



CATALOG OF REPLACEMENT PARTS

BXA GAS RACK OVENS

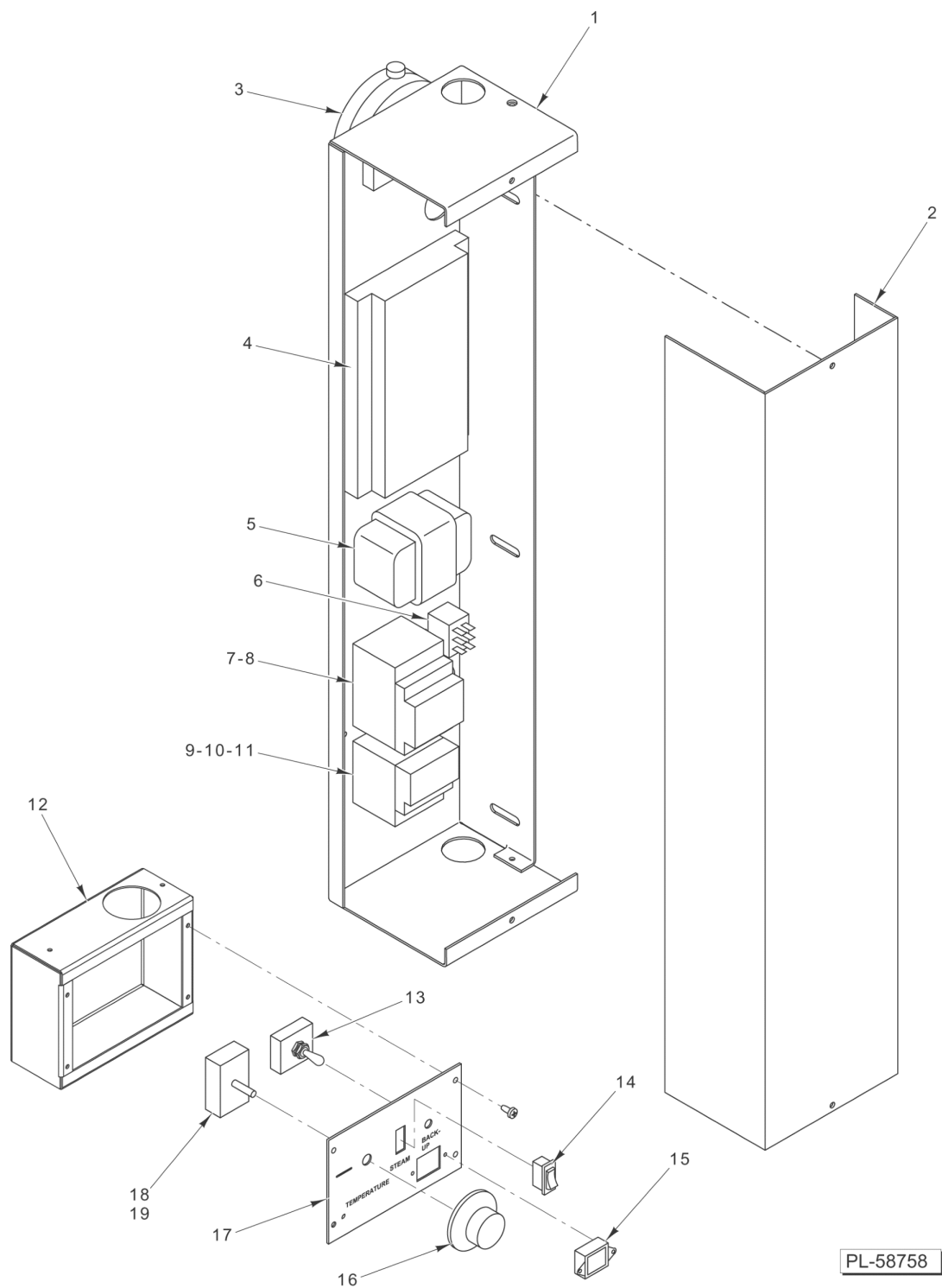


ML-132359
ML-132281

BXA1G
BXA2G

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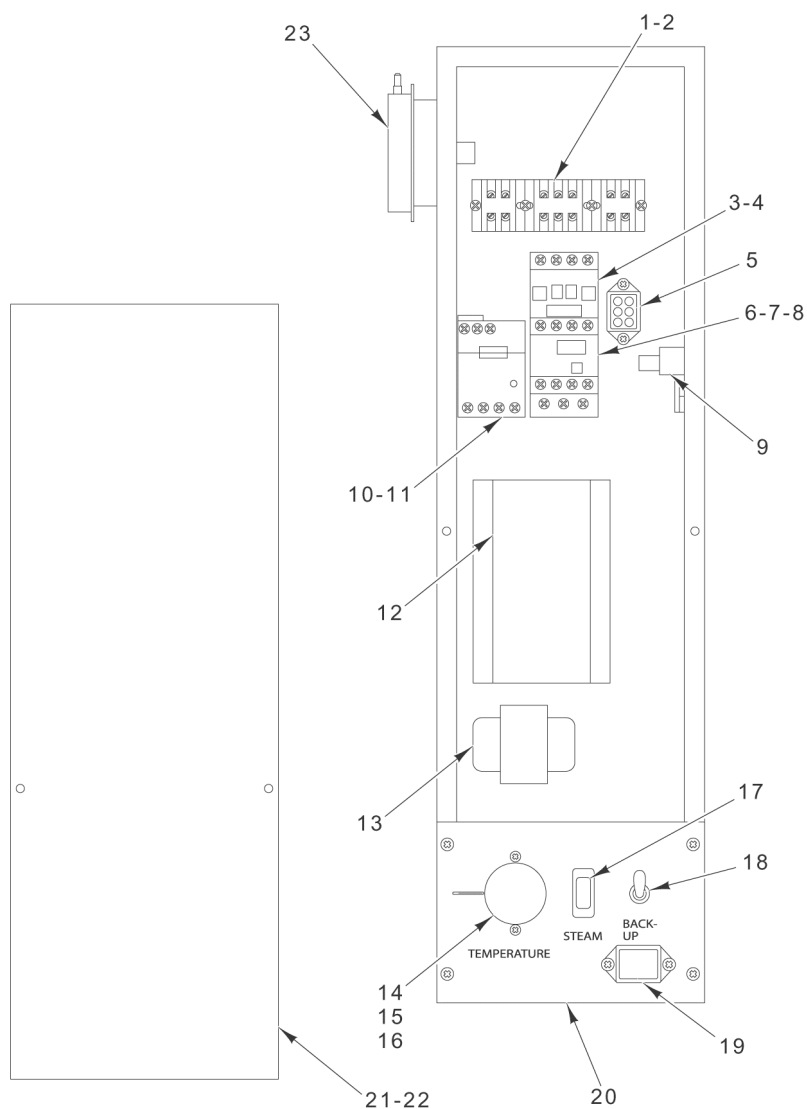
COMPONENT BOX (ML-132359)

COMPONENT BOX (ML-132359)

ILLUS.	PART NO.	NAME OF PART	AMT.
PL-58758			
1	01-1M5439-00001	Box - Component Panel.....	1
2	01-1M5440-00001	Cover - Component Panel.....	1
3	01-1M2824-00001	Switch - Pressure.....	1
4	01-1000V9-00170	Control - Ignition (3 TFI, No Reset).....	1
*5	01-100V10-00251	Transformer (120-24 V.) (With Reset) (Current Construction).....	1
6	01-1000V6-00070	Relay - D.P.D.T. (1/4 Hp., 120 VAC) (Fan).....	1
7	01-1000V6-00231	Contactor - Blower Circulation (208-240 V., 3 Ph.).....	1
8	01-1000V6-00233	Contactor - Blower Circulation (208-240 V., 1 Ph.).....	1
9	01-1000V6-00232	Overload - Blower Circulation (208-240 V., 4-6 Amp., 3 Ph.).....	1
10	01-1000V6-00234	Overload - Blower Circulation (208-240 V., 7-10 Amp., 1 Ph.).....	1
11	01-1000V6-00235	Overload - Blower Circulation (480 V., 1.2-2.5 Amp., 3 Ph.).....	1
12	01-1M5493-00001	Box - Back-up Controls.....	1
13	01-1000V6-00220	Switch - Toggle 4 PDT.....	1
14	01-1000V6-00221	Switch - MOM Transfer.....	1
15	01-1000V6-00070	Relay - D.P.D.T. (1/4 Hp., 120 VAC) (Back-Up Controls).....	1
16	01-100V18-00149	Knob - Thermostat (Back-Up Controls).....	1
17	01-1M5084-00001	Plate - Back-Up Control ID.....	1
**18	01-1000V6-00265	Thermostat - 500 Deg.....	1
19	01-1M5083-00001	Back-Up Control Unit (Incls. Items 13 thru 17).....	1

* On previous construction machines, use Fuse 250 V., 3.0 Amp. purchased locally.

** Machines built before 8/25/06 must order item 19 for replacement.



PL-57824

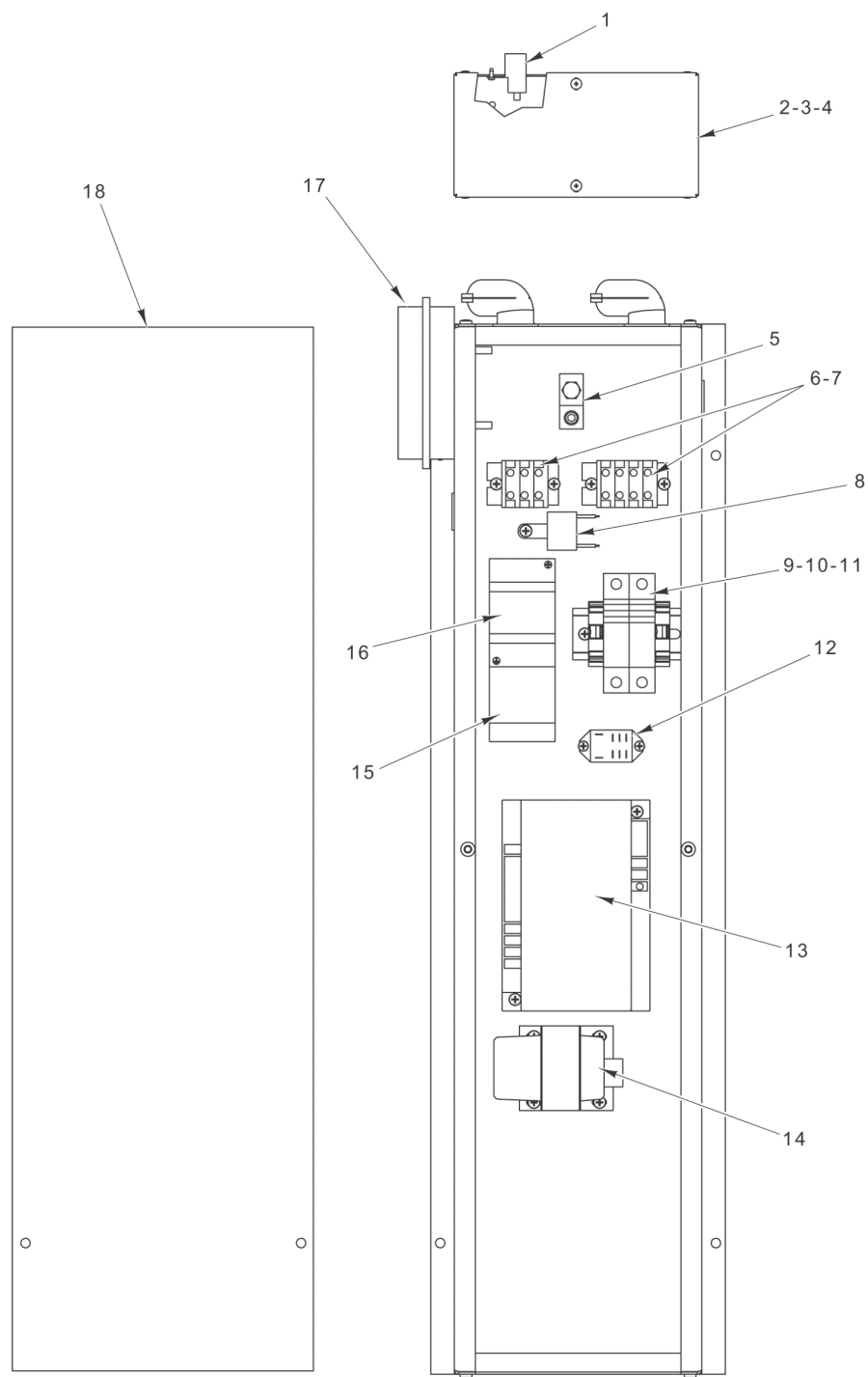
**COMPONENT BOX
(ML-132281)
(BEFORE 8/2/05)**

**COMPONENT BOX
(ML-132281)
(BEFORE 8/2/05)**

ILLUS. PL-57824	PART NO.	NAME OF PART	AMT.
1	01-1000V5-00105	Terminal - Section (600 V.) (Flat Base).....	7
2	01-1000V5-00106	End - Section (600 V.) (Flat Base).....	3
3	01-1000V6-00231	Contactor - Blower Circulation (3 Ph.).....	1
4	01-1000V6-00233	Contactor - Blower Circulation (1 Ph.).....	1
5	01-1000V6-00271	Relay - DPDT (1/2 Hp., 120 VAC) (Fan).....	1
6	01-1000V6-00232	Overload - Blower Circulation (208-240 V., 4-6 Amp., 3 Ph.).....	1
7	01-1000V6-00234	Overload - Blower Circulation (208-240 V., 7-10 Amp., 1 Ph.).....	1
8	01-1000V6-00235	Overload - Blower Circulation (480 V., 1.2-2.5 Amp., 3 Ph.).....	1
9	01-1000V6-00118	Thermostat - Hi Limit (550 Deg.).....	1
10	01-1000V6-00189	Overload (0.8-1.2 Amp.) (Lift & Rotate).....	1
11	01-1000V6-00188	Base - Relay Overload.....	1
12	01-1000V9-00170	Control - Ignition (3 TFI, No Reset).....	1
*13	01-100V10-00251	Breaker - Circuit (10 Amp.).....	1
14	01-100V18-00149	Knob - Thermostat (Back-Up Controls).....	1
**15	01-1000V6-00265	Thermostat - 500 Deg.....	1
16	01-1M5083-00001	Backup Control Unit (Incls. Items 13, 14, 17, 18, & 19).....	1
17	01-1000V6-00221	Switch - MOM Transfer.....	1
18	01-1000V6-00220	Switch - Toggle 4 DPT (Back-Up Controls).....	1
19	01-1000V6-00271	Relay - DPDT (1/2 Hp., 120 VAC) (Back-Up Controls).....	1
20	01-1M5084-00001	Plate - Back-Up Control ID.....	1
21	01-1M5090-00001	Cover - Component Box W/O Back-Up Unit (24 In.).....	1
22	01-1M5090-00002	Cover - Component Box W/Back-Up Unit (19.5 In.) (Shown).....	1
23	01-1M2824-00001	Switch - Pressure.....	1
	01-1000V5-00014	Tie - Cable.....	4
	01-100V17-00259	Plug - Pipe 3/8 In. NPT, PLTD (W/O Back-Up Unit).....	1

* On previous construction machines, use Fuse 250 V., 3.0 Amp. purchased locally.

** Machines built before 8/25/06 must order item 16 for replacement.

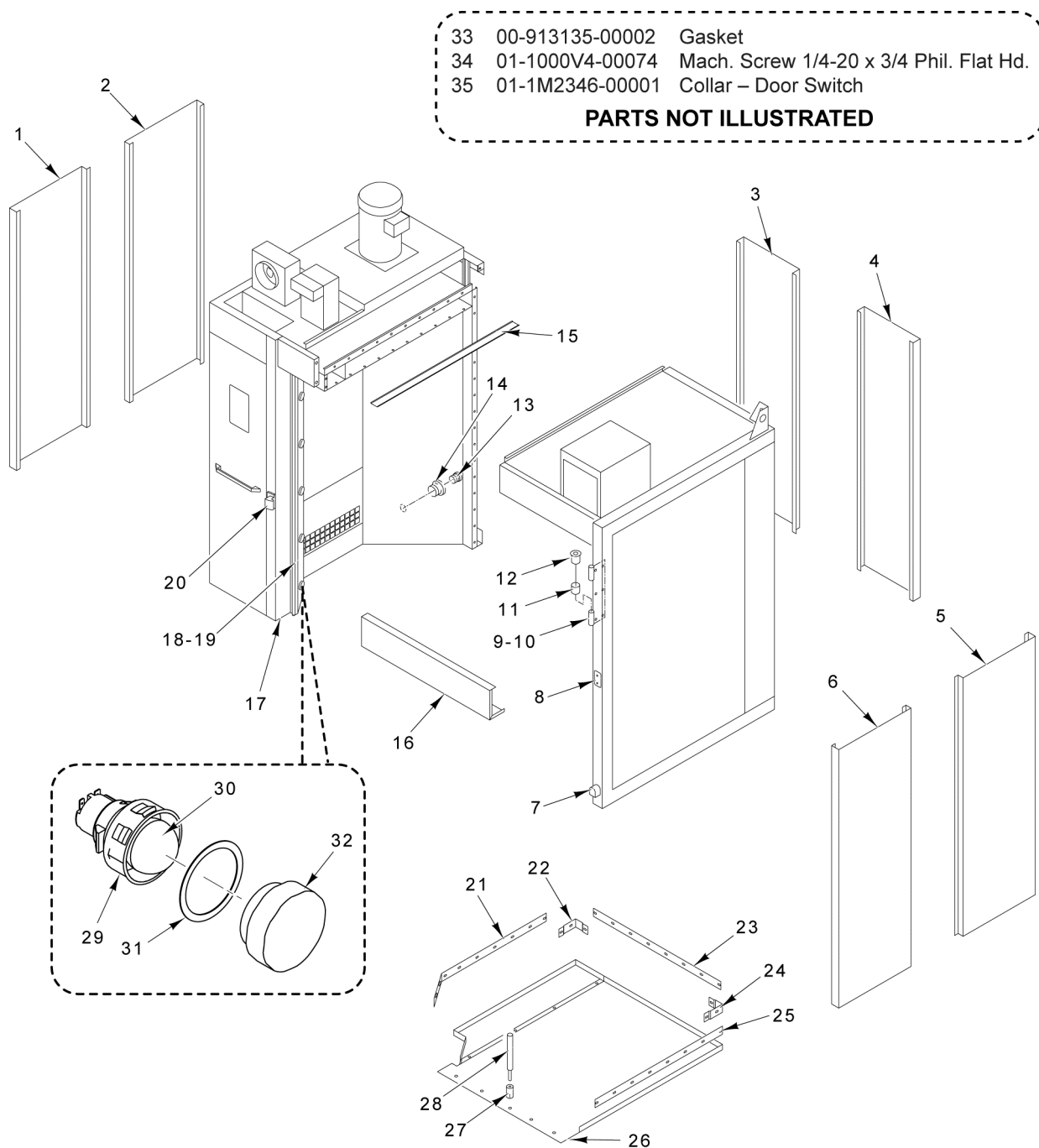


PL-58759

**COMPONENT BOX
(ML-132281)
(ON OR AFTER 8/2/05)**

**COMPONENT BOX
(ML-132281)
(ON OR AFTER 8/2/05)**

ILLUS. PL-58759	PART NO.	NAME OF PART	AMT.
1	01-1000V6-00118	Thermostat - Hi Limit (550 Deg.).....	1
2	01-1M5525-00002	Box - Junction (Incls. Items 1 & 4) (Machines Built Before 1/01/06).....	1
3	01-1M5525-00001	Box - Junction.....	1
4	01-1M5525-00106	Cover - Junction Box.....	1
5	01-1000V5-00101	Lug - Grounding.....	1
6	01-1000V5-00105	Terminal - Section (600 V.) (Flat Base).....	7
7	01-1000V5-00106	End - Section (600 V.) (Flat Base).....	2
8	01-100V10-00242	Filter - EMI.....	1
9	01-100V18-00115	Rail - Din (Sold per Inch).....	3
10	01-1M5946-00001	Kit - Circuit Breaker Replacement.....	2
11	01-1000V5-00252	Stop - Din Rail End.....	2
12	01-1000V6-00271	Relay - D.P.D.T. (1/2 Hp., 120 VAC) (CIT).....	1
13	01-1000V9-00170	Control - Ignition (3 TFI, No Reset).....	1
14	01-100V10-00251	Transformer (120-24 V.) (With Reset).....	1
15	01-1000V6-00232	Overload - Blower Circulation (208-240 V., 4-6 Amp., 3 Ph.).....	1
16	01-1000V6-00231	Contactor - Blower Circulation (3 Ph.).....	1
17	01-1M2824-00001	Switch - Pressure.....	1
18	01-1M5677-00001	Cover - Electric Module (Without Back-Up Controls).....	1
	01-1M5677-00002	Cover - Component Box.....	1
	01-1M5083-00001	Back-Up Control Unit.....	1



