

R1
A

A-DIES
ROLLERI TYPE R1

12100 600 kN/m max.

835 mm	32.87 in	8.4 kg
415 mm	16.34 in	4.2 kg

C45: 560-710 N/mm²

NEW

12300 700 kN/m max.

835 mm	32.87 in	8.0 kg
415 mm	16.34 in	3.9 kg

C45: 560-710 N/mm²

12400 800 kN/m max.

835 mm	32.87 in	8.0 kg
415 mm	16.34 in	3.9 kg

C45: 560-710 N/mm²

31100 800 kN/m max.

835 mm	32.87 in	9.1 kg
415 mm	16.34 in	4.6 kg

C45: 560-710 N/mm²

NEW

88° 2-V A-dies

12106 600 kN/m max.

835 mm	32.87 in	8.4 kg
415 mm	16.34 in	4.2 kg

C45: 560-710 N/mm²

NEW

12306 700 kN/m max.

835 mm	32.87 in	8.0 kg
415 mm	16.34 in	3.9 kg

C45: 560-710 N/mm²

12406 800 kN/m max.

835 mm	32.87 in	8.0 kg
415 mm	16.34 in	3.9 kg

C45: 560-710 N/mm²

12500 1000 kN/m max.

835 mm	32.87 in	7.7 kg
415 mm	16.34 in	3.8 kg

C45: 560-710 N/mm²

12600 1000 kN/m max.

835 mm	32.87 in	7.5 kg
415 mm	16.34 in	3.7 kg

C45: 560-710 N/mm²

12700 700 kN/m max.

835 mm	32.87 in	7.0 kg
415 mm	16.34 in	3.4 kg

C45: 560-710 N/mm²

31106 800 kN/m max.

835 mm	32.87 in	8.8 kg
415 mm	16.34 in	4.4 kg

C45: 560-710 N/mm²

NEW

31400 1000 kN/m max.

835 mm	32.87 in	7.5 kg
415 mm	16.34 in	3.7 kg

C45: 560-710 N/mm²

R1

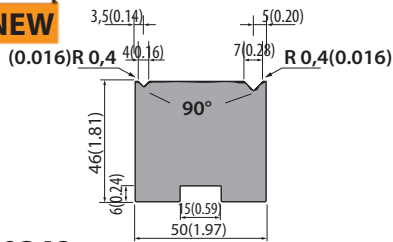
ROLLERI TYPE R1

90° self-centering 2-V A-dies

30148

600 kN/m max.

NEW



835 mm	32.87 in	14.2 kg
415 mm	16.34 in	7.1 kg
795 mm segmented	31.29 in segmented	13.5 kg
805 mm segmented	31.69 in segmented	13.7 kg

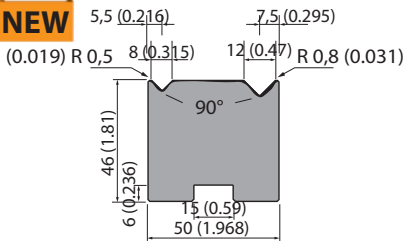
C45: 560-710 N/mm²



30348

700 kN/m max.

NEW



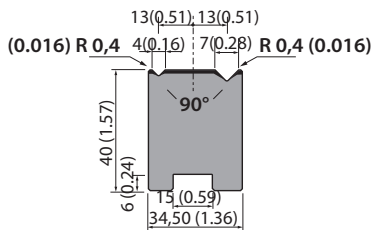
835 mm	32.87 in	14.2 kg
415 mm	16.34 in	7.1 kg
795 mm segmented	31.29 in segmented	13.5 kg
805 mm segmented	31.69 in segmented	13.7 kg

C45: 560-710 N/mm²



50190

600 kN/m max.



835 mm	32.87 in	9.7 kg
415 mm	16.34 in	4.8 kg
795 mm segmented	31.29 in segmented	9.2 kg
805 mm segmented	31.69 in segmented	9.4 kg

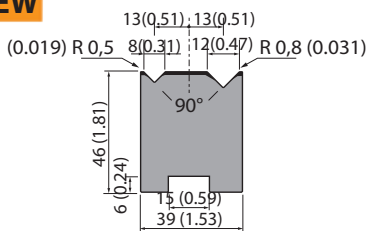
C45: 800-850 N/mm²



50390

700 kN/m max.

NEW



835 mm	32.87 in	10.7 kg
415 mm	16.34 in	5.4 kg
795 mm segmented	31.29 in segmented	10.2 kg
805 mm segmented	31.69 in segmented	10.3 kg

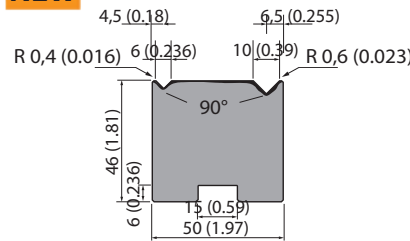
C45: 560-710 N/mm²



30248

700 kN/m max.

NEW



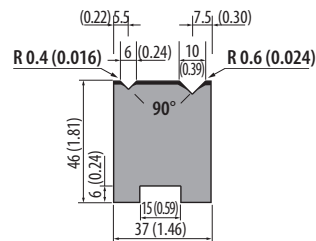
835 mm	32.87 in	14.2 kg
415 mm	16.34 in	7.1 kg
795 mm segmented	31.29 in segmented	13.5 kg
805 mm segmented	31.69 in segmented	13.7 kg

C45: 560-710 N/mm²



50290

700 kN/m max.



835 mm	32.87 in	10.5 kg
415 mm	16.34 in	5.2 kg
795 mm segmented	31.29 in segmented	10.0 kg
805 mm segmented	31.69 in segmented	10.1 kg

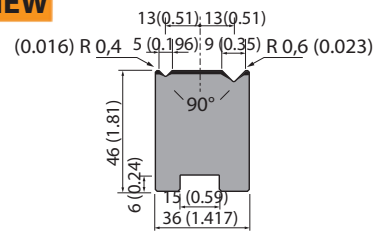
C45: 800-850 N/mm²



50790

600 kN/m max.

NEW



835 mm	32.87 in	10.0 kg
415 mm	16.34 in	5.0 kg
795 mm segmented	31.29 in segmented	9.5 kg
805 mm segmented	31.69 in segmented	9.7 kg

C45: 560-710 N/mm²

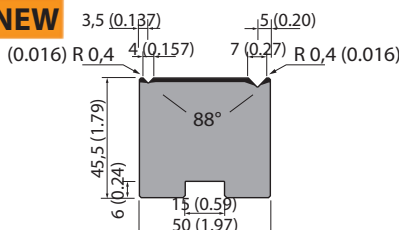


88° self-centering 2-V A-dies

30147

600 kN/m max.

