed power		No load voltage		I <sub>2</sub> [A]		Duty cycle	
CLUB 170	41150	230V~1ph	3,6	43-46	50-140 160 max	5/140	160A@10%	1,6-4	0,040m <sup>3</sup>	17,6	560x250x260	1 <b>40</b>



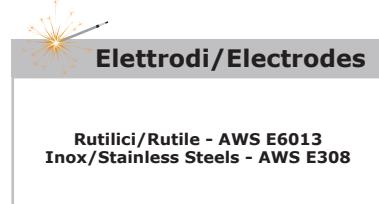
# TORNADO 160



**Wheel kit  
included!**



Optional				
WELDING HELMET DIN 9/11/13	GLOVES	MAGNETIC HELP	ELECTRODES E6013 RUTILE	ELECTRODES E6013 RUTILE
HELMET 1000 E COD. 90355	COD. 90330	COD. 88031	Ø2,0mm 25pcs Ø2,5mm 25pcs Ø3,2mm 15pcs	Ø2,0mm 402pcs Ø2,5mm 303pcs Ø3,2mm 202pcs
WELDING HELMET DIN 11 FIX	APRON	HAMMER	Cod. 90470 Cod. 90480	Cod. 90731 Cod. 90745 Cod. 90755
HELMET 2000 E 11 COD. 90385	COD. 90316	COD. 80010		



Technical specifications													
Order code	Input voltage	Absorbed power	No load voltage	Welding current	Duty cycle	Duty cycle	Electrodes (mm)	Box weight	Box volume	Box size (mm)	PCS per masterbox	PCS per Euro pallet	
TORNADO 160	41210	230V~1ph	3,6	39-43	50-145 160 max	10/145	160A@15%	1,6-4	0,053m³	19,3	550x240x400	1	35



# TORNADO 200 - 250

SAFETY  
LVD  
IEC 60974-121S  
IP

Optional				
WELDING HELMET DIN 9/11/13	GLOVES	MAGNETIC HELP	ELECTRODES E6013 RUTILE	ELECTRODES E6013 RUTILE
HELMET 1000 E COD. 90355	COD. 90330	COD. 88031	Ø2,0mm 25pcs Ø2,5mm 25pcs Ø3,2mm 15pcs	Ø2,0mm 402pcs Ø2,5mm 303pcs Ø3,2mm 202pcs
WELDING HELMET DIN 11 FIX	APRON	HAMMER	Cod. 90470 Cod. 90480	Cod. 90731 Cod. 90745 Cod. 90755
HELMET 2000 E 11 COD. 90385	COD. 90316	COD. 80010		



Elettrodi/Electrodes	
Rutili/Rutile - AWS E6013 Inox/Stainless Steels - AWS E308	

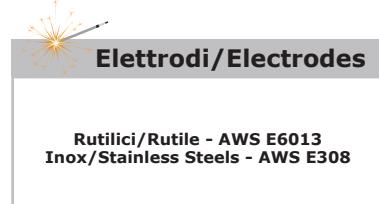
Technical specifications														
	CODE	Input voltage	Absorbed power	No load voltage	Welding current	Duty cycle	Duty cycle	Electrodes (mm)	Box volume	Box weight	Box size (mm)	PCS per masterbox	PCS per Euro pallet	Bar code
TORNADO 200	42305	230V~1ph 400V~2ph	4,4	44-48	50-180	15/180	180A@20%	1,6-4	0,053m³	20,2	550x240x400	1	35	8004386423059
TORNADO 200 ME	42309	230V~1ph 60Hz	4,4	37-43	50-180	25/180	180A@30%	1,6-4	0,053m³	22	550x240x400	1	35	8004386423097
TORNADO 250	42504	230V~1ph 400V~2ph	4,7	44-48	50-190	15/190	190A@20%	1,6-4(5)	0,053m³	26,8	550x240x400	1	35	8004386425046
TORNADO 250 ME	42503	230V~1ph 60Hz	4,7	43-51	40-200	25/200	200A@30%	1,6-5	0,053m³	21	550x240x400	1	35	8004386425039



## MASTER 185 - 215 - 255



Optional				
WELDING HELMET DIN 9/11/13 	GLOVES 	MAGNETIC HELP 	ELECTRODES E6013 RUTILE 	ELECTRODES E6013 RUTILE 
HELMET 1000 E COD. 90355 	COD. 90330	COD. 88031	Cod. 90470 Cod. 90480 Ø2,0mm 25pcs 50pcs Ø2,5mm 25pcs 50pcs Ø3,2mm 15pcs	Cod. 90731 Cod. 90745 Cod. 90755 Ø2,0mm 402pcs Ø2,5mm 303pcs Ø3,2mm 202pcs
WELDING HELMET DIN 11 FIX 	APRON 	HAMMER 	Cod. 90471 Cod. 90481 Ø2,0mm 25pcs 50pcs Ø2,5mm 25pcs 50pcs Ø3,2mm 15pcs	
HELMET 2000 E 11 COD. 90385 	COD. 90316	COD. 80010	Cod. 90490	



Technical specifications												
	CODE Order code	V <sub>E</sub> Input voltage 50-60Hz	P <sub>absorbed</sub> KVA 50-60Hz	V <sub>o</sub> No load voltage	I <sub>2</sub> [A] Welding current IEC 60974-1	X <sub>20°C</sub> Duty cycle IEC 60974-1	I <sub>MAX</sub> Electrodes (mm)	Kg Box volume	H x W x D Box size (mm)	PCS per masterbox	PCS per Euro pallet	Bar code
MASTER 185	42000	230V~1ph 400V~2ph	3,6	42-46	50-145 160 max	10/145	160A@15%	1,6-4	0,060m <sup>3</sup>	20,4	270x580x380	1 30
MASTER 215	42190	230V~1ph 400V~2ph	4,4	44-48	50-180	15/180	180A@20%	1,6-4	0,060m <sup>3</sup>	22,9	270x580x380	1 30
MASTER 215 ME	42199	230V~1ph 60Hz	4,4	37-43	50-190	25/190	190A@30%	1,6-4	0,060m <sup>3</sup>	22	270x580x380	1 30
MASTER 255	42350	230V~1ph 400V~2ph	4,7	44-48	50-190	15/190	190A@20%	1,6-4	0,060m <sup>3</sup>	28	270x580x380	1 30
MASTER 255 ME	42359	230V~1ph 60Hz	4,7	43-51	40-210	25/210	210A@30%	1,6-5	0,060m <sup>3</sup>	28	270x580x380	1 30



# Hobby MIG TRANSFORMER

	CODE		A max	X <sub>a</sub> /I <sub>1</sub> ,[A] 40° EN 60974-1			GAS/NO GAS
MIG ONE	11000	230V~1ph	95 A	6/95	100 mm	DIRECT	NO GAS ONLY
MIG ONE US	10967	120V~1ph 60Hz	80 A	20/80	100 mm	DIRECT	NO GAS ONLY
EASYCRAFT 150	11150	230V~1ph	145 A	15/145	100-200 mm	DIRECT	✓
BLUERMIG 110 US	11276	120V~1ph	90 A	15/90	100-200 mm	DIRECT	✓
BLUERMIG 130	11300	230V~1ph	100 A	15/100	100-200 mm	DIRECT	✓
BLUERMIG 145	11450	230V~1ph	120 A	15/120	100-200 mm	DIRECT	✓
BLUERMIG 170	11700	230V~1ph	160 A	15/160	100-200 mm	DIRECT	✓
MASTERCRAFT 205	N12090	230V~1ph	170 A	15/145	100-200 mm	EURO	✓
MASTERCRAFT 220	N12150	230V~1ph 400V~2ph+N	200 A	5/170	100-200 mm	EURO	✓
MASTERCRAFT 220 ME	N12152	230V~1ph	200 A	5/180	100-200 mm	EURO	✓

MIG ONE	36
MIG ONE US	36
EASYCRAFT 150	37
BLUMIG 110 US	38
BLUMIG 130	38
BLUMIG 145	38
BLUMIG 170	38
MASTERCRAFT 205	39
MASTERCRAFT 220	39
MASTERCRAFT 220 ME	39



# MIG ONE - MIG ONE US

SAFETY  
LVD  
IEC 60974-1

IEC 60974-10

Only  
MIG ONE US

FLUX

11000

0,8-0,9Ø

10967

0,8-0,9Ø

Optional				
WELDING HELMET DIN 9/11/13	GLOVES	MAGNETIC HELP	WIRE	ANTI SPATTER SPRAY
HELMET 1000 E COD. 90355	COD. 90330	COD. 88031		COD. 92530
WELDING HELMET DIN 11 FIX	APRON	HAMMER		PRO HAMMER BRUSH
HELMET 2000 E 11 COD. 90385	COD. 90316	COD. 80010		
			FLUX Ø0,8mm 0,5kg FLUX Ø0,8mm 1,0kg FLUX Ø0,9mm 0,5kg FLUX Ø0,9mm 1,0kg	Cod. 92953 Cod. 92954 Cod. 92960 Cod. 92967
				COD. 80000



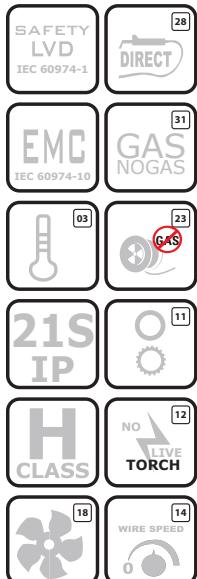
## Technical specifications

	CODE	VE 50-60Hz	P MAX kVA	Vo	I <sub>2</sub> [A] MIN MAX	K <sub>NO</sub> /I <sub>2</sub> [A] EN 60974-1	X <sub>20°C</sub>	Duty cycle	Duty cycle	Regulations n°	Box volume	Box weight	Box size (mm)	PCS per masterbox	PCS per Euro pallet	Bar code
MIG ONE	11000	230V~1ph	2,8	18/25	35/95	6/95	95A@20%	2	0,03m <sup>3</sup>	14	370x331x255	1	50	8004386110003		
MIG ONE US	10967	120V~1ph 60Hz	1,9	18-24	35-80	20/80	80A@30%	2	0,03m <sup>3</sup>	14	370x331x255	1	50	8004386109670		



# EASYCRAFT 150

CONNECTABLE TO POWER GENERATOR



Ø100-200mm	SG2	INOX	FLUX	ALU
<b>11150</b>	0,6-0,8Ø	0,8Ø	0,8-0,9Ø	0,8Ø

Optional				
WELDING HELMET DIN 9/11/13	GLOVES	MAGNETIC HELP	WIRE	WIRE
HELMET 1000 E COD. 90355	COD. 90330	COD. 88031	COD. 92953	STEEL Ø0,6mm 0,5kg COD. 92903
WELDING HELMET DIN 11 FIX	APRON	HAMMER	FLUX Ø0,8mm 0,5kg COD. 92954	STEEL Ø0,8mm 0,5kg COD. 92916
HELMET 2000 E 11 COD. 90385	COD. 90316	COD. 80010	FLUX Ø0,8mm 1,0kg COD. 92960	INOX Ø0,8mm 0,5kg COD. 92943
			FLUX Ø0,9mm 0,5kg COD. 92967	ALU Ø0,8mm 1,0kg COD. 92948



Technical specifications													
Order code	Input voltage	Absorbed power	No load voltage	Welding current	Duty cycle	Duty cycle	Regulations	Box volume	Box weight	Box size (mm)	PCS per masterbox	PCS per Euro pallet	
EASYCRAFT 150	11150	230V~1ph	4,1	20-32	30-145	15/145	145@25%	8	0,018m³	33,1	745x305x485	<b>1</b>	<b>16</b>

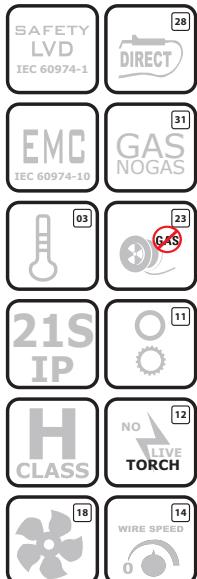


# BLUEMIG 110 US - 130 - 145 - 170

CONNECTABLE TO POWER GENERATOR



BLUEMIG 170  
Gas bottle floor!



Ø100-200mm	SG2	INOX	FLUX	ALU
<b>11276</b>	0,6-0,8Ø	0,8Ø	0,8-0,9Ø	0,8Ø
<b>11300</b>	0,6-0,8Ø	0,8Ø	0,8-0,9Ø	0,8Ø
<b>11450</b>	0,6-0,8Ø	0,8Ø	0,8-0,9Ø	0,8Ø
<b>11700</b>	0,6-0,8Ø	0,8Ø	0,8-0,9Ø	0,8Ø

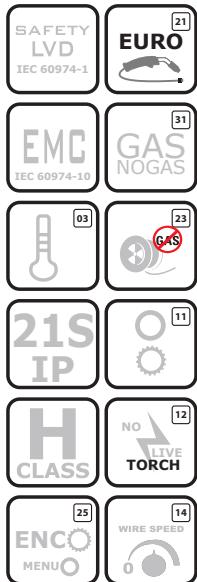
Optional				
WELDING HELMET DIN 9/11/13	GLOVES	MAGNETIC HELP	WIRE	WIRE
 HELMET 1000 E COD. 90355	 COD. 90330	 COD. 88031	 COD. 88030	 STEEL Ø0,6mm 0,5kg STEEL Ø0,8mm 0,5kg INOX Ø0,8mm 0,5kg ALU Ø0,8mm 0,5kg
WELDING HELMET DIN 11 FIX	APRON	HAMMER	Cod. 92953 Cod. 92954 Cod. 92960 Cod. 92967	Cod. 92903 Cod. 92916 Cod. 92943 Cod. 92948
 HELMET 2000 E 11 COD. 90385	 COD. 90316	 COD. 80010		Ø0,9 spool Ø100mm  



Technical specifications															
	CODE	INPUT VOLTAGE	Absorbed power	NO LOAD VOLTAGE	WELDING CURRENT	X <sub>IN</sub> /I <sub>EN</sub> [A] 40° EN 60974-5	X <sub>20°C</sub>	DUTY CYCLE	REGULATIONS n°	BOX VOLUME	BOX WEIGHT	BOX SIZE (MM)	PCS PER MASTERBOX	PCS PER EURO PALLET	BAR CODE
BLUEMIG 110 US	11276	120V~1ph 60Hz	2	21-25	35-90	15/90	90A@20%	4	0,068m³	25,3	585x345x340	1	20	8004386112762	
BLUEMIG 130	11300	230V~1ph	2,5	21-31	30-100	15/100	100A@20%	4	0,068m³	26	585x345x340	1	20	8004386113004	
BLUEMIG 145	11450	230V~1ph	3,2	20-32	30-120	10/120	120A@20%	4	0,068m³	26,5	585x345x340	1	20	8004386114506	
BLUEMIG 170	11700	230V~1ph	3,6	17-31	25-160	15/160	160A@20%	4	0,068m³	34,7	585x345x340	1	20	8004386117002	



# MASTERCRAFT 205 - 220



**MASTERCRAFT 220**  
230/400V  
PLUG ADAPTOR INCLUDED



Ø100-200mm	SG2	INOX	FLUX	ALU
<b>N12090</b>	0,6Ø	0,8Ø	0,8-1Ø	0,8Ø
<b>N12150</b>	0,6-1Ø	0,8Ø	0,8-1,2Ø	0,8-1Ø

## Optional

WELDING HELMET DIN 9/11/13



HELMET 1000 E  
COD. 90355

GLOVES



COD. 90330

MAGNETIC HELP



COD. 88031

WIRE



Cod. 92953

WIRE



Cod. 92903

WELDING HELMET DIN 11 FIX



HELMET 2000 E 11  
COD. 90385

APRON



COD. 90316

HAMMER



COD. 80010

FLUX Ø0,8mm 0,5kg

Cod. 92954

FLUX Ø0,8mm 1,0kg

Cod. 92960

FLUX Ø0,9mm 0,5kg

Cod. 92967

STEEL Ø0,6mm 0,5kg

Cod. 92916

STEEL Ø0,8mm 0,5kg

Cod. 92943

INOX Ø0,8mm 0,5kg

Cod. 92948

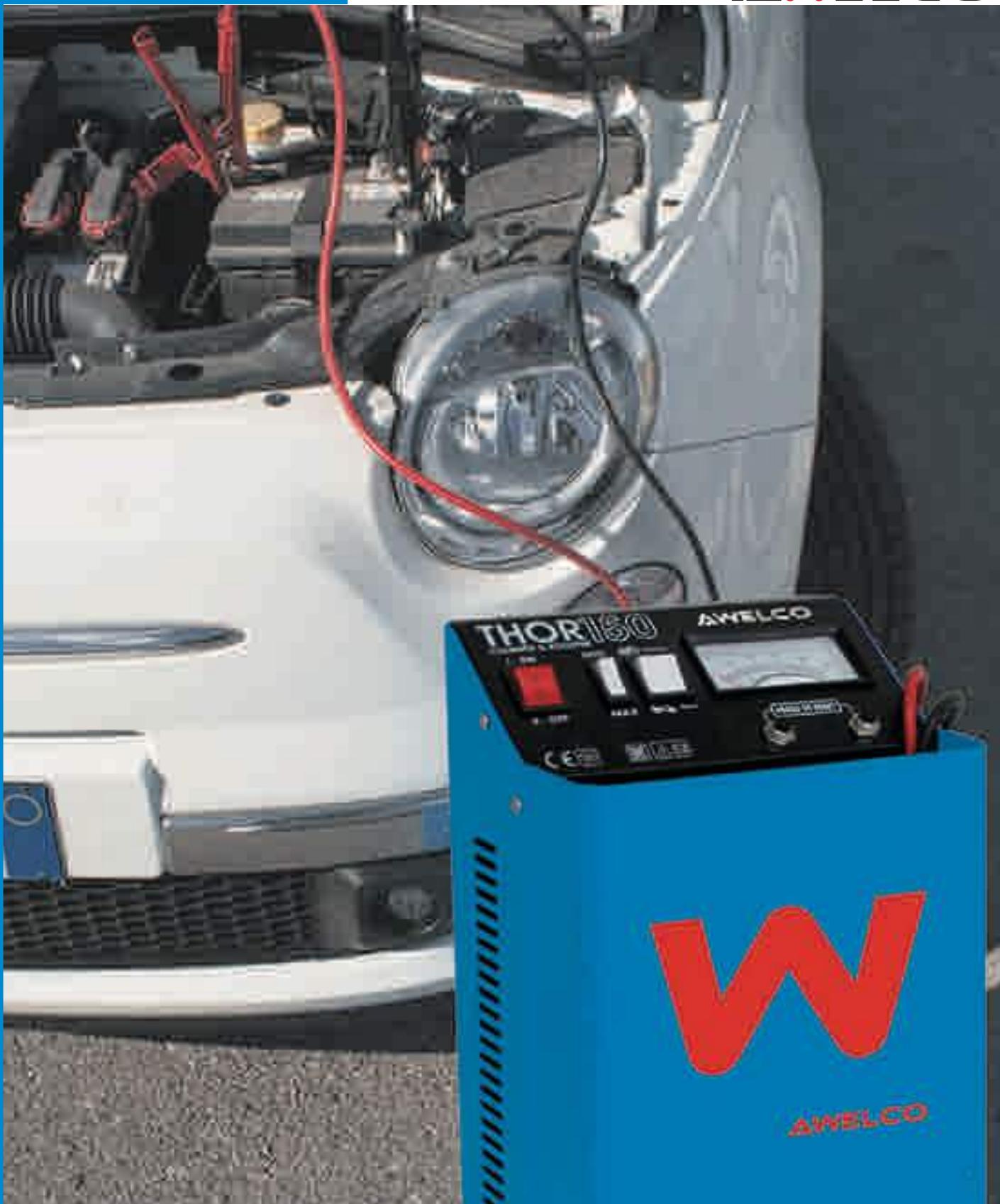


## Accessories Included



## Technical specifications

	CODE	Order code	INPUT VOLTAGE	50-60Hz	Absorbed power	KVA	No load voltage	I <sub>0</sub> [A]	X <sub>IN</sub> /I <sub>0</sub> [A] 40°	X <sub>20°C</sub>	Duty cycle	Duty cycle	Regulations n°	Box volume	Kg	Box size (mm)	PCS per masterbox	PCS per Euro pallet	Bar code
MASTERCRAFT 205	N12090	230V~1ph	3,9	17-31	25-145	15/145	170A@15%	8	0,21m <sup>3</sup>	57	885x375x645	1	6	8004386120903					
MASTERCRAFT 220	N12150	230V~1ph 400V~2ph+N	4,8	17-35	25-170	5/170	200A@15%	8	0,21m <sup>3</sup>	66	885x375x645	1	6	8004386121504					
MASTERCRAFT 220 ME	N12152	230V~1ph	4,8	17-35	25-180	5/180	200A@15%	8	0,21m <sup>3</sup>	66	885x375x645	1	6	8004386121528					



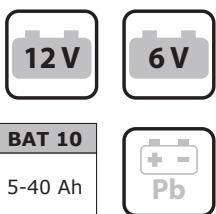
# Hobby

## BATTERY CHARGER & BOOSTER

	<b>CODE</b>							
BAT 10	77510	230V~1ph	6 - 12 V	2		✓		
BAT 13	77500	230V~1ph	12 V		✓	✓		
BAT 14	77540	230V~1ph	6 - 12 V	2	✓	✓		
BAT 15	77550	230V~1ph	12 - 24 V	2	✓	✓		
ENERBOX 6	71050	230V~1ph	12 V		✓	✓		
ENERBOX 7	71080	230V~1ph	12 V		✓	✓		
ENERBOX 8	71100	230V~1ph	6 - 12 V	2	✓	✓		
ENERBOX 10	71150	230V~1ph	6 - 12 V	2	✓	✓		
ENERBOX 13	71166	230V~1ph	12 V	2	✓	✓		
ENERBOX 15	71200	230V~1ph	12 - 24 V	2	✓	✓		
AY 600	71113	230V~1ph	6 - 12 V	2		✓		
PROFESSIONAL 30	72110	230V~1ph	12 - 24 V	2	✓	✓		
PROFESSIONAL 40	72210	230V~1ph	12 - 24 V	2	✓	✓		
PROFESSIONAL 160	74160	230V~1ph	12 V	2	✓	✓		
PROFESSIONAL 210	74020	230V~1ph	12 - 24 V	2	✓	✓		
AUTOMATIC 30	77660	230V~1ph	12 - 24 V	AUTOMATIC	DISPLAY	✓	✓	✓
THOR 150	74100	230V~1ph	12 V	3	✓	✓		
THOR 320	75010	230V~1ph	12 - 24 V	3	✓	✓		
ENERGY 1500	80150	230V~1ph	12 V					
ENERGY 2000	80200	230V~1ph	12 V					
ENERGY 2500	80250	230V~1ph	12 - 24 V					
MISTER CHARGE 130	80020	100-240V~1ph						
MISTER CHARGE 150	80025	100-240V~1ph						
MISTER CHARGE 200	80030	100-240V~1ph						

pag.	pag.		
BAT 10	42	PROFESSIONAL 40	46
BAT 13	43	PROFESSIONAL 160	47
BAT 14	43	PROFESSIONAL 210	47
BAT 15	43	AUTOMATIC 30	48
ENERBOX 6	44	THOR 150	49
ENERBOX 7	44	THOR 320	49
ENERBOX 8	44	ENERGY 1500	50
ENERBOX 10	44	ENERGY 2000	50
ENERBOX 13	44	ENERGY 2500	50
ENERBOX 15	44	MISTER CHARGE 130	51
AY 600	45	MISTER CHARGE 150	52
PROFESSIONAL 30	46	MISTER CHARGE 200	53

# BAT 10


**CHARGER**


## Technical specifications

	CODE	Input voltage	Absorbed power	Battery voltage	Effective current	EN60335 12 V	Box volume	Box weight	Box size (mm)	PCS per masterbox	PCS per Euro pallet	Bar code
BAT 10	77510	230V~1ph	65W	12V 6V	4A 4A	2,7A 2,7A	0,005m³	1,3	115x105x190	10	320	8004386775103

**BAT 13 - 14 - 15**
 **CHARGER**


BAT 15 BAT 14

	<b>24 V</b>		<b>12 V</b>		<b>6 V</b>
--	-------------	--	-------------	--	------------

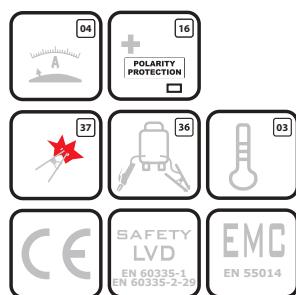
	<b>BAT 13</b>	<b>BAT 14</b>	<b>BAT 15</b>
	10-30 Ah	15-70 Ah	25-100 Ah (12V) 20-50 Ah (24V)

	<b>Pb</b>
--	-----------

**Technical specifications**

BAT 13	77500	230V~1ph	50W	12V	3,1A	2,1 A	0,005m³	1,3	190x110x210	<b>10</b>	<b>320</b>	8004386775004
BAT 14	77540	230V~1ph	80W	12V 6V	6,3A	4,2 A	0,005m³	1,6	190x110x210	<b>10</b>	<b>320</b>	8004386775400
BAT 15	77550	230V~1ph	130W	24V 12V	5,2A 10,6A	3,5 A 7,1 A	0,007m³	2,8	220x130x250	<b>6</b>	<b>252</b>	8004386775509

# ENERBOX 6 - 7 - 8 - 10 - 13 - 15


**CHARGER**


Ah	ENERBOX 6	ENERBOX 7	ENERBOX 8	ENERBOX 10	ENERBOX 13	ENERBOX 15
	10-40 Ah	15-80 Ah	10-50 Ah (6V) 15-80 Ah (12V)	15-60 Ah (6V) 30-100 Ah (12V)	30-100 Ah	30-120 Ah(12V) 15-80 Ah(24V)

ENERBOX

6-7-8-10-13-15

ENERBOX



24 V



12 V



6 V



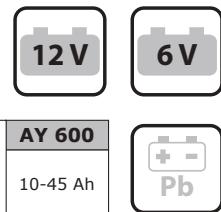
Pb

## Technical specifications

	CODE Order code	INPUT Voltage	ABSORBED POWER	BATTERY VOLTAGE	EFF. CURRENT	I <sub>2</sub> EN60335	BOX VOLUME	BOX WEIGHT	BOX SIZE (mm)	PCS PER MASTERBOX	PCS PER EURO Pallet	BAR CODE
ENERBOX 6	71050	230V~1ph	75W	12V	5A	4A	0,006m <sup>3</sup>	2,7	260x140x180	6	216	8004386710500
ENERBOX 7	71080	230V~1ph	95W	12V	6,1A	4,9A	0,010m <sup>3</sup>	4	260x260x155	4	144	8004386710807
ENERBOX 8	71100	230V~1ph	110W 70W	12V 6V	7A	5,6A	0,010m <sup>3</sup>	4,1	260x260x155	4	144	8004386711002
ENERBOX 10	71150	230V~1ph	110W 80W	12V 6V	7A	6A	0,010m <sup>3</sup>	4,4	260x260x155	4	144	8004386711507
ENERBOX 13	71166	230V~1ph	160W	12V	11,5A	9,2A	0,010m <sup>3</sup>	4,6	260x260x155	4	144	8004386711668
ENERBOX 15	71200	230V~1ph	170W 180W	24V 12V	12,2A	5,3A 9,8A	0,010m <sup>3</sup>	4,6	260x260x155	4	144	8004386712009

## AY 600

 **CHARGER**
**COMPRESSOR  
INSIDE**



	<b>AY 600</b>
	10-45 Ah

	<b>Pb</b>
--	-----------

**Technical specifications**

AY 600	71113	230V~1ph	60W 30W	12V 6V	3,5A	3 A	300psi	0,01m³	2,9	260x185x145	<b>6</b>	<b>144</b>	8004386711132

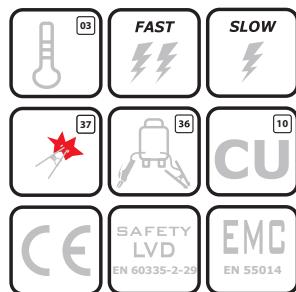
# PROFESSIONAL 30 - 40


**CHARGER**

**AMPEROMETER**

**REVERSE POLARITY PROTECTION**

**FAST CHARGER**

**SLOW CHARGER**


	PROFESSIONAL 30	PROFESSIONAL 40
	2	2
	2	2



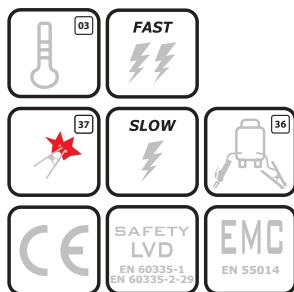
PROFESSIONAL 30	PROFESSIONAL 40
30-140 Ah	30-220 Ah



## Technical specifications

	CODE Order code	INPUT 50-60Hz	MAX POWER W	BATTERY VOLTAGE	I <sub>EFF</sub> Effective current	I <sub>2</sub> EN60335	REGULATION N°	BOX VOLUME	BOX WEIGHT	BOX SIZE (mm)	PCS PER MASTERBOX	PCS PER EURO PALLET	BAR CODE
PROFESSIONAL 30	72110	230V~1ph	200W 400W	12V 24V	16,2A 17,5A	13A 14A	4	0,031m³	8,4	380x335x245	1	52	8004386721100
PROFESSIONAL 40	72210	230V~1ph	330W 660W	12V 24V	25,5A 27,5A	20A 22A	4	0,031m³	9,1	380x335x245	1	52	8004386722107

## PROFESSIONAL 160 - 210

**CHARGER****BOOSTER****AMPEROMETER****REVERSE POLARITY PROTECTION****FAST CHARGER****SLOW CHARGER**

	PROFESSIONAL 160	PROFESSIONAL 210
Boost	2,7 kW	5,3 kW
I <sub>EFF</sub>	120 A	210A (12V) 180A (24V)
I <sub>2</sub> 1 V/C	80 A	140A (12V) 120A (24V)

	PROFESSIONAL 160	PROFESSIONAL 210
Slow	1	2
Fast	1	2



	PROFESSIONAL 160	PROFESSIONAL 210
Ah	40-140 Ah	60-180 Ah

**Technical specifications**

	CODE	Input voltage	Absorbed power	Battery voltage	I <sub>EFF</sub>	I <sub>2</sub>	Regulation n°	Box volume	Box weight	Box size (mm)	PCS per masterbox	PCS per Euro pallet	Bar code
PROFESSIONAL 160	74160	230V~1ph	230W	12V	30A	14A	3	0,027m³	8,7	380x335x245	1	52	8004386741603
PROFESSIONAL 210	74020	230V~1ph	690W	12V 24V	32A 25A	18A 22A	3	0,027m³	14	380x335x245	1	52	8004386740200



# AUTOMATIC 30



***automatic***



**CHARGER**

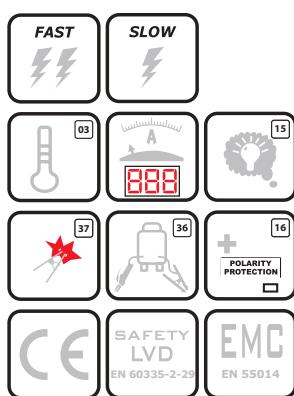


**DIGITAL  
AMPEROMETER**

**End END OF CHARGE**

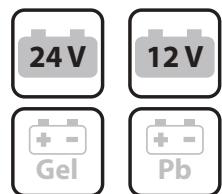


**NO POLARITY**



**AUTOMATIC 30**

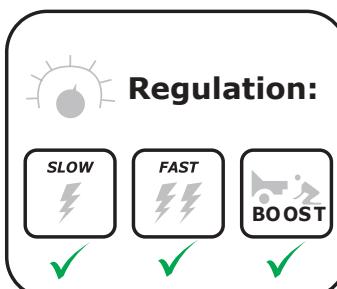
	<b>AH</b>	30-200 Ah
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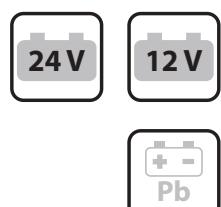
## Technical specifications

	CODE	Input voltage	Absorbed power	Battery voltage	Ieff	I2	Regulation n°	Box volume	Box weight	Box size (mm)	PCS per masterbox	PCS per Euro pallet	Bar code
AUTOMATIC 30	77660	230V~1ph	380W	12V 24V	30A 12A	20A 9A	-	0,031m³	9	380x335x245	1	52	8004386776605

## THOR 150 - 320



THOR 320



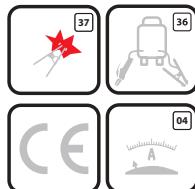
## Technical specifications

	CODE	INPUT VOLTAGE	Max Absorbed power	Battery Voltage	CHARGE	BOOST	REGULATION	Box volume	Box weight	Box size (mm)	PCS per masterbox	PCS per Euro pallet	Bar code				
THOR 150	74100	230V~1ph	290W 1,9kW	12V	30A	18A	120A	80A	10Ah (2h)	270Ah (12h)	3	0,016m³	7,8	220x200x370	1	70	8004386741009
THOR 320	75010	230V~1ph	690W 5,3kW	12V 24V	32A 25A	22A 18A	210A 180A	140A 120A	35Ah (2h)	660Ah (24h)	3+3	0,042m³	16,5	320x215x620	1	36	8004386750100

# ENERGY 1500 - 2000 - 2500


**BOOSTER**

**COMPRESSOR  
INSIDE**

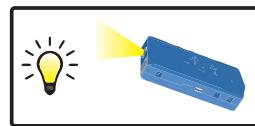
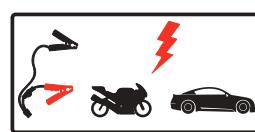

Only  
ENERGY 1500


## Technical specifications

	CODE	Order code	INPUT VOLTAGE	50-60Hz	BATTERY VOLTAGE	Ah	Battery capacity	I <sub>2</sub>	Max	I <sub>2</sub> C/C	Rated charge current	Box volume	Kg	Box weight	Box size (mm)	PCS per masterbox	PCS per Euro pallet	Bar code
ENERGY 1500	80150	230V~1ph	12V		17Ah		300A	700A	0,025m <sup>3</sup>		7,5	375x185x385		2	60	8004386801505		
ENERGY 2000	80200	230V~1ph	12V		38Ah		600A	1400A	0,032m <sup>3</sup>		14	375x205x430		1	40	8004386802007		
ENERGY 2500	80250	230V~1ph	12V 24V		17Ah		300A	1300A 900A	0,032m <sup>3</sup>		14,3	375x205x430		1	48	8004386802502		

**MISTER CHARGE 130****BOOSTER****DEVICE CHARGER****MULTIFUNCTION**

<b>MISTER CHARGE 130</b>
12000 mAh

**ACCESSORIES INCLUDED**

package bag



battery clamps



mobile connectors



home charger

**Technical specifications**

	CODE Order code	V/I 50-60Hz Input voltage	V/I OUTPUT Output	V/I START Start	LED mode	FULL Charging time	Kg Box weight	W x L x H Box size (mm)	PCS per masterbox	Bar code
MISTER CHARGE 130	80020	100-240V~1ph	USB 5V/1A DC	12V/200A 300A peak	3	4 Hours	0,9	265x190x55	20	8004386800201



# MISTER CHARGE 150



**BOOSTER**

**DEVICE CHARGER**

**MULTIFUNCTION**

MISTER CHARGE 150

	14000 mAh
--	-----------

**ACCESSORIES INCLUDED**


## Technical specifications

	CODE Order code	INPUT 50-60Hz Input voltage	V/I OUTPUT Output	V/I START Start	LED mode	FULL Charging time	Kg Box weight	WxLxH Box size (mm)	PCS per masterbox	BAR CODE Bar code
MISTER CHARGE 150	80025	100-240V~1ph	5V/2A USB 12V/2A 19V/3,5A	12V/300A 400A peak	3	4 Hours	1	265x190x55	20	8004386800256

**MISTER CHARGE 200**

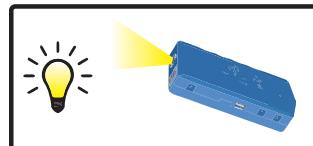
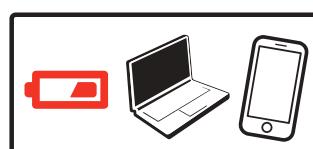
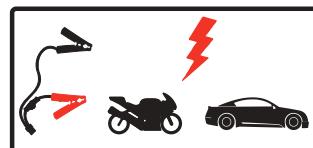
**BOOSTER**

**DEVICE CHARGER**

**MULTIFUNCTION**



<b>MISTER CHARGE 200</b>
16800 mAh



**ACCESSORIES INCLUDED**



**Technical specifications**

	CODE	INPUT	V/I OUTPUT	V/I START	LED mode	FULL	Kg	Box size (mm)	PCS per masterbox	Bar code
MISTER CHARGE 200	80030	100-240V~1ph	5V/2A USB 12V/2A 19V/3,5A	12V/300A 600A peak	3	4 Hours	1,1	265x190x55	20	8004386800300



# Hobby BATTERY CHARGER INVERTER



	<b>CODE</b>								
<b>AUTOMATIC 10</b>	<b>73400</b>	<b>230V~1ph</b>	<b>12 V</b>		✓	✓			
<b>AUTOMATIC 20</b>	<b>73450</b>	<b>230V~1ph</b>	<b>12 - 24 V</b>	✓	✓	✓	✓	✓	✓
<b>MOTOBOX</b>	<b>73500</b>	<b>230V~1ph</b>	<b>12 V</b>	✓	✓	✓	✓	✓	✓
<b>SMARTCHARGE 1000</b>	<b>76110</b>	<b>230V~1ph</b>	<b>12 V</b>	✓	✓	✓	✓	✓	✓
<b>SMARTCHARGE 2000</b>	<b>76125</b>	<b>230V~1ph</b>	<b>12 V</b>	✓	✓	✓	✓	✓	✓
<b>SMARTCHARGE 3000</b>	<b>76135</b>	<b>230V~1ph</b>	<b>12 V</b>	✓	✓	✓	✓	✓	✓
<b>TECNOCHARGE 4000</b>	<b>76400</b>	<b>230V~1ph</b>	<b>12 V</b>	✓	✓	✓	✓	✓	✓

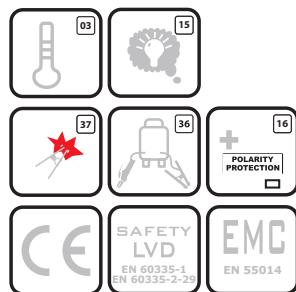
<b>AUTOMATIC 10</b>	56
<b>AUTOMATIC 20</b>	57
<b>MOTOBOX</b>	58
<b>SMARTCHARGE 1000</b>	59
<b>SMARTCHARGE 2000</b>	59
<b>SMARTCHARGE 3000</b>	59
<b>TECNOCHARGE 4000</b>	60



# AUTOMATIC 10



**AUTOMATIC  
SWITCH OFF**



Ah	<b>AUTOMATIC 10</b>
	30 Ah



## Technical specifications

	CODE	50-60Hz	P MAX KVA	Battery voltage	I <sub>2</sub>	Box volume	Kg	H x W x D	PCS per masterbox	PCS per Euro pallet	Bar code
AUTOMATIC 10	73400	230V~1ph	35W	12V	1A	0,002m <sup>3</sup>	0,5	250x125x60	10	400	8004386734001

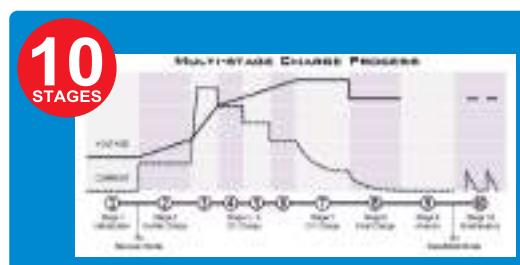
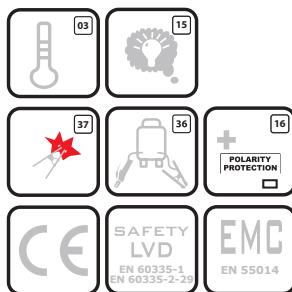


## AUTOMATIC 20

- TEST
- RECONDITIONING
- AUTOMATIC SWITCH OFF
- CHARGE MODE
- MAINTENANCE
- PULSE
- EASY TO HOOK



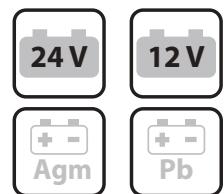
12/24 V!



