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# catalog

+966 582 690 288

[sales@titletrustmanufacture.com](mailto:sales@titletrustmanufacture.com)

[www.titletrustmanufacture.com](http://www.titletrustmanufacture.com)

# DuctWork Rectangular

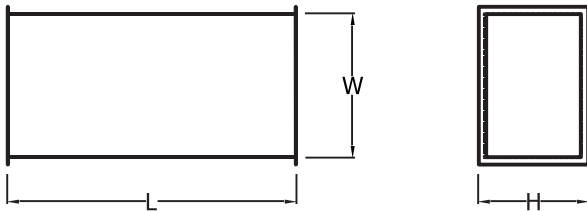
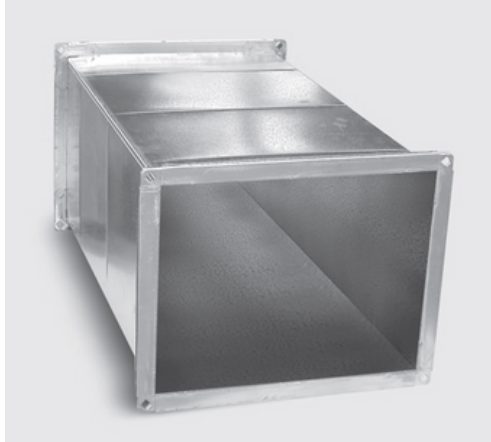
Title trust manufacture

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# Air Distribution Products

## Straight Duct

### Straight Duct



### DUCT DIMENSION mm

DUCT DIMENSION mm	Number
0- 200	0
250- 400	1
450- 600	2
650- 800	3
850- 1000	4
1050- 1200	5
1250- 1400	6
1450- 1600	7
1650- 1800	8
1850- 2000	9
2050- 2200	10

### Pittsburgh lock



### Description:

Single Wall duct & fittings are factory fabricated and supplied with factory applied sealant on all longitudinal joints.

All series construction is conformed with 2005 SMACNA HVAC Duct Construction standards.

### Construction:

are wrap beaded (except Ga.18 ducts, and 4" W.G. or above) with equal spacing of 305mm

TIT is offered with standard length of 1200 mm (4 feet) \*

\*Length can vary depends on the Transverse connection.

### Material:

is supplied with various materials Galvanized steel G90 and G115 in accordance with ASTM A653, Black Steel in accordance with ASTM A366 supplied with primer paint, Stainless steel 304 and 316 in accordance with ASTM A240 and Aluminum Alloy 3003-H14 in accordance with ASTM B209.

### Transverse Joints:

offered with various types of SMACNA approved Connections ("S" & Drive, SLIDE ON FLANGE, Self-Flange, Slotted Angle Bars).

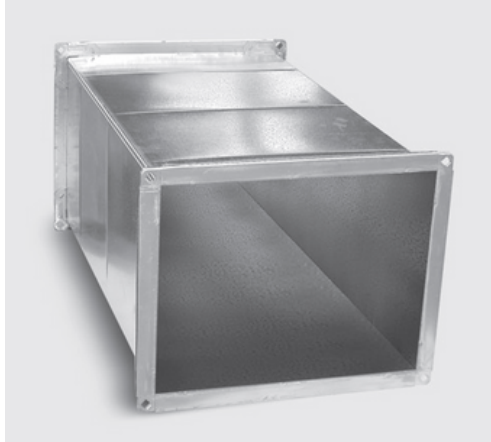
### External and Internal Reinforcements:

External and Internal Reinforcements are added based on agreed schedule with the accordance to 2005 SMACNA HVAC Duct Construction standards.

### Finishing:

Duct openings can be covered based on request.  
Duct is offered with various paints.

### Straight Duct



### Straight Duct (with Liner)



### Liner Specifications

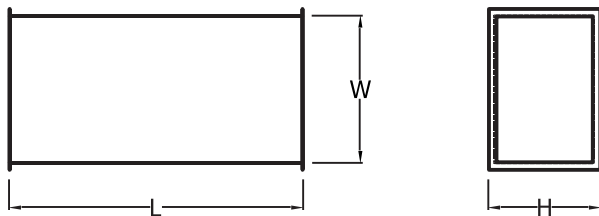
All Series are available with the different liner type, fastened to the duct according to SMACNA HVAC Duct Construction standards 2005

- Quiet Liner Board with Density 24, 32, 48 and 60 KG/M3 With various thicknesses are available from 15 to 50mm.
  - Rubber Foam
  - Rubber Foam Fire rated
- With various thicknesses are available from 9 to 50mm.

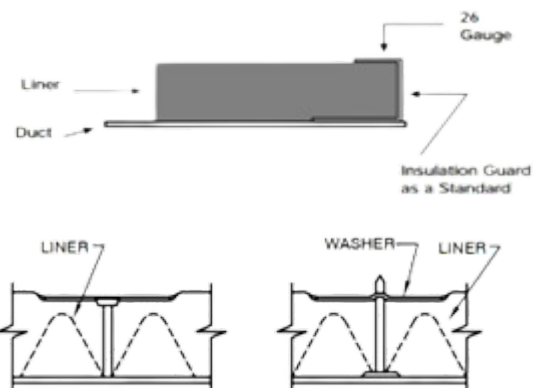
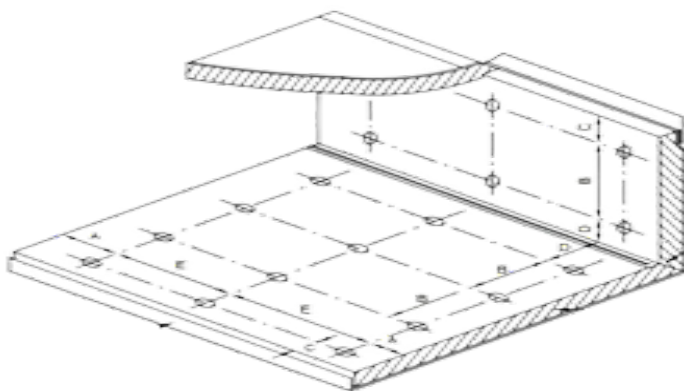
Other liner materials are available upon request.

### Liner Guard

L Profile or C Profile of the same material is covering the Start and the End of the Liner to provide more durability

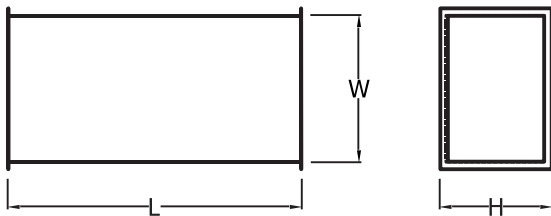
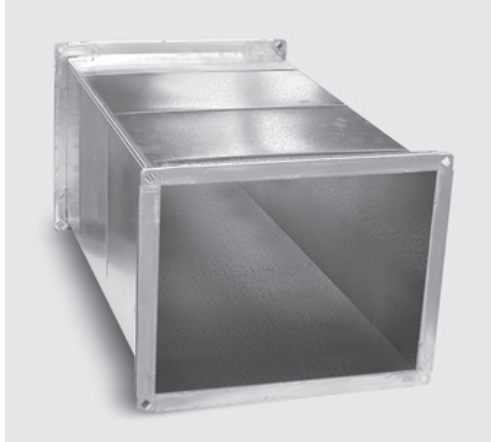


### Dimensions

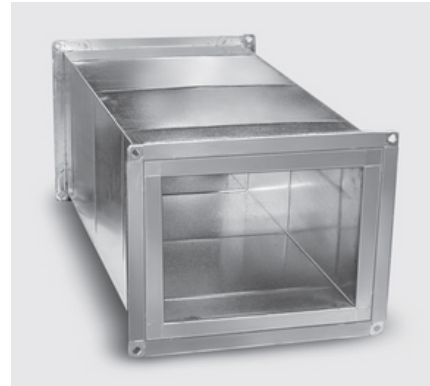




### Straight Duct



### Double wall

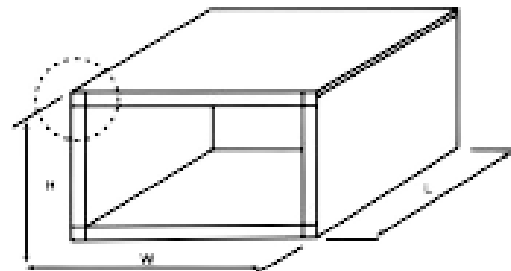
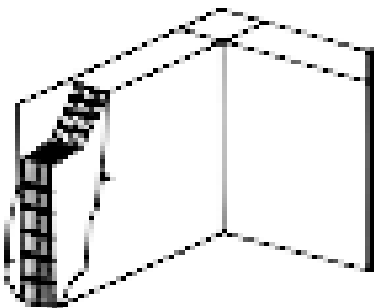


### Double Wall Description

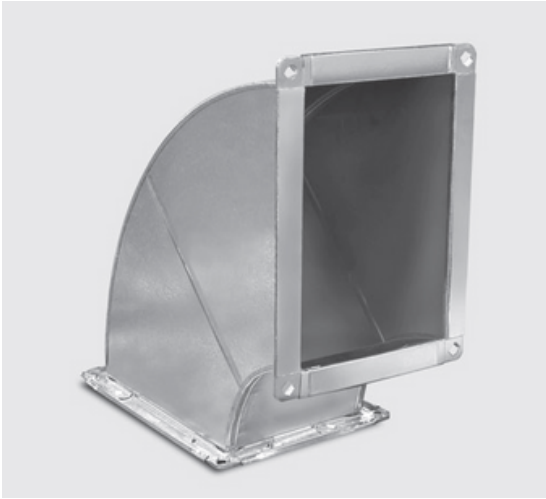
All Series are available with the different liner type, fastened to the duct according to SMACNA HVAC Duct Construction standards 2005

- double wall rectangular duct and fittings provide exceptional thermal control in air distribution systems and is ideal for external and roof ducts applications.
- This double wall, insulated ductwork is constructed of solid metal outer shell and solid inner shell with a layer of insulation sandwiched in-between.
- Our standard construction consists of: galvanized steel (solid) inner and outer shell, several types of insulation material, densities and thicknesses are available. The outer and inner shell can be supplied in galvanized steel, black steel, aluminum, stainless steel and painted steel

## Dimensions



### Elbow WITHOUT SPLITTER VAN



### Description

RADIUS ELBOW WITHOUT SPLITTER VANE

WIDTH (W-mm)

HEIGHT (H-mm)

RADIUS (R-mm)

"R°=W

0-19 to 900

### Ordering

Product code:

