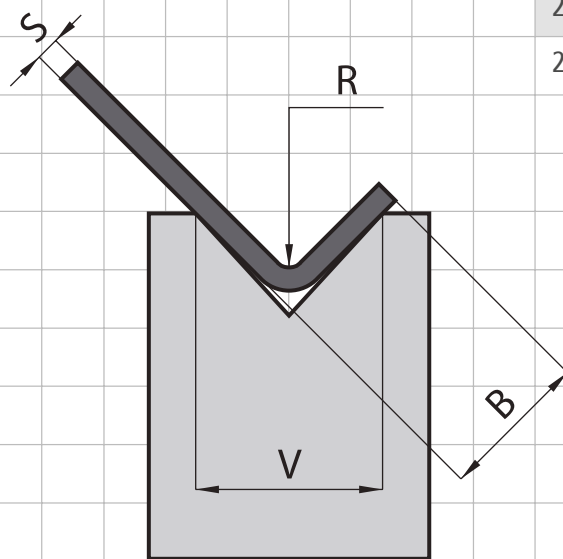


TABELLA DI PIEGATURA - BENDING TABLE ABKANTTABELLE - ABAQUE DE PLIAGE

| V | R | B | S | 0.5 | 0.8 | 1 | 1.2 | 1.5 | 1.8 | 2 | 2.5 | 3 | 4 | 5 | 6 | 8 | 10 | 12 | 15 | 20 | 25 | |
|-----|------|------|---|-----|------|-----|------|------|------|------|------|----|----|----|----|-----|-----|-----|-----|-----|-----|-----|
| 4 | 0.7 | 2.6 | | 4 | 10.5 | | | | | | | | | | | | | | | | | |
| 6 | 1 | 4 | | 3.5 | 6 | 10 | 13 | | | | | | | | | | | | | | | |
| 8 | 1.5 | 5.2 | | 2 | 5.5 | 8 | 11.5 | 18 | | | | | | | | | | | | | | |
| 10 | 1.7 | 6.5 | | | 4.1 | 6.5 | 9.5 | 14.5 | 21 | 26 | | | | | | | | | | | | |
| 12 | 2 | 7.8 | | | | 5.5 | 8 | 12 | 17.5 | 21.5 | 33.5 | | | | | | | | | | | |
| 16 | 2.7 | 10.4 | | | | | | 6 | 9 | 13 | 16 | 25 | 36 | | | | | | | | | |
| 20 | 3.4 | 13 | | | | | | | 7.5 | 10.5 | 13 | 20 | 29 | 52 | | | | | | | | |
| 25 | 4.2 | 16 | | | | | | | | 8.5 | 10.5 | 16 | 23 | 41 | 64 | | | | | | | |
| 30 | 5 | 20 | | | | | | | | | 14 | 19 | 34 | 54 | 77 | | | | | | | |
| 35 | 6 | 23 | | | | | | | | | | 17 | 30 | 46 | 66 | | | | | | | |
| 40 | 7 | 26 | | | | | | | | | | 15 | 26 | 40 | 58 | 103 | | | | | | |
| 45 | 7.5 | 29 | | | | | | | | | | | 23 | 36 | 52 | 91 | | | | | | |
| 50 | 8.5 | 32 | | | | | | | | | | | 21 | 32 | 46 | 82 | 128 | | | | | |
| 55 | 9 | 36 | | | | | | | | | | | | 30 | 42 | 75 | 117 | | | | | |
| 60 | 10 | 39 | | | | | | | | | | | | 27 | 39 | 69 | 107 | | | | | |
| 65 | 10.8 | 42 | | | | | | | | | | | | 25 | 36 | 63 | 99 | 142 | | | | |
| 70 | 11.7 | 45 | | | | | | | | | | | | | 33 | 59 | 92 | 132 | | | | |
| 75 | 12.5 | 49 | | | | | | | | | | | | | 31 | 55 | 86 | 123 | | | | |
| 80 | 13.5 | 52 | | | | | | | | | | | | | 29 | 52 | 80 | 116 | 180 | | | |
| 85 | 14 | 55 | | | | | | | | | | | | | | 49 | 76 | 109 | 170 | | | |
| 90 | 15 | 58 | | | | | | | | | | | | | | 46 | 71 | 103 | 160 | | | |
| 100 | 17 | 65 | | | | | | | | | | | | | | 41 | 64 | 93 | 144 | 256 | | |
| 110 | 18.5 | 71 | | | | | | | | | | | | | | | 59 | 84 | 131 | 233 | | |
| 120 | 20 | 78 | | | | | | | | | | | | | | | 54 | 77 | 120 | 213 | 333 | |
| 140 | 24 | 91 | | | | | | | | | | | | | | | | 66 | 103 | 183 | 286 | |
| 170 | 29 | 110 | | | | | | | | | | | | | | | | | 55 | 85 | 151 | 235 |



V = (mm)
R = (mm)
B = (mm)
S = (mm)
F = (KN/m)

Forza di piegatura al metro per materiale con resistenza di 400 N/mm². Per resistenza di 800 N/mm²(Inox) moltiplicare la forza per 2.

Bending force per meter for material tensile strenght of 400 N/mm². For tensile strenght of 800 N/mm²(Inox) multiply the bending force by 2.

Biegekraft pro Meter für eine Materialfestigkeit von 400 N/mm². Für eine Festigkeit von 800 N/mm²(Inox), bitte die Biegekraft verdoppeln.

Force de pliage par mètre pour une matière ayant une résistance de 400 N/mm². Pour une résistance de 800 N/mm²(Inox) multiplier la force par 2.