	AUTOMATIC 20
Ah	120 Ah



Easy To Hook



## Technical specifications

	CODE	INPUT VOLTAGE	P MAX W/KVA	BATTERY VOLTAGE	I2	BOX VOLUME	BOX WEIGHT	BOX SIZE (MM)	PCS PER MASTERBOX	PCS PER EURO PALLET	BAR CODE
AUTOMATIC 20	73450	230V~1ph	110W	12V 24V	6A 3A	0,002m³	0,8	265x150x65	10	400	8004386734506

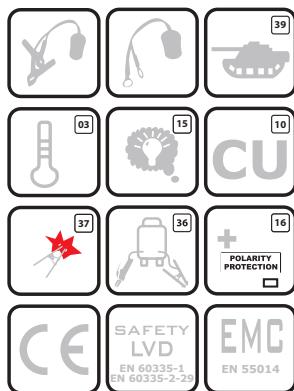
# MOTOBOX



**AUTOMATIC  
SWITCH OFF**



**MAINTENANCE**



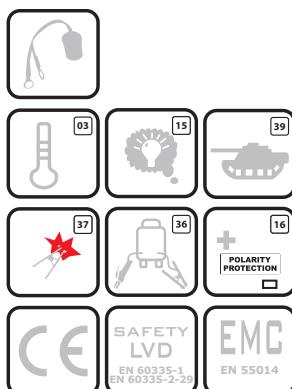
MOTOBLOCK	
Ah	60 Ah



## Technical specifications

	CODE	Order code	50~60Hz Input voltage	Absorbed power	Battery voltage	EFF	I <sub>eff</sub>	EN60335 12 V	Box volume	Kg	HxWxL Box size (mm)	PCS per masterbox	PCS per Euro pallet	Bar code
MOTOBLOCK	73500	230V~1ph	65W	12V	4,3A	4A	0,006m <sup>3</sup>	2,7	375x150x70	10	400	8004386735008		

**SMARTCHARGE 1000 - 2000 - 3000**
**AUTOMATIC  
SWITCH OFF**

**MAINTENANCE**


	SMARTCHARGE 1000	SMARTCHARGE 2000	SMARTCHARGE 3000
Ah	60 Ah	80 Ah	120 Ah


**12 V**
**Technical specifications**

	CODE	Order code	Input voltage	Absorbed power	Battery voltage	I <sub>EFF</sub>	I <sub>2</sub>	Box volume	Kg	Box size (mm)	PCS per masterbox	PCS per Euro pallet	Bar code
SMARTCHARGE 1000	76110	230V~1ph	50-60Hz	65W	12V	4,3A	4A	0,002m <sup>3</sup>	1,3	265x150x70	10	400	8004386761106
SMARTCHARGE 2000	76125	230V~1ph	50-60Hz	85W	12V	5,5A	5A	0,002m <sup>3</sup>	1,3	265x150x70	10	400	8004386761250
SMARTCHARGE 3000	76135	230V~1ph	50-60Hz	120W	12V	7,6A	7A	0,002m <sup>3</sup>	1,3	265x150x70	10	400	8004386761359

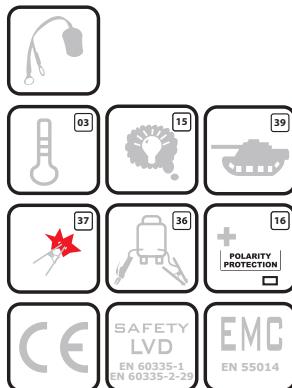
# TECNOCHARGE 4000



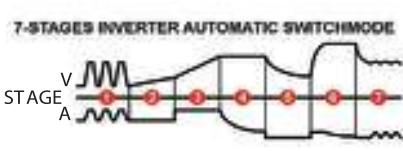
**AUTOMATIC  
SWITCH OFF**



**MAINTENANCE**



**7 STAGES** 1. DESULPHATION - 2. SOFT START - 3. BULK  
4. ABSORPTION - 5. BATTERY TEST  
6. RECONDITION - 7. FLOAT



**TECNOCHARGE  
4000**  
Ah 160 Ah



## Technical specifications

	CODE	Order code	INPUT VOLTAGE	50-60Hz	ABSORBED POWER	BATTERY VOLTAGE	I <sub>EFF</sub>	I <sub>2</sub>	EN60335 12 V MAX	BOX VOLUME	BOX WEIGHT	BOX SIZE (MM)	PCS PER MASTERBOX	PCS PER EURO PALLET	BAR CODE
TECNOCHARGE 4000	76400	230V~1ph	307W	50-60Hz	12V	10,2A	10A	1,3	265x150x70	0,002m <sup>3</sup>	1,3	265x150x70	10	400	8004386764008



**ENERGIA A PORTATA DI MANO.**



# **INDUSTRIAL**

## **MMA INVERTER**

	<b>CODE</b>	<b>CODE WITH PLASTIC CASE or CARTON BAG</b>							
<b>PLUS 160</b>	<b>55716</b>		<b>230V~1ph</b>	<b>160 A</b>	<b>40/160</b>	<b>1,6-4 mm</b>	<b>35 - 50 mm<sup>2</sup></b>		✓
<b>PLUS 210</b>	<b>55721</b>		<b>230V~1ph</b>	<b>200 A</b>	<b>40/200</b>	<b>1,6-5 mm</b>	<b>35 - 50 mm<sup>2</sup></b>		✓
<b>PLUS 250 TIG LIFT</b>	<b>55725</b>		<b>230V~1ph</b>	<b>220 A</b>	<b>40/220</b>	<b>1,6-5 mm</b>	<b>35 - 50 mm<sup>2</sup></b>		✓
<b>PLUS 210 CELL</b>	<b>55730</b>		<b>230V~1ph</b>	<b>200 A</b>	<b>40/200</b>	<b>1,6-5 mm</b>	<b>35 - 50 mm<sup>2</sup></b>		✓
<b>PRESIDENT 350</b>	<b>58550</b>		<b>400V~3ph</b>	<b>270 A</b>	<b>30/270</b>	<b>1,6-5 mm</b>	<b>35 - 50 mm<sup>2</sup></b>		✓
<b>PRESIDENT 500</b>	<b>58600</b>		<b>400V~3ph</b>	<b>330 A</b>	<b>60/330</b>	<b>1,6-6 mm</b>	<b>35 - 50 mm<sup>2</sup></b>		✓

	pag.
<b>PLUS 160</b>	<b>64</b>
<b>PLUS 210</b>	<b>64</b>
<b>PLUS 250 TIG LIFT</b>	<b>65</b>
<b>PLUS 210 CELL</b>	<b>66</b>
<b>PRESIDENT 350</b>	<b>67</b>
<b>PRESIDENT 500</b>	<b>67</b>



## PLUS 160 - 210

inverter

DINSE  
35-50

CE

SAFETY  
LVD  
IEC 60974-1EMC  
IEC 60974-10IGBT  
INSULATED  
GATE  
BIPOLE  
TRANSISTOR21S  
IPH  
CLASS

18

V  
170-250  
**FLEX INPUT  
VOLTAGE**CONNECTABLE TO  
POWER GENERATOR**100% DUTY CYCLE**

Optional				
WELDING HELMET DIN 9/11/13	GLOVES	MAGNETIC HELP	ELECTRODES E6013 RUTILE	ELECTRODES E6013 RUTILE
HELMET 1000 E COD. 90355	COD. 90330	COD. 88031	Cod. 90470 Cod. 90480	Cod. 90731
WELDING HELMET DIN 11 FIX	APRON	HAMMER	Ø2,0mm 25pcs 50pcs Ø2,5mm 25pcs 50pcs Ø3,2mm 15pcs	Cod. 90745 Cod. 90471 Cod. 90481 Cod. 90490
			402pcs 303pcs 202pcs	Cod. 90755
HELMET 2000 E 11 COD. 90385	COD. 90316	COD. 80010		



Elettrodi/Electrodes	
Rutilici/Rutile - AWS E6013 Inox/Stainless Steels - AWS E308 Basici/Basic - AWS E7018 Ghisa/Cast Iron - AWS A5.15	

## Technical specifications

	CODE	VE 50-60Hz	P 60% KVA	Vo	I <sub>2</sub> [A] MIN MAX	K <sub>th</sub> /I <sub>2</sub> [A] EN 60974-1	X <sub>20°C</sub>	Duty cycle	Duty cycle	Electrodes (mm)	Box volume	Kg	Box size (mm)	PCS per masterbox	PCS per Euro pallet	Bar code
PLUS 160	55716	230V~1ph	6,5	65	10-160	40/160	160A@100%	1,6-4	0,03m <sup>3</sup>	8,7	310x440x240	1	<b>48</b>	8004386557167		
PLUS 210	55721	230V~1ph	8,5	65	15-200	40/200	200A@100%	1,6-5	0,03m <sup>3</sup>	9,1	310x440x240	1	<b>48</b>	8004386557211		



# PLUS 250 TIG LIFT

***inverter***

**FLEX INPUT VOLTAGE**

**CONNECTABLE TO POWER GENERATOR**

**100% DUTY CYCLE**

**TIGLIFT**



**DINSE  
35-50**

**CE**

**SAFETY  
LVD  
IEC 60974-1**

**EMC  
IEC 60974-10**

**IGBT  
INSULATED  
GATE  
BIPOLE  
TRANSISTOR**

**21S  
IP**

**H  
CLASS**

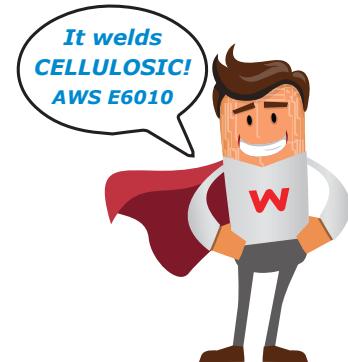
**18**

Optional				
WELDING HELMET DIN 9/11/13 HELMET 1000 E COD. 90355	GLOVES COD. 90330	MAGNETIC HELP COD. 88031	TIG TORCH 17 V COD. 96000	ELECTRODES E6013 RUTILE COD. 90731
WELDING HELMET DIN 11 FIX HELMET 2000 E 11 COD. 90385	APRON COD. 90316	HAMMER COD. 80010	DINSE 25 TO 35 ADAPTER COD. 90634	Ø2,0mm 402pcs Ø2,5mm 303pcs Ø3,2mm 202pcs Cod. 90745 Cod. 90755
			KIT COD. 96009 (96000 + 90634)	



Elettrodi/Electrodes	
Rutili/Rutile - AWS E6013 Inox/Stainless Steels - AWS E308 Basici/Basic - AWS E7018 Ghisa/Cast Iron - AWS A5.15	

Technical specifications													
Order code	Input voltage	Absorbed power	No load voltage	Welding current	Duty cycle	Duty cycle	Electrodes (mm)	Box volume	Box weight	Box size (mm)	PCS per masterbox	PCS per Euro pallet	
PLUS 250 TIG LIFT	55725	230V~1ph	8,5	65	15-220	40/220	220A@100%	1,6-5	0,03m³	9,1	310x440x240	1	48

**PLUS 210 CELL*****inverter*****DINSE  
35-50****CE****SAFETY  
LVD  
IEC 60974-1****EMC  
IEC 60974-10****IGBT  
INSULATED  
GATE  
BIPOLE  
TRANSISTOR****21S  
IP****H  
CLASS****18  
18****V  
170-250  
FLEX INPUT  
VOLTAGE****CONNECTABLE TO  
POWER GENERATOR****100% DUTY CYCLE****Optional**

WELDING HELMET DIN 9/11/13



HELMET 1000 E COD. 90355

GLOVES



COD. 90330

MAGNETIC HELP



COD. 88031

ELECTRODES E6013 RUTILE



Cod. 90470

Cod. 90480

Ø2,0mm 402pcs

Ø2,5mm 303pcs

Ø3,2mm 202pcs

Ø3,2mm 15pcs

ELECTRODES E6013 RUTILE



Cod. 90731

Cod. 90745

Cod. 90755

WELDING HELMET DIN 11 FIX



HELMET 2000 E 11 COD. 90385

APRON



COD. 90316

HAMMER



COD. 80010

**Accessories Included****Elettrodi/Electrodes**

Rutilici/Rutile - AWS E6013  
 Inox/Stainless Steels - AWS E308  
 Basici/Basic - AWS E7018  
 Ghisa/Cast Iron - AWS A5.15  
 Cellulosico/Cellulosic - AWS E6010

**Technical specifications**

	CODE	Input voltage	Absorbed power	No load voltage	Welding current	K <sub>NO</sub> /I <sub>N</sub> [A] EN 60974-2	X <sub>20°C</sub>	Electrodes (mm)	Box volume	Box weight	Box size (mm)	PCS per masterbox	PCS per Euro pallet	Bar code
PLUS 210 CELL	55730	230V~1ph	8,5	90	25-200	40/200	200A@100%	1,6-5	0,03m <sup>3</sup>	10	345x445x225	1	35	8004386557303



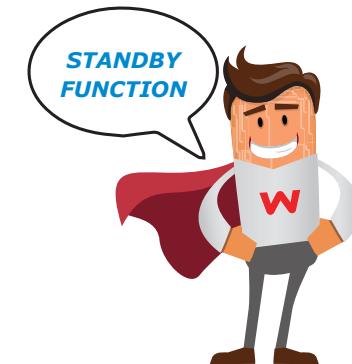
# PRESIDENT 350 - 500

## inverter

3PH

DINSE  
35-50

CE

SAFETY  
LVD  
IEC 60974-1EMC  
IEC 60974-10STAND  
BY21S  
IPH  
CLASSCONNECTABLE TO  
POWER GENERATOR

### Optional

WELDING HELMET DIN 9/11/13



HELMET 1000 E COD. 90355

GLOVES



COD. 90330

MAGNETIC HELP



COD. 88031

ELECTRODES E6013 RUTILE



ELECTRODES E6013 RUTILE

ELECTRODES E6013 RUTILE



WELDING HELMET DIN 11 FIX



HELMET 2000 E 11 COD. 90385

APRON



COD. 90316

HAMMER



COD. 80010

Ø2,0mm 25pcs 50pcs

Ø2,5mm 25pcs 50pcs

Ø3,2mm 15pcs

Cod. 90470 Cod. 90480

Cod. 90471 Cod. 90481

Cod. 90490

Cod. 90731

Cod. 90745

Cod. 90755

### Accessories Included



### Elettrodi/Electrodes

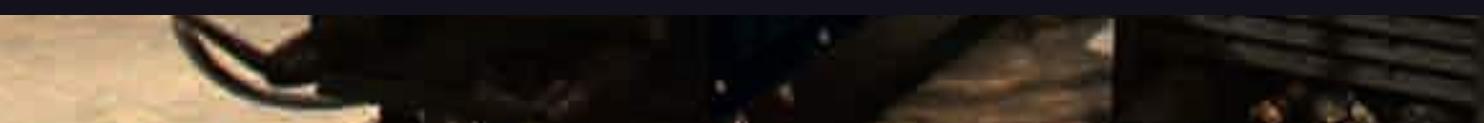
Rutile/Rutile - AWS E6033  
 Inox/Stainless Steels - AWS E308  
 Basici/Basic - AWS E7018  
 Ghisa/Cast Iron - AWS A5.15  
 Cellulosico/Cellulosic - AWS E6010 (only PRESIDENT 500)

### Technical specifications

	CODE	Input voltage	Absorbed power	No load voltage	Welding current	X <sub>m</sub> /I <sub>s</sub> [A] MIN / MAX EN 60974-3	X <sub>20°C</sub>	Duty cycle	Electrodes (mm)	Box volume	Kg	Box size (mm)	PCS per masterbox	PCS per Euro pallet	Bar code
PRESIDENT 350	58550	400V~3ph	11	88	10-270	30/270	270A@60%	1,6-5	0,21m <sup>3</sup>	19	410x200x350	1	16	8004386585504	
PRESIDENT 500	58600	400V~3ph	13	98	10-330	60/330	330A@100%	1,6-6	0,21m <sup>3</sup>	32	410x200x350	1	16	8004386586006	



# INDUSTRIAL MIG TIG PLASMA INVERTER



	CODE		A max	X <sub>0</sub> /I <sub>0</sub> [A] 40° EN 60974-1			GAS/NO GAS
MIKROMIG 1600	59060	230V~1ph	135 A - MIG 120 A - MMA	25/135	Ø100/200 and with REEL BRACKET Ø300mm	DIRECT	✓
MIKROMIG 1800	59080	230V~1ph	155 A - MIG 140 A - MMA	25/155	Ø100/200 and with REEL BRACKET Ø300mm	DIRECT	✓
MIKROMIG 1800 EURO	59090	230V~1ph	155 A - MIG 140 A - MMA	25/155	Ø100/200 and with REEL BRACKET Ø300mm	EURO	✓
SMARTMIG 2000	59160	230V~1ph	160 A - MIG 160 A - MMA 160 A - TIG	30/160	Ø200 mm and with SPOOL GUN Ø100mm	EURO	✓
SMARTMIG 2200	59190	230V~1ph	200 A - MIG 200 A - MMA 200 A - TIG	30/200	Ø200 mm and with SPOOL GUN Ø100mm	EURO	✓
DOUBLE PULSEMIG 2500	59210	230V~1ph	200 A - MIG 180 A - MMA	30/200 - MIG 30/180 - MMA	Ø100/200 mm	EURO	✓
MIG 352	N18330	230V~1ph	250 A - MIG 250 A - MMA 250 A - TIG	60/250	Ø200/300 mm	EURO	✓
MIG 350	N18430	400V~3ph	250 A - MIG 250 A - MMA 250 A - TIG	60/250	Ø200/300 mm	EURO	✓
MIG 500	N18470	400V~3ph	400 A - MIG 400 A - MMA	60/400	Ø200/300 mm	EURO	✓

	CODE		A max	X <sub>0</sub> /I <sub>0</sub> [A] 40° EN 60974-1		AC / DC	PULSE
TIG 160 I HF-DC PULSE	58165 68165	230V~1ph	160 A TIG 140 A MMA	50/160 TIG 50/140 MMA	✓	DC	
TIG 201 I HF-DC PULSE	58195 68195	230V~1ph	200 A TIG 160 A MMA	30/200 TIG 40/160 MMA	✓	DC	✓
TIG 210 AC/DC	58201	230V~1ph	210 A TIG 160 A MMA	35/210 TIG 25/160 MMA	✓	AC / DC	✓
TIG 320 AC/DC	58320	400V~3ph	320 A TIG 320 A MMA	35/320 TIG 20/320 MMA	✓	AC / DC	✓

	CODE		A max	X <sub>0</sub> /I <sub>0</sub> [A] 40° EN 60974-1	INPUT PRESSURE	MAX CUT SEPARATION	FUNCTION
PLASMA 40 COMPRESSOR	53171	230V	40 A	15/40	3 BAR	10 mm	PLASMA
PLASMA 80	53080	400V~3ph	80 A	60/80	3 BAR	45 mm	PLASMA
PLASMA 120	53100	400V~3ph	100 A	40/100	3 BAR	60 mm	PLASMA

pag.

MIKROMIG 1600	70
MIKROMIG 1800	70
MIKROMIG 1800 EURO	71
SMARTMIG 2000	72
SMARTMIG 2200	72
DOUBLE PULSEMIG 2500	73
MIG 352	74
MIG 350	74
MIG 500	74
TIG 160 I HF-DC PULSE	75
TIG 200 I HF-DC PULSE	75
TIG 210 AC/DC	76
TIG 320 AC DC	77
PLASMA 40 COMPRESSOR	78
PLASMA 80	79
PLASMA 120	79



# MIKROMIG 1600 - 1800

**NEW  
PRODUCT**



DINSE  
35-50

CE  
SAFETY  
LVD  
IEC 60974-1

EMC  
IEC 60974-10  
GAS  
NO GAS

IGBT  
INSULATED  
GATE  
BIPOLE  
TRANSISTOR  
NO  
LIVE  
TORCH

21S  
IP  
SPOOL  
Ø200  
SUPPORTED

H  
CLASS  
11

18  
10  
03



**inverter**

CONNECTABLE TO  
POWER GENERATOR

**AUTOMATIC  
TIGLIFT**

**MIG**

**MMA**

SG2      INOX      FLUX

59060	0,6-1,0Ø	0,6-1,0Ø	0,8-0,9Ø
59080	0,6-1,0Ø	0,6-1,0Ø	0,8-0,9Ø

Optional				
WELDING HELMET DIN 9/11/13	MAGNETIC HELP	TIG TORCH 17 V	WIRE	WIRE
HELMET 1000 E COD. 90355	COD. 88031	COD. 96000	Cod. 92953	Cod. 92933
WELDING HELMET DIN 11 FIX	HAMMER	DINSE 25 TO 35 ADAPTER	Cod. 92954	Cod. 92916
			Cod. 92960	Cod. 92943
HELMET 2000 E 11 COD. 90385	COD. 80010	KIT COD. 96009 (96000 + 90634)	Cod. 92967	



Technical specifications														
	CODE	Input voltage	Absorbed power	No load voltage	Welding current	Duty cycle	Duty cycle	Electrodes (mm)	Box volume	Box weight	Box size (mm)	PCS per masterbox	PCS per Euro pallet	Bar code
MIKROMIG 1600	59060	230V~1ph	MIG 3 MMA 3,7	51	MIG 30-135 MMA 20-120	25/135	100A@100%	1,6-2,5	0,040m³	15	475x225x375	1	35	8004386590607
MIKROMIG 1800	59080	230V~1ph	MIG 3,7 MMA 4,5	51	MIG 30-155 MMA 20-140	25/155	110A@100%	1,6-3,2	0,040m³	15	475x225x375	1	35	8004386590805



## MIKROMIG 1800 EURO

**NEW  
PRODUCT**



	SG2	INOX	FLUX
Q100/200 and with REEL BRACKET 300mm	<b>59090</b>	0,6-1,0Ø	0,6-1,0Ø

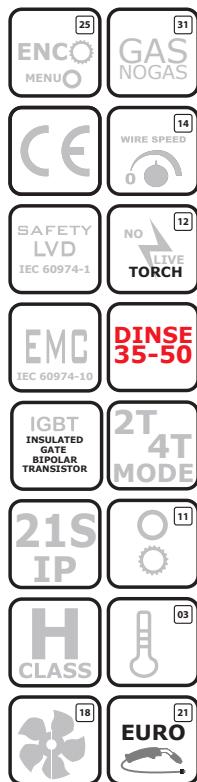
Optional				
WELDING HELMET DIN 9/11/13	MAGNETIC HELP	TIG TORCH 17 V	WIRE	WIRE
HELMET 1000 E COD. 90355	COD. 88031	COD. 96000	COD. 92953	COD. 92933
WELDING HELMET DIN 11 FIX	HAMMER	DINSE 25 TO 35 ADAPTER	COD. 92954	COD. 92916
HELMET 2000 E 11 COD. 90385	COD. 80010	COD. 90634	COD. 92960	COD. 92943
<b>KIT</b> <b>COD. 96009</b> (96000 + 90634)				



Technical specifications													
Order code	Input voltage	Absorbed power	No load voltage	Welding current	Duty cycle	Duty cycle	Electrodes (mm)	Box volume	Box weight	Box size (mm)	Pcs per masterbox	Pcs per Euro pallet	
MIKROMIG 1800 EURO	59090	230V~1ph	MIG 3,7 MMA 4,5	51	MIG 30-155 MMA 20-140	25/155	110A@100%	1,6-3,2	0,040m³	16	475x225x375	1	35



## SMARTMIG 2000 - 2200

NEW  
PRODUCTSYNERGIC ALUMINIUM *inverter*

CONNECTABLE TO POWER GENERATOR

! VRD VOLTAGE REDUCTION DEVICE

TIGLIFT

MIG

MMA

SUPPORT SPOOL GUN

Ø200mm	SG2	INOX	ALU Ø100mm with SPOOL GUN	FLUX
<b>59160</b>	0,6-1,0Ø	0,6-1,0Ø	0,6-1,0Ø	0,6-1,0Ø
<b>59190</b>	0,6-1,0Ø	0,6-1,0Ø	0,6-1,0Ø	0,6-1,0Ø

## Optional

WELDING HELMET DIN 9/11/13



HELMET 1000 E COD. 90355

MAGNETIC HELP



COD. 88031

TIG TORCH 17 V



DINSE 25 TO 35 ADAPTER



KIT COD. 96009 (96000 + 90634)

WIRE

FLUX Ø0,8mm 4,5kg  
FLUX Ø0,9mm 4,5kg  
FLUX Ø1,0mm 4,5kg

Cod. 92969 Cod. 92970 Cod. 92980

SPOOL GUN



COD. 90101

DINSE 25 TO 35 ADAPTER



COD. 90634

## Accessories Included



## Elettrodi/Electrodes

Rutilici/Rutile - AWS E6013  
 Inox/Stainless Steels - AWS E308-E316  
 Basici/Basic - AWS E7018  
 Ghisa/Cast Iron - AWS A5.15

## Technical specifications

	CODE	Order code	Input voltage	Absorbed power	No load voltage	Welding current	$\frac{X_{min}}{I_{min}} / \frac{X_{max}}{I_{max}}$ DIN 60976-1	Duty cycle	Duty cycle	Electrodes (mm)	Box volume	Kg	Box size (mm)	PCS per masterbox	PCS per Euro pallet	Bar code
SMARTMIG 2000	59160	230V~1ph	MMA 5,3 TIG 3,3 MIG 4,4	65	MMA 15-160 TIG 30-160 MIG 30-160	MMA 30/160 TIG 30/160 MIG 30/160	$X_{min}/I_{min}$ DIN 60976-1	MMA TIG 160A@60%	MMA 1,6-4,0 TIG 1,6-3,2	0,065m³	18,9	630x240x435	<b>1</b>	<b>20</b>	8004386591604	
SMARTMIG 2200	59190	230V~1ph	MMA 10 TIG 6,5 MIG 8,5	65	MMA 40-200 TIG 30-200 MIG 16-200	MMA 30/200 TIG 30/200 MIG 30/200	$X_{min}/I_{min}$ DIN 60976-1	MMA TIG MIG 200A@60%	MMA 1,6-4,0 TIG 1,6-3,2	0,065m³	18,9	630x240x435	<b>1</b>	<b>20</b>	8004386591901	



# DOUBLE PULSEMIG 2500

**NEW  
PRODUCT**



***inverter***

**SYNERGIC**

CONNECTABLE TO POWER GENERATOR

**DOUBLEPULSE**

**ALUMINIUM**

**MIG**

**MMA**

	SG2	INOX	ALU	FLUX
Ø100/200 and with REEL BRACKET 300mm	<b>59210</b>	0,8-1,2Ø	0,8-1,2Ø	0,8-1,2Ø

Optional				
WELDING HELMET DIN 9/11/13	GLOVES	MAGNETIC HELP	WIRE	WIRE
HELMET 1000 E COD. 90355	COD. 90330	COD. 88031	COD. 92953	COD. 92903
WELDING HELMET DIN 11 FIX	APRON	HAMMER	FLUX Ø0,8mm 0,5kg FLUX Ø0,8mm 1,0kg FLUX Ø0,9mm 0,5kg FLUX Ø0,9mm 1,0kg	STEEL Ø0,6mm 0,5kg STEEL Ø0,8mm 0,5kg INOX Ø0,8mm 0,5kg
HELMET 2000 E 11 COD. 90385	COD. 90316	COD. 80010	Cod. 92954 Cod. 92960 Cod. 92967	Cod. 92916 Cod. 92943

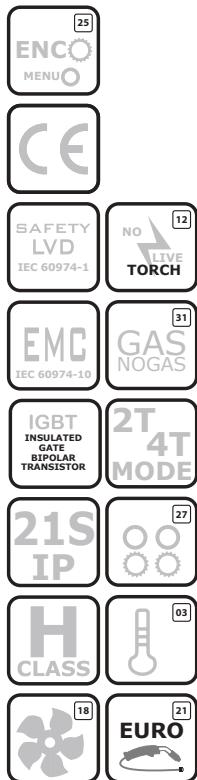


Elettrodi/Electrodes
Rutilici/Rutile - AWS E6013
Inox/Stainless Steels - AWS E308-E316
Basici/Basic - AWS E7018
Ghisa/Cast Iron - AWS A5.15

Technical specifications													
Order code	Input voltage	Absorbed power	No load voltage	Welding current	Duty cycle	Electrodes (mm)	Box volume	Box weight	Box size (mm)	PCS per masterbox	PCS per Euro pallet	Bar code	
DOUBLE PULSEMIG 2500	59210	230V~1ph	8	69	MIG 30-200 MMA 20-180	MIG 200@60% MMA 180@60%	1,6-5,0	0,040m³	19	475x225x375	1	35	8004386592106



## MIG 352 - 350 - 500

NEW  
PRODUCTALUMINIUM *inverter*

CONNECTABLE TO POWER GENERATOR

! VRD VOLTAGE REDUCTION DEVICE

\*Only N18330 - N18430

**MIG**   
**MMA**

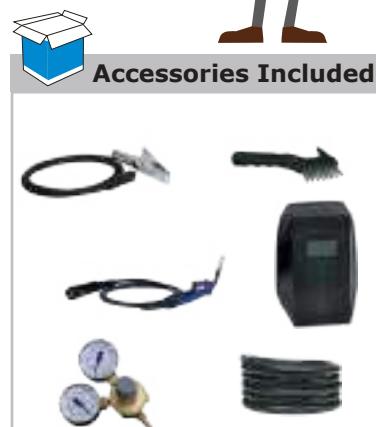


Ø200/300mm	SG2	INOX	ALU	FLUX
N18330	0,6-1,0Ø	0,6-1,0Ø	0,8-1,0Ø	0,8-1,2Ø
N18430	0,6-1,2Ø	0,6-1,2Ø	0,8-1,2Ø	0,8-1,2Ø
N18470	0,6-1,6Ø	0,6-1,6Ø	0,8-1,6Ø	0,8-1,6Ø

## Optional

WELDING HELMET DIN 9/11/13	MAGNETIC HELP	TIG TORCH 17 V	WIRE	SPOOL GUN
HELMET 1000 E COD. 90355	COD. 88031	COD. 96000	COD. 92969	COD. 90101
WELDING HELMET DIN 11 FIX	HAMMER	DINSE 25 TO 35 ADAPTER	FLUX Ø0,8mm 4,5kg FLUX Ø0,9mm 4,5kg FLUX Ø1,0mm 4,5kg	PRO HAMMER BRUSH
HELMET 2000 E 11 COD. 90385	COD. 80010	COD. 90634	Cod. 92970	Cod. 80000
<b>KIT</b> <b>COD. 96009</b> (96000 + 90634)				

## Accessories Included



## Technical specifications

	CODE	Input voltage	Absorbed power	No load voltage	Welding current	X <sub>IN</sub> /I <sub>2</sub> [A] EN 60974-5	X <sub>20°C</sub>	Electrodes (mm)	Box volume	Box weight	Box size (mm)	PCS per masterbox	PCS per Euro pallet	Bar code
MIG 352	N18330	230V~1ph	MMA 9,4 MIG 8,3 TIG 6,3	61	MMA 25-250 MIG 50-250 TIG 15-250	60/250	194A@100%	1,6-4	0,34m <sup>3</sup>	57	935x445x810	1	8	8004386183304
MIG 350	N18430	400V~3ph	MMA 8,8 MIG 7,8 TIG 5,9	60	MMA 25-250 MIG 50-250 TIG 15-250	60/250	194A@100%	1,6-5	0,34m <sup>3</sup>	55	935x445x810	1	8	8004386184301
MIG 500	N18470	400V~3ph	MMA 8,8 MIG 7,8	60	MMA 30-400 MIG 50-400	60/400	310A@100%	1,6-5	0,34m <sup>3</sup>	68	935x445x810	1	8	8004386184707