NEW



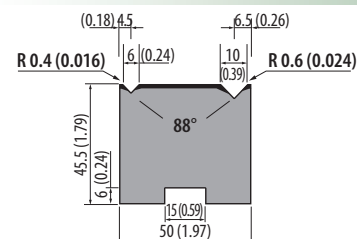
835 mm	32.87 in	14.2 kg
415 mm	16.34 in	7.1 kg
795 mm segmented	31.29 in segmented	13.5 kg
805 mm segmented	31.69 in segmented	13.7 kg

C45: 560-710 N/mm²



30247

700 kN/m max.



835 mm	32.87 in	17.0 kg
415 mm	16.34 in	8.4 kg
795 mm segmented	31.29 in segmented	16.2 kg
805 mm segmented	31.69 in segmented	16.4 kg

C45: 800-850 N/mm²

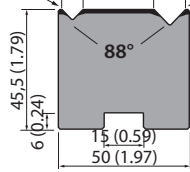


30347

700 kN/m max.

NEW

5,5 (0.22) 8 (0.31) 7,5 (0.30) 12 (0.47) R 0,8 (0.031)



835 mm	32.87 in	14.2 kg
415 mm	16.34 in	7.1 kg
795 mm segmented	31.29 in	13.5 kg
805 mm segmented	31.69 in	13.7 kg

C45: 560-710 N/mm²

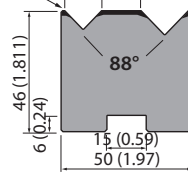


30448

1000 kN/m max.

NEW

8,5 (0.334) 14 (0.55) 10,5 (0.413) 18 (0.71) R 0,5 (0.019)



835 mm	32.87 in	14.2 kg
415 mm	16.34 in	7.1 kg
795 mm segmented	31.29 in	13.5 kg
805 mm segmented	31.69 in	13.7 kg

C45: 560-710 N/mm²

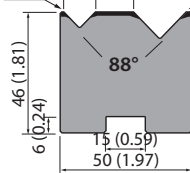


30548

1000 kN/m max.

NEW

7,5 (0.29) 12 (0.47) 20 (0.79) R 0,5 (0.019)



835 mm	32.87 in	14.2 kg
415 mm	16.34 in	7.1 kg
795 mm segmented	31.29 in	13.5 kg
805 mm segmented	31.69 in	13.7 kg

C45: 560-710 N/mm²

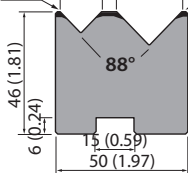


30648

1000 kN/m max.

NEW

9,5 (0.374) 14 (0.63) 25 (0.98) 14,5 (0.57) R 0,8 (0.031)



835 mm	32.87 in	14.2 kg
415 mm	16.34 in	7.1 kg
795 mm segmented	31.29 in	13.5 kg
805 mm segmented	31.69 in	13.7 kg

C45: 560-710 N/mm²

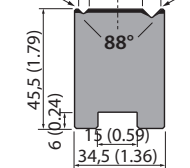


50196

600 kN/m max.

NEW

13 (0.51) 13 (0.51) 4 (0.157) 7 (0.27) R 0,4 (0.016) R 0,4 (0.016)



835 mm	32.87 in	9.7 kg
415 mm	16.34 in	4.8 kg
795 mm segmented	31.29 in	9.2 kg
805 mm segmented	31.69 in	9.3 kg

C45: 560-710 N/mm²

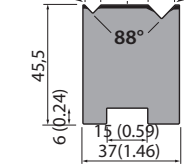


50296

700 kN/m max.

NEW

13 (0.51) 13 (0.51) 6 (0.24) 10 (0.39) R 0,6 (0.023)



835 mm	32.87 in	10.4 kg
415 mm	16.34 in	5.2 kg
795 mm segmented	31.29 in	9.9 kg
805 mm segmented	31.69 in	10.1 kg

C45: 560-710 N/mm²

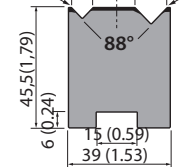


50396

700 kN/m max.

NEW

13 (0.51) 13 (0.51) 8 (0.31) 12 (0.47) R 0,5 (0.019) R 0,8 (0.031)



835 mm	32.87 in	10.8 kg
415 mm	16.34 in	5.4 kg
795 mm segmented	31.29 in	10.3 kg
805 mm segmented	31.69 in	10.4 kg

C45: 560-710 N/mm²

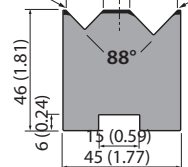


50490

1000 kN/m max.

NEW

13 (0.51) 13 (0.51) 14 (0.55) 18 (0.71) R 0,5 (0.019) R 0,5 (0.019)



835 mm	32.87 in	10.8 kg
415 mm	16.34 in	5.4 kg
795 mm segmented	31.29 in	10.3 kg
805 mm segmented	31.69 in	10.4 kg

C45: 560-710 N/mm²

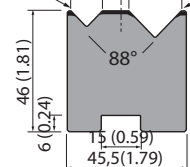


50590

700 kN/m max.

NEW

13 (0.51) 13 (0.51) 12 (0.47) 20 (0.79) R 0,5 (0.019) R 0,5 (0.019)



835 mm	32.87 in	12.2 kg
415 mm	16.34 in	6.1 kg
795 mm segmented	31.29 in	11.6 kg
805 mm segmented	31.69 in	11.8 kg

C45: 560-710 N/mm²

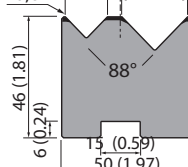


50690

1000 kN/m max.

NEW

13 (0.51) 13 (0.51) 16 (0.63) 25 (0.98) R 0,8 (0.031) R 0,8 (0.031)



835 mm	32.87 in	13.0 kg
415 mm	16.34 in	6.5 kg
795 mm segmented	31.29 in	12.4 kg
805 mm segmented	31.69 in	12.6 kg

C45: 560-710 N/mm²

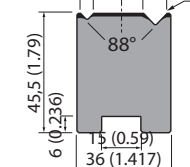


50796

600 kN/m max.

NEW

13 (0.51) 13 (0.51) 5 (0.196) 9 (0.354) R 0,6 (0.023)



835 mm	32.87 in	10.0 kg
415 mm	16.34 in	5.0 kg
795 mm segmented	31.29 in	9.5 kg
805 mm segmented	31.69 in	9.5 kg

C45: 560-710 N/mm²



Please ask for delivery time!

1 kg = 2.20 Pounds (lb) = 35.27 Ounces (oz)
100 mm = 3.94 Inch (in) = 0.33 Feet (ft)



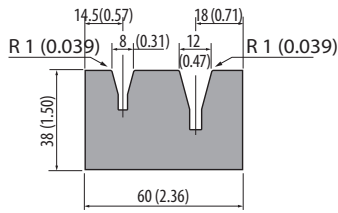
Articles on stock – Please note that delivery time depends on your location.