SD aaa bbb ccc

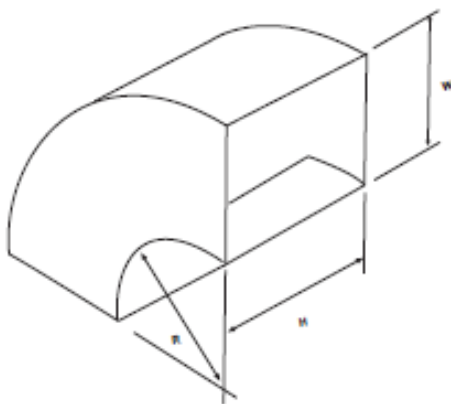
Type

W mm

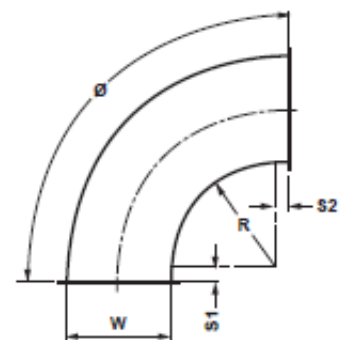
H mm

R mm

## Dimensions



$\varnothing=1^\circ$  to  $90^\circ$   
R=W



### Elbow WITH SPLITTER VAN



### Description

Radius elbow with splitter vane throat radius  $R$  is less than  $w$  (width) with (w-mm)  
height (h-mm)  
radius (r-mm)

### Ordering

Product code: **SD** **aaa** **bbb** **ccc**

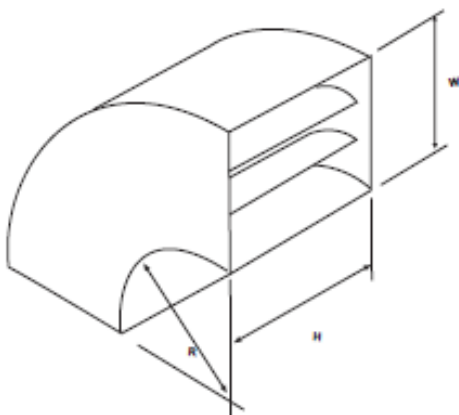
Type \_\_\_\_\_

W mm \_\_\_\_\_

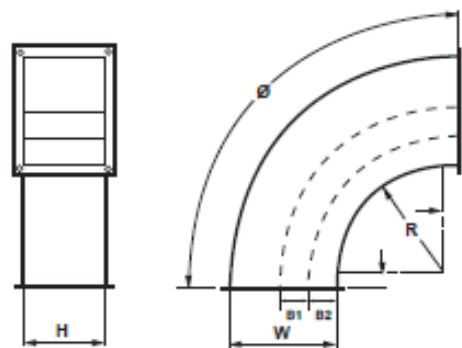
H mm \_\_\_\_\_

R mm \_\_\_\_\_

### Dimensions



$\varnothing=1^\circ$  to  $90^\circ$   
 $R < W$



### Radius elbow with square throat



### Description

2RADIUS ELBOW WITH SQUARE THROAT 2%3

W= width mm

H= height mm

0= 1" to 90°

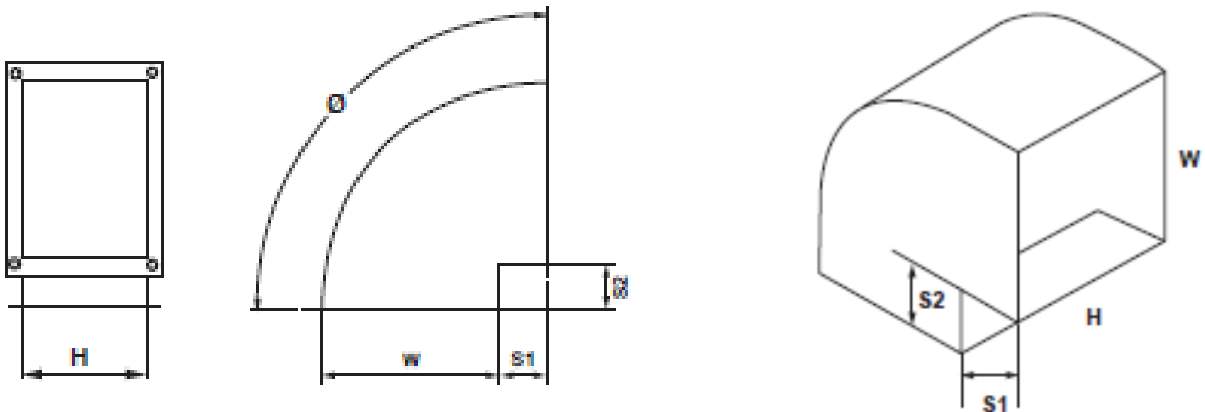
S1,S2>100 mm

### Ordering

Product code:

	<b>SD</b>	<b>aaa</b>	<b>bbb</b>	<b>ccc</b>
Type	_____	_____	_____	_____
W mm	_____	_____	_____	_____
H mm	_____	_____	_____	_____
R mm	_____	_____	_____	_____

## Dimensions



### Mitered Elbow with Turning Vanes



### Description

Mitered Elbow with Turning Vanes EMV

Width (W1-mm)

Height (H1-mm)

Radius (R-mm)

51,52 ≥ 100mm

### Ordering

Product code:

**EMV** **aaa** **bbb** **ccc**

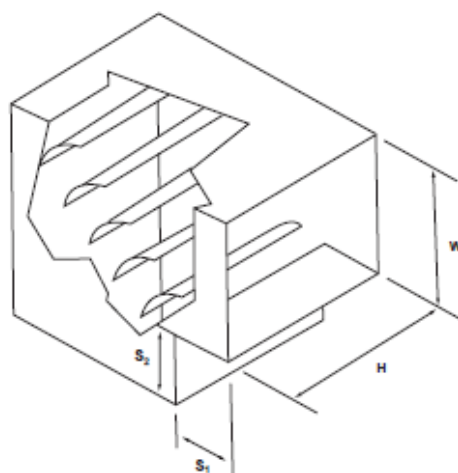
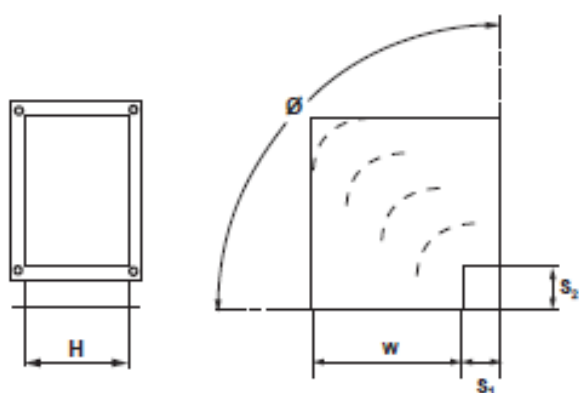
Type \_\_\_\_\_

W mm \_\_\_\_\_

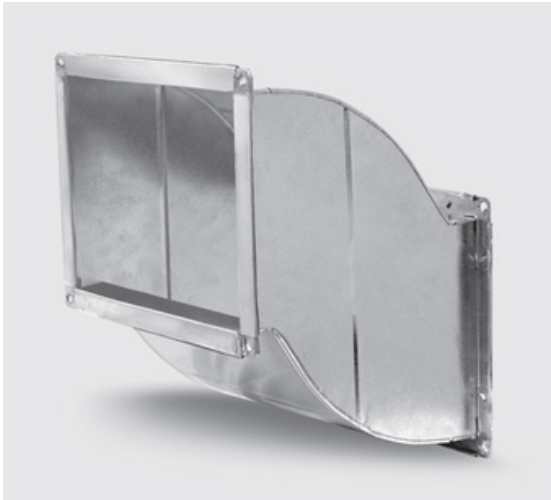
H mm \_\_\_\_\_

S1,S2 mm \_\_\_\_\_

### Dimensions



### OFFSET



### Description

OFFS-OFFSET  
Width (W-mm)  
Height (H-mm)  
Offset (O-mm)  
Length (L-mm)  
 $L=2w$

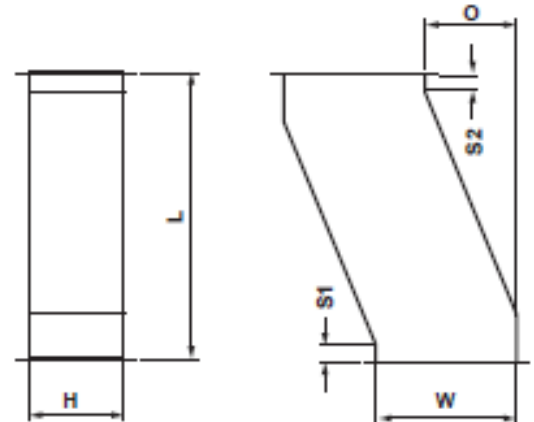
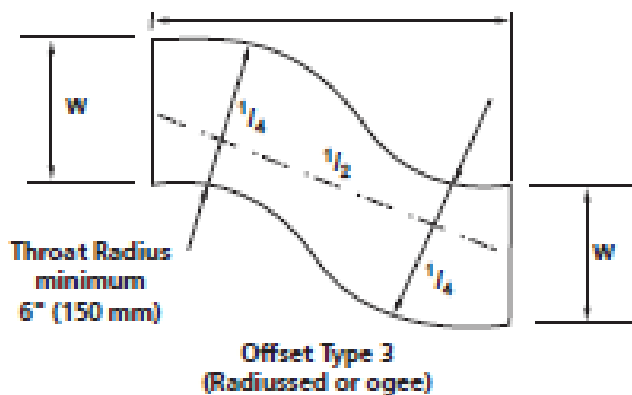
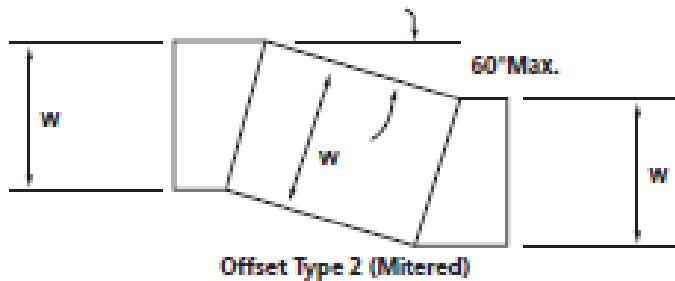
- Angled Offset has been designed to bypass obstacles along the ductwork route while changing the connected duct location.