# TIG 160 I HF-DC PULSE - TIG 200 I HF-DC PULSE

**NEW  
PRODUCT**

**inverter**

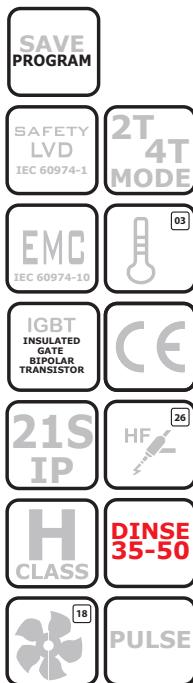


CONNECTABLE TO  
POWER GENERATOR

**TIGHF**



**TIGPULSE**



68165 - 68195

## Accessories Included



58165 - 58195

## Accessories Included



Optional					
WELDING HELMET DIN 9/11/13	GLOVES	TIG TORCH 17 V	KIT TORCH HF	GAS BOTTLE	
HELMET 1000 E COD. 90355	COD. 90330	COD. 96000	DINSE 25 TO 35 ADAPTER COD. 90634	ARGON Slt res COD. 92516	
WELDING HELMET DIN 11 FIX	APRON		COD. 97522	ARGON Slt no res COD. 92521	TIG TORCH HF 26
HELMET 2000 E 11 COD. 90385	COD. 90316		COD. 96020		
<b>KIT</b> <b>COD. 96009</b> (96000 + 90634)					

## Technical specifications

	CODE	Input voltage	Absorbed power	No load voltage	Welding current	Duty cycle	Duty cycle	Electrodes (mm)	Box volume	Box weight	Box size (mm)	PCS per masterbox	PCS per euro pallet	Bar code
TIG 160 I HF-DC PULSE	58165	230V~1ph	TIG 5,0 MMA 6,0	TIG 65 MMA 65	TIG 5-160 MMA 20-140	TIG 50/160 MMA 50/140	TIG 160@60% MMA 140@60%	1,6-3,2 tungsten electrode	0,052m <sup>3</sup>	11,1	440x230x330	1	36	8004386581650
	68165							1,6-4,0	0,09m <sup>3</sup>	14,7	620x375x420		20	8004386681657
TIG 200 I HF-DC PULSE	58195	230V~1ph	TIG 6 MMA 6,5	TIG 65 MMA 65	TIG 5-200 MMA 20-160	TIG 30/200 MMA 640/10	TIG 200@60% MMA 160@60%	1,6-4,0	0,052m <sup>3</sup>	11,1	440x230x330	1	36	8004386581957
	68195								0,09m <sup>3</sup>	14,7	620x375x420		20	8004386681954

# TIG 210 AC/DC

*inverter*



**TIGLIFT**

**TIGHF**

**MMA**

POWER  
FACTOR  
CORRECTION  
90/270V INPUT



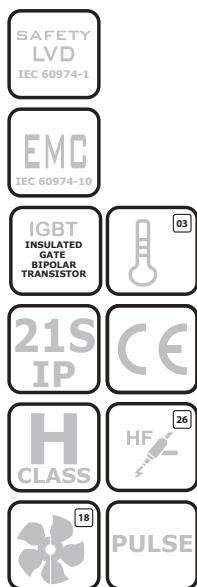
Optional				
WELDING HELMET DIN 9/11/13	MAGNETIC HELP	TIG TORCH 17 V	AIR FLOW	W BRUSH
 HELMET 1000 E COD. 90355	 COD. 88031	 COD. 96000	 4/5 BAR Cod. 92420	 Cod. 90306
WELDING HELMET DIN 11 FIX	HAMMER	DINSE 25 TO 35 ADAPTER	APRON	REMOTE CONTROL
 HELMET 2000 E 11 COD. 90385	 COD. 80010	 COD. 90634 <b>KIT</b> COD. 96009 (96000 + 90634)	 COD. 90316	 Cod. 95900

Accessories Included	
	

## Technical specifications

	CODE	Input voltage	Absorbed power	No load voltage	Welding current	K <sub>η</sub> /I <sub>s</sub> [A] EN 40974-1	X <sub>20°C</sub>	Duty cycle	Duty cycle	Electrodes (mm)	Box volume	Box weight	Box size (mm)	PCS per masterbox	PCS per Euro pallet	Bar code
TIG 210 AC/DC	58201	230V~1ph	TIG 5,5 MMA 6	TIG 62 MMA 94	TIG 5-210 MMA 10-160	TIG 35/210 MMA 35/160	TIG 210@45% MMA 160@45%	1,6-4	0,11m <sup>3</sup>	28	570x320x600	1	12	8004386582015		

# TIG 320 AC/DC



## *inverter*



## *TIGLIFT*

## *TIGHF*

## *MMA*



Optional					
WELDING HELMET DIN 9/11/13 	MAGNETIC HELP 	TIG TORCH 17 V 	TROLLEY 	GAS BOTTLE 	
HELMET 1000 E COD. 90355	COD. 88031	COD. 96000	COD. 79608	ARGON 5lt res ARGON 5lt no res Cod. 92516 Cod. 92521	
WELDING HELMET DIN 11 FIX 	HAMMER 	DINSE 25 TO 35 ADAPTER 	WATER COOLING 	REMOTE CONTROL 	
HELMET 2000 E 11 COD. 90385	COD. 80010	KIT COD. 96009 (96000 + 90634)	COD. 96009 (96000 + 90634)	Cod. 95900	



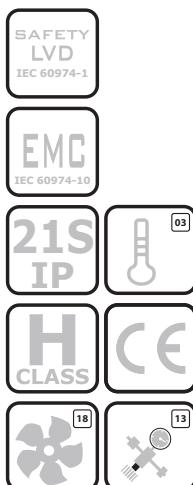
Technical specifications														
CODE Order code	INPUT VOLTAGE 50-60Hz	ABSORBED POWER MAX 17kVA	NO LOAD VOLTAGE V0	WELDING CURRENT I <sub>2</sub> [A] IN [MA]	X <sub>40</sub> /I <sub>2</sub> [A] IN 60974-1	X <sub>20°C</sub>	ELECTRODES (mm) MAX Ø 3.2	BOX VOLUME W	BOX WEIGHT Kg	BOX SIZE (mm) H x W x D	PCS PER MASTERBOX			
TIG 320 AC/DC	58320	400V~3ph	TIG 8,5 MMA 12	TIG 72 MMA 72	TIG 5-320 MMA 10-320	TIG 35/320 MMA 20/320	TIG 320@45% MMA 320@30%	1,6-5	0,12m <sup>3</sup>	45	575x580x355	1	8	8004386583203



# PLASMA 40 COMPRESSOR

*inverter*

COMPRESSOR  
INSIDE



CUT UP TO  
10mm!



## Optional

WELDING HELMET DIN 9/11/13



HELMET 1000 E  
COD. 90355

WELDING HELMET DIN 11 FIX



HELMET 2000 E 11  
COD. 90385

GLOVES



COD. 90330

APRON



COD. 90316

MAGNETIC HELP



COD. 88031

HAMMER



COD. 80010

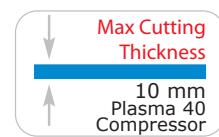
40 PLASMA TORCH CONSUMABLES



## Accessories Included



## Max Cutting thickness (mm)



## Technical specifications

	CODE Order code	INPUT VOLTAGE 50-60Hz	ABSORBED POWER 50% MEAN KVA	NO LOAD VOLTAGE	WELDING CURRENT EN 60974-1	K <sub>th</sub> /I <sub>th</sub> [A] EN 60974-1	X <sub>20°C</sub>	DUTY CYCLE	DUTY CYCLE	MAX CUTTING THICKNESS (MM)	BOX VOLUME	BOX WEIGHT	BOX SIZE (MM)	PCS. PER MASTERBOX	PCS. PER EURO PALLET	BAR CODE
PLASMA 40 COMPRESSOR	53171	230V	3,2	312	15-40	15/40	40A@25%	10	0,088m <sup>3</sup>	24	600x350x420	1	16	8004386531716		



## PLASMA 80 - 120

**NEW  
PRODUCT**

**inverter**

**Pilot Arc**

**Optional**

WELDING HELMET DIN 9/11/13



HELMET 1000 E COD. 90355

GLOVES



COD. 90330

MAGNETIC HELP



COD. 88031

HAMMER BRUSH



Cod. 90305

W BRUSH



Cod. 90306

WELDING HELMET DIN 11 FIX



HELMET 2000 E 11 COD. 90385

APRON



COD. 90316

HAMMER



COD. 80010

PRO HAMMER BRUSH

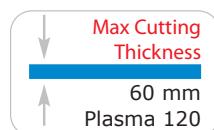
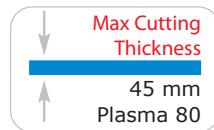


Cod. 80000

W CHIPPING HAMMER



Cod. 80015

**Accessories Included****Accessories Included****Max Cutting thickness (mm)****Technical specifications**

	CODE Order code	INPUT VOLTAGE 50-60Hz	ABSORBED POWER KW	NO LOAD VOLTAGE V <sub>0</sub>	WELDING CURRENT I <sub>2</sub> [A] MIN MAX	DUTY CYCLE X <sub>50</sub> /T <sub>1</sub> ,[A] EN 60974-3	DUTY CYCLE X <sub>20</sub> °C	MAX CUTTING THICKNESS (mm)	BOX VOLUME KG	BOX SIZE (mm) W x D x H	PCS PER MASTERBOX	PCS PER EURO PALLET	BAR CODE
PLASMA 80	53080	400V~3ph	11	460	20-80	60/80	80A@80%	45	0,70m <sup>3</sup>	31	660x240x445	1	6
PLASMA 120	53100	400V~3ph	15	615	20-100	40/100	100A@60%	60	0,70m <sup>3</sup>	33	660x240x445	1	6



# **INDUSTRIAL MMA TRANSFORMER**

	<b>CODE</b>		<b>A<sub>max</sub></b>				
PULSAR 255 AC/DC	42490	230V~1ph 400V~2ph	200 A AC 170 A DC	10/200 AC 8/170 DC	1,6-5 mm	10-25 mm	✓
PULSAR 255 AC/DC ME	42499	230V~1ph 60Hz	200 A AC 160 A DC	25/200 AC 25/160 DC	1,6-5 mm	10-25 mm	✓
PULSAR BASIC 255	42506	230V~1ph 400V~2ph	200 A	10/170	1,6-4(5) mm	10-25 mm	✓
PULSAR 305	42610	230V~1ph 400V~2ph	200 A	10/200	1,6-4(5) mm	10-25 mm	✓
PULSAR 305 ME	42613	230V~1ph	200 A	25/200	1,6-5 mm	10-25 mm	✓
PULSAR 370	42670	230V~1ph 400V~2ph	300 A	35/300	2-5(6) mm	35-50 mm	✓
PULSAR 370 ME	42671	230V~1ph	300 A	35/300	2-5(6) mm	35-50 mm	✓
PULSAR 470	42680	230V~1ph 400V~2ph	390 A	35/390	2-6(8) mm	35-50 mm	✓
PULSAR 470 ME	42681	230V~1ph	390 A	35/390	2-8 mm	35-50 mm	✓
PEGASUS 370	42850	230V~3ph 400V~3ph	380 A	35/380	2-8 mm	35-50 mm	✓
PEGASUS 470	42870	230V~3ph 400V~3ph	430 A	35/430	2-8 mm	35-50 mm	✓

PULSAR 255 AC/DC	82
PULSAR 255 AC/DC ME	82
PULSAR BASIC 255	83
PULSAR 305	84
PULSAR 305 ME	84
PULSAR 370	85
PULSAR 370 ME	85
PULSAR 470	85
PULSAR 470 ME	85
PEGASUS 370	86
PEGASUS 470	86



# PULSAR 255 AC/DC



## Optional

WELDING HELMET DIN 9/11/13



HELMET 1000 E COD. 90355

GLOVES



COD. 90330

MAGNETIC HELP



COD. 88031

WELDING HELMET DIN 11 FIX



HELMET 2000 E 11 COD. 90385

APRON



COD. 90316

ELECTRODES E6013 RUTILE



Cod. 90470



Cod. 90480

Ø2,0mm  
25pcs  
50pcsØ2,5mm  
25pcs  
50pcsØ3,2mm  
15pcs

ELECTRODES E6013 RUTILE



Cod. 90731



Cod. 90745

Cod. 90755



## Accessories Included



## Elettrodi/Electrodes

Rutilici/Rutile - AWS E6013  
Inox/Stainless Steels - AWS E308  
Basici/Basic - AWS E7018  
Ghisa/Cast Iron - AWS A5.15

## Technical specifications

	CODE Order code	INPUT VOLTAGE IEC-60043	ABSORBED POWER KVA	NO LOAD VOLTAGE V <sub>o</sub>	WELDING CURRENT I <sub>2</sub> [A] MIN MAX EN 60974-3	DUTY CYCLE X <sub>η</sub> /I <sub>2</sub> [A] 40° EN 60974-3	DUTY CYCLE X <sub>20°C</sub> EN 60974-3	ELECTRODES Ø MIN mm	BOX VOLUME mm <sup>3</sup>	BOX WEIGHT kg	BOX SIZE (mm) H x W x D	PCS PER MASTERBOX	PCS PER EURO PALLET	BAR CODE
PULSAR 255 AC/DC	42490	230V~1ph 400V~2ph	6	AC 47-51	AC 55-200	AC 10/200	200A@20%AC 170A@20%DC	1,6-5	0,084m <sup>3</sup>	31	600x300x440	1	16	8004386424902
PULSAR 255 AC/DC ME	42499	230V~1ph 60Hz	6	AC 46-60	AC 40-200	AC 25/200	200A@30%AC 160A@30%DC	1,6-5	0,084m <sup>3</sup>	31	600x300x440	1	16	8004386424995



# PULSAR BASIC 255



## Optional

WELDING HELMET DIN 9/11/13



HELMET 1000 E COD. 90355

GLOVES



COD. 90330

MAGNETIC HELP



COD. 88031

ELECTRODES E6013 RUTILE



Cod. 90470

Cod. 90480

Ø2,0mm  
25pcs  
50pcsØ2,5mm  
25pcs  
50pcsØ3,2mm  
15pcs

ELECTRODES E6013 RUTILE



Cod. 90731

Cod. 90745

Cod. 90755

WELDING HELMET DIN 11 FIX



HELMET 2000 E 11 COD. 90385

APRON



COD. 90316

HAMMER



COD. 80010

## Accessories Included



## Elettrodi/Electrodes

Rutili/Rutile - AWS E6013  
Inox/Stainless Steels - AWS E308  
Basici/Basic - AWS E7018  
Ghisa/Cast Iron - AWS A5.15

## Technical specifications

	CODE	50-60Hz Input voltage	Absorbed power	No load voltage	Welding current	X <sub>MIN/L, [A]</sub> EN 60974-1	X <sub>20°C</sub>	Duty cycle	Electrodes (mm)	Box volume	Box weight	Box size (mm)	PCS per masterbox	PCS per Euro pallet	Bar code
PULSAR BASIC 255	42506	230V~1ph 400V~2ph	4,5	48-70	50-170 200 max	10/170	200A@15%	1,6-4(5)	0,084m <sup>3</sup>	33,5	590x330x400	1	16	8004386425060	



# PULSAR 305

SAFETY  
LVD  
IEC 60974-1

IEC 60974-10

21S  
IP

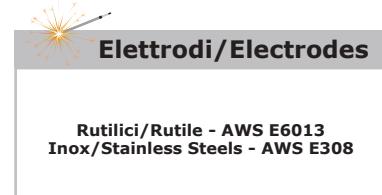
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10



Optional				
WELDING HELMET DIN 9/11/13 	GLOVES 	MAGNETIC HELP 	ELECTRODES E6013 RUTILE 	ELECTRODES E6013 RUTILE 
HELMET 1000 E COD. 90355 	COD. 90330	COD. 88031	Ø2,0mm 25pcs 50pcs Cod. 90470 Cod. 90480	Ø2,0mm 402pcs Ø2,5mm 303pcs Ø3,2mm 202pcs Cod. 90731 Cod. 90745 Cod. 90755
WELDING HELMET DIN 11 FIX 	APRON 	HAMMER 	Ø2,5mm 25pcs 50pcs Cod. 90471 Cod. 90481	Ø3,2mm 15pcs Cod. 90490
HELMET 2000 E 11 COD. 90385 	COD. 90316	COD. 80010		



## Technical specifications

	CODE Order code	INPUT VOLTAGE I <sub>0</sub> -60Hz	ABSORBED POWER P <sub>KVA</sub>	NO LOAD VOLTAGE V <sub>0</sub>	WELDING CURRENT I <sub>2[A]</sub> MIN MAX EN 60974-3	DUTY CYCLE X <sub>%/T<sub>1</sub>[A]</sub> 40° EN 60974-3	DUTY CYCLE X <sub>20°C</sub>	WELDING ELECTRODES Ø mm G/MIN	BOX VOLUME H x W x L mm <sup>3</sup>	BOX WEIGHT Kg	BOX SIZE H x W x L mm	PCS PER MASTERBOX	PCS PER EURO PALLET	BAR CODE
PULSAR 305	42610	230V~1ph 400V~2ph	6	46-52	50-200	10/200	200A@15%	1,6-4(5)	0,084m <sup>3</sup>	32,5	590x300x440	1	16	8004386426104
PULSAR 305 ME	42613	230V~1ph 60Hz	5,5	42-50	50-200	25/200	200A@30%	1,6-5	0,084m <sup>3</sup>	32	590x300x440	1	16	8004386426135



# PULSAR 370 - 470



Optional				
WELDING HELMET DIN 9/11/13 HELMET 1000 E COD. 90355	GLOVES COD. 90330	MAGNETIC HELP COD. 88031	ELECTRODES E6013 RUTILE Cod. 90470 Cod. 90480	ELECTRODES E6013 RUTILE Cod. 90731 Cod. 90745 Cod. 90755
WELDING HELMET DIN 11 FIX HELMET 2000 E 11 COD. 90385	APRON COD. 90316	HAMMER COD. 80010	Ø2,0mm 25pcs 50pcs Ø2,5mm 25pcs 50pcs Ø3,2mm 15pcs	Ø2,0mm 402pcs Ø2,5mm 303pcs Ø3,2mm 202pcs



Elettrodi/Electrodes
Rutilici/Rutile - AWS E6013 Basici/Basic - AWS E7018

Technical specifications														
CODE	Input voltage	Absorbed power	No load voltage	Welding current	Duty cycle	Duty cycle	Electrodes (mm)	Box volume	Box weight	Box size (mm)	PCS per masterbox	PCS per Euro pallet	Bar code	
PULSAR 370	42670	230V~1ph 400V~2ph	13	AC 55-70	60-300	35/300	300A@45%	2-(5)6	0,22m <sup>3</sup>	55	760x600x490	1	3	8004386426708
PULSAR 370 ME	42671	230V~1ph	13	AC 55-70	60-300	35/300	300A@45%	2-(5)6	0,22m <sup>3</sup>	55	760x600x490	1	3	8004386426715
PULSAR 470	42680	230V~1ph 400V~2ph	16	AC 55-75	60-390	35/390	390A@45%	2-6(8)	0,22m <sup>3</sup>	60	760x600x490	1	3	8004386426807
PULSAR 470 ME	42681	230V~1ph	16	AC 55-75	60-390	35/390	390A@45%	2-6(8)	0,22m <sup>3</sup>	60	760x600x490	1	3	8004386426814



# PEGASUS 370 - 470



## Optional

WELDING HELMET DIN 9/11/13



HELMET 1000 E COD. 90355

GLOVES



COD. 90330

MAGNETIC HELP



COD. 88031

ELECTRODES E6013 RUTILE



Cod. 90470 Cod. 90480

ELECTRODES E6013 RUTILE



Cod. 90731

WELDING HELMET DIN 11 FIX



HELMET 2000 E 11 COD. 90385

APRON



COD. 90316

HAMMER



COD. 80010

Ø2,0mm  
25pcs  
50pcsØ2,5mm  
25pcs  
50pcsØ3,2mm  
15pcsØ2,0mm  
402pcsØ2,5mm  
303pcsØ3,2mm  
202pcs

## Accessories Included

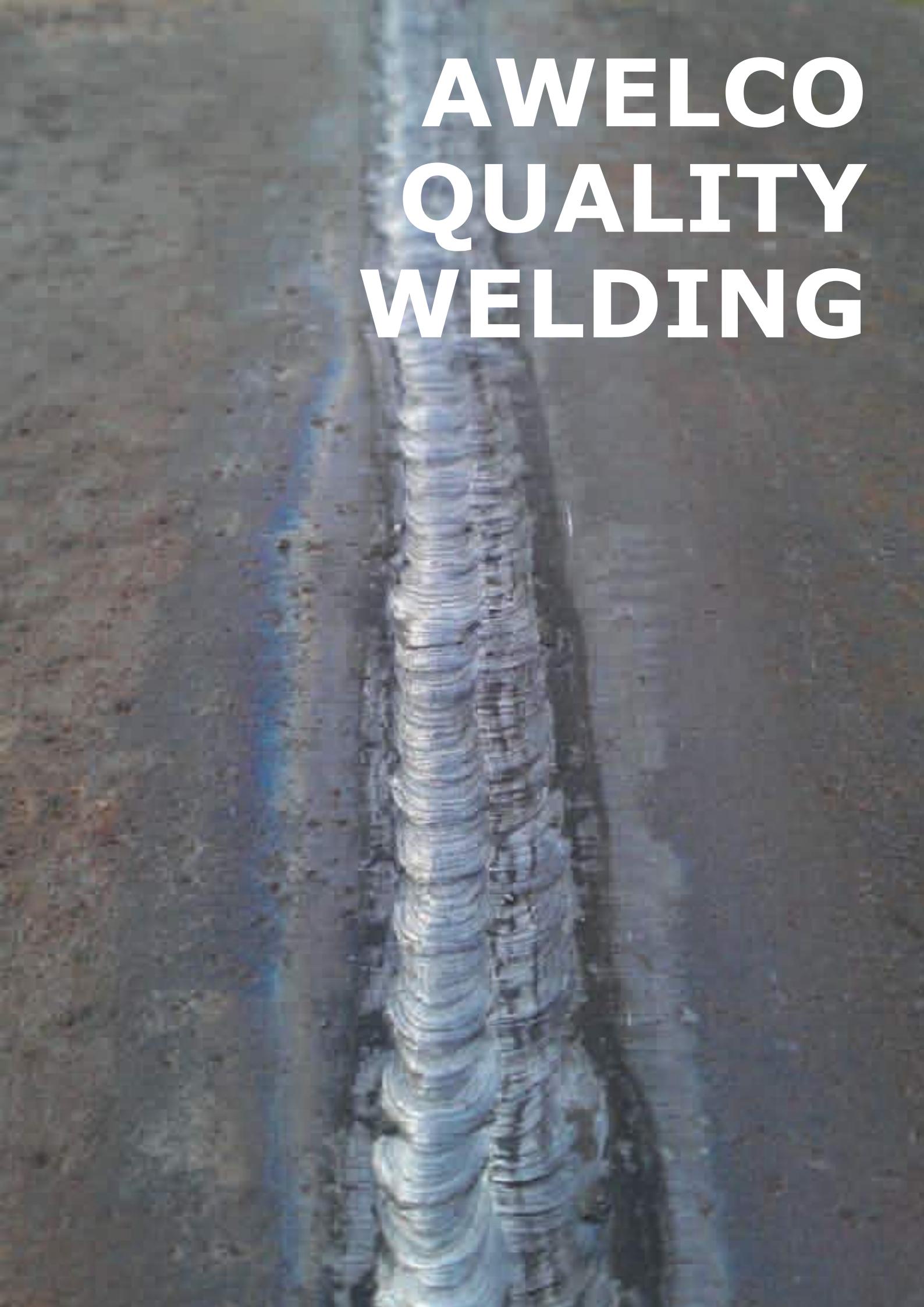


## Elettrodi/Electrodes

Rutilici/Rutile - AWS E6013  
 Inox/Stainless Steels - AWS E308  
 Basici/Basic - AWS E7018  
 Ghisa/Cast Iron - AWS A5.15

## Technical specifications

	CODE Order code	CODE Input voltage	CODE Absorbed power	CODE No load voltage	CODE Welding current	CODE X <sub>η<sub>0</sub></sub> /I <sub>η<sub>0</sub></sub> [A] EN 60974-3	CODE X <sub>20°C</sub>	CODE Duty cycle	CODE Electrodes (mm)	CODE Box volume	CODE Box weight	CODE Box size (mm)	CODE PCS per masterbox	CODE PCS per Euro pallet	CODE Bar code
PEGASUS 370	42850	230V~3ph 400V~3ph	23	DC 65-75	40-380	35/380	380A@55%	2-8	0,46m <sup>3</sup>	94	960x800x600	1	2	8004386428504	
PEGASUS 470	42870	230V~3ph 400V~3ph	32	DC 72-83	55-430	35/430	430A@55%	2-8	0,46m <sup>3</sup>	124	960x800x600	1	2	8004386428702	



**AWELCO  
QUALITY  
WELDING**

# **INDUSTRIAL**

## **MIG TRANSFORMER**

	<b>CODE</b>						<b>GAS/NO GAS</b>
MASTERCRAFT 240	N14100	400V~3ph	240 A	20/240	100-200-300 mm	EURO	✓
UNIMIG 190	N12304	230V~1ph	190 A	20/190	100-200-300 mm	EURO	✓
UNIMIG 190 US	N12308	240V~1ph	175 A	30/175	100-200-300 mm	EURO	✓
UNIMIG 210	N12352	230V~1ph	250 A	30/250	100-200-300 mm	EURO	✓
UNIMIG 210 US	N12368	240V~1ph	180 A	15/180	100-200-300 mm	EURO	✓
UNIMIG 240	N12409	230V~1ph	240 A	15/240	100-200-300 mm	EURO	✓
KOMBI 190	N12303	230V~1ph	210 A	15/210	100-200-300 mm	EURO	✓
UNIMIG 252	N13052	230V~1ph	250 A	30/250	100-200-300 mm	EURO	✓
UNIMIG 200	N14000	230V~1ph 400V~3ph	210 A	25/210	100-200-300 mm	EURO	✓
UNIMIG 250	N14101	230V~1ph 400V~3ph	240 A	25/240	100-200-300 mm	EURO	✓
UNIMIG 270	N14151	230V~1ph 400V~3ph	270 A	25/270	100-200-300 mm	EURO	✓
UNIMIG 300	N14253	400V~3ph	300 A	35/300	100-200-300 mm	EURO	GAS ONLY
UNIMIG 350	N15060	400V~3ph	350 A	35/350	100-200-300 mm	EURO	GAS ONLY
UNIMIG 252 SF2	N13102	230V~1ph	250 A	30/250	100-200-300 mm	EURO	GAS ONLY
UNIMIG 350 SF4	N15110	400V~3ph	350 A	35/350	100-200-300 mm	EURO	GAS ONLY
UNIMIG 374 SF4	N15153	400V~3ph	350 A	35/350	100-200-300 mm	EURO	GAS ONLY
UNIMIG 450 SWF	N16450	400V~3ph	450 A	35/450	200-300 mm	EURO	GAS ONLY
UNIMIG 550 SWF	N16550	400V~3ph	550 A	35/550	200-300 mm	EURO	GAS ONLY
UNIMIG 500 SWF PULSE	N16500	230V~3ph 400V~3ph	450 A	60/450	200-300 mm	EURO	✓
UNIMIG 600 SWF PULSE	N16600	230V~3ph 400V~3ph	550 A	60/550	200-300 mm	EURO	✓

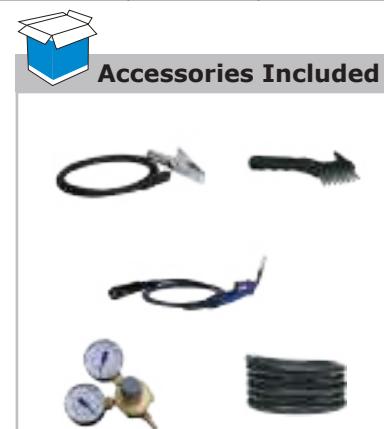
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MASTERCRAFT 240	90
UNIMIG 190	91
UNIMIG 190 US	91
UNIMIG 210	91
UNIMIG 210 US	91
UNIMIG 240	91
KOMBI 190	92
UNIMIG 252	93
UNIMIG 200	94
UNIMIG 250	94
UNIMIG 270	94
UNIMIG 300	95
UNIMIG 350	95
UNIMIG 252 SF2	96
UNIMIG 350 SF4	96
UNIMIG 374 SF4	96
UNIMIG 450 SWF	97
UNIMIG 550 SWF	97
UNIMIG 550 SWF PULSE	98
UNIMIG 600 SWF PULSE	98

**MASTERCRAFT 240**

	SG2	INOX	FLUX	ALU
Ø100-200mm <b>N14100</b>	0,6-1Ø	0,8Ø	0,8-1,2Ø	0,8-1Ø

Optional				
WELDING HELMET DIN 9/11/13 	GLOVES 	MAGNETIC HELP 	WIRE 	WIRE 
HELMET 1000 E COD. 90355	COD. 90330	COD. 88031	Cod. 92953	STEEL Ø0,6mm 0,5kg Cod. 92903
WELDING HELMET DIN 11 FIX 	APRON 	HAMMER 	Cod. 92954	STEEL Ø0,8mm 0,5kg Cod. 92916
HELMET 2000 E 11 COD. 90385	COD. 90316	COD. 80010	Cod. 92960	INOX Ø0,8mm 0,5kg Cod. 92943
			Cod. 92967	ALU Ø0,8mm 0,5kg Cod. 92948

**Technical specifications**

	CODE	Input voltage	Absorbed power	No load voltage	Welding current	K <sub>η</sub> /I <sub>n</sub> [A] 40° EN 60974-1	X <sub>20°C</sub>	Regulations n°	Box volume	Box weight	Box size (mm)	PCS per masterbox	PCS per Euro pallet	Bar code
MASTERCRAFT 240	N14100	400V~3ph	6,2	16-37	20-240	20/240	240A@30%	32	0,21m <sup>3</sup>	70,7	885x375x645	1	6	8004386141007



# UNIMIG 190 - 190 US - 210 - 210 US -240



**Wheel kit included!**



Ø100-200 300 mm	SG2	INOX	FLUX	ALU
<b>N12304</b>	0,6-0,8Ø	0,8Ø	0,8-0,9Ø	0,8Ø
<b>N12308</b>	0,6-0,8Ø	0,8Ø	0,8-0,9Ø	0,8Ø
<b>N12352</b>	0,6-1Ø	0,8Ø	0,8-0,9Ø	0,8Ø
<b>N12368</b>	0,6-0,8Ø	0,8-1Ø	0,8-0,9Ø	0,8Ø
<b>N12409</b>	0,6-1Ø	0,8-1Ø	0,8-1,2Ø	0,8-1Ø

Optional				
WELDING HELMET DIN 9/11/13	GLOVES	MAGNETIC HELP	WIRE	WIRE
HELMET 1000 E COD. 90355	COD. 90330	COD. 88031		
WELDING HELMET DIN 11 FIX	APRON	HAMMER		
HELMET 2000 E 11 COD. 90385	COD. 90316	COD. 80010		

Accessories Included	

Technical specifications														
	CODE	Input voltage	Absorbed power	No load voltage	Welding current	Duty cycle	Duty cycle	Regulations	Box volume	Box weight	Box size (mm)	PCS per masterbox	PCS per Euro pallet	Bar code
UNIMIG 190	N12304	230V~1ph	4,4	18-34	30-190	20/190	190A@30%	8	0,253m³	67	905x365x755	1	6	8004386123041
UNIMIG 190 US	N12308	230V~1ph	3,9	18-31	30-175	30/175	175A@35%	8	0,253m³	67	905x365x755	1	6	8004386123089
UNIMIG 210	N12352	230V~1ph	4,8	17-33	30-210	15/210	210A@25%	8	0,253m³	68	905x365x755	1	6	8004386123522
UNIMIG 210 US	N12368	230V~1ph	4,0	17-32	30-180	15/180	180A@25%	8	0,253m³	68	905x365x755	1	6	8004386123683
UNIMIG 240	N12409	230V~1ph	5,6	20-37	30-240	15/240	240A@25%	8	0,253m³	77,4	905x365x755	1	6	8004386124093



## KOMBI 190

KOMBI  
PLUG ADAPTOR  
INCLUDED

	Ø100-200 300 mm	SG2	INOX	FLUX	ALU
N12303	0,6-1Ø	0,8-1Ø	0,8-1Ø	0,8-1Ø	0,8-1Ø

Optional				
WELDING HELMET DIN 9/11/13	GLOVES	MAGNETIC HELP	WIRE	WIRE
HELMET 1000 E COD. 90355	COD. 90330	COD. 88031	COD. 92953	STEEL Ø0,6mm 0,5kg Cod. 92903
WELDING HELMET DIN 11 FIX	APRON	HAMMER	FLUX Ø0,8mm 0,5kg Cod. 92954	STEEL Ø0,8mm 0,5kg Cod. 92916
HELMET 2000 E 11 COD. 90385	COD. 90316	COD. 80010	FLUX Ø0,8mm 0,5kg Cod. 92960	INOX Ø0,8mm 0,5kg Cod. 92943
			FLUX Ø0,9mm 0,5kg Cod. 92967	ALU Ø0,8mm 0,5kg Cod. 92948

Accessories Included	

## Technical specifications

	CODE	Input voltage	Absorbed power	No load voltage	Welding current	K <sub>η</sub> /I <sub>n</sub> [A] EN 60974-1	X <sub>20°C</sub>	Regulations n°	Box volume	Box weight	Box size (mm)	PCS per masterbox	PCS per Euro pallet	Bar code
KOMBI 190	N12303	230V~1ph 400V~2ph+N	4,4	17-34	30-200	20/200	200A@30%	8	0,253m <sup>3</sup>	67	905x365x755	1	6	8004386123034



## UNIMIG 252



Ø100-200 300 mm	SG2	INOX	FLUX	ALU
N13052	0,6-1Ø	0,8-1Ø	0,8-1Ø	0,8-1Ø

Optional				
WELDING HELMET DIN 9/11/13	GLOVES	MAGNETIC HELP	WIRE	WIRE
HELMET 1000 E COD. 90355	COD. 90330	COD. 88031		
WELDING HELMET DIN 11 FIX	APRON	HAMMER		
HELMET 2000 E 11 COD. 90385	COD. 90316	COD. 80010		
FLUX Ø0,8mm 0,5kg	Cod. 92953	STEEL Ø0,6mm 0,5kg	Cod. 92903	
FLUX Ø0,8mm 1,0kg	Cod. 92954	STEEL Ø0,8mm 0,5kg	Cod. 92916	
FLUX Ø0,9mm 0,5kg	Cod. 92960	INOX Ø0,8mm 0,5kg	Cod. 92943	
FLUX Ø0,9mm 1,0kg	Cod. 92967	ALU Ø0,8mm 0,5kg	Cod. 92948	



Technical specifications																					
	CODE		Input voltage		Absorbed power		No load voltage		I <sub>2(A)</sub> EN 60974-2	X <sub>20°C</sub>		Duty cycle									
UNIMIG 252	N13052	230V~1ph	6,2	18-41	30-250	30/250	250A@30%	40°	EN 60974-2	32	Regulations n°	0,30m <sup>3</sup>	Box volume	Kg	Box weight		Box size (mm)	PCS per masterbox	PCS per Euro pallet	Bar code	Bar code



# UNIMIG 200 - 250 - 270



	Ø100-200 300 mm	SG2	INOX	FLUX	ALU
<b>N14000</b>	0,6-1Ø	0,8-1Ø	0,8-1,2Ø	0,8-1Ø	
<b>N14101</b>	0,6-1Ø	0,8-1Ø	0,8-1,2Ø	0,8-1Ø	
<b>N14151</b>	0,6-1Ø	0,8-1Ø	0,8-1,2Ø	0,8-1Ø	

