



ABB Low Voltage Drives

ACH550-UH and E-Clipse

Spare Parts Catalog

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ABB

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General Manuals

- ACH550 User's Manual (3AUA0000081823)

- ACH550-UH HVAC Drives (1...550 HP)
- ACH550-BCR/BDR/VCR/VDR E-Clipse Bypass Drives (1...400 HP)
- ACH550-PCR/PDR Packaged Drives with Disconnect (1...550 HP)

- ACH550 Installation, Operation and Maintenance (I,O&M) Manual (3AUA0000081824)

- ACH550-UH HVAC Drives (1...550 HP)
- ACH550-BCR/BDR/VCR/VDR E-Clipse Bypass Drives (1...400 HP)
- ACH550-PCR/PDR Packaged Drives with Disconnect (1...550 HP)

- ACH550 Commission Guide (LVD-PNTG04U-EN)

- ACH550 Installation Guide (LVD-PNTG02U-EN)

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Safety

WARNING! The ACH550 adjustable speed AC drive with E-Clipse Bypass and replacement parts should only be installed by a qualified electrician.

WARNING! Even when the motor is stopped, dangerous voltage is present at the Power Circuit terminals U1, V1 W1 and U2, V2, W2 and depending on the Enclosure Designation size UDC+ and UDC-, or BRK+ and BRK-.

WARNING! Dangerous voltage is present when input power is connected. After disconnecting the supply, wait at least 5 minutes (to let the intermediate circuit capacitors discharge) before removing the cover.

WARNING! Even when the power is removed from the input terminals of the ACH550, there may be dangerous voltages (from external sources) on the terminals of the relay outputs.

WARNING! When the control terminals of two or more drive units are connected in parallel, the auxiliary voltage for these control connections must be taken from a single source which can either be one of the units or an external supply.

WARNING! When the ACH550 with E-Clipse Bypass is connected to the line power, the Motor Terminals T1, T2 and T3 are live even if the motor is not running. Do not make any connections when the ACH550 with E-Clipse Bypass is connected to the line. Disconnect and lock out the power to the drive before servicing the drive. Failure to disconnect the power may cause serious injury or death.

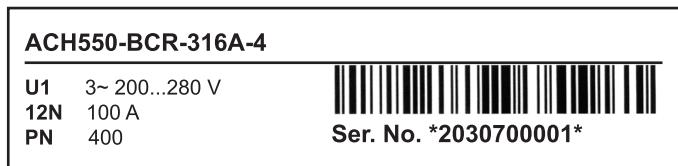
Note: For more technical information, contact ABB Drives Technical Support at 1-800-752-0696 or your local ABB Sales representative.

Drive Identification

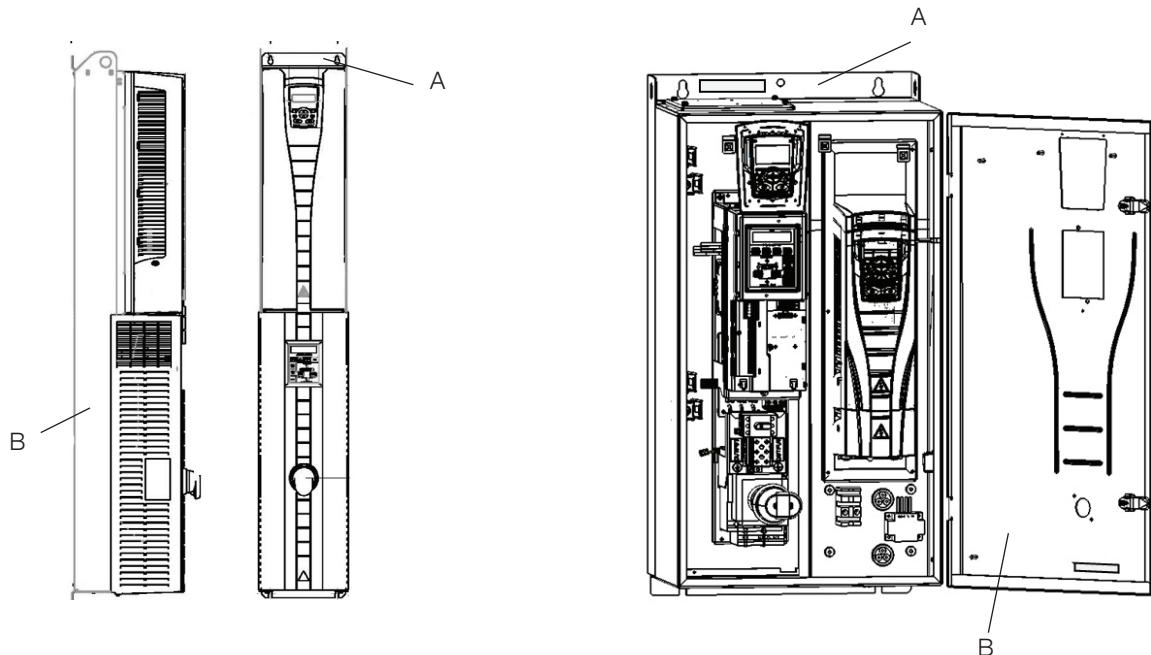
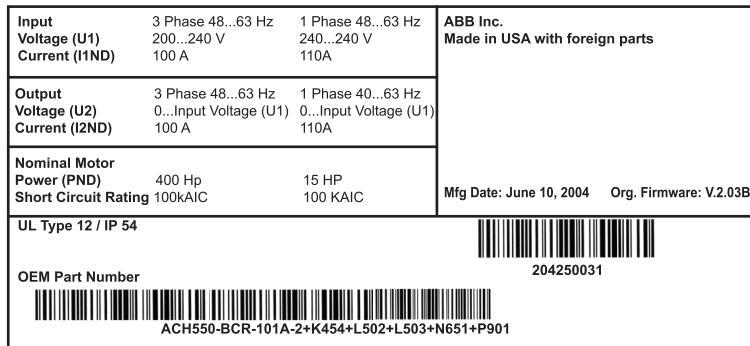
Drive Labels

To determine the proper spare parts, refer to either:

- Serial Number Nameplate attached on the upper part of the enclosure between the mounting holes. See "A" in diagram below.



- Type code label attached on the heatsink-on the right side of the unit cover for Vertical units. Type code label is located on the lower left, inside corner of the cover for box units. See "B" in diagram below.



Drive Identifications

The E-Clipse Bypass is available in four different configurations: Vertical Bypass with Circuit Breaker (VCR), Vertical Bypass with Disconnect Switch (VDR), Bypass with Circuit Breaker (BCR), and Bypass with Disconnect Switch (BDR) in a box. Each configuration is available in three different voltage ratings.

The ACH550 drive is available in UL Type 1 and UL Type 12 protection classes. The type designation for the drive is "UH". UL Type 12 protection class is available as a plus code (+B055) as part of the UH drive type.

Use the following chart to interpret the type code found on either label.

Type designation:

ACH550	-	BCR	-	316A	-	4	+	*
--------	---	-----	---	------	---	---	---	---

ACH550, ABB HVAC Drive

Type

UH = Base Drive, US Installation Specific
BCR = Drive, E-Clipse Bypass, Circuit Breaker
BDR = Drive, E-Clipse Bypass, Disconnect
VCR = Drive, E-Clipse Bypass, Circuit Breaker
VDR = Drive, E-Clipse Bypass, Disconnect

Approximate Current Rating

Voltage Rating

2 = 208, 230 or 240 Vac
4 = 380, 400, 415, 440, 460, or 480 Vac
6 = 500 or 600 Vac

Options

+B055 = UL Type 12 enclosure protection
+B058 = UL Type 3R enclosure protection

Addition of + (plus) codes may indicate custom product.

Please contact ABB for further information.

E-Clipse Enclosure Designation Sizes

Vertical Enclosure Designation Sizes (VCR, VDR)

Enclosure Designation	Voltage			Page #
	208/240	380/480	575/600	
V1	-04A6-2	-03A3-4		VCR - pg 15 VDR - pg 19
	-06A6-2	-03A3-4		
	-07A5-2	-04A1-4		
	-012A-2	-06A9-4		
	-017A-2	-08A8-4		
		-012A-4		
V2	-024A-2	-015A-4	-02A7-6	VCR - pg 15 VDR - pg 19
		-023A-4	-03A9-6	
			-06A1-6	
			-09A0-6	
			-011A-6	
			-017A-6	
V3	-031A-2	-031A-4	-022A-6	VCR - pg 17 VDR - pg 21
	-046A-2	-038A-4	-027A-6	
	-059A-2	-045A-4		
V4	-075A-2	-059A-4	-032A-6	VCR - pg 17 VDR - pg 21
		-072A-4	-041A-6	
		-078A-4	-052A-6	
			-062A-6	

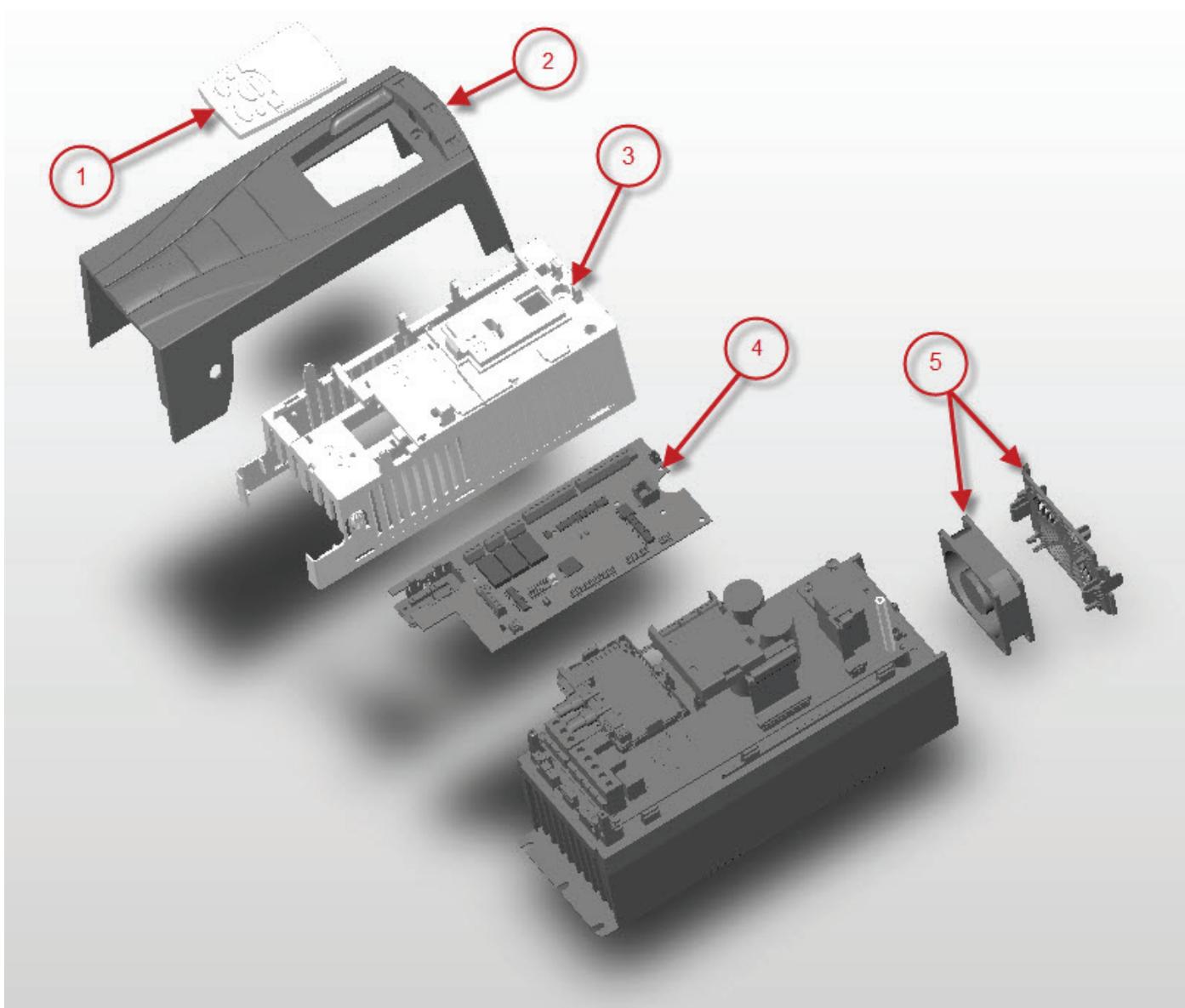
Dimension Reference Sizes (PCR, PDR)

Enclosure Designation	Voltage			Page #
	208/240	380/480	575/600	
P1	-04A6-2	-03A3-4		PCR - pg PDR - pg
	-06A6-2	-04A1-4		
	-07A5-2	-06A9-4		
	-012A-2	-08A8-4		
	-017A-2	-012A-4		
	-024A-2	-015A-4	-02A7-6	PCR - pg PDR - pg
P2	-031A-2	-023A-4	-03A9-6	
			-06A1-6	
			-09A0-6	
			-011A-6	
			-017A-6	
	-046A-2	-031A-4	-022A-6	PCR - pg PDR - pg
P3	-059A-2	-038A-4	-027A-6	
			-045A-4	
	-075A-2	-059A-4	-032A-6	PCR - pg PDR - pg
		-072A-4	-041A-6	
		-078A-4	-052A-6	
			-062A-6	
P4	-088A-2	-097A-4		
	-114A-2			
			-125A-4	
	-143A-2	-157A-4	-077A-6	
	-178A-2	-180A-4	-099A-6	
			-125A-6	
P6			-144A-6	
	-221A-2	-246A-4		
	-248A-2			
		-316A-4		
		-368A-4		
		-414A-4		
P8		-486A-4		
		-526A-4		
		-602A-4		
		-645A-4		