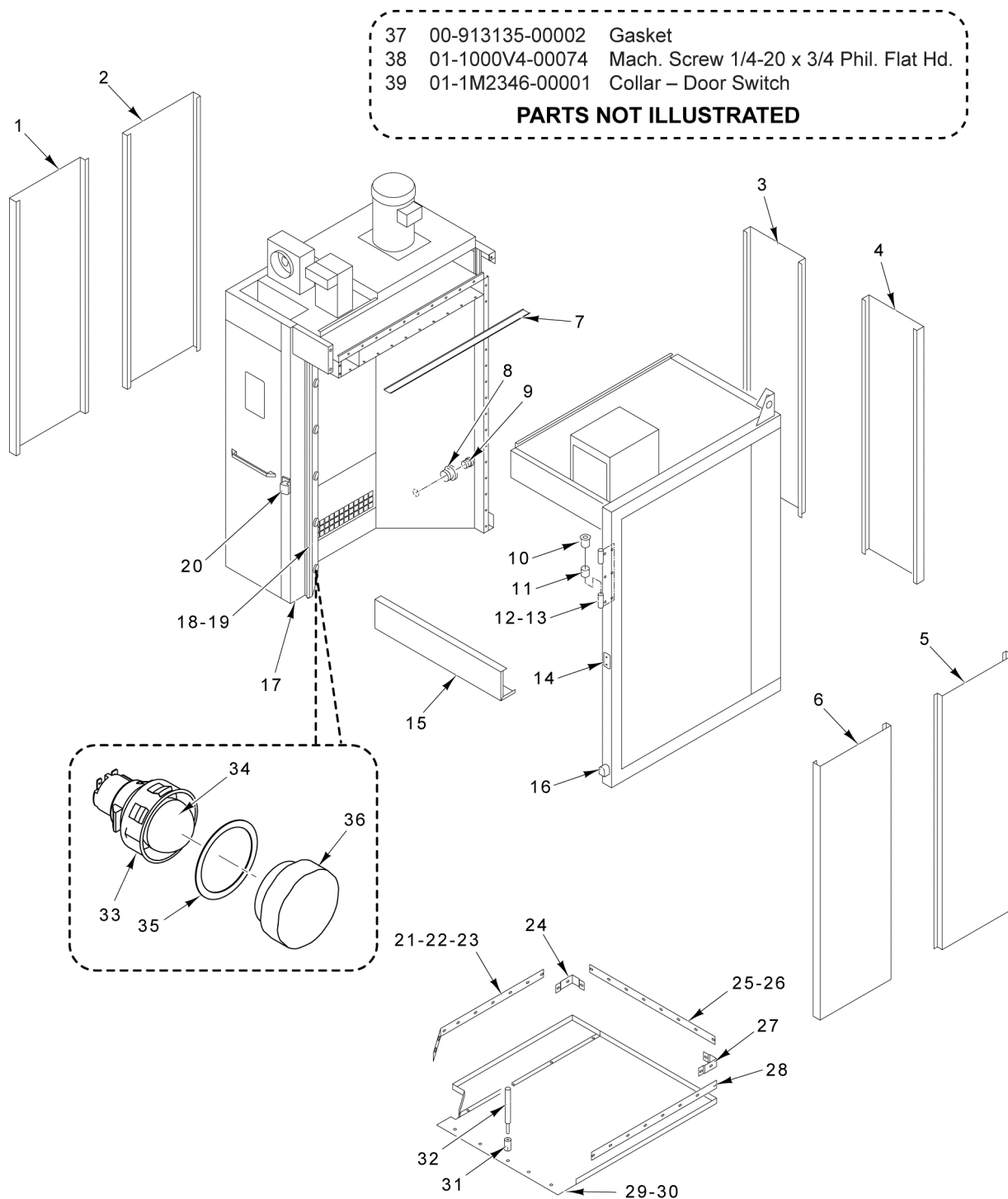
PL-57806

**CABINET
 (ML-132359)
 (BEFORE 8/1/05)**

**CABINET
(ML-132359)
(BEFORE 8/1/05)**

ILLUS. PL-57806	PART NO.	NAME OF PART	AMT.
1	01-1M2120-00010	Skin - Outer.....	1
2	01-1M2120-00009	Skin - Outer.....	1
3	01-1M2120-00010	Skin - Outer.....	1
4	01-1M2120-00009	Skin - Outer.....	1
5	01-1M2120-00010	Skin - Outer.....	1
6	01-1M2120-00009	Skin - Outer.....	1
7	01-100V17-00301	Ell 2-1/2 x 45 Deg. Blk.....	1
8	01-1M1711-0003C	Plate - Front Cover.....	1
*9	01-1M5918-00001	Hinge - Door (Female).....	2
*10	01-1M5918-00002	Hinge Assy. - Door.....	2
11	01-1000V0-00031	Bearing - (Nylon) (W/Shoulder).....	4
12	01-1000V0-00038	Bearing - Journal (Nylon).....	4
13	01-100V17-00259	Plug - Pipe 3/8 NPT (Brass).....	1
14	01-100V17-00266	Bushing 3/8 NPT x 3/4 NPT (Brass).....	1
15	01-100V21-00056	Tape - Fiberglass (Sold per Foot).....	AR
16	01-1M5430-00001	Skin - Outer Header.....	1
17	01-1M2335-00001	Wheel (For Installation).....	1
18	01-1M5289-00003	Gasket - Loading Door (Top).....	1
19	01-1M5289-00001	Gasket - Loading Door (Side).....	2
20	01-100V18-0120A	Strike - Chrome Plated.....	1
21	01-1M2072-00004	Trim - Floor (38 In.).....	1
22	01-1M2071-00002	Joint - Corner Floor Trim.....	AR
23	01-1M2072-00001	Trim - Floor (31 In.).....	1
24	01-1M2071-00001	Joint - Corner Floor Trim.....	AR
25	01-1M2072-00002	Trim - Floor (36 In.).....	1
26	01-1M2086-00001	Floor.....	1
27	01-1000V4-00073	Anchor - Drop-In 1/4-20.....	9
28	01-1000V4-0073A	Tool - Setting.....	1
29	01-1000V7-00027	Lamp - Oven (Complete) (Lens, Base, & Bulb).....	5
30	01-1000V7-00028	Bulb.....	AR
31	01-1000V7-0027G	Gasket.....	AR
32	01-1000V7-0027L	Lens - Glass.....	AR
33	00-913135-00002	Gasket - Red Silicone (Use With Items 21 thru 25) (Sold per Inch).....	AR
34	01-1000V4-00074	Mach. Screw 1/4-20 x 3/4 Phil. Flat Hd.....	4
35	01-1M2346-00001	Collar - Door Switch.....	1

* (Machines built before 2/01/07 must order items 9 & 10.)



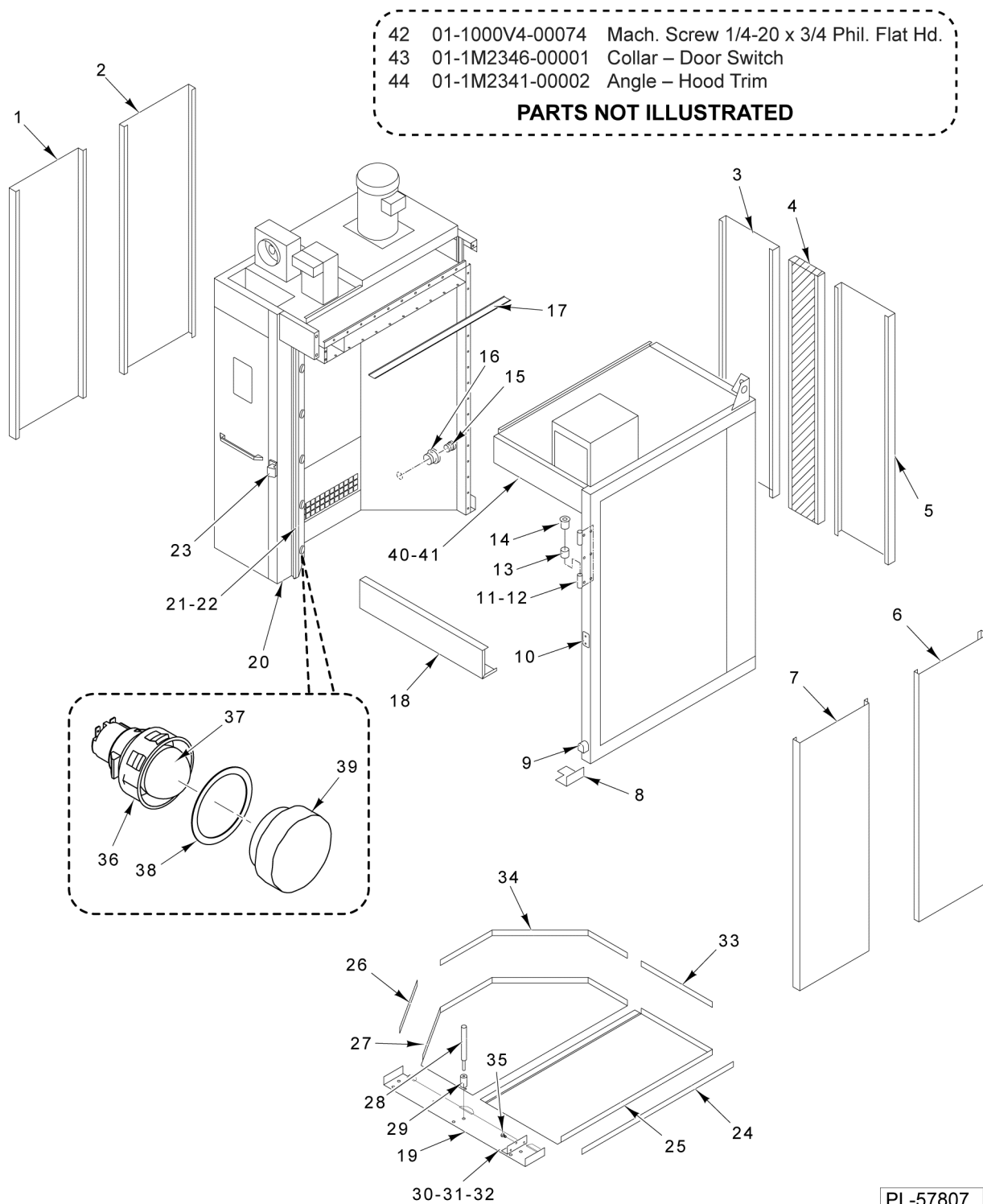
PL-57856

**CABINET
 (ML-132359)
 (ON OR AFTER 8/1/05)**

CABINET
(ML-132359)
(ON OR AFTER 8/1/05)

ILLUS. PL-57856	PART NO.	NAME OF PART	AMT.
1	01-1M5672-00002	Skin - Outer.....	1
2	01-1M5672-00001	Skin - Outer.....	1
3	01-1M5672-00002	Skin - Outer.....	1
4	01-1M5672-00001	Skin - Outer.....	1
5	01-1M5672-00002	Skin - Outer.....	1
6	01-1M5672-00001	Skin - Outer.....	1
7	01-100V21-00056	Tape - Fiberglass (Sold per Foot).....	AR
8	01-100V17-00266	Bushing 3/8 NPT x 3/4 NPT (Brass).....	1
9	01-100V17-00259	Plug - Pipe 3/8 NPT (Brass).....	1
10	01-1000V0-00038	Bearing - Journal (Nylon).....	4
11	01-1000V0-00031	Bearing - (Nylon) (W/Shoulder).....	4
*12	01-1M5918-00001	Hinge - Door (Female) (Machines Built On or After 2/01/07).....	2
*13	01-1M5918-00002	Hinge Assy. - Door (Machines Built On or After 2/01/07).....	2
14	01-1M1711-0003C	Plate - Cover Latch.....	1
15	01-1M5430-00001	Skin - Outer Header.....	1
16	01-100V17-00301	Ell 2-1/2 x 45 Deg. Blk.....	1
17	01-1M2335-00001	Wheel (For Installation).....	1
18	01-1M5289-00003	Gasket - Loading Door (Top).....	1
19	01-1M5289-00001	Gasket - Loading Door (Side).....	2
20	01-100V18-0120A	Strike - Chrome Plated.....	1
21	01-1M5872-00001	Floor Trim Kit (Machines Built On or After 11/01/07).....	1
22	01-1M2073-00004	Body - Floor Trim (Machines Built Before 11/01/07).....	1
23	01-1M2071-00102	Body - Joiner Corner (Machines Built Before 11/01/07).....	1
24	01-1M5872-00001	Floor Trim Kit (Machines Built On or After 11/01/07).....	1
25	01-1M5872-00102	Trim - Floor Rear (Machines Built On or After 11/01/07).....	1
26	01-1M5872-00001	Floor Trim Kit (Machines Built On or After 11/01/07).....	1
27	01-1M5872-00001	Floor Trim Kit (Machines Built On or After 11/01/07).....	1
28	01-1M5872-00001	Floor Trim Kit (Machines Built On or After 11/01/07).....	1
29	01-1M2086-00001	Floor.....	1
30	01-1M5869-00001	Floor - Single (Machines Built On or After 11/01/07).....	1
31	01-1000V4-00073		9
32	01-1000V4-0073A	Tool - Setting.....	1
33	01-1000V7-00027	Lamp - Oven (Complete) (Lens, Base, & Bulb).....	5
34	01-1000V7-00028	Bulb.....	AR
35	01-1000V7-0027G	Gasket.....	AR
36	01-1000V7-0027L	Lens - Glass.....	AR
37	00-913135-00002	Gasket - Red Silicone (Use With Items 21 thru 25) (Sold per Inch).....	AR
38	01-1000V4-00074	Mach. Screw 1/4-20 x 3/4 Phil. Flat Hd.....	4
39	01-1M2346-00001	Collar - Door Switch.....	1

* (Machines built before 2/01/07 must order items 12 & 13.)



**CABINET
 (ML-132281)
 (BEFORE 8/1/05)**

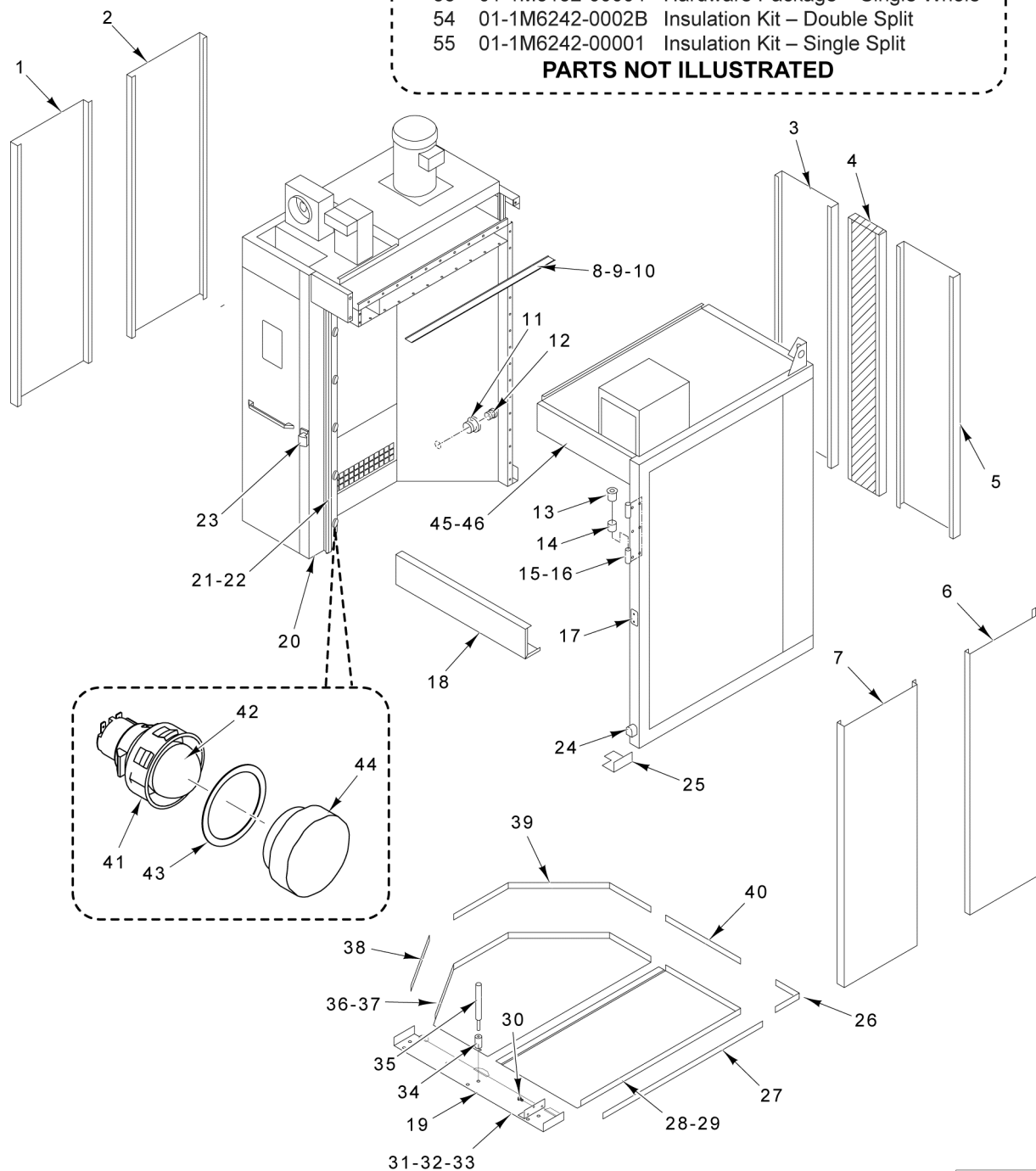
CABINET
(ML-132281)
(BEFORE 8/1/05)

ILLUS. PL-57807	PART NO.	NAME OF PART	AMT.
1	01-1M2120-00011	Skin - Outer (Non-Symmetrical Flanges).....	1
2	01-1M2120-00012	Skin - Outer (Symmetrical Flanges).....	1
3	01-1M5267-00001	Skin - Outer Drain.....	1
4	01-1M5672-00005	Skin - Outer Split Assy.....	1
5	01-1M2120-00004	Skin - Outer.....	1
6	01-1M2120-00012	Skin - Outer (Symmetrical Flanges).....	1
7	01-1M2120-00011	Skin - Outer (Non-Symmetrical Flanges).....	1
8	01-1M5285-00001	Jamb - Stop.....	1
9	01-100V17-00301	Ell 2-1/2 x 45 Deg. Blk.....	1
10	01-1M1711-0003C	Plate - Cover Latch.....	1
*11	01-1M5918-00001	Hinge - Door (Female).....	2
*12	01-1M5918-00002	Hinge Assy. - Door.....	2
13	01-1000V0-00031	Bearing - (Nylon) (W/Shoulder).....	4
14	01-1000V0-00038	Bearing - Journal (Nylon).....	4
15	01-100V17-00259	Plug - Pipe 3/8 NPT (Brass).....	1
16	01-100V17-00266	Bushing 3/8 NPT x 3/4 NPT (Brass).....	1
17	01-100V21-00056	Tape - Fiberglass (Sold per Foot).....	AR
18	01-1M5030-00001	Skin - Outer Header.....	1
19	01-1M5610-00002	Kit - Threshold Installation.....	1
20	01-1M2335-00001	Wheel (For Installation).....	1
21	01-1M5289-00002	Gasket - Loading Door 50 In. (Top).....	1
22	01-1M5289-00001	Gasket - Loading Door 83 In. (Side).....	2
23	01-100V18-0120A	Strike - Chrome Plated.....	1
24	01-1M2072-00003	Trim - Floor (46 In.).....	1
25	01-1M5564-00002	Skin - Floor (RH).....	1
26	01-1M5004-00003	Trim - Floor.....	1
27	01-1M5564-00001	Skin - Floor (LH).....	1
28	01-1000V4-0073A	Tool - Setting.....	1
29	01-1000V4-00073	Anchor - Drop-In 1/4-20.....	9
30		Screw 1/4-20 x 1/2 or 1 (As Needed).....	AR
31	01-1M5610-00201	Shim - Jamb Plate (Not Shown).....	AR
32	01-1M5570-00001	Threshold Weldment.....	1
33	01-1M5004-00001	Trim - Floor.....	1
34	01-1M5004-00002	Trim - Floor.....	1
35		Screw 10-32 Phil. Hd. (SST).....	6
36	01-1000V7-00027	Lamp - Oven (Complete) (Lens, Base, & Bulb).....	5
37	01-1000V7-00028	Bulb.....	AR
38	01-1000V7-0027G	Gasket.....	AR
39	01-1000V7-0027L	Lens - Glass.....	AR
40	01-1M2211-00002	Skin - Ceiling.....	1
41	01-1M2131-00007	Top - False (Ceiling).....	1
42	01-1000V4-00074	Mach. Screw 1/4-20 x 3/4 Phil. Flat Hd.....	4
43	01-1M2346-00001	Collar - Door Switch.....	1
44	01-1M2341-00002	Angle - Hood Trim.....	1

* (Machines built before 2/01/07 must order items 11 & 12.)