R1

ROLLERI TYPE R1 30° 2-V A-dies

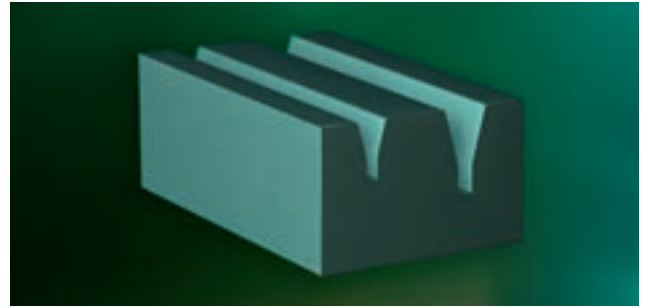
33700

300 kN/m max.



835 mm	32.87 in	13.3 kg
415 mm	16.34 in	5.6 kg

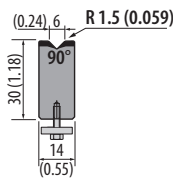
C42Cr: 900-1150 N/mm²



90° self-centering 1-V A-dies

32000

950 kN/m max.



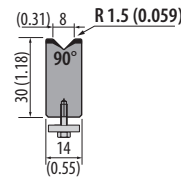
835 mm	32.87 in	3.0 kg
415 mm	16.34 in	1.5 kg

C45: 560-710 N/mm²



32100

950 kN/m max.



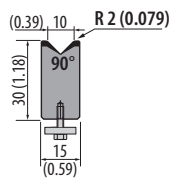
835 mm	32.87 in	3.0 kg
415 mm	16.34 in	1.5 kg

C45: 560-710 N/mm²



32300

950 kN/m max.



835 mm	32.87 in	3.0 kg
415 mm	16.34 in	1.5 kg

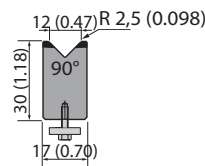
C45: 560-710 N/mm²



32600

1000 kN/m max.

NEW



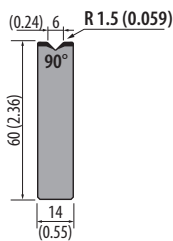
835 mm	32.87 in	2.9 kg
415 mm	16.34 in	1.5 kg

C45: 560-710 N/mm²



07000

950 kN/m max.



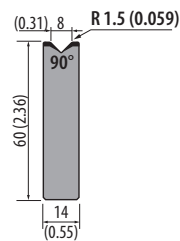
835 mm	32.87 in	5.5 kg
415 mm	16.34 in	2.7 kg
795 mm segmented	31.29 in segmented	5.2 kg
805 mm segmented	31.69 in segmented	5.3 kg

C45: 560-710 N/mm²



07100

950 kN/m max.



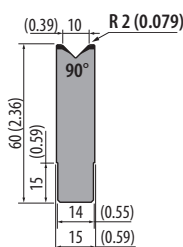
835 mm	32.87 in	5.5 kg
415 mm	16.34 in	2.7 kg
795 mm segmented	31.29 in segmented	5.2 kg
805 mm segmented	31.69 in segmented	5.3 kg

C45: 560-710 N/mm²



07300

950 kN/m max.



835 mm	32.87 in	6.0 kg
415 mm	16.34 in	3.0 kg
795 mm segmented	31.29 in segmented	5.3 kg
805 mm segmented	31.69 in segmented	5.4 kg

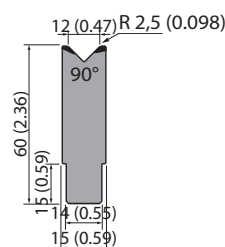
C45: 560-710 N/mm²



07500

950 kN/m max.

NEW



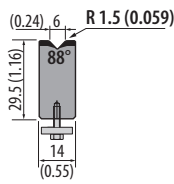
835 mm	32.87 in	6.1 kg
415 mm	16.34 in	3.0 kg
795 mm segmented	31.29 in segmented	5.8 kg
805 mm segmented	31.69 in segmented	5.9 kg

C45: 560-710 N/mm²



32006

950 kN/m max.



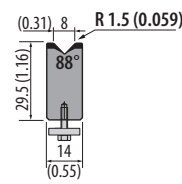
835 mm	32.87 in	3.0 kg
415 mm	16.34 in	1.5 kg

C45: 560-710 N/mm²



32106

950 kN/m max.



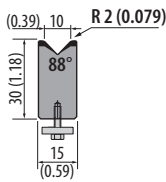
835 mm	32.87 in	3.0 kg
415 mm	16.34 in	1.5 kg

C45: 560-710 N/mm²



32200

950 kN/m max.



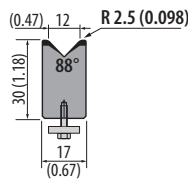
835 mm	32.87 in	3.0 kg
415 mm	16.34 in	1.5 kg

C45: 560-710 N/mm²



32400

1000 kN/m max.



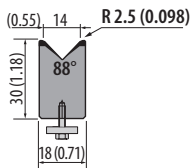
835 mm	32.87 in	3.0 kg
415 mm	16.34 in	1.5 kg

C45: 560-710 N/mm²



32500

1000 kN/m max.



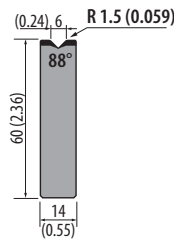
835 mm	32.87 in	3.3 kg
415 mm	16.34 in	1.6 kg

C45: 560-710 N/mm²



07006

950 kN/m max.



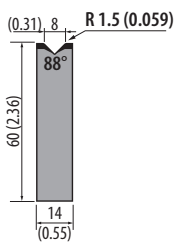
835 mm	32.87 in	5.5 kg
415 mm	16.34 in	2.7 kg
795 mm segmented	31.29 in	5.2 kg
805 mm segmented	31.69 in	5.3 kg

C45: 560-710 N/mm²



07106

950 kN/m max.



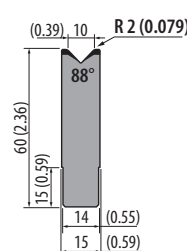
835 mm	32.87 in	5.5 kg
415 mm	16.34 in	2.7 kg
795 mm segmented	31.29 in	5.2 kg
805 mm segmented	31.69 in	5.3 kg

C45: 560-710 N/mm²



07200

950 kN/m max.



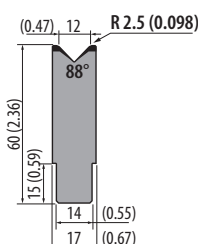
835 mm	32.87 in	6.0 kg
415 mm	16.34 in	3.0 kg
795 mm segmented	31.29 in	5.4 kg
805 mm segmented	31.69 in	5.5 kg

C45: 560-710 N/mm²



07400

950 kN/m max.