Box Enclosure Desgnation Sizes (BCR, BDR)

Enclosure Designation	Voltage			Page #
	208/240	380/480	575/600	
B1	-04A6-2	-03A3-4	-02A7-6	BCR - pg 23 BDR - pg 31
	-06A6-2	-04A1-4	-03A9-6	
	-07A5-2	-06A9-4	-06A1-6	
	-012A-2	-08A8-4	-09A0-6	
	-017A-2	-012A-4	-011A-6	
	-024A-2	-015A-4	-017A-6	
B2		-023A-4		
	-031A-2	-031A-4	-022A-6	BCR - pg 25 BDR - pg 33
	-046A-2	-038A-4	-027A-6	
	-059A-2	-045A-4	-032A-6	
	-075A-2	-059A-4	-041A-6	
		-072A-4	-052A-6	
B3		-078A-4	-062A-6	
	-088A-2	-097A-4	-077A-6	BCR - pg 27 BDR - pg 35
	-114A-2	-125A-4	-099A-6	
	-143A-2	-157A-4	-125A-6	
	-178A-2	-180A-4	-144A-6	
	-221A-2	-246A-4		
B4	-248A-2			
		-316A-4		BCR - pg 29 BDR - pg 37
		-368A-4		
		-414A-4		
		-486A-4		

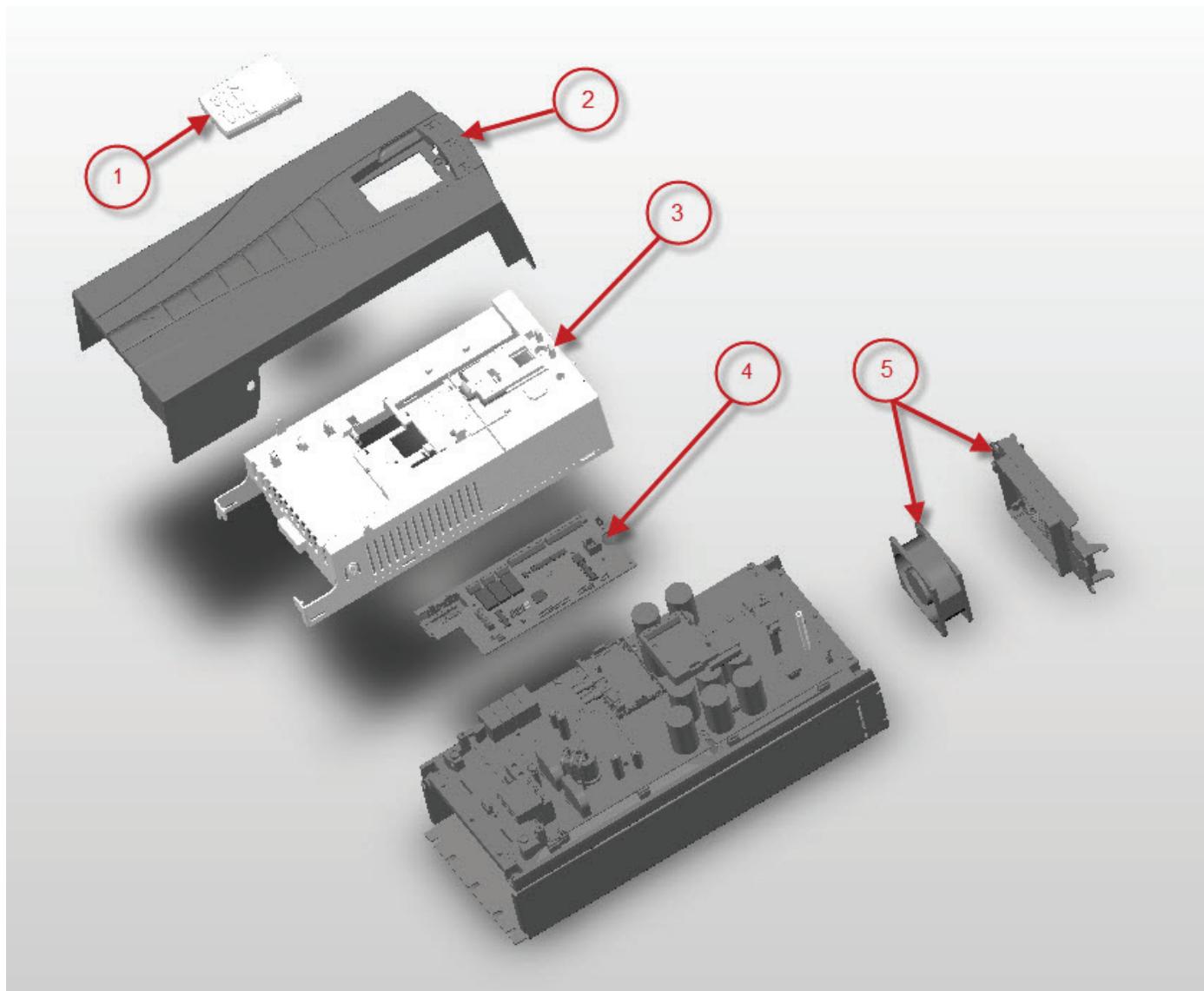
ACH550-UH drive spare parts for frames R1-R2



ACH550-UH drive spare parts for frames R1-R2

Item	Part Number	Description	230Vac		480Vac		600Vac														
			-UH-04A6-2	-UH-06A6-2	-UH-07A5-2	-UH-012A-2	-UH-017A-2	-UH-024A-2	-UH-031A-2	-UH-03A3-4	-UH-04A1-4	-UH-06A9-4	-UH-08A8-4	-UH-012A-4	-UH-015A-4	-UH-023A-4	-UH-02A7-6	-UH-03A9-6	-UH-06A1-6	-UH-09A0-6	-UH-011A-6
1 - Control Panel	64738984	Control Panel, ACH-CP-B with Connector	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
2 - Covers UL Type 1	3AU0000001393	R1 IP21 Cover	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
2 - Covers UL Type 12, +B055 not shown	3AU0000001394	R2 IP21 Cover							1	1					1	1	1	1	1	1	1
2 - Covers	3AU0000003817	R1 IP54 Cover	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
UL Type 12, +B055 not shown	3AU0000003818	R2 IP54 Cover							1	1					1	1	1	1	1	1	1
68228476		IP54 Door For Panel Access	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
3 - Skeleton	3AU0000001379	R1 Skeleton Assembly	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	3AU0000001380	R2 Skeleton Assembly							1	1					1	1	1	1	1	1	1
4 - Control Board	3AU0000010562	Kit, ACH550 Control Board W/ BACNET, SMIO-01C	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
5 - Fan Kits UL Type 1	3AU0000139138	ACH550-UH-R1 FAN KIT	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
5 - Fan Kits UL Type 12, +B055 (not shown)	3AU0000139140	ACH550-UH-R2 FAN KIT							1	1					1	1	1	1	1	1	1
	3AU0000139139	ACH550-UH-R1 FAN KIT FOR (+B055)	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	3AU0000139141	ACH550-UH-R2 FAN KIT FOR (+B055)							1	1					1	1	1	1	1	1	1

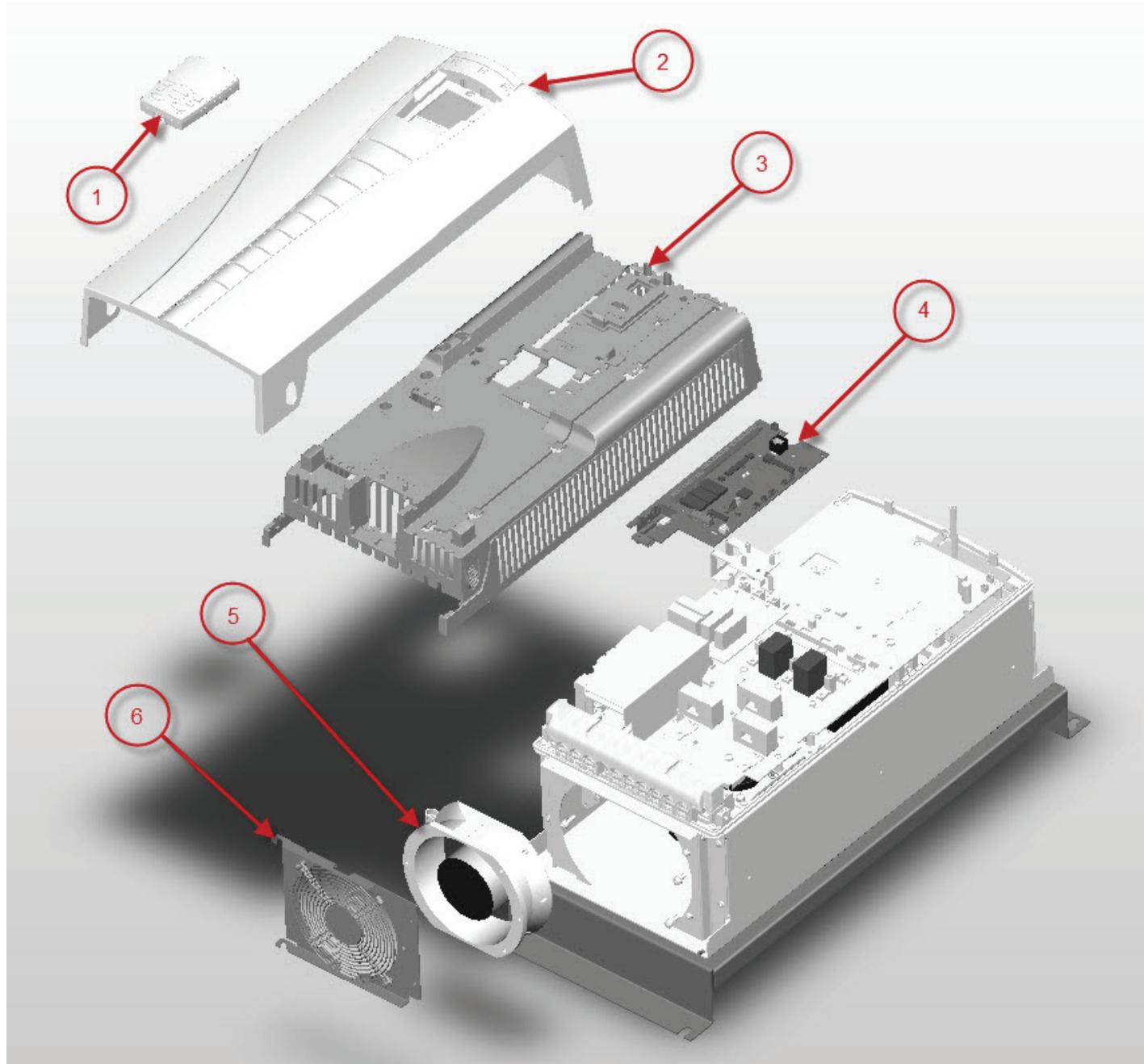
ACH550-UH drive spare parts for frames R3-R4



ACH550-UH drive spare parts for frames R3-R4

Item	Part Number	Description	230Vac				480Vac				600Vac									
			-UH-046A-2	-UH-059A-2	-UH-075A-2	-UH-088A-2	-UH-114A-2	-UH-031A-4	-UH-038A-4	-UH-045A-4	-UH-059A-4	-UH-072A-4	-UH-078A-4	-UH-097A-4	-UH-022A-6	-UH-02/A-6	-UH-032A-6	-UH-041A-6	-UH-052A-6	-UH-062A-6
1 - Control Panel	64738984	Control Panel, ACH-CP-B with Connector	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
2 - Covers UL Type 1	3AUUA0000001395	R3 IP21 Cover	1	1				1	1	1					1	1				
	3AUUA0000001396	R4 IP21 Cover			1	1	1				1	1	1	1		1	1	1	1	1
2 - Covers UL Type 12, +B055 not shown	3AUUA0000003819	R3 IP54 Cover	1	1				1	1	1					1	1				
	3AUUA0000003820	R4 IP54 Cover				1	1	1			1	1	1	1		1	1	1	1	1
	68228476	IP54 Door For Panel Access	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
3 - Skeleton	3AUUA0000001391	R3 Skeleton Assembly	1	1				1	1	1					1	1				
	3AUUA0000001392	R4 Skeleton Assembly			1	1	1			1	1	1	1		1	1	1	1	1	1
4 - Control Board	3AUUA0000010562	Kit, ACH550 Control Board W/ BACNET, SMIO-01C	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
5 - Fan Kits UL Type 1	3AUUA0000139142	ACH550-UH-R3 FAN KIT	1	1				1	1	1					1	1				
	3AUUA0000139144	ACH550-UH-R4 FAN KIT				1	1	1			1	1	1			1	1	1	1	1
	3AUUA0000139146	ACH550-UH-R4 (97A ONLY) FAN KIT													1					
5 - Fan Kits UL Type 12, +B055 (not shown)	3AUUA0000139143	ACH550-UH-R3 FAN KIT FOR (+B055)	1	1				1	1	1					1	1				
	3AUUA0000139145	ACH550-UH-R4 FAN KIT FOR (+B055)			1	1	1			1	1	1			1	1	1	1	1	1
	3AUUA0000139147	ACH550-UH-R4 (97A ONLY) FAN KIT (+B055)													1					