47	01-1000V4-00074	Mach. Screw 1/4-20 x 3 Flat Hd.
48	01-1M2346-00001	Collar – Door Switch
49	01-1M2341-00002	Angle - Hood Trim
50	01-1M5152-00001	Hardware Package – Double
51	01-1M5152-00002	Hardware Package – Security
52	01-1M5152-00003	Hardware Package – Single Split
53	01-1M5152-00004	Hardware Package – Single Whole
54	01-1M6242-0002B	Insulation Kit – Double Split
55	01-1M6242-00001	Insulation Kit – Single Split

PARTS NOT ILLUSTRATED



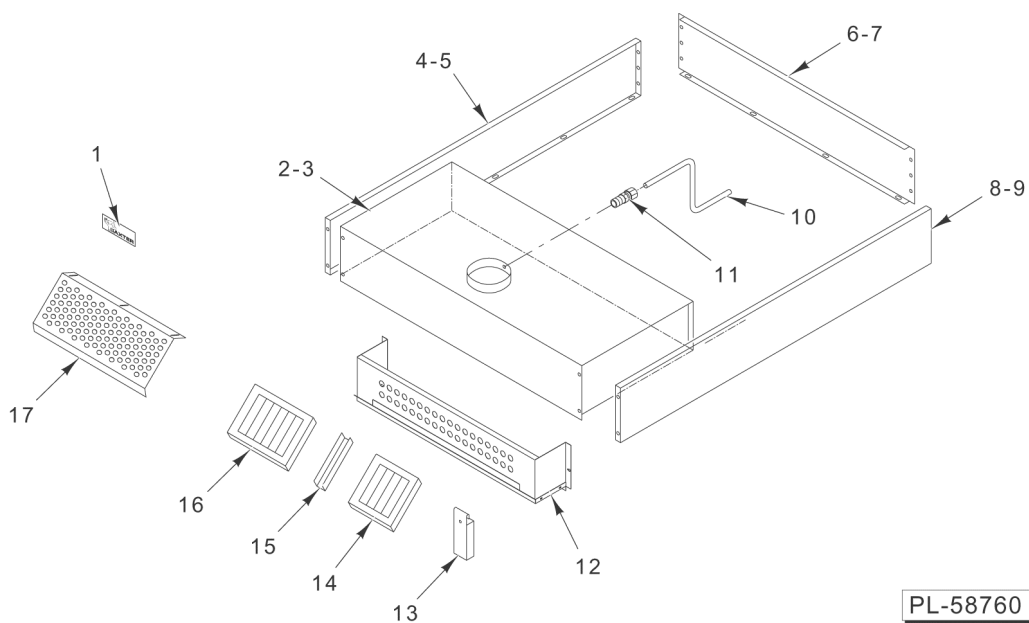
PL-57857

**CABINET
(ML-132281)
(ON OR AFTER 8/1/05)**

CABINET
(ML-132281)
(ON OR AFTER 8/1/05)

ILLUS. PL-57857	PART NO.	NAME OF PART	AMT.
1	01-1M5672-00003	Skin - Outer (Non-Symmetrical Flanges) (31 In.).....	1
2	01-1M5672-00001	Skin - Outer (Symmetrical Flanges) (20 In.).....	1
3	01-1M5672-00004	Skin - Outer Drain.....	1
4	01-1M5672-00005	Panel - Outer Wall Split.....	1
5	01-1M5672-00105	Skin - Outer Split.....	1
6	01-1M5672-00001	Skin - Outer (Symmetrical Flanges) (31 In.).....	1
7	01-1M5672-00003	Skin - Outer (Non-Symmetrical Flanges) (20 In.).....	1
8	01-100V21-00056	Tape - Fiberglass (Sold per Foot).....	AR
9	01-1000V4-00283	Mach. Screw 1/4-20 x 3/4 Hex Washer Hd. (SST).....	AR
10	01-1000V4-00284	Screw 10-32 x 3/4 Hex Washer Hd., Serrated Flange (SST).....	AR
11	01-100V17-00266	Bushing 3/8 NPT x 3/4 NPT (Brass).....	1
12	01-100V17-00259	Plug - Pipe 3/8 NPT (Brass).....	1
13	01-1000V0-00038	Bearing - Journal (Nylon).....	4
14	01-1000V0-00031	Bearing - (Nylon) (W/Shoulder).....	4
*15	01-1M5918-00001	(Machines Built On or After 12/01/07).....	2
*16	01-1M5918-00002	Hinge Assy. - Door (Machines Built On or After 12/01/07).....	2
17	01-1M1711-0003C	Plate - Cover Latch.....	1
18	01-1M5030-00001	Skin - Outer Header.....	1
19	01-1M5610-00002	Kit - Threshold Installation (Incls. Items 30 thru 35) (Machines Built Before 12/02/04)	AR
20	01-1M2335-00001	Wheel (For Installation).....	1
21	01-1M5289-00002	Gasket - Loading Door 50 In. (Top).....	1
22	01-1M5289-00001	Gasket - Loading Door 83 In. (Side).....	2
23	01-100V18-0120A	Strike - Chrome Plated.....	1
24	01-100V17-00301	Eil 2-1/2 x 45 Deg. Blk.....	1
25	01-1M5285-00001	Jamb - Stop.....	1
26	01-1M2071-00003	Joint - Corner Floor Trim.....	1
27	01-1M2072-00003	Trim - Floor (46 In.).....	1
28	01-1M5564-00002	Skin - Floor (RH) (Machines Built Before 12/01/07).....	1
29	01-1M5928-00202	Skin - Floor (RH) (Machines Built On or After 12/01/07).....	1
30		Screw 10-32 Phil. Hd. (SST).....	6
31		Screw 1/4-20 x 1/2 or 1 (As Needed).....	AR
32	01-1M5610-00201	Shim - Jamb Plate (Not Shown).....	AR
33	01-1M5570-00001	Threshold Weldment.....	1
34	01-1000V4-00073	Anchor - Drop-In 1/4-20.....	9
35	01-1000V4-0073A	Tool - Setting.....	1
36	01-1M5564-00001	Skin - Floor (LH) (Machines Built Before 12/01/07).....	1
37	01-1M5928-00201	Skin - Floor (LH) (Machines Built On or After 12/01/07).....	1
38	01-1M5004-00003	Trim - Floor.....	1
39	01-1M5004-00002	Trim - Floor.....	1
40	01-1M5004-00001	Trim - Floor.....	1
41	01-1000V7-00027	Lamp - Oven (Complete) (Lens, Base, & Bulb).....	5
42	01-1000V7-00028	Bulb.....	AR
43	01-1000V7-0027G	Gasket.....	AR
44	01-1000V7-0027L	Lens - Glass.....	AR
45	01-1M2211-00002	Skin - Ceiling.....	1
46	01-1M2131-00007	Top - False (Ceiling).....	1
47	01-1000V4-00074	Mach. Screw 1/4-20 x 3/4 Phil. Flat Hd.....	4
48	01-1M2346-00001	Collar - Door Switch.....	1
49	01-1M2341-00002	Angle - Hood Trim.....	1
50	01-1M5152-00001	Hardware Package - Double.....	1
51	01-1M5152-00002	Hardware Package - Security.....	1
52	01-1M5152-00003	Hardware Package - Single Split.....	1
53	01-1M5152-00004	Hardware Package - Single Whole.....	1
54	01-1M6242-0002B	Insulation Kit - Double Split.....	1
55	01-1M6242-00001	Kit - Insulation.....	1

* (Machines built before 2/01/07 must order items 15 & 16.)

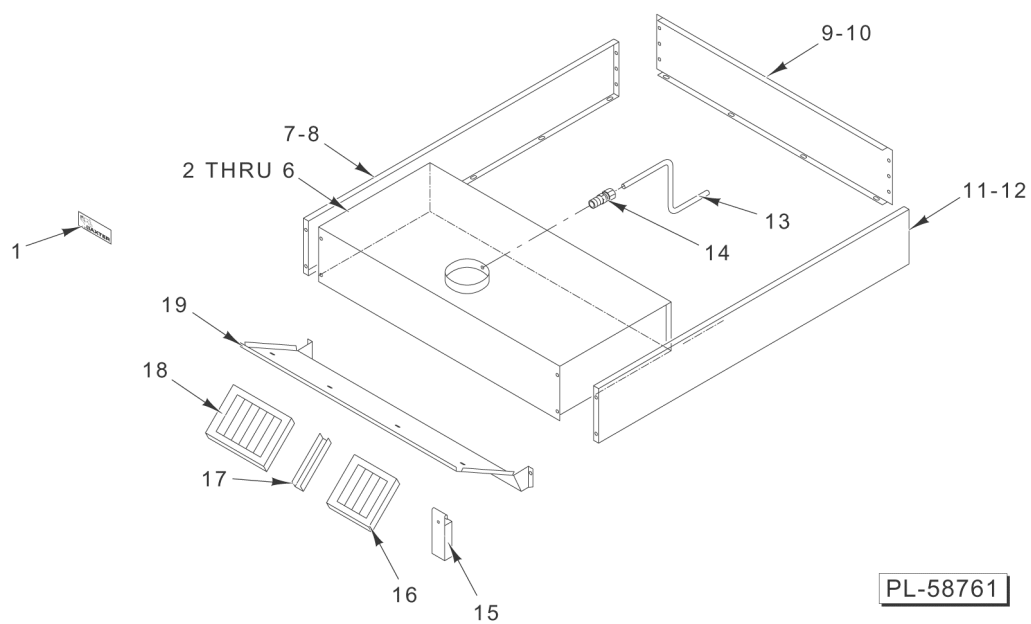


PL-58760

HOOD (ML-132359)

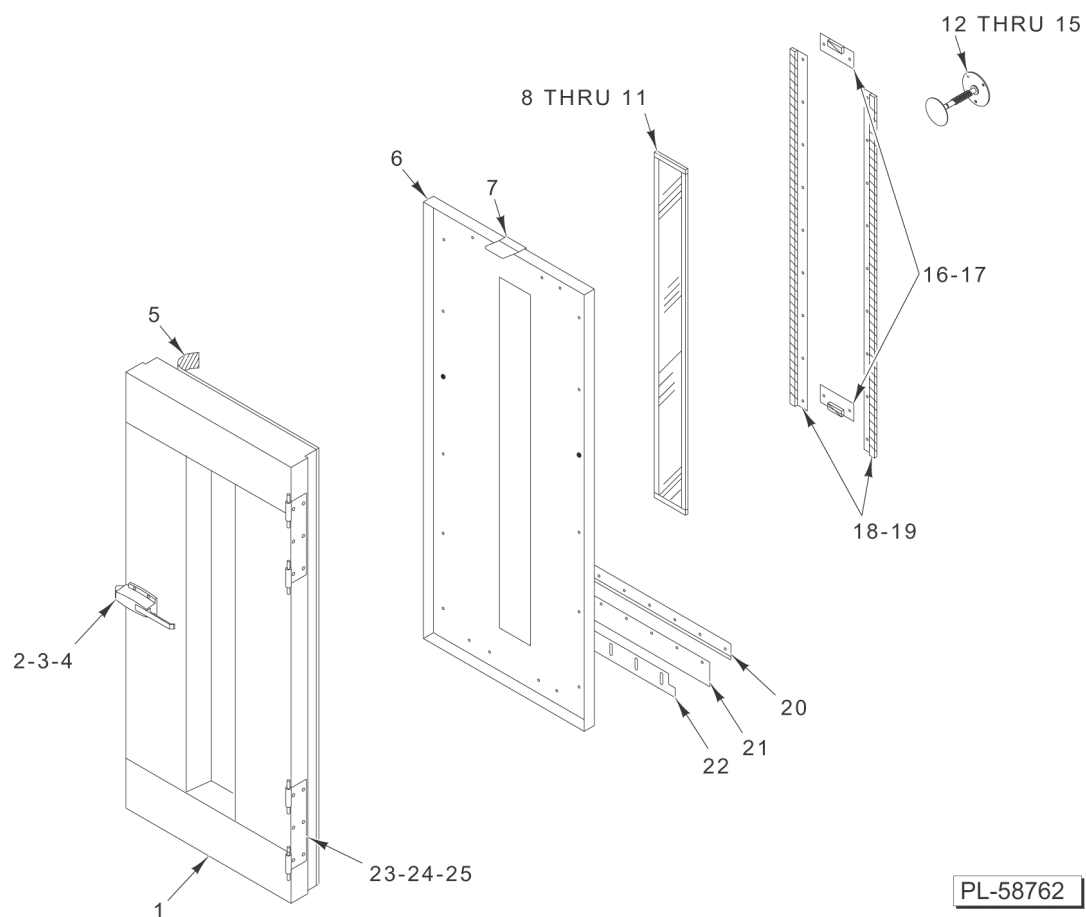
HOOD (ML-132359)

ILLUS.	PART NO.	NAME OF PART	AMT.
PL-58760			
1	01-100V16-00596	Logo - Baxter.....	1
2	01-1M5485-00001	Hood Assy. Type I (Incls. Items 12, 14, 15, & 16).....	1
3	01-1M5485-00002	Hood Assy. Type II (Incls. Items 12 & 17).....	1
4	01-1M5351-00001	Trim - Side (Machines Built Before 5/01/07).....	1
5	01-1M5945-00101	Trim - Side Hood (Single Rack) (Machines Built On or After 5/01/07).....	1
6	01-1M5352-00001	Trim - Rear (Machines Built Before 5/01/07).....	1
7	01-1M5945-00102	Trim - Rear Hood (Single Rack) (Machines Built On or After 5/01/07).....	1
8	01-1M5351-00001	Trim - Side (Machines Built Before 5/01/07).....	1
9	01-1M5945-00101	Trim - Side Hood (Single Rack) (Machines Built On or After 5/01/07).....	1
10	01-100V17-00004	Tube 1/4 O.D. x 72 In. Lg. (Alum.) (Sold per Inch).....	1
11	FP-078-49	Fitting - Tube (1/4 In.) (Brass).....	1
12	01-1M5489-00001	Baffle - Hood Assy.....	1
13	01-1M3032-00001	Cup - Hood Grease.....	1
14	01-100V18-00089	Filter - Hood 16 x 20 W/Drop (Type I Hood).....	1
15	01-1M2247-00001	Filter - Filter (Type I Hood).....	1
16	01-100V18-00088	Filter - Hood 16 x 16 W/Drop (Type I Hood).....	2
17	01-1M5492-00001	Panel - Baffle (Type II Hood).....	1

**HOOD (ML-132281)**

HOOD (ML-132281)

ILLUS. PL-58761	PART NO.	NAME OF PART	AMT.
1	01-100V16-00596	Logo - Baxter.....	1
2	01-1M5378-00003	Hood Assy. - Type I (Double Rack) (Machines Built Before 8/5/03).....	1
3	01-1M5681-00001	Hood Assy. (Double Rack) (Machines Built On or After 8/5/03).....	1
4	01-100V13-00134	Box - Filter (19-3/4 x 15-9/16) (Type I Hood).....	1
5	01-100V13-00135	Plenum - Panel Box (15-9/16 x 1) (Type II Hood).....	1
6	01-1M5147-00002	Panel - Plenum (Type II Hood).....	2
7	01-1M5351-00002	Trim - Side (Machines Built Before 5/1/07).....	1
8	01-1M5945-00201	Trim - Side (Double Rack) (Machines Built On or After 5/01/07).....	1
9	01-1M5352-00002	Trim - Rear.....	1
10	01-1M5945-00202	Trim - Rear (Double Rack).....	1
11	01-1M5351-00002	Trim - Side (Machines Built Before 5/1/07).....	1
12	01-1M5945-00201	Trim - Side (Double Rack) (Machines Built On or After 5/01/07).....	1
13	01-100V17-00004	Tube 1/4 O.D. x 72 In. Lg. (Alum.) (Sold per Inch).....	1
14	FP-078-49	Fitting - Tube (1/4 In.) (Brass).....	1
15	01-1M3032-00001	Cup - Hood Grease.....	1
16	01-100V18-00089	Filter - Hood 16 x 20 W/Drop (Type I Hood).....	1
17	01-1M2247-00002	Filter - Filter.....	1
18	01-100V18-00088	Filter - Hood 16 x 16 W/Drop (Type I Hood).....	3
19	01-1M5140-00002	Deflector - Air.....	1
	01-1M5690-00001	Kit - Hood Assy. (Type I Hood) (Machines Built Before 8/1/05) (Incls. items 1, 2, 4, 7, 9, 11, & 16 thru 19).....	1
	01-1M5690-00002	Kit - Hood Assy. (Type II Hood) (Machines Built Before 8/1/05) (Incls. items 1, 2, 5, 6, 7, 9, 11, 17, & 18).....	1
	01-1M5690-00003	Kit - Hood Assy. (Type I Hood) (Machines Built On or After 8/1/05) (Incls. items 1, 3, 4, 7, 9, 11, & 16 thru 19).....	1
	01-1M5690-00004	Kit - Hood Assy. (Type II Hood) (Machines Built On or After 8/1/05) (Incls. items 1, 3, 5, 6, 7, 9, 11, 17, & 19).....	1
	01-1M5884-00001	Kit - Hood Assy. (Machines Built On or After 05/01/07) (Incls. items 7, 8, 10, & 12).....	1

