

CAPACITIES

<p>Standard Equipments</p> 	PUNCHING	HKM 55	HKM 65
	Diameter x max. thickness	Ø 20 x 10 mm	Ø 26 x 20 mm
	Diameter x thickness	Ø 40 x 10 mm	Ø 57 x 10 mm
	Maximum diameter	Ø 100 x 3 mm	Ø 110 x 3 mm
	Stroke	60 mm	55 mm
	Stroke count in (20 mm)	x 25	x 25
	Throat depth	255 mm	305 mm
Working height	1030 mm	1030 mm	
<p>Standard Equipments</p> 	STEEL BAR SHEAR	HKM 55	HKM 65
	Round / Square	Ø 40 - 40 mm	Ø 45 - 45 mm
<p>Standard Equipments</p> 	ANGLE SHEAR	HKM 55	HKM 65
	Angle section (90°)	120 x 120 x 12 mm	120 x 120 x 12 mm
	Angle section (45°)	70 x 10 mm	70 x 10 mm
	Working height	1130 mm	1140 mm
<p>Standard Equipments</p> 	SHEET METAL SHEAR	HKM 55	HKM 65
	Sheet metal	200 x 20 mm	300 x 20 mm
	Sheet metal	300 x 12 mm	375 x 15 mm
	Blade length	317 mm	380 mm
	Shearing with angle	80 x 15 mm	100 x 15 mm
	Working height	900 mm	900 mm
	NOTCHING	HKM 55	HKM 65
	Thickness	10 mm	10 mm
	Width	45 mm	45 mm
	Depth	90 mm	90 mm
Working height	900 mm	900 mm	



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Optional Equipments	OPTIONAL TOOLS	HKM 55	HKM 65
	U - I section blades (for UPN - IPN cutting)	120 x 58 mm 80 x 9 mm	120 x 58 mm 90 x 11 mm
	Special V - notching tooling	100 x 100 x 10 mm	100 x 100 x 10 mm
	V - bending press brake Bar bend max.	250 x 12 mm	250 x 15 mm
	V - bending press brake Sheet bend. max.	500 x 3 mm	500 x 8 mm
	Punching on notcher Throat depth	125 mm	125 mm
	Punching on notcher Max. capacity	Ø 38 x 8 mm	Ø 38 x 8 mm
	TECHNICAL DATA	HKM 55	HKM 65
	Motor power	5.5 kW	5.5 kW
	Weight	1520 kg	1600 kg
	Machine Dimensions (L x W x H)	1500 x 950 1880 mm	1700 x 950 x 1880 mm
	Power (pressure)	55 ton	65 ton