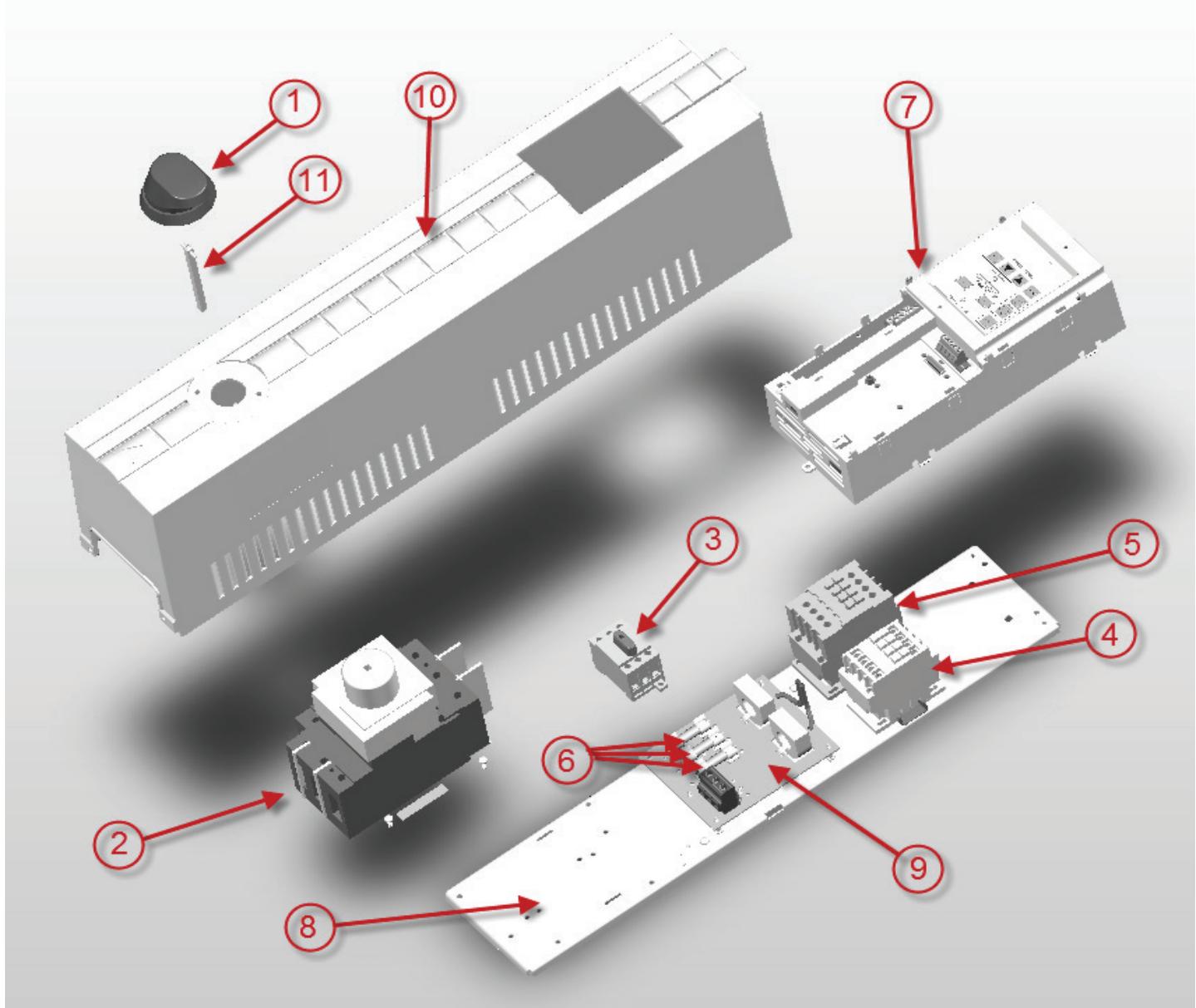
ACH550-UH drive spare parts for frames R5-R6



ACH550-UH drive spare parts for frames R5-R6

Item	Part Number	Description	230Vac				480Vac				600Vac			
			-UH-143A-2	-UH-178A-2	-UH-221A-2	-UH-248A-2	-UH-125A-4	-UH-157A-4	-UH-180A-4	-UH-246A-4	-UH-077A-6	-UH-099A-6	-UH-125A-6	-UH-144A-6
1 - Control Panel	64738984	Control Panel, ACH-CP-B with Connector	1	1	1	1	1	1	1	1	1	1	1	1
2 - Covers	64690230	R5 IP21 Cover					1							
UL Type 1	64732528	R6 IP21 Cover	1	1	1	1		1	1	1	1	1	1	1
2 - Covers	68232856	R5 IP54 Cover					1							
UL Type 12, +B055 not shown	68232872	R6 IP54 Cover	1	1	1	1		1	1	1	1	1	1	1
	68228476	IP54 Door For Panel Access	1	1	1	1	1	1	1	1	1	1	1	1
3 - Skeleton	64734351	R5 Skeleton Assembly					1							
	64732684	R6 Skeleton Assembly	1	1	1	1		1	1	1	1	1	1	1
4 - Control Board	3AU0000010562	Kit, ACH550 Control Board W/ BACNET, SMIO-01C	1	1	1	1	1	1	1	1	1	1	1	1
5 & 6 - Fan Kits	3AU0000139148	ACH550-UH-R5 FAN KIT					1							
UL Type 1	3AU0000139150	ACH550-UH-R6 FAN KIT	1	1	1	1		1	1	1	1	1	1	1
5 & 6 - Fan Kits	3AU0000139149	ACH550-UH-R5 FAN KIT FOR (+B055)					1							
UL Type 12, +B055 (not shown)	3AU0000139151	ACH550-UH-R6 FAN KIT FOR (+B055)	1	1	1	1		1	1	1	1	1	1	1

E-Clipse VCR - Enclosure Designation V1 - V2



E-Clipse VCR - Enclosure Designation V1 -V2

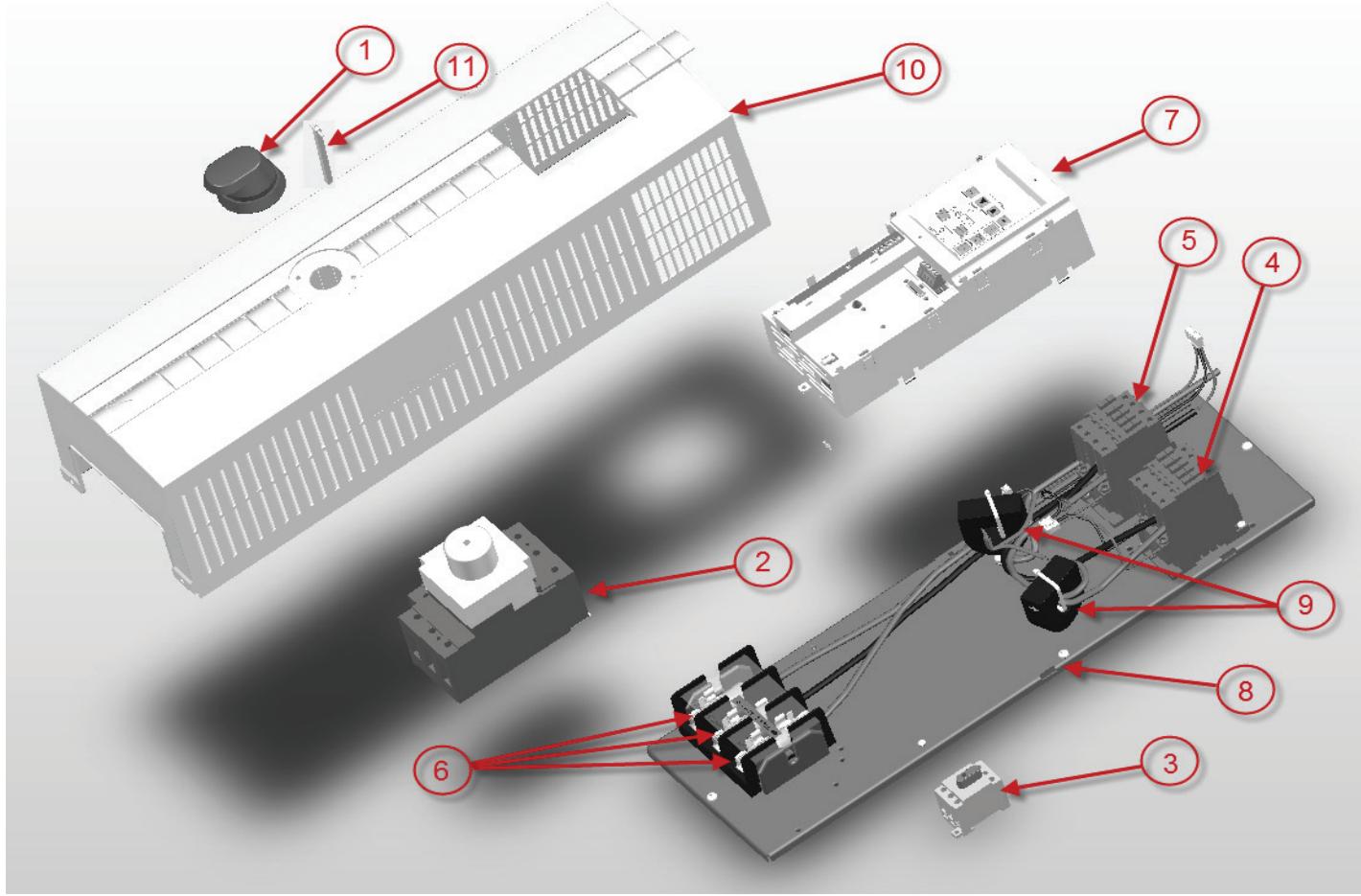
E-Clipse -VCR - Enclosure Designation V1

Item	Part Number	Description	230Vac					480Vac				
			-VCR-04A6-2	-VCR-06A6-2	-VCR-07A5-2	-VCR-012A2	-VCR-017A-2	-VCR-03A3-4	-VCR-04A1-4	-VCR-06A9-4	-VCR-08A8-4	-VCR-012A-4
1 - Handle	3AU00000018081	Handle, OHB65J6B 6mm Shaft w/Reset	1	1	1	1	1	1	1	1	1	1
2 - Circuit Breaker	3AU00000019663	Kit, MCB & Accessories, T2H 15A	1	1	1	1		1	1	1	1	1
	3AU00000016652	Kit, MCB & Accessories, T2H 40A					1					
3 - Service Switch +F267	3AU00000045848	Switch-Service (40A Switch)	1	1	1	1	1	1	1	1	1	1
4 - Contactor, Bypass	3AU00000045855	Contactor-Byp (11A/25A Bypass contactor)	1	1	1	1		1	1	1	1	1
	3AU00000045856	Contactor-Byp (28A/40A Bypass contactor)					1					
5 - Contactor, Drive	3AU00000045866	Contactor-Drive (9A/21A Drive Contactor)	1	1	1	1		1	1	1	1	1
	3AU00000045867	Contactor-Drive (11A/25A Drive Contactor)					1					
6 - Drive Fuses	3AU00000045877	Fuses-Main (15A, 600V, CLASS CC - Kit of 3)	1	1	1	1		1	1	1	1	1
	3AU00000045878	Fuses-Main (30A, 600V, CLASS CC - Kit of 3)					1					
7 - Bypass Control (RBCU)	3AU00000034480	Control-Bypass (E-Clipse Bypass Control Unit)	1	1	1	1	1	1	1	1	1	1
8 - Contactor Panel	3AU00000045894	ContactorAssy (RCSA-011 Contactor Panel)	1	1	1	1		1	1	1	1	1
	3AU00000045895	ContactorAssy (RCSA-021 Contactor Panel)					1					
9 - Current Transformer	3AU00000056483	Res-Brden/CT Assy (25A CT Kit)	1	1	1	1		1	1	1	1	1
	3AU00000056484	Res-Brden/CT Assy (25A CT Kit)					1					
10 - Cover	3AU00000014214	Plastic Housing, Bypass Cover V1-2	1	1	1	1	1	1	1	1	1	1
11 - Shaft, Handle	3AU00000051567	Shaft, 6mm X 97mm	1	1	1	1	1	1	1	1	1	1

E-Clipse -VCR - Enclosure Designation V2

Item	Part Number	Description	230Vac		480Vac		600Vac				
			-VCR-024A-2	-VCR-015A-4	-VCR-023A-4	-VCR-02A7-6	-VCR-03A9-6	-VCR-06A1-6	-VCR-09A0-6	-VCR-011A-6	-VCR-017A-6
1 - Handle	3AU00000018081	Handle, OHB65J6B 6mm Shaft w/Reset	1	1	1	1	1	1	1	1	1
2 - Circuit Breaker	3AU00000016652	Kit, MCB & Accessories, T2H 40A	1	1	1						
	3AU00000040638	Kit, MCB T1N 25A, 600V				1	1	1	1	1	1
3 - Service Switch +F267	3AU00000045848	Switch-Service (40A Switch)	1	1	1	1	1	1	1	1	1
4 - Contactor, Bypass	3AU00000045856	Contactor-Byp (28A/40A Bypass contactor)	1	1	1	1	1	1	1	1	1
5 - Contactor, Drive	3AU00000045867	Contactor-Drive (11A/25A Drive Contactor)	1	1	1	1	1	1	1	1	1
6 - Drive Fuses	3AU00000045878	Fuses-Main (30A, 600V, CLASS CC - Kit of 3)	1	1	1	1	1	1	1	1	1
7 - Bypass Control (RBCU)	3AU00000034480	Control-Bypass (E-Clipse Bypass Control Unit)	1	1	1	1	1	1	1	1	1
8 - Contactor Panel	3AU00000045895	ContactorAssy (RCSA-021 Contactor Panel)	1	1	1	1	1	1	1	1	1
9 - Current Transformer	3AU00000056484	Res-Brden/CT Assy (25A CT Kit)	1	1	1	1	1	1	1	1	1
10 - Cover	3AU00000014214	Plastic Housing, Bypass Cover V1-2	1	1	1	1	1	1	1	1	1
11 - Shaft, Handle	3AU00000018718	Shaft, 6mm x 108mm	1	1	1	1	1	1	1	1	1