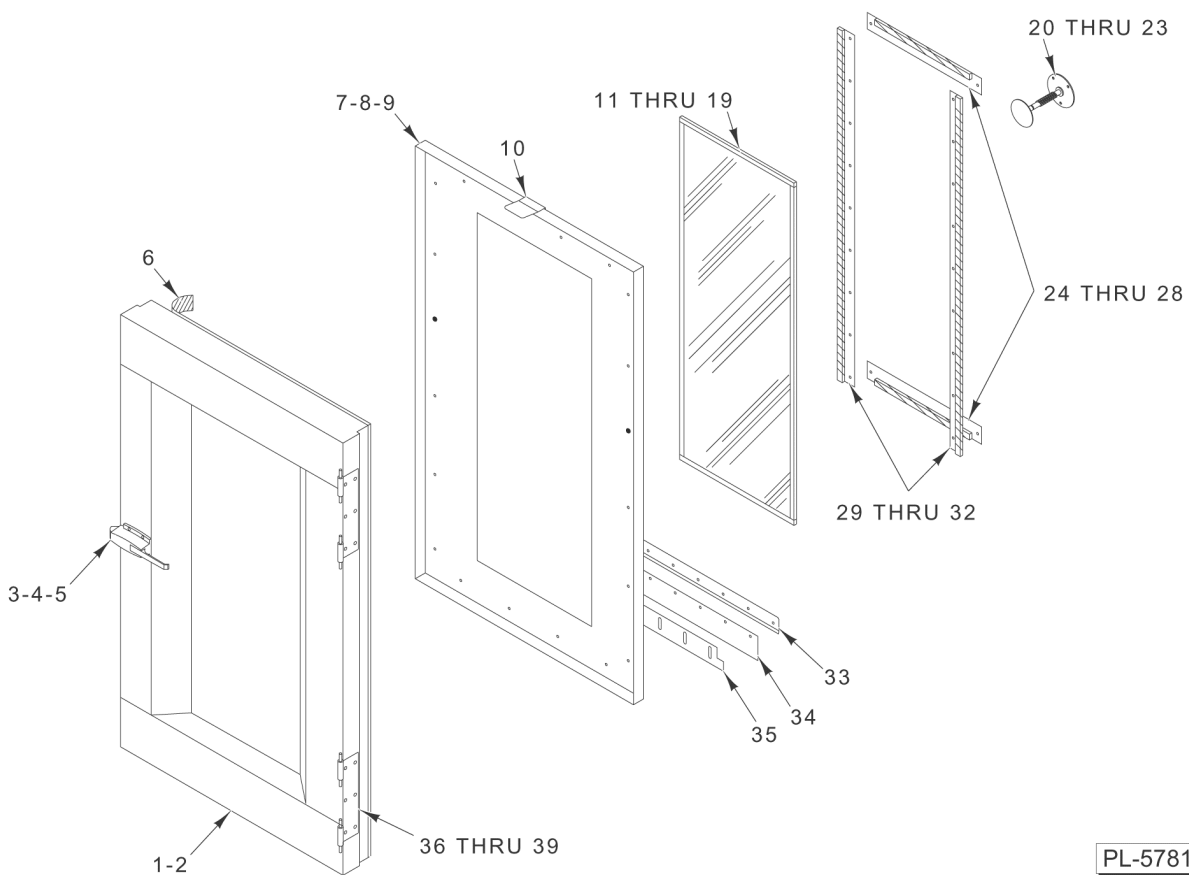


LOADING DOOR (ML-132359)

LOADING DOOR (ML-132359)

ILLUS.	PART NO.	NAME OF PART	AMT.
PL-58762			
1	01-1M2133-00001	Weldment - Door.....	1
2	01-100V18-0120B	Handle - Chrome Plated (Odrer with Item 3).....	1
3	01-100V16-00259	Label - Warning.....	1
4	01-1M5910-00001	Spacer - Door Handle.....	1
5	01-100V21-00065	Tape - Fiberglass (1/8 x 1) (Sold per Foot).....	18
6	01-1M2135-00001	Skin - Inner Door.....	1
7	01-1M2254-00001	Guide - Door Switch Actuator.....	1
8	01-1M4171-00002	Window Glass Assy. (Incls. Items 9, 10, & 11).....	1
9	01-100V16-0102C	Glass - Tempered 1/4 In. Thick.....	1
10	00-513886-00003	Sealer (Clear).....	AR
11	01-100V16-00611	Gasket - Window (Sold per Foot).....	12
12	01-1M1435-00002	Handle - Interior Door (Incls. Items 13 thru 15).....	1
13	01-100V20-00010	Spring - Compression 7/16 O.D.....	1
14	01-1M1761-0001C	Plate - Interior Door Handle.....	1
15	01-1000V1-00036	Ring - Retaining 7/16 In. (Zinc).....	1
16	01-1M2937-00002	Retainer - Window.....	2
17	01-100V21-0039A	Tape - Silicone (1/8 x 3/4).....	10
18	01-1M2937-00001	Retainer - Window.....	2
19	01-100V21-0039A	Tape - Silicone (1/8 x 3/4).....	62
20	01-1M2255-00001	Clamp - Floor Sweep.....	1
21	01-1M2778-00001	Strip - Silicone Floor Seal.....	1
22	01-1M2769-00001	Support - Floor Seal.....	1
*23	01-1M5918-00002	Hinge Assy. - Door (Machines Built Before 2/01/07) (Incls. Item 25).....	2
*24	01-1M5918-00001	Hinge - Door (Female).....	2
25	01-1M5918-00201	Pin - Hinge Loading Door.....	2
	01-1M5551-00001	Door Assy. - Loading (Incls. Items 1 thru 25).....	1
	01-1M5551-00004	Door Assy. - Loading W/Grid (Packaged).....	1
	01-1000V4-00067	Speed Nut.....	26
	01-1000V4-00074	Mach. Screw 1/4-20 x 3/4 Phil. Flat Hd.....	16
	01-1A2876-00101	Guard - Window 210.....	5
	01-1M5289-00003	Gasket - Loading Door.....	1

* (Machines built before 2/01/07 must order items 23 & 24.)

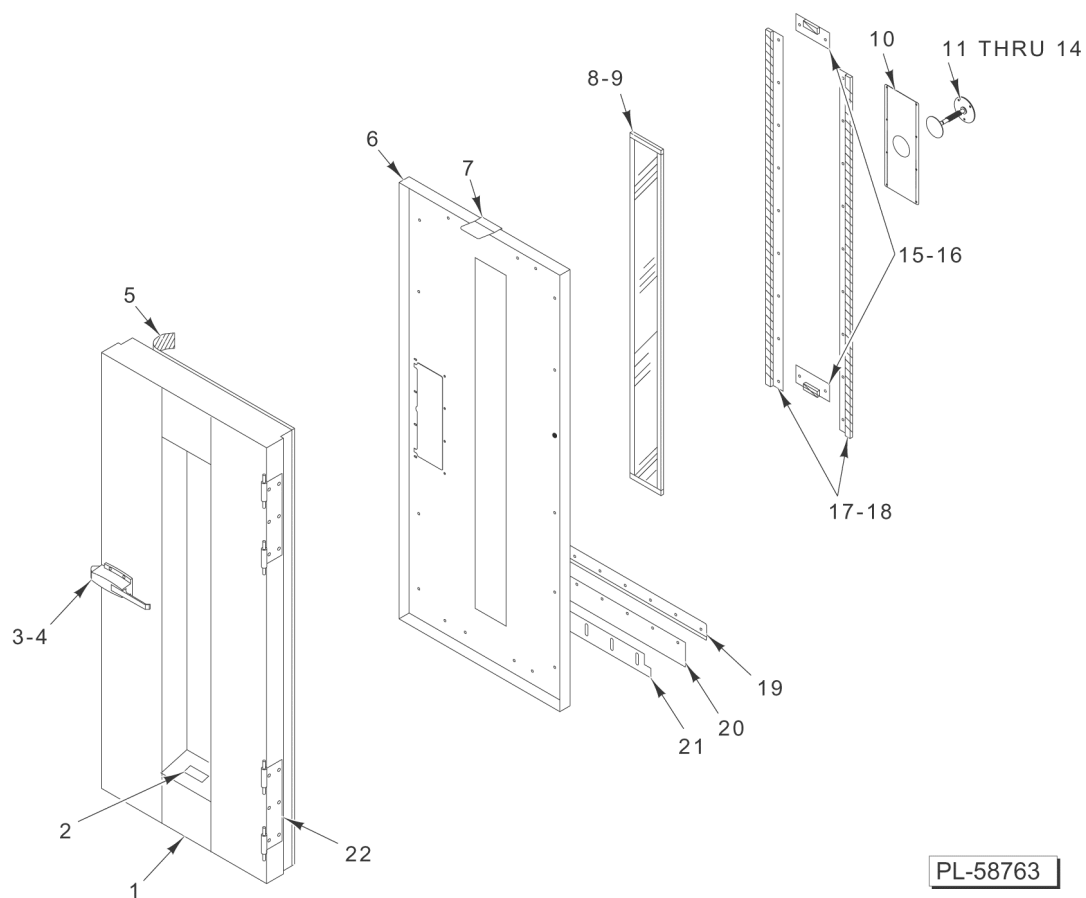


LOADING DOOR (ML-132281)

LOADING DOOR (ML-132281)

ILLUS. PL-57810	PART NO.	NAME OF PART	AMT.
1	01-1M5590-00002	Weldment - Door (21 In. Window).....	1
2	01-1M2133-00002	Weldment - Door (10 In. Window).....	1
3	01-100V18-0120B	Handle - Chrome Plated.....	1
4	01-100V16-00259	Label - Warning.....	2
5	01-1M5910-00001	Spacer - Door Handle.....	1
6	01-100V21-00065	Tape - Fiberglass (1/8 x 1) (Sold per Foot).....	20
7	01-1M5376-00002	Skin - Inner Door (21 In. Window).....	1
8	01-1M2135-00002	Skin - Inner Door (10 In. Window).....	1
9	01-1M5591-00001	Skin - Inner Door (Wide Window).....	1
10	01-1M2254-00001	Guide - Door Switch Actuator.....	1
11	01-1M4171-00003	Window Glass Assy. (21 In. Window) (Incls. Items 14, 16, & 17) (Previous Construction).....	1
12	01-1M4171-00002	Window Glass Assy. (10 In. Window) (Incls. Items 15, 16, & 18).....	1
13	01-100V16-00643	Glass - Triple Pane (21 In. Window) (Current Construction).....	1
14	01-100V16-0102J	Glass - Tempered 1/4 In. Thick (21 In. Window).....	1
15	01-100V16-0102C	Glass - Tempered 1/4 In. Thick (10 In. Window).....	1
16	00-513886-00003	Sealer (Clear).....	AR
17	01-100V21-00060	Gasket - U (Silicone) (21 In. Window) (Use With Item 14) (Sold per Foot).....	1
18	01-100V16-00611	Gasket - Window (10 In. Window).....	1
19	01-100V16-0644A	Gasket - Window (21 In. Window) (Use With Item 13).....	1
20	01-1M1435-00002	Handle - Interior Door (Incls. Items 21, 22, & 23).....	1
21	01-100V20-00010	Spring - Compression 7/16 O.D.....	1
22	01-1M1761-00001	Plate - Interior Door Handle.....	1
23	01-1000V1-00036	Ring - Retaining 7/16 In. (Zinc).....	1
24	01-1M2937-00003	Retainer - Window (Horizontal) (21 In. Window) (Incls. Item 27) (Previous Construction) 2.....	AR
25	01-1M2937-00002	Retainer - Window (Horizontal) (10 In. Window) (Incls. Item 27).....	2
26	01-1M5574-00001	Retainer - Window (Horizontal) (21 In. Window) (Current Construction).....	2
27	01-100V21-0039A	Tape - Silicone (1/8 x 3/4).....	22
28	01-100V21-00162	Tape - Silicone Foam (Current Construction) (Sold per Inch).....	AR
29	01-1M2937-00001	Retainer - Window (Vertical) (21 In. Window) (Incls. Item 31) (Previous Construction).....	2
30	01-1M5574-00002	Retainer - Window (Vertical) (10 In. Window) (Incls. Item 32) (Current Construction).....	2
31	01-100V21-0039A	Tape - Silicone (1/8 x 3/4).....	62
32	01-100V21-00162	Tape - Silicone Foam (Sold per Inch).....	AR
33	01-1M2255-00002	Clamp - Floor Sweep.....	1
34	01-1M2778-00002	Strip - Silicone Floor Seal.....	1
35	01-1M2769-00002	Support - Floor Seal.....	1
*36	01-1M5918-00002	Hinge - Door (Male) (Machines Built Before 2/01/07) (Incls. Item 38).....	2
*37	01-1M5918-00001	Hinge - Weldment (Female) (Machines Built On or After 2/01/07).....	2
38	01-1M5918-00201	Pin - Hinge Loading Door.....	2
39	01-1000V0-00080	Bearing - Door Hinge (Brass).....	2
	01-1000V4-00067	Speed Nut.....	AR
	01-1000V4-00074	Mach. Screw 1/4-20 x 3/4 Phil. Flat Hd.....	AR
	01-1M5289-00001	Gasket - Loading Door Jamb.....	1
	01-1M5289-00002	Gasket - Loading Door Header.....	1
	01-1A2876-00101	Guard - Window 210.....	5
	01-1A2876-00102	Guard - Window HBA2.....	5
	01-1M5551-00005	Door Assy. - Loading W/Grid (10 In. Window) (Packaged).....	1
	01-1M5551-00006	Door Assy. - Loading W/Grid (21 In. Window) (Packaged).....	1
	01-1M5551-00003	Door Assy. - Loading (Wide Window) (Packaged) (Machines Built On or After 1/21/05).....	1
	01-1M5592-00201	Guard - Window (21 In. Window Triple Pane).....	5

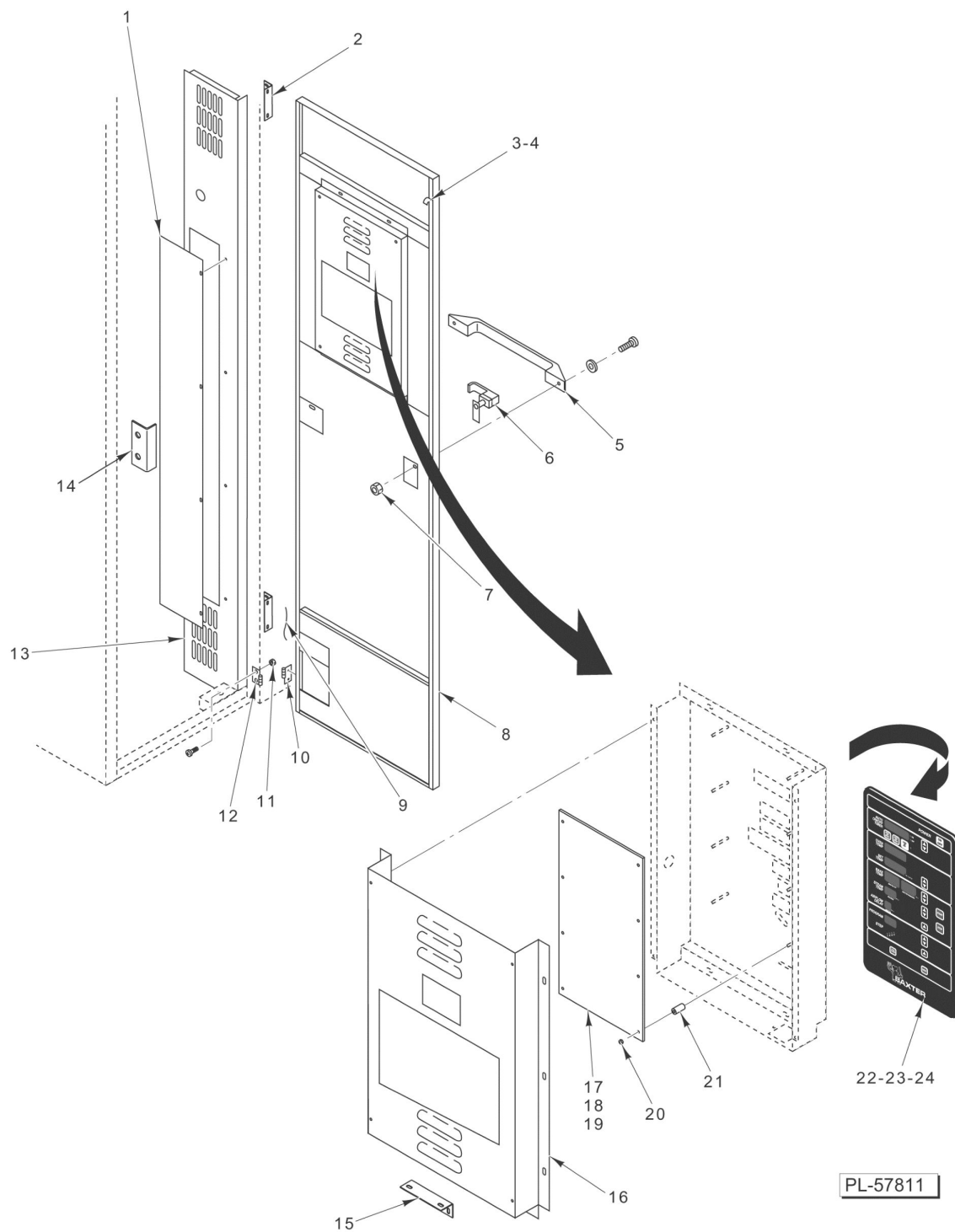
* (Machines built before 2/01/07 must order items 36 & 37.)



**DOOR ASSEMBLY
(PUSH LOCK TYPE)**

DOOR ASSEMBLY (PUSH LOCK TYPE)

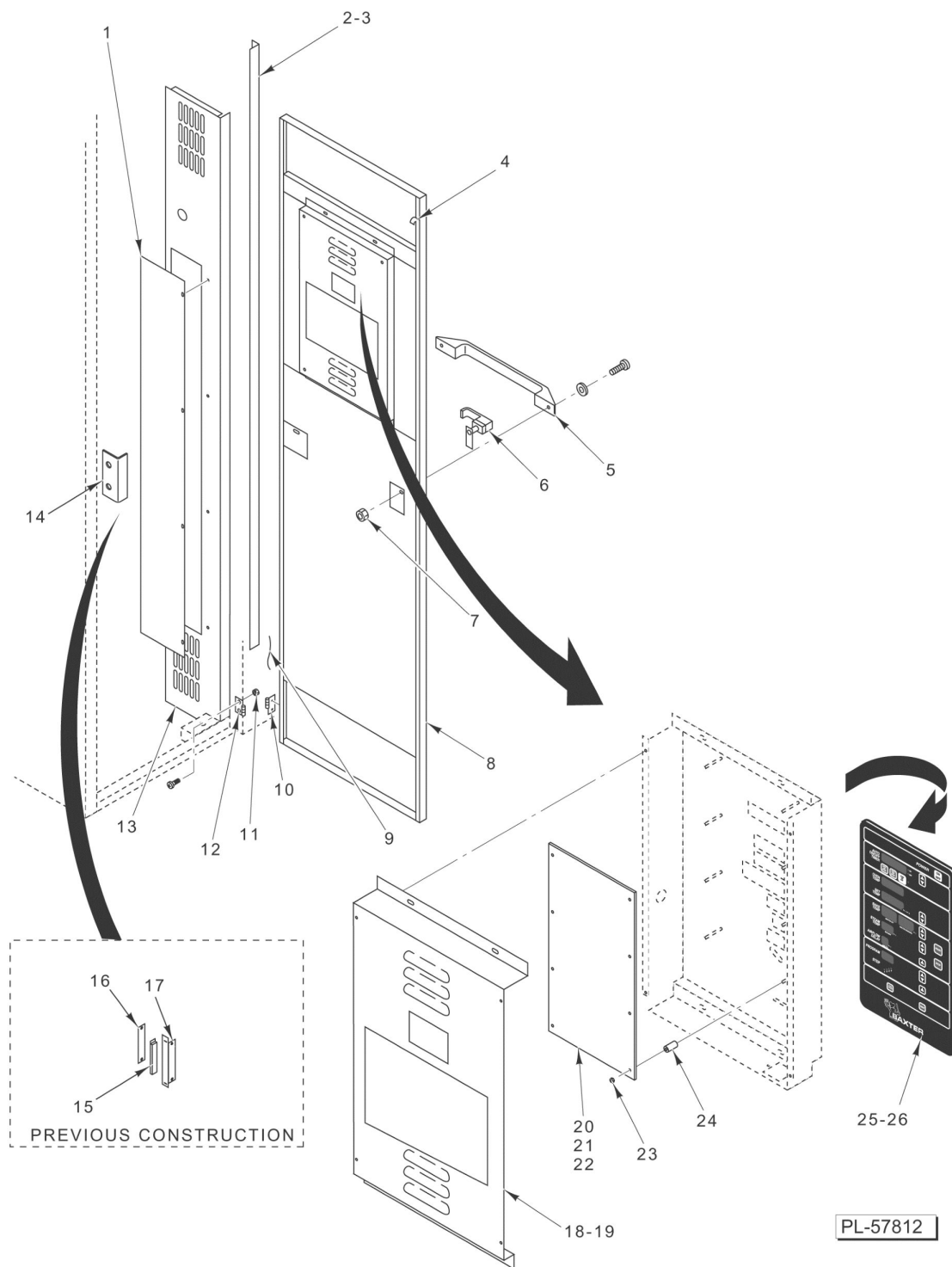
ILLUS.	PART NO.	NAME OF PART	AMT.
PL-58763			
1	01-1M6033-00001	Weldment - Door.....	1
2	01-100V16-0168C	Label - Caution.....	1
3	01-100V18-0120B	(Order with 01-100V16-00259).....	1
4	01-1M5910-00001	Spacer - Door Handle.....	1
5	01-100V21-00065	Tape - Fiberglass (1/8 x 1) (Sold per Foot).....	30
6	01-1M6034-00101	Skin - Inner Door.....	1
7	01-1M2254-00001	Guide - Door Switch Actuator.....	1
8	01-100V16-00709	Glass - Triple Pane.....	1
9	01-100V16-0644B	Gasket - Window (1 Pc. Fused Corner).....	1
10	01-1M5920-00209	Cover - Inner Door Latch.....	2
11	01-1M1435-00002	Handle - Interior Door (Incls. Items 12 thru 14).....	1
12	01-100V20-00010	Spring - Compression 7/16 O.D.....	1
13	01-1M1761-00001	Plate - Interior Door Handle.....	1
14	01-1000V1-00036	Ring - Retaining 7/16 In. (Zinc).....	1
15	01-1M6030-00001	Retainer - Horizontal Door Glass.....	2
16	01-100V21-00162	Tape - Silicone Foam (1/8 x 1-11/64) (Sold per Inch).....	10
17	01-1M5843-00001	Retainer - Window.....	2
18	01-100V21-00162	Tape - Silicone Foam (1/8 x 1-11/64) (Sold per Inch).....	60
19	01-1M6034-00102	Sweep - Inner Door.....	1
20	01-100V16-0683A	Gasket - Floor Sweep.....	1
21	01-1M6034-00103	Sweep - Outer Door.....	1
22	01-1M5918-00001	Hinge - Door (Female).....	2
	01-1M6034-00001	Door Assy. - Push Lock (Incls. Items 1 thru 22).....	1
	01-1M5092-00006	Insulation (Packaged).....	1