Optional				
WELDING HELMET DIN 9/11/13	GLOVES	MAGNETIC HELP	WIRE	WIRE
HELMET 1000 E COD. 90355	COD. 90330	COD. 88031		
WELDING HELMET DIN 11 FIX	APRON	HAMMER		
HELMET 2000 E 11 COD. 90385	COD. 90316	COD. 80010		



Technical specifications														
	CODE	Input voltage	Absorbed power	No load voltage	Welding current	Duty cycle	Duty cycle	Regulations	Box volume	Box weight	Box size (mm)	PCS per masterbox	PCS per Euro pallet	Bar code
UNIMIG 200	N14000	230V~3ph 400V~3ph	5,1	16-34	30-210	25/210	210A@35%	32	0,253m³	78	905x365x755	1	6	8004386140000
UNIMIG 250	N14101	230V~3ph 400V~3ph	6,1	16-37	25-240	25/240	240A@35%	32	0,253m³	79	905x365x755	1	6	8004386141014
UNIMIG 270	N14151	230V~3ph 400V~3ph	7,2	17-36	30-270	25/270	270A@35%	32	0,253m³	79	905x365x755	1	6	8004386141519



## UNIMIG 300 - 350



	SG2	INOX	ALU
N14253	0,6-1,2Ø	0,8-1Ø	0,8-1,2Ø
N15060	0,6-1,2Ø	0,8-1Ø	0,8-1,2Ø

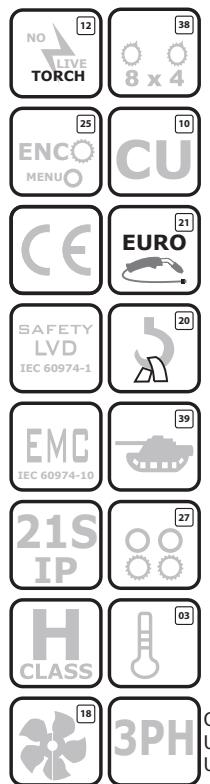
Optional				
WELDING HELMET DIN 9/11/13	GLOVES	MAGNETIC HELP	WIRE	WIRE
HELMET 1000 E COD. 90355	COD. 90330	COD. 88031	COD. 92903	COD. 92943
WELDING HELMET DIN 11 FIX	APRON	HAMMER	STEEL Ø0,6mm 0,5kg STEEL Ø0,8mm 0,5kg FLUX Ø0,9mm 1,0kg	INOX Ø0,8mm 0,5kg ALU Ø0,8mm 0,5kg
HELMET 2000 E 11 COD. 90385	COD. 90316	COD. 80010	Cod. 92916	Cod. 92948



Technical specifications														
CODE	VE	P	Vo	I <sub>2</sub> [A]	X <sub>20°C</sub>	Regulations	Box volume	Kg	Box size (mm)	PCS per masterbox	PCS per Euro pallet	Bar code		
Order code	50-60Hz Input voltage	Absorbed power	No load voltage	Welding current	EN 60974-1	Duty cycle	Box weight	Box weight	Box size (mm)	PCS per masterbox	PCS per Euro pallet	Bar code		
UNIMIG 300	N14253	400V~3ph	8,3	17-40	30-300	35/300	300A@45%	32	0,30m <sup>3</sup>	107	890x395x860	1	4	8004386142530
UNIMIG 350	N15060	400V~3ph	10,3	17-44	30-350	35/350	350A@45%	32	0,30m <sup>3</sup>	131	890x395x860	1	4	8004386150603



# UNIMIG 252 SF2 - 350 SF4 - 374 SF4



Only  
UNIMIG 350 SF4  
UNIMIG 374 SF4



Ø100-200 300 mm	SG2	INOX	ALU
<b>N13102</b>	0,6-1Ø	0,6-1Ø	0,8-1Ø
<b>N15110</b>	0,6-1,2Ø	0,6-1,2Ø	0,6-1,2Ø
<b>N15153</b>	0,6-1,2Ø	0,6-1,2Ø	0,8-1,2Ø

Optional				
WELDING HELMET DIN 9/11/13	GLOVES	MAGNETIC HELP	WIRE	WIRE
HELMET 1000 E COD. 90355	COD. 90330	COD. 88031		
WELDING HELMET DIN 11 FIX	APRON	HAMMER		
HELMET 2000 E 11 COD. 90385	COD. 90316	COD. 80010		
STEEL Ø0,6mm 0,5kg	Cod. 92903	INOX Ø0,8mm 0,5kg	Cod. 92943	
STEEL Ø0,8mm 0,5kg	Cod. 92916	ALU Ø0,8mm 0,5kg	Cod. 92948	
FLUX Ø0,9mm 1,0kg	Cod. 92967			



Technical specifications														
	CODE	Input voltage	Absorbed power	No load voltage	Welding current	Duty cycle	Duty cycle	Regulations	Box volume	Box weight	Box size (mm)	PCS per masterbox	PCS per Euro pallet	Bar code
UNIMIG 252 SF2	N13102	230V~1ph	6	18-41	30-250	30/250	250A@40%	32	0,329m³	129	420x890x880	1	4	8004386131022
UNIMIG 350 SF4	N15110	400V~3ph	10	17-44	30-350	35/350	350A@45%	32	0,329m³	161	420x890x880	1	4	8004386151105
UNIMIG 374 SF4	N15153	400V~3ph	10	17-44	30-350	35/350	350A@45%	32	0,329m³	161	420x890x880	1	4	8004386151532



# UNIMIG 450 SWF - 550 SWF

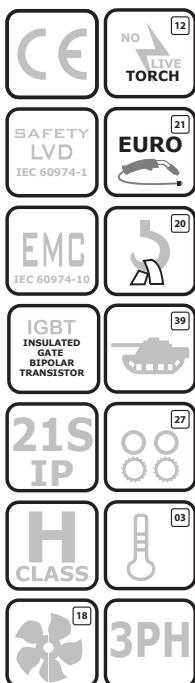


	SG2	INOX	ALU
<b>N16450</b>	0,6-1,6Ø	0,8-1,6Ø	0,8-1,6Ø
<b>N16550</b>	0,8-2,4Ø	0,8-2,4Ø	0,8-1,6Ø

Optional				
WELDING HELMET DIN 9/11/13 HELMET 1000 E COD. 90355	GLOVES COD. 90330	MAGNETIC HELP COD. 88031	WIRE COD. 92903	WIRE COD. 92943
WELDING HELMET DIN 11 FIX HELMET 2000 E 11 COD. 90385	APRON COD. 90316	HAMMER COD. 80010	STEEL Ø0,6mm 0,5kg STEEL Ø0,8mm 0,5kg FLUX Ø0,9mm 1,0kg Cod. 92916	INOX Ø0,8mm 0,5kg ALU Ø0,8mm 0,5kg Cod. 92948
			Cod. 92967	Cod. 92948



Technical specifications												
CODE Order code	INPUT VOLTAGE 50-60Hz	ABSORBED POWER KVA	NO LOAD VOLTAGE Vo	WELDING CURRENT I <sub>2</sub> [A] MIN MAX EN 60974-4	X <sub>m</sub> /I <sub>2</sub> [A] 40° EN 60974-4	DUTY CYCLE X <sub>20°C</sub>	DUTY CYCLE Regulations T <sub>10%</sub>	BOX VOLUME Box volume	BOX WEIGHT Box weight	BOX SIZE Box size (mm)	PCS PER MASTERBOX PCS per Euro pallet	BAR CODE Bar code
UNIMIG 450 SWF N16450	400V~3ph	13	17-48	40-450	35/450	450A@45%	30	0,949m <sup>3</sup>	173	1050x1370x660	1	1
UNIMIG 550 SWF N16550	400V~3ph	17	15-50	40-550	35/550	550A@45%	30	0,949m <sup>3</sup>	216	1050x1370x660	1	1

**UNIMIG 500 SWF PULSE - 600 SWF PULSE****CHOPPER  
TECHNOLOGY****MIGPULSE** **MMA** **MIG** **TIG** 

	SG2	INOX	ALU
<b>N16500</b>	0,8-1,6Ø	0,8-1,6Ø	0,8-1,6Ø
<b>N16600</b>	0,8-2Ø	0,8-2Ø	0,8-2Ø

Optional				
WELDING HELMET DIN 9/11/13	GLOVES	MAGNETIC HELP	WIRE	WIRE
HELMET 1000 E COD. 90355	COD. 90330	COD. 88031		
WELDING HELMET DIN 11 FIX	APRON	HAMMER		
HELMET 2000 E 11 COD. 90385	COD. 90316	COD. 80010		
STEEL Ø0,6mm 0,5kg	Cod. 92903	STEEL Ø0,8mm 0,5kg	Cod. 92943	INOX Ø0,8mm 0,5kg
STEEL Ø0,8mm 0,5kg	Cod. 92916	FLUX Ø0,9mm 1,0kg	Cod. 92948	ALU Ø0,8mm 0,5kg
	Cod. 92967			

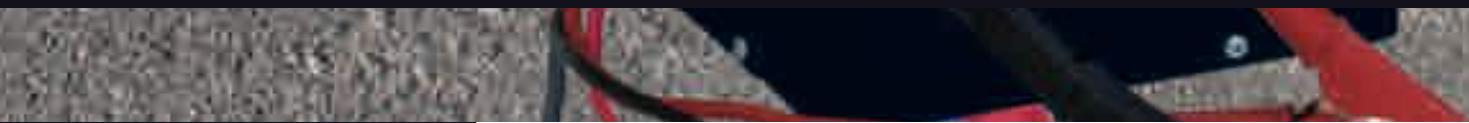
**Technical specifications**

	CODE	Input voltage	Absorbed power	No load voltage	Welding current	Duty cycle	Duty cycle	Regulations	Box volume	Box weight	Box size (mm)	PCS per masterbox	PCS per Euro pallet	Bar code
UNIMIG 500 SWF PULSE	N16500	230V~3ph 400V~3ph	14	60	40-450	60/450	450A@100%	continuous	0,7m³	200	1200x800x720	1	1	8004386165003
UNIMIG 600 SWF PULSE	N16600	230V~3ph 400V~3ph	20	60	50-550	60/550	550A@100%	continuous	0,7m³	235	1200x800x720	1	1	8004386166000





# INDUSTRIAL BATTERY CHARGER & BOOSTER



	<b>CODE</b>									
<b>THOR 450</b>	75210	230V~1ph	12-24 V	3+3		✓	✓			
<b>THOR 650</b>	75310	230V~1ph	12-24 V	9+9		✓	✓			
<b>THOR 750</b>	75410	230V~1ph	12-24 V	9+9		✓	✓			
<b>THORMATIC 350</b>	76350	230V~1ph	12-24 V			DISPLAY	✓	✓	✓	✓
<b>THORMATIC 500</b>	76500	230V~1ph	12-24 V			DISPLAY	✓	✓	✓	✓

	pag.
THOR 450	102
THOR 650	103
THOR 750	103
THORMATIC 350	104
THORMATIC 500	104

# THOR 450

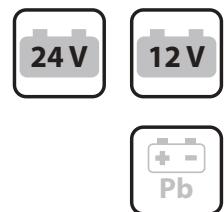
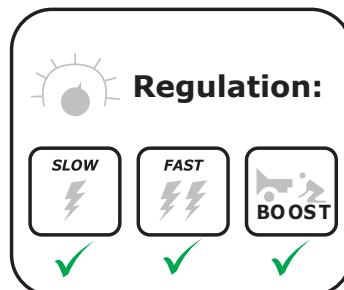
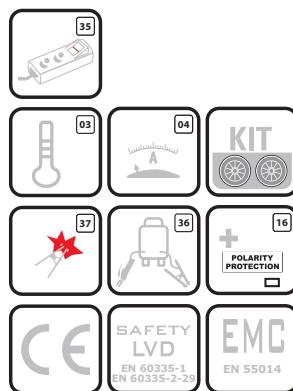


 **CHARGER**

 **BOOSTER**

 **SLOW CHARGER**

 **FAST CHARGER**



## Technical specifications

	CODE	Input voltage	Max Absorbed power	Battery Voltage	CHARGE	BOOST											
THOR 450	75210	230V~1ph	1,1 kW 6,2kW	12V 24V	I <sub>EFF</sub> 63A 47A	I <sub>2</sub> 40A 30A	I <sub>EFF</sub> 285A 250A	I <sub>2</sub> 180A 160A	MIN Capacity 35Ah (2h)	MAX Capacity 1200Ah (24h)	Regulation n° 3+3	Box volume 0,042m³	Box weight 18	Box size (mm) 320x215x620	PCS per masterbox <b>1</b>	PCS per Euro pallet <b>36</b>	Bar code 8004386752104

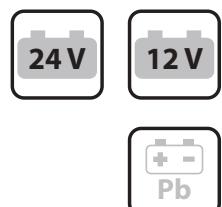
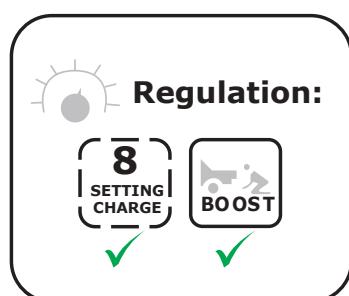
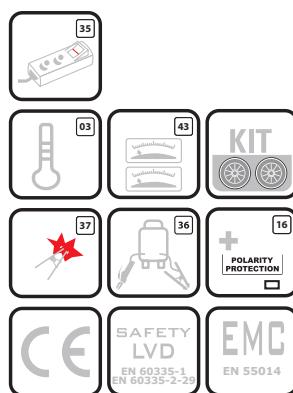
## THOR 650 - 750



**CHARGER**

**BOOSTER**

**8 SETTING CHARGE**

**Technical specifications**

	CODE	INPUT VOLTAGE	50-60Hz	Max Absorbed power	Battery voltage	CHARGE	BOOST	EN60335	EN60335	MIN Capacity	MAX Capacity	Regulation n°	Box volume	Box weight	Box size (mm)	PCS per masterbox	PCS per Euro pallet	Bar code
THOR 650	75310	230V~1ph		2,5 kW 11kW	12V 24V	80A 89A	50A 53A	435A 330A	290A 220A	40Ah (2h)	1500Ah (24h)	9+9	0,113m³	29	450x300x835	1	12	8004386753101
THOR 750	75410	230V~1ph		2,7 kW 12kW	12V 24V	88A 90A	55A 56A	600A 570A	400A 380A	40Ah (2h)	1600Ah (24h)	9+9	0,113m³	33	450x300x835	1	12	8004386754108

# THORMATIC 350 - 500



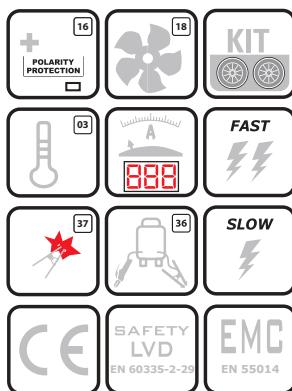
***automatic***

 **CHARGER**

 **BOOSTER**

 **SLOW CHARGER**

 **FAST CHARGER**



	<b>THORMATIC 350</b>	<b>THORMATIC 500</b>
	3,2 KW (12V) 5,5 KW (24V)	4,6 KW (12V) 7,8 KW (24V)
	285A (12V) 250A (24V)	410A (12V) 350A (24V)
	180A (12V) 160A (24V)	250A (12V) 230A (24V)

	<b>24 V</b>	<b>12 V</b>	<b>THORMATIC 350</b>	<b>THORMATIC 500</b>
			Ah 30-320 Ah	Ah 30-500 Ah

## Technical specifications

	<b>CODE</b> Order code	<b>V<sub>C</sub></b> Input voltage	<b>P<sub>MAX</sub></b> Absorbed power	<b>I<sub>EFF</sub></b> Battery Voltage	<b>I<sub>2</sub></b> Effective current	<b>EN60335</b>	<b>Regulation n°</b>	<b>Box volume</b>	<b>Kg</b> Box weight	<b>H x W x D</b> Box size (mm)	<b>PCS per masterbox</b>	<b>PCS per Euro pallet</b>	<b>Bar code</b>
THORMATIC 350	76350	230V~1ph	0,6W 1,1W	12V 24V	63A	40A	-	0,060m³	17,5	350x240x710	1	25	8004386763506
THORMATIC 500	76500	230V~1ph	0,86W 1,6W	12V 24V	70A	50A	-	0,060m³	22	350x240x710	1	25	8004386765005

# Boost your way.





**POWER**

AWG 3500	109
AWG 5500	110
AWG 10000	111
MOTOWELD 200	112
MOTOWELD 250	113
MOTOWELD 300	114
MOTOWELD PRO 500	115
MOTOWELD PRO 1000	116



# POWER GENERATOR

## How to use power generator

Having a generator on hand can make life a whole lot easier in the event of a power outage. While a portable generator will not power your entire house, it can provide enough electricity to make life bearable, and even comfortable, until power is restored.

### - Read the manufacturer's instructions.

If you have never used your generator before, or if you haven't used it in a long time, it is critical to read all instructions and safety information provided with the generator. Before attempting to start the generator, take a few minutes to read over the information provided by the manufacturer so that you understand how to safely operate the machine. Consider storing safety information with the generator so that it is easy to find when you need it in a hurry.

### - Set the generator in a proper place.

Generators can get hot and noisy, and produce dangerous fumes. Keep the generator outdoors, in a dry location, at least 3 feet away from anything else, and at least 20 feet away from any open doors and windows.

### - Check the fuel level.

Make sure that the generator's fuel tank is adequately filled before starting the machine. Add more of the appropriate fuel, if necessary.

### - Inspect your generator

It is important to keep your generator in good working order. Since it may sit unused for long periods of time, you should schedule regular inspections (at least once per year).

### - Advice

Make sure that all the parts are clean and that there is fresh fuel in the tank.

Store the generator according to the manufacturer's instructions.

Run the generator for a short time about once a month to make sure that everything is working properly, and that the machine's parts stay lubricated.

## Come usare correttamente un generatore di corrente

Avere un generatore a portata di mano può rendere la vita molto più facile in caso di interruzione di corrente elettrica. Mentre un generatore portatile non alimenta l'intera casa, questa tipologia di generatore può fornire abbastanza elettricità per rendere la vita confortevole, fino al ripristino dell'alimentazione.

### - Leggi le istruzioni del produttore.

Se non hai mai usato un generatore prima, o se non lo hai usato da molto tempo, è fondamentale leggere tutte le istruzioni e le informazioni di sicurezza fornite con il generatore. Prima di tentare di avviare il generatore, dedicare alcuni minuti alla lettura delle informazioni fornite dal produttore in modo da comprendere come utilizzare in sicurezza la macchina. Appuntati le informazioni di sicurezza per il corretto utilizzo del generatore in modo che siano facili da trovare quando ne avrai un improvviso bisogno.

**- Imposta il generatore in un posto adeguato.** I generatori possono diventare caldi e rumorosi e produrre fumi pericolosi. Tenere il generatore all'aperto, in un luogo asciutto, ad almeno 1 metro di distanza da qualsiasi altra cosa e ad almeno 6 metri da porte e finestre aperte.

### - Controllare il livello del carburante.

Assicurarsi che il serbatoio del carburante del generatore sia adeguatamente riempito prima di avviare la macchina. Aggiungere altro carburante appropriato, se necessario.

### - Manutenzione del generatore

È importante mantenere il generatore in buone condizioni. Siccome potrebbe rimanere inutilizzato per lunghi periodi di tempo, è necessario pianificare una regolare manutenzione (almeno una volta all'anno).

### - Suggerimenti

Assicurarsi che tutte le parti siano pulite e che ci sia del carburante nel serbatoio.

Conservare il generatore secondo le istruzioni del produttore.

Avviare il generatore per un breve periodo di tempo, almeno una volta al mese per assicurarsi che tutto funzioni correttamente e che tutti i suoi componenti siano lubrificati.



# AWG 3500

**HONDA GX160****3 kVA****Schuko sockets  
x2 230V ~1ph****12V DC  
Battery Charger Outlet****Power Output  
Protection****Low Oil Level****70dB at 7 m****START MANUAL****AIR COOLING**

🇮🇹 Benzina  
 🇫🇷 Essence  
 🇬🇧 Petrol



🇪🇸 Gasolina  
 🇩🇪 Benzin  
 🇷🇺 бензин



## Technical specifications

### GENERATOR

Type	Volt	Power (max)	Battery Charger	Power Factor
Synchronous	230V~1ph 50Hz AC	3kVA	120W - 12V 10A - DC	cos φ 0,8

### ENGINE

Type	RPM	N°cyl / CC	Max power	Fuel consumption	Fuel tank capacity	Noise level
HONDA GX160	3000	1Cyl/163cc	4,2 hp (3,1 kWm)	@75%: 1,3 l/h	3,6 l	LWA 95

CODE	Order code	Volume	PCS per Euro pallet	Weight	Size (mm)	Bar code
AWG 3500	63800	0,09m³	12	42 kg dry	585x360x410	8004386638002



## AWG 5500



HONDA GX270



5 kVA

Schuko sockets  
x2 230V ~1ph12V DC  
Battery Charger OutletPower Output  
Protection

Low Oil Level



70dB at 7 m



START MANUAL



AIR COOLING

🇮🇹 Benzina  
 🇫🇷 Essence  
 🇬🇧 Petrol



🇪🇸 Gasolina  
 🇩🇪 Benzin  
 🇷🇺 бензин



KIT  
two-wheels  
and handles

## Technical specifications

GENERATOR				
Type	Volt	Power (max)	Battery Charger	Power Factor
Synchronous	230V~1ph 50Hz AC	5kVA	120W - 12V 10A - DC	cos φ 0,8

ENGINE						
Type	RPM	N°cyl / CC	Max power	Fuel consumption	Fuel tank capacity	Noise level
HONDA GX270	3000	1Cyl/270cc	8,2 hp (6 kWm) @75%: 2,2 l/h		5,3 l	LWA 95

CODE	Volume	PCS per Euro pallet	Weight	Size (mm)	Bar code
AWG 5500	63801	0,17m³	8	63 kg dry 720x480x508	8004386638019



## AWG 10000



🇮🇹 Benzina  
🇫🇷 Essence  
🇬🇧 Petrol



🇪🇸 Gasolina  
🇩🇪 Benzin  
🇧🇾 бензин


OPTIONAL	ON DEMAND (OEM)



HONDA GX390



7 kVA



Sockets  
x1 230V-32A EEC ~1ph  
x1 230V-16A EEC ~1ph



12V DC  
Battery Charger Outlet



Earth Leakage  
Circuit Breaker



Power Output  
Protection



Low Oil Level



72dB at 7 m



START MANUAL



AIR COOLING

## Technical specifications

GENERATOR				
Type	Volt	Power (max)	Battery Charger	Power Factor
Synchronous	230V~1ph 50Hz AC	7kVA	120W - 12V 10A - DC	cos φ 0,8

ENGINE						
Type	RPM	N°cyl / CC	Max power	Fuel consumption	Fuel tank capacity	Noise level
HONDA GX390	3000	1Cyl/390cc	11,5 hp (8,7 kWm)	@75%: 3,3 l/h	6,1 l	LWA 97

CODE	Volume	PCS per Euro pallet	Weight	Size (mm)	Bar code
AWG 10000	63802	0,18m <sup>3</sup>	8	80 kg dry	720x480x515 8004386638024



# MOTOWELD 200



AWS E6013  
AWS E7018  
AWS E308  
AWS A5.15

🇮🇹 Benzina  
🇫🇷 Essence  
🇬🇧 Petrol



🇪🇸 Gasolina  
🇩🇪 Benzin  
🇧🇾 бензин

			Altitude 1000m 3280ft
			Ambient Temperature 40°C 104°F

OPTIONAL      ON DEMAND (OEM)



**60 Hz**  
VERSION



welding cable  
Ø25mm<sup>2</sup> (5+3m)  
with accessories



**AIR COOLING**

## Technical specifications

### GENERATOR

Type	Volt	Power (max)	Power Factor
Asynchronous self-protected self-excited	230V~1ph 400V~3ph 50Hz AC	3 kVA 4,5 kVA	cos φ 0,8

### ENGINE

Type	RPM	N°cyl / CC	Max power	Fuel consumption	Fuel tank capacity	Noise level
HONDA GX270	3000	1Cyl/270cc	9 hp (6 kWm)	@75%: 2,2 l/h	5,3 l	LWA 95

### DC WELDING

Vo	I <sub>2</sub> [A]	X <sub>0</sub> /I <sub>2</sub> [A] 35% MAX	X <sub>0</sub> /I <sub>2</sub> [A] 60° EN 60974-3	Electrodes
No load voltage	Welding current	Duty cycle 35%	Duty cycle 60%	1,6-4mm

### ENGINE

Order code	Volume	PCS per Euro pallet	Weight	Size (mm)	Bar code
MOTOWELD 200	0,18m <sup>3</sup>	8	94 kg dry	720x480x515	8004386635506



## MOTOWELD 250



AWS E6013  
AWS E7018  
AWS E308  
AWS A5.15

Diesel  
Diesel  
Diesel



Diesel  
Diesel  
дизельного

			Altitude 1000m 3280ft
			Ambient Temperature 40°C 104°F

OPTIONAL	ON DEMAND (OEM)
	welding cable Ø25mm <sup>2</sup> (5+3m) with accessories

## Technical specifications

GENERATOR			
Type	Volt	Power (max)	Power Factor
Asynchronous self-protected self excited	230V~1ph 400V~3ph 50Hz AC	4 kVA 5 kVA	cos φ 0,8

ENGINE						
Type	RPM	N°cyl / CC	Max power	Fuel consumption	Fuel tank capacity	Noise level
YANMAR L100 N	3000	1Cyl/435cc	8,8 hp (6,47 kWm)	@75%: 1,5 l/h	5,4 l	LWA 99

DC WELDING				
Vo	I <sub>2</sub> [A] EN 60974-3	X <sub>m</sub> /I <sub>2</sub> [A] 35° EN 60974-3	X <sub>m</sub> /I <sub>2</sub> [A] 60° EN 60974-3	Electrodes
90	40-170	35/170	60/140	1,6-4mm

MOTOWELD 250	Order code	Volume	PCS per Euro pallet	Weight	Size (mm)	Bar code
63551	0,25m <sup>3</sup>	8	148 kg dry	920x480x574	8004386635513	



# MOTOWELD 300



AWS E6013  
AWS E7018  
AWS E308  
AWS A5.15  
AWS E6010

🇮🇹 Benzina  
🇫🇷 Essence  
🇬🇧 Petrol



🇪🇸 Gasolina  
🇩🇪 Benzin  
🇧🇬 бензин



**HONDA GX 390 OHV**



**5 kVA**



**200 A**



**Sockets**

x1 16A, 400V-50Hz~3ph EEC  
x1 16A, 230V-50Hz~1ph EEC



**Earth Leakage  
Circuit Breaker**



**Low Oil level**



**Power Output  
Protection**



**71dB at 7 m**



**START MANUAL  
RECOIL**



**AIR COOLING**



SAFETY  
LVD



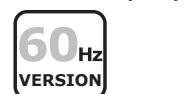
Altitude  
1000m  
3280ft



**OPTIONAL**



Remote control unit  
with 20 m cable  
and plug



23S  
IP



Ambient  
Temperature  
40°C  
104°F



welding cable  
Ø25mm<sup>2</sup> (5+3m)  
with accessories



## Technical specifications

### GENERATOR

Type	Volt	Power (max)	Power Factor
Asynchronous self-protected self-excited	230V~1ph 400V~3ph 50Hz AC	4 kVA 5 kVA	cos φ 0,8

### ENGINE

Type	RPM	N°cyl / CC	Max power	Fuel consumption	Fuel tank capacity	Noise level
HONDA GX 390 OHV	3000	1Cyl/390cc	13 hp (8,7 kWm)	@75%: 3,3 l/h	6,1 l	LWA 96

### DC WELDING

Vo	I <sub>2</sub> [A] MIN / MAX	X <sub>0</sub> /I <sub>2</sub> [A] 35° EN 60974-3	X <sub>0</sub> /I <sub>2</sub> [A] 60° EN 60974-3	Electrodes
70	30-200	35/200	60/150	1,6-4mm

### OTHER

CODE	Volume	PCS per Euro pallet	Weight	Size (mm)	Bar code
MOTOWELD 300	63552	0,18m <sup>3</sup>	8	96 kg dry	720x480x515



## MOTOWELD PRO 500



AWS E6013  
AWS E7018  
AWS E308  
AWS A5.15

Diesel  
Diesel  
Diesel



Diesel  
Diesel  
дизельного



**LOMBARDINI**  
**12LD 477/2**



**8 kVA**



**300 A**



**Sockets**  
x1 16A, 400V-50Hz~3ph EEC  
x1 32A, 230V-50Hz~1ph EEC  
x1 48V-50Hz~1ph



**12V built-in battery**  
with electric start



**Earth Leakage**  
**Circuit Breaker**



**Low Oil pressure**  
and battery charger  
warning light



**Power Output**  
**Protection**



**72dB at 7 m**



**START ELECTRIC**



**WATER COOLING**

			Altitude 1000m 3280ft		LIFT START TIG FACILITY
			Ambient temperature 40°C 104°F		CONTROL SWITCH STOP EMERGENCY STOP BUTTON

## Technical specifications

## GENERATOR

Type	Volt	Power (max)	Power Factor
Asynchronous self-protected self excited	230V~1ph 400V~3ph 50Hz AC	7 kVA 8 kVA	cos φ 0,8

## ENGINE

Type	RPM	N°cyl / CC	Max power	Fuel consumption	Fuel tank capacity	Noise level
LOMBARDINI 12LD 477/2	3000	2Cyl/945cc	17,6 hp (19 kWm)	@75%: 3 l/h	30 l	LWA 97

## DC WELDING

Vo	I <sub>2[A]</sub> EN MAX	X <sub>m</sub> /T <sub>1</sub> ,[A] EN 60974-3 35°	X <sub>m</sub> /I <sub>1</sub> ,[A] EN 60974-3 60°	Electrodes
No load voltage 70	Welding current 30-200	Duty cycle 35%	Duty cycle 60%	1,6-4mm

## MOTOWELD PRO 500

Order code	Volume	PCS per Euro pallet	Weight	Size (mm)	Bar code
MOTOWELD PRO 500	63560	0,80m <sup>3</sup>	2	340 kg dry 1305x731x844	8004386635605



# MOTOWELD PRO 1000



AWS E6013  
AWS E7018  
AWS E308  
AWS A5.15

Diesel  
Diesel  
Diesel



Diesel  
Diesel  
дизельного

## ON DEMAND (OEM)


60 Hz  
VERSION

LIFT START TIG  
FACILITY



## WATER COOLING



**KUBOTA D722**



**8 kVA**



**300 A**



**Sockets**  
x1 16A, 400V-50Hz~3ph EEC  
x1 32A, 230V-50Hz~1ph EEC  
x1 48V-50Hz~1ph



**12V built-in battery  
with electric start**



**Earth Leakage  
Circuit Breaker**



**Low Oil pressure  
and battery charger  
warning light**



**Power Output  
Protection**



**69dB at 7 m**



**START ELECTRIC**



**WATER COOLING**

## Technical specifications

### GENERATOR

Type	Volt	Power (max)	Power Factor
Asynchronous self-protected self-excited	230V~1ph 400V~3ph 50Hz AC	7 kVA 8 kVA	cos φ 0,8

### ENGINE

Type	RPM	N°cyl / CC	Max power	Fuel consumption	Fuel tank capacity	Noise level
KUBOTA D722	3000	3Cyl/719cc	17,6 hp (19 kWm)	@75%: 3,3 l/h	42 l	LWA 94

### DC WELDING

Vo	I <sub>2[A]</sub> MIN = MAX	X <sub>0/I<sub>2[A]</sub></sub> 35° EN 60974-3	X <sub>0/I<sub>2[A]</sub></sub> 60° EN 60974-3	Electrodes
70	30-300	35/300	60/270	1,6-4mm

### PACKAGING

CODE	Volume	PCS per Euro pallet	Weight	Size (mm)	Bar code
MOTOWELD PRO 1000	63561	0,84m <sup>3</sup>	2	400 kg drY 1385x660x915	8004386635612



## MOTOWELD PRO 500 - 1000 ACCESSORIES (optional)



Trolley two-wheels and handles.

Trolley con due ruote e maniglie.

Cod: 85200



Two-wheels site tow undercarriage.

Carrello a due ruote.

Cod: 85201



Remote control unit with 20m cable and plug.

Telecomando con cavo da 20 metri e spina.

Cod: 85202



Welding cables Ø35mm<sup>2</sup> (5+3 m) with accessories.

Cavi Ø35mm<sup>2</sup> (5+3 m) con accessori.

Cod: 85203



Parallel Welding Box with ammeter and volteter.

Carrello separato con amperometro e voltmetro.