835 mm	32.87 in	6.0 kg
415 mm	16.34 in	3.0 kg
795 mm segmented	31.29 in	5.8 kg
805 mm segmented	31.69 in	5.9 kg

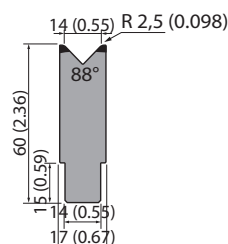
C45: 560-710 N/mm²



07600

950 kN/m max.

NEW



835 mm	32.87 in	6.1 kg
415 mm	16.34 in	3.0 kg
795 mm segmented	31.29 in	5.8 kg
805 mm segmented	31.69 in	5.9 kg

C45: 560-710 N/mm²



Article on stock



Please ask for delivery time!

1 kg = 2.20 Pounds (lb) = 35.27 Ounces (oz)
100 mm = 3.94 Inch (in) = 0.33 Feet (ft)



Articles on stock – Please note that delivery time depends on your location.

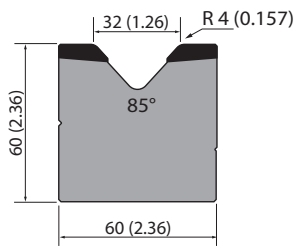
R1

ROLLERI TYPE R1 85°/45°/30° 1-V A-dies

03500

1000 kN/m max.

NEW



835 mm	32.87 in	27.7 kg
415 mm	16.34 in	10.8 kg
795 mm segmented	31.29 in segmented	20.7 kg
805 mm segmented	31.69 in segmented	20.9 kg

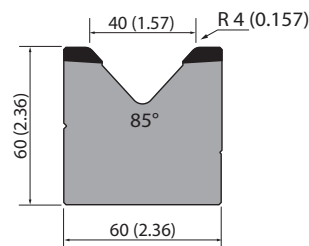
C45: 560-710 N/mm²



03600

1000 kN/m max.

NEW



835 mm	32.87 in	20.5 kg
415 mm	16.34 in	10.2 kg
795 mm segmented	31.29 in segmented	19.5 kg
805 mm segmented	31.69 in segmented	19.7 kg

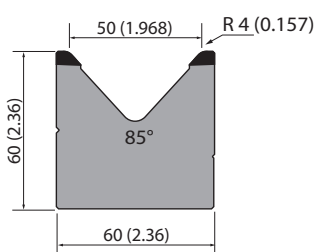
C45: 560-710 N/mm²



03700

1000 kN/m max.

NEW



835 mm	32.87 in	18.9 kg
415 mm	16.34 in	9.4 kg
795 mm segmented	31.29 in segmented	18.0 kg
805 mm segmented	31.69 in segmented	18.2 kg

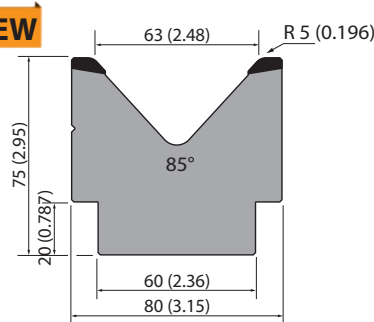
C45: 560-710 N/mm²



03800

1000 kN/m max.

NEW



835 mm	32.87 in	29.2 kg
415 mm	16.34 in	14.5 kg
795 mm segmented	31.29 in segmented	27.8 kg
805 mm segmented	31.69 in segmented	28.2 kg

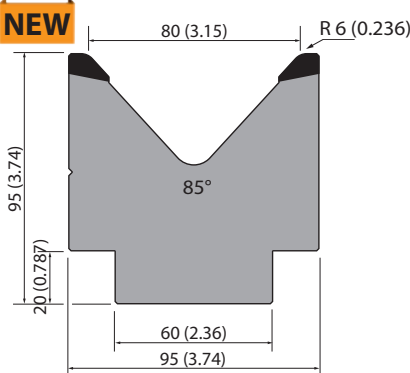
C45: 560-710 N/mm²



01360

700 kN/m max.

NEW



835 mm	32.87 in	42.6 kg
415 mm	16.34 in	21.2 kg
795 mm segmented	31.29 in segmented	40.5 kg
805 mm segmented	31.69 in segmented	41.0 kg

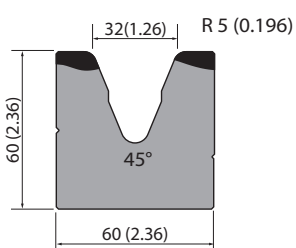
C45: 560-710 N/mm²



34200

400 kN/m max.

NEW



835 mm	32.87 in	19.3 kg
415 mm	16.34 in	9.6 kg
795 mm segmented	31.29 in segmented	18.4 kg
805 mm segmented	31.69 in segmented	18.6 kg

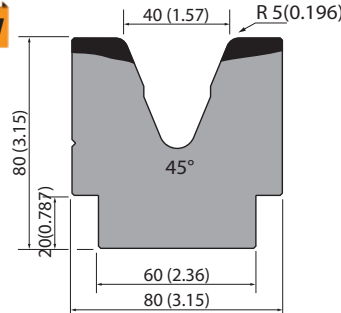
C45: 560-710 N/mm²



34300

700 kN/m max.

NEW



835 mm	32.87 in	32.7 kg
415 mm	16.34 in	16.2 kg
795 mm segmented	31.29 in segmented	31.1 kg
805 mm segmented	31.69 in segmented	31.5 kg

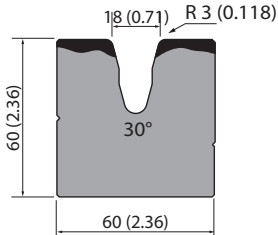
C45: 560-710 N/mm²



34000

800 kN/m max.

NEW



835 mm	32.87 in	21.5 kg
415 mm	16.34 in	10.7 kg
795 mm segmented	31.29 in segmented	20.4 kg
805 mm segmented	31.69 in segmented	20.7 kg

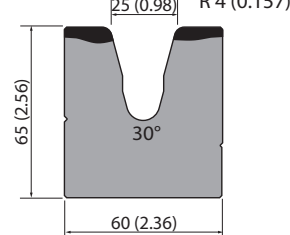
C45: 560-710 N/mm²



34100

600 kN/m max.

NEW



835 mm	32.87 in	21.7 kg
415 mm	16.34 in	10.8 kg
795 mm segmented	31.29 in segmented	20.7 kg
805 mm segmented	31.69 in segmented	20.9 kg

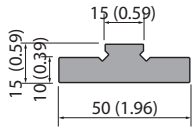
C45: 560-710 N/mm²



30000

1000 kN/m max.