CONTROL CABINET, DOOR, AND CONTROLLER (ML-132359)

CONTROL CABINET, DOOR, AND CONTROLLER (ML-132359)

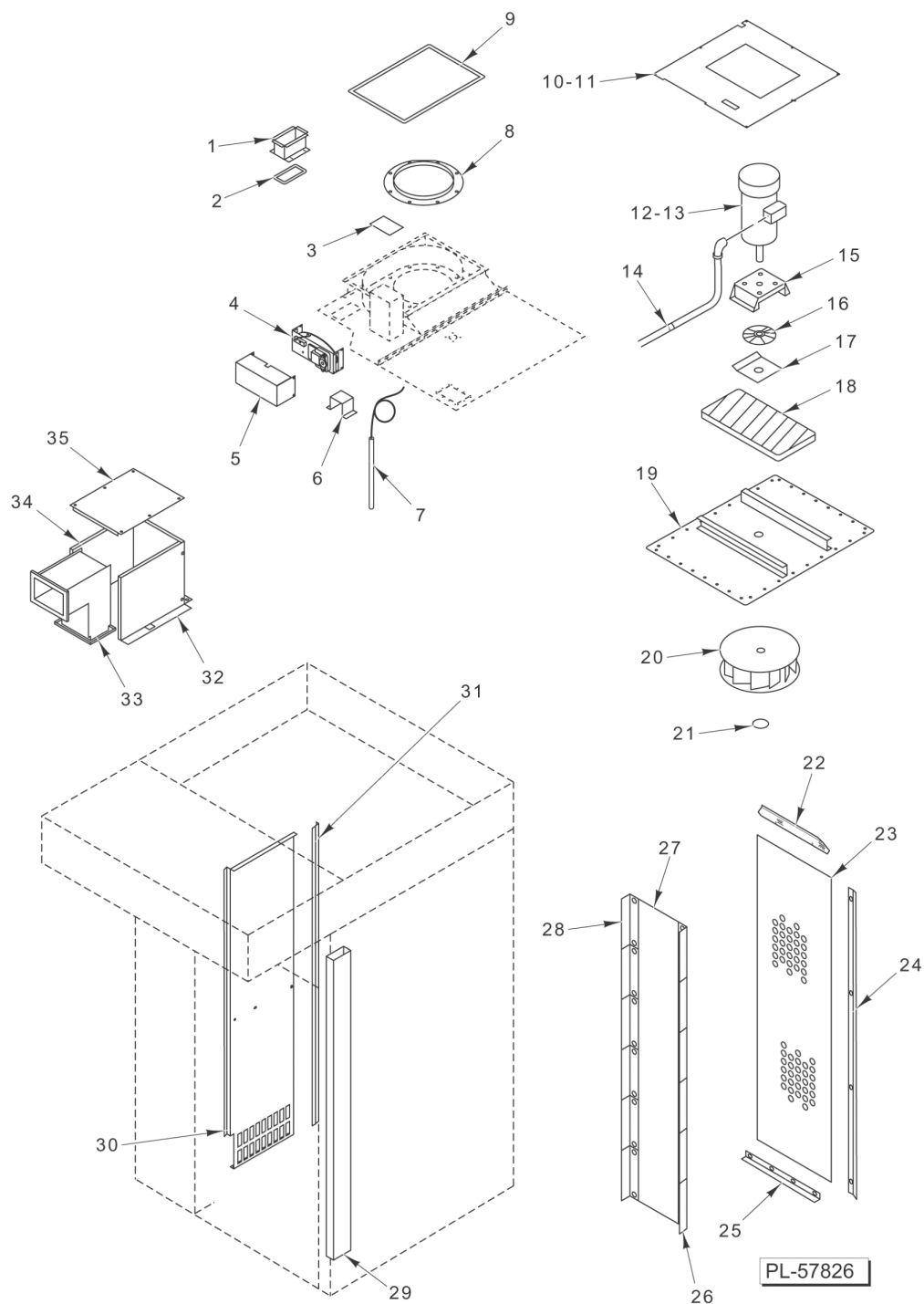
ILLUS. PL-57811	PART NO.	NAME OF PART	AMT.
1	01-1M5150-00001	Cover - Light Access.....	1
2	01-1M5482-00001	Angle - Control Cabinet.....	2
3	01-100V21-00092	Gasket - PVC-Extruded ("B" Shape) (Sold per Foot).....	6
4	01-100V21-00148	Trim - Rubber Edge.....	1
5	01-100V18-00091	Handle.....	1
6	01-100V18-00161	Latch.....	1
7	01-1000V4-00165	Nut Hex.....	2
8	01-1M5480-00001	Door - Control Assy. (Incls. Items 2, 3, 5, 6, 9, & 12).....	1
9	01-1M2777-00001	Strap - Ground.....	1
10	01-1M1934-00001	Hinge - Control Door (Male).....	3
11	01-1000V4-00165	Nut Hex.....	6
12	01-1M1934-00002	Hinge - Control Door (Female).....	3
13	01-1M5149-00001	Panel - Service (Light Access).....	1
14	01-1M5479-00001	Catch - Control Door.....	1
15	01-1M5482-00001	Bracket.....	2
16	01-1M5405-00001	Cover - Controller.....	1
17	01-100V16-00590	EPROM (Standard).....	1
18	01-100V16-00648	EPROM (Advanced).....	1
19	01-100V16-00565	PC Board - Control.....	1
20	01-1000V4-00165	Nut Hex.....	8
21	01-1000V5-00164	Spacer - PC Board.....	8
22	01-100V16-0545B	Overlay - Controller (Standard).....	1
23	01-100V16-0546B	Overlay - Controller (Advanced) (On units built before 3/28/05, order Item 18).....	1
24	01-100V23-00F10	Fuse (1 Amp., 250 V.).....	1
	01-1M5569-00003	Kit - Conversion (Standard to Advanced).....	1
	01-1M5569-00004	Kit - Conversion (Advanced to Standard).....	1
	01-100V10-00223	Alarm - Piezo Pre-wired.....	1
	01-100V11-0030A	Connector - Seal Flex (3/8 x 90 Deg.).....	2
	01-100V16-00584	Label - Control Status.....	1
	01-1000V6-00249	Switch - Key Security.....	1



CONTROL CABINET, DOOR, AND CONTROLLER (ML-132281)

CONTROL CABINET, DOOR, AND CONTROLLER (ML-132281)

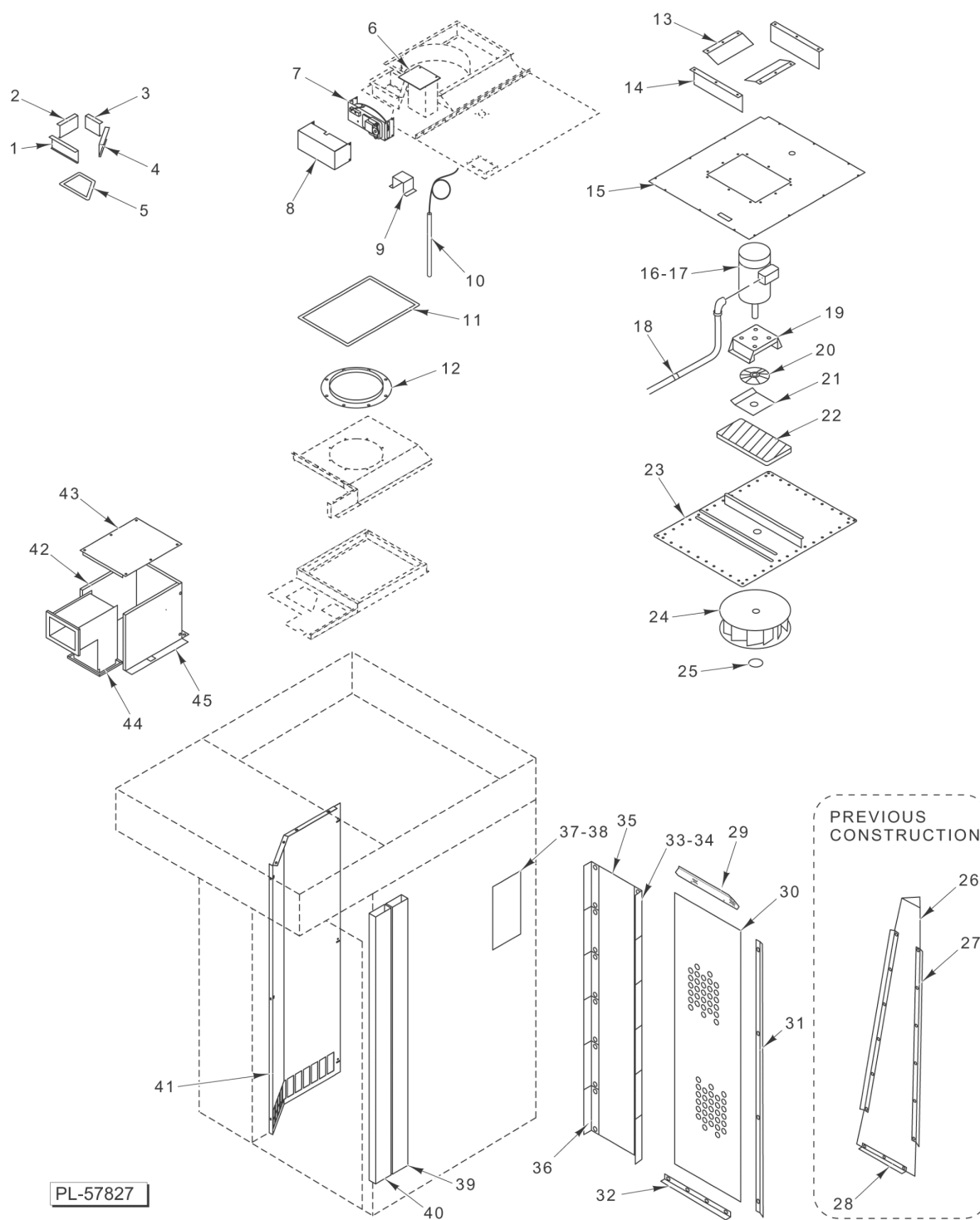
ILLUS. PL-57812	PART NO.	NAME OF PART	AMT.
1	01-1M5150-00001	Cover - Light Access.....	1
2	01-1M5175-00001	Angle - Control Cabinet (Machines Built Before 3/15/04).....	1
3	01-1M5482-00001	Angle - Control Cabinet (Machines Built On or After 4/01/04).....	2
4	01-100V21-00092	Gasket - PVC-Extruded ("B" Shape) (Sold per Foot).....	6
5	01-100V18-00091	Handle.....	1
6	01-100V18-00161	Latch (Machines Built On or After 4/01/04).....	1
7	01-1000V4-00165	Nut Hex.....	2
8	01-1M4992-00001	Door - Control.....	1
9	01-1M2777-00001	Strap - Ground.....	1
10	01-1M1934-00001	Hinge - Control Door (Male).....	3
11	01-1000V4-00165	Nut Hex.....	6
12	01-1M1934-00002	Hinge - Control Door (Female).....	3
13	01-1M5149-00001	Panel - Service (Light Access).....	1
14	01-1M5479-00001	Catch - Control Door (Machines Built On or After 4/01/04).....	1
15	01-100V16-00055	Magnet (Machines Built Before 4/01/04).....	1
16	01-1M1911-00102	Backer - Magnet Holder (Machines Built Before 4/01/04).....	1
17	01-1M1911-00101	Body - Magnet Holder (Machines Built Before 4/01/04).....	1
18	01-1M5060-00001	Cover - Controller (Machines Built Before 4/01/04).....	1
19	01-1M5405-00001	Cover - Controller (Machines Built On or After 4/01/04).....	1
20	01-100V16-00590	EPROM (Standard).....	1
21	01-100V16-00648	EPROM (Advanced).....	1
22	01-100V16-00565	PC Board - Control.....	1
23	01-1000V4-00165	Nut Hex.....	8
24	01-1000V5-00164	Spacer - PC Board.....	8
25	01-100V16-0545B	Overlay - Controller (Standard).....	1
26	01-100V16-0546B	Overlay - Controller (Advanced) (On units built before 3/28/05, order Item 21).....	1
	01-1M5569-00003	Kit - Conversion (Standard to Advanced).....	1
	01-1M5569-00004	Kit - Conversion (Advanced to Standard).....	1
	01-100V10-00223	Alarm - Piezo Pre-wired.....	1
	01-100V11-0030A	Connector - Seal Flex (3/8 x 90 Deg.).....	2
	01-100V16-00584	Label - Control Status.....	1



BLOWER, PANELS, AND VENTS (ML-132359)

BLOWER, PANELS, AND VENTS (ML-132359)

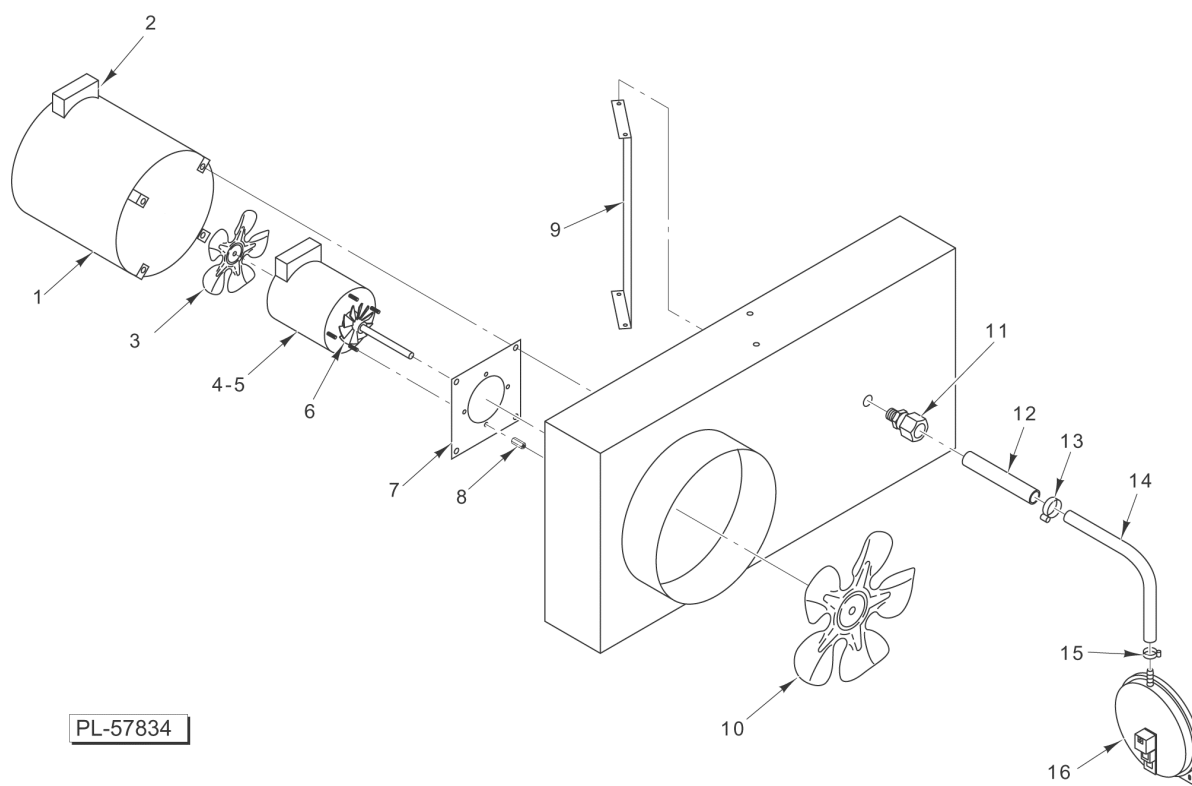
ILLUS. PL-57826	PART NO.	NAME OF PART	AMT.
1	01-1M5462-00001	Weldment - Rope Gasket.....	1
2	01-100V21-00072	Rope - Glass (3/4 Dia.) (Sold per Inch).....	AR
3	01-1M5834-00001	Vent - Intake Lid.....	1
4	01-1M5514-00002	Vent - Motor Actuator Assy.....	1
5	01-1M5101-00001	Cover - Vent Bracket.....	1
6	01-1M1433-00001	Protector - Thermocouple.....	1
7	01-1A1828-00001	Kit - Thermocouple.....	1
8	01-1M2451-00001	Bell - Inlet.....	1
9	01-100V21-00058	Tape - Teflon 1/8 x 1 (Sold per Inch).....	AR
10	01-1M5542-00001	Cover - Blower Insulation.....	1
11	01-1M2227-00001	Liner - Blower Insulation.....	1
12	01-1000V8-00052	Motor - Blower (3 Ph., 1-1/2 Hp.).....	1
13	01-1000V8-00067	Motor - Blower (1 Ph., 2 Hp.).....	1
14	01-100V11-00073	Clamp - Conduit (1/2).....	2
15	01-1M1360-00001	Mount - Blower Motor.....	1
16	01-1M2458-00001	Heat Slinger Assy.....	1
17	01-1M1794-00001	Cover - Blower Insulation.....	1
18	01-1M1795-00001	Insulation - Blower.....	1
19	01-1M2059-00001	Weldment - Blower Mount.....	1
20	01-1000V8-00041	Wheel - Blower (15 In. Dia.).....	1
21	01-1000V1-00028	Ring - Snap.....	1
22	01-1M2101-00004	Z-Bar (Pressure Panel).....	1
23	01-1M2579-00001	Wall - Inner Pressure Panel.....	1
24	01-1M2479-00003	Retainer - Pressure Panel Side Wall.....	2
25	01-1M2479-00002	Retainer - Pressure Panel Bottom Wall.....	2
26	01-1M5459-00001	Shutter - Pressure Panel 90 Deg.....	6
27	01-1M5523-00001	Body - Pressure Panel Shutter Support.....	1
28	01-1M5459-00002	Shutter - Pressure Panel 97 Deg.....	6
29	01-1M2089-00001	Duct - Bottom Vent.....	1
30	01-1M5473-00001	Panel - Suction.....	1
31	01-1M5476-00001	Bracket - Mounting (Suction Panel).....	1
32	01-1M2222-00001	Side - Duct Insulation Cover.....	1
33	01-1M2074-00001	Duct - Vent.....	1
34	01-1M2223-00001	Body - Duct Insulation Cover.....	1
35	01-1M2224-00001	Top - Duct Insulation Cover.....	1
	01-1M2060-00002	Blower Assy. (3 Ph.) (Incls. Items 6, 7, 10 thru 12, & 14 thru 21).....	1
	01-1M2060-00004	Blower Assy. (1 Ph.) (Incls. Items 6, 7, 10, 11, & 13 thru 21).....	1
	01-1M5827-0001A	Kit - Vent Switch Replacement.....	1
	01-1M5827-00101	Bracket - Vent Switch.....	1