Cod: 85204



# WELDING TOOLS & CONSUMABLES



**ACCESSORIES**

**CONSUMABLES**

**RECHARGEABLE GAS BOTTLE**

**1000-E****2000-E 11**

Model	█ → □	□ → █	█	█ ↕	↗	•	KG	KG BOX	PCS per EUROPALLET	Code
1000-E	0.2-0.5s	<1/25000ms	DIN 9/11/13 SELECTION	92x42mm	1/1/1/2	1	425 g	800 g	80	90355
2000-E 11	0.1-0.8s	<1/10000ms	DIN 11 FIX	96x39mm	1/1/1/2	2	425 g	800 g	80	90385



## 2000-E



## 2000-G



Model	█ → □	□ → █	█	█ ↗	↗	•	KG	KG BOX	PCS per EUROPALLET	Code
2000-E	0.1-1.0s	<1/30000ms	DIN 4/9-13	96x39mm	1/1/1/2	2	425 g	800 g	80	90390
2000-G	0.1-1.0s	<1/30000ms	DIN 4/9-13	92x42mm	1/1/1/2	2	425 g	800 g	80	90392



## 3000-E ORION

**NEW  
PRODUCT**

**Solar Power**

**4 Light Sensors**

**LCD Display**

**UV/IR Protection**

**Class 1/1/1/2**

**TRUE COLOR**

**Shade variable DIN 4/9-13**

**Sensitivity & Delay time adjustable**

**Grinding Mode**

**Protection Lenses**  
Front 115x104x1mm  
Back 100x49x1mm

**Bulk**  
20pcs front | 20pcs back  
Cod. 90339 | Cod. 90345

## 3000-E JOKER

**NEW  
PRODUCT**

**Solar Power**

**4 Light Sensors**

**LCD Display**

**UV/IR Protection**

**Class 1/1/1/2**

**TRUE COLOR**

**Shade variable DIN 4/9-13**

**Sensitivity & Delay time adjustable**

**Grinding Mode**

**Protection Lenses**  
Front 115x104x1mm  
Back 100x49x1mm

**Bulk**  
20pcs front | 20pcs back  
Cod. 90339 | Cod. 90345

Model	0.1-0.8s	<1/25000S	DIN 4/9-13	100x45mm	1/1/1/2	2	425 g	900 g	1	Code
3000-E ORION	0.1-0.8s	<1/25000S	DIN 4/9-13	100x45mm	1/1/1/2	2	425 g	900 g	1	90351
3000-E JOKER	0.1-1.0s	<1/25000S	DIN 4/9-13	100x45mm	1/1/1/2	2	425 g	900 g	1	90352

**3000-E FLIP UP****3000-E FRESH AIR**

Model										PCS per EUROPALLET	Code
3000-E FLIP UP	0.1-1.0s	<1/25000S	DIN 4/9-13	100x45mm	1/1/1/2	4	425 g	900 g	80	90353	
3000-E AIR FRESH	0.1-1.0s	<1/25000S	DIN 4/9-13	100x45mm	1/1/1/2	4	425 g	3000 g	80	90354	

**4000 E****NEW PRODUCT**

Solar Power
4 Light Sensors
LCD Display
UV/IR Protection
Class 1/1/1/1
TRUE COLOR



Shade variable DIN 4/5-8/9-13

Sensitivity &amp; Delay time adjustable

**Grinding Mode**

<b>Protection Lenses</b>	
Front	115x104x1mm

2pcs front  
2pcs back  
Cod. 90334

<b>Bulk</b>
20pcs front   20pcs back Cod. 90339   Cod. 90346

**5000 E****NEW PRODUCT**

Solar Power
4 Light Sensors
LCD Display
UV/IR Protection
Class 1/1/1/2
TRUE COLOR



Shade variable DIN 4/5-8/9-13

Sensitivity &amp; Delay time adjustable

**Grinding Mode**

<b>Protection Lenses</b>	
Front	118x137x1mm 105x92x1mm

2pcs front  
2pcs back  
Cod. 90338

<b>Bulk</b>
20pcs front   20pcs back Cod. 90347   Cod. 90349



Model	█ → □	□ → █	█	█ ↔ □	█	•	KG	KG BOX	PCS per EUROPALLET	Code
4000 E	0.1-1.0s	<1/30000ms	DIN 5-8/9-13	100x60mm	1/1/1/1	4	425 g	1000 g	80	90397
5000 E	0.1-1.0s	<1/30000ms	DIN 5-8/9-13	98x87mm	1/1/1/2	4	425 g	1000 g	80	90399



## PROTECTOR 400

**NEW PRODUCT**

<b>Cod.</b>	90405	<b>Bag</b>	DIN	DIN 5		Ø50mm
Masterbox	6pcs		72 g			

## PROTECTOR 500

**NEW PRODUCT**

<b>Cod.</b>	90406	<b>Blister</b>	DIN	DIN 5		Ø50mm
Masterbox	6pcs		72 g			

## PROTECTOR 500 FLIP UP

**NEW PRODUCT**

<b>Cod.</b>	90407	<b>Bag</b>	DIN	DIN 5		Ø50mm
Masterbox	6pcs		72 g			

## PROTECTOR 1000



<b>Cod.</b>	90360	<b>DIN</b>	DIN 11 FIX		50x105mm
<b>Cod.</b>	90362	<b>DIN</b>	DIN 11 FIX		75x98mm
<b>Cod.</b>	90364	<b>DIN</b>	DIN 11 FIX		90x110mm

Masterbox 6pcs 350 g

## HELMET 2000 C



ELECTRONIC



## ELECTRONIC MASK

<b>Cod.</b>	90370	<b>BOX</b>	DIN	DIN 11 FIX		30x90mm
Masterbox	6pcs		800 g			

<b>Cod.</b>	90358	<b>DIN</b>	DIN 11 FIX		90x110mm
Masterbox	6pcs		400 g		

ELECTRODE HOLDER  
PINZA PORTA ELETTRODO

VULCAN V160



120 A  
⊗ Cable: 10-16mm<sup>2</sup>  
Max Electrodes: 2,5mm<sup>2</sup>  
120A (35%)  
80A (60%)

Blister		
Cod.	88125	
Pcs.	1	
Masterbox	12pcs	

VULCAN V200



200 A  
⊗ Cable: Ø10-25mm<sup>2</sup>  
Max Electrodes: 3,25mm<sup>2</sup>  
200A (35%)  
120A (60%)

Blister		
Cod.	88200	
Pcs.	1	
Masterbox	12pcs	

VULCAN V300



300 A  
⊗ Cable: Ø16-35mm<sup>2</sup>  
Max Electrodes: Ø4mm<sup>2</sup>  
300A (35%)  
200A (60%)

Blister		
Cod.	88300	
Pcs.	1	
Masterbox	12pcs	

VULCAN V400



300 A  
⊗ Cable: Ø25-35mm<sup>2</sup>  
Max Electrodes: Ø4mm<sup>2</sup>  
300A (35%)  
220A (60%)

Blister		
Cod.	88305	
Pcs.	1	
Masterbox	6pcs	

VULCAN V500



500 A  
⊗ Cable: Ø35-70mm<sup>2</sup>  
Max Electrodes: Ø5mm<sup>2</sup>  
500A (35%)  
300A (60%)

Blister		
Cod.	88500	
Pcs.	1	
Masterbox	6pcs	

EARTH CLAMP  
PINZA DI MASSA

KONTAKT K200



160 A  
⊗ Cable: Ø10-16mm<sup>2</sup>  
100A (20%)  
80A (60%)

Blister		
Cod.	89200	
Pcs.	1	
Masterbox	12pcs	

KONTAKT K300



300 A  
⊗ Cable: Ø16-25mm<sup>2</sup>  
300A (35%)  
250A (60%)

Blister		
Cod.	89300	
Pcs.	1	
Masterbox	12pcs	

KONTAKT K400  
MAGNET

400 A  
⊗ Cable: Ø35-50mm<sup>2</sup>  
400A (35%)  
300A (60%)

Box		
Cod.	89550	
Pcs.	1	
Masterbox	2pcs	

KONTAKT K500



500 A  
⊗ Cable: Ø35-70mm<sup>2</sup>  
500A (35%)  
400A (60%)

Blister		
Cod.	89500	
Pcs.	1	
Masterbox	6pcs	

WELDING MAGNET  
MAGNETI PER SALDATURA

4 MAGNET KIT



45° - 90° - 145°

Blister		
Cod.	98027	
Pcs.	1	
Masterbox	6pcs	

WELDING MAGNET



45° - 90° - 145°  
11kg max

Blister		
Cod.	88031	
Pcs.	1	
Masterbox	6pcs	

BIG WELDING MAGNET



45° - 90° - 145°  
23kg max

Blister		
Cod.	88041	
Pcs.	1	
Masterbox	6pcs	

MAGNETIC SWEEPER



SCOPA MAGNETICA

Box		
Cod.	88045	
Pcs.	1	
Masterbox	1pcs	



**POWER CONNECTORS**  
**CONNETTORI DI POTENZA**

KONNECTOR  
PSM 10-25KONNECTOR  
PSM 35-50KONNECTOR  
SM 10-25KONNECTOR  
SM 35-50KONNECTOR  
PM 10-25KONNECTOR  
PM 35-50KONNECTOR  
PP 10-25KONNECTOR  
PP 35-50

Cable/Cavo:	10-25mm <sup>2</sup>
Blister	
Cod.	90610
Pcs.	2
Masterbox	6pcs



Cable/Cavo:	35-50mm <sup>2</sup>
Blister	
Cod.	90630
Pcs.	2
Masterbox	6pcs



Cable/Cavo:	10-25mm <sup>2</sup>
Blister	
Cod.	90510
Pcs.	2
Masterbox	6pcs



Cable/Cavo:	35-50mm <sup>2</sup>
Blister	
Cod.	90530
Pcs.	2
Masterbox	6pcs



Cable/Cavo:	10-25mm <sup>2</sup>
Blister	
Cod.	90585
Pcs.	2
Masterbox	6pcs



Cable/Cavo:	35-50mm <sup>2</sup>
Blister	
Cod.	90603
Pcs.	2
Masterbox	6pcs



Panel/Pannello	
Blister	
Cod.	90575
Pcs.	2
Masterbox	6pcs



Panel/Pannello	
Blister	
Cod.	90602
Pcs.	2
Masterbox	6pcs

KONNECTOR  
SM 10-25KONNECTOR  
SM 35-50KONNECTOR  
PM 10-25KONNECTOR  
PM 35-50KONNECTOR  
PP 10-25KONNECTOR  
PP 35-50Cable/Cavo:  
10-25mm<sup>2</sup>

Box	
Cod.	90560
Pcs.	10
Masterbox	100pcs

Cable/Cavo:  
35-50mm<sup>2</sup>

Box	
Cod.	90590
Pcs.	10
Masterbox	100pcs

Cable/Cavo:  
10-25mm<sup>2</sup>

Box	
Cod.	90580
Pcs.	10
Masterbox	100pcs

Cable/Cavo:  
35-50mm<sup>2</sup>

Box	
Cod.	90605
Pcs.	10
Masterbox	100pcs

Panel/Pannello

Box	
Cod.	90570
Pcs.	10
Masterbox	10pcs

Panel/Pannello

Box	
Cod.	90600
Pcs.	10
Masterbox	10pcs

**WELDING CABLE  
CAVO PER SALDATRICE**

16X10

⊗16 mm<sup>2</sup>  
10 mt

Box	
Cod.	89600
Pcs.	1
Masterbox	5pcs

16X5

⊗16 mm<sup>2</sup>  
5 mt

Box	
Cod.	89610
Pcs.	1
Masterbox	5pcs

25x10

⊗25 mm<sup>2</sup>  
10 mt

Box	
Cod.	89700
Pcs.	1
Masterbox	5pcs

25x5

⊗25 mm<sup>2</sup>  
5 mt

Box	
Cod.	89710
Pcs.	1
Masterbox	5pcs



## FILLER RODS

TIG

NEW PRODUCT



INOX ER308L

SG2 ER70S-6

INOX ER316L

Cod.	90070	90071	90072	90073	90074	90075
Pcs.	60	40	60	40	60	40
Ø	1,6mm	2,0mm	1,6mm	2,0mm	1,6mm	2,0mm
Length	330mm	330mm	330mm	330mm	330mm	330mm
Masterbox	6pcs	6pcs	6pcs	6pcs	6pcs	6pcs

ARK-EL - Bag Hook  
Rutile - E6013

NEW PRODUCT

ARK-EL - Bag  
Rutile - E6013

NEW PRODUCT

ARK-EL - Blister  
Rutile - E6013ARK-EL - Blister  
Stainless Steel / Inox - E308ARK-EL - Blister - Cast Iron/  
Ghisa - A5.15 - ENiFe-CI

Cod.	90470	90471	90490	90480	90481
Pcs.	25	25	15	50	50
Ø	2,0mm	2,5mm	3,25mm	2,0mm	2,5mm
Length	300mm	300mm	300mm	300mm	300mm
Masterbox	6pcs	6pcs	6pcs	6pcs	6pcs

Cod.	90492	90493
Pcs.	10	8
Ø	2,5mm	3,25mm
Length	300mm	350mm
Masterbox	6pcs	6pcs

Cod.	90494
Pcs.	12
Ø	2,5mm
Length	300mm
Masterbox	2pcs

Other sizes can be supplied on demand. / Altre misure possono essere fornite su richiesta.

ELECTRODES  
ELETTRODIARK-EL - Tubes Hook  
Rutile - E6013ARK-EL - Plastic Tube  
Rutile - E6013ARK-EL - Plastic Tube  
Stainless Steel / Inox - E308ARK-EL - Plastic Tube  
Stainless Steel / Inox - E316L

Cod.	90495	90496	90497	90498
Pcs.	50	30	20	10+10+10
Ø	2,0mm	2,5mm	3,25mm	2,0+2,5+3,25mm
Length	300mm	300mm	300mm	300mm
Masterbox	8pcs	8pcs	8pcs	8pcs

Cod.	90499
Pcs.	121
Ø	2,5mm
Length	300mm
Masterbox	4pcs

Cod.	90500
Pcs.	110
Ø	2,5mm
Length	300mm
Masterbox	1pcs

Cod.	90502
Pcs.	110
Ø	2,5mm
Length	300mm
Masterbox	1pcs

ARK-EL - Carton Prof  
Rutile - E6013

## DRY RODS



Cod.	90731	90744	90745	90755	90790
Pcs.	402	202	303	202	50+50+30
Ø	2,0mm	2,5mm	2,5mm	3,25mm	2,0+2,5+3,25mm
Length	300mm	300mm	300mm	300mm	300mm
Masterbox	4pcs	4pcs	4pcs	4pcs	8pcs

## FORNETTO PER ELETTRODI

Cod.	92478
Electrode Capacity	5kg
Input Voltage	AC 220V DC 110V
Max Temperature	50-150°C
Electrode Length	450 mm

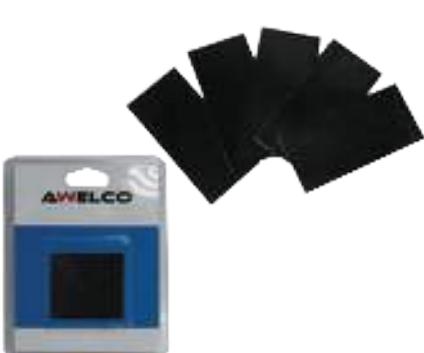
Other sizes can be supplied on demand. / Altre misure possono essere fornite su richiesta.

WELDING GLASSES  
VETRINI SALDATURA

## VERTEC



## PROTECT



## Bulk

Cod.	90400	90402	90404
Pcs.	1	1	1
Size	50x105mm	75x98mm	90x110mm
Masterbox	25 pcs	25 pcs	25 pcs

## Bulk

Cod.	90411	90413	90414	90415	90416	90420	90422	90424	90426	90430	90432	90434	90436
Pcs.	1	1	1	1	1	1	1	1	1	1	1	1	1
DIN	11	9	10	11	12	9	10	11	12	9	10	11	12
Size	50x105mm	55x110mm	55x110mm	55x110mm	55x110mm	75x98mm	75x98mm	75x98mm	75x98mm	90x110mm	90x110mm	90x110mm	90x110mm
Masterbox	100 pcs	100 pcs	100 pcs	100 pcs	100 pcs	100 pcs	100 pcs	100 pcs	100 pcs				

## Blister

Cod.	90400/S	90402/S	90404/S
Pcs.	2	2	2
Size	50x105mm	75x98mm	90x110mm
Masterbox	12 pcs	12 pcs	12 pcs

## Blister

Cod.	90411/S	90424/S	90434/S
Pcs.	2	2	2
DIN	11	11	11
Size	50x105mm	75x98mm	90x110mm
Masterbox	12 pcs	12 pcs	12 pcs

WELDING WIRE  
FILO PER SALDATURA

## STEEL 100mm

STAINLESS STEEL  
INOX 100mm

## ALU 100mm

FLUX/FILO NO GAS  
100mm

Blister						
Cod.	92900	92903	92915	92916	92931	92933
Pcs.	1	1	1	1	1	1
Ø	0,6	0,6	0,8	0,8	0,8	1,0
Kg	0,2	0,5	0,2	0,5	1,0	1,0
Masterbox	18pcs	18pcs	18pcs	18pcs	10pcs	10pcs

Blister			
Cod.	92940	92943	92959
Pcs.	1	1	1
Ø	0,8	0,8	0,8
Kg	0,2	0,5	1,0
Masterbox	6pcs	6pcs	3pcs

Blister			
Cod.	92945	92948	
Pcs.	1	1	
Ø	0,8	0,8	
Kg	0,2	0,45	
Masterbox	6pcs	6pcs	

Blister						
Cod.	92950	92952	92953	92954	92960	92967
Pcs.	1	1	1	1	1	1
Ø	0,9	0,8	0,8	0,8	0,9	0,9
Kg	0,2	0,2	0,5	1,0	0,5	1,0
Masterbox	18pcs	18pcs	18pcs	10pcs	18pcs	10pcs

## STEEL 200mm

STAINLESS STEEL  
INOX 200mm

## ALU 200mm

FLUX/FILO NO GAS  
200mm

## STEEL 300mm



Box			
Cod.	92905	92920	92932
Pcs.	1	1	1
Ø	0,6	0,8	1,0
Kg	5	5	5
Masterbox	1pcs	1pcs	1pcs

Box			
Cod.	92941	92944	
Pcs.	1	1	
Ø	0,8	1,0	
Kg	5	5	
Masterbox	1pcs	1pcs	

Box			
Cod.	92946	92949	
Pcs.	1	1	
Ø	0,8	1,0	
Kg	2	2	
Masterbox	1pcs	1pcs	

Box			
Cod.	92969	92970	92980
Pcs.	1	1	1
Ø	0,8	0,9	1,0
Kg	4,5	4,5	4,5
Masterbox	1pcs	1pcs	1pcs

Box				
Cod.	92991	92992	92993	92994
Pcs.	1	1	1	1
Ø	0,6	0,8	1,0	1,2
Kg	15	15	15	15
Masterbox	1pcs	1pcs	1pcs	1pcs

Other sizes can be supplied on demand. / Altre misure possono essere fornite su richiesta.


**HAMMER & BRUSH  
MARTELLI E SPAZZOLE**
**HAMMER BRUSH**

Blister	
Cod.	90300
Length	170mm
Pcs.	1
Masterbox	6pcs
Cod.	90305
Length	270mm
Pcs.	1
Masterbox	6pcs

**W BRUSH**

Blister	
Cod.	90306
Pcs.	1
Masterbox	6pcs

**PRO HAMMER BRUSH**

Blister	
Cod.	80000
Pcs.	1
Masterbox	6pcs

**A CHIPPING HAMMER**

Blister	
Cod.	80010
Pcs.	1
Masterbox	6pcs
Cod.	80005
Pcs.	1
Masterbox	6pcs

**W CHIPPING HAMMER**

Blister	
Cod.	80015
Pcs.	1
Masterbox	6pcs

WELDING PROTECTION  
ACCESSORI DI PROTEZIONE

## WORK GLOVES



Cod.	90329
Pcs.	1
Masterbox	3pcs

## WELDING GLOVES



A1:2005

Cod.	90330
Pcs.	1
Masterbox	3pcs

## DIY WELDING APRON



Cod.	90314
Pcs.	1
Masterbox	6pcs



## PRO WELDING APRON



Box	90316
Cod.	90316
Pcs.	1
Masterbox	2pcs



## WORKER APRON



Bag Hook	
Cod.	90318
Pcs.	1
Masterbox	2pcs

GAS BOTTLE  
BOMBOLE GASOXYGEN BOTTLE  
BOMBOLE OSSIGENO

## PROMIG JET SPRAY



No Rechargeable

Box			
Type	ARGON+CO <sub>2</sub>	CO <sub>2</sub>	ARGON
Pcs.	1	1	1
Cod.	92500	92510	92520
Masterbox	12	12	12

Box		
Pcs.	1	
Cod.	92495	
Masterbox	12	

Anti Spatter Spray

Box		
Pcs.	1	
Cod.	92530	
Masterbox	24	

GAS REGULATORS  
REGOLATORI GAS

## BRICO



Blister		
Cod.	92400	
Pcs.	1	
Masterbox	6pcs	

## BRICO PROF



Box		
Cod.	92410	
Pcs.	1	
Masterbox	6pcs	

CO<sub>2</sub> HEATER  
RISCALDATORE CO<sub>2</sub>

Box		
Cod.	92475	
Pcs.	1	
Masterbox	2pcs	

## MICRO MAX



Box		
Cod.	92420	
Pcs.	1	
Masterbox	2pcs	

## MAX-PROF



Box		
Cod.	92430	
Pcs.	1	
Masterbox	2pcs	

## MAX-FLUX



Box		
Cod.	92425	
Pcs.	1	
Masterbox	2pcs	

## MIG TORCH FLOW



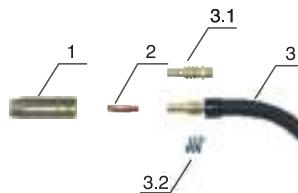
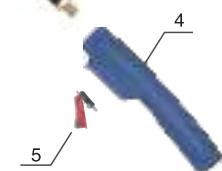
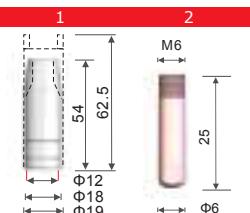
Box		
Cod.	92470	
Pcs.	1	
Masterbox	12pcs	

ADAPTER CO<sub>2</sub>/Argon

Box		
Cod.	92419	
Pcs.	1	
Masterbox	2pcs	



EN60974-7

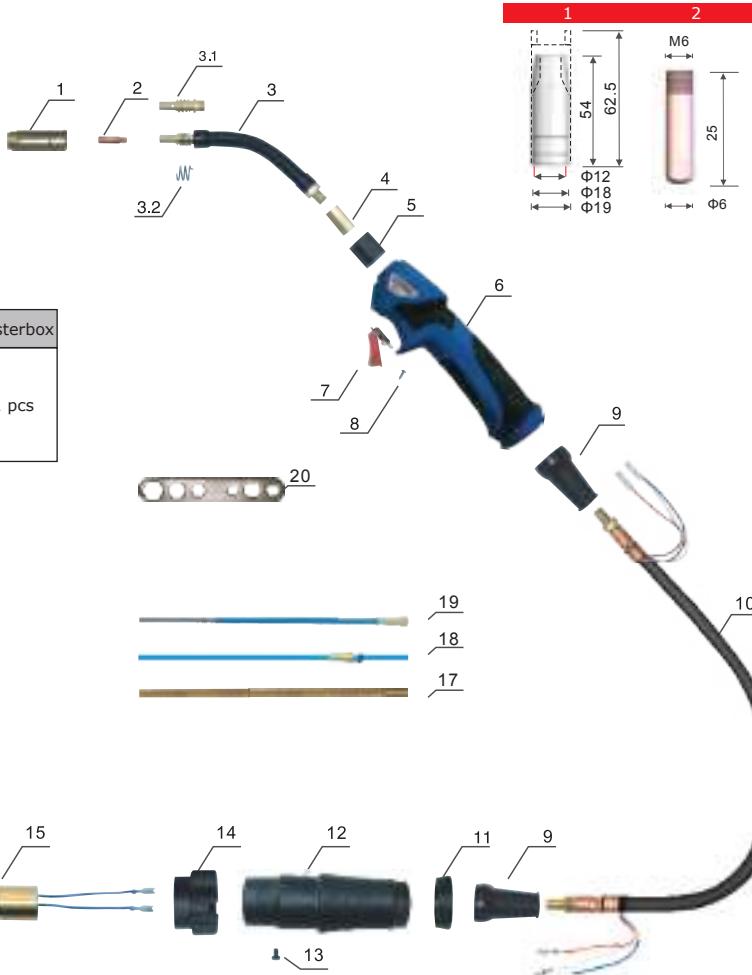
**NEW PRODUCT****TORCH AWT MINI 15**

Position	COD	Description	PCS
1	91508	Gas Nozzle/Ugello Gas AWT 15 - Ø14 - 12X54	x10
	91515	Gas Nozzle/Ugello Gas AWT 15 - Ø10 - 12X54	x10
	91520	Gas Nozzle/Ugello Gas AWT 15 - Øcylinder - 12X54	x10
	91510/S	Gas Nozzle/Ugello Gas AWT 15 - Ø14 - 12X54	blister x2
	91515/S	Gas Nozzle/Ugello Gas AWT 15 - Ø10 - 12X54	blister x2
	91520/S	Gas Nozzle/Ugello Gas AWT 15 - Øcylinder - 12X54	blister x2
2	91200	Contact Tip/Punta di contatto M6x25 - Ø0,6	blister x5
	91210	Contact Tip/Punta di contatto M6x25 - Ø0,8	blister x5
	91220	Contact Tip/Punta di contatto M6x25 - Ø1,0	blister x5
	91205	Contact Tip/Punta di contatto M6x25 - Ø0,6	x50
	91212	Contact Tip/Punta di contatto M6x25 - Ø0,8	x50
	91225	Contact Tip/Punta di contatto M6x25 - Ø1,0	x50
	91240	Contact Tip Alu/Punta di contatto Alluminio M6x25 - Ø0,8	blister x5
	91250/S	Contact Tip Alu/Punta di contatto Alluminio M6x25 - Ø1,0	blister x5
	91242	Contact Tip Alu/Punta di contatto Alluminio M6x25 - Ø0,8	x50
	91250	Contact Tip Alu/Punta di contatto Alluminio M6x25 - Ø1,0	x50

Position	COD	Description	PCS
3	91135	Torch head/Collo di cigno	x1
3.1	91801	Diffuser/Diffusore	x5
3.2	92300	Spring/Molla	x5
4	91125	MIG handle/Maniglia	x1
5	91181	Trigger/Pulsante	x1
6	91124	Coaxial cable/ Cavo coassiale 3mt	x1
7	91183	Joint/Giunto	x1
8	91123	Back box/Corpo in plastica	x1
9	91122	Screw/Vite M3x10	x1
10	91192	Adaptor nut/Ghiera	x1
11	91193	Euro central adaptor body/Air cooling	x1
12	91195	Liner nut/Dado per guaina	x5
13	91120	Brass terminal/Terminale in ottone Ø2,0 x 4,0mm 0,35m	x1
14	92010	Teflon liner/Guaina in Teflon Ø4,0 x 1,5mm 3m	x1
15	92000	Blu liner/Guaina blu Ø0,6-0,8 x 3m	x1
16	91121	Spanner for MIG torches/Chiave	x1

Particular spare parts can be supplied on demand. / Ricambi speciali possono essere forniti su richiesta.

EN60974-7

**NEW PRODUCT****TORCH AWT 15****Complete Torch AX 15 Euro Attack**

COD	Description	Technical specifications	Masterbox
91015	MIG TORCH AWT 15 - 3 mt	180A CO <sub>2</sub>	
91016	MIG TORCH AWT 15 - 4 mt	150A MIX	1 pcs
91018	MIG TORCH AWT 15 - 5 mt	Wire/Filo: 0,6-1,0mm	



Position	COD	Description	PCS
1	91508	Gas Nozzle/Ugello Gas AWT 15 - Ø14 - 12X54	x10
	91515	Gas Nozzle/Ugello Gas AWT 15 - Ø10 - 12X54	x10
	91520	Gas Nozzle/Ugello Gas AWT 15 - Øcylinder - 12X54	x10
	91510/S	Gas Nozzle/Ugello Gas AWT 15 - Ø14 - 12X54	blister x2
	91515/S	Gas Nozzle/Ugello Gas AWT 15 - Ø10 - 12X54	blister x2
	91520/S	Gas Nozzle/Ugello Gas AWT 15 - Øcylinder - 12X54	blister x2
2	91200	Contact Tip/Punta di contatto M6x25 - Ø0,6	blister x5
	91210	Contact Tip/Punta di contatto M6x25 - Ø0,8	blister x5
	91220	Contact Tip/Punta di contatto M6x25 - Ø1,0	blister x5
	91205	Contact Tip/Punta di contatto M6x25 - Ø0,6	x50
	91212	Contact Tip/Punta di contatto M6x25 - Ø0,8	x50
	91225	Contact Tip/Punta di contatto M6x25 - Ø1,0	x50
	91240	Contact Tip Alu/Punta di contatto Alluminio M6x25 - Ø0,8	blister x5
	91250/S	Contact Tip Alu/Punta di contatto Alluminio M6x25 - Ø1,0	blister x5
	91242	Contact Tip Alu/Punta di contatto Alluminio M6x25 - Ø0,8	x50
	91250	Contact Tip Alu/Punta di contatto Alluminio M6x25 - Ø1,0	x50
3	91130	Torch head/Collo di cigno	x1
3.1	91801	Diffuser/Diffusore	x5
3.2	92300	Spring/Molla	x5

Position	COD	Description	PCS
4	91188	Hexagonal fitting/Connettore esagonale	x1
5	95096	Plastic body/Corpo in plastica	x1
6	91180	MIG handle/Maniglia	x1
7	91181	Trigger/Pulsante	x1
8	91122	Screw/Vite M3x10	x1
9	91183	Joint/Giunto	x1
10	92200	Coaxial cable/Cavo coassiale 3mt	x1
	92201	Coaxial cable/ Cavo coassiale 4mt	x1
11	91119	Housing for joint/Bloccagiunto	x1
12	91191	Back box/Corpo in plastica	x1
13	91122	Screw/Vite M3x10	x1
14	91192	Adaptor nut/Ghiera	x1
15	91193	Euro central adaptor body/air cooling	x1
16	91195	Liner nut/Dado per guaina	x5
17	91120	Brass terminal/Terminale in ottone Ø2,0 x 4,0mm 0,35m	x1
18	92010	Teflon liner/Guaina in Teflon Ø4,0 x 1,5mm 3m	x1
19	92000	Blu liner/Guaina blu Ø0,6-0,8 x 3m	x1
20	91121	Spanner for MIG torches/Chiave	x1

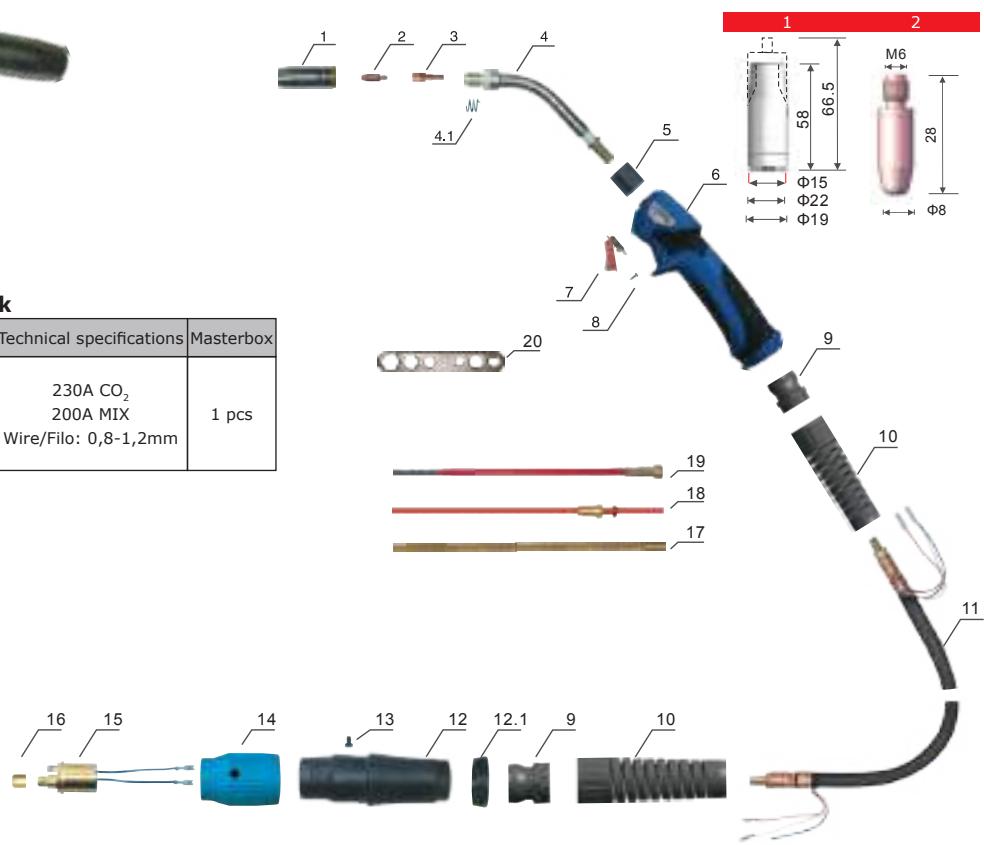
Particular spare parts can be supplied on demand. / Ricambi speciali possono essere forniti su richiesta.



EN60974-7

**NEW PRODUCT****Complete Torch AWT 25 Euro Attack**

COD	Description	Technical specifications	Masterbox
91020	MIG TORCH AWT 25 - 3 mt	230A CO <sub>2</sub> , 200A MIX	
91021	MIG TORCH AWT 25 - 4 mt	Wire/Filo: 0,8-1,2mm	1 pcs
91022	MIG TORCH AWT 25 - 5 mt		



Position	COD	Description	PCS
1	91530	Gas Nozzle/Ugello Gas AWT 25 - Ø15 - 15X58	x10
	91545	Gas Nozzle/Ugello Gas AWT 25 - Ø11 - 15X58	x10
	91550	Gas Nozzle/Ugello Gas AWT 25 - Øcylinder - 15X58	x10
	92032	Spot Gas Nozzle/Ugello Gas Puntatura AWT 25 - Øcylinder - 15X58	x10
	91530/S	Gas Nozzle/Ugello Gas AWT 25 - Ø15 - 15X58	blister x2
	91545/S	Gas Nozzle/Ugello Gas AWT 25 Ø11 - 15X58	blister x2
	91550/S	Gas Nozzle/Ugello Gas AWT 25 Øcylinder - 15X58	blister x2
2	91259/S	Contact Tip/Punta di contatto M6x28 - Ø0,6	blister x5
	91260/S	Contact Tip/Punta di contatto M6x28 - Ø0,8	blister x5
	91270/S	Contact Tip/Punta di contatto M6x28 - Ø1,0	blister x5
	91280/S	Contact Tip/Punta di contatto M6x28 - Ø1,2	blister x5
	91259	Contact Tip/Punta di contatto M6x28 - Ø0,6	x50
	91260	Contact Tip/Punta di contatto M6x28 - Ø0,8	x50
	91270	Contact Tip/Punta di contatto M6x28 - Ø1,0	x50
	91280	Contact Tip/Punta di contatto M6x28 - Ø1,2	x50
	91300/S	Contact Tip Alu /Punta di contatto alluminio M6x28 - Ø0,8	blister x5
	91310/S	Contact Tip Alu /Punta di contatto alluminio M6x28 - Ø1,0	blister x5
	91320/S	Contact Tip Alu /Punta di contatto alluminio M6x28 - Ø1,2	blister x5
	91300	Contact Tip Alu /Punta di contatto alluminio M6x28 - Ø0,8	x50
	91310	Contact Tip Alu /Punta di contatto alluminio M6x28 - Ø1,0	x50
	91320	Contact Tip Alu /Punta di contatto alluminio M6x28 - Ø1,2	x50
3	91810	Diffuser/Diffusore	x1
4	91135	Torch head/Collo di cigno	x1
4.1	92300	Spring/Molla	x1

Position	COD	Description	PCS
5	95096	Plastic body/Corpo in plastica	x1
6	91180	MIG handle/Maniglia	x1
7	91181	Trigger/Pulsante	x1
8	91122	Screw/Vite M3x10	x1
9	91183	Joint/Giunto	x1
10	91810	Spring for cable/Molla per cavo	x1
11	91108	Coaxial cable/Cavo coassiale 3mt	x1
12	91107	Coaxial cable/ Cavo coassiale 4mt	x1
12.1	91106	Coaxial cable/ Cavo coassiale 5mt	x1
13	91191	Back box/Corpo in plastica	x1
14	91119	Housing for joint/Bloccagiunto	x1
15	91122	Screw/Vite M3x10	x1
16	91118	Adaptor nut/Ghiera	x1
17	91193	Euro central adaptor body/air cooling	x1
18	91195	Liner nut/Dado per guaina	x5
19	91120	Brass terminal/Terminale in ottone Ø2,0 x 4,0mm 0,35m	x1
20	92013	Teflon liner Red/Guaina in Teflon Rossa Ø2,0X4,0mm 3m	x1
	92014	Teflon liner Red/Guaina in Teflon Rossa Ø2,0X4,0mm 4m	x1
	92015	Teflon liner Red/Guaina in Teflon Rossa Ø2,0X4,0mm 5m	x1
	92003	Red liner/Guaina Rossa Ø1,0-1,2mm 3m	x1
	92004	Red liner/Guaina Rossa Ø1,0-1,2mm 4m	x1
	92005	Red liner/Guaina Rossa Ø1,0-1,2mm 5m	x1
	91121	Spanner for MIG torches/Chiave	x1

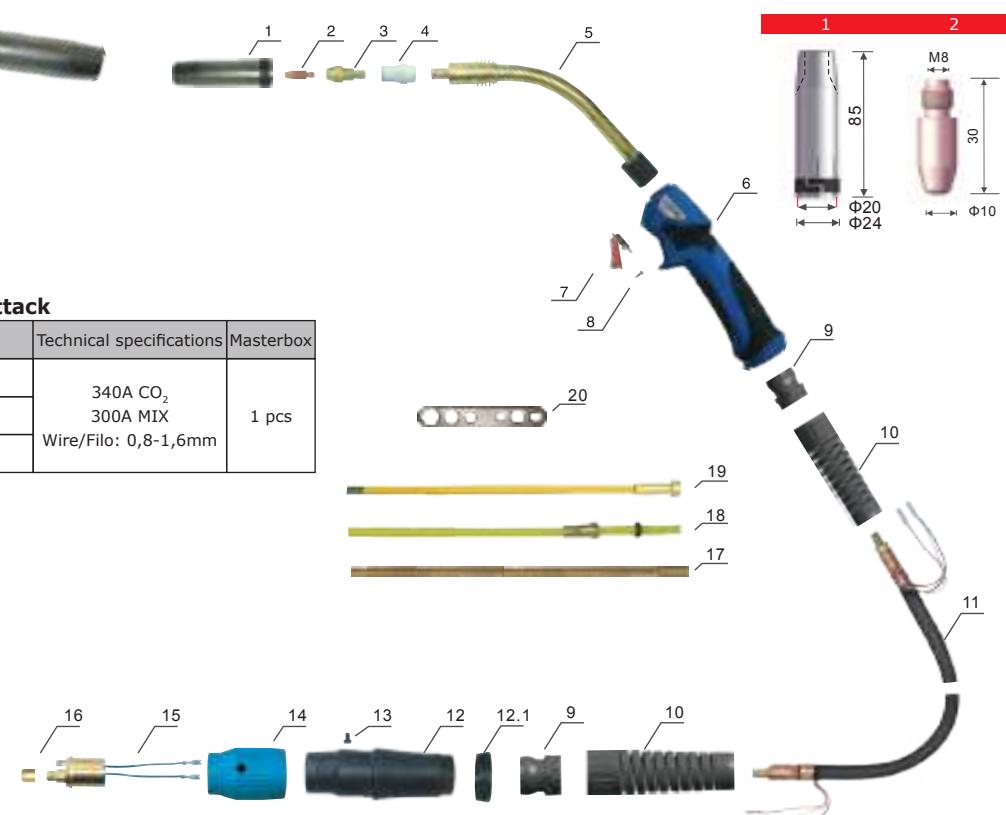
Particular spare parts can be supplied on demand. / Ricambi speciali possono essere forniti su richiesta.