NEW

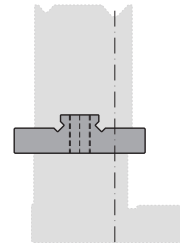


835 mm	32.87 in	3.7 kg
415 mm	16.34 in	1.9 kg

C45: 560-710 N/mm²

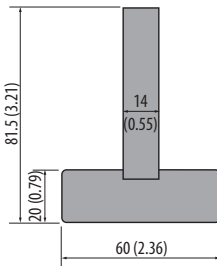


Example of Application



33000

1000 kN/m max.



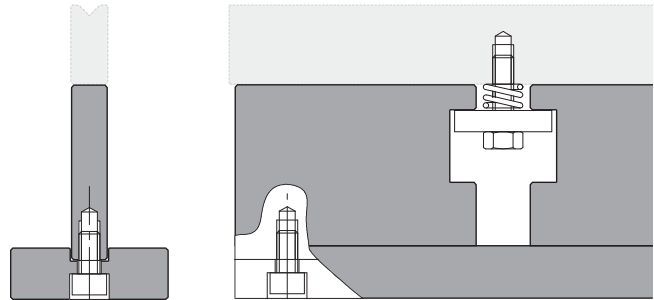
835 mm	32.87 in	12.7 kg
415 mm	16.34 in	6.3 kg

only for self centering, bolted 1-V Dies,
pages 74-75

C45: 560-710 N/mm²

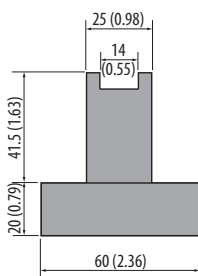


Example of Application



08000

950 kN/m max.



1050 mm	41.34 in	17.8 kg
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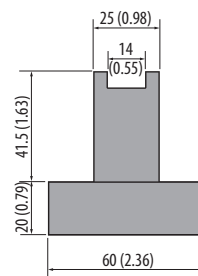
for self centering 1-V Dies,
pages 46-48, 74-75

C45: 560-710 N/mm²



08100

950 kN/m max.



1260 mm	49.61 in	21.4 kg
---------	----------	---------

for self centering 1-V Dies,
pages 46-48, 74-75

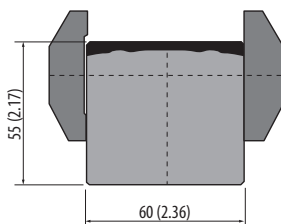
C45: 560-710 N/mm²



05500

1000 kN/m max.

NEW



835 mm	32.87 in	21.7 kg
415 mm	16.34 in	10.8 kg

C45: 560-710 N/mm²



Article on stock



Please ask for delivery time!

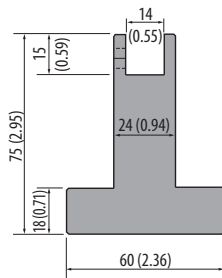
1 kg = 2.20 Pounds (lb) = 35.27 Ounces (oz)
100 mm = 3.94 Inch (in) = 0.33 Feet (ft)



Articles on stock – Please note that delivery time depends on your location.

TN80.14

1000 kN/m max.



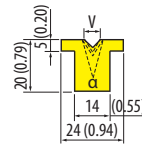
835 mm	32.87 in	15.0 kg
415 mm	16.34 in	7.5 kg

C45: 560-710 N/mm²



INS14...

200 kN/m max.



835 mm	32.87 in	0.30 kg
415 mm	16.34 in	0.15 kg

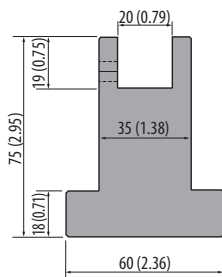


Model	α	V (mm)	V (in)
INS14.06.88	88°	6	0.24
INS14.08.88	88°	8	0.31
INS14.10.88	88°	10	0.39
INS14.06.60	60°	6	0.24
INS14.08.60	60°	8	0.31
INS14.10.60	60°	10	0.39

Model	α	V (mm)	V (in)
INS14.06.45	45°	6	0.24
INS14.08.45	45°	8	0.31
INS14.10.45	45°	10	0.39
INS14.06.30	30°	6	0.24
INS14.08.30	30°	8	0.31

TN80.20

1000 kN/m max.



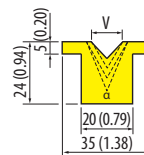
835 mm	32.87 in	19.0 kg
415 mm	16.34 in	9.5 kg

C45: 560-710 N/mm²



INS20...

200 kN/m max.



835 mm	32.87 in	0.40 kg
415 mm	16.34 in	0.20 kg

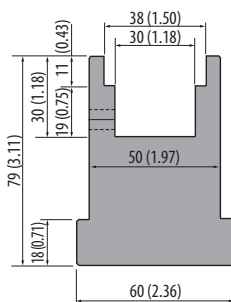


Model	α	V (mm)	V (in)
INS20.06.88	88°	6	0.24
INS20.08.88	88°	8	0.31
INS20.10.88	88°	10	0.39
INS20.12.88	88°	12	0.47
INS20.16.88	88°	16	0.63
INS20.06.60	60°	6	0.24
INS20.08.60	60°	8	0.31
INS20.10.60	60°	10	0.39
INS20.12.60	60°	12	0.47
INS20.16.60	60°	16	0.63

Model	α	V (mm)	V (in)
INS20.06.45	45°	6	0.24
INS20.08.45	45°	8	0.31
INS20.10.45	45°	10	0.39
INS20.12.45	45°	12	0.47
INS20.06.30	30°	6	0.24
INS20.08.30	30°	8	0.31
INS20.10.30	30°	10	0.39

TN80.30

1000 kN/m max.



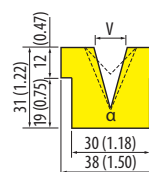
835 mm	32.87 in	25.0 kg
415 mm	16.34 in	12.5 kg

C45: 560-710 N/mm²



INS30...

200 kN/m max.