BLOWER, PANELS, AND VENTS (ML-132281)

BLOWER, PANELS, AND VENTS (ML-132281)

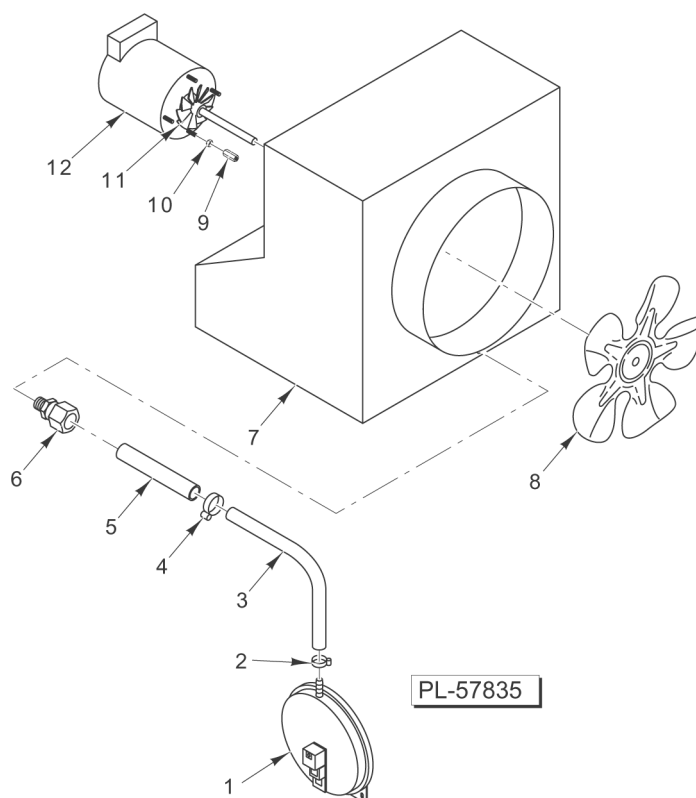
ILLUS. PL-57827	PART NO.	NAME OF PART	AMT.
1	01-1M5015-00003	Retainer - Exhaust Stack Packing.....	1
2	01-1M5015-00002	Retainer - Exhaust Stack Packing.....	1
3	01-1M5015-00004	Retainer - Exhaust Stack Packing.....	1
4	01-1M5015-00001	Retainer - Exhaust Stack Packing.....	1
5	01-100V21-00072	Rope - Glass (3/4 Dia.) (Sold per Inch).....	AR
6	01-1M5834-00001	Vent - Intake Lid.....	1
7	01-1M5514-00002	Vent - Motor Actuator Assy.....	1
8	01-1M5101-00001	Cover - Vent Bracket.....	1
9	01-1M1433-00001	Protector - Thermocouple.....	1
10	01-1A1828-00001	Kit - Thermocouple.....	1
11	01-100V21-00058	Tape - Teflon 1/8 x 1 (Sold per Inch).....	AR
12	01-1M2451-00002	Bell - Inlet.....	1
13	01-1M1895-00001	Cover - Blower Insulation.....	2
14	01-1M2227-00001	Liner - Blower Insulation Cover.....	2
15	01-1M5027-00001	Cover - Blower Insulation.....	1
16	01-1000V8-00052	Motor - Blower (3 Ph., 1-1/2 Hp.).....	1
17	01-1000V8-00067	Motor - Blower (1 Ph., 2 Hp.).....	1
18	01-100V11-00073	Clamp - Conduit (1/2).....	2
19	01-1M1360-00001	Mount - Blower Motor.....	1
20	01-1M2458-00001	Heat Slinger Assy.....	1
21	01-1M1794-00001	Cover - Blower Insulation.....	1
22	01-1M1795-00001	Insulation - Blower.....	1
23	01-1M5026-00001	Weldment - Blower Mount.....	1
24	01-1000V8-00058	Wheel - Blower (18 In. Dia.).....	1
25	01-1000V1-00028	Ring - Snap.....	1
26	01-1M2579-00001	Wall - Inner Pressure Panel (Previous Construction).....	1
27	01-1M2560-00002	Retainer - Pressure Panel Side Wall (Previous Construction).....	2
28	01-1M2560-00001	Retainer - Pressure Panel Bottom Wall (Previous Construction).....	1
29	01-1M5686-00207	Retainer - Pressure Panel Top.....	1
30	01-1M2572-00001	Screen - Pressure Panel.....	1
31	01-1M5686-00206	Retainer - Pressure Panel.....	2
32	01-1M5686-00205	Retainer - Pressure Panel.....	1
33	01-1M3117-00001	Shutter - Pressure Panel 97 Deg.....	6
34	01-1000V4-00020	Insert - Threaded 1/4-20.....	24
35	01-1M2096-00002	Body - Pressure Panel Shutter Support.....	1
36	01-1M5176-00001	Shutter - Pressure Panel 90 Deg.....	6
37	01-1M2557-00002	Guide - Pressure Panel Air (RH) (Previous Construction).....	1
38	01-1M2557-00001	Guide - Pressure Panel Air (LH) (Previous Construction).....	1
39	01-1M2566-00001	Duct - Side.....	1
40	01-1M2089-00001	Duct - Bottom Vent.....	1
41	01-1M5050-00001	Panel - Suction (Machines Built Before 4/25/07).....	1
42	01-1M5935-00002	Panel - Suction (Machines Built On or After 4/25/07) (Starting Serial #24-1045072)	1
43	01-1M2223-00001	Body - Duct Insulation Cover.....	1
44	01-1M2224-00001	Top - Duct Insulation Cover.....	1
45	01-1M2074-00001	Duct - Vent.....	1
46	01-1M2222-00001	Side - Duct Insulation Cover.....	1
	01-1M5025-00001	Blower Assy. (3 Ph.).....	1
	01-1M5025-00002	Blower Assy. (1 Ph.).....	1
	01-1M5177-00001	Pressure Panel Assy. (Incls. Items 33 thru 36).....	1
	01-100V16-00682	Gasket - Vent Duct.....	1
	01-1M5827-0001A	Kit - Vent Switch Replacement.....	1
	01-1M5827-00101	Bracket - Vent Switch.....	1



**DRAFT INDUCER
(ML-132359)
(BEFORE 7/26/05)**

**DRAFT INDUCER
(ML-132359)
(BEFORE 7/26/05)**

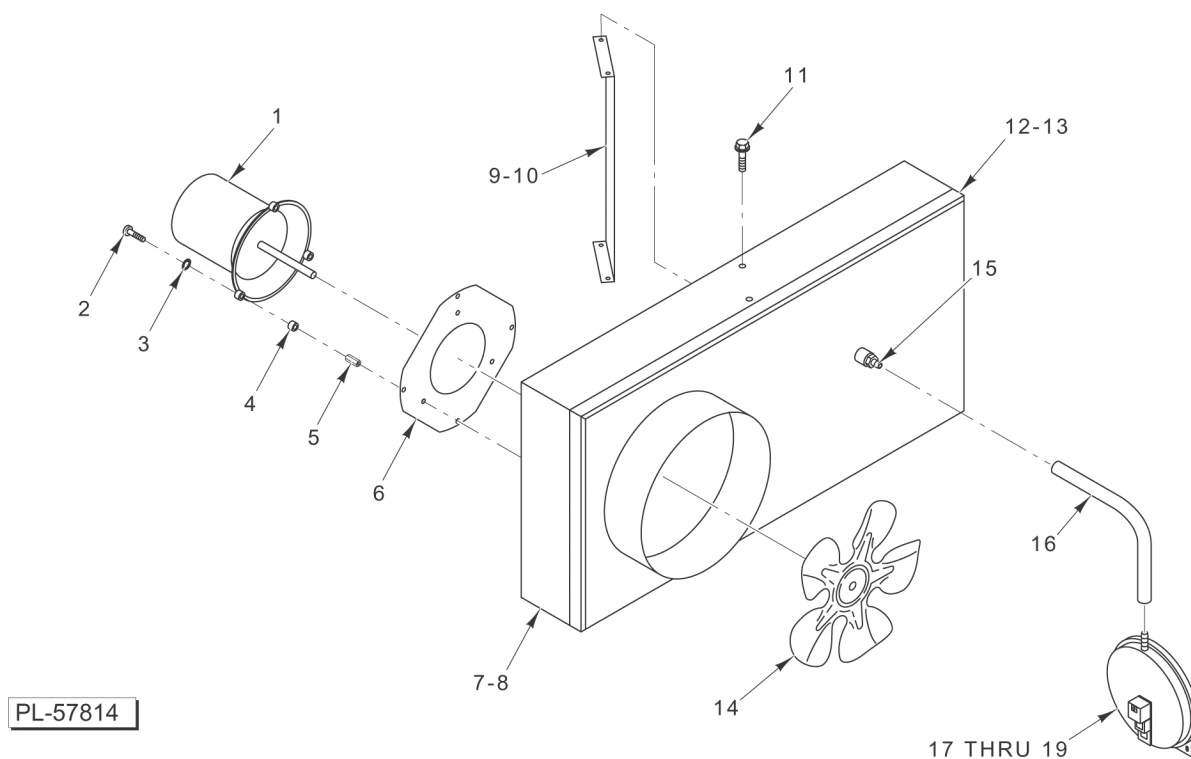
ILLUS.	PART NO.	NAME OF PART	AMT.
PL-57834			
1	01-1M5499-00001	Shroud - Motor Draft Inducer.....	1
2	01-100V11-0024A	Box - J.....	1
3	01-1000V8-00120	Blade - Fan (4 1/2 In. Dia.).....	1
4	01-1M5581-00002	Motor (3000 RPM).....	1
5	01-1000V5-00059	Bushing - Snap (Plastic).....	1
6	01-1000V8-00099	Blade - Fan (2 In. Dia.).....	1
7	01-1M5508-00001	Plate - Motor Draft Inducer.....	1
8	01-1M3001-00003	Spacer.....	1
9	01-1M5509-00001	Baffle - Draft Inducer.....	1
10	01-1000V8-00121	Blade - Fan (6-1/2 In. Dia.).....	1
11	FP-078-49	Fitting - Tube (1/4 In.) (Brass).....	1
12	01-100V17-00004	Tube 1/4 O.D. x 72 In. Lg. (Alum.).....	AR
13	01-1000V1-00018	Clamp - Hose 1/4 I.D. x 7/16 O.D.....	1
14	01-1A1023-00425	Tube - Black (Neoprene).....	1
15	01-1000V1-00018	Clamp - Hose 1/4 I.D. x 7/16 O.D.....	1
16	01-1M5651-00013	Switch - Pressure.....	1
	01-1M5654-00001	Inducer - Draft Assy.....	1
	01-1000V8-00122	Guard - Fan.....	1



**DRAFT INDUCER
(ML-132281)
(BEFORE 8/2/05)**

**DRAFT INDUCER
(ML-132281)
(BEFORE 8/2/05)**

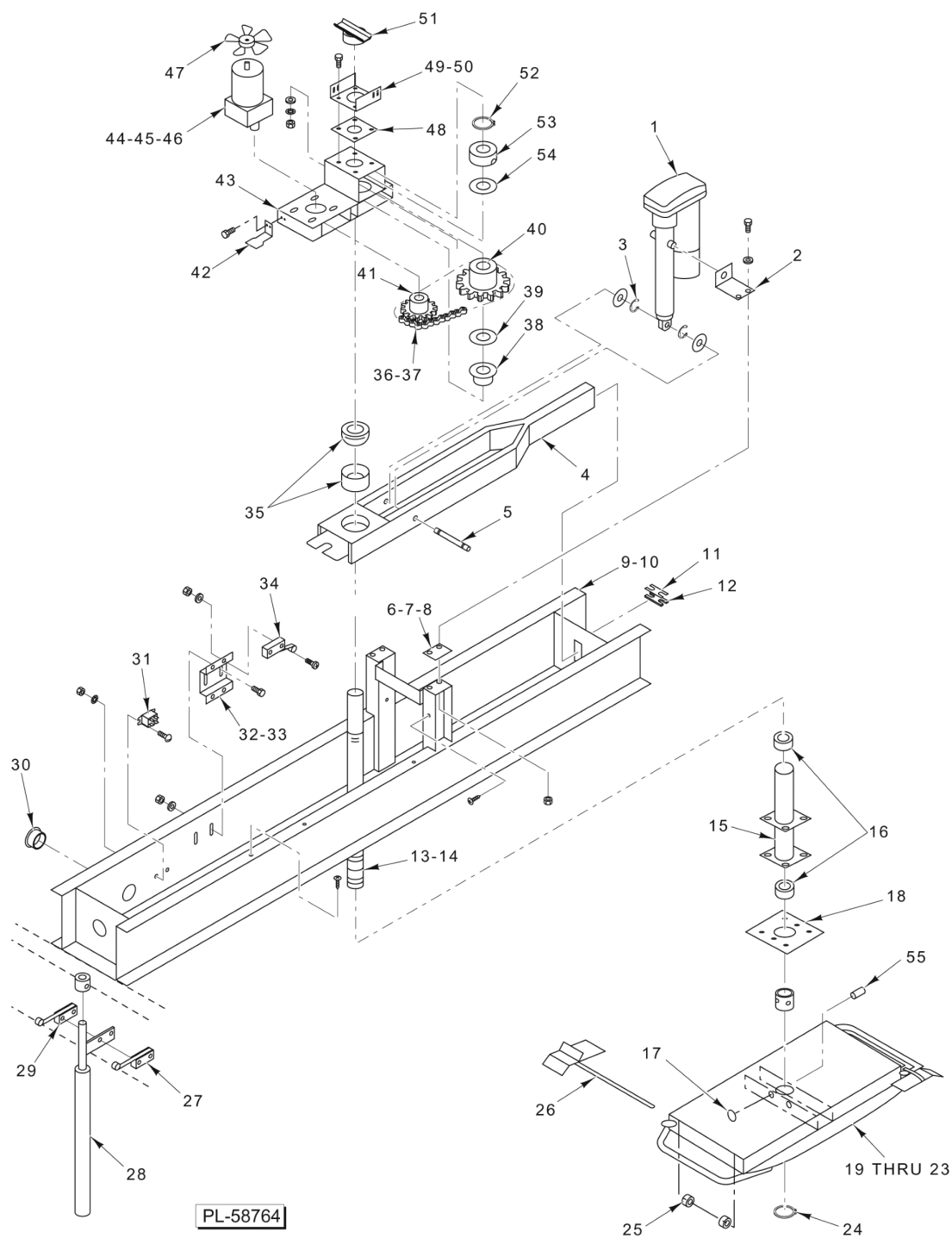
ILLUS.	PART NO.	NAME OF PART	AMT.
PL-57835			
1	01-1M5973-00002	Switch - Pressure 11" W.C.....	1
2	01-1000V1-00018	Clamp - Hose 1/4 I.D. x 7/16 O.D.....	1
3	01-1A1023-00425	Tube - Black (Neoprene).....	1
4	01-1000V1-00018	Clamp - Hose 1/4 I.D. x 7/16 O.D.....	1
5	01-100V17-00004	Tube 1/4 O.D. x 72 In. Lg. (Alum.).....	AR
6	FP-078-49	Fitting - Tube (1/4 In.) (Brass).....	1
7	01-1M5157-00001	Draft Inducer Weldment.....	1
8	01-1000V8-00113	Blade - Fan 8 In. Dia.....	1
9	01-1000V4-00220	Nut - Coupler 8-32 x 5/8.....	4
10	NS-046-51	Nut Assy. 8-32 Hex.....	4
11	01-1000V8-00099	Blade - Fan 2 In. Dia.....	1
12	01-1000V8-0098B	Motor - Venter (3000 RPM W/J-Box).....	1
	01-1M5156-00001	Draft Inducer Assy. (Incls. Items 7 thru 12).....	1



DRAFT INDUCER
(ML-132359 ON OR AFTER 7/26/05)
(ML-132281 ON OR AFTER 8/2/05)

DRAFT INDUCER
(ML-132359 ON OR AFTER 7/26/05)
(ML-132281 ON OR AFTER 8/2/05)

ILLUS. PL-57814	PART NO.	NAME OF PART	AMT.
1	01-1000V8-00133	Motor - Fan (3000 RPM) (Units Built On or After 2/01/08).....	1
2		Mach. Screw 10-32 x 3/8 Phil. Truss Hd., Type 1.....	3
3		Lockwasher #10 Internal Tooth, Type A.....	3
4	01-1000V5-00220	Bushing - Spacer.....	3
5	01-1M3001-00003	Spacer 10-32 x 3/4.....	3
6	01-1M5653-00001	Plate - Draft Inducer Fan Mounting.....	1
7	01-1M5655-00001	Box - Draft Inducer (ML-132359).....	1
8	01-1M5655-00002	Box - Draft Inducer (ML-132281).....	1
9	01-1M5657-00001	Damper - Draft Inducer (ML-132359).....	1
10	01-1M5657-00002	Damper - Draft Inducer (ML-132281).....	1
11		Screw 10-32 x 5/8 Hex Washer Hd. (SST).....	1
12	01-1M5656-00001	Cover Assy. - Draft Inducer (ML-132359).....	1
13	01-1M5656-00002	Cover Assy. - Draft Inducer (ML-132281).....	1
14	01-1000V8-00121	Blade - Fan.....	1
15	FP-078-49	Fitting - Tube (1/4 In.) (Brass).....	1
16	01-100V17-00004	Tube 1/4 O.D. x 72 In. Lg. (Alum.) (Sold per Inch).....	AR
17	01-1M5973-00001	Switch - Pressure (180 kBTU, 60 Hz.) (300 kBTU, 60 Hz.).....	1
18	01-1M5651-00018	Switch - Pressure (180 kBTU, 50 Hz.) (ML-132359).....	1
19	01-1M5651-00022	Switch - Pressure (350 kBTU, 60 Hz.) (300 kBTU, 50 Hz.) (ML-132281).....	1
	01-1M5507-00001	Hood - Connector.....	1
	01-1M5652-00002	Motor Assy. - Draft Inducer (Incls. items 1 & 6) (All Double Machines Built Before 2/01/08).....	1
	01-1M5654-00001	Draft Inducer Assy. (Incls. Items 1 thru 7, 9, 11, 12, & 14) (ML-132359).....	1
	01-1M5654-00002	Draft Inducer Assy. (Incls. Items 1 thru 6, 8, 10, 11, 13, & 14) (ML-132281).....	1