E-Clipse VCR - Enclosure Designation V3 - V4



E-Clipse VCR - Enclosure Designation V3 -V4

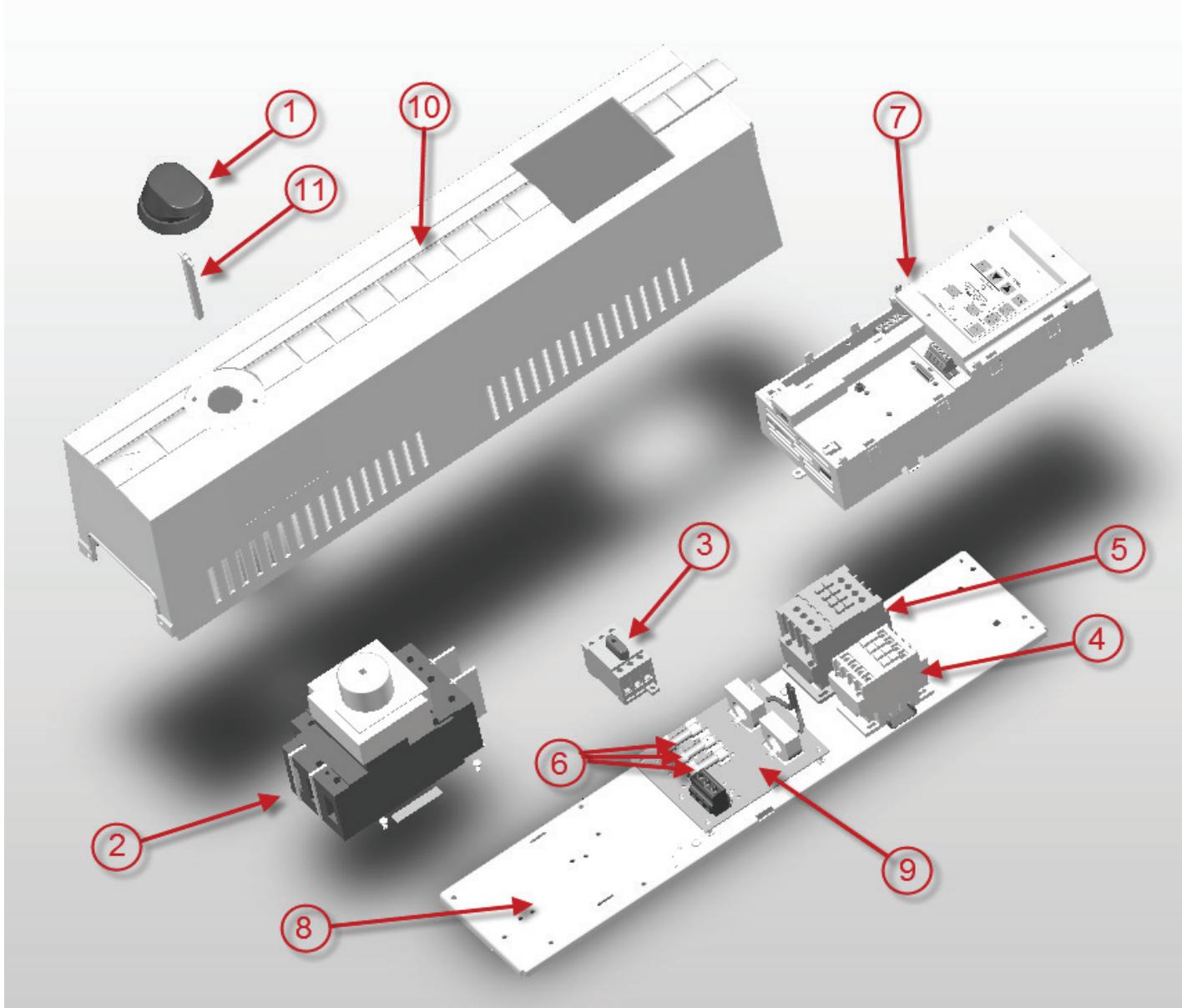
E-Clipse -VCR - Enclosure Designation V3

Item	Part Number	Description	230Vac		480Vac		600Vac	
			-VCR-031A-2	-VCR-046A-2	-VCR-059A-2	-VCR-031A-4	-VCR-038A-4	-VCR-045A-4
1 - Handle	3AU0000018081	Handle, OHB65J6B 6mm Shaft w/Reset	1	1	1	1	1	1
2 - Circuit Breaker	3AU0000016653	Kit, MCB & Accessories, T2H 60A	1			1	1	1
	3AU0000016654	Kit, MCB & Accessories, T2H 100A		1	1			
	3AU0000040639	Kit, MCB & Accessories, T1N 40A, 600V						1
3 - Service Switch +F267	3AU0000045848	Switch-Service (40A Switch)	1			1		1
	3AU0000045849	Switch-Service (80A Switch)		1	1		1	1
4 - Contactor, Bypass	3AU0000045857	Contactor-Byp (42A/60A Bypass contactor)	1			1	1	1
	3AU0000045858	Contactor-Byp (80A/105A Bypass contactor)		1	1			
5 - Contactor, Drive	3AU0000045868	Contactor-Drive (34A/50A Drive Contactor)	1			1	1	1
	3AU0000045869	Contactor-Drive (54A/80A Drive Contactor)		1	1			
6 - Drive Fuses	3AU0000045879	Fuses-Main (60A, 600V, CLASS T - Kit of 3)	1			1	1	1
	3AU0000045880	Fuses-Main (100A, 600V, CLASS T Kit of 3)		1	1			
7 - Bypass Control (RBCU)	3AU0000034480	Control-Bypass (E-Clipse Bypass Control Unit)	1	1	1	1	1	1
8 - Contactor Panel	3AU0000045896	ContactorAssy (RCSA-031 Contactor Panel)	1			1	1	1
	3AU0000045897	ContactorAssy (RCSA-041 Contactor Panel)		1	1			
9 - Current Transformer	3AU0000056485	Res-Brdn/CT Assy (75A CT Kit)	1	1	1	1	1	1
10 - Cover	3AU0000014385	Plastic Housing, Bypass Cover V3-4	1	1	1	1	1	1
11 - Shaft, Handle	3AU0000018719	Shaft, 6mm x 81mm	1	1	1	1	1	1

E-Clipse -VCR - Enclosure Designation V4

Item	Part Number	Description	230Vac		480Vac		600Vac	
			-VCR-075A-2	-VCR-059A-4	-VCR-072A-4	-VCR-078A-4	-VCR-032A-6	-VCR-041A-6
1 - Handle	3AU0000018081	Handle, OHB65J6B 6mm Shaft w/Reset	1	1	1	1	1	1
2 - Circuit Breaker	3AU0000016654	Kit, MCB & Accessories, T2H 100A	1	1	1	1		
	3AU0000045847	Switch-Main (80A CB w/ Operating Mechanism)					1	1
3 - Service Switch +F267	3AU0000045849	Switch-Service (80A Switch)			1		1	1
	3AU0000045850	Switch-Service (100A Switch)	1		1	1		
4 - Contactor, Bypass	3AU0000045858	Contactor-Byp (80A/105A Bypass contactor)	1	1	1	1	1	1
5 - Contactor, Drive	3AU0000045869	Contactor-Drive (54A/80A Drive Contactor)	1	1	1	1	1	1
6 - Drive Fuses	3AU0000045880	Fuses-Main (100A, 600V, CLASS T - Kit of 3)	1	1	1	1	1	1
7 - Bypass Control Brd (RBCU)	3AU0000034480	Control-Bypass (E-Clipse Bypass Control Unit)	1	1	1	1	1	1
8 - Contactor Panel	3AU0000045897	ContactorAssy (RCSA-041 Contactor Panel)	1	1	1	1	1	1
9 - Current Transformer	3AU0000056485	Res-Brdn/CT Assy (75A CT Kit)	1	1	1	1	1	1
10 - Cover	3AU0000014385	Plastic Housing, Bypass Cover V3-4	1	1	1	1	1	1
11 - Shaft, Handle	3AU0000018720	Shaft, 6mm x 110mm	1	1	1	1	1	1

E-Clipse VDR - Enclosure Designation V1 - V2



E-Clipse VDR - Enclosure Designation V1 -V2

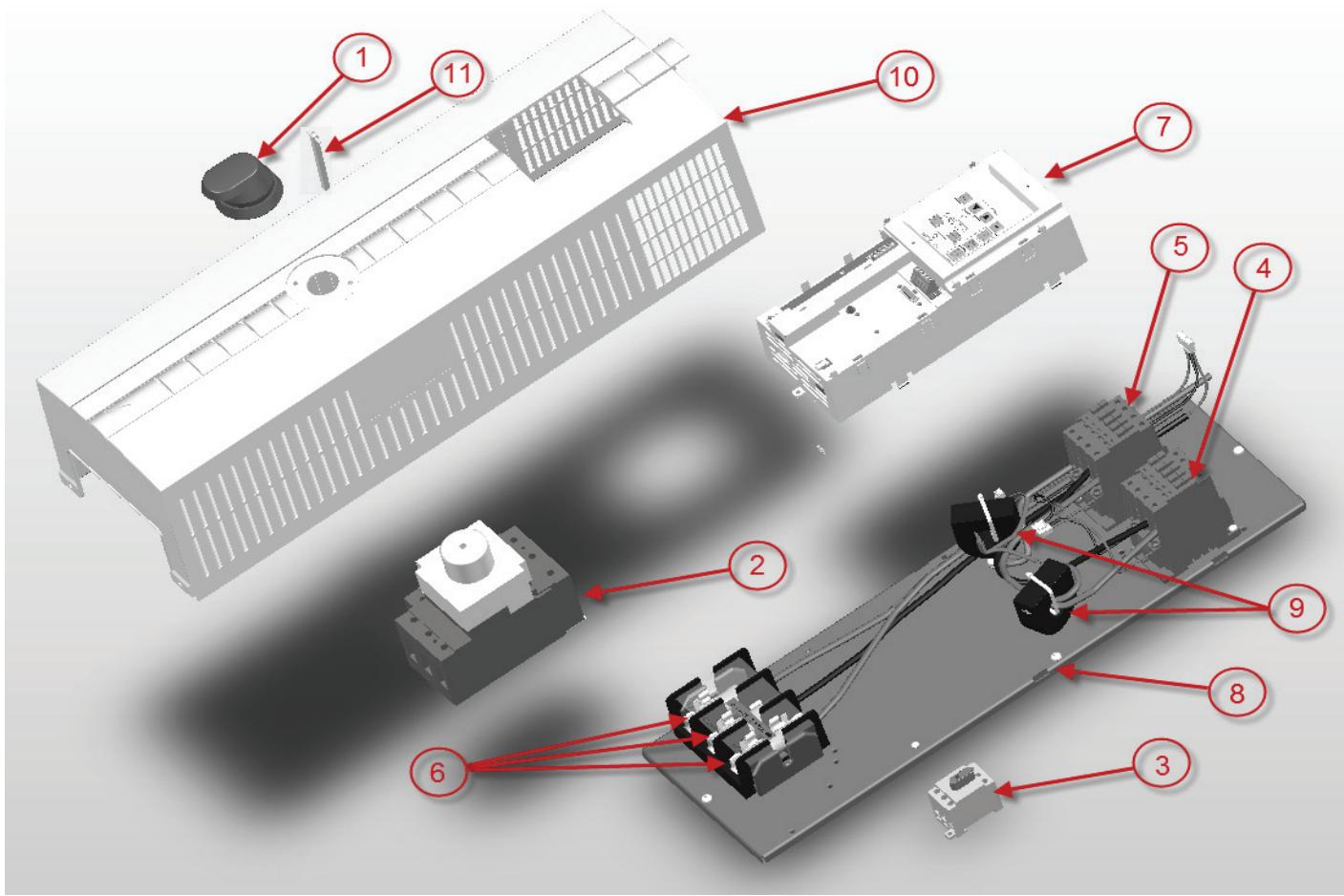
E-Clipse -VDR - Enclosure Designation V1

Item	Part Number	Description	230Vac					480Vac				
			-VDR-04A6-2	-VDR-06A6-2	-VDR-07A5-2	-VDR-012A2	-VDR-017A2	-VDR-03A3-4	-VDR-04A1-4	-VDR-06A9-4	-VDR-08A8-4	-VDR-012A4-4
1 - Handle	3AU00000018081	Main Switch - Handle	1	1	1	1	1	1	1	1	1	1
2 - Main Switch	3AU00000045402	Switch-Main (40A Disconnect Switch)	1	1	1	1	1	1	1	1	1	1
3 - Service Switch +F267	3AU00000045848	Switch-Service (40A Switch)	1	1	1	1	1	1	1	1	1	1
4 - Contactor,Bypass	3AU00000045855	Contactor-Byp (11A/25A Bypass contactor)	1	1	1	1	1	1	1	1	1	1
	3AU00000045856	Contactor-Byp (28A/40A Bypass contactor)					1					
5 - Contactor, Drive	3AU00000045866	Contactor-Drive (9A/21A Drive Contactor)	1	1	1	1	1	1	1	1	1	1
	3AU00000045867	Contactor-Drive (11A/25A Drive Contactor)					1					
6 - Drive Fuses	3AU00000045877	Fuses-Main (15A, 600V, CLASS CC - Kit of 3)	1	1	1	1	1	1	1	1	1	1
	3AU00000045878	Fuses-Main (30A, 600V, CLASS CC - Kit of 3)					1					
7 - Bypass Control (RBCU)	3AU00000034480	Control-Bypass (E-Clipse Bypass Control Unit)	1	1	1	1	1	1	1	1	1	1
8 - Contactor Panel	3AU00000045894	ContactorAssy (RCSA-011 Contactor Panel)	1	1	1	1	1	1	1	1	1	1
	3AU00000045895	ContactorAssy (RCSA-021 Contactor Panel)					1					
9 - Current Transformer	3AU00000056483	Res-Brden/CT Assy (25A CT Kit)	1	1	1	1	1	1	1	1	1	1
	3AU00000056484	Res-Brden/CT Assy (25A CT Kit)					1					
10 - Cover	3AU0000014214	Plastic Housing, Bypass Cover V1-2	1	1	1	1	1	1	1	1	1	1
11 - Shaft, Handle	3AU0000049883	Shaft, 6mm X 184mm	1	1	1	1	1	1	1	1	1	1