835 mm	32.87 in	0.50 kg
415 mm	16.34 in	0.25 kg

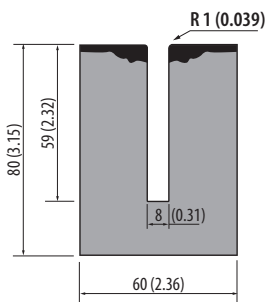


Model	α	V (mm)	V (in)
INS30.06.88	88°	6	0.24
INS30.08.88	88°	8	0.31
INS30.10.88	88°	10	0.39
INS30.12.88	88°	12	0.47
INS30.16.88	88°	16	0.63
INS30.20.88	88°	20	0.79
INS30.25.88	88°	25	0.47
INS30.06.60	60°	6	0.24
INS30.08.60	60°	8	0.31
INS30.10.60	60°	10	0.39
INS30.12.60	60°	12	0.47
INS30.16.60	60°	16	0.63
INS30.20.60	60°	20	0.79

Model	α	V (mm)	V (in)
INS30.06.45	45°	6	0.24
INS30.08.45	45°	8	0.31
INS30.10.45	45°	10	0.39
INS30.12.45	45°	12	0.47
INS30.16.45	45°	16	0.63
INS30.20.45	45°	20	0.79
INS30.06.30	30°	6	0.24
INS30.08.30	30°	8	0.31
INS30.10.30	30°	10	0.39
INS30.12.30	30°	12	0.47
INS30.16.30	30°	16	0.63

For advantages and mounting examples see Mark-Free bending Chapter on pages 242-243

TOP.SM-134.28.8 / TOP.SM-134.24.8

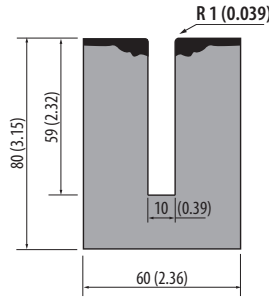


525 mm	20.67 in	17.5 kg
495 mm segmented	19.49 in segmented	16.5 kg

42Cr: 900-1150 N/mm²



TOP.SM-134.24.10

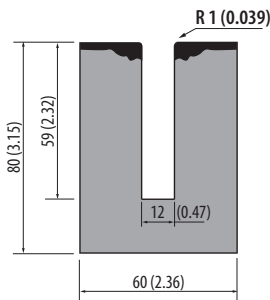


525 mm	20.67 in	18.0 kg
495 mm segmented	19.49 in segmented	16.9 kg

42Cr: 900-1150 N/mm²



TOP.SM-134.24.12

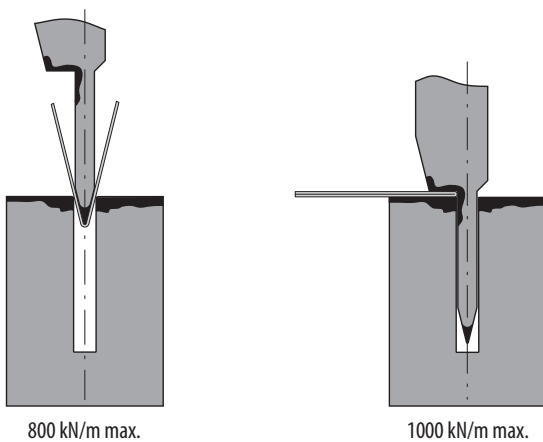


525 mm	20.67 in	16.8 kg
495 mm segmented	19.49 in segmented	15.9 kg

42Cr: 900-1150 N/mm²



Example of application



S mm	S in	A mm	A in	R.420 kN/mm ² t/m	R.700 kN/mm ² t/m	S mm	S in	A mm	A in	R.420 kN/mm ² t/m	R.700 kN/mm ² t/m
0.6	0.02	3.0	0.12	9	15	0.6	0.02	1.2	0.05	23	35
0.8	0.03	3.0	0.12	12	20	0.8	0.03	1.6	0.06	32	50
1.0	0.04	3.5	0.14	15	25	1.0	0.04	1.0	0.04	40	60
1.25	0.05	3.5	0.14	17	26	1.25	0.05	2.5	0.10	50	80



Article on stock



Please ask for delivery time!

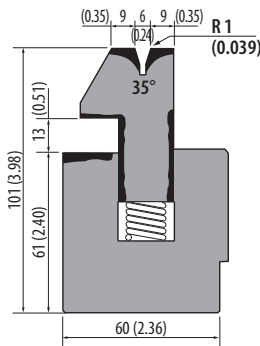
1 kg = 2.20 Pounds (lb) = 35.27 Ounces (oz)
100 mm = 3.94 Inch (in) = 0.33 Feet (ft)



Articles on stock – Please note that delivery time depends on your location.

S101.35.06

600 kN/m max.



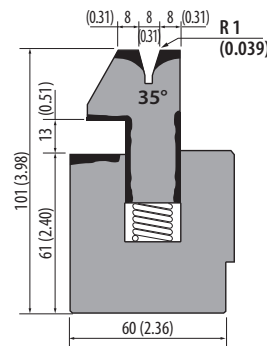
835 mm	32.87 in	30.0 kg
415 mm	16.34 in	15.4 kg

C45: 800-850 N/mm²



S101.35.08

600 kN/m max.



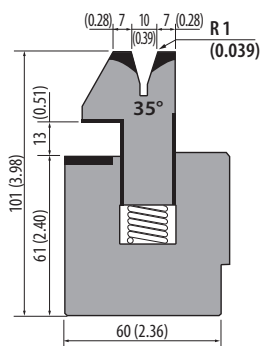
835 mm	32.87 in	30.0 kg
415 mm	16.34 in	15.0 kg

C45: 800-850 N/mm²



S101.35.10

600 kN/m max.



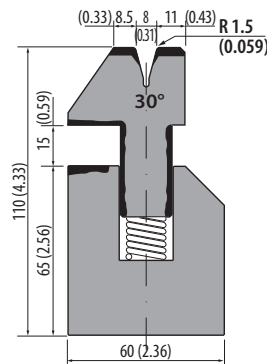
835 mm	32.87 in	30.0 kg
415 mm	16.34 in	15.5 kg

C45: 800-850 N/mm²



S110.30.08

800 kN/m max.



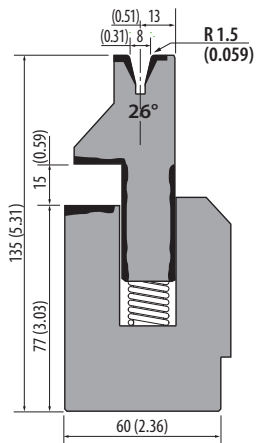
835 mm	32.87 in	30.0 kg
415 mm	16.34 in	15.0 kg

C45: 800-850 N/mm²



S135.26.08

400 kN/m max.



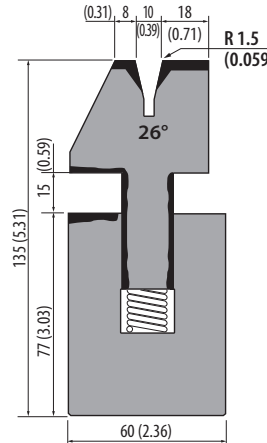
835 mm	32.87 in	39.8 kg
415 mm	16.34 in	21.0 kg

42Cr: 900-1150 N/mm²



S135.26.10

1000 kN/m max.



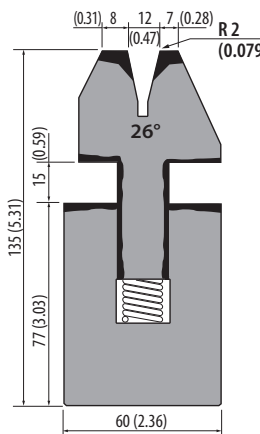
835 mm	32.87 in	41.5 kg
415 mm	16.34 in	20.7 kg

C45: 800-850 N/mm²



SA135.26.12

1000 kN/m max.