EN60974-7



## Complete Torch AWT 36 Euro Attack

COD	Description	Technical specifications	Masterbox
91035	MIG TORCH AWT 36 - 3 mt	340A CO <sub>2</sub> 300A MIX	
91036	MIG TORCH AWT 36 - 4 mt	Wire/Filo: 0,8-1,6mm	1 pcs
91038	MIG TORCH AWT 36 - 5 mt		



Position	COD	Description	PCS
1	91570	Gas Nozzle/Ugello Gas AWT 36 - Ø1,2 - 20X85	x10
	91560	Gas Nozzle/Ugello Gas AWT 36 - Ø1,6 - 20X85	x10
	91580	Gas Nozzle/Ugello Gas AWT 36 - Ø1,9 - 20X85	x10
	91110	Spot Gas Nozzle/Ugello Gas Puntatura AWT 36 - Ø20 - 20X85	x10
	91570/S	Gas Nozzle/Ugello Gas AWT 36 - Ø1,2 - 20X85	blister x2
	91560/S	Gas Nozzle/Ugello Gas AWT 36 - Ø1,6 - 20X85	blister x2
	91580/S	Gas Nozzle/Ugello Gas AWT 36 - Ø1,9 - 20X85	blister x2
	91109	Spot Gas Nozzle/Ugello Gas Puntatura AWT 36 - Ø20	blister x2
	91340/S	Contact Tip/Punta di contatto M8x30 - Ø0,8	blister x5
2	91350/S	Contact Tip/Punta di contatto M8x30 - Ø1,0	blister x5
	91360/S	Contact Tip/Punta di contatto M8x30 - Ø1,2	blister x5
	91370/S	Contact Tip/Punta di contatto M8x30 - Ø1,6	blister x5
	91340	Contact Tip/Punta di contatto M8x30 - Ø0,8	x50
	91350	Contact Tip/Punta di contatto M8x30 - Ø1,0	x50
	91360	Contact Tip/Punta di contatto M8x30 - Ø1,2	x50
	91370	Contact Tip/Punta di contatto M8x30 - Ø1,6	x50
	91400/S	Contact Tip Alu /Punta di contatto alluminio M8x30 - Ø0,8	blister x5
	91410/S	Contact Tip Alu /Punta di contatto alluminio M8x30 - Ø1,0	blister x5
	91415/S	Contact Tip Alu /Punta di contatto alluminio M8x30 - Ø1,2	blister x5
	91420/S	Contact Tip Alu /Punta di contatto alluminio M8x30 - Ø1,6	blister x5
	91400	Contact Tip Alu /Punta di contatto alluminio M8x30 - Ø0,8	x50
	91410	Contact Tip Alu /Punta di contatto alluminio M8x30 - Ø1,0	x50
	91415	Contact Tip Alu /Punta di contatto alluminio M8x30 - Ø1,2	x50
	91420	Contact Tip Alu /Punta di contatto alluminio M8x30 - Ø1,6	x50
3	91918	Contact tip holder/Porta punta di contatto M8x30	x1

Position	COD	Description	PCS
4	91826	Ceramic gas diffuser/Diffusore gas ceramico	x1
5	91145	Torch head 36/Collo di cigno 36	x1
6	91180	MIG handle/Maniglia	x1
7	91181	Trigger/Pulsante	x1
8	91122	Screw/Vite M3x10	x1
9	91183	Joint/Giunto	x1
10	91810	Spring for cable/Molla per cavo	x1
	91107	Coaxial cable/Cavo coassiale 3mt	x1
11	91106	Coaxial cable/ Cavo coassiale 4mt	x1
	91105	Coaxial cable/ Cavo coassiale 5mt	x1
	91191	Back box/Corpo in plastica	x1
12.1	91119	Housing for joint/Bloccaglinto	x1
13	91122	Screw/Vite M3x10	x1
14	91118	Adaptor nut/Ghiera	x1
15	91193	Euro central adaptor body/air cooling	x1
16	91195	Liner nut/Dado per guaina	x5
17	91117	Brass terminal/Terminale in ottone Ø3,0 x 4,5mm 0,35m	x1
18	92020	Teflon liner Yellow/Guaina in Teflon Giallo Ø3,0 x 4,5mm 3m	x1
	92021	Teflon liner Yellow/Guaina in Teflon Giallo Ø3,0 x 4,5mm 4m	x1
	92022	Teflon liner Yellow/Guaina in Teflon Giallo Ø3,0 x 4,5mm 5m	x1
	92006	Yellow liner/Guaina gialla Ø1,2-1,6 x 3m	x1
19	92007	Yellow liner/Guaina gialla Ø1,2-1,6 x 4m	x1
	92008	Yellow liner/Guaina gialla Ø1,2-1,6 x 5m	x1
	91121	Spanner for MIG torches/Chiave	x1

Particular spare parts can be supplied on demand. / Ricambi speciali possono essere forniti su richiesta.



EN60974-7

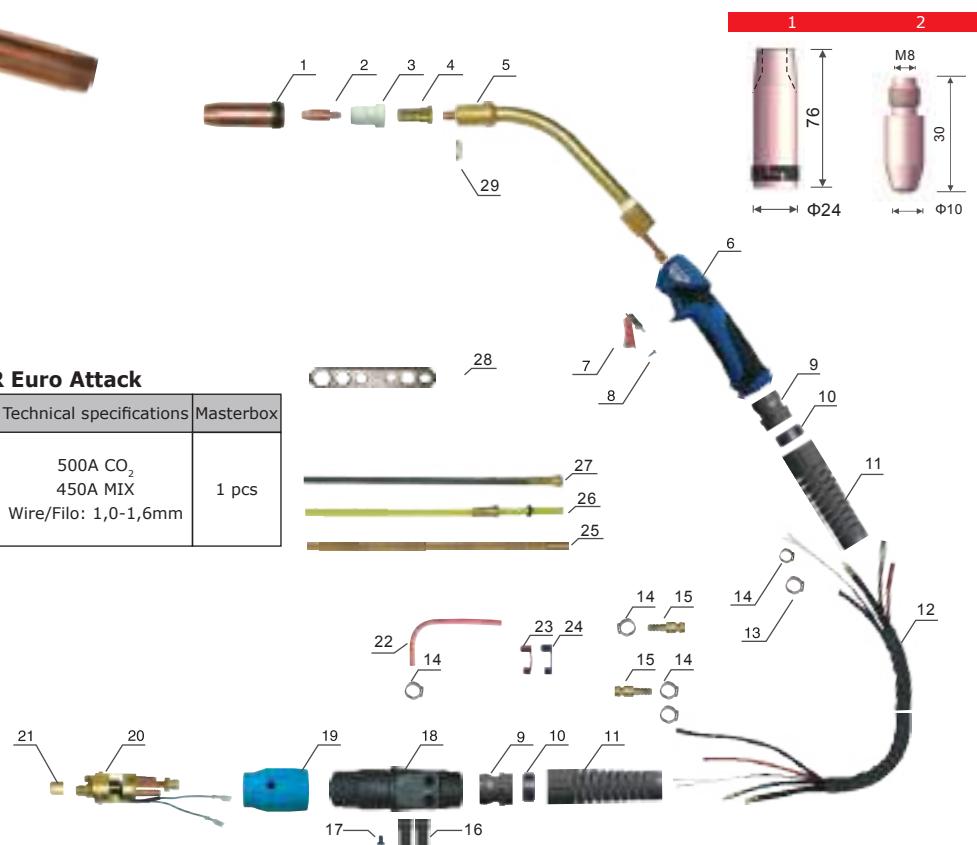
NEW PRODUCT



## TORCH AWW 501S WATER

## Complete Torch AWW 501S WATER Euro Attack

COD	Description	Technical specifications	Masterbox
91081	MIG TORCH AWW 501S WATER - 3 mt	500A CO <sub>2</sub>	
91082	MIG TORCH AWW 501S WATER - 4 mt	450A MIX	1 pcs
91083	MIG TORCH AWW 501S WATER - 5 mt	Wire/Filo: 1,0-1,6mm	



Position	COD	Description	PCS
1	91117	Gas Nozzle/Ugello Gas AWW501S - Ø16 - 76x24	x10
	91116	Gas Nozzle/Ugello Gas AWW501S - Ø16 - 76x24	blister x2
2	91360/S	Contact Tip/Punta di contatto M8x30 - Ø1,2	blister x5
	91370/S	Contact Tip/Punta di contatto M8x30 - Ø1,6	blister x5
	91360	Contact Tip/Punta di contatto M8x30 - Ø1,2	x50
	91370	Contact Tip/Punta di contatto M8x30 - Ø1,6	x50
3	91830	Ceramic gas diffuser/Diffusore gas ceramico 501D	x1
4	91896	Contact tip holder/Porta punta di contatto M8x30	x1
5	91155	Torch head/Collo di cigno 501D	x1
6	91180	MIG handle/Maniglia	x1
7	91181	Trigger/Pulsante	x1
8	91122	Screw/Vite M3x10	x1
9	91183	Joint/Giunto	x1
10	91105	Inside ring/Anello interno	x1
11	91810	Spring for cable/Molla per cavo	x1
12	91104	Coaxial cable/Cavo coassiale 3mt 5001D	x1
	91103	Coaxial cable/ Cavo coassiale 4mt 5001D	x1
	91102	Coaxial cable/ Cavo coassiale 5mt 5001D	x1
	91101	Metallic clamp/Pinza metallica Ø9,5	x1
13	91100	Metallic clamp /Pinza metallica Ø8,7	x1

Position	COD	Description	PCS
15	91099	Quick connector water/Connettore rapido per acqua	x1
16	91098	Hose water support /Supporto tubo acqua	x1
17	91122	Screw/Vite M3x10	x1
18	91097	Back box for water/Corpo in plastica per acqua	x1
19	91118	Adaptor nut/Ghiera	x1
20	91096	Euro adaptor water/Connettore euro water	x1
21	91195	Liner nut/Dado per guaina	x5
22	91095	Output water tube 5x8	x1
23	91094	Plastic protector red/Protezione connettore rossa	x1
24	91093	Plastic protector blue/Protezione connettore blu	x1
25	91117	Brass terminal/Terminal in ottone Ø3,0 x 4,5mm 0,35m	x1
26	92020	Teflon liner Yellow/Guaina in Teflon Giallo Ø3,0 x 4,5mm 3m	x1
	92021	Teflon liner Yellow/Guaina in Teflon Giallo Ø3,0 x 4,5mm 4m	x1
	92022	Teflon liner Yellow/Guaina in Teflon Giallo Ø3,0 x 4,5mm 5m	x1
27	92006	Yellow liner/Guaina gialla Ø1,2-1,6 x 3m	x1
	92007	Yellow liner/Guaina gialla Ø1,2-1,6 x 4m	x1
	92008	Yellow liner/Guaina gialla Ø1,2-1,6 x 5m	x1
28	91122	Spanner for MIG torches/Chiave	x1
29	91092	Insulator washer/Rondella isolante	x1

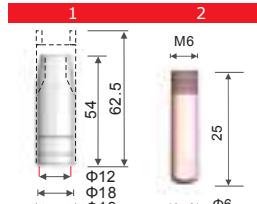
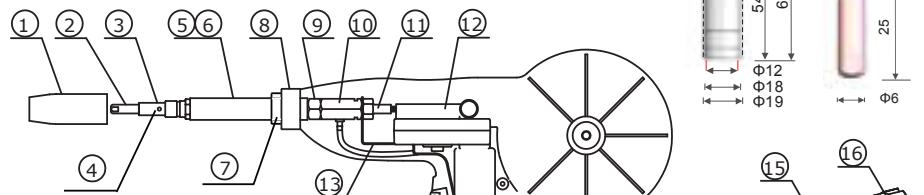
Particular spare parts can be supplied on demand. / Ricambi speciali possono essere forniti su richiesta.

EN60974-7

## SPOOL GUN

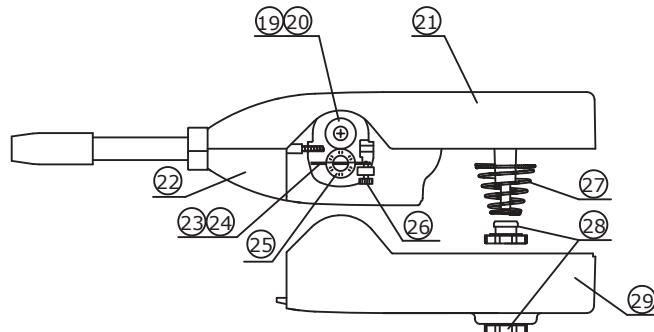
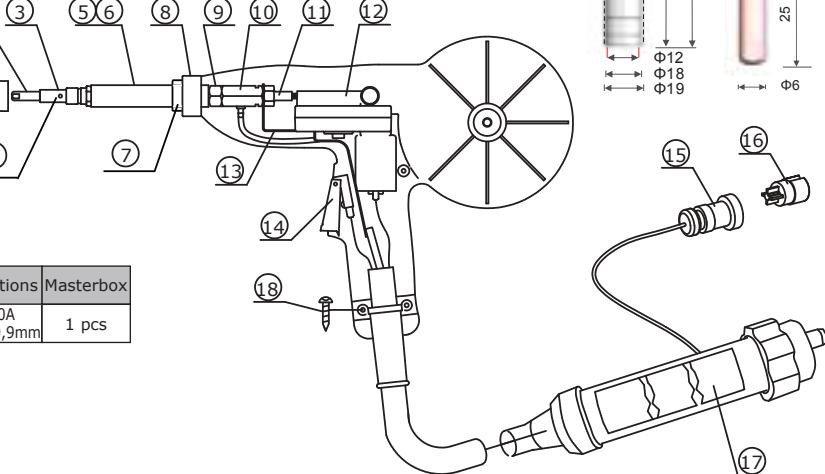


NEW PRODUCT



## Complete SPOOL GUN

COD	Description	Technical specifications	Masterbox
90101	Spool Gun	Duty 35% DC: 130A Wire/Filo: 0,8mm or 0,9mm	1 pcs



Position	COD	Description	PCS
1	91515	Gas Nozzle/Ugello Gas AWT 15 - Ø10 - 12X54	x10
	91515/S	Gas Nozzle/Ugello Gas AWT 15 - Ø10 - 12X54	blister x2
2	91210	Contact Tip/Punta di contatto M6x25 - Ø0,8	blister x5
	91220	Contact Tip/Punta di contatto M6x25 - Ø1,0	blister x5
	91212	Contact Tip/Punta di contatto M6x25 - Ø0,8	x50
	91225	Contact Tip/Punta di contatto M6x25 - Ø1,0	x50
3	92320	Diffuser/Diffusore	x5
4	92321	Spring/Molla	x5
5	92322	Neck Pipe/Tubo di connessione	x1
6	92323	Shielding pipe/Protezione tubo	x1
7	92324	Big Shielding pipe/Anello di protezione tubo	x1
8	92325	Body nut/Dado blocco tubo	x1
9	92326	Tight nut/Controdado	x1
10	92327	Hexagon Connector/Connettore esagonale	x1
11	92328	Brass driver/Guida di ottone	x1
12	92329	Driver wire/Guida filo	x1
13	92330	Copper tag/Piastrina in rame	x1

Position	COD	Description	PCS
14	92331	Trigger Assembly/ Pulsante	x1
15	92332	Socket 4 pins/Presa 4 pins	x1
16	92333	Plug 4 pins/ Spina 4 pins	x1
17	92334	Cable assembly/Cavo	x1
18	92335	Screw/Vite 3.5x16	x1
19	92336	Rollers/Rullini	x1
20	92337	Screw/Vite M4x5	x1
21	92338	Right plastic body/Corpo in plastica destro	x1
22	92339	Left plastic body/Corpo in plastica sinistro	x1
23	92340	Upper spring/Molla superiore	x1
24	92341	Lower spring/Molla inferiore	x1
25	92342	Bearing/Cuscinetto 61800-2RS	x1
26	92343	Adjusting screw/Vite di aggiustaggio	x1
27	92344	Conical spring/Molla conica	x1
28	92345	Cover nut/Dado isolato	x1
29	92346	Cover assembly/Coperchio	x1
29	92347	Warning Sticker/ Adesivo avvertenza	x1

Particular spare parts can be supplied on demand. / Ricambi speciali possono essere forniti su richiesta.



EN60974-7

TIG TORCH 17 V



## Complete TIG TORCH 17 V

COD	Description	Technical specifications	Masterbox
96000	TIG TORCH 17 V- 4 mt	Duty 35% DC: 140A Duty 35% AC: 125A Electrodes size: 0.5-2.4mm	1 pcs

Position	COD	Description	PCS
1	92350	Torch body/Corpo torcia WP-17V	x1
1b	92351	Valve/Rubinetto	x1
2	92352	Collet/Pinza serralettrodo Ø0.5mm - 10N21	x1
	92353	Collet/Pinza serralettrodo Ø1.0mm - 10N22	x1
	92354	Collet/Pinza serralettrodo Ø1.6mm - 10N23	x1
3	92355	Collet body/Portapinza Ø0.5mm - 10N29	x1
	92356	Collet body/Portapinza Ø1.0mm - 10N30	x1
	92357	Collet body/Portapinza Ø1.6mm - 10N31	x1
4	92358	Allumina cup/Ugello ceramica Ø6mm - 10N50	x1
	92359	Allumina cup/Ugello ceramica Ø8mm - 10N49	x1
	92360	Allumina cup/Ugello ceramica Ø9,5mm - 10N48	x1
	92361	Allumina cup/Ugello ceramica Ø11mm - 10N47	x1
	92362	Allumina cup/Ugello ceramica Ø12,5mm - 10N46	x1
	92363	Allumina cup/Ugello ceramica Ø16mm - 10N45	x1
5	92364	Front insulator/Isolante frontale	x1
6	92365	Long back cap/Cappellotto lungo	x1
7	92366	Short back cap/Cappellotto corto	x1
7a	92367	O-Ring	x1
8	92368	Handle/Impugnatura	x1
9	92369	Rubber power cable/ Cavo 4 mt	x1
	92370	Rubber power cable/ Cavo 8 mt	x1

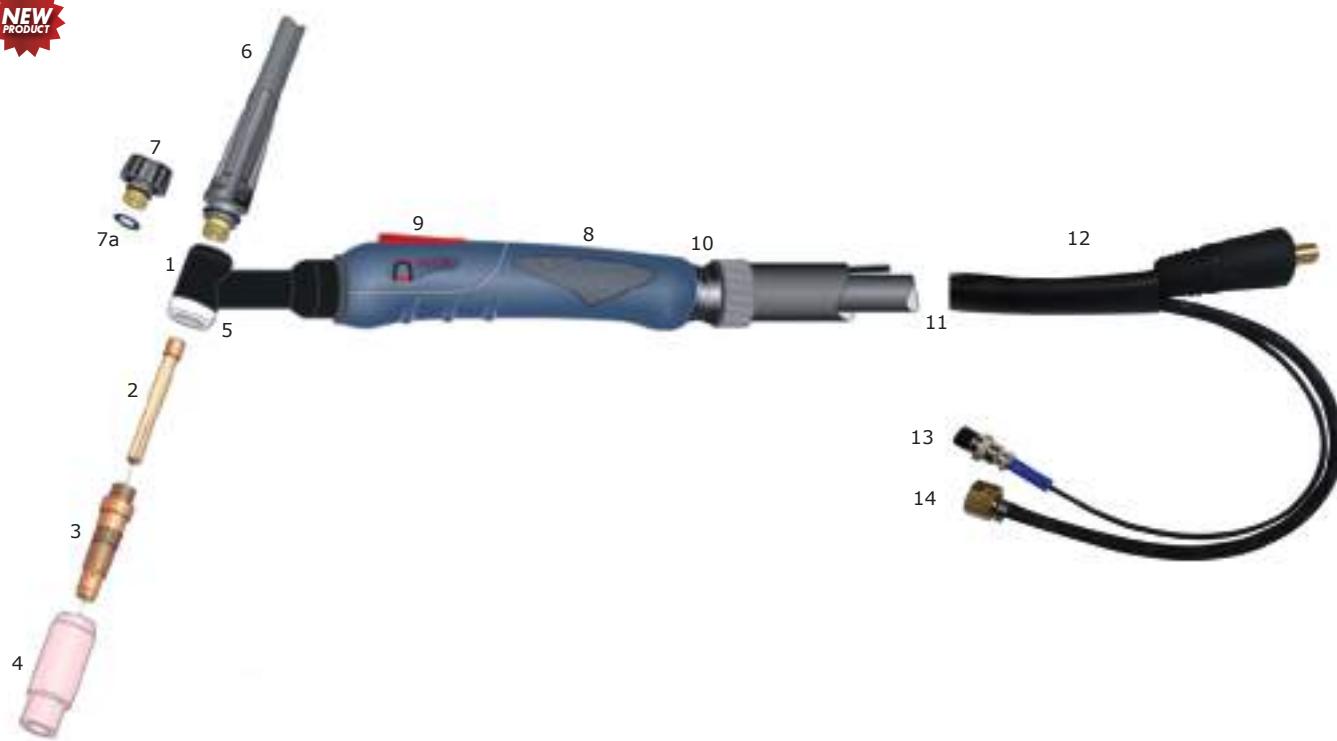


KIT	
Collet/Pinza serralettrodo Ø0.5mm - 10N21 - 2 pcs Ø1.0mm - 10N22 - 2pcs Ø1.6mm - 10N23 - 1 pcs	blister x5 cod. 91720
Collet body/Portapinza Ø0.5mm - 10N29 - 2 pcs Ø1.0mm - 10N30 - 2 pcs Ø1.6mm - 10N31 - 1 pcs	blister x5 cod. 91721
Allumina cup/Ugello ceramica Ø6mm - 10N50 - 1 pcs Ø8mm - 10N49 - 1 pcs Ø9,5mm - 10N48 - 1 pcs	blister x3 cod. 91722
Allumina cup/Ugello ceramica Ø11mm - 10N47 - 1 pcs Ø12,5mm - 10N46 - 1 pcs Ø16mm - 10N45 - 1 pcs	blister x3 cod. 91723

Other spare parts can be supplied on demand. / Altri ricambi possono essere forniti su richiesta.

EN60974-7

## TIG TORCH HF 26



## Complete TIG TORCH HF 26

COD	Description	Technical specifications	Masterbox
96020	TIG TORCH 26 - 4 mt	Duty 35% DC: 180A Duty 35% AC: 150A Electrodes size: 0.5-3.2mm	1 pcs

Position	COD	Description	PCS
1	95094	Torch body/Corpo torcia WP-26V	x1
2	92352	Collet/Pinza serralettrodo Ø0.5mm - 10N21	x1
	92353	Collet/Pinza serralettrodo Ø1.0mm - 10N22	x1
	92354	Collet/Pinza serralettrodo Ø1.6mm - 10N23	x1
	92371	Collet/Pinza serralettrodo Ø2.0mm - 10N23M	x1
	92372	Collet/Pinza serralettrodo Ø2.4mm - 10N24	x1
	92373	Collet/Pinza serralettrodo Ø3.2mm - 10N25	x1
	92355	Collet body/Portapinza Ø0.5mm - 10N29	x1
3	92356	Collet body/Portapinza Ø1.0mm - 10N30	x1
	92357	Collet body/Portapinza Ø1.6mm - 10N31	x1
	92374	Collet body/Portapinza Ø2.0mm - 10N31N	x1
	92375	Collet body/Portapinza Ø2.4mm - 10N32	x1
	92376	Collet body/Portapinza Ø3.2mm - 10N28	x1
4	92358	Allumina cup/Ugello ceramica Ø6mm - 10N50	x1
	92359	Allumina cup/Ugello ceramica Ø8mm - 10N49	x1
	92360	Allumina cup/Ugello ceramica Ø9,5mm - 10N48	x1
	92361	Allumina cup/Ugello ceramica Ø11mm - 10N47	x1
	92362	Allumina cup/Ugello ceramica Ø12,5mm - 10N46	x1
	92363	Allumina cup/Ugello ceramica Ø16mm - 10N45	x1
5	92364	Front insulator/Isolante frontale	x1
6	92365	Long back cap/Cappellotto lungo	x1

Position	COD	Description	PCS
7	92366	Short back cap/Cappellotto corto	x1
7a	92367	O-Ring	x1
8	92377	Handle/Impugnatura	x1
9	92378	Trigger/Pulsante	x1
10	92379	Joint and gear/Giunto e ghiera	x1
11	92380	Rubber power cable/ Cavo 4 mt	x1
	92381	Rubber power cable/ Cavo 8 mt	x1
12	92382	Power connector/Connettore di potenza 35-50	x1
13	92383	Socket 2 pins/Presa 2 pins	x1
14	92384	Gas connector/Connettore gas M16x1.5	x1



KIT	
Collet/Pinza serralettrodo Ø2.0mm - 10N23M - 2 pcs Ø2.4mm - 10N24 - 2 pcs Ø3.2mm - 10N25 - 1 pcs	blister x5 cod. 91724
Collet body/Portapinza Ø2.0mm - 10N31N - 2 pcs Ø2.4mm - 10N32 - 2 pcs Ø3.2mm - 10N28 - 1 pcs	blister x5 cod. 91725

Other spare parts can be supplied on demand. / Altri ricambi possono essere forniti su richiesta.



EN60974-7



## TIG TORCH HF 26 AC/DC

Current regulation on handle

READY FOR TIG 210 AC/DC

## Complete Torch HF 26 AC/DC

COD	Description	Technical specifications	Masterbox
96025	TIG TORCH HF 26 AC/DC- 4 mt	Duty 35% DC: 180A Duty 35% AC: 150A Electrodes size: 0.5-3.2mm	1 pcs

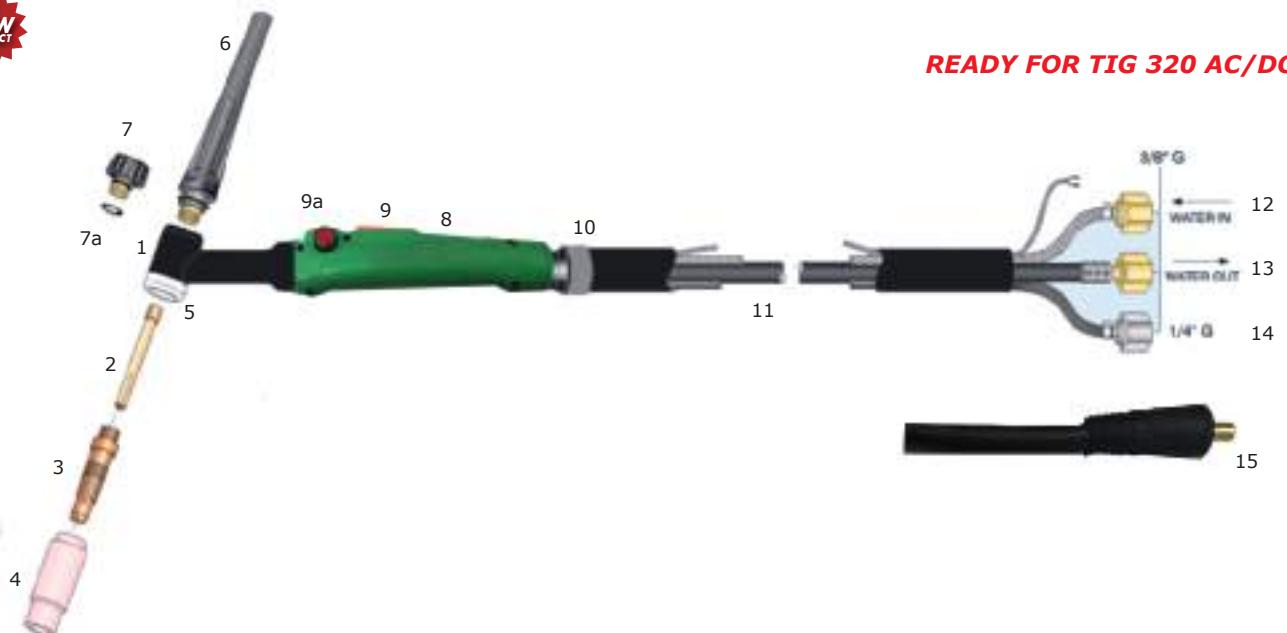
Position	COD	Description	PCS
1	95094	Torch body/Corpo torcia WP-26V	x1
2	92352	Collet/Pinza serralettrodo Ø0.5mm - 10N21	x1
	92353	Collet/Pinza serralettrodo Ø1.0mm - 10N22	x1
	92354	Collet/Pinza serralettrodo Ø1.6mm - 10N23	x1
	92371	Collet/Pinza serralettrodo Ø2.0mm - 10N23M	x1
	92372	Collet/Pinza serralettrodo Ø2.4mm - 10N24	x1
	92373	Collet/Pinza serralettrodo Ø3.2mm - 10N25	x1
	92355	Collet body/Portapinza Ø0.5mm - 10N29	x1
3	92356	Collet body/Portapinza Ø1.0mm - 10N30	x1
	92357	Collet body/Portapinza Ø1.6mm - 10N31	x1
	92374	Collet body/Portapinza Ø2.0mm - 10N31N	x1
	92375	Collet body/Portapinza Ø2.4mm - 10N32	x1
	92376	Collet body/Portapinza Ø3.2mm - 10N28	x1
	92358	Allumina cup/Ugello ceramica Ø6mm - 10N50	x1
4	92359	Allumina cup/Ugello ceramica Ø8mm - 10N49	x1
	92360	Allumina cup/Ugello ceramica Ø9,5mm - 10N48	x1
	92361	Allumina cup/Ugello ceramica Ø11mm - 10N47	x1
	92362	Allumina cup/Ugello ceramica Ø12,5mm - 10N46	x1
	92363	Allumina cup/Ugello ceramica Ø16mm - 10N45	x1

Position	COD	Description	PCS
5	92364	Front insulator/Isolante frontale	x1
6	92365	Long back cap/Cappellotto lungo	x1
7	92366	Short back cap/Cappellotto corto	x1
7a	92367	O-Ring	x1
8	92385	Handle/Impugnatura	x1
9	92386	Trigger/Pulsante	x1
9a	92387	Regulaton knob/Manopola regolazione	x1
10	92388	Joint and gear/Giunto e ghiera	x1
11	92389	Rubber power cable/ Cavo 4 mt	x1
	92390	Rubber power cable/ Cavo 8 mt	x1
12	92391	Gas/Power connector - Connettore di potenza/gas 35-50	x1
13	92392	Gas connector/Connettore Gas 1/4G	x1
14	92393	Plug 5 pins/Spina 5 pins	x1

Other spare parts can be supplied on demand. / Altri ricambi possono essere forniti su richiesta.

EN60974-7

## TIG TORCH HF 18 W



## Complete TIG TORCH HF 18 W

COD	Description	Technical specifications	Masterbox
96030	TIG TORCH HF 18W - 4 mt	Duty 100% DC: 320A Duty 100% AC: 340A Electrodes size: 0.5-4mm	1 pcs

Position	COD	Description	PCS
1	95095	Torch body/Corpo torcia WP-18V	x1
2	92352	Collet/Pinza serraelettrodo Ø0.5mm - 10N21	x1
	92353	Collet/Pinza serraelettrodo Ø1.0mm - 10N22	x1
	92354	Collet/Pinza serraelettrodo Ø1.6mm - 10N23	x1
	92371	Collet/Pinza serraelettrodo Ø2.0mm - 10N23M	x1
	92372	Collet/Pinza serraelettrodo Ø2.4mm - 10N24	x1
	92373	Collet/Pinza serraelettrodo Ø3.2mm - 10N25	x1
	92394	Collet/Pinza serraelettrodo Ø4mm - 54N20	x1
	92355	Collet body/Portapinza Ø0.5mm - 10N29	x1
3	92356	Collet body/Portapinza Ø1.0mm - 10N30	x1
	92357	Collet body/Portapinza Ø1.6mm - 10N31	x1
	92374	Collet body/Portapinza Ø2.0mm - 10N31N	x1
	92375	Collet body/Portapinza Ø2.4mm - 10N32	x1
	92376	Collet body/Portapinza Ø3.2mm - 10N28	x1
	92395	Collet body/Portapinza Ø4mm - 406488	x1
	92358	Allumina cup/Ugello ceramica Ø6mm - 10N50	x1
	92359	Allumina cup/Ugello ceramica Ø8mm - 10N49	x1
4	92360	Allumina cup/Ugello ceramica Ø9,5mm - 10N48	x1
	92361	Allumina cup/Ugello ceramica Ø11mm - 10N47	x1
	92362	Allumina cup/Ugello ceramica Ø12,5mm - 10N46	x1
	92363	Allumina cup/Ugello ceramica Ø16mm - 10N45	x1

Position	COD	Description	PCS
5	92364	Front insulator/Isolante frontale	x1
6	92365	Long back cap/Cappellotto lungo	x1
7	92366	Short back cap/Cappellotto corto	x1
7a	92367	O-Ring	x1
8	92385	Handle/Impugnatura	x1
9	92386	Trigger/Pulsante	x1
9a	92387	Regulaton knob/Manopola regolazione	x1
10	92388	Joint and gear/Giunto e ghiera	x1
11	92396	Rubber power cable/ Cavo 4 mt	x1
	92397	Rubber power cable/ Cavo 8 mt	x1
12	92398	Water in	x1
13	92399	Water out	x1
14	92392	Gas connector/Connettore Gas 1/4G	x1
15	92382	Power connector/Connettore di potenza 35-50	x1

Other spare parts can be supplied on demand. / Altri ricambi possono essere forniti su richiesta.



EN60974-7



## 40 PLASMA TORCH



## 40 Plasma Torch

COD	Description	Technical specifications	Masterbox
95420	40 PLASMA TORCH 4 mt	Duty 60%: 40A Pressure/Pressione: 5 bar Air/Aria 115 L/min Thickness cut/Spessore taglio: 8-12mm	1 pcs

Position	COD	Description	PCS
1a	95081	Stand off guide steel/Guida distanziale filo	x1*
1b	95082	Roller Stand off guide/Guida distanziale con rotelle	x1*
2	95083	Retaining cap/Ugello esterno	x1
3	95084	Tip/Ugello 30A - Ø 0,8mm - 17,3mm	x1
4	95085	Air diffuser/Diffusore aria	x1
5	95086	Plasma electrodes/Elettrodo plasma 21,8mm	x1
6	95087	Plasma torch head/Corpo torcia	x1
7	95088	Ring/Anello	x1
8	95089	kit trigger/Kit pulsante	x1
9	95090	handle kit/Kit maniglia	x1
10	95091	Cable/Cavo 4mt - 1/4G	x1
11	95092	Central adaptor/Adattatore centrale	x1
12	95093	Circle cutting/compasso	x1*

\* Not included



Other spare parts can be supplied on demand. / Altri ricambi possono essere forniti su richiesta.

