

Safety Tab Supplemental Instructions for Micro Reinforcement Kit

Combined installation with HMP Micro Reinforcement Kit:

1. Reference the MJRK installation manual for the installation of the reinforcement kit. Once the reinforcements and bearings are installed, return to this procedure.
2. Use a form of spray adhesive or sealant to affix the Delrin spacers to the respective positions on the transom side of the Safety tab. They will be labeled A or B and will match up, face-to-face.
3. Remove nut and bolt mounting the top of the jackplate to the transom. The bolt only needs to be removed far enough so that the tip is flush with the exterior surface of the Atlas Micro's transom bracket
4. Ensure that the bearings are in place per the MJRK procedure, and one (1) 316SS washer is installed on the stud, outboard of the outer thrust bearing.
5. **IMPORTANT:** If you want your engine mounting bolts to point backward, ensure that you install the lower two bolts and washers through the engine bracket prior to proceeding. You will be unable to insert these fasteners from this direction once the safety tab is installed.
6. Slide the respective bracket over the two studs and place one (1) SS washer and nylock nut over each stud. Do not tighten.
7. Slide the transom bracket bolt back through the jackplate bracket and safety tab bracket. Replace the original washer and nut. Hand tighten.
8. Tighten the two nuts on the Reinforcement bracket studs, hand tight.
9. Look over the bearings and washers to ensure they are tightened and concentric. Bearings and washers that are not seated will cause issues with performance.
10. Look over the bracket to ensure there are no gaps between mating surfaces or bending of any of the flat sections.
11. Tighten the transom bolt and nut to 45 ft-lbs.
12. Tighten the two Reinforcement Bracket nuts to 45 ft-lbs.
13. Repeat this procedure for the other side.

Hull Marine Products

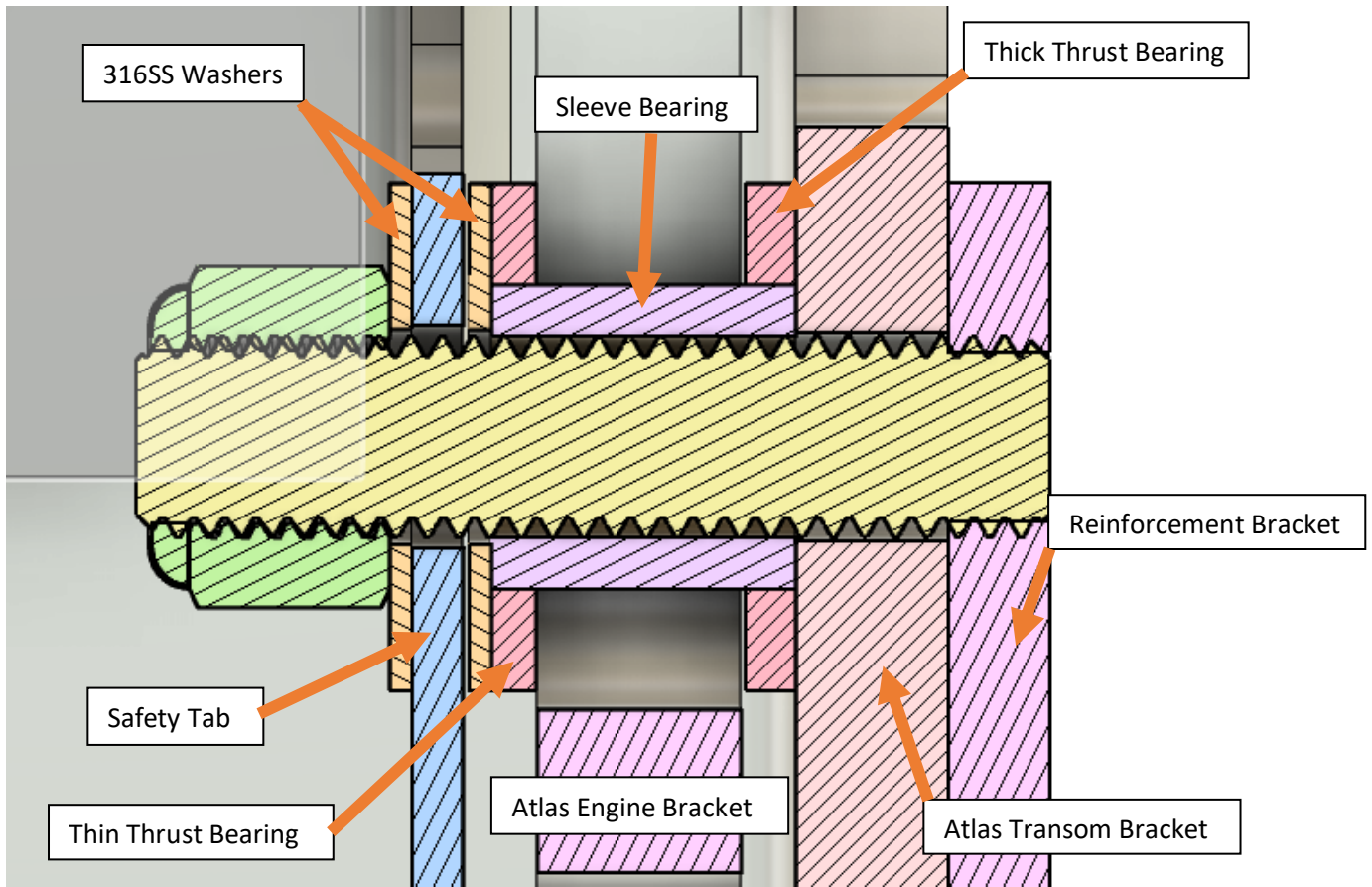


Figure 1 - MJK with Safety Tab Section View