### Ordering

Product code:

	<b>OFFS</b>	<b>aaa</b>	<b>bbb</b>	<b>ccc</b>	<b>ddd</b>
Type	_____	_____	_____	_____	_____
W mm	_____	_____	_____	_____	_____
H mm	_____	_____	_____	_____	_____
L mm	_____	_____	_____	_____	_____
O mm	_____	_____	_____	_____	_____

### Dimensions



### REDUCERS

### Description



Concentric Reducer REDC

Eccentric Reducer REDE

Width (W-mm)

Height. (H-mm)

width2 (W2-mm)

Height2 (H2-mm)

Length (L-mm)

51,52 mm

- Duct Reducer is used to connect two rectangular air distribution channels with different centers and cross sections



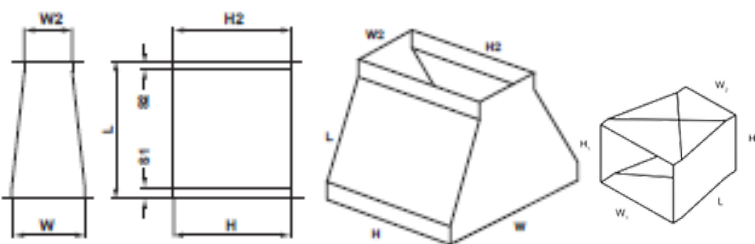
### Ordering

Product code: REDC aaa bbb ccc ddd eee fff

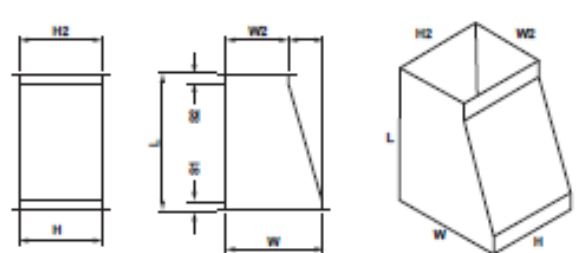
Type \_\_\_\_\_  
 Wmm \_\_\_\_\_  
 Hmm \_\_\_\_\_  
 W2 mm \_\_\_\_\_  
 H2 mm \_\_\_\_\_  
 L mm \_\_\_\_\_  
 S<sub>1</sub> mm \_\_\_\_\_

## Dimensions

Concentric Reducer



Eccentric Reducer



### REDUCERS



### Description

Branch Connection Take Off 45

Width (W-mm)

Height. (H-mm)

Length (L-mm)

- The takeoff 90 is used for branch connection to rectangular duct.
- The takeoff 45 is used for branch connection to rectangular duct.

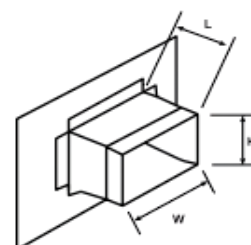
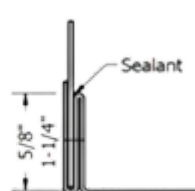
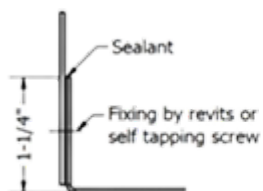
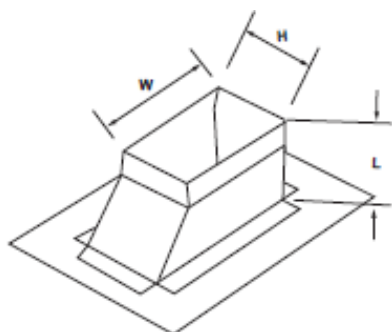
### Ordering

Product code:

TOF aaa bbb ccc

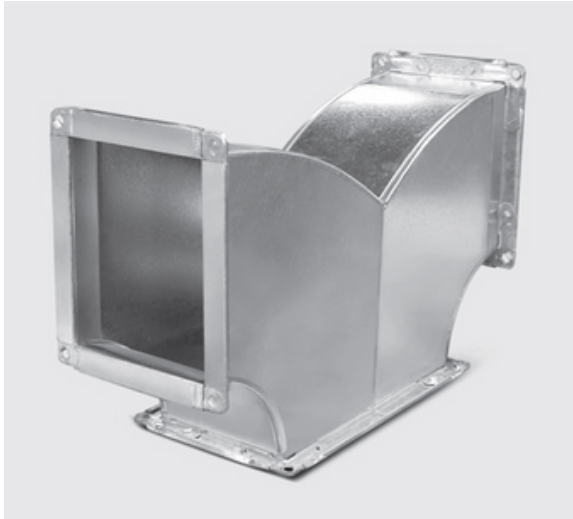
Type \_\_\_\_\_  
W mm \_\_\_\_\_  
H mm \_\_\_\_\_  
L mm \_\_\_\_\_

### Dimensions





### Y-Branch



### Description

Y-Branch fitting allows the main duct to split into two duct branches with equal or different cross sections

### Ordering

Product code: **Y-Branch** **aaa** **bbb** **ccc**

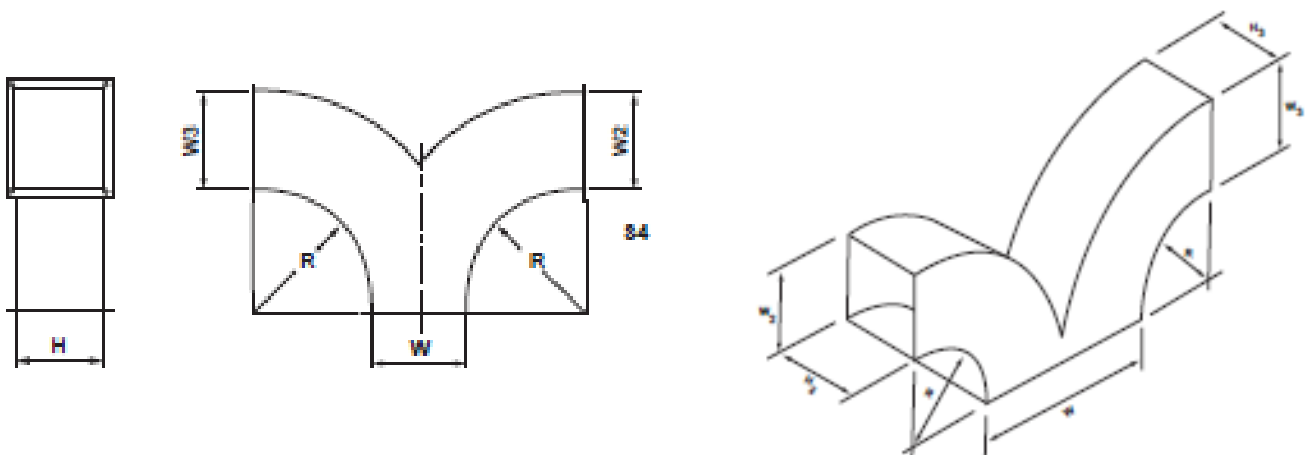
Type \_\_\_\_\_

W mm \_\_\_\_\_

H mm \_\_\_\_\_

R mm \_\_\_\_\_

### Dimensions



### TEE



### Description

TEE enables to design a ventilation system with 90 degrees tap.

S1, S2, S3, S4 >100 MM

W=W2=W3

### Ordering

Product code: **TEE** **aaa** **bbb** **ccc**

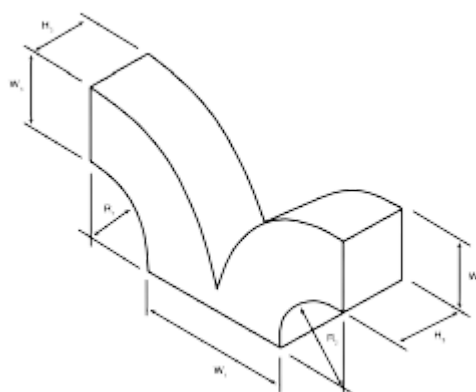
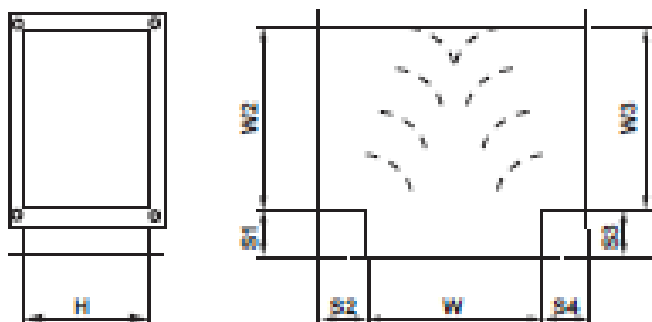
Type \_\_\_\_\_

W mm \_\_\_\_\_

H mm \_\_\_\_\_

S1, S2 mm \_\_\_\_\_

### Dimensions



### Transition



### Description

- Concentric Rectangular to Round connects a rectangular air distribution channel to another circular channel having the same center
- Eccentric Rectangular to Round connects a rectangular air distribution channel to another circular channel with two different centers.
- To maintain duct elevation, Rectangular to Round Flat used to connect a rectangular air distribution duct to another circular duct with two different elevations.

### Ordering

Product code: **BTR** **aaa** **bbb** **ccc**

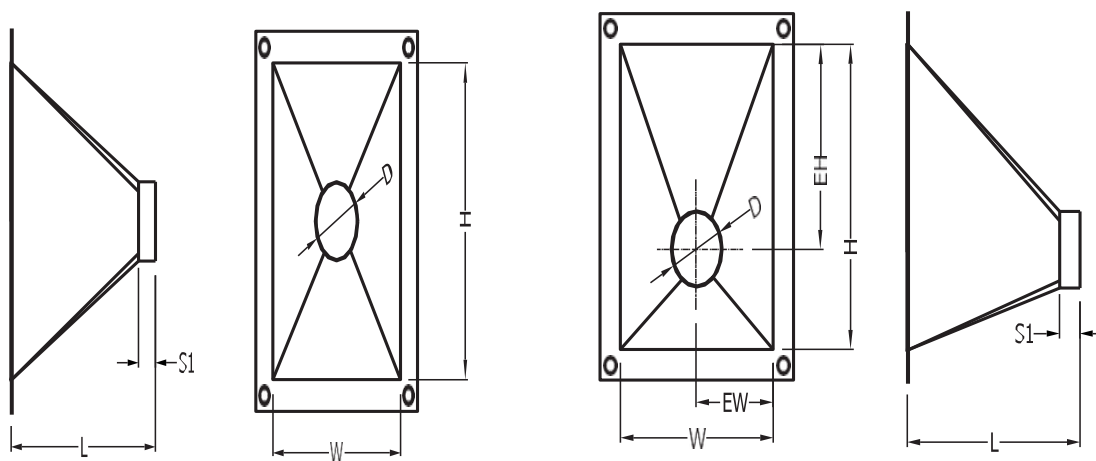
Type \_\_\_\_\_

W mm \_\_\_\_\_

H mm \_\_\_\_\_

Ø mm \_\_\_\_\_

### Dimensions



Turning vanes

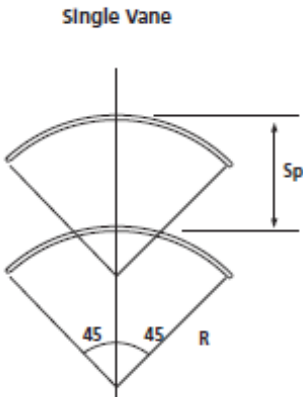
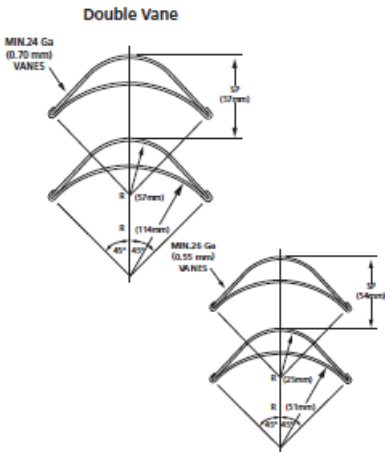