**MIG INVERTER GAS CYLINDER RANGE TROLLEY**

Box
Size H.1085 W.490 L. 620
Pcs. 1
Cod. 79550

**MIG INVERTER 1PH RANGE TROLLEY**

Box
Size H.650 W.550 L. 350
Pcs. 1
Cod. 79600

**TIG 3PH RANGE TROLLEY**

Box
Size H.1050 W.850 L. 600
Pcs. 1
Cod. 79608

**SOLDERING GUN**

Blister
Cod. 79110
Pcs. 1

**DISPLAY "BE"**

Box
Size H.1600 W.650 L.750
Pcs. 1
Cod. 00105

**DISPLAY MAXI**

Box
Size H.2200 W.500 L.1050
Pcs. 1
Cod. 79200

**CO<sub>2</sub>**

- ITALIANO** Le bombole con valvola residuale trattengono all'interno della stessa un residuo di gas. In questo modo nella bombola rimane abbastanza pressione da non permettere infiltrazioni di molecole estranee al gas.
- FRENCH** Les bouteilles de gaz avec valve de pression résiduelle conservent à l'intérieur un gaz résiduel. De cette façon dans la bouteille reste une pression suffisante pour ne pas permettre la pénétration de molécules étrangères dans le gaz.
- ENGLISH** Refillable gas cylinders with residual pressure valve retain a residue of gas. In this way, a certain pressure remains in the gas cylinder, enough to do not allow the entrance of external molecules into the gas.
- SPANISH** Las botellas de gas con válvula residual conservan un residuo de gas en su interior. De esta manera, una cierta presión permanece en la botella de gas, suficiente para no permitir la entrada de moléculas externas en el gas.
- GERMAN** Die Gasflaschen mit Restdruckventil behalten im Inneren ein Restgas . Auf diese Weise bleibt in der Gasflasche ausreichend Druck, welches das Eindringen von Fremdmolekülen im Gas verunmöglicht.
- RUSSIAN** Повторяющиеся газовые баллоны с клапаном остаточного давления сохраняют остаток газа. Таким образом, в газовом цилиндре остается определенное давление, достаточное, чтобы не допускать вход внешних молекул в газ.

**5Lt**





200bar

industrial

**Art. 92533**

**RESIDUAL**

**Art. 92526**

**NO RESIDUAL**

**CODE**       **PCS per Euro Pallet**

+	92533	5Lt	568mm	140mm	W28.8-1/14(25E)	~9kg	40
+	92526	5Lt	568mm	140mm	W28.8-1/14(25E)	~9kg	40

2010/35/EU (T-PED)

**7Lt**





200bar

industrial

**Art. 92534**

**RESIDUAL**

**Art. 92527**

**NO RESIDUAL**

**CODE**       **PCS per Euro Pallet**

+	92534	7Lt	723mm	140mm	W28.8-1/14(25E)	~11kg	40
+	92527	7Lt	723mm	140mm	W28.8-1/14(25E)	~11kg	40

2010/35/EU (T-PED)

**10Lt**





200bar

industrial

**Art. 92535**

**RESIDUAL**

**Art. 92528**

**NO RESIDUAL**

**CODE**       **PCS per Euro Pallet**

+	92535	10Lt	968mm	140mm	W28.8-1/14(25E)	~15kg	40
+	92528	10Lt	968mm	140mm	W28.8-1/14(25E)	~15kg	40

2010/35/EU (T-PED)

**14Lt**





200bar

industrial

**Art. 92542**

**RESIDUAL**

**Art. 92540**

**NO RESIDUAL**

**CODE**       **PCS per Euro Pallet**

+	92542	14Lt	1243mm	140mm	W28.8-1/14(25E)	~19,5kg	40
+	92540	14Lt	1243mm	140mm	W28.8-1/14(25E)	~19,5kg	40

2010/35/EU (T-PED)

Prodotto vuoto - Produit vide - Empty Product - Producto Vacío - Leeres Produkt - пустой продукт

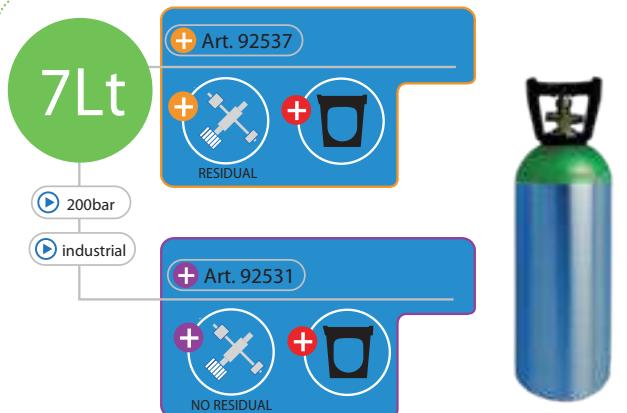
## MIX

- Le bombole con valvola residuale trattengono all'interno della stessa un residuo di gas. In questo modo nella bombola rimane abbastanza pressione da non permettere infiltrazioni di molecole estranee al gas.**
- Les bouteilles de gaz avec valve de pression résiduelle conservent à l'intérieur un gaz résiduel. De cette façon dans la bouteille reste une pression suffisante pour ne pas permettre la pénétration de molécules étrangères dans le gaz.**
- Refillable gas cylinders with residual pressure valve retain a residue of gas. In this way, a certain pressure remains in the gas cylinder, enough to do not allow the entrance of external molecules into the gas.**
- Las botellas de gas con válvula residual conservan un residuo de gas en su interior. De esta manera, una cierta presión permanece en la botella de gas, suficiente para no permitir la entrada de moléculas externas en el gas.**
- Die Gasflaschen mit Restdruckventil behalten im Inneren ein Restgas . Auf diese Weise bleibt in der Gasflasche ausreichend Druck, welches das Eindringen von Fremdmolekülen im Gas verunmöglicht.**
- Повторяющиеся газовые баллоны с клапаном остаточного давления сохраняют остаток газа. Таким образом, в газовом цилиндре остается определенное давление, достаточное, чтобы не допускать вход внешних молекул в газ.**



	CODE	L	kg	W	H	W28.8-1/14(25E)	~9kg	PCS per Euro Pallet
+	92536	5Lt	568mm	140mm	W28.8-1/14(25E)	~9kg	40	
+	92529	5Lt	568mm	140mm	W28.8-1/14(25E)	~9kg	40	

2010/35/EU (T-PED)



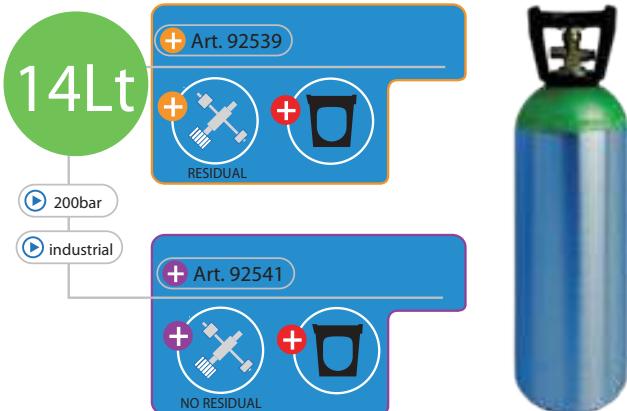
	CODE	L	kg	W	H	W28.8-1/14(25E)	~11kg	PCS per Euro Pallet
+	92537	7Lt	723mm	140mm	W28.8-1/14(25E)	~11kg	40	
+	92531	7Lt	723mm	140mm	W28.8-1/14(25E)	~11kg	40	

2010/35/EU (T-PED)



	CODE	L	kg	W	H	W28.8-1/14(25E)	~15kg	PCS per Euro Pallet
+	92538	10Lt	968mm	140mm	W28.8-1/14(25E)	~15kg	40	
+	92532	10Lt	968mm	140mm	W28.8-1/14(25E)	~15kg	40	

2010/35/EU (T-PED)



	CODE	L	kg	W	H	W28.8-1/14(25E)	~19,5kg	PCS per Euro Pallet
+	92539	14Lt	1243mm	140mm	W28.8-1/14(25E)	~19,5kg	40	
+	92541	14Lt	1243mm	140mm	W28.8-1/14(25E)	~19,5kg	40	

2010/35/EU (T-PED)

Prodotto vuoto - Produit vide - Empty Product - Producto Vacío - Leeres Produkt - пустой продукт

**ARGON**

- ITALIANO** Le bombole con valvola residuale trattengono all'interno della stessa un residuo di gas. In questo modo nella bombola rimane abbastanza pressione da non permettere infiltrazioni di molecole estranee al gas.
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**5L**

+ Art. 92516

+  + 



200bar
industrial

CODE






PCS per Euro Pallet

<span style="color: orange;">+</span>	92516	5L	568mm	140mm	W28.8-1/14(25E)	~9kg	40
<span style="color: purple;">+</span>	92521	5L	568mm	140mm	W28.8-1/14(25E)	~9kg	40

2010/35/EU (T-PED)

**7L**

+ Art. 92517

+  + 



200bar
industrial

CODE






PCS per Euro Pallet

<span style="color: orange;">+</span>	92517	7L	723mm	140mm	W28.8-1/14(25E)	~11kg	40
<span style="color: purple;">+</span>	92522	7L	723mm	140mm	W28.8-1/14(25E)	~11kg	40

2010/35/EU (T-PED)

**10L**

+ Art. 92518

+  + 



200bar
industrial

CODE






PCS per Euro Pallet

<span style="color: orange;">+</span>	92518	10L	968mm	140mm	W28.8-1/14(25E)	~15kg	40
<span style="color: purple;">+</span>	92523	10L	968mm	140mm	W28.8-1/14(25E)	~15kg	40

2010/35/EU (T-PED)

**14L**

+ Art. 92519

+  + 



200bar
industrial

CODE






PCS per Euro Pallet

<span style="color: orange;">+</span>	92519	14L	1243mm	140mm	W28.8-1/14(25E)	~19,5kg	40
<span style="color: purple;">+</span>	92524	14L	1243mm	140mm	W28.8-1/14(25E)	~19,5kg	40

2010/35/EU (T-PED)

Prodotto vuoto - Produit vide - Empty Product - Producto Vacío - Leeres Produkt - пустой продукт

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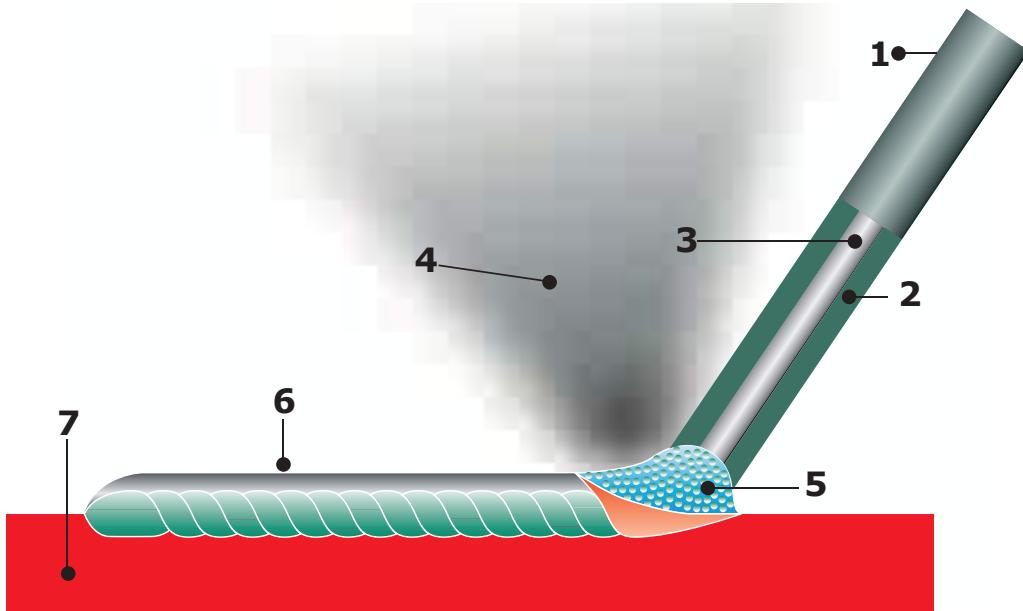
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# Welding process

## MMA WELDING



- 1-Elettrodo 2-Rivestimento 3-Anima 4-Protezione gassosa 5-Arco di saldatura 6-Scoria 7-Materiale base  
Due metalli vengono uniti con un metallo di apporto e la fusione si ottiene con un arco elettrico. I materiali di apporto sono "elettrodi" ovvero bacchette di metallo rivestite da materiale disossidante.
- 1-Électrode 2-Revêtement 3-âme 4-Protection gazeuse 5-Arc de soudage 6-Scorie 7-Matériau base  
Lorsque deux métaux sont liés par un métal d'apport la fusion a lieu grâce à un arc électrique. Le matériau d'apport provient d'électrodes ou de tiges de métal revêtues de matériau désoxydant.
- 1-Electrode 2-Coating 3-Core 4-Gaseous protection 5-Arc Welding 6-Slag 7-Base material  
When two metals are joined with a filler metal then the fusion is obtained with an electric arc. The filler materials are electrodes or metal coated rods with material deoxidizer.
- 1-Electrodo 2-Revestimiento 3-Alma 4-protección gaseosa 5-Arco eléctrico 6-Escoria 7-Material base  
Al unir dos metales con un metal de relleno, la fusión se obtiene mediante un arco eléctrico Los materiales de relleno son electrodos o varillas recubiertas de metal con desoxidante.
- 1-Elektrode 2-Umhüllung 3-Kern 4-Gasschutz 5-Schweissbogen 6-Schlacke 7-Grundstoff  
Wenn zwei Metalle mit einem Zusatzwerkstoff verbunden werden, dann wird der Schmelzvorgang durch einen Lichtbogen erlangt. Der Zusatzwerkstoff sind Elektroden oder metallummantelte Stäbe mit Desoxidationsmittel.
- 1-электрод 2-сердцевина 3-покрытие 4-Газовое Защита 5- сварочная дуга 6-шлак 7-материал основание  
При соединении двух металлов присадочным материалом происходит плавление за счет электрической дуги. Присадочными материалами являются электроды, т.е. металлические стержни с покрытием из раскислителя этого материала



**ANTI STICK**

Viene ridotta la corrente di saldatura, se si genera un corto circuito permanente, per permettere di rimuovere l'elettrodo e riprendere la normale condizione di esercizio.

**ARC FORCE**

Le valeur du courant diminue immédiatement jusqu'à ce qu'elle atteigne le valeur nécessaire pour que l'électrode puisse être retirée de la soudure.

**HOT START**

Immediately decreases the current until it reaches a value allowing to remove the electrode from the melt.

El valor actual de la corriente disminuye de manera automática hasta alcanzar un valor que permite despegar el electrodo de la fusión.

Die Stromstärke nimmt sofort ab bis sie einen Wert erreicht, bei dem die Elektrode vom Schmelzbad entfernt werden kann.

(ПРЕДОТВРАЩЕНИЕ ПРИЛИПАНИЯ): сила тока немедленно сокращается до величины, позволяющей извлечь электрод из

Viene erogata una corrente più elevata rispetto a quella impostata per evitare che l'elettrodo, avvicinandosi troppo velocemente alla zona di fusione, si incollì.

L'équipement électronique augmente automatiquement le valeur du courant de l'arc pour éviter que l'électrode des que s'approche trop rapidement à la soudure crée un court-circuit.

The electronic equipment automatically increases the arc current value to avoid that the electrode, approaching very quickly to the welding melt, creates a short-circuit.

Para prevenir que el electrodo que se acerca a la fusión de la soldadura muy rápido cree un cortocircuito, el equipo electrónico aumenta automáticamente el valor de la corriente del arco para eliminarlo.

Um zu vermeiden, dass die Elektrode, die sich dem Schmelzbad nähert sehr schnell einen Kurzschluss auslöst, vergrößert die elektronische Regelung automatisch den Wert des Lichtbogenstroms, um dies zu verhindern.

ФОРСИРОВАНИЕ ДУГИ: Устраняет ситуацию, когда электрод слишком быстро приближается к сварочному расплаву и создает короткое замыкание; для этого электронное оборудование автоматически увеличивает силу тока дуги.

All'innesco viene fornita una corrente più alta per facilitare l'innesco dell'arco.

Il est fourni une courant de démarrage a un valeur supérieure à la valeur prévu pour aider le démarrage de l'arc.

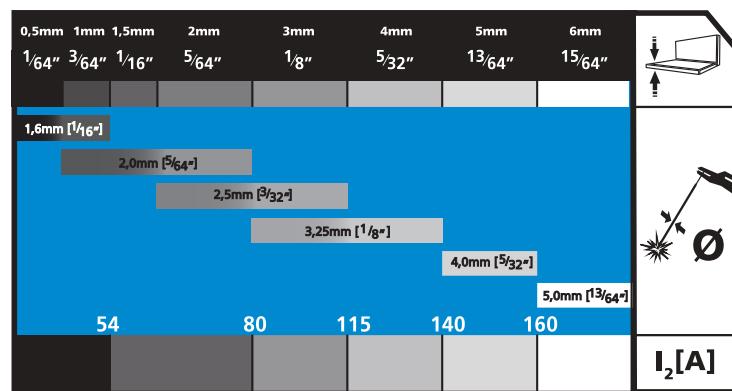
Supply the starting current with a value higher than the planned value to help the arc ignition.

Corriente de arranque con un valor superior al esperado. Favorece el encendido del arco.

Startstrom größer als der geplante Schweißstrom. Das hilft bei der Lichtbogenzündung.

величина начального тока превышает плановую величину. Это помогает зажечь дугу.

## MMA WELDING PARAMETERS



**ANTI STICK**

Tenendo conto dello spessore da saldare, scegliere il diametro e l'intensità dell'elettrodo appropriati (ampere).

**ARC FORCE**

En tenant compte de l'épaisseur de la pièce à souder, choisissez le diamètre et l'intensité de l'électrode appropriés (ampères).

**HOT START**

According the thickness of the piece to be welded, choose the appropriate electrode diameter and intensity (ampers).

**ANTI STICK**

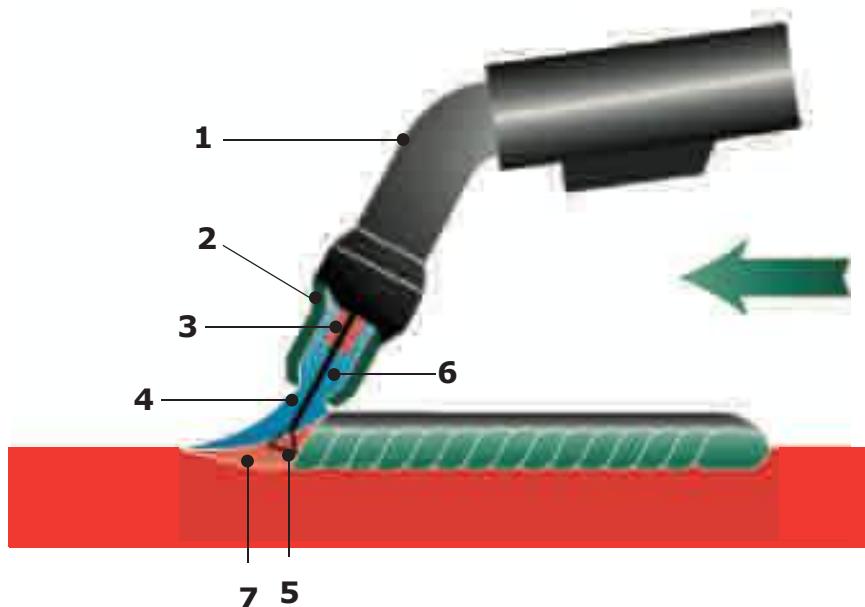
Teniendo en cuenta el espesor de la pieza a soldar, elija el diámetro de electrodo e intensidad (ampers) adecuada.

**ANTI STICK**

Wählen Sie unter Berücksichtigung der Dicke des zu schweißenden Werkstücks den geeigneten Elektrodendurchmesser und die geeignete Intensität (Ampers).

**ANTI STICK**

Принимая во внимание толщину сварочной детали, выберите соответствующий диаметр и интенсивность электрода (амперы).



■ 1-Torgia 2-Ugello 3-Guida filo 4-Gas di protezione 5-Arco di saldatura 6-Filo di saldatura 7-Metallo fuso  
La saldatura "MIG" si distingue in: "**MIG GAS**": il materiale usato è un metallo sotto forma di filo e il disossidante è un gas, generalmente CO<sub>2</sub> o Argon o CO<sub>2</sub>+Argon. "**MIG NO-GAS**": il filo contiene all'interno il disossidante Le saldatrici ad inverter possono avere le seguenti caratteristiche automatiche: "**MIG PULSATO**": modula la potenza di saldatura nel tempo a seconda della frequenza e dell'impulso. Se, ad esempio, la frequenza 50Hz e l'impulso è 15% si ha: o tempo totale 20ms (1s/50Hz); o tempo impulso 3ms (20ms\*15%).

■ 1-Torche 2-Bec 3-Tube contact 4-Gaz Protection 5-Arc de Soudage 6-Fil de soudage 7-Bain de fusion  
Le soudage "MIG" se distingue par : "**GAZ MIG**": le matière utilisée est un métal sous forme de fil et l'oxydation est limitée par un gaz, généralement du CO<sub>2</sub>, de l'Argon ou CO<sub>2</sub>+Argon. "**MIG SANS GAS**": le fil est contenu dans le désoxydant. Les postes à souder à onduleur ont les fonctions automatiques suivantes ; "**MIG PULSATION**": Module la puissance de soudage dans le temps en fonction de la fréquence et de la pulsation. Par exemple, si la fréquence est de 50Hz et que l'impulsion est à 15% elle a : o Temps total 20ms (1s/50Hz) ; o Temps de pulsation 3ms (20ms\*15%).

■ 1- Torch 2-Nozzle 3-Contact tip 4- Protection gas 5-Welding arc 6-Welding Wire 7-Melting Pool  
Welding "MIG" is distinguished in: "**MIG GAS**": the material used is a metal in the form of a wire and the deoxidization and a gas, generally CO<sub>2</sub>, Argon or CO<sub>2</sub>+Argon. "**MIG NO-GAS**": the thread contains within the dioxidiser. The inverter welders may have the following automatic features; "**MIG PULSE**": Modulates the welding power over time depending on the frequency and pulse. For example, if the frequency is 50Hz and the impulse is at 15% it has: o Total time 20ms (1s/50Hz); o Pulse time 3ms (20ms\*15%).

■ 1-Antorcha 2-Boquilla 3-Punta de contacto 4-Gas de protección 5-Arco de soldadura  
6-Alambre de soldadura 7-Baño de fusión  
La soldadura "MIG" se distingue por: "**MIG GAS**": el material utilizado es un metal con forma de alambre, y el desoxidante es un gas, normalmente CO<sub>2</sub>, Argón o CO<sub>2</sub>+Argón. "**MIG NO-GAS**": el alambre contiene al interno el desoxidante. Los soldadores inverter tienen las siguientes características automáticas: "**MIG PULSE**": Modula la potencia de soldadura en el tiempo según la frecuencia y el impulso. Por ejemplo, si la frecuencia es 50Hz y el impulso es del 15%, tenemos: o Tiempo total 20ms (1s/50Hz); o Tiempo de impulso 3ms (20ms\*15%)

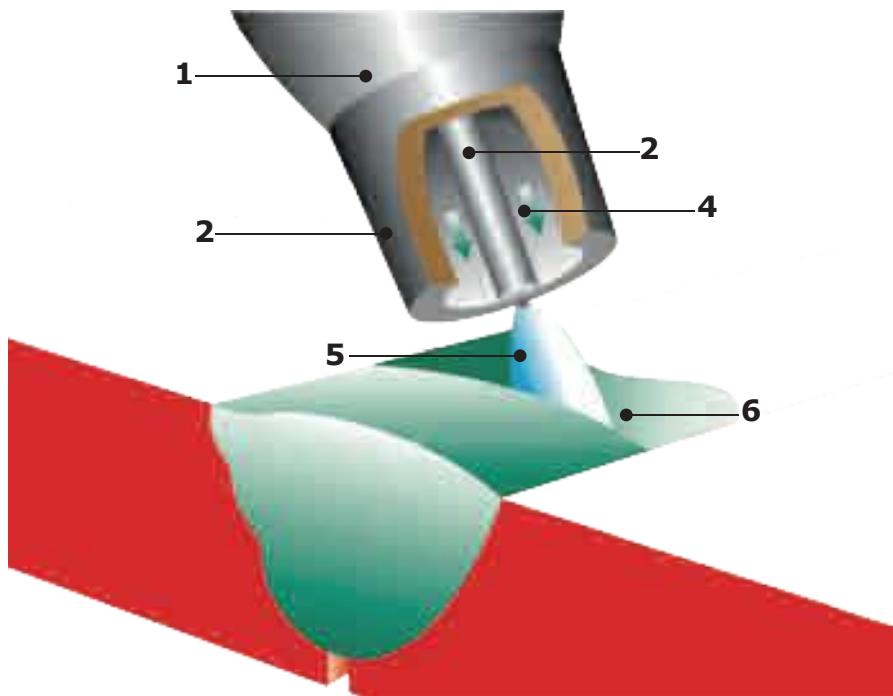
■ 1-Schlauchbrenner 2-Düse 3-Kontakt Spitze 4-Schutzgas 5-Lichtbogen 6-Schweißdraht  
7-Schmelzpool  
Beim "MIG"-Schweißen wird unterschieden zwischen: "**MIG GAS**": das verwendete Material ist ein Metall in Form eines Drahtes und das Desoxidationsmittel und ein Gas, meistens CO<sub>2</sub>, Argon oder CO<sub>2</sub> + Argon. "**MIG OHNE-GAS**": im Draht ist das Desoxidationsmittel enthalten. "**MIG IMPULS**": Moduliert die Schweißkraft über die Zeit abhängig von Frequenz und Puls. Z.B. bei einer Frequenz von 50Hz und einem Puls von 15%: o Gesamtzeit 20ms (1s/50Hz); o Impulszeit 3ms (20ms\*15%).

■ 1-Факел, горелка 2-сопло 3-Контактный наконечник 4-Защита газ 5-сварочная дуга 6-Сварочная проволока 7-Таяние бассейн  
Сварка «МиГ» выделяется в: "**МИГ ГАЗ**": используемый материал металл в виде проволоки и раскисление и газ, как правило, CO<sub>2</sub>, аргон или CO<sub>2</sub> + аргон. "**МИГ НО-ГАЗ**": нить содержит в dioxidiser. Инертор сварщики могут иметь следующие функции автоматического; "**МИГ ПУЛЬС**": Модулирует мощность сварки с течением времени в зависимости от частоты и импульс. Например, если частота 50 Гц, и импульс на уровне 15% он имеет: о Общее время 20 мс (1s/50Hz); о Длительность импульса 3 мс (20 мс \* 15%).

## MIG PULSE

- La funzione PULSE consente di migliorare la produttività e la qualità delle saldature rispetto ai processi MIG tradizionali, offrendo minore deformazione ed una maggiore tenuta dei pezzi saldati.
- La fonction PULSE permet d'améliorer la productivité et la qualité des postes de soudure MIG par rapport aux MIG traditionnels.
- PULSE function allows you to improve the welding productivity and quality compared to traditional MIG processes, offering lower distortion and higher sealing of welded parts.
- La función PULSE le permite mejorar la productividad y la calidad de la soldadura en comparación con los procesos MIG tradicionales, ofreciendo una menor distorsión y un mayor sellado en las piezas soldadas.
- Die PULSE-Funktion ermöglicht es, die Produktivität und die Qualität der Schweißnähte im Vergleich zum traditionellen MIG-Verfahren zu verbessern, wodurch weniger Verformungen und eine bessere Haltung der geschweißten Teile erzielt werden.
- Функция PULSE позволяет повысить производительность и качество сварки по сравнению с традиционными процессами MIG, благодаря меньшей деформации и лучшей герметичности свариваемых деталей.





- 1-Torgia 2-Ugello 3-Elettrodo Infusibile 4-Gas di protezione 5-Arco di saldatura 6-Metallo fuso  
Nella saldatura "TIG" il calore necessario per la saldatura è fornito da un arco elettrico tra un elettrodo infusibile ed il pezzo in lavorazione, sotto la protezione di un gas inerte (normalmente Argon: Ar 99,5). La saldatura può essere eseguita con o senza materiale d'apporto.
- 1-Torche 2-Bec 3-Infusible-électrode 4-Gaz Protection 5-Arc de Soudage 6-Bain de fusion  
Pour le soudage TIG, la chaleur est produite par l'arc électrique entre une électrode non-consommable (en tungstène) et la pièce à souder au moyen d'un gaz inerte (généralement de l'argon : Ar 99.5). L'électrode en tungstène est supportée par une torche qui convient à la transmission du courant de soudage et à la protection de l'électrode elle-même, et de la soudure de l'oxydation atmosphérique au moyen d'un débit de gaz inerte (habituellement de l'argon : Ar 99.5) qui est projeté par la buse en céramique.
- 1-Torch 2-Gas Nozzle 3-Infusible Electrode 4-Protection Gas 5-Welding Arc 6-Melting pool  
In TIG welding the heat is produced by the electric arc between a nonconsumable electrode (tungsten) and the piece to be welded, by the flow of an inert gas (usually argon: Ar 99.5). The tungsten electrode is supported by a torch suitable for transmitting the welding current and protecting the electrode it self and the weld pool from atmospheric oxidation, by the flow of an inert gas (usually argon: Ar 99.5) which flows out of the ceramic nozzle.
- 1-Antorcha 2-Boquilla 3-Electrodo Infusibile 4-Gas de protección 5-Arco de soldadura 6-Baño de fusión  
En la soldadura TIG el calor necesario para la soldadura es suministrado por un arco eléctrico entre un electrodo inconsumente (tungsteno) y la pieza a soldar, bajo la protección de un flujo de un gas inerte (normalmente argón: Ar 99.5) que sale de la boquilla de cerámica. El electrodo de tungsteno es soportado por una antorcha que transmite la corriente de soldadura y a su vez protege al electrodo mismo y al baño de soldadura de la oxidación atmosférica.
- 1-Schlauchbrenner 2-Düse 3-Abschmelzende Elektrode 4-Schutzgas 5-Lichtbogen 6-Schmelzpool  
Beim WIG-Schweißverfahren wird die Hitze durch den Lichtbogen zwischen einer sich nicht verbrauchenden Elektrode (Wolfram) und dem Schweißstück erzeugt; dabei fließt ein inertes Gas (normalerweise Argon: Ar 99.5). Die Wolframelektrode wird von einem Brenner gehalten, der geeignet ist um den Schweißstrom zu übertragen und die Elektrode selbst und das Schmelzbad vor atmosphärischer Oxidation zu schützen, indem ein inertes Gas (normalerweise Argon: Ar 99.5) aus der Keramikdüse fließt.
- 1-Факел, горелка 2-сопло 3-Неплавкий электрода 4-ащита газ 5-сварочная дуга 6-Плавильный бассейн  
TIG предполагает образование тепла за счет электрической дуги между неплавящимся электродом (вольфрам) и свариваемой деталью в струе инертного газа (обычно аргон: Ar 99.5). Вольфрамовый электрод дополняется горелкой, обеспечивающей передачу сварочного тока и защиту самого электрода вместе со сварочной ванной от окисления атмосферным воздухом за счет потока инертного газа (обычно аргон: Ar 99.5), выходящего из керамического сопла

## SCRATCH

■ L'innesto a striscio avviene mediante sfregamento dell'elettrodo di tungsteno sul pezzo da saldare, con la conseguente accensione dell'arco.

■ L'amorçage par glissement on l'a au moyen du frottement de l'électrode de tungstène sur la pièce à souder.

■ Scratch start happens thanks to the tungsten electrode rubbing on the base material, with the consequent ignition of the arc.

■ El encendido a Scrutch ocurre gracias al raspado del electrodo de tungsteno con el material de base, con el consiguiente encendido del arco.

■ Die Kratzlichtbogenzündung erfolgt durch Reiben der Wolframelektrode an dem zu schweißenden Stück, woraufhin der Lichtbogen gezündet wird.

■ Поджиг осуществляется за счёт трения вольфрамового электрода по свариваемой детали с последующим зажиганием дуги.

## LIFT

L'innesto LIFT è ottenuto mediante un dispositivo che fornisce una corrente di basso valore per non danneggiare la punta dell'elettrodo di tungsteno, quando lo stesso è a contatto con il materiale da saldare. La partenza LIFT, per la mancanza dell'alta frequenza ha la proprietà di non creare disturbi elettromagnetici.

L'amorçage LIFT est obtenu au moyen d'un dispositif qui fournit un courant très bas pour n'endommager pas la pointe de l'électrode de tungstène, quand il est à contact avec la pièce à souder. L'amorçage LIFT, pour la manque de haut fréquence il a la propriété de ne créer pas des dérangements électro magnétiques.

LIFT start happens thanks to a device that provides low current to avoid the tungsten electrode's end damage, when it gets in contact with the base material. LIFT start, due to high frequencies, has the capacity to do not create electromagnetic disturbances.

El encendido LIFT sucede gracias a un dispositivo que proporciona una corriente baja para evitar que los electrodos de tungsteno sufran daños cuando entran en contacto con el material base.

Die LIFT- Lichtbogenzündung wird mittels einer Vorrichtung erreicht, die einen Strom mit niedrigem Wert liefert, um die Spitze der Wolframelektrode nicht zu beschädigen, wenn diese mit dem zuschweißenden Material in Kontakt steht. Der LIFT-Start hat aufgrund der fehlenden hohen Frequenz die Eigenschaft, keine elektromagnetischen Störungen zu erzeugen.

Зажигание LIFT осуществляется устройством, которое подает слабый ток, чтобы не повредить наконечник вольфрамового электрода, когда он находится в контакте со свариваемым материалом. Поджиг LIFT, благодаря высокой частоте, не создаёт электромагнитные помехи.

## HIGH FREQUENCY

Nell'innesto HF, la scintilla pilota è fornita da un generatore ad alta frequenza che sovrappone alla tensione di saldatura un impulso ad alta tensione; la potenza di tale dispositivo è minima, tale comunque da permettere l'innesto a distanza dell'arco elettrico.

Dans l'amorçage HF l'étincelle pilote est fourni par un générateur de haut fréquence que superpose au voltage de soudure une impulsion à haut voltage, la puissance de tel dispositif est très bas, mais suffisant pour l'amorçage à distance du arc électrique.

In the HF start, the pilot spark is given by a high frequency generator that overlaps to the welding voltage, a high voltage impulse; this device power is minimal, such however to be allow the electric arc distance start.

En el encendido con tecnología HF, la chispa piloto viene dada por un generador de alta frecuencia que se superpone al voltaje de soldadura, un impulso de alto voltaje; La potencia de este dispositivo es mínima, sin embargo, permitir el encendido a distancia del arco eléctrico.

Bei der HF-Lichtbogenzündung wird der Zündfunken von einem Hochfrequenzgenerator geliefert, welcher der Schweißspannung einen Hochspannungsimpuls überlagert; Die Leistung dieses Geräts ist minimal, jedoch so, dass der elektrische Lichtbogen ferngesteuert werden kann.

При HF (высокочастотном) зажигании пилотная искра подается высокочастотным генератором, который налагает высоковольтный импульс на сварочное напряжение; мощность этого устройства минимальная, но в то же время достаточная для поджига электрической дуги на расстоянии.

- L'arco plasma è ottenuto grazie ad un arco elettrico, generato tra un elettrodo infusibile e il pezzo da tagliare. Un flusso di aria compressa convoglia l'arco attraverso un ugello di piccole dimensioni generando un flusso concentrato di energia che provoca la fusione localizzata del pezzo.
- L'arc de plasma est obtenu grâce à un arc électrique généré entre un électrode infusible et la pièce à usiner. A le débit d'air comprimé transporte l'arc à travers une buse de faible dimension la génération d'un courant concentré d'énergie qui provoque la fusion localisée de la pièce.
- The plasma arc is obtained thanks to an electric arc, generated between a infusible electrode and the workpiece. a compressed air flow conveys the arc through a nozzle of small size generating a concentrated stream of energy that causes localized melting of the piece.
- El arco de plasma se obtiene gracias a un arco eléctrico, generado entre un electrodo infusible y la pieza de trabajo. Un flujo de aire comprimido transmite el arco a través de una boquilla de pequeño tamaño generando un flujo concentrado de energía que causa la fusión localizada de la pieza.
- Der Plasmabogen wird durch einen Lichtbogen erhalten, der zwischen einer unschmelzbaren Elektrode und dem Werkstück erzeugt wird. Ein komprimierter Luftstrom fördert den Lichtbogen durch eine Düse von kleiner Größe, die einen konzentrierten Energiestrom erzeugt, der ein lokales Schmelzen des Stückes verursacht.
- Плазменная дуга получается благодаря электрической дуге, создаваемой между неплавким электродом и заготовкой. Поток сжатого воздуха пропускает дугу через сопло малого размера, генерируя концентрированный поток энергии, который вызывает локализованное плавление детали.