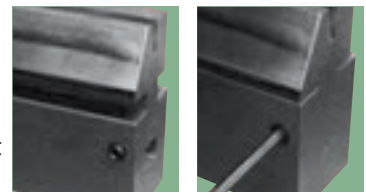
835 mm	32.87 in	41.0 kg
415 mm	16.34 in	20.5 kg

C45: 800-850 N/mm²



Our Advantage – Your Convenience

Rolleri hemming dies can also be used as standard dies. You only have to secure the screws when the die is closed to prevent springs from moving the mobile part upwards.



Rolleri Videos

demonstration of hemming dies at:
[www.rolleritools.com/
videos/hemming-dies](http://www.rolleritools.com/videos/hemming-dies)



KPN



per piece 1.0 kg

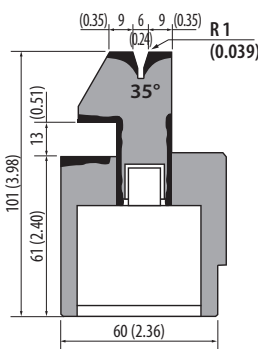
Accessories for pneumatic hemming dies



S mm	S in	A mm	A in	R.45 Kg/mm ² t/m	R.70 Kg/mm ² t/m	S mm	S in	A mm	A in	R.45 Kg/mm ² t/m	R.70 Kg/mm ² t/m
0.6	0.02	3.0	0.12	9	15	0.6	0.02	1.2	0.05	23	35
0.8	0.03	3.0	0.12	12	20	0.8	0.03	1.6	0.06	32	50
1.0	0.04	3.5	0.14	15	25	1.0	0.04	1.0	0.04	40	60
1.25	0.05	3.5	0.14	17	26	1.25	0.05	2.5	0.10	50	80
1.5	0.06	4.6	0.18	22	38	1.5	0.06	3.0	0.12	63	95
2.0	0.08	5.5	0.22	30	50	2.0	0.08	4.0	0.16	80	130
2.5	0.10	6.5	0.26	55	-	2.5	0.10	5.0	0.20	90	-
3.0	0.12	8.0	0.31	70	-	3.0	0.12	6.0	0.24	100	-

S101PN.35.06

600 kN/m max.



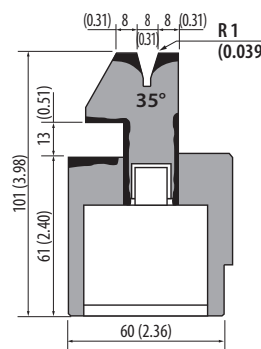
835 mm	32.87 in	30.0 kg
415 mm	16.34 in	15.5 kg

C45: 560-710 N/mm²



S101PN.35.08

600 kN/m max.



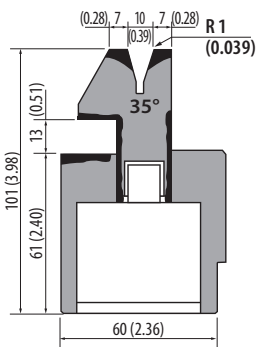
835 mm	32.87 in	31.0 kg
415 mm	16.34 in	15.5 kg

C45: 560-710 N/mm²



S101PN.35.10

600 kN/m max.



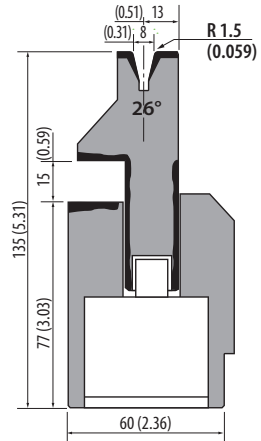
835 mm	32.87 in	29.0 kg
415 mm	16.34 in	15.5 kg

C45: 560-710 N/mm²



S135PN.26.08

400 kN/m max.



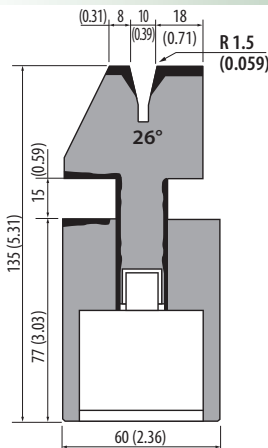
835 mm	32.87 in	39.8 kg
415 mm	16.34 in	21.0 kg

42Cr: 900-1150 N/mm²



S135PN.26.10

1000 kN/m max.



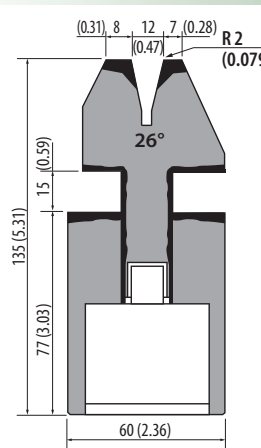
835 mm	32.87 in	41.5 kg
415 mm	16.34 in	20.7 kg

C45: 560-710 N/mm²



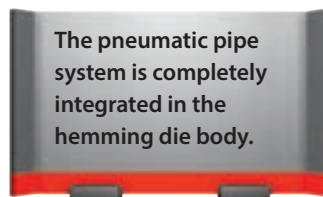
SA135PN.26.12

1000 kN/m max.



835 mm	32.87 in	41.0 kg
415 mm	16.34 in	20.5 kg

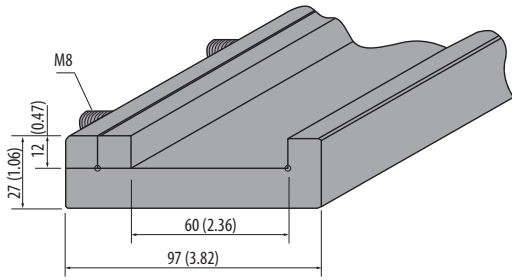
C45: 560-710 N/mm²



R1

ROLLERI TYPE R1 Die Holders

C 2000/S / C 2500/S / C 3000/S / C 4000/S

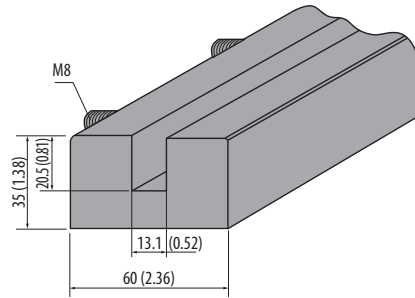


Model	Length (mm)	Length (in)	Weight
C 2000/S	2100	82.68	27.0 kg
C 2500/S	2600	102.36	34.0 kg
C 3000/S	3100	122.05	40.0 kg
C 4000/S	4100	161.42	53.0 kg