Description

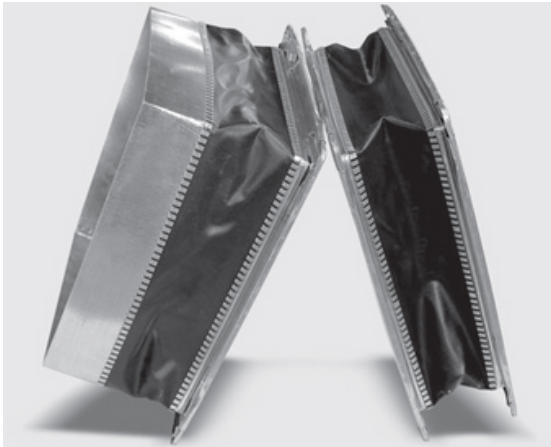
DUCT SIZE	Double Vane Schedule			
	Type	R	Sp	Ga
0-1219	Small	51	54	26 (0.55mm)
1219 Up	Large	114	83	24 (0.7mm)
* 1500 Up Segmented				

DUCT SIZE	Single Vane Schedule			
	Type	R	Sp	Ga
0-914	Small	50	38	24 (0.7mm)
914 Up	Large	114	83	22 (0.85mm)
* 1500 Up Segmented				

Dimensions



### Flexible duct



### Description

FLEXIBLE DUCT CONNECTOR ELIMINATES DUCT SYSTEM NOISES AND VIBRATIONS. IN ORDER TO ISOLATE VIBRATIONS CAUSED BY AIR HANDLING UNITS, FANS OR OTHER EQUIPMENT CONNECTED TO AIR DUCT, IT IS HIGHLY RECOMMENDED TO INSTALL A FLEXIBLE DUCT CONNECTOR JOINT BETWEEN THE OUTLET OF THESE DEVICES AND THE AIR DUCT.

### Ordering

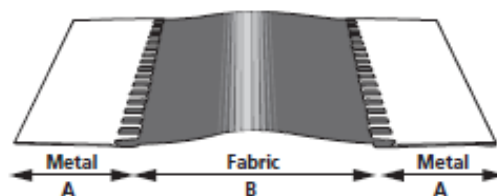
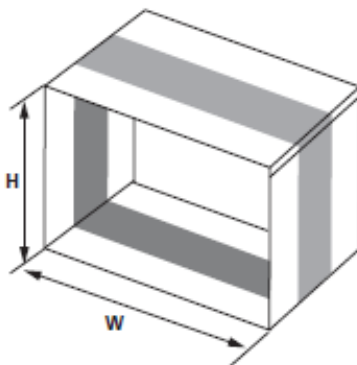
Product code: FDCI aaa bbb

Type \_\_\_\_\_

W mm \_\_\_\_\_

H mm \_\_\_\_\_

### Dimensions



Guard Lock Seam

### AIR EXTRACTOR



### Description

AIR extractor is using for extract and control air flow into takeoffs and minimizing air turning pressure losses.

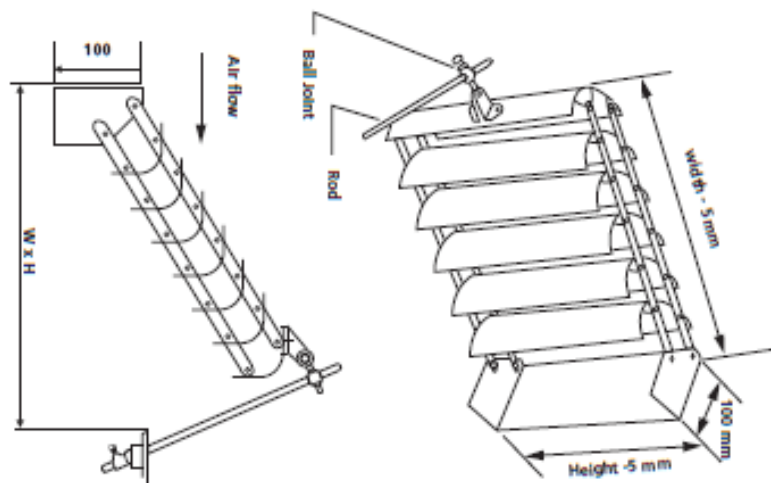
AIR extractor can be installed at main or branch duct

### Ordering

Product code:

Type	_____	<b>AEX</b>	<b>aaa</b>	<b>bbb</b>
W mm	_____			
H mm	_____			

### Dimensions



### LINEAR PLENUM BOX



### Description

Linear for slot diffuser-side entry is designed to ensure equal distribution of air across the supply diffusers.

The plenum box is supplied with acoustic lining to reduce noise generated inside the duct due to airflow turbulence, during supply, before reaching the diffuser.

### Ordering

Product code:

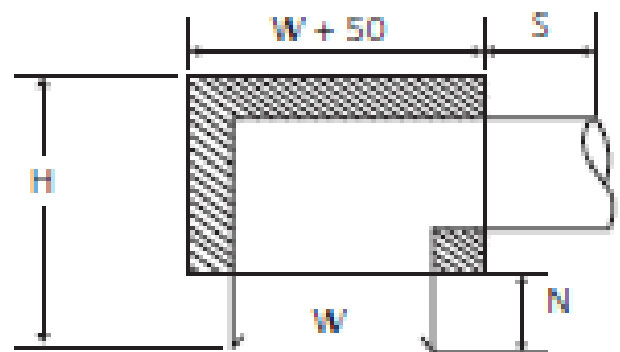
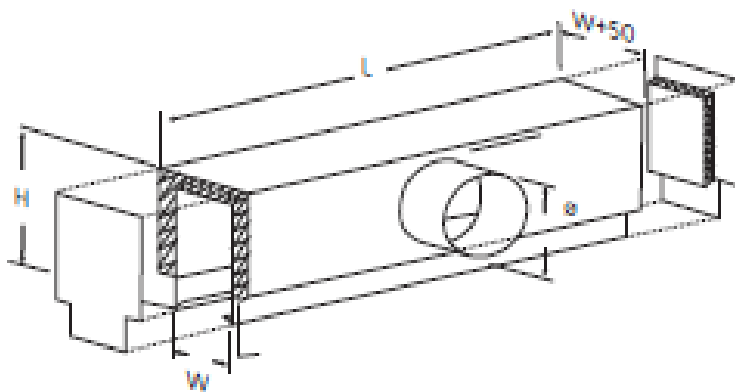
**LPE** **aaa** **bbb**

Type

H mm

W mm

### Dimensions



### PLENUM BOX



### Description

Diffuser box is designed to allow flexibility on site.  
The plenum box is supplied with acoustic lining to reduce noise generated inside the duct due to airflow turbulence, during supply, before reaching the diffuser.

### Ordering

Product code:

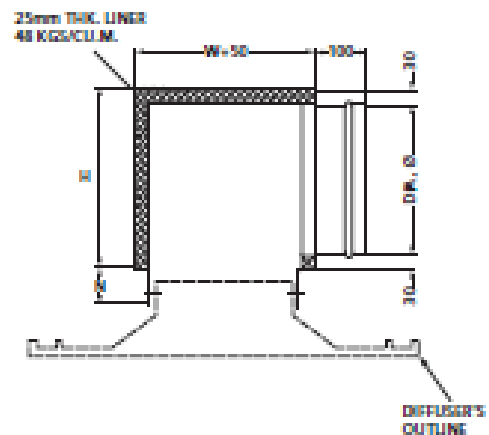
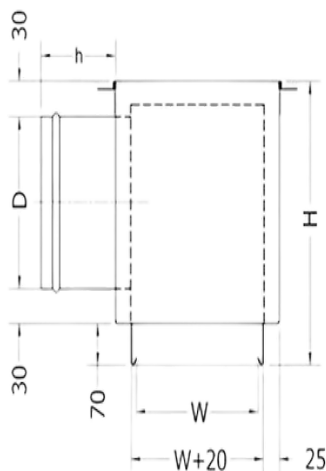
LPE aaa bbb

Type

H mm

W mm

### Dimensions





# DuctWork Construction Schedule

Title trust manufacture

[Sales@titletrustmanufacture.com](mailto:Sales@titletrustmanufacture.com)

**Galvanized Steel - Ductwork Construction Schedule 2"W.G-Slide on Flange per SMACNA 1995 2nd ed.**

Maximum Duct Dimensions (mm)	US Gauge	Longitudinal Seam	Intermediate Reinforcement	Transverse Connection
0-508	26	double corner seam	Not Required	slide on flange
509-1067	24	double corner seam	Not Required	slide on flange
1068-1219	22	double corner seam	Not Required	slide on flange
1220-1372	20	double corner seam	Not Required	slide on flange
1373-1524	18	Pittsburgh Lock Seam	Not Required	slide on flange
1525-2134	18	Pittsburgh Lock Seam	Not Required	Gl. Companion Angle 50x50x5 mm
2135-2438	18	Pittsburgh Lock Seam	Not Required	Gl. Companion Angle 50x50x5 mm
2439-2743	18	Pittsburgh Lock Seam	50x50x5mm angle @ 600mm c-c	Gl. Companion Angle 50x50x5 mm
2744-3048	18	Pittsburgh Lock Seam	50x50x5mm angle @ 600mm c-c	Gl. Companion Angle 50x50x5 mm

**Galvanized Steel – Ductwork Construction Schedule 2" W.G. as per SMACNA 1995 2nd ed.**

Maximum Duct Dimensions (mm)	US Gauge	Longitudinal Seam	Intermediate Reinforcement	Transverse Connection
0-254	26	double corner seam	Not Required	Gl. Drive Slip (GA 24)"
255-457	26	double corner seam	Not Required	Reinforcement S slip with 25x25x16GA Gl. Drive Slip (GA 24)"
458-610	24	double corner seam	Not Required	1" Standing "S" Slip with 25x25x16 Ga. Drive Slip (24 Ga.)
611-915	24	double corner seam	Not Required	slide on flange
916-1219	22	double corner seam	Not Required	slide on flange
1220-1272	20	double corner seam	Not Required	slide on flange
1373-1524	18	Pittsburgh Lock Seam	Not Required	slide on flange
1525-2134	18	Pittsburgh Lock Seam	Not Required	Gl. Companion Angle 50x50x5 mm
2135-2438	18	Pittsburgh Lock Seam	Not Required	Gl. Companion Angle 50x50x5 mm
2439-2743	18	Pittsburgh Lock Seam	50x50x5mm angle @ 600mm c-c	Gl. Companion Angle 50x50x5 mm
2744-3048	18	Pittsburgh Lock Seam	50x50x5mm angle @ 600mm c-c	Gl. Companion Angle 50x50x5 mm