LIFTER AND ROTATOR

LIFTER AND ROTATOR

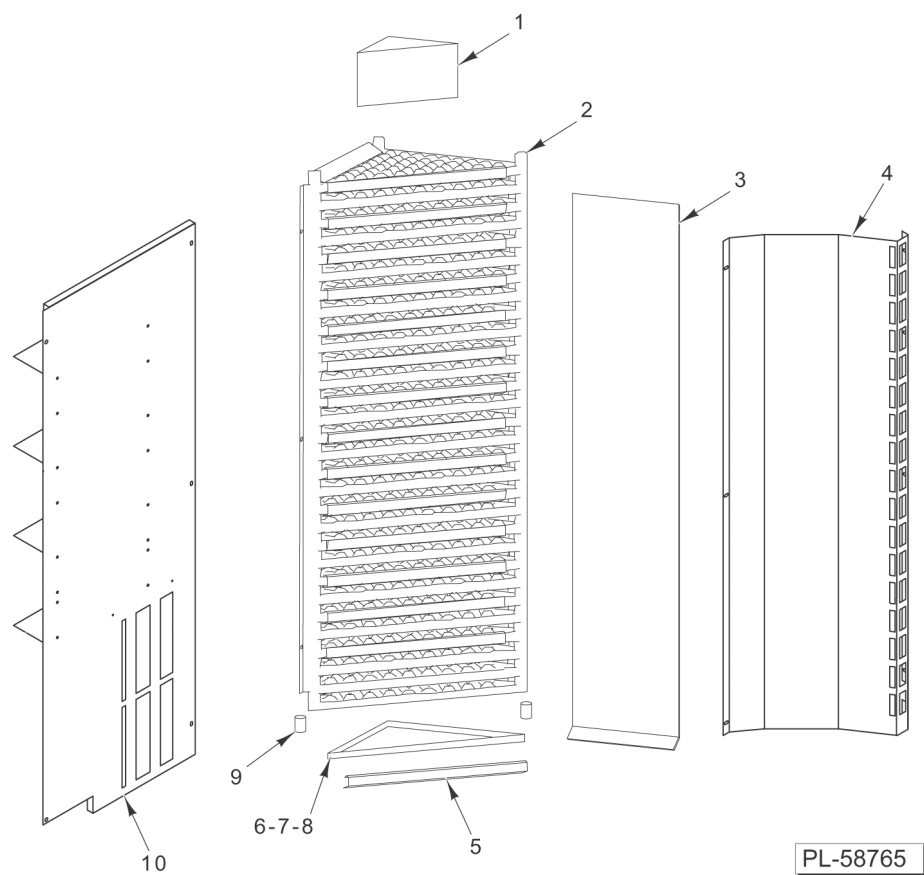
ILLUS.	PART NO.	NAME OF PART	AMT.
PL-58764			
1	01-1M2418-00001	Actuator - Linear (Modified).....	1
2	01-1M2289-00001	Angle - Linear Actuator Support.....	2
3	01-1000V1-00037	Ring - Snap 1/2 In. Dia.....	2
4	01-1M2304-00001	Arm.....	1
5	01-1M2290-00001	Shaft - Pivot (Linear Actuator Support).....	1
*6	01-1M2766-00003	Shim (24 Ga. Steel).....	AR
*7	01-1M2766-00002	Shim (24 Ga. Steel).....	AR
*8	01-1M2766-00001	Shim (16 Ga. Steel).....	AR
9	01-1M2298-00001	Weldment - Lifter (ML-132359).....	1
10	01-1M2298-00002	Weldment - Lifter (ML-132281).....	1
11	01-1M2730-00001	Plate.....	1
12	01-1M2731-00001	Strip.....	1
13	01-1M2797-00001	Shaft (Standard 28.35 - 28.41).....	1
14	01-1M4865-00001	Shaft - Short (26.85 - 26.91) (C Lift) (Canada Only).....	1
15	01-1M2140-00001	Housing - Rotator Shaft.....	1
16	01-1000V0-00055	Bearing - Rotator Shaft.....	2
17	01-1M1899-00001	Clamp - Rotator Housing.....	1
18	01-100V15-00048	Plug - Plated (For 0.75 Hole).....	1
19	01-1M5363-00001	Rack - Carrier (A Style) (ML-132281).....	1
20	01-1M2796-00001	Rack - Carrier (B Style) (Incls. Items 25 & 26) (ML-132359).....	1
21	01-1M2796-00002	Rack - Carrier (B Style) (Incls. Items 25 & 26) (ML-132281).....	1
22	01-1M4862-00002	Rack - Carrier (C Style) (ML-132359).....	1
23	01-1M4862-00001	Rack - Carrier (C Style) (ML-132281).....	1
24	01-1000V1-00004	Ring - Snap (1-1/2 In.).....	1
25	01-1000V1-00013	Collar - Set 1/2 In. Dia.....	1
26	01-1M2580-00002	Stop - Rack Carrier (B Style Carrier).....	1
27	01-1000V6-00223	Switch - Lever DPST.....	1
28	01-1M2765-00001	Rod - Door Switch Actuator.....	1
29	01-1000V6-00065	Microswitch.....	1
30	01-1000V5-00073	Bushing - Snap.....	1
31	01-1000V6-00070	Relay - D.P.D.T. (1/4 Hp., 120 VAC).....	1
32	01-1M2296-00001	Bracket - Micro-Switch (A Style) (ML-132281).....	1
33	01-1M2296-00002	Bracket - Micro-Switch.....	1
34	01-1000V6-00065	Microswitch.....	1
35	01-1000V0-00051	Bushing - Spherical.....	1
36	01-1000V3-00088	Link - Connecting.....	1
37	01-1000V3-0087A	Chain - Roller 20-1/8 In.....	1
38	01-1000V0-00054	Bearing - Flanged.....	1
39	01-1000V0-00068	Washer - Thrust.....	1
40	01-1M2228-00001	Sprocket.....	1
41	01-1000V3-00105	Sprocket (17T).....	1
42	01-1M2489-00001	Actuator - Micro-Switch.....	1
43	01-1M2114-00001	Weldment - Rotator.....	1
44	01-1000V8-00111	Capacitor.....	1
45	01-1000V8-00110	Gear Motor.....	1
46	01-1000V8-0049D	Bracket - Mounting.....	1
47	01-1000V8-00113	Blade - Fan 8 In. Dia. (For 5-1/2 In. Fan Blade use 01-1000V8-00056).....	1
48	01-1M1927-00001	Plate - Teflon.....	1
49	01-1M5085-00001	Plate - Rotator.....	1
50	01-1000V6-00001	Micro-Switch.....	2
51	01-1M5201-00001	Pointer.....	1
52	01-1000V1-00004	Ring - Snap (1-1/2 In.).....	1
53	01-1M2264-00001	Collar - Set.....	1
54	01-1M2265-00001	Clutch - Slide.....	1
55	01-1000V4-00199	Set Screw 3/8-24 x 3/8 Allen Hd.....	1

LIFTER AND ROTATOR

ILLUS.	PART NO.	NAME OF PART	AMT.
PL-58764			
	01-1M5133-00001	Lifter Assy. (Incls. Items 1 thru 5, 10, 11, 12, 28, & 30 thru 33) (ML-132281).....	1
	01-1M5133-00002	Lifter Assy. (Incls. Items 1 thru 5, 9, 11, 12, 28, 30, 31, 32, & 34) (ML-132359).....	1
	01-1M5037-00001	Harness - Lifter.....	1
	01-1000V5-00023	Pad - Mounting.....	6
	01-1000V5-00015	Nut - Wire.....	3
	01-1000V5-00014	Tie - Cable.....	6
	01-1M2750-00001	Side - Lifter Cover.....	2
	01-1M2751-00002	Front - Lifter Cover.....	1
	01-1M2752-00001	Back - Lifter Cover.....	1

* This part used intermittently and in varying quantities. Most lifter assemblies will not require this part, but a few will require one. A very few will require more than one.

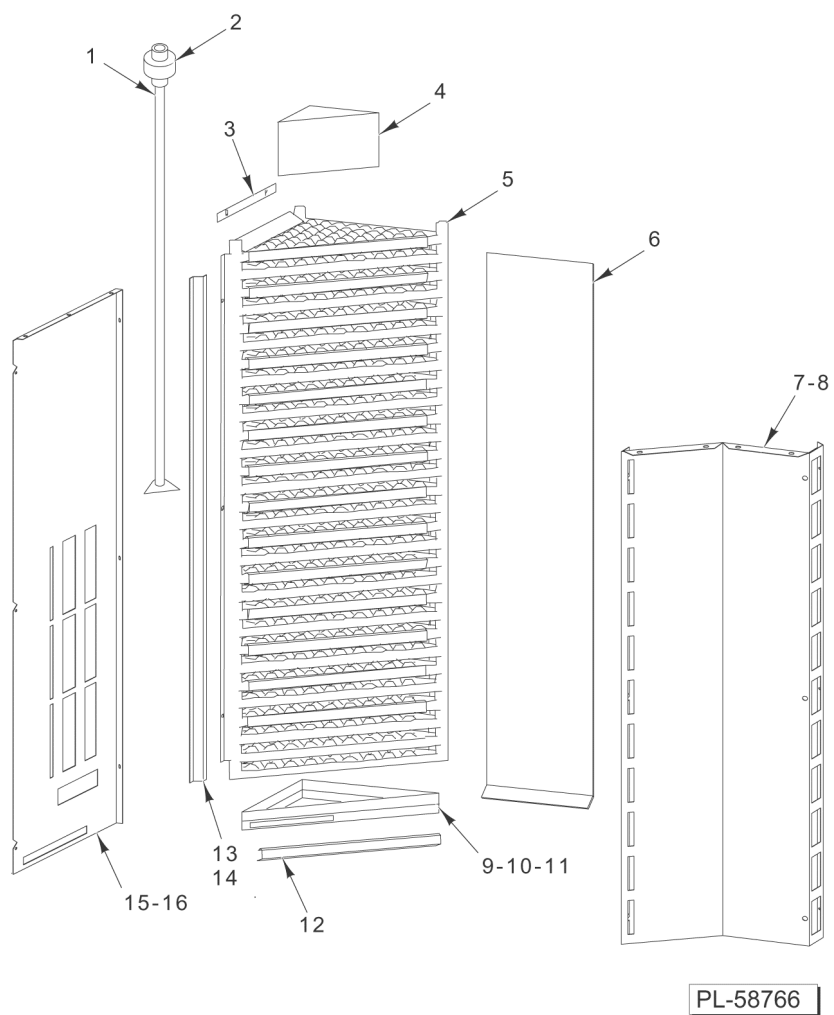
NOTES



STEAMER ASSEMBLY (ML-132359)

STEAMER ASSEMBLY (ML-132359)

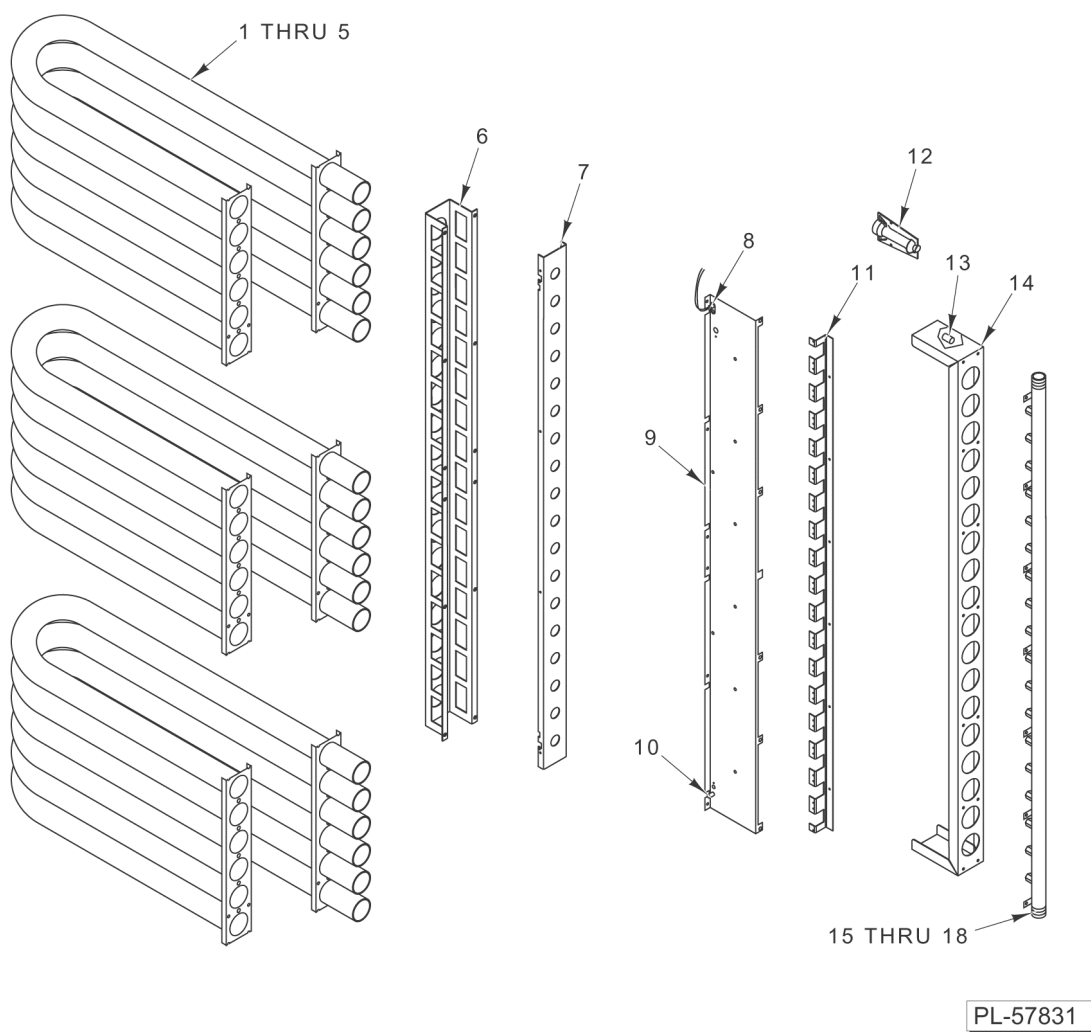
ILLUS.	PART NO.	NAME OF PART	AMT.
PL-58765			
1	01-1M5198-00001	Box Weldment - Steamer.....	1
2	01-100V16-00529	Casting - Steamer.....	15
3	01-1M5475-00001	Sheet - Splash.....	1
4	01-1M5474-00001	Panel - Steamer.....	1
5	01-1M5065-00001	Bracket - Water Guide.....	7
6	01-1M5064-00001	Pan - Drain.....	1
7	01-1M5068-00001	Plate - Mounting (Drain Pan).....	1
8	01-1M5536-00001	Support - Steamer Castings.....	2
9	01-1M5469-00001	Panel - Heat Exchanger.....	1
10	01-1M5470-00001	Baffle.....	4
	01-1M5146-00101	Manifold - Steamer.....	1



STEAMER ASSEMBLY (ML-132281)

STEAMER ASSEMBLY (ML-132281)

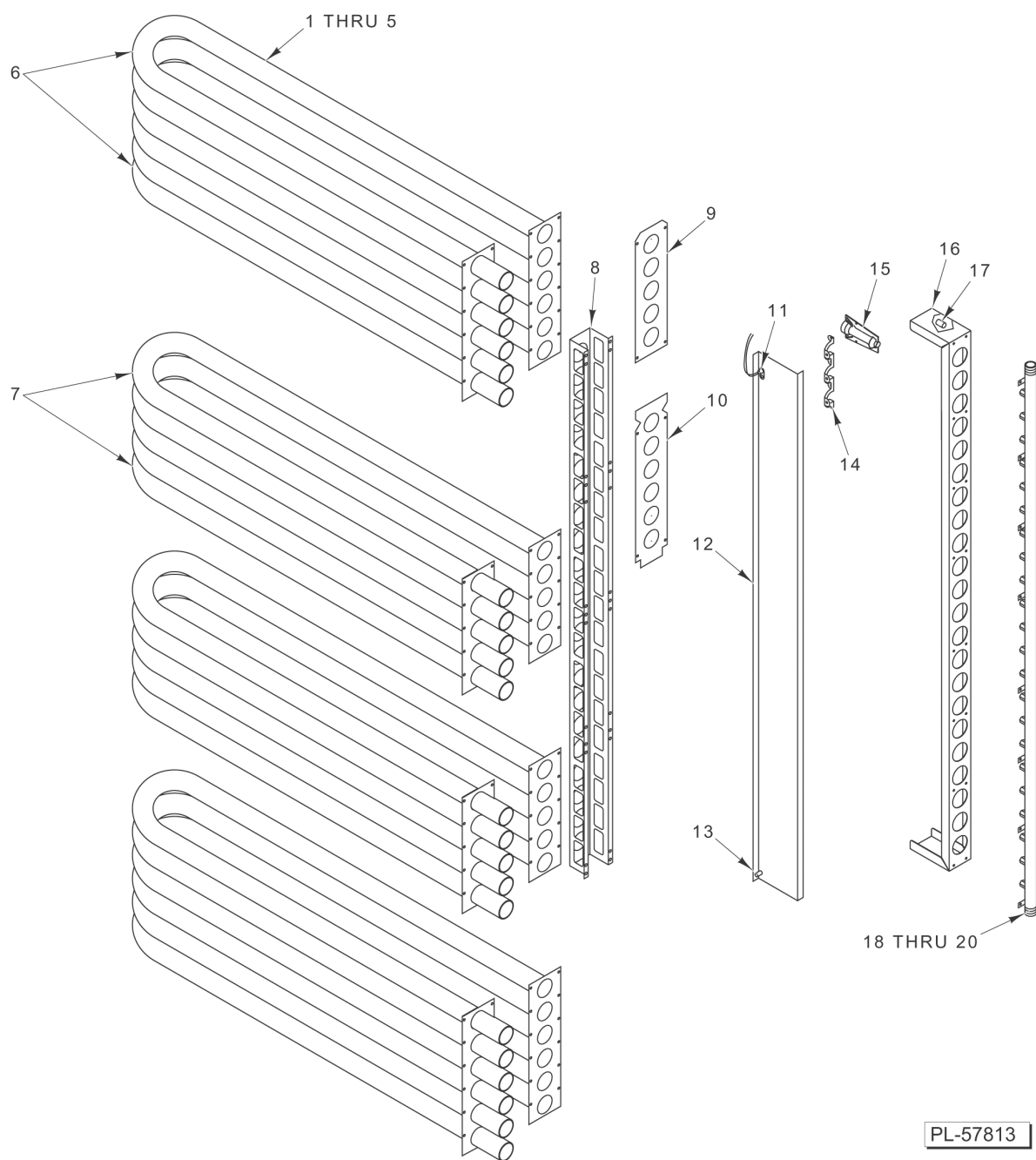
ILLUS.	PART NO.	NAME OF PART	AMT.
PL-58766			
1	01-1M5146-00001	Manifold Assy. - Steamer.....	1
2	01-100V17-00286	Union 1/2 Dia. NPT (Brass).....	1
3	01-1M5171-00001	Angle - Shutter Casting (Top Section).....	1
4	01-1M5198-00001	Box Weldment - Steamer.....	1
5	01-100V16-00529	Casting - Steamer.....	30
6	01-1M5067-00001	Sheet - Splash.....	1
7	01-1M5051-00001	Panel - Steamer (Machines Built Before 4/25/07).....	1
8	01-1M5937-00002	Panel - Streamer Outer (Machines Built On or After 4/25/07) (Starting Serial #24-1045072).....	1
9	01-1M5064-00001	Pan - Drain.....	1
10	01-1M5510-00001	Gasket (8 In.).....	1
11	01-1M5068-00001	Plate - Mounting (Drain Pan).....	1
12	01-1M5065-00001	Bracket - Water Guide.....	15
13	01-1M5171-00002	Angle - Shutter Casting (Side Section) (Machines Built Before 4/25/07).....	1
14	01-1M5939-00002	Angle - Shutter Casting.....	1
15	01-1M5049-00001	Panel - Steamer (Rear) (Machines Built Before 4/25/07).....	1
16	01-1M5936-00002	Panel - Streamer (Rear) (Machines Built On or After 4/25/07 and before 3/01/09) (Starting Serial #24-1045072).....	1
	01-1M6064-00002	Panel - Streamer (Rear) (Machines built after 3/1/09).....	AR