E-Clipse -VDR - Enclosure Designation V2

Item	Part Number	Description	230Vac		480Vac		600Vac				
			-VCR-024A-2	-VDR-015A-4	-VDR-023A-4	-VDR-02A7-6	-VDR-03A9-6	-VDR-06A1-6	-VDR-09A0-6	-VDR-011A-6	-VDR-017A-6
1 - Handle	3AU00000018081	Main Switch - Handle	1	1	1	1	1	1	1	1	1
2 - Main Switch	3AU00000045402	Switch-Main (40A Disconnect Switch)	1	1	1	1	1	1	1	1	1
3 - Service Switch +F267	3AU00000045848	ACX550-SP-Encl+SP420/1 (40A Switch)	1	1	1	1	1	1	1	1	1
4 - Contactor, Bypass	3AU00000045856	Contactor-Byp (28A/40A Bypass contactor)	1	1	1	1	1	1	1	1	1
5 - Contactor, Drive	3AU00000045867	Contactor-Drive (11A/25A Drive Contactor)	1	1	1	1	1	1	1	1	1
6 - Drive Fuses	3AU00000045878	Fuses-Main (30A, 600V, CLASS CC - Kit of 3)	1	1	1	1	1	1	1	1	1
7 - Bypass Control (RBCU)	3AU00000034480	Control-Bypass (E-Clipse Bypass Control Unit)	1	1	1	1	1	1	1	1	1
8 - Contactor Panel	3AU00000045895	ContactorAssy (RCSA-021 Contactor Panel)	1	1	1	1	1	1	1	1	1
9 - Current Transformer	3AU00000056484	Res-Brden/CT Assy (25A CT Kit)	1	1	1	1	1	1	1	1	1
10 - Cover	3AU0000014214	Plastic Housing, Bypass Cover V1-2	1	1	1	1	1	1	1	1	1
11 - Shaft, Handle	3AU0000049884	Shaft, 6mm X 195mm	1	1	1	1	1	1	1	1	1

E-Clipse VDR - Enclosure Designation V3 - V4



E-Clipse VDR - Enclosure Designation V3 -V4

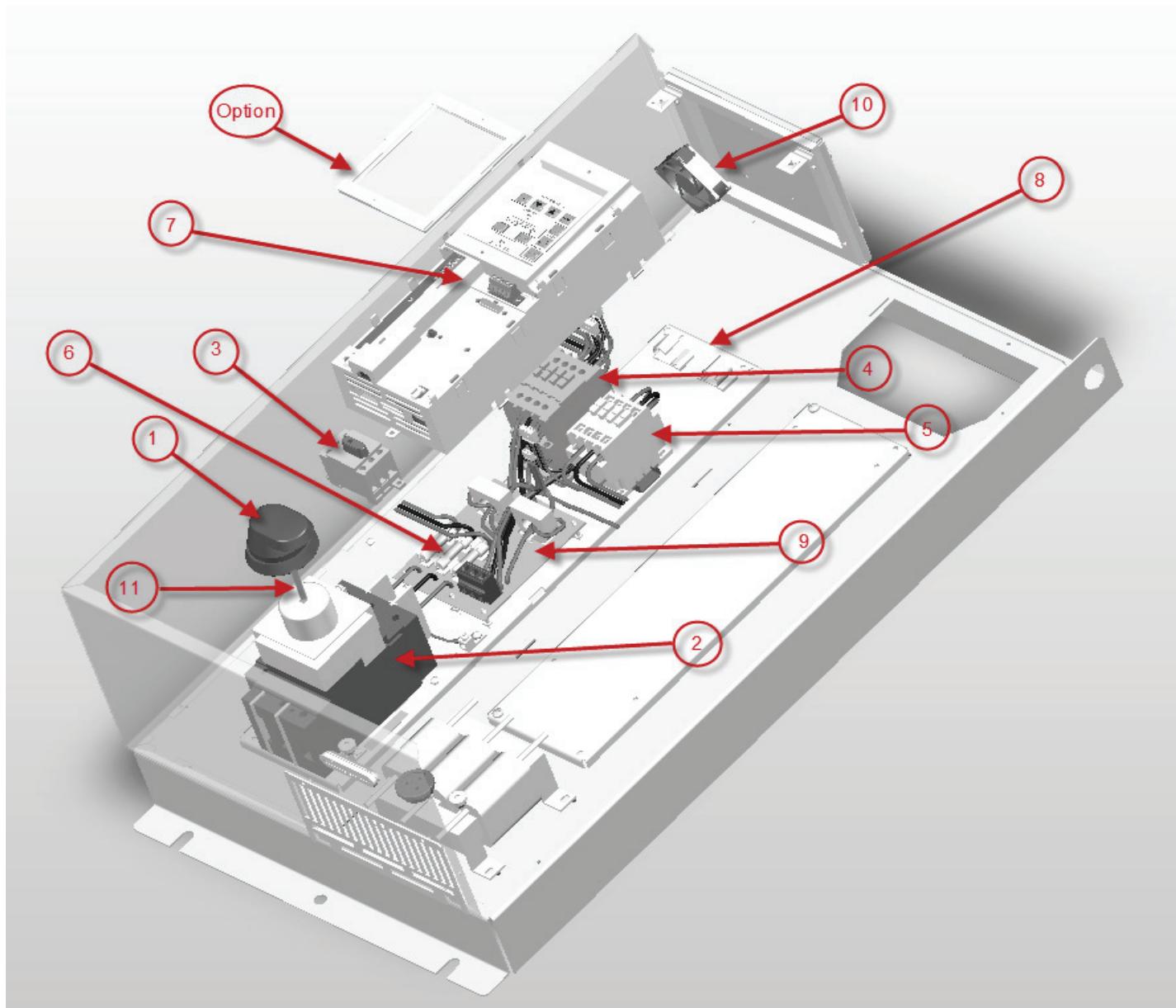
E-Clipse -VDR - Enclosure Designation V3

Item	Part Number	Description	230Vac		480Vac		600Vac	
			-VDR-031A-2	-VDR-046A-2	-VDR-059A-2	-VDR-031A-4	-VDR-038A-4	-VDR-045A-4
1 - Handle	3AUAA000018081	Main Switch - Handle	1	1	1	1	1	1
2 - Main Switch	3AUAA000045402	Switch-Main (40A Disconnect Switch)	1			1		1
	3AUAA000045830	Disconnect Switch, 80A,600V, 3P		1	1		1	1
3 - Service Switch +F267	3AUAA000045848	Switch-Service (40A Switch)	1			1		1
	3AUAA000045849	Switch-Service (80A Switch)		1	1		1	1
4 - Contactor, Bypass	3AUAA000045857	Contactor-Byp (42A/60A Bypass contactor)	1			1	1	1
	3AUAA000045858	Contactor-Byp (80A/105A Bypass contactor)		1	1		1	1
5 - Contactor, Drive	3AUAA000045868	Contactor-Drive (34A/50A Drive Contactor)	1			1	1	1
	3AUAA000045869	Contactor-Drive (54A/80A Drive Contactor)		1	1		1	1
6 - Drive Fuses	3AUAA000045879	Fuses-Main (60A, 600V, CLASS T - Kit of 3)	1			1	1	1
	3AUAA000045880	Fuses-Main (100A, 600V, CLASS T - Kit of 3)		1	1		1	1
7 - Bypass Control (RBCU)	3AUAA000034480	Control-Bypass (E-Clipse Bypass Control Unit)	1	1	1	1	1	1
8 - Contactor Panel	3AUAA000045896	ContactorAssy (RCSA-031 Contactor Panel)	1			1	1	1
	3AUAA000045897	ContactorAssy (RCSA-041 Contactor Panel)		1	1		1	1
9 - Current Transformer	3AUAA000056485	Res-Brdn/CT Assy (75A CT Kit)	1	1	1	1	1	1
10 - Cover	3AUAA000014385	Plastic Housing, Bypass Cover V3-4	1	1	1	1	1	1
11 - Shaft, Handle	3AUAA000049885	Shaft, 6mm X 168mm	1			1		1
	3AUAA000049886	Shaft, 6mm X 149mm		1	1		1	1

E-Clipse -VDR - Enclosure Designation V4

Item	Part Number	Description	230Vac		480Vac		600Vac	
			-VDR-075A-2	-VDR-059A-4	-VDR-072A-4	-VDR-078A-4	-VDR-032A-6	-VDR-041A-6
1 - Handle	3AUAA000018081	Main Switch - Handle	1	1	1	1	1	1
2 - Main Switch	3AUAA000045841	Switch-Main (125A Disconnect Switch)			1			1
	3AUAA000045830	Disconnect Switch, 80A,600V, 3P		1			1	1
	3AUAA000045832	Disconnect Switch, 100A,600V, 3P	1		1			1
3 - Service Switch +F267	3AUAA000045849	Switch-Service (80A Switch)		1			1	1
	3AUAA000045850	Switch-Service (100A Switch)	1		1	1		1
4 - Contactor, Bypass	3AUAA000045858	Contactor-Byp (80A/105A Bypass contactor)	1	1	1	1	1	1
5 - Contactor, Drive	3AUAA000045869	Contactor-Drive (54A/80A Drive Contactor)	1	1	1	1	1	1
6 - Drive Fuses	3AUAA000045880	Fuses-Main (100A, 600V, CLASS T - Kit of 3)	1	1	1	1	1	1
7 - Bypass Control (RBCU)	3AUAA000034480	Control-Bypass (E-Clipse Bypass Control Unit)	1	1	1	1	1	1
8 - Contactor Panel, Complete	3AUAA000045897	ContactorAssy (RCSA-041 Contactor Panel)	1	1	1	1	1	1
9 - Current Transformer	3AUAA000056485	Res-Brdn/CT Assy (75A CT Kit)	1	1	1	1	1	1
10 - Cover	3AUAA000014385	Plastic Housing, Bypass Cover V3-4	1	1	1	1	1	1
11 - Shaft, Handle	3AUAA000049888	Shaft, 6mm X 175mm	1					1
	3AUAA000018711	Shaft, 6mm x 226mm				1		
	3AUAA000049887	Shaft, 6mm X 181mm		1			1	1