**Galvanized Steel – Ductwork Construction Schedule 2" W.G. as per SMACNA 1995 2nd ed.**

Maximum Duct Dimensions (mm)	US Gauge	Longitudinal Seam	Intermediate Reinforcement	Transverse Connection
0-254	26	double corner seam	Not Required	Hemmed S Slip Gl. drive slip (GA 24)"
255-457	26	double corner seam	Not Required	Reinforcement S slip with 25x25x16GA Gl. Drive Slip (GA 24)"
458-711	24	double corner seam	Not Required	1" Standing "S" Slip with 25x25x16 Ga. Drive Slip (24 Ga.)
712-915	24	double corner seam	Not Required	1" Standing "S" Slip with 25x25x16 Ga. Drive Slip (24 Ga.)
716-1219	22	double corner seam	Not Required	slide on flange
1220-1372	20	double corner seam	Not Required	slide on flange
1373-1524	18	Pittsburgh Lock Seam	Not Required	slide on flange
1525-2134	18	Pittsburgh Lock Seam	Not Required	Gl. Companion Angle 50x50x5 mm
2135-2438	18	Pittsburgh Lock Seam	Not Required	Gl. Companion Angle 50x50x5 mm
2439-2743	18	Pittsburgh Lock Seam	50x50x5mm angle @ 600mm c-c	Gl. Companion Angle 50x50x5 mm
2744-3048	18	Pittsburgh Lock Seam	50x50x5mm angle @ 600mm c-c	Gl. Companion Angle 50x50x5 mm

**Galvanized Steel – Ductwork Construction Schedule 2" W.G. as per SMACNA 1995 2nd ed.**

Maximum Duct Dimensions (mm)	US Gauge	Longitudinal Seam	Intermediate Reinforcement	Transverse Connection
0-254	26	double corner seam	Not Required	Hemmed S Slip Gl. drive slip (GA 24)"
255-457	26	double corner seam	Not Required	Reinforcement S slip with 25x25x16GA Gl. Drive Slip (GA 24)"
458-711	24	double corner seam	Not Required	1" Standing "S" Slip with 25x25x16 Ga. Drive Slip (24 Ga.)
712-915	24	double corner seam	Not Required	1" Standing "S" Slip with 25x25x16 Ga. Drive Slip (24 Ga.)
716-1219	22	double corner seam	Not Required	Gl. Companion Angle 30x30x3 mm
1220-1372	20	double corner seam	Not Required	Gl. Companion Angle 40x40x3 mm
1373-1524	18	Pittsburgh Lock Seam	Not Required	Gl. Companion Angle 40x40x3 mm
1525-2134	18	Pittsburgh Lock Seam	Not Required	Gl. Companion Angle 50x50x5 mm
2135-2438	18	Pittsburgh Lock Seam	Not Required	Gl. Companion Angle 50x50x5 mm
2439-2743	18	Pittsburgh Lock Seam	50x50x5mm angle @ 600mm c-c	Gl. Companion Angle 50x50x5 mm
2744-3048	18	Pittsburgh Lock Seam	50x50x5mm angle @ 600mm c-c	Gl. Companion Angle 50x50x5 mm

**Galvanized Steel – Ductwork Construction Schedule 2" W.G. as per SMACNA 1995 2nd ed.**

Maximum Duct Dimensions (mm)	US Gauge	Longitudinal Seam	Intermediate Reinforcement	Transverse Connection
0-254	26	double corner seam	Not Required	Hemmed S Slip Gl. drive slip (GA 24)"
255-457	26	double corner seam	Not Required	Reinforcement S slip with 25x25x16GA Gl. Drive Slip (GA 24)"
458-711	24	double corner seam	Not Required	Gl. Companion Angle 25x25x3 mm
712-915	24	double corner seam	Not Required	Gl. Companion Angle 25x25x3 mm
716-1219	22	double corner seam	Not Required	Gl. Companion Angle 30x30x3 mm
1220-1372	20	double corner seam	Not Required	Gl. Companion Angle 40x40x3 mm
1373-1524	18	Pittsburgh Lock Seam	Not Required	Gl. Companion Angle 40x40x3 mm
1525-2134	18	Pittsburgh Lock Seam	Not Required	Gl. Companion Angle 50x50x5 mm
2135-2438	18	Pittsburgh Lock Seam	Not Required	Gl. Companion Angle 50x50x5 mm
2439-2743	18	Pittsburgh Lock Seam	50x50x5mm angle @ 600mm c-c	Gl. Companion Angle 50x50x5 mm
2744-3048	18	Pittsburgh Lock Seam	50x50x5mm angle @ 600mm c-c	Gl. Companion Angle 50x50x5 mm

**Galvanized Steel–Ductwork Construction Schedule 3" W.G. as per SMACNA 1995 2nd ed.**

Maximum Duct Dimensions (mm)	US Gauge	Longitudinal Seam	Intermediate Reinforcement	Transverse Connection
0-457	24	double corner seam	Not Required	Standing S Slip (GA 22)" Gl. drive slip (GA 24)"
458-559	24	double corner seam	Not Required	Standing S Slip (GA 22)" Gl. drive slip (GA 24)"
560-762	24	double corner seam	Not Required	slide on flange
763-915	22	double corner seam	Not Required	slide on flange
916-1067	22	double corner seam	Not Required	slide on flange
1068-1219	20	double corner seam	Not Required	slide on flange
1220-1524	18	Pittsburgh Lock Seam	Not Required	Gl. Companion Angle 50x50x5 mm
1525-2438	18	Pittsburgh Lock Seam	50x50x5mm angle @ 600mm c-c	Gl. Companion Angle 50x50x5 mm
2439-3048	18	Pittsburgh Lock Seam	50x50x5mm angle @ 600mm c-c	Gl. Companion Angle 50x50x5 mm + tie rod

# DuctWork

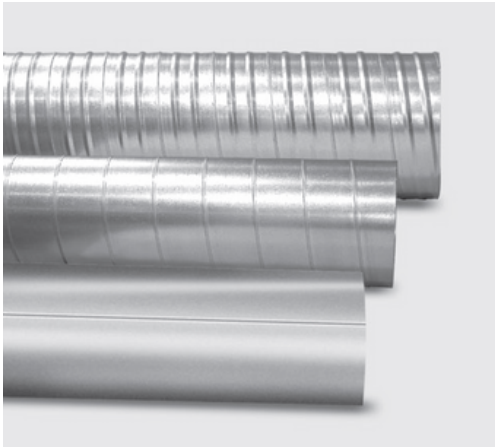
## Spiral and Round

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### SPIRAL DUCT



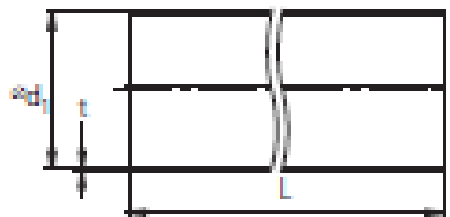
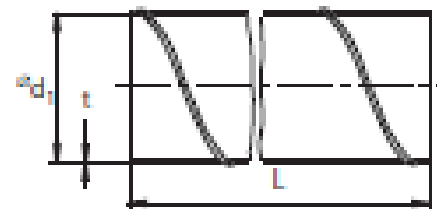
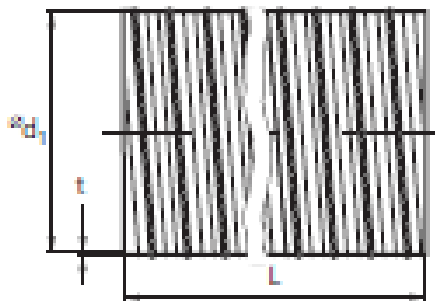
### Description

SPIRAL LOCK SEAM DUCT IS CONSTRUCTED WITH AN INTERLOCKING HELICAL SEAM THAT RUNS THE LENGTH OF THE DUCT. THE LOCKSEAM IS FORMED ON THE OUTSIDE OF THE DUCT, PROVIDING A SMOOTH INTERIOR THAT RESULTS IN MINIMAL FRICTION LOSS. THIS SEAM INCREASES THE DUCT'S RIGIDITY. SPIRAL LOCKSEAM DUCT CAN BE FABRICATED IN LENGTHS OF 6 METER OR GREATER . LONGITUDINAL SEAM DUCT (30,) IS AVAILABLE FOR APPLICATIONS THAT REQUIRE HEAVY GAUGES OR LARGE DIAMETERS. THE LONGITUDINAL SEAM OF THE DUCT IS SOLID WELDED. MATERIAL: GALVANIZED, STAINLESS STEEL , ALUMINUM

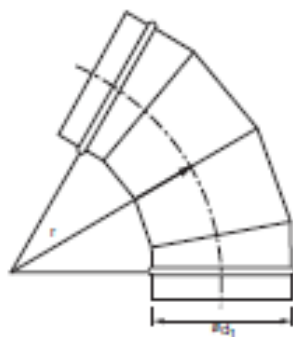
#### Ordering

Product code: **SP** **aaa** **bbb**  
 Type \_\_\_\_\_  
 $\phi d_1$  \_\_\_\_\_  
 L \_\_\_\_\_

### Dimensions



### ELBOW 60



### Dimensions

$$r_m \approx 1.5 \times d_1$$

$\varnothing d_1$ nom	r mm
200	300
250	375
315	470
355	530
400	600
450	675
500	750
560	840
630	945
700	1050
750	1125
800	1200
850	1275
900	1350
1000	1500
1100	1650
1250	1875