# WELDING TECHNOLOGIES

## INVERTER

- Le saldatrici con tecnologia inverter consentono di avere le migliori prestazioni sul mercato, alta efficienza, minima perdita di calore, un rumore bassissimo. Oltre ad essere un prodotto compatto, leggero e facile da trasportare. Assorbimento di gran lunga inferiore rispetto alla tecnologia a trasformatore.
- Les postes à souder avec technologie INVERTER permettent d'avoir les meilleures performances du marché, haut rendement, très basse perte de chaleur, très bas bruit. En plus il est un produit compact, léger et facile à transporter.
- Inverter technology welding machines allows you to have the best performances on the market, high efficiencies, lower heat loss, low noise. Besides is a compact, light and easy to carry product.
- Las máquinas de soldadura con tecnología inverter le permiten tener el mejor rendimiento del mercado, alta eficiencia, menor pérdida de calor y bajo nivel de ruido. Además es un producto compacto, ligero y fácil de transportar.
- Die Schweißgeräte mit Inverter-Technologie ermöglichen Ihnen die besten Leistungen auf dem Markt zu haben, hohe Effizienz, minimale Wärmeverluste und sehr geringe Geräuschenwicklung. Außerdem handelt es sich um kompakte, leichte und einfach zu transportierenden Produkte.
- Сварочные аппараты инверторного типа обеспечивают лучшие выходные характеристики на сегодняшнем рынке, высокую эффективность, меньшие теплопотери и низкий уровень шума. Кроме того, данная продукция является компактной, лёгкой и удобной для переноски.



## TRANSFORMER

- Le saldatrici con trasformatore di potenza sono semplici, affidabili e durevoli nel tempo.
- Les postes à souder avec transformateur de puissance sont simples, fiables et durables.
- Welding machines with power transformer are simple, reliable and long lasting.
- Los equipos de soldar con transformador de potencia son simples, fiables y duraderos.
- Schweißgeräte mit Leistungs-Transformator sind einfach im Gebrauch, zuverlässig und langlebig.
- Сварочные трансформаторы просты, надежны и долговечны.



# LEGEND

 <b>IT-Tensione di rete</b> <b>FR-Tension de secteur</b> <b>GB-Mains voltage</b>	<b>E-Tensión de red</b> <b>D-Netzspannung</b> <b>RU-Напряжение сети</b>	 <b>IT-Corrente di carica</b> <b>FR-Courant de charge</b> <b>GB-Charge current</b>	<b>E-Corriente de carga</b> <b>D-Ladestrom</b> <b>RU-зарядный ток</b>	 <b>IT-Diametro filo saldatura acciaio</b> <b>FR-Diamètre fil de soudage acier</b> <b>GB-Steel welding wire diameter</b>  <b>IT-Diametro filo saldatura inox</b> <b>FR-Diamètre fil de soudage inox</b> <b>GB-Stainless steel welding wire diameter</b>  <b>IT-Diametro filo saldatura animato</b> <b>FR-Diamètre fil de soudage fourre</b> <b>GB-Flux welding wire diameter</b>	<b>E-Diámetro hilode soldadura acero</b> <b>D-Stahl Schweissdraht Durchmesser</b> <b>RU- Диаметр проволоки для сварки стали</b>  <b>E-Diámetro hilode soldadura acero inoxidable</b> <b>D-Edelstahl Schweissdraht Durchmesser</b> <b>RU- Диаметр проволоки для сварки нержавеющей стали</b>  <b>E-Diámetro hilode soldadura aluminio</b> <b>D-Alu Schweissdraht Durchmesser</b> <b>RU- Диаметр проволоки для сварки алюминия</b>
 <b>IT-Nessun fusibile</b> <b>FR-Pas de fusible</b> <b>GB-No Fuse</b>	<b>E-Sin fusible</b> <b>D-keine Sicherung</b> <b>RU-Нет предохранителя</b>	 <b>IT-Corrente media</b> <b>FR-Courant moyen</b> <b>GB-Average current</b>	<b>E-Corriente media</b> <b>D-Durchschnittlicher Strom</b> <b>RU-Среднее значение тока</b>	 <b>IT-Diametro filo saldatura inox</b> <b>FR-Diamètre fil de soudage inox</b> <b>GB-Stainless steel welding wire diameter</b>	<b>E-Diámetro hilode soldadura acero</b> <b>D-Edelstahl Schweissdraht Durchmesser</b> <b>RU- Диаметр проволоки для сварки нержавеющей стали</b>
 <b>IT-Potenza assorbita</b> <b>FR-Puissance absorbée</b> <b>GB-Absorbed power</b>	<b>E-Potencia absorbida</b> <b>D-Leistungsaufnahme</b> <b>RU-Поглощенная мощность</b>	 <b>IT-Capacità della batteria</b> <b>FR-Capacité de la batterie</b> <b>GB-Battery capacity</b>	<b>E-Capacidad de la batería</b> <b>D-Kapazität der Batterie</b> <b>RU-Макс. холостое напряжение</b>	 <b>IT-Diametro filo saldatura animato</b> <b>FR-Diamètre fil de soudage fourre</b> <b>GB-Flux welding wire diameter</b>	<b>E-Diámetro hilode soldadura halma</b> <b>D-Füll-Schweissdraht Durchmesser</b> <b>RU- Диаметр проволоки для сварки порошко-вой проволокой</b>
 <b>IT-Tensione a vuoto max.</b> <b>FR-Tension a vide max</b> <b>GB-Max. no load voltage</b>	<b>E-Tension en vacío max.</b> <b>D-Leerlaufspannung</b> <b>RU-Макс. холостое напряжение</b>	 <b>IT-Corrente di carica convenzionale</b> <b>FR-Courant conventionnel de charge</b> <b>GB-Rated charge current</b>	<b>E-Corriente de carga convencional</b> <b>D-Konventioneller Ladestrom</b> <b>RU-Tok конвенционального заряда</b>	 <b>IT-Diametro filo saldatura alluminio</b> <b>FR-Diamètre fil de soudage aluminium</b> <b>GB-Aluminium welding wire diameter</b>	<b>E-Diámetro hilode soldadura aluminio</b> <b>D-Alu Schweissdraht Durchmesser</b> <b>RU- Диаметр проволоки для сварки алюминия</b>
 <b>IT-Campo regolazione</b> <b>FR-Plage de réglage courant</b> <b>GB-Current range corrente</b>	<b>E-Plage de réglage courant</b> <b>D-Regelbereich</b> <b>RU-Диапазон регулирования тока</b>	 <b>IT-Avviamento</b> <b>FR-Démarrage</b> <b>GB-Start</b>	<b>E-Arranque</b> <b>D-Anlassen</b> <b>RU-Пуск</b>	 <b>IT-Posizioni di regolazione</b> <b>FR-Positions de réglage</b> <b>GB-Adjustment positions</b>	<b>E-Posiciones de regulación</b> <b>D-Schaltstufen</b> <b>RU-Положение регулирования</b>
 <b>IT-Fattore di servizio</b> <b>FR-Facteur de marche</b> <b>GB-Duty cycle</b> * AWELO - NOT EN60974-1	<b>E-Ciclo de servicio</b> <b>D-Einschaltdauer</b> <b>RU-Соотношение прерывистости</b>	 <b>IT-Diametro elettrodi</b> <b>FR-Diamètre électrodes</b> <b>GB-Electrode diameter</b>	<b>E-Diámetro electrodos</b> <b>D-Elektroden durchmesser</b> <b>RU-Диаметр электрода</b>	 <b>IT-Corrente massima</b> <b>FR-Courant max.</b> <b>GB-Max. current</b>	<b>E-Corriente máxima</b> <b>D-Max. Strom</b> <b>RU-Максимальный ток</b>
 <b>IT-Fattore di servizio</b> <b>FR-Facteur de marche</b> <b>GB-Duty cycle</b> * AWELO - NOT EN60974-1	<b>E-Ciclo de servicio</b> <b>D-Einschaltdauer</b> <b>RU-Соотношение прерывистости</b>	 <b>IT-Grado di protezione</b> <b>FR-Degré de protection</b> <b>GB-Protection degree</b>	<b>E-Grado de protección</b> <b>D-Schutzgrad</b> <b>RU-Степень защиты</b>	 <b>IT-Spessore massimo puntatura 2 lati</b> <b>FR-Épaisseur depointage max. de 2 côtés</b> <b>GB-Max. spot-welding thickness on two sides</b>	<b>E-Espesor máx. de punteado sobre 2 lados</b> <b>D-Max. Punktschweissdicke von 2 Seiten</b> <b>RU-Максимальная толщина контактной сварки с 2 сторон</b>
 <b>IT-Corrente efficace</b> <b>FR-Courant Efficace</b> <b>GB-Effective current</b>	<b>E-Corriente eficaz</b> <b>D-Effektiver Strom</b> <b>RU-Эффективный ток</b>	 <b>IT-Tensione di carica/avviamento</b> <b>FR-Tension de charge et de démarrage</b> <b>GB-Charge/starter voltage</b>	<b>E-Tensión de carga y de puesta en marcha</b> <b>D-Lade/anlass Spannung</b> <b>RU- Напряжение заряда/запуска</b>	 <b>IT-Quantità per master</b> <b>FR-Quantité par master</b> <b>GB-Quantity per masterbox</b>	<b>E-Cantidad por caja master</b> <b>D-Menge pro master</b> <b>RU-Количество для мастер-бокса</b>
 <b>IT-Peso</b> <b>FR-Poids</b> <b>GB-Weight</b>	<b>E-Peso</b> <b>D-Gewicht</b> <b>RU-вес</b>	 <b>IT-Codice a barre</b> <b>FR-Code barre</b> <b>GB-Bar Code</b>	<b>E-Código barra</b> <b>D-EAN Code</b> <b>RU-EAN</b>	 <b>IT-Quantità per pedana</b> <b>FR-Quantité par palette</b> <b>GB-Quantity per pallet</b>	<b>E-Cantidad por pallet</b> <b>D-Menge pro Palette</b> <b>RU-Количество в оваллете</b>
 <b>IT-Volume scatola</b> <b>FR-Volume carton</b> <b>GB-Box volume</b>	<b>E-Volumen caja</b> <b>D-Karton volume</b> <b>RU-Объем упаковки</b>				

# TECHNOLOGY

 IT-Saldatura ad elettrodo FR-Poste a souder MMA GB-MMA welding machine	 E-Equipos de soldadura MMA D-Mma Schweißgerät RU-Сварочный Аппарат MMA	 IT-Saldatura Mig-Mag-Mog FR-Poste a souder a fil continue GB-Mig-Mag-Mog welding machine	 E-Equipos de soldadura Mig D-Mig-Mag-Mog Schweißgerät RU-Сварочный Аппарат Миг-Маг-Мог	 IT-Bombole di gas ricaricabili FR-Bouteilles de gaz rechargeables GB-Rechargeable gas bottles	 E-Botellas de gas recargables D-Wiederaufladbare Gasflaschen RU-многоразовые газовые баллоны
 IT-Saldatura a TIG FR-Poste a souder TIG GB-TIG welding machine	 E-Equipos de soldadura TIG D-WIG Schweißgerät RU-Сварочный Аппарат Тиг	 IT-Caricabatterie-Avviatore FR-Chargeur-Demarreur GB-Battery-charger-booster	 E-Cargadores y ayuda de arranque D-Ladegerät und Anlasser RU-Пуско -Зарядное Устройство	 IT-Caricabatterie FR-Chargeur de batterie GB-Battery-charger	 E-Cargadores y ayuda de arranque D-Batterieladegerät RU-Зарядное Устройство
 IT-Saldatura al plasma FR-Poste a souder plasma GB-Plasma welding machine	 E-Equipos de soldadura plasma D-Plasma Schweißgerät RU-Аппарат Для Плазменной Резки				

# PERFORMANCE

 IT-Telecomando FR-Télécommande GB-Remote Control	 E-Telecomando D-Fernsteuerung RU-Дистанционное Управление	 IT-Riduttore 2 manometri FR-Détendeur 2 manomètres GB-2 Gauges gas reducer	 E-Regulador 2 manometros D-Druckregler 2 Manometer RU-ВКомплекте Газовый Редуктор С Двумя Манометрами	 GB- Ramp Burn Back, Timer On, Wire Speed ENCO MENU	 RU-Меню Выбора Режимов Сварки
 IT- Facile da trasportare FR-Facile à transporter GB-Easy to carry	 E-Fácil de transportar D-leicht zu tragen RU-легко переносить	 IT-Regolazione velocità del filo FR-Régulateur de la vitesse du fil GB-Wire speed regulator	 E-Regulador de velocidad de alambre D-Drahtgeschwindigkeit-Regler RU-Регулятор Скорости Подачи Проволоки	 HF	 E-Inicio Con Alta Frecuencia D-Hochfrequenzstart RU-Высокочастотный Поджиг
 IT-Termostato FR-Thémostat GB-Thermostatic Control	 E-Termostato D-Thermostat RU-Термостатический Контроль	 IT-Funzione tampone-Autosegnalamento FR-Fonction du tampon-Self control GB-Buffer function-Self control	 E-Function Tampon-Self Apagamiento D-Buffer Funktion-Selbstauschaltung RU-Функция Буфера-Самоконтроль	 IT-Trainafilo a 4 rulli FR-Dévidoir de fil 4 rouleaux GB-Wirefeeder 4 reels	 E-Elementador de hilo 4 roles D-Drahtvorshub mit 4 Räder RU- 4 Ролика Подачи Проволоки
 IT-Amperometro Analogico FR-Ampermètre Analogique GB-Analogic Ammeter	 E-Amperimetro Analogico D-Analogisches Ammeter RU-Амперметр	 IT-Protezione da inversione di polarità FR-Protection inversion de polarité GB-Reverse polarity protection	 E-Protectioн de polaridad inversa D-Polarität Inverschutz RU-Защита От Неправильной Полярности	 IT-Connessione Diretta Torcia FR-Connexion Directe GB-Direct Connection Torch	 E-Conexión Directa D-Direktanschluss RU-Несъемный Сварочный Пистолет
 IT-2 Induttanza FR-2 Inductance GB-2 Inductance	 E-2 Inductancia D-2 Induktivität RU-2 Катушки Индуктивности	 GB-Burn Back, Pre-Gas, Timer On, Timer Off, 2t,4t, Wire Speed	 IT-Меню Выбора Режимов Сварки	 IT-Accessori Inclusi FR-Accessoires Complete GB-Accessories Included	 E-Accessories Completos D-Zubehör Inklusiv RU-С Аксессуарами
 IT-Hot Start FR-Hot Start GB-Hot Start	 E-Hot Start D-Hot Start RU-Функции Горячего	 IT-Ventilata FR-Ventilateur GB-Fan	 E-Ventilador D-Ventilator RU-Вентилятор	 IT-Gas / No Gas FR-Gaz / Pas de gaz GB-Gas / No Gas	 E-Gas / No Gas D-Gas / kein Gas RU-Газовая / Безгазовая Сварка
 IT-Anti Stick FR-Anti Stick GB-Anti Stick	 E-Anti Stick D-Anti Stick RU-Предотвращения Залипания Электрода	 IT-Trainafilo A 2 Rulli Dentati FR-Dévidoir De Fil 2 Rouleau Denté GB-Wirefeeder 2 Gear Reels	 E-Alimentador 2 Rollos Engranaje D-Drahtvorshub Mit 2 Zahnrädern RU-2 Ведущих Ролика Подачи Проволоки	 IT-Lifting Arc LIFT	 RU-Сварка На Поднятой Дуге
 IT-Arc Force FR-Arc Force GB-Arc Force	 E-Arc Force D-Arc Force RU-Модуляция Сварочного Тока	 IT-Ganci di sollevamento FR-Crochets de soulèvement GB-Lifting Hooks	 E-Ganchos De Sublevación D-Hébèhaken RU-Крючки Для Подъема	 IT-Temperatura Media 20° FR-Température Moyenne 20° GB-Average Temperature 20°	 E-Temperatura Promedio 20° D-Durchschnitt Temperatur 20° RU-Средняя Температура 20°
 IT-Kit ruote FR-Kit roulant GB-Wheel kit	 E-Kit ruedas D-Räder kit RU-Оснащен Колесами	 IT-Attacco Torcia "Euro" FR-Connecteur Torche "Euro" GB-Euro" Torch Connector	 E-Enchufe Antorcha Euro D-Brenner Anschluss RU-Евро-Разъем	 IT-Carica Lenta FR-Charge lente GB-Slow Charging	 E-Carga Lenta D-Langsame Ladung RU-Медленная Зарядка
 IT-Avvolgimenti in rame FR-Bobinage en cuivre GB-Copper windings	 E-Bobinaje en cobre D-Kupferwicklungen RU-Аппарат Для Плазменной Резки	 IT-Riduttore FR-Regulador GB-Gas Reducer	 E-Regulador D-Druckregler RU-Редуцировать газ	 IT-Carica Veloce FR-Charge Rapide GB-Fast Charging	 E-Carga Veloz D-Schnelle Ladung RU-Быстрая Зарядка
 IT-Trainafilo a 2 rulli FR-Dévidoir de fil 2 rouleaux GB-Wirefeeder 2 reels	 E-Elementador de hilo 2 rollos D-Drahtvorshub mit 2 Räder RU-2 Ролика Подачи Проволоки	 IT-Filo Animato FR-Fil Fourré GB-Flux Cored Wire	 E-Hilo Animado D-Fülldrahtrolle RU-Порошковая Электродная Проволока	 IT-Carica Lenta FR-Charge lente GB-Slow Charging	 E-Carga Lenta D-Langsame Ladung RU-Медленная Зарядка
 IT-Torcia senza tensione FR-Torche complètement isolé GB-No Voltage On Torch	 E-Antorcha Aislada D-Keine Spannung auf dem Brenner RU-Сварочный Пистолет Не Найдется Под напряжением	 IT-Uscita 70v Basica FR-Sortie 70v Basique GB-Basic 70v Exit	 E-Salida 70v Basica D-Ausgangsklemme 70v RU-Базовый Выход 70в		

# AWELCO PLUS

 IT-Vernice Antigraffio FR-Peinture Antichoc GB-Anti-Scratch Paint	 E-Pintura Antichoque D-Kratzfester Lack RU-Антивандальное Покрытие	 IT-32 Regolazioni FR-32 Réglages Du Courant GB-32 Regulation	 E-32 Regulaciones D-32 Regelung RU-Сварочного Тока	 IT-Doppio Amperometro FR-Double Ampèremètre GB-Double Ammeter	 E-Doble Ampermetro D-Doppelster Strommesser RU-Два Амперметра
 IT-Doppia Ventilazione FR-Double Ventilation GB-Double Fan	 E-Doble Ventilacion D-Doppelter Ventilator RU-Два Вентилятора	 IT-Carrozzeria Rinforzata FR-Carrosserie Très Solide GB-Reinforced Body	 E-Carroceria Renforzada D-Druckregler RU-Усиленный Корпус	 IT-Accessoriabile Con Swf FR-Il Peut Être Équipé Avec Dévidoir Séparé (Swf) GB-Swf Ready	 E-Equipable Con Arrastre Separado (Swf) D-Swf Bereit RU-Готов К Работе
 IT-Telecomando 2 Pulsanti FR-Télécommande À Deux Boutons GB-2 Buttons Remote Control	 E-2 Pulsante Telecomando D-2 Druckknopf Fernsteuerung RU-Дистанционное Управление С Двумя Кнопками	 IT-Torcia Con Molloni FR-Torche Avec Ressort De Protection GB-Spring On Torch	 E-Antorcha Con Resortes De Protección D-Gebläselampe Mit Klammern RU-Предохранение От Излома Кабеля	 IT-Indicatore Di Velocità FR-Indicateur Vitesse GB-Speed Indicator	 E-Indicador De Velocidad D-Geschwindigkeitsanzeiger RU-Индикатор Скорости Подачи Проволоки
 IT-Accessori Montati FR-Accessoires Montés GB-Accessories Assembled	 E-Accessories Montados D-Montierte Zubehörteile RU-Комплектующие Установлены	 IT-Colliegabile Al Gruppo Elettrogeno FR-Connectable Au Groupe Électrogène GB-Power Generator Connectable	 E-A Generadores De Corriente D-Connectable RU-Адаптирован для Подключения К Генератору	 IT-Pince Anti-Shock FR-Pincs Anti-Choc GB-Shock Clamp	 E-Pinzas Anti-Choque D-Anti-Shock Klemme RU-Изолированный Зажим

# Choose the best for your needs!

DESCRIPTION	CODE		Vo	A max	X <sub>n</sub> /I <sub>n</sub> [A] EN 60974-1	P MAX KVA	P MAX KW	KVA KW	PAGE
IRIS 120	61205	230V~1ph	60	100 A	10/100	4,5	3,0	6,7	10
IRIS 150	61235	230V~1ph	60	130 A	10/130	5,7	4,2	8,6	10
IRIS 180	61245	230V~1ph	60	160 A	10/160	7,0	5,0	10,5	10
IRIS 220	61275	230V~1ph	60	160 A	10/160	7,0	5,0	10,5	10
ARC 150	51915	230V~1ph	60	130 A	15/130	5,5	4,0	8,3	11
ARC 160	51916	230V~1ph	60	140 A	20/140	6,0	4,4	9	11
ARC 180	51918	230V~1ph	60	160 A	20/160	7,0	5,2	10,5	11
ARC 250	51925	230V~1ph	65	200 A	20/200	8,5	7,0	12,8	12
MEGA 120	62205	230V~1ph	60	100 A	10/100	4,5	3,0	6,3	13
MEGA 150	62235	230V~1ph	60	130 A	10/130	5,5	4,2	8,3	13
MEGA 180	62245	230V~1ph	60	160 A	10/160	7,0	5,0	10,5	13
MEGA 220	62275	230V~1ph	60	160 A	10/160	7,0	5,0	10,5	13
MIKRO 144	66244	230V~1ph	60	125 A	20/125	5,5	4,0	8,3	14
MIKRO 164	66264	230V~1ph	60	140 A	20/140	6,0	4,3	9	14
MIKRO 184	66284	230V~1ph	60	160 A	20/160	7,0	5,0	10,5	14
MIKRO TIG 150	68250	230V~1ph	60	130 A	20/130	6,0	4,3	9	15
MIKRO TIG 170	68270	230V~1ph	60	150 A	20/150	7,0	5,0	10,5	15
MIKRO TIG 200	68300	230V~1ph	60	160 A	20/160	7,0	5,0	10,5	15
ELX 4000	67855	180-245V~1ph 90-135V~1ph	60	160A (230) 150A (120)	20/160 40/115	7,0 4,6	5,5 3,7	10,5	16
ELX 7000	67875	180-245V~1ph 90-135V~1ph	75	200A (230) 130A (120)	15/200 35/130	9,0 4,6	7,0 3,7	13,5	16
EASYMIG 160	58960	230V~1ph	51	MIG 135A MMA 120A	20/135	MIG 3 MMA 3,7	MIG 2,6 MMA 3	5,6	20
EASYMIG 180	58980	230V~1ph	51	MIG 155A MMA 140A	20/155	MIG 3,7 MMA 4,5	MIG 3,4 MMA 4	6,8	20
EASYMIG 180 EURO	58990	230V~1ph	51	MIG 155A MMA 140A	20/155	MIG 3,7 MMA 4,5	MIG 4,1 MMA 4,4	6,8	20
CLUB 100	41040	230V~1ph	40/46	100 A	5/100	5,4	4,3	8,1	24
CLUB 100 US	41058	120V~1ph 60 Hz	38/41	90 A	10/90	4,6	3,5	6,9	24
CLUB 105	41060	230V~1ph	40/46	100 A	9/100	5,4	4,3	8,1	24
HOBBY 150	40150	230V~1ph	40-43	95 A	7/95	5,1	4,7	7,7	25
HOBBY 150 US	40167	120V~1ph 60 Hz	40	80 A	5/80	4,4	3,3	6,6	25
HOBBY 1800,1	40178	230V~1ph	40-43	100 A	10/95	5,1	4,7	7,7	25
HOBBY 1900	40192	230V~1ph	39-43	145 A	10/145	6,6	5,4	9,9	25
HOBBY 1800	40180	230V~1ph	40-43	95 A	10/95	5,1	4,7	7,7	26
HOBBY 1800 US	40177	120V~1ph 60 Hz	40	80 A	10/80	4,4	3,3	6,6	26
HOBBY 2000	40200	230V~1ph 400V~2ph	41-44	170 A	10/170	7,7	5,8	11,6	27
CLUB 150	41090	230V~1ph	40-43	95 A	7/95	5,1	4,7	7,7	28
CLUB 1800	41120	230V~1ph	40-43	95 A	10/95	5,1	4,7	7,7	28
CLUB 1850	41124	230V~1ph 400V~2ph	41-44	170 A	10/170	7,7	5,8	11,6	29
CLUB 170	41150	230V~1ph	43-46	140 A	5/140	6,1	5,3	9,2	30
TORNADO 160	41210	230V~1ph	39-43	145 A	10/145	6,6	5,4	9,9	31
TORNADO 200	42305	230V~1ph 400V~2ph	44-48	180 A	15/180	8,2	6,1	12,3	32
TORNADO 200 ME	42309	230V~1ph 60 Hz	37-43	180 A	25/180	8,2	6,1	12,3	32
TORNADO 250	42504	230V~1ph 400V~2ph	44-48	190 A	15/190	8,9	6,7	13,4	32
TORNADO 250 ME	42503	230V~1ph 60 Hz	43-51	200 A	25/200	8,9	6,7	13,4	32
MASTER 185	42000	230V~1ph 400V~2ph	42-46	145 A	10/145	6,7	5,0	10	33
MASTER 215	42190	230V~1ph 400V~2ph	44-48	180 A	15/180	8,2	6,1	12,3	33
MASTER 215 ME	42199	230V~1ph 60 Hz	37-43	190 A	25/190	8,2	6,1	12,3	33
MASTER 255	42350	230V~1ph 400V~2ph	44-48	190 A	15/190	11,0 (230V) 10,1 (400V)	8,6 7,5	16,5	33
MASTER 255 ME	42359	230V~1ph 60 Hz	43-51	210 A	25/210	8,9	6,7	13,4	33

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DESCRIPTION	CODE		Vo	A <sub>max</sub>	X <sub>u</sub> /I <sub>u</sub> [A] 40° EN 60974-1	P <sub>MAX</sub> KVA	P <sub>MAX</sub> KW	KVA KW	PAGE
MIG ONE	11000	230V~1ph	18/25	95 A	6/95	2,8	2,6	4,2	36
MIG ONE US	10967	120V~1ph 60 Hz	18-24	80 A	20/80	1,9	1,5	2,9	36
EASYCRAFT 150	11150	230V~1ph	20-32	145 A	15/145	7,9	6,7	11,9	37
BLUEMIG 110 US	11276	120V~1ph 60 Hz	21-25	90 A	15/90	3,7	2,8	5,6	38
BLUEMIG 130	11300	230V~1ph	21-31	100 A	15/100	4,6	3,9	7,0	38
BLUEMIG 145	11450	230V~1ph	20-32	120 A	15/120	6,0	5,1	9,0	38
BLUEMIG 170	11700	230V~1ph	17-31	160 A	15/160	7,0	6,0	10,5	38
MASTERCRAFT 205	N12090	230V~1ph	17-31	145 A	15/145	7,5	6,0	11,3	39
MASTERCRAFT 220	N12150	230V~1ph 400V~2ph+N	17-35	170 A	5/170	9,3	7,5	14	39
MASTERCRAFT 220 ME	N12152	230V~1ph	17-35	180 A	5/180	9,3	7,5	14	39
PLUS 160	55716	230V~1ph	65	160 A	40/160	6,5	5,0	9,8	64
PLUS 210	55721	230V~1ph	65	200 A	40/200	8,5	6,5	12,8	64
PLUS 250 TIG LIFT	55725	230V~1ph	65	220 A	40/220	8,5	6,5	12,8	65
PLUS 210 CELL	55730	230V~1ph	90	200 A	40/200	8,5	7,0	12,8	66
PRESIDENT 350	58550	400V~3ph	88	270 A	30/270	11 - MMA	7,5 - MMA	16,5	67
PRESIDENT 500	58550	400V~3ph	98	330 A	60/330	13 - MMA	8,5 - MMA	19,5	67
MIKROMIG 1600	59060	230V~1ph	51	135 A - MIG 120 A - MMA	25/135	3 - MIG 3,7 - MMA	3 - MIG 2,6 - MMA	5,6	70
MIKROMIG 1800	59080	230V~1ph	51	155 A - MIG 140 A - MMA	25/155	3,4 - MIG 4,5 - MMA	4,0 - MIG 4,0 - MMA	6,8	70
MIKROMIG 1800 EURO	59090	230V~1ph	51	155 A - MIG 140 A - MMA	25/155	3,4 - MIG 4,5 - MMA	3,4 - MIG 4,0 - MMA	6,8	71
SMARTMIG 2000	59160	230V~1ph	65	160 A - MMA 160 A - TIG 160 A - MIG	30/160	5,3 - MMA 3,3 - TIG 4,4 - MIG	4,5 - MMA 2,5 - TIG 3,5 - MIG	8,0	72
SMARTMIG 2200	59190	230V~1ph	65	200 A - MMA 200 A - TIG 200 A - MIG	30/200	10 - MMA 6,5 - TIG 8,5 - MIG	6,4 - MMA 4,4 - TIG 5,8 - MIG	12,8	72
DOUBLE PULSEMIG 2500	59210	230V~1ph	69	200 A - MIG 180 A - MMA	30/200 - MIG 30/180 - MMA	8,0 - MIG 8,0 - MMA	6,0 - MIG 6,0 - MMA	12	73
MIG 352	N18330	230V~1ph	61	250 A - MMA 250 A - MIG 250 A - TIG	60/250	9,4 - MMA 8,3 - MIG 6,3 - TIG	8,0 - MMA 7,0 - MIG 5,0 - TIG	14	74
MIG 350	N18430	400V~3ph	60	250 A - MMA 250 A - MIG 250 A - TIG	60/250	8,8 - MMA 7,8 - MIG 5,9 - TIG	7,5 - MMA 6,7 - MIG 4,7 - TIG	13,2	74
MIG 500	N18470	400V~3ph	60	400 A - MMA 400 A - MIG	60/400	20,7 - MMA 21,7 - MIG	14,6 - MMA 15 - MIG	32,6	74
TIG 160 I HF-DC PULSE	58165 68165	230V~1ph	65	160 A - TIG 140 A - MMA	50/160 TIG 50/140 MMA	5,0 - TIG 6,0 - MMA	3,2 - TIG 4,0 - MMA	9,0	75
TIG 200 I HF-DC PULSE	58195 68195	230V~1ph	65	200 A TIG 160 A MMA	30/200 TIG 40/160 MMA	6,0 - TIG 6,5 - MMA	4,5 - TIG 5,0 - MMA	9,8	75
TIG 210 AC/DC	58201	230V~1ph	62 TIG 94 MMA	210 A TIG 160 A MMA	35/210 TIG 25/160 MMA	5,5 - TIG 6,0 - MMA	5,2 - TIG 5,7 - MMA	9,0	76
TIG 320 AC/DC	58320	400V~3ph	72	320 A TIG 320 A MMA	35/320 TIG 20/320 MMA	8,5 - TIG 12,0 - MMA	5,3 - TIG 7,6 - MMA	18	77
PLASMA 40 COMPRESSOR	53171	230V	312	40 A	15/40	6,4	5,4	9,6	78
PLASMA 80	53080	400V~3ph	460	80 A	60/80	11	10	16,5	79
PLASMA 120	53100	400V~3ph	615	100 A	40/100	15	14	22,5	79
PULSAR 255 AC/DC	42490	230V~1ph 400V~2ph	47-51 AC 54-60 DC	200 A AC 170 A DC	10/200 AC 8/170 DC	11,2	7,8	16,8	82
PULSAR 255 AC/DC ME	42499	230V~1ph 60Hz	46-60 AC 48-62 DC	200 A AC 160 A DC	25/200 AC 25/160 DC	11,2	7,8	16,8	82
PULSAR BASIC 255	42506	230V~1ph 400V~2ph	48-70	170 A	10/170	8,3	5,8	12,5	83
PULSAR 305	42610	230V~1ph 400V~2ph	46-52	200 A	10/200	11,2	7,8	16,8	84
PULSAR 305 ME	42613	230V~1ph	42-50	200 A	25/200	10,4	7,3	15,6	84
PULSAR 370	42670	230V~1ph 400V~2ph	AC 55-70	300 A	35/300	13	9,0	19,5	85
PULSAR 370 ME	42671	230V~1ph	AC 55-70	300 A	35/300	13	9	19,5	85
PULSAR 470	42680	230V~1ph 400V~2ph	AC 55-75	390 A	35/390	16	11	24	85
PULSAR 470 ME	42681	230V~1ph	AC 55-75	390 A	35/390	16	11	24	85
PEGASUS 370	42850	230V~1ph 400V~2ph	DC 65-75	380 A	35/380	23	16	34,5	86
PEGASUS 470	42870	230V~1ph 400V~2ph	DC 72-83	430 A	35/430	32	22	48	86
MASTERCRAFT 240	N14100	400V~3ph	16-37	240 A	20/240	12,7	8,9	19	90
UNIMIG 190	N12304	230V~1ph	18-34	190 A	20/190	8,8	6,1	13,2	91
UNIMIG 190 US	N12308	240V~1ph	18-31	175 A	30/175	7,7	5,4	11,6	91
UNIMIG 210	N12352	230V~1ph	17-33	210 A	15/210	9,7	6,8	14,6	91

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DESCRIPTION	CODE								PAGE
UNIMIG 210 US	N12368	240V~1ph	17-32	180 A	15/180	9,7	6,8	14,6	91
UNIMIG 240	N12409	230V~1ph	20-37	240 A	15/240	7,8	5,5	11,7	91
KOMBI 190	N12303	230V~1ph	17-34	200 A	20/200	11,3	7,9	17	92
UNIMIG 252	N13052	230V~1ph	18-41	250 A	30/250	8,7	6,1	13	93
UNIMIG 200	N14000	230V~1ph 400V~3ph	16-34	210 A	25/210	12,7	8,9	19	94
UNIMIG 250	N14101	230V~1ph 400V~3ph	16-37	240 A	25/240	10,3	7,2	15,5	94
UNIMIG 270	N14151	230V~1ph 400V~3ph	17-36	270 A	25/270	12,5	8,7	18,8	94
UNIMIG 300	N14253	400V~3ph	17-40	300 A	35/300	14,9	10,4	22,4	95
UNIMIG 350	N15060	400V~3ph	17-40	350 A	35/350	17,4	12,2	26,1	95
UNIMIG 252 SF2	N13102	230V~1ph	18-41	250 A	30/250	12,3	8,6	18,5	96
UNIMIG 350 SF4	N15110	400V~3ph	17-44	350 A	35/350	21,2	14,8	31,8	96
UNIMIG 374 SF4	N15153	400V~3ph	17-44	350 A	35/350	21,2	14,8	31,8	96
UNIMIG 450 SWF	N16450	400V~3ph	17-48	450 A	35/450	28,8	20,2	43,5	97
UNIMIG 550 SWF	N16550	400V~3ph	15-50	550 A	35/550	38,5	26,9	57,8	97
UNIMIG 500 SWF PULSE	N16500	230V~1ph 400V~3ph	60	450 A	60/450	31	21,7	46,5	98
UNIMIG 600 SWF PULSE	N16600	230V~1ph 400V~3ph	60	550 A	60/550	45,5	31,8	68,3	98

## NOTES

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