E-Clipse BCR - Enclosure Designation B1

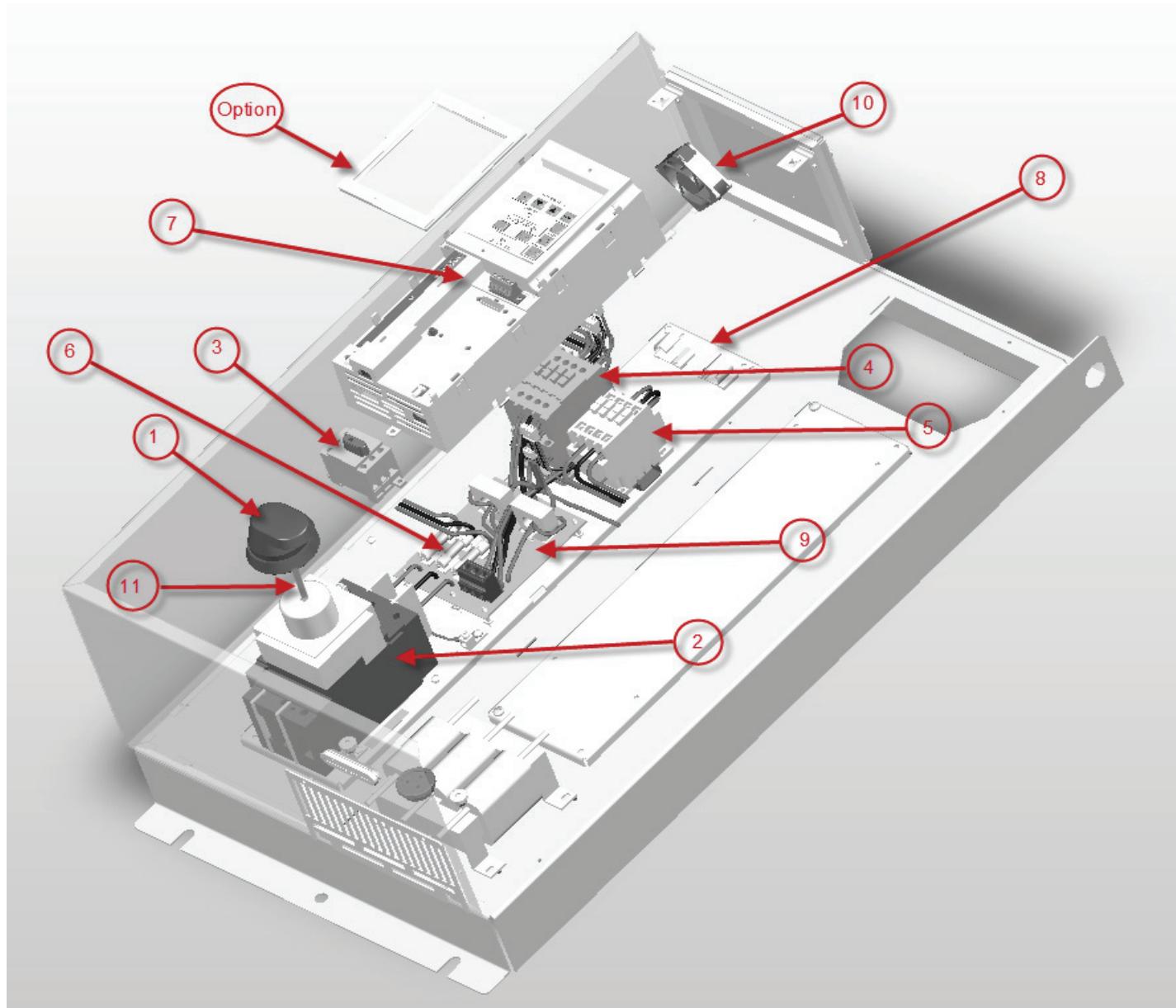


E-Clipse BCR - Enclosure Designation B1

E-Clipse -BCR - Enclosure Designation B1

Item	Part Number	Description	230Vac						480Vac						600Vac									
			-BCR-04A6-2	-BCR-06A6-2	-BCR-07A5-2	-BCR-012A-2	-BCR-017A-2	-BCR-024A-2	-BCR-03A3-4	-BCR-04A1-4	-BCR-06A9-4	-BCR-08A8-4	-BCR-012A-4	-BCR-015A-4	-BCR-023A-4	-BCR-02A7-6	-BCR-03A9-6	-BCR-06A1-6	-BCR-09A0-6	-BCR-011A-6	-BCR-017A-6			
1 - Handle	3AU0000018081	Main Switch - Handle	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1		
2 - Circuit Breaker	3AU0000019663	Kit, MCB & Accessories, T2H 15A	1 1 1 1 1 1																					
	3AU0000016652	Kit, MCB & Accessories, T2H 40A					1 1											1 1						
	3AU0000040638	Kit, MCB T1N 25A, 600V																	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1		
3 - Service Switch +F267	3AU0000045848	Switch-Service (40A Switch)	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1		
4 - Contactor, Bypass	3AU0000045855	Contactor-Byp (11A/25A Bypass contactor)	1 1 1 1 1 1																					
	3AU0000045856	Contactor-Byp (28A/40A Bypass contactor)									1 1							1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	
5 - Contactor, Drive	3AU0000045866	Contactor-Drive (9A/21A Drive Contactor)	1 1 1 1 1 1															1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	
	3AU0000045867	Contactor-Drive (11A/25A Drive Contactor)									1 1							1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	
6 - Main Fuses	3AU0000045877	Fuses-Main (15A, 600V, CLASS CC - Kit of 3)	1 1 1 1 1 1								1 1 1 1 1 1							1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	
	3AU0000045878	Fuses-Main (30A, 600V, CLASS CC - Kit of 3)									1 1							1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	
7 - Bypass Control (RBCU)	3AU0000034480	Control-Bypass (E-Clipse Bypass Control Unit)	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1		
8 - Contactor Ass'y	3AU0000045894	ContactorAssy (RCSA-011 Contactor Panel)	1 1 1 1 1 1								1 1 1 1 1 1								1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1
	3AU0000045895	ACX550-SP-Encl+SP640/2									1 1								1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1
9 - Current Transformer	3AU0000056483	Res-Brden/CT Assy (25A CT Kit)	1 1 1 1 1 1								1 1 1 1 1 1								1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1
	3AU0000056484	Res-Brden/CT Assy (25A CT Kit)									1 1								1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1
10 - Enclosure Fan Kit	3AU00000139152	ACH550 -BxR Encl. B1-2 Stirring Fan kit	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1		
11 - Shaft, Handle	3AU0000018721	Shaft, 6mm x 120mm	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1		
Option +B055, Nema 12 Enclosure	3AU00000139152	ACH550 -BxR Encl. B1-2 Stirring Fan kit	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	
	3AU0000003983	Gasket, ACX550 panel holder	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	
	3AU0000014905	Assembly, Bezel TYPE 12	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	
Option +B058, Nema 3R Enclosure	3AU00000139154	ACH550-BxR Encl. B1-2 +B058 Stir Fan Kit	2 2 2 2 2 2	2 2 2 2 2 2	2 2 2 2 2 2	2 2 2 2 2 2	2 2 2 2 2 2	2 2 2 2 2 2	2 2 2 2 2 2	2 2 2 2 2 2	2 2 2 2 2 2	2 2 2 2 2 2	2 2 2 2 2 2	2 2 2 2 2 2	2 2 2 2 2 2	2 2 2 2 2 2	2 2 2 2 2 2	2 2 2 2 2 2	2 2 2 2 2 2	2 2 2 2 2 2	2 2 2 2 2 2	2 2 2 2 2 2	2 2 2 2 2 2	2 2 2 2 2 2
	3AU0000047523	Heater, 50W 120V	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1
	3AU0000003983	Gasket, ACX550 panel holder	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1
3AU0000014905	3AU0000014905	Assembly, Bezel TYPE 12	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1
	3AU0000048829	Assembly, RHTR	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1

E-Clipse BCR - Enclosure Designation B2

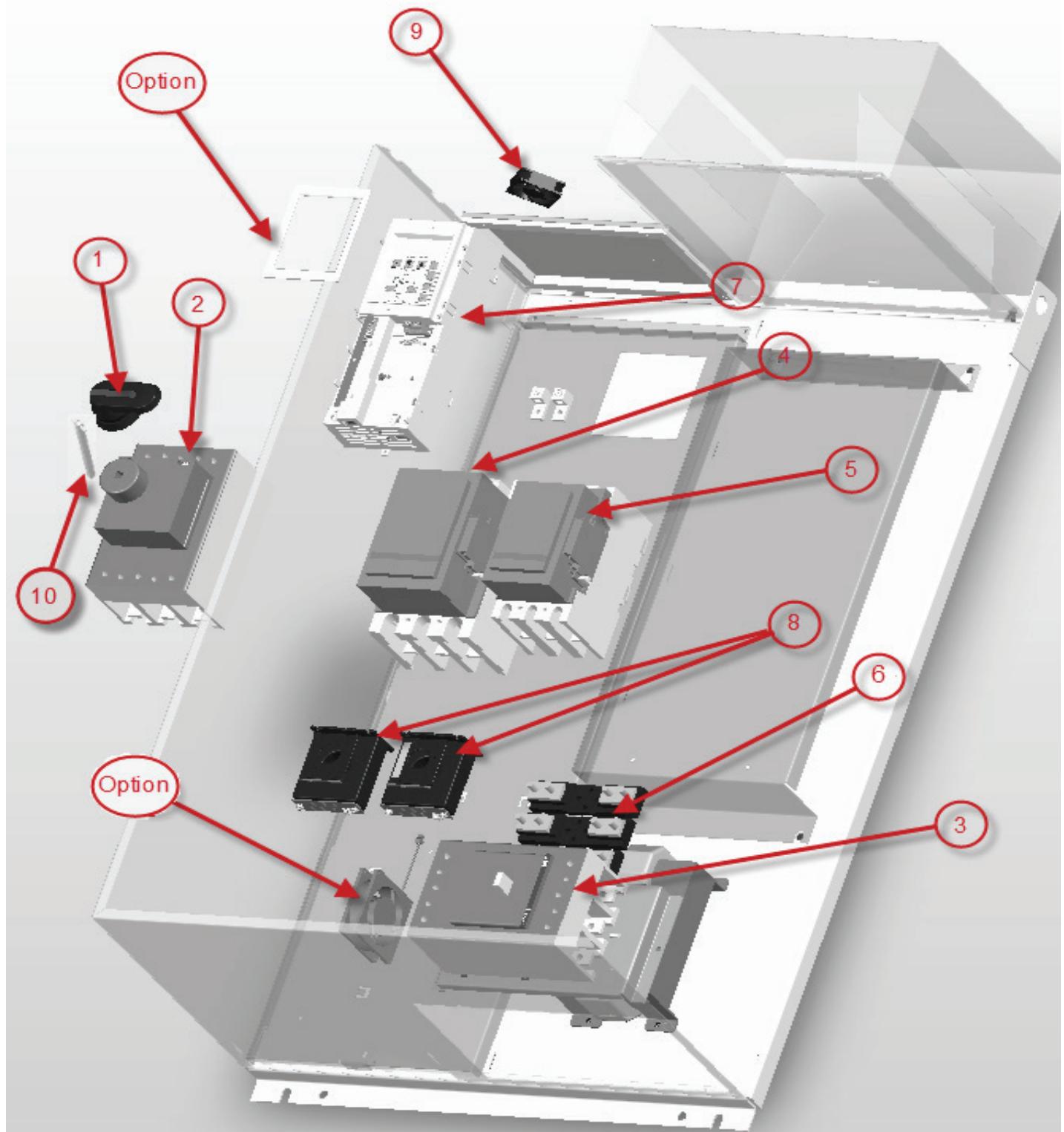


E-Clipse BCR - Enclosure Designation B2

E-Clipse -BCR - Enclosure Designation B2

Item	Part Number	Description	230Vac				480Vac				600Vac							
			-BCR-031A-2	-BCR-046A-2	-BCR-059A-2	-BCR-075A-2	-BCR-031A-4	-BCR-038A-4	-BCR-045A-4	-BCR-059A-4	-BCR-072A-4	-BCR-078A-4	-BCR-022A-6	-BCR-027A-6	-BCR-032A-6	-BCR-041A-6	-BCR-052A-6	-BCR-062A-6
1 - Handle	3AU00000018081	Main Switch - Handle	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
2- Circuit Breaker	3AU00000016653	Kit, MCB & Accessories, T2H 60A	1															
	3AU00000016654	Kit, MCB & Accessories, T2H 100A		1	1	1					1	1	1					
	3AU00000040639	Kit, MCB T1N 40A, 600V														1	1	
	3AU00000045847	Switch-Main (80A CB w/ Operating Mechanism)														1	1	1
3 - Service Switch +F267	3AU0000045848	Switch-Service (40A Switch)		1			1						1	1				
	3AU0000045849	Switch-Service (80A Switch)			1	1			1	1	1					1	1	1
	3AU0000045850	Switch-Service (100A Switch)						1				1	1					
4 - Contactor, Bypass	3AU0000045857	Contactor-Byp (42A/60A Bypass contactor)		1				1	1	1				1	1			
	3AU0000045858	Contactor-Byp (80A/105A Bypass contactor)			1	1	1				1	1	1			1	1	1
5 - Contactor, Drive	3AU0000045868	Contactor-Drive (34A/50A Drive Contactor)		1				1	1	1				1	1			
	3AU0000045869	Contactor-Drive (54A/80A Drive Contactor)			1	1	1				1	1	1			1	1	1
6 - Main Fuses	3AU0000045879	Fuses-Main (60A, 600V, CLASS T - Kit of 3)		1				1	1	1				1	1			
	3AU0000045880	Fuses-Main (100A, 600V, CLASS T - Kit of 3)			1	1	1				1	1	1			1	1	1
7 - Bypass Control (RBCU)	3AU0000034480	Control-Bypass (E-Clipse Bypass Control Unit)	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
8 - Contactor Ass'y	3AU0000045896	ContactorAssy (RCSA-031 Contactor Panel)	1				1	1	1				1	1			1	1
	3AU0000045897	ContactorAssy (RCSA-041 Contactor Panel)		1	1	1				1	1	1			1	1	1	1
9 - Current Transformer	3AU0000056485	Res-Brdn/CT Assy (75A CT Kit)	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
10 - Enclosure Fan Kit	3AU0000139152	ACH550 -BxR Encl. B1-2 Stirring Fan kit	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
11 - Shaft, Handle	3AU0000004460	Shaft, 6x6mm 130mm	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
Option +B055, Nema 12 Enclosure	3AU0000139152	ACH550 -BxR Encl. B1-2 Stirring Fan kit	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	3AU0000003983	Gasket, ACX550 panel holder	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	3AU0000014905	Assembly, Bezel TYPE 12	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
Option +B058, Nema 3R Enclosure	3AU0000139154	ACH550-BxR Encl. B1-2 +B058 Stir Fan Kit	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	3AU0000139153	ACH550-BxR Encl. B3-4 Stirring Fan Kit	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	3AU0000047523	Heater, 50W 120V	1	1	1	1	1	2	2	2	2	2	2	2	2	2	2	2
	3AU0000003983	Gasket, ACX550 panel holder	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	3AU0000014905	Assembly, Bezel TYPE 12	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	3AU0000048829	Assembly, RHTR	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1

