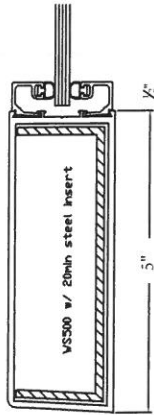




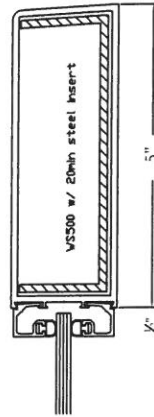
**Series 550 Wide Stile**  
 20 min Aluminum Door Details

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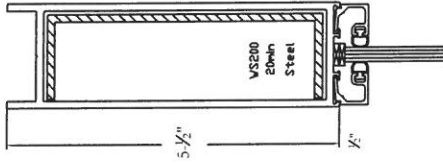
550 WIDE STILE  
 w/ 20min steel Insert



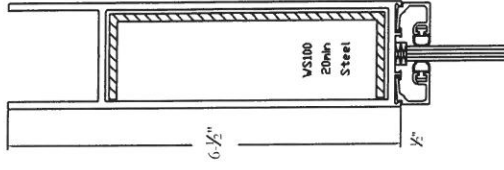
550 WIDE STILE  
 w/ 20min steel Insert



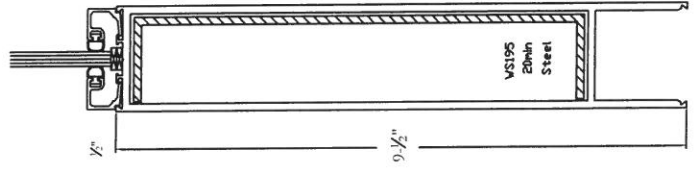
TOP RAIL



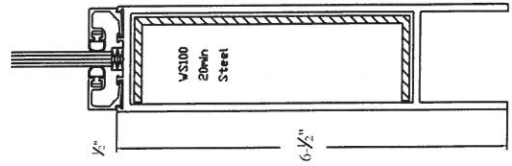
TOP RAIL



BOTTOM RAIL



550 BOTTOM RAIL



w/ 20min steel Insert

1/2" Door thickness