C45: 560-710 N/mm²

TC 2000/S / TC 2500/S / TC 3000/S / TC 4000/S

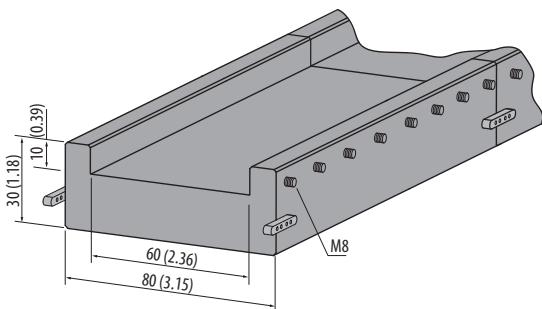


Model	Length (mm)	Length (in)	Weight
TC 2000/S	2100 mm	82.68	30.0 kg
TC 2500/S	2600 mm	102.36	37.0 kg
TC 3000/S	3100 mm	122.05	44.0 kg
TC 4000/S	4100 mm	161.42	59.0 kg



C45: 560-710 N/mm²

C 1050/R

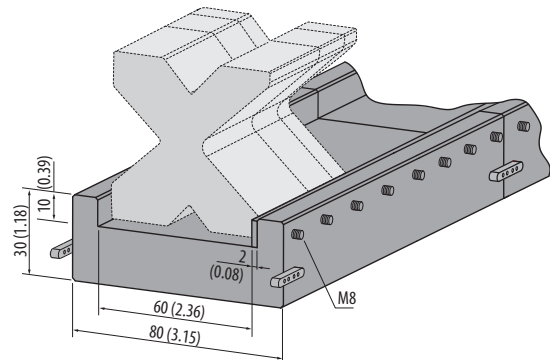


Model	Length (mm)	Length (in)	Weight
C 1050/R	1050	41.34	15.0 kg
C 1050/R/C	520	20.47	7.5 kg



C45: 560-710 N/mm²

C 1050/RS

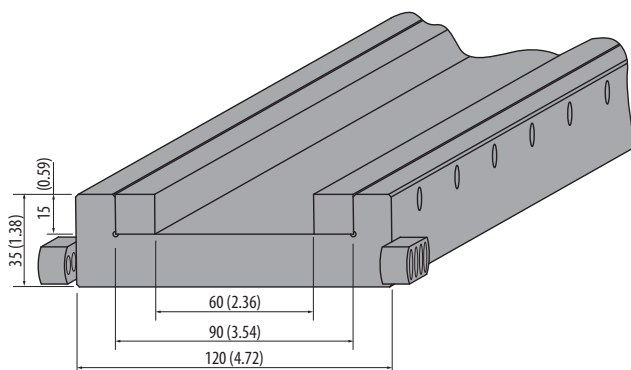


Model	Length (mm)	Length (in)	Weight
C 1050/RS	1050 mm	41.34	15.0 kg
C 1050/RS/C	520 mm	20.47	7.5 kg



C45: 560-710 N/mm²

C 1050-90



Model	Length (mm)	Length (in)	Weight
C 1050-90	1050	41.34	27.2 kg
C 1050-90/C	520	20.47	13.5 kg

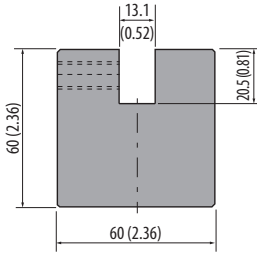


C45: 560-710 N/mm²

AD5

1000 kN/m max.

1000 mm	39.37 in	26.1 kg
500 mm	19.68 in	13.0 kg



Rolleri Type R1
→ Rolleri Type R2/R3

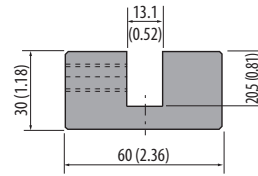
C45: 560-710 N/mm²



AD6

1000 kN/m max.

1000 mm	39.37 in	12.0 kg
500 mm	19.68 in	6.0 kg



Rolleri Type R1
→ Rolleri Type R2/R3

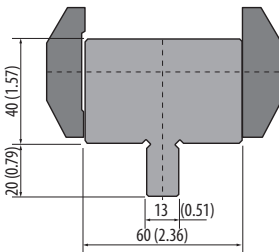
C45: 560-710 N/mm²



AD7

1000 kN/m max.

835 mm	32.87 in	18.0 kg
415 mm	16.34 in	9.0 kg



Rolleri Type R2/R3
→ Rolleri Type R1

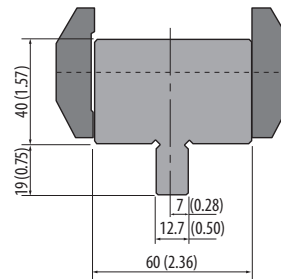
C45: 560-710 N/mm²



AD9-12.7

1000 kN/m max.

835 mm	32.87 in	19.6 kg
415 mm	16.34 in	9.7 kg



Rolleri Type RX LVD
→ Rolleri Type R1

C45: 560-710 N/mm²



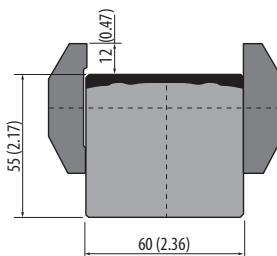
Do you have queries about delivery times, visits from one of our representatives, and other possibilities? Give us a call!

Die Extensions

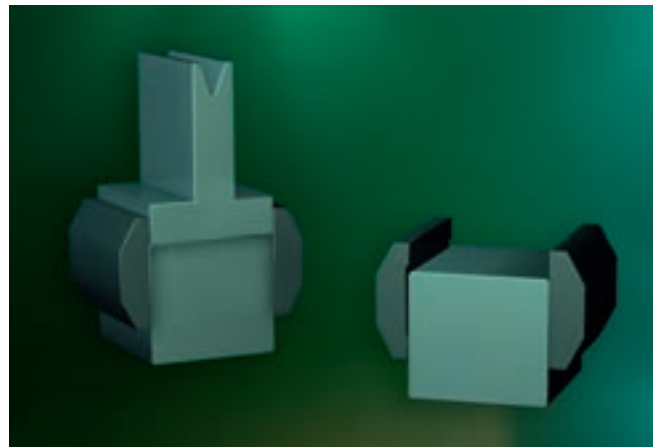
CTS60

1000 kN/m max.

835 mm	32.87 in	29.0 kg
415 mm	16.34 in	14.5 kg



C45: 560-710 N/mm²



Article on stock



Please ask for delivery time!

1 kg = 2.20 Pounds (lb) = 35.27 Ounces (oz)
100 mm = 3.94 Inch (in) = 0.33 Feet (ft)



Articles on stock – Please note that delivery time depends on your location.