E-Clipse BCR - Enclosure Designation B3

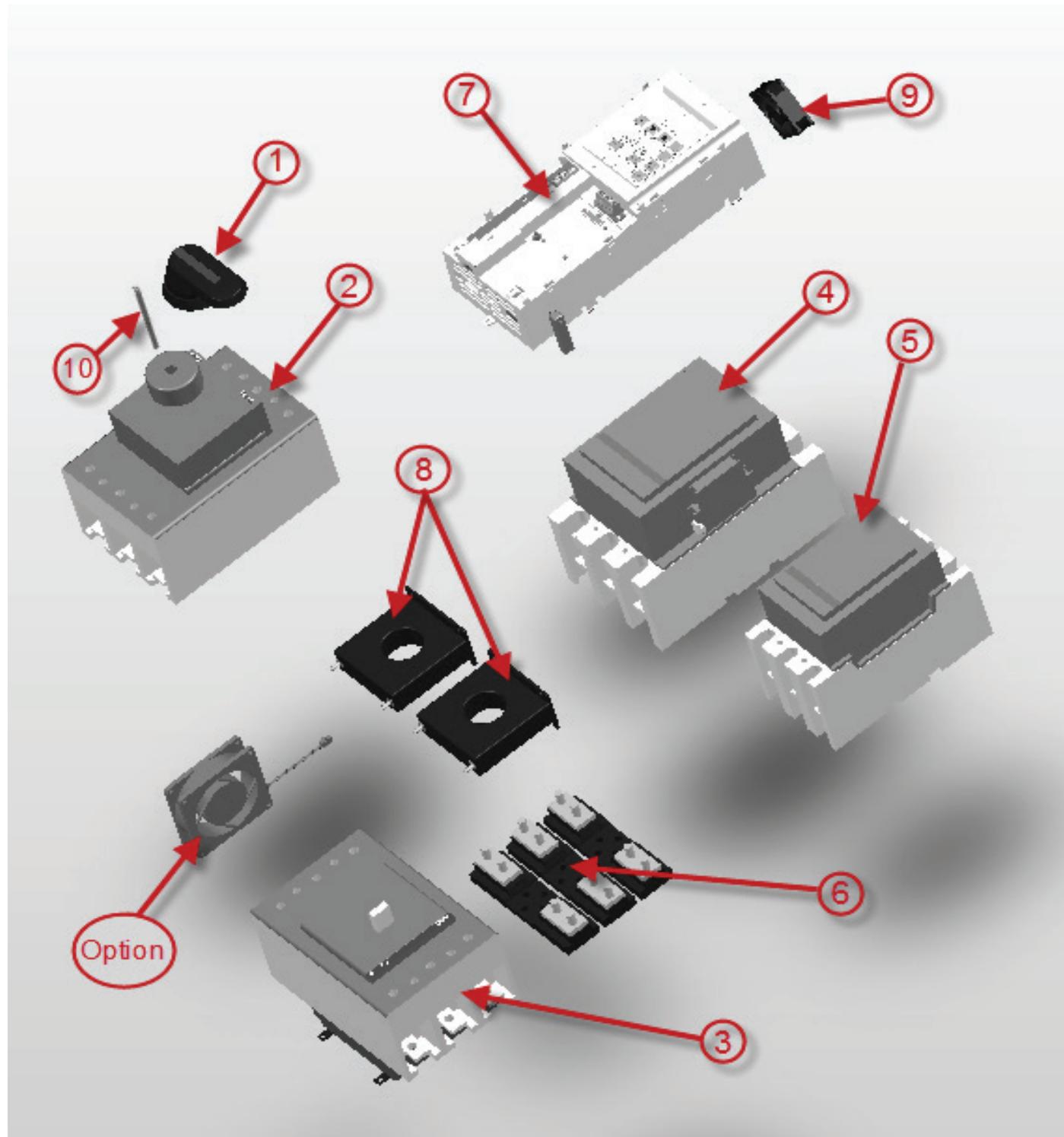


E-Clipse BCR - Enclosure Designation B3

E-Clipse -BCR - Enclosure Designation B3

Item	Part Number	Description	230Vac						480Vac						600Vac					
			-BCR-088A-2	-BCR-114A-2	-BCR-143A-2	-BCR-178A-2	-BCR-227A-2	-BCR-248A-2	-BCR-097A-4	-BCR-125A-4	-BCR-157A-4	-BCR-180A-4	-BCR-246A-4	-BCR-077A-6	-BCR-099A-6	-BCR-125A-6	-BCR-144A-6			
1 - Handle	3AU00000145952	Handle 95mm UL TYPE 1 3R 12	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1		
2 - Circuit Breaker	3AU0000045834	Switch-Main (150A CB, Lugs, Op Mech)	1	1					1					1	1					
	3AU0000045837	Switch-Main (250A CB, Lugs, Op Mech)			1	1				1	1	1			1	1				
	3AU0000045838	Switch-Main (400A CB, Lugs, Op Mech)					1	1					1							
3 - Service Switch +F267	3AU0000045851	Switch-Service (125A Switch)	1	1				1	1				1	1	1					
	3AU0000045852	Switch-Service (225A Molded Case Switch)			1	1				1	1			1				1		
	3AU0000045853	Switch-Service (400A Molded Case Switch)					1	1					1							
4 - Contactor, Bypass	3AU0000045859	Contactor-Byp (95A/125A Bypass contactor)	1											1						
	3AU0000045861	Contactor-Byp (130A/230A Bypass contactor w/Lugs)		1						1				1						
	3AU0000045862	Contactor-Byp (156A/250A Bypass contactor w/Lugs)			1						1			1						
	3AU0000045863	Contactor-Byp (192A/300A Bypass contactor w/Lugs)				1						1								
	3AU0000045864	Contactor-Byp (248A/350A Bypass contactor w/Lugs)					1	1					1							
	3AU0000045860	Contactor-Byp (110A/140A Bypass contactor)							1					1						
5 - Contactor, Drive	3AU0000045870	Contactor-Drive (95A/125A Drive Contactor)	1	1					1	1				1	1	1				
	3AU0000045871	Contactor-Drive (130A/230A Drive Contactor)			1	1	1				1	1		1				1		
	3AU0000045872	Contactor-Drive (156A/250A Drive Contactor)							1					1						
6 - Main Fuses	3AU0000045881	Fuses-Main (200A 170M1370 Kit of 3)	1	1	1				1	1	1			1	1	1	1	1		
	3AU0000045882	Fuses-Main (315A 170M1372 - Kit of 3)						1	1	1			1	1						
7 - Bypass Control (RBCU)	3AU0000034480	Control-Bypass (E-Clipse Bypass Control Unit)	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1		
8 - Current Transformer	3AU0000064434	Res-Brden/CT Assy (200:5 CT Kit)	1	1					1	1			1	1		1	1	1		
	3AU0000064435	Res-Brden/CT Assy (300:5 CT Kit)					1	1				1	1				1			
	3AU0000064437	Res-Brden/CT Assy (500:5 CT Kit)						1	1				1							
9 - Enclosure Fan Kit	3AU0000139153	ACH550-BxR Encl. B3-4 Stirring Fan Kit	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1		
10 - Shaft, Handle	3AU0000021156	Shaft, B3 T4/T5	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1		
Option +B055, Nema 12 Enclosure	3AU0000139153	ACH550-BxR Encl. B3-4 Stirring Fan Kit	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1		
	3AU0000003983	Gasket, ACX550 panel holder	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1		
	3AU0000014905	Assembly, Bezel TYPE 12	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1		
Option +B058, Nema 3R Enclosure	3AU0000047523	Heater, 50W 120V	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2		
	3AU0000003983	Gasket, ACX550 panel holder	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1		
	3AU0000014905	Assembly, Bezel TYPE 12	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1		
	3AU0000048829	Assembly, RHTR	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1		

E-Clipse BCR - Enclosure Designation B4

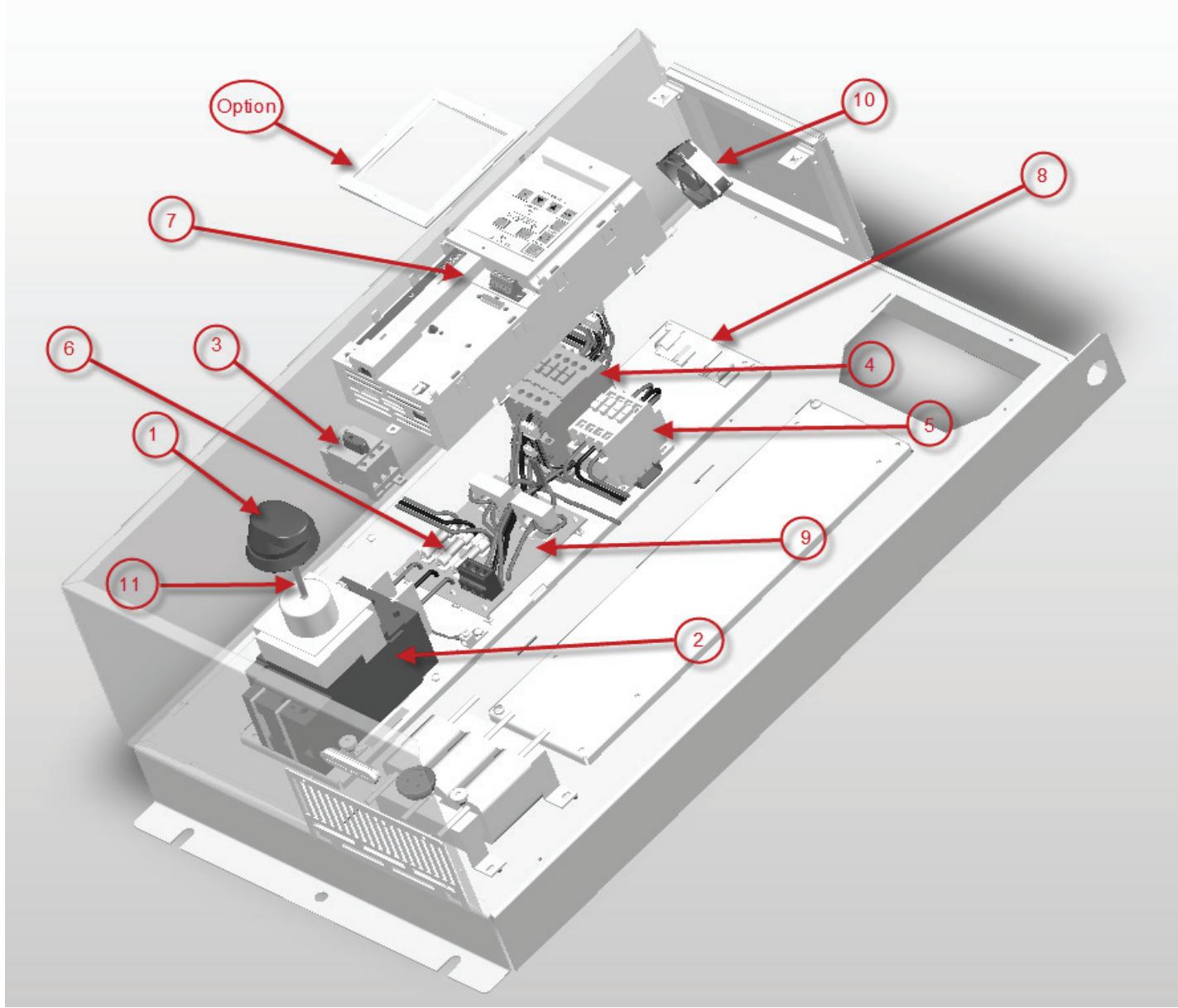


E-Clipse BCR - Enclosure Designation B4

E-Clipse -BCR - Enclosure Designation B4

Item	Part Number	Description	480Vac			
			-BCR-316A-4	-BCR-368A-4	-BCR-414A-4	-BCR-486A-4
1 - Handle	3AU00000158587	Handle 175mm UL TYPE 3R,12	1	1	1	1
2 - Circuit Breaker	3AU0000045844	Switch-Main (600A CB, Lugs, Op Mech)	1	1	1	1
3 - Service Switch +F267	3AU0000045854	Switch-Service (600A Molded Case Switch)	1	1	1	1
4 - Contactor, Bypass	3AU0000045865	Contactor-Byp (460A Bypass contactor)	1	1	1	1
5 - Contactor, Drive	3AU0000045873	Contactor-Drive (400A Drive Contactor)	1	1	1	1
6 - Main Fuses	3AU0000045883	Fuses-Main (400A 600V Class T - Kit of 3)	1	1		
	3AU0000045884	Fuses-Main (600A,600V,Class T - Kit of 3)			1	1
7 - Bypass Control (RBCU)	3AU0000034480	Control-Bypass (E-Clipse Bypass Control Unit)	1	1	1	1
8 - Current Transformer	3AU0000064437	Res-Brdn/CT Assy (500:5 CT Kit)	1	1	1	1
9 - Enclosure Fan Kit	3AU0000139153	ACH550-BxR Encl. B3-4 Stirring Fan Kit	1	1	1	1
10 - Shaft, Handle	3AU0000162271	Shaft 19.7" 10 X 500	1	1	1	1
Option +B055, Nema 12 Enclosure	3AU0000139153	ACH550-BxR Encl. B3-4 Stirring Fan Kit	1	1	1	1
	3AU0000003983	Gasket, ACX550 panel holder	1	1	1	1
	3AU0000014905	Assembly, Bezel TYPE 12	1	1	1	1
Option +B058, Nema 3R Enclosure	3AU0000047523	Heater, 50W 120V	2	2	2	2
	3AU0000003983	Gasket, ACX550 panel holder	1	1	1	1
	3AU0000014905	Assembly, Bezel TYPE 12	1	1	1	1
	3AU0000048829	Assembly, RHTR	1	1	1	1
Control Relay Assembly	3AU0000045898	Assembly, RRAF	1	1	1	1