### Ordering

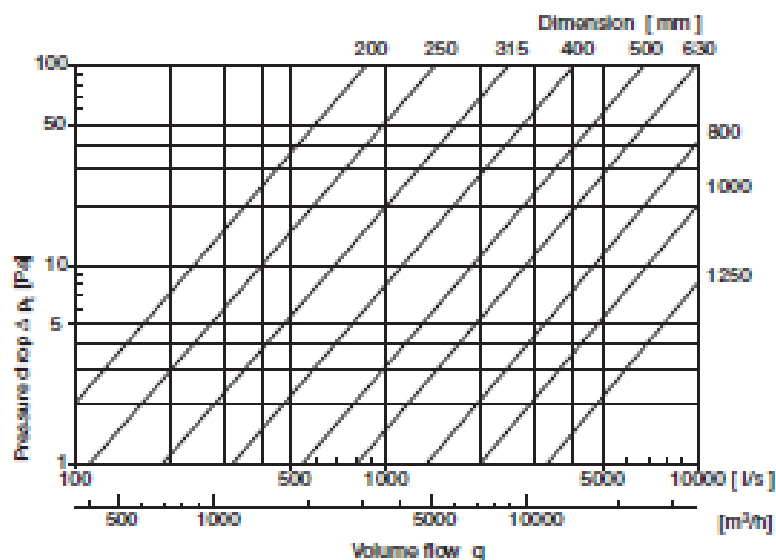
Product code: **EL** **aaa** **60°**

Type \_\_\_\_\_

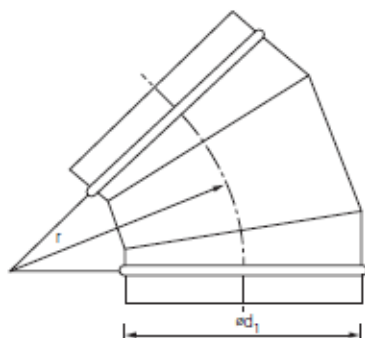
$\varnothing d_1$  \_\_\_\_\_

o \_\_\_\_\_

## TECHNICAL DATA



### ELBOW45



### Dimensions

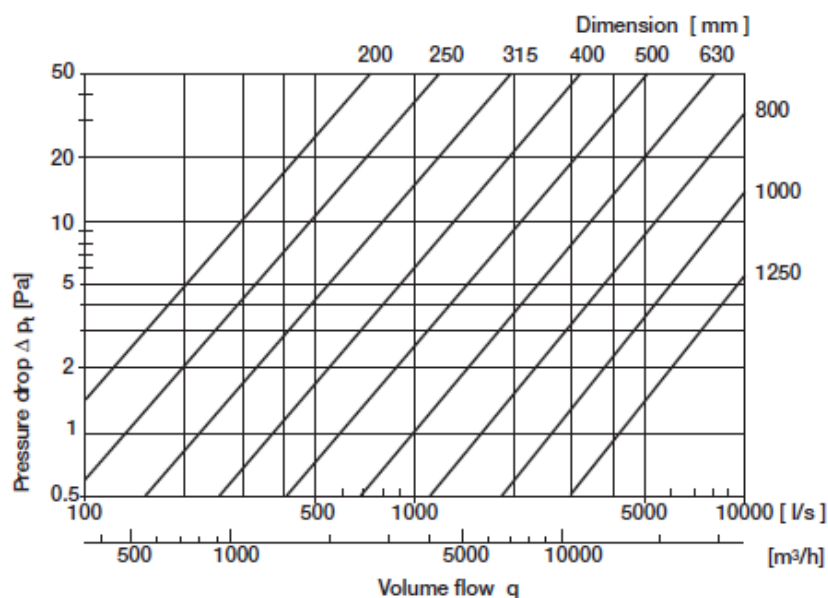
$$r_m \approx 1.5 \times d_1$$

$\varnothing d_1$ nom	r mm
200	300
250	375
315	470
355	530
400	600
450	675
500	750
560	840
630	945
700	1050
750	1125
800	1200
850	1275
900	1350
1000	1500
1100	1650
1250	1875

### Ordering

Product code: **EL** **aaa** **45°**  
 Type \_\_\_\_\_  
 $\varnothing d_1$  \_\_\_\_\_  
 ° \_\_\_\_\_

## TECHNICAL DATA



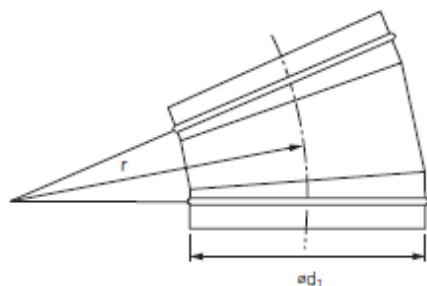
### ELBOW30



### Dimensions

$$r_m \approx 1.5 \times d_1$$

$\varnothing d_1$ nom	r mm
200	300
250	375
315	470
355	530
400	600
450	675
500	750
560	840
630	945
700	1050
750	1125
800	1200
850	1275
900	1350
1000	1500
1100	1650
1250	1875



### Ordering

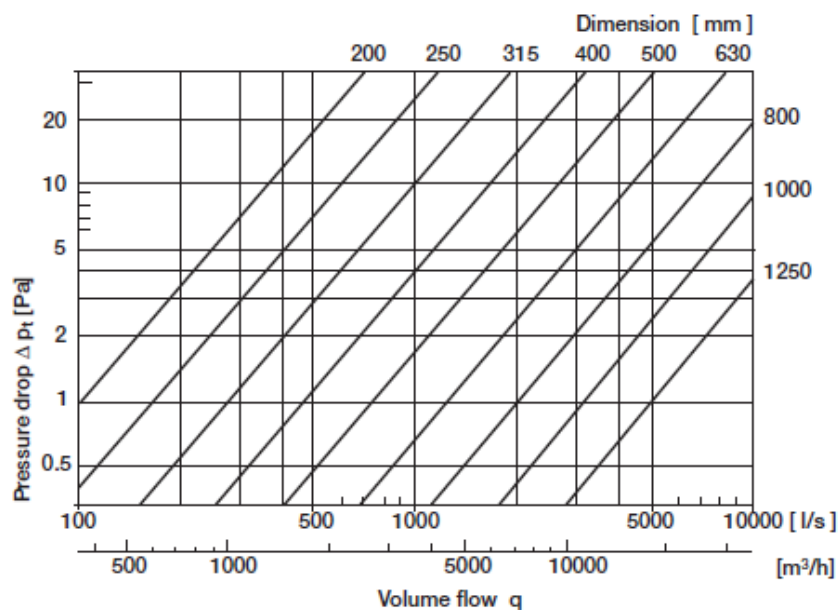
Product code: **EL** **aaa** **30°**

Type \_\_\_\_\_

$\varnothing d_1$  \_\_\_\_\_

$\varnothing$  \_\_\_\_\_

## TECHNICAL DATA



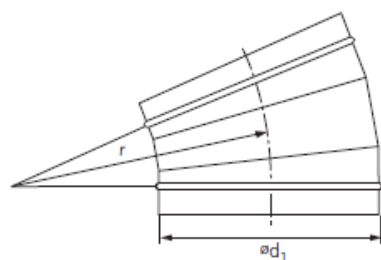
### ELBOW15



### Dimensions

$$r_m \approx 1.5 \times d_1$$

$\varnothing d_1$ nom	r mm
200	300
250	375
315	470
355	530
400	600
450	675
500	750
560	840
630	945
700	1050
750	1125
800	1200
850	1275
900	1350
1000	1500
1100	1650
1250	1875



### Ordering

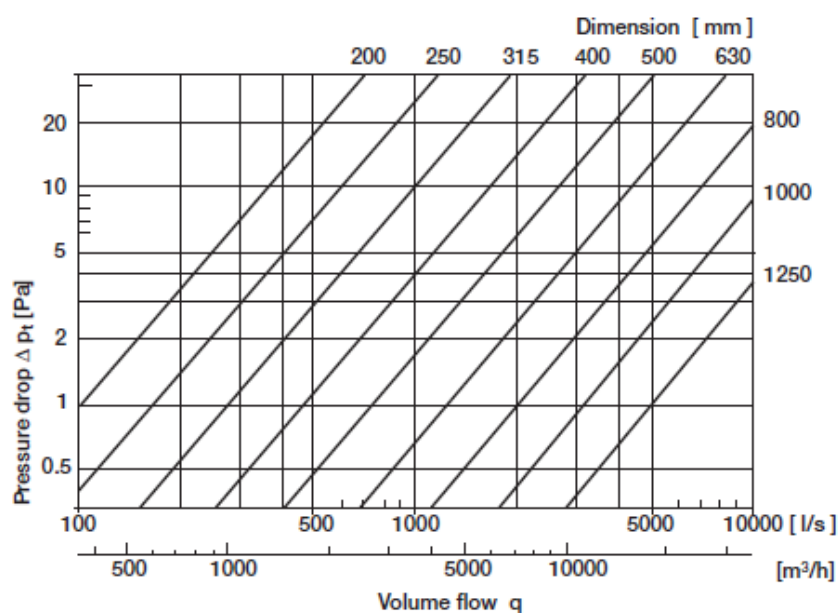
Product code: **EL** **aaa** **15°**

Type \_\_\_\_\_

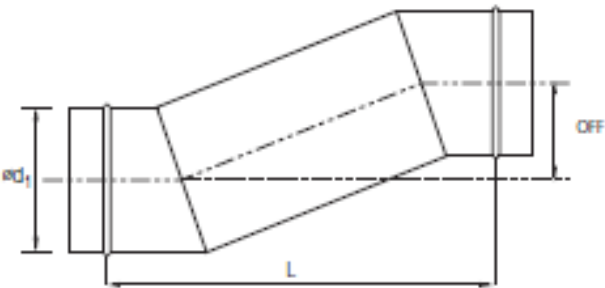
$\varnothing d_1$  \_\_\_\_\_

$\alpha$  \_\_\_\_\_

## TECHNICAL DATA



OFFSET



Dimensions

ød mm
100
112
125
140
160
180
200
224
250
280
315
355
400
450
400
450
500
560
630
700
750
800
850
900
1000
1100
1250

Ordering

Product code: **OFF** **aaa** **bbb** **ccc**

Type \_\_\_\_\_

ød<sub>1</sub> \_\_\_\_\_

OFF \_\_\_\_\_

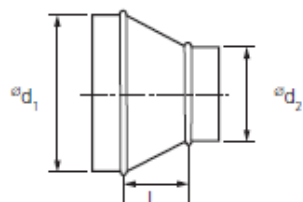
L \_\_\_\_\_

### REDUCER

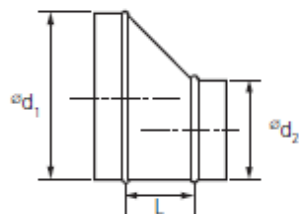


### Dimensions

REC



REEC



### Description

#### Ordering

Product code:

REC aaa bbb

Type

$d_1$

$d_2$

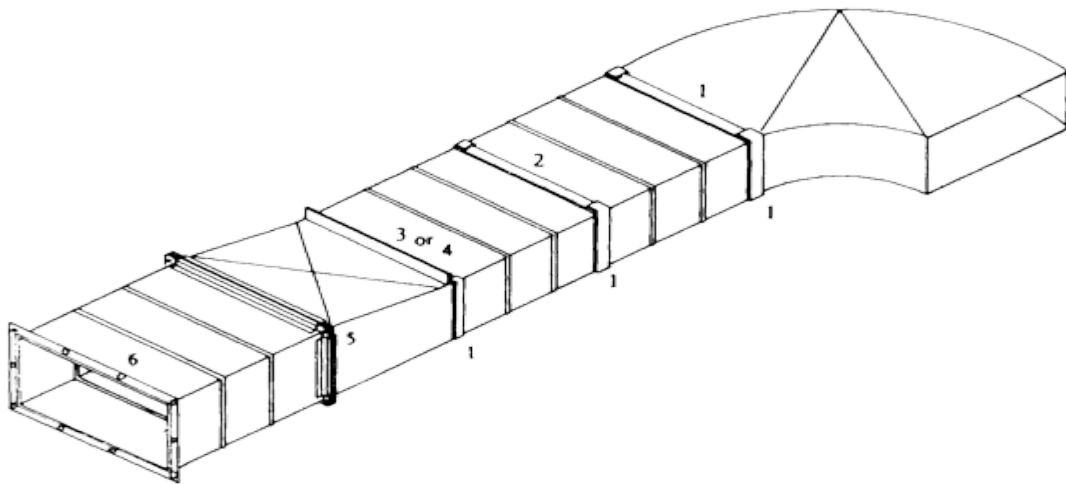
$d_1$ mm	$d_2$ mm	L mm
100	80	58
112	80	74
	100	47
125	80	92
	100	64
140	80	112
	100	85
	125	51
150	80	126
	100	99
	125	64
	140	44
160	80	140
	100	112
	125	78
	140	57
	150	44
180	80	167
	100	140
	125	106
	140	85
	150	71
	160	58
200	80	195
	100	167
	125	133
	140	112

# Duct Construction

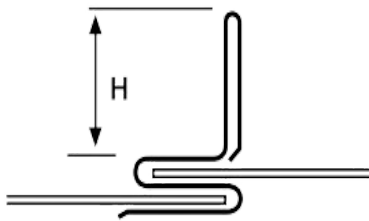
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**1- Standing S**



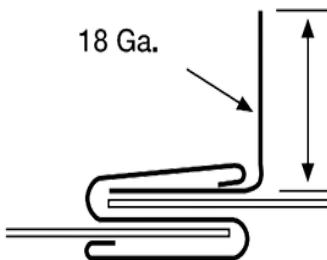
**2- Drive slip**



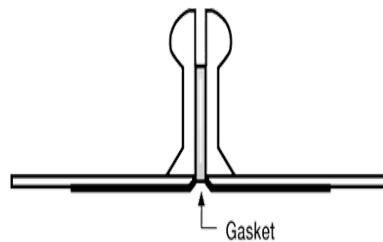
**3- Hemmed "S" slip**



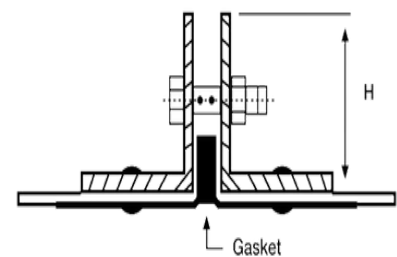
**4- Reinforcement S**



**5- Slide On Flange**



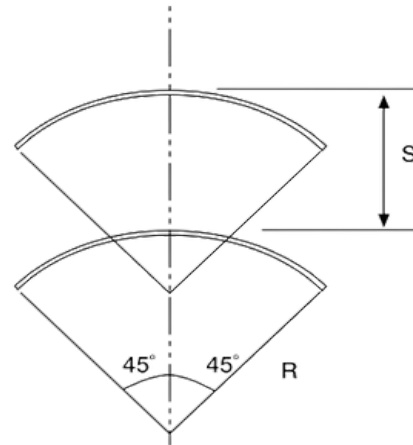
**6- Angel Bars**



### Single Vanes



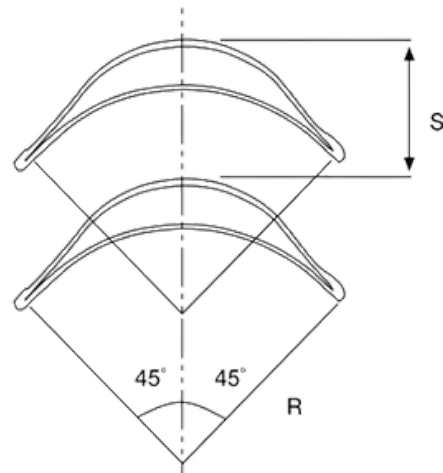
### Dimensions



### Double Vanes



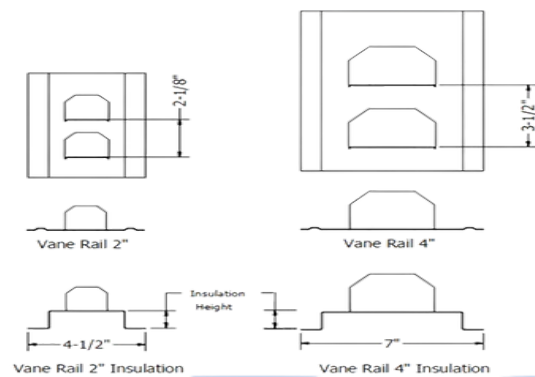
### Dimensions



### Turning Vane

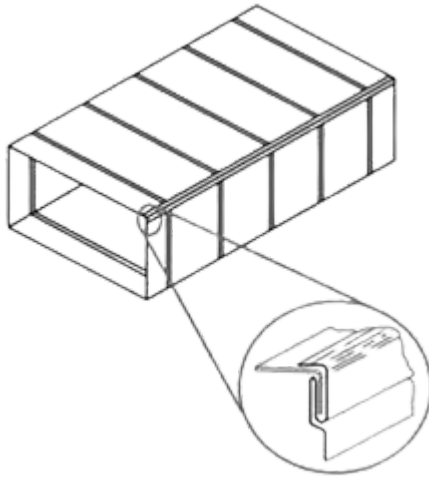


### Dimensions



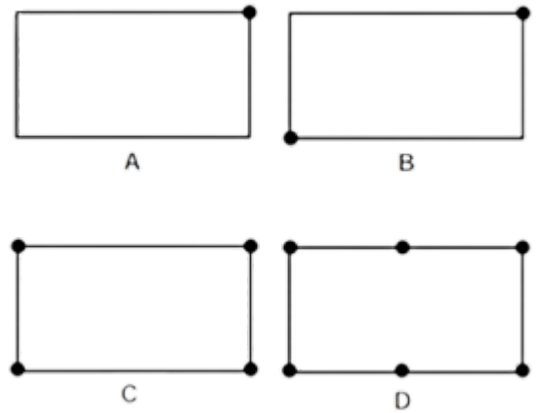
### Pittsburgh lock

Seam type, Numbers and locations vary according to joint type, size and Pressure.



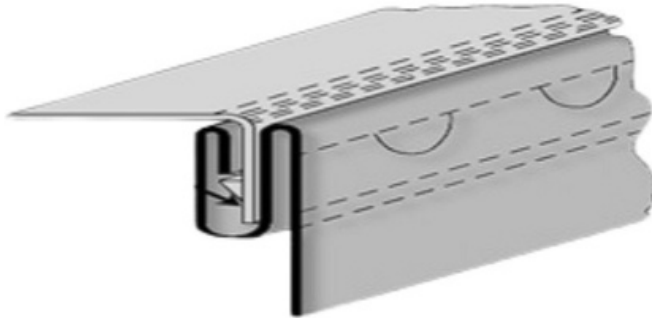
### Seam Location

Seam type, Numbers and locations vary according to joint type, size and Pressure.

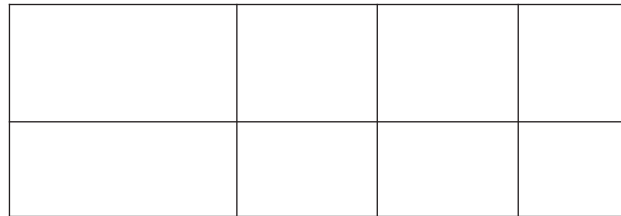


### Small Pitts

Suitable for Duct Thickness 0.55 to 1.0 mm

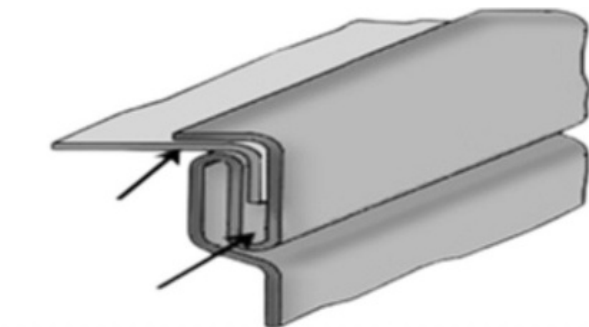


### Seam Lock

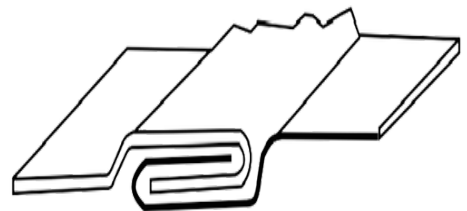


### Large Pitts

Suitable for Duct Thickness 1.0 to 1.5 mm



### Grooved Seam

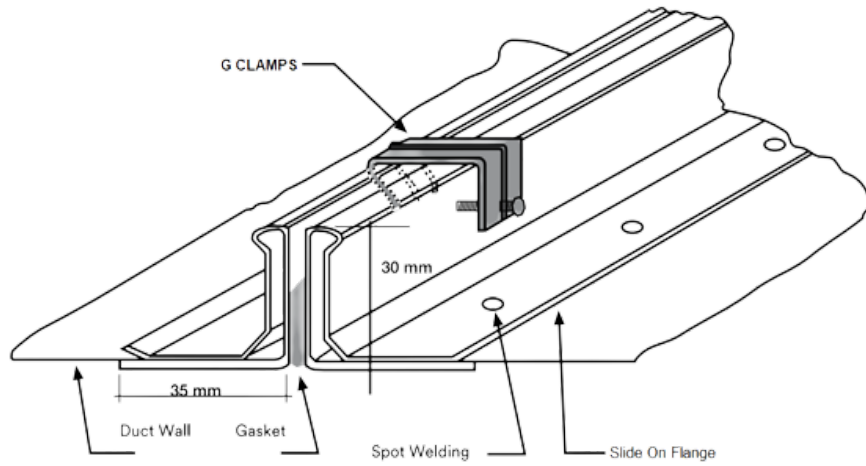


# System connection

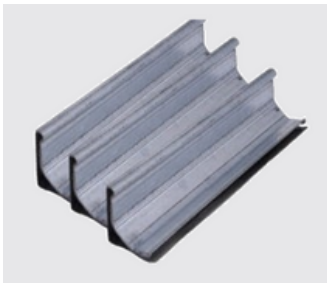
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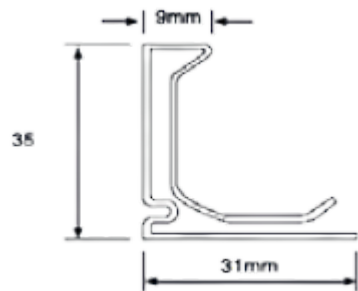
### Flange joint system