GAS BURNER AND HEAT CIRCULATION (ML-132359)

GAS BURNER AND HEAT CIRCULATION (ML-132359)

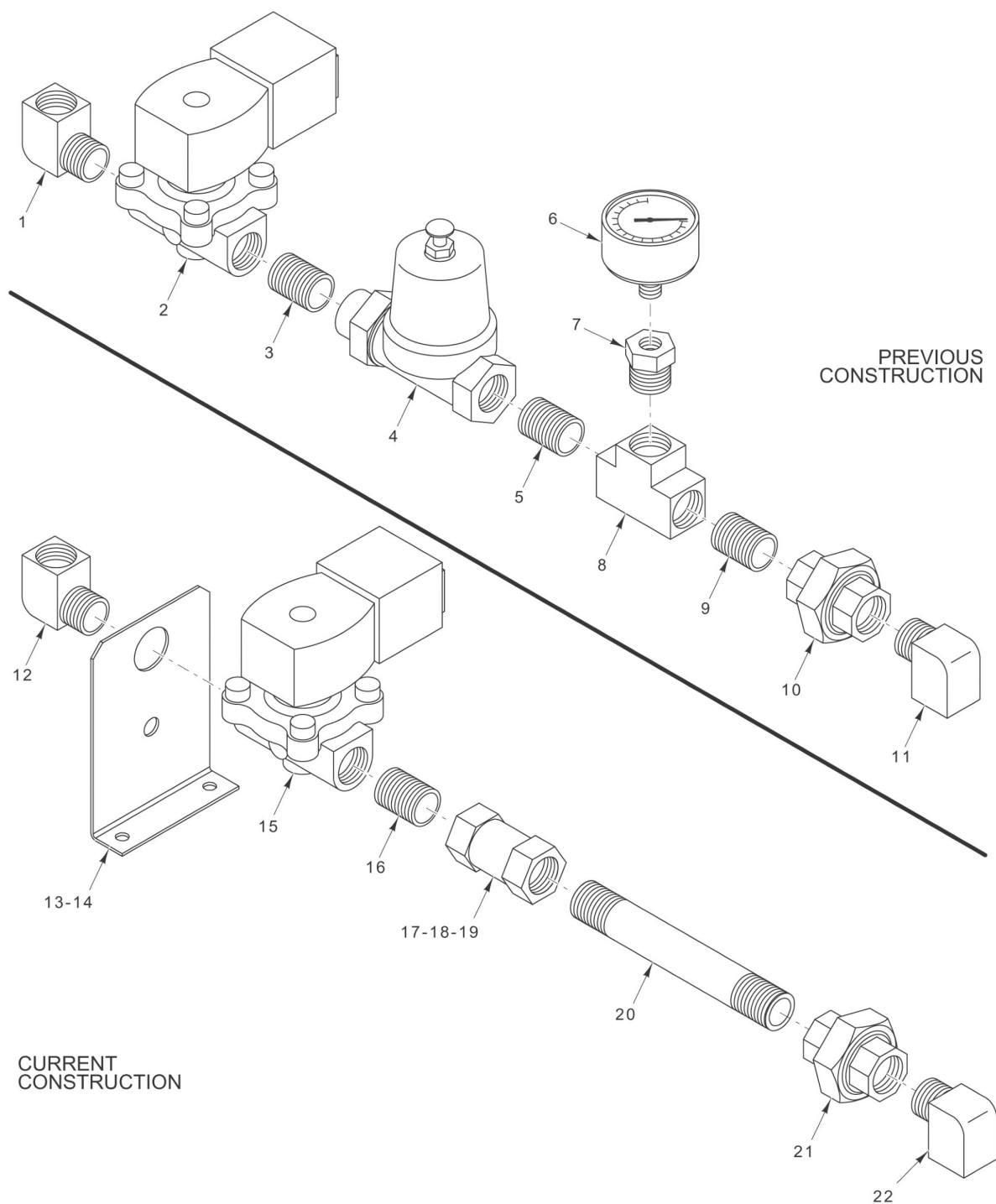
ILLUS. PL-57831	PART NO.	NAME OF PART	AMT.
1	01-1M5477-00001	Heat Exchanger Tube Assy. (Incls. Items 2 thru 5).....	3
2	01-100V16-00530	Gasket - Heat Exchanger.....	2
3	01-100V21-00065	Tape - Fiberglass (1/8 x 1) (Sold per Foot).....	AR
4	00-542133	Sealer.....	AR
5	01-100V16-00593	Tube Assy. - Weldment (6-Tube).....	1
6	01-1M5466-00001	Angle Rack - Burner.....	1
7	01-1M5467-00001	Plate - Firing (Burner Rack).....	1
8	01-1000V9-00149	Ignitor - Hot Surface.....	1
9	01-1M5464-00001	Plate - Side (Burner Rack).....	1
10	01-1000V9-00169	Rod - Flame Sensor.....	1
11	01-1M5465-00001	Mount - Burner.....	1
12	01-1000V9-00146	Burner - In-Shot (Crossover).....	18
13	01-1000V9-00150	Switch - Flame Rollout (350 F.).....	1
14	01-1M5468-00001	Enclosure - Burner Rack.....	1
15	01-100V16-00610	Manifold Assy. (NAT).....	1
16	01-1000V9-00174	Orifice #53 (0.059 In.) (NAT).....	1
17	01-100V16-00618	Manifold Assy. (LP).....	1
18	01-1000V9-00175	Orifice #63 (0.037 In.) (LP).....	1
	01-1M5478-00001	Strip - Turbulator (First Pass).....	1
	01-1M5463-00001	Box - Burner Assy.....	1
	01-1M5649-00001	Ignition Kit - Service.....	1



GAS BURNER AND HEAT CIRCULATION (ML-132281)

GAS BURNER AND HEAT CIRCULATION (ML-132281)

ILLUS. PL-57813	PART NO.	NAME OF PART	AMT.
1	01-1M5001-00001	Kit - Double Tubs (No Collector).....	1
2	01-100V16-00559	Gasket - Heat Exchanger.....	4
3	01-100V16-00530	Gasket - Heat Exchanger.....	4
4	01-100V21-00065	Tape - Fiberglass (1/8 x 1) (Sold per Foot).....	AR
5	00-542133	Sealer.....	AR
6	01-1M5028-00002	Tube Assy. - Weldment (6-Tube).....	2
7	01-1M5028-00001	Tube Assy. - Weldment (5-Tube).....	2
8	01-1M5046-00001	Angle Rack - Burner.....	1
9	01-1M5045-00001	Plate - Firing (Burner Rack).....	2
10	01-1M5045-00002	Plate - Firing (Burner Rack).....	2
11	01-1000V9-00149	Ignitor - Hot Surface.....	1
12	01-1M5043-00001	Plate - Side (Burner Rack).....	1
13	01-1000V9-00169	Rod - Flame Sensor.....	1
14	01-1M5594-00001	Mount - Burner (3).....	2
15	01-1000V9-00146	Burner - In-Shot (Crossover).....	22
16	01-1M5061-00001	Enclosure - Burner Rack.....	1
17	01-1000V9-00150	Switch - Flame Rollout (350 F.).....	1
18	01-100V16-0556A	Manifold Assy. (NAT).....	1
19	01-1000V9-00171	Orifice #49 (0.073 In.) (NAT).....	1
20	01-100V16-0556B	Manifold Assy. (LP).....	1
	01-1M5047-00001	Plate Assy. - Burner.....	1
	01-1M5200-00001	Plate - Burner Spacer.....	1
	01-1M5016-00001	Strip - Turbulator (Heat Exchanger).....	1
	01-1M5002-00001	Collector - Weldment (Machines Built Before 1/01/08) (Machines built before 1/01/08 must order both items.).....	1
	01-1M5002-00002	Collector - Weldment (Machines Built Before 1/01/08) (Machines built before 1/01/08 must order both items.).....	1
	01-1M6035-00002	Collector - Weldment (Machines Built On or After 1/01/08).....	1

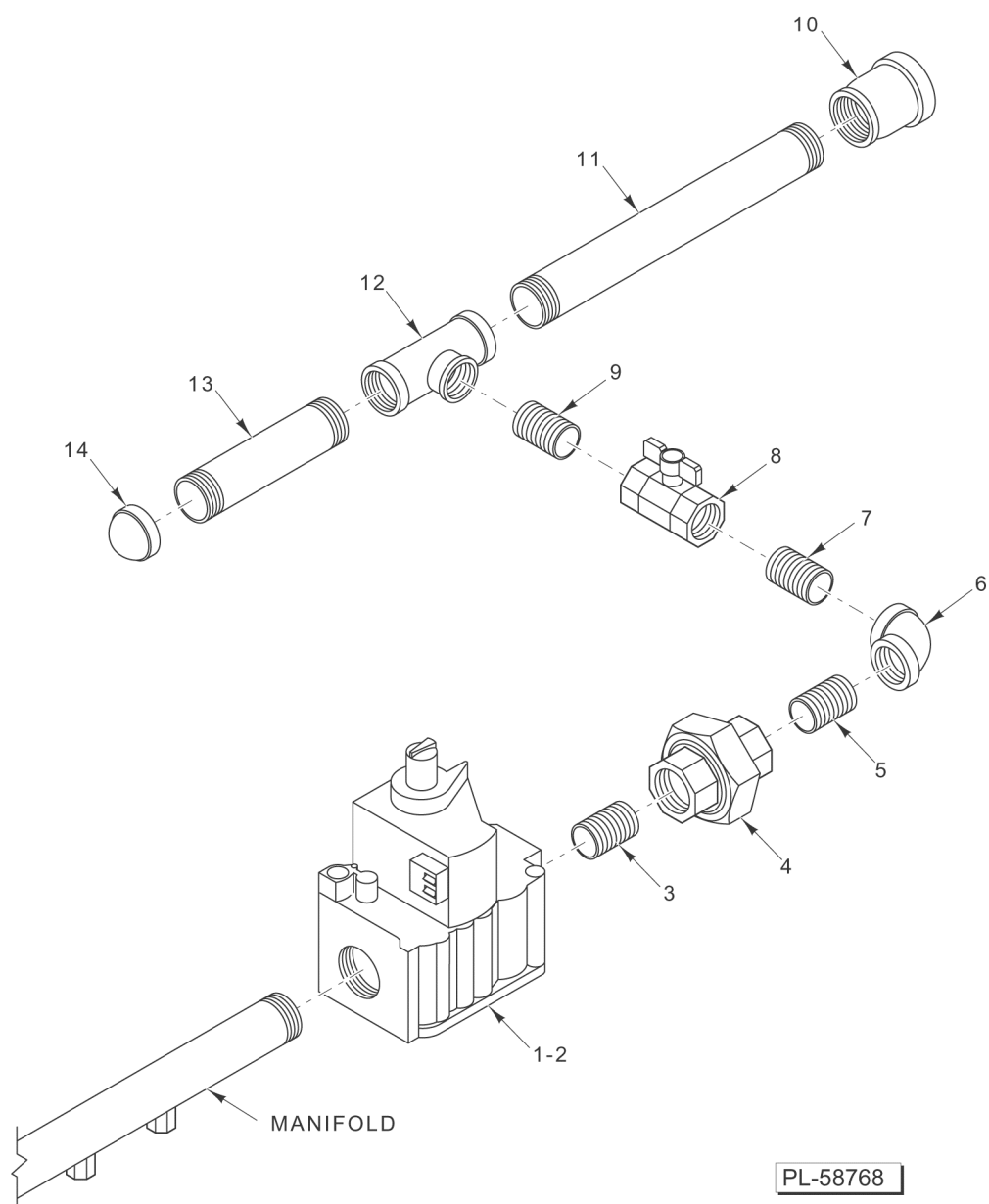


PL-58767

EXTERIOR WATER SUPPLY

EXTERIOR WATER SUPPLY

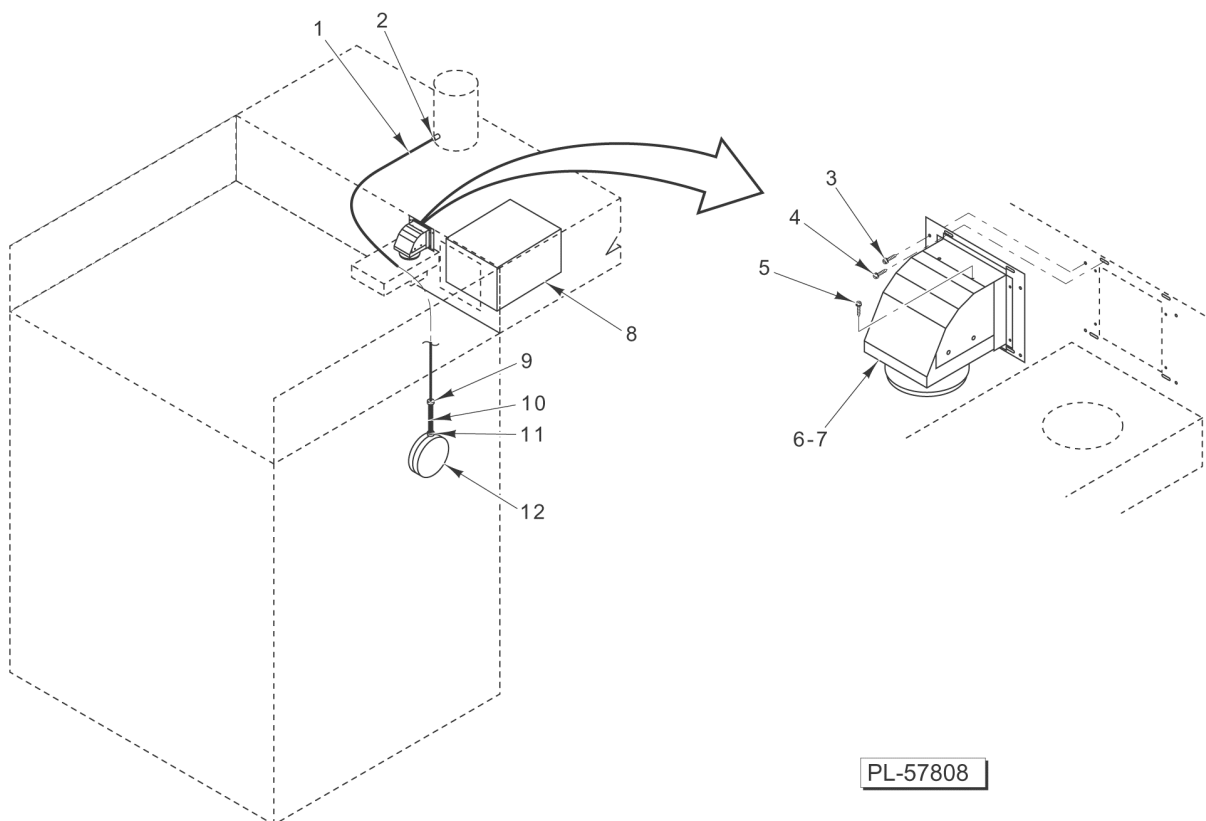
ILLUS.	PART NO.	NAME OF PART	AMT.
PL-58767			
1	01-100V17-00322	Ell 1/2 Street (Brass).....	1
2	01-100V17-00274	Valve - Solenoid Water (2-Way) (120 V.).....	1
3	01-100V17-00288	Pipe 1/2 Dia. Close (Brass).....	1
4	01-100V17-00330	Regulator - Water Pressure 1/2 NPTF (10-70 PSI).....	1
5	01-100V17-00288	Pipe 1/2 Dia. Close (Brass).....	1
6	01-100V17-00204	Gauge - Pressure (100 PSI).....	1
7	01-100V17-00229	Bushing - Reducer (Brass).....	1
8	01-100V17-00312	Tee 1/2 NPT (Brass).....	1
9	01-100V17-00288	Pipe 1/2 Dia. Close (Brass).....	1
10	01-100V17-00286	Union 1/2 Dia. NPT (Brass).....	1
11	01-100V17-00322	Ell 1/2 Street (Brass).....	1
12	01-100V17-00322	Ell 1/2 Street (Brass).....	1
13	01-1M5818-00102	Bracket - Water Supply Support (Single Rack).....	1
14	01-1M5818-00101	Bracket - Water Supply Support (Double Rack).....	1
15	01-100V17-00274	Valve - Solenoid Water (2-Way) (120 V.).....	1
16	01-100V17-00288	Pipe 1/2 Dia. Close (Brass).....	1
17	01-100V17-00567	Regulator - Flow 1/2 NPTF (2 G.P.M.).....	1
18	01-100V17-00568	Regulator - Flow 1/2 NPTF (3 G.P.M.).....	1
19	01-100V17-00569	Regulator - Flow 1/2 NPTF (5 G.P.M.).....	1
20	01-100V17-00570	Nipple 1/2 In. Dia. x 6 In. (Brass).....	1
21	01-100V17-00286	Union 1/2 Dia. NPT (Brass).....	1
22	01-100V17-00322	Ell 1/2 Street (Brass).....	1
	01-1M5818-00001	Water Supply (2 G.P.M.) (Single Rack Ovens).....	1



GAS SUPPLY PLUMBING

GAS SUPPLY PLUMBING

ILLUS.	PART NO.	NAME OF PART	AMT.
PL-58768			
1	01-1000V9-00181	Valve - Gas.....	1
2	01-100V17-00429	Bushing - Reducing (3/4 to 1/2).....	1
3	01-100V17-00446	Pipe - Close 3/4 NPT.....	1
4	01-100V17-00470	Union 3/4 NPT BLK #150.....	1
5	01-100V17-00446	Pipe - Close 3/4 NPT.....	1
6	01-100V17-00513	Elbow - Pipe 90 Deg.....	1
7	01-100V17-00446	Pipe - Close 3/4 NPT.....	1
8	01-100V17-00169	Valve - Gas 3/4 NPT.....	1
9	01-100V17-00446	Pipe - Close 3/4 NPT.....	1
10	01-100V17-00467	Bell Reducer 1-1/4 x 3/4 In. (NAT).....	1
11	01-10A982-02300	Pipe 3/4 In. Dia.....	1
12	01-100V17-00451	Tee 3/4 NPT x 3/4 NPT.....	1
13	01-10A982-00400	Pipe 3/4 Dia. X 4 In. Lg.....	1
14	01-100V17-00472	Cap - Pipe 3/4.....	1
	01-1000V9-00127	Valve Kit - LP Conversion.....	1
	01-1M5506-00001	Gas Supply (NAT).....	1
	01-1M5505-00002	Gas Supply (LP).....	1



VENTING

VENTING

ILLUS.	PART NO.	NAME OF PART	AMT.
PL-57808			
1	01-100V17-00004	Tube - 1/4 In. O.D (Alum.) 10 Ft.....	1
2	FP-078-49	Fitting - Tube (1/4 In.) (Brass).....	1
3		Screw.....	4
4		Screw.....	3
5		Screw.....	2
6	01-1M5695-00002	Outlet - Exhaust Weldment.....	1
7	01-1M5695-00001	Outlet - Exhaust Assy.....	1
8	01-1M5172-00001	Baffle Weldment - Exhaust.....	1
9	01-1000V1-00018	Clamp - Hose 1/4 I.D. x 7/16 O.D.....	1
10	01-1A1023-00425	Tube - Black (Neoprene).....	1
11	01-1000V1-00018	Clamp - Hose 1/4 I.D. x 7/16 O.D.....	1
12	01-1M2824-00001	Switch - Pressure.....	1
	01-1000V9-00172	Elbow (7 In., 26 Ga.) (90 Deg.).....	1
	01-1M5507-00001	Hood Connection Weldment.....	1
	01-1M5696-00002	Kit - Exhaust Outlet (ML-132281).....	1
	01-1M5170-00001	Cover - Insulation Clamp (ML-132281).....	1
	01-1M5164-00001	Hood - Connection Weldment (ML-132281).....	1