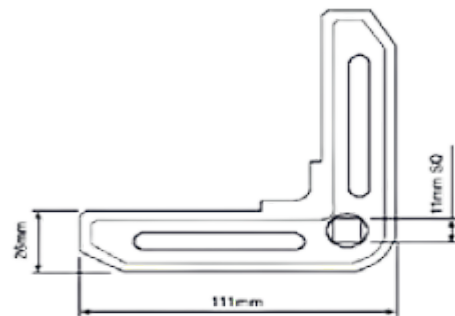
### Slide of flange



### Dimensions



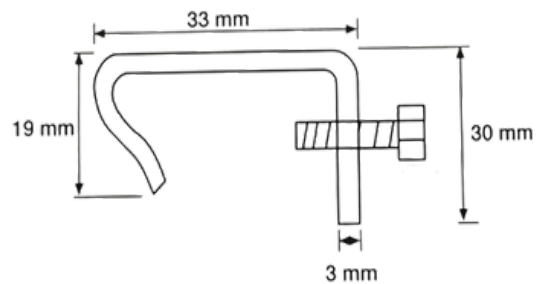
### Corner



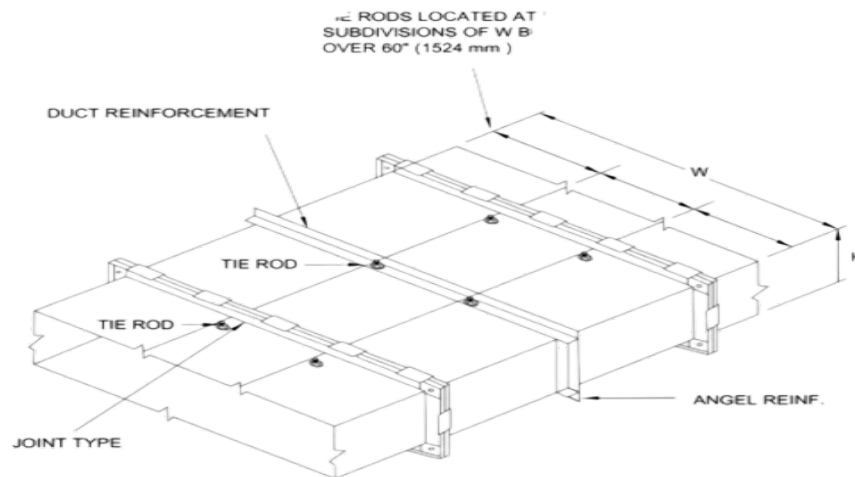
### G Clamps



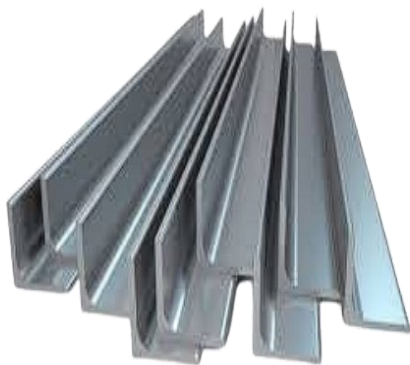
### Dimensions



### Reinforcement System



### Angle Bar



### Descriptions

supplied with various materials Galvanized steel G90 accordance with ASTM A653 and Stainless steel 304 in accordance with ASTM A240.  
 supplied with oblong (cut) 30x12 equally spaced 150mm along the length.  
 supplied with different sizes:  
 - 25x25x2.5 and 3.0mm  
 - 30x30x3.0 mm  
 - 40x40x3.0 and 4.0mm  
 - 50x50x3.0, 4.0 and 5.0 mm  
 - 60x60x5.0 and 6.0 mm  
 \*Available length is 3 meters

### Thread Rod



### Descriptions

supplied with various materials Galvanized steel G90 accordance with ASTM A653 and Stainless steel 304 in accordance with ASTM A240. supplied with different diameters (M6, M8, M10, M12, M16 and M20) \*Available length is 3 meters

# Accessories

## VCD Single Blade Flange Type



## Description

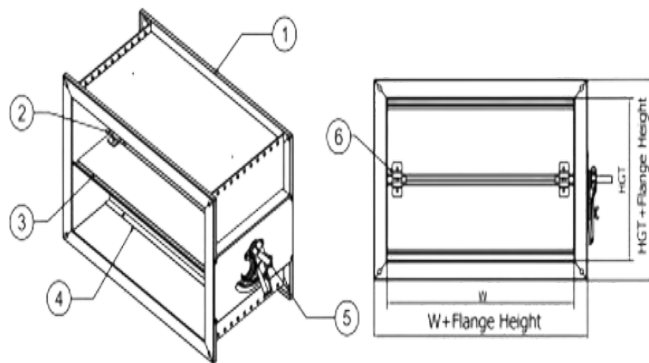
The single and multi-leaf volume control dampers are designed for quiet, efficient and reliable air volume control in air conditioning and ventilation systems.

The dampers are ruggedly built dampers with a casing of robust assembly, formed from channel frame for flanged connection to ductwork.

The blades are formed single skin and reinforced with longitudinal structurally designed triple vee shape.

Blade's action can be opposed blades or parallel blades.

## Dimensions



1-Frame

4-Blade Stop

2-Bearing

5-Quadrant Bracket

3-Blade

6-Blade Strap

## Construction

Frame: 160mm x 30mm x 1.5mm (16 Ga.) galvanized steel formed channel for flange connection.

Blades: 250mm max. width, 1.5mm (16 Ga.) galvanized steel

Finish: Mill Galvanized

Linkage: Side linkage concealed in frame for parallel and opposed blade operation.

Case Bearing: Brass bearing as standard. Sintered bronze oilite (optional).

Control Shaft: 12mm diameter zinc plated mild steel.

Minimum and Maximum Single Section Size: 100 x 100mm minimum and 1000 x 1800mm maximum. Please see "Air Performance" for the minimum and maximum sizes tested by AMCA.



### Spin-In Damper



### Description

Spin-in Damper is supplied with adjustable blade manually operated by a handle equipped with position indicator. It is suitable to control air volume before plenum box or at rectangular duct take-off.

### Construction

Frame Thickness: offered with thicknesses Ga. 24 (0.7 mm) and Ga. 22 (0.8 mm) for galvanized steel, and with Ga.25 (0.6 mm) for Stainless steel

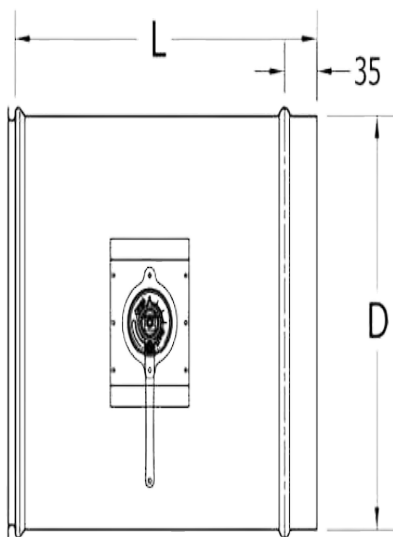
Blade Thickness: offered with various Blade thicknesses -from Ga. 22 (0.8 mm) and Ga. 20 (1.0 mm).

Actuation: offered with Quadrant, Extended Shaft and Automatic actuation

Case Bearing: offered with Plastic bushing to ensure minimum leakage.

Size: offered with different spigot sizes.

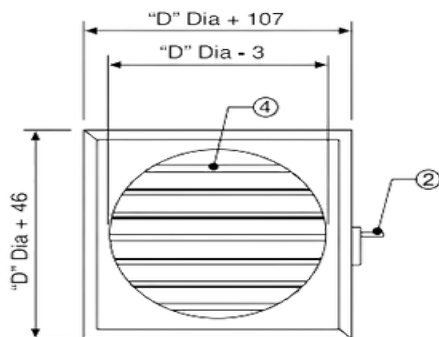
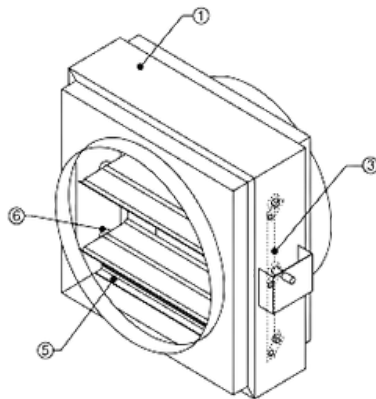
### Dimensions



## VCD Single Blade Flange Type



## Dimensions



## Description

Single and multi-leaf volume control dampers are designed for quiet, efficient and reliable air volume control in ventilation systems.

The dampers are ruggedly built dampers, with a spigot case of robust assembly formed circular spigot connection to ductworks.

The blades are formed single skin reinforced, with longitudinal structurally designed vee.

Blade action is standard as parallel but can be supplied as opposed blade action at no additional charge.

Blade edge seals and jamb (side) seals can be fitted for low leakage requirements.

Dampers can be manual with locking quadrant or motorized with a wide range of electrical actuators readily available.

## Construction

Frame: 180mm x 1.5mm (16 ga.) galvanized steel, spigot type 380mm wide with circular spigot duct connection.

Blades: 250mm max. width, 1.5mm (16 ga.) galvanized steel.

Finish: Mill Galvanized

Linkage: Side linkage concealed in frame for parallel and opposed blade operation.

Face linkage available (optional).

Case Bearing: Brass bearing as standard. Sintered bronze oilite (optional).

Axles: 12mm diameter zinc plated mild steel.

Control Shaft: 12mm diameter zinc plated mild steel.

Minimum Size: From 100 mm diameter damper up to 200 mm diameter high are single blade construction.

Maximum Size: 1000 mm diameter as single section.

Multiple section assembly with unlimited size, where each section operates independently.

Temperature Limits: -40 °C to + 100 °C.

# CONTACT US

Our hub for air distribution and research excellence is strategically located in the heart of Saudi Arabia. we ensure practicality and proximity for our clients and projects.

Have questions or inquiries? We're here to help! Reach out to us for personalized assistance, product information, or to discuss your HVAC duct needs. Your satisfaction is our priority.

## Head Office

**Kingdom Of Saudi Arabia**

**Riyadh- Al Sulaimaniyah dist.,**

**Al Urabah Rd., P.O. Box 12245**

## Factory

**Kingdom Of Saudi Arabia**

**Riyadh- Al Soulay dist.,**

**Esahac Al Zoubadi Rd., P.O Box 13422**



Phone Number

**+966 582 690 288**

**+966 11 491 4031**



Email Address

**[sales@titletrustmanufacture.com](mailto:sales@titletrustmanufacture.com)**



Website

**[www.titletrustmanufacture.com](http://www.titletrustmanufacture.com)**



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TRUST  
MANUFACTURE**