E-Clipse BDR - Enclosure Designation B1

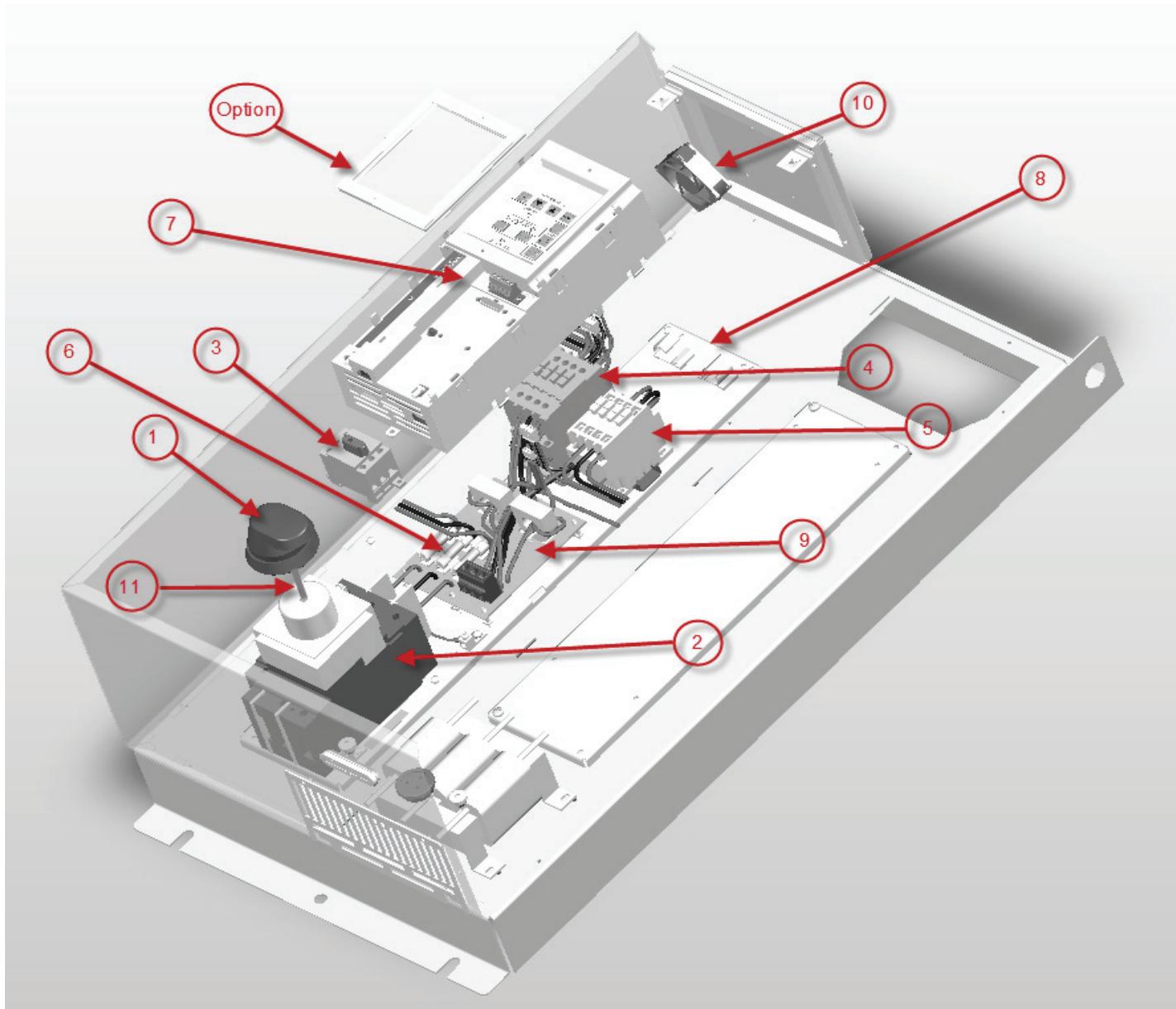


E-Clipse BDR - Enclosure Designation B1

E-Clipse -BDR - Enclosure Designation B1

Item	Part Number	Description	230Vac				480Vac				600Vac											
			-BDR-04A6-2	-BDR-06A6-2	-BDR-07A5-2	-BDR-012A-2	-BDR-017A-2	-BDR-024A-2	-BDR-03A3-4	-BDR-04A1-4	-BDR-06A9-4	-BDR-08A8-4	-BDR-012A-4	-BDR-015A-4	-BDR-023A-4	-BDR-02A7-6	-BDR-03A9-6	-BDR-06A1-6	-BDR-09A0-6	-BDR-011A-6	-BDR-017A-6	
1 - Handle	3AUUA0000018081	Main Switch - Handle	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	
2 - Main Switch	3AUUA0000045402	Switch-Main (40A Disconnect Switch)	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	
3 - Service Switch +F267	3AUUA0000045848	Switch-Service (40A Switch)	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	
4 - Contactor, Bypass	3AUUA0000045855	Contactor-Byp (11A/25A Bypass contactor)	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	
	3AUUA0000045856	Contactor-Byp (28A/40A Bypass contactor)																				
5 - Contactor, Drive	3AUUA0000045866	Contactor-Drive (9A/21A Drive Contactor)	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	
	3AUUA0000045867	Contactor-Drive (11A/25A Drive Contactor)																				
6 - Main Fuses	3AUUA0000045877	Fuses-Main (15A, 600V, CLASS CC - Kit of 3)	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	
	3AUUA0000045878	Fuses-Main (30A, 600V, CLASS CC - Kit of 3)																				
7 - Bypass Control (RBCU)	3AUUA0000034480	Control-Bypass (E-Clipse Bypass Control Unit)	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	
8 - Contactor Ass'y	3AUUA0000045894	ContactorAssy (RCSA-011 Contactor Panel)	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	
9 - Current Transformer	3AUUA0000056483	Res-Brden/CT Assy (25A CT Kit)	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	
	3AUUA0000056484	Res-Brden/CT Assy (25A CT Kit)																				
10 - Enclosure Fan Kit	3AUUA0000139152	ACH550 -BxR Encl. B1-2 Stirring Fan kit	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	
11 - Shaft, Handle	3AUUA0000049889	Shaft, 6mm X 205mm	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	
Option +B058, Nema 12 Enclosure	3AUUA0000139152	ACH550 -BxR Encl. B1-2 Stirring Fan kit	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	
	3AUUA000003983	Gasket, ACX550 panel holder	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	
	3AUUA0000014905	Assembly, Bezel TYPE 12	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	
Option +B058, Nema 3R Enclosure	3AUUA0000139154	ACH550-BxR Encl. B1-2 +B058 Stir Fan Kit	2 : 2 : 2 : 2	2 : 2 : 2 : 2	2 : 2 : 2 : 2	2 : 2 : 2 : 2	2 : 2 : 2 : 2	2 : 2 : 2 : 2	2 : 2 : 2 : 2	2 : 2 : 2 : 2	2 : 2 : 2 : 2	2 : 2 : 2 : 2	2 : 2 : 2 : 2	2 : 2 : 2 : 2	2 : 2 : 2 : 2	2 : 2 : 2 : 2	2 : 2 : 2 : 2	2 : 2 : 2 : 2	2 : 2 : 2 : 2	2 : 2 : 2 : 2	2 : 2 : 2 : 2	
	3AUUA000047523	Heater, 50W 120V	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1
	3AUUA000003983	Gasket, ACX550 panel holder	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	
	3AUUA0000014905	Assembly, Bezel TYPE 12	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	
	3AUUA0000048829	Assembly, RHTR	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	1 : 1 : 1 : 1	

E-Clipse BDR - Enclosure Designation B2

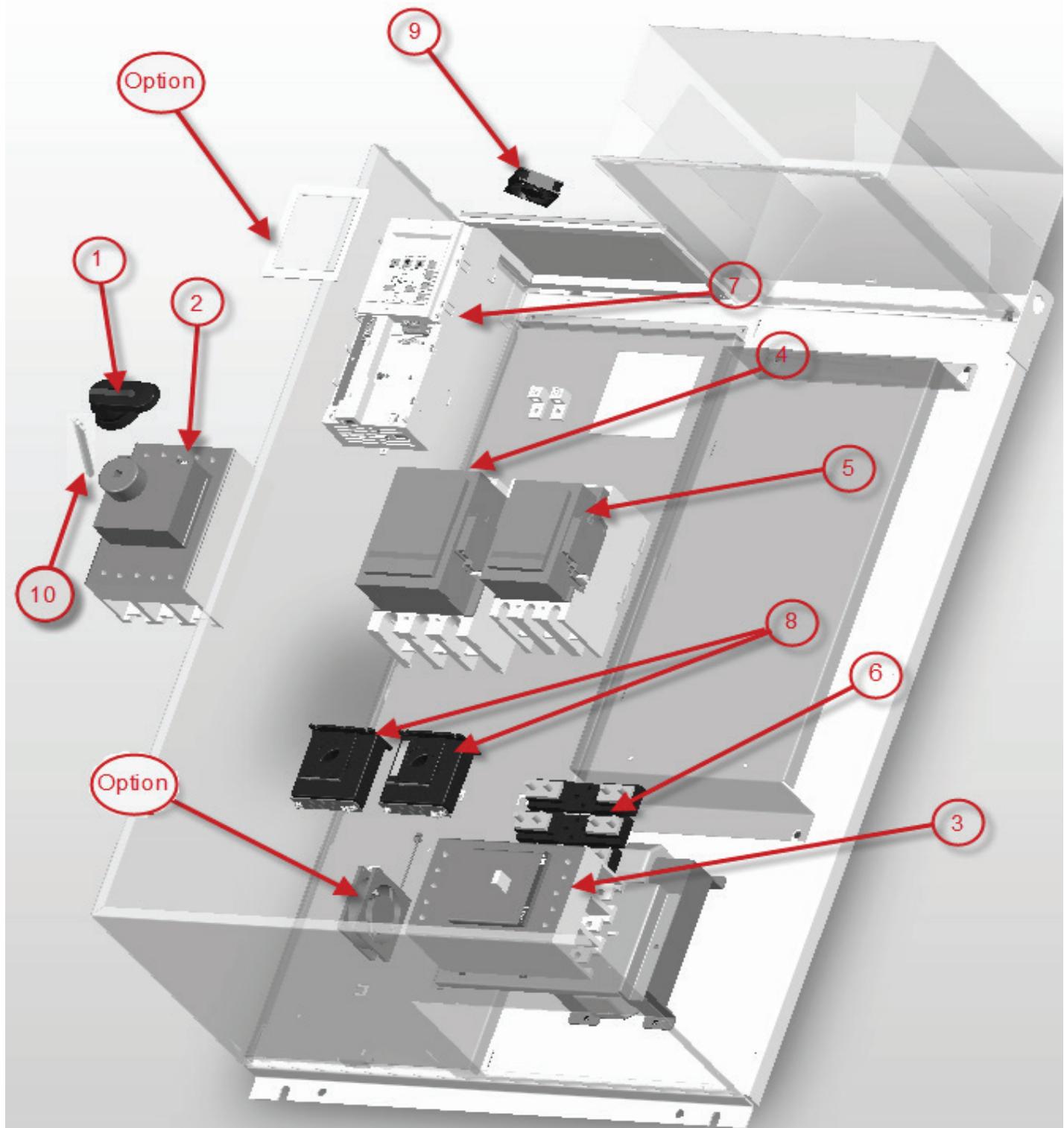


E-Clipse BDR - Enclosure Designation B2

E-Clipse -BDR - Enclosure Designation B2

Item	Part Number	Description	230Vac				480Vac				600Vac						
			-BDR-031A-2	-BDR-046A-2	-BDR-059A-2	-BDR-075A-2	-BDR-031A-4	-BDR-038A-4	-BDR-045A-4	-BDR-059A-4	-BDR-072A-4	-BDR-078A-4	-BDR-022A-6	-BDR-027A-6	-BDR-032A-6	-BDR-041A-6	-BDR-052A-6
1 - Handle	3AU00000018081	Main Switch - Handle	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
2 - Main Switch	3AU0000045402	Switch-Main (40A Disconnect Switch)	1				1				1						
	3AU0000045841	Switch-Main (125A Disconnect Switch)										1					1
	3AU0000045830	Switch-Main (80A Disconnect Switch)		1	1			1	1	1					1	1	1
	3AU0000045832	Switch-Main (100A Disconnect Switch)					1				1					1	1
3 - Service Switch +F267	3AU0000045848	Switch-Service (40A Switch)	1				1						1	1			1
	3AU0000045849	Switch-Service (80A Switch)		1	1			1	1	1					1	1	1
	3AU0000045850	Switch-Service (100A Switch)					1				1	1				1	1
4 - Contactor, Bypass	3AU0000045857	Contactor-Byp (42A/60A Bypass contactor)	1				1	1	1				1	1			1
	3AU0000045858	Contactor-Byp (80A/105A Bypass contactor)		1	1	1				1	1	1			1	1	1
5 - Contactor, Drive	3AU0000045868	Contactor-Drive (34A/50A Drive Contactor)	1				1	1	1				1	1			1
	3AU0000045869	Contactor-Drive (54A/80A Drive Contactor)		1	1	1				1	1	1			1	1	1
6 - Main Fuses	3AU0000045879	Fuses-Main (60A, 600V, CLASS T - Kit of 3)	1				1	1	1				1	1			1
	3AU0000045880	Fuses-Main (100A, 600V, CLASS T - Kit of 3)		1	1	1				1	1	1			1	1	1
7 - Bypass Control (RBCU)	3AU0000034480	Control-Bypass (E-Clipse Bypass Control Unit)	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
8 - Contactor Ass'y	3AU0000045896	ContactorAssy (RCSA-031 Contactor Panel)	1				1	1	1				1	1			1
	3AU0000045897	ContactorAssy (RCSA-041 Contactor Panel)		1	1	1				1	1	1			1	1	1
9 - Current Transformer	3AU0000056485	Res-Brdn/CT Assy (75A CT Kit)	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
10 - Enclosure Fan Kit	3AU0000139152	ACH550 -BxR Encl. B1-2 Stirring Fan kit	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
11 - Shaft, Handle	3AU0000049890	Shaft, 6mm X 214mm	1				1						1	1			1
	3AU0000049891	Shaft, 6mm X 197mm		1	1			1	1	1					1	1	
	3AU0000049892	Shaft, 6mm X 193mm					1			1						1	
	3AU0000018716	Shaft, 6mm x 242mm										1					1
Option +B055, Nema 12 Enclosure	3AU0000139152	ACH550 -BxR Encl. B1-2 Stirring Fan kit	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	3AU000003983	Gasket, ACX550 panel holder	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	3AU0000014905	Assembly, Bezel TYPE 12	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
Option +B058, Nema 3R Enclosure	3AU0000139154	ACH550-BxR Encl. B1-2 +B058 Stir Fan Kit	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	3AU0000139153	ACH550-BxR Encl. B3-4 Stirring Fan Kit	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	3AU0000047523	Heater, 50W 120V	1	1	1	1	1	2	2	2	2	2	2	2	2	2	2
	3AU0000003983	Gasket, ACX550 panel holder	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	3AU0000014905	Assembly, Bezel TYPE 12	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	3AU0000048829	Assembly, RHTR	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1

E-Clipse BDR - Enclosure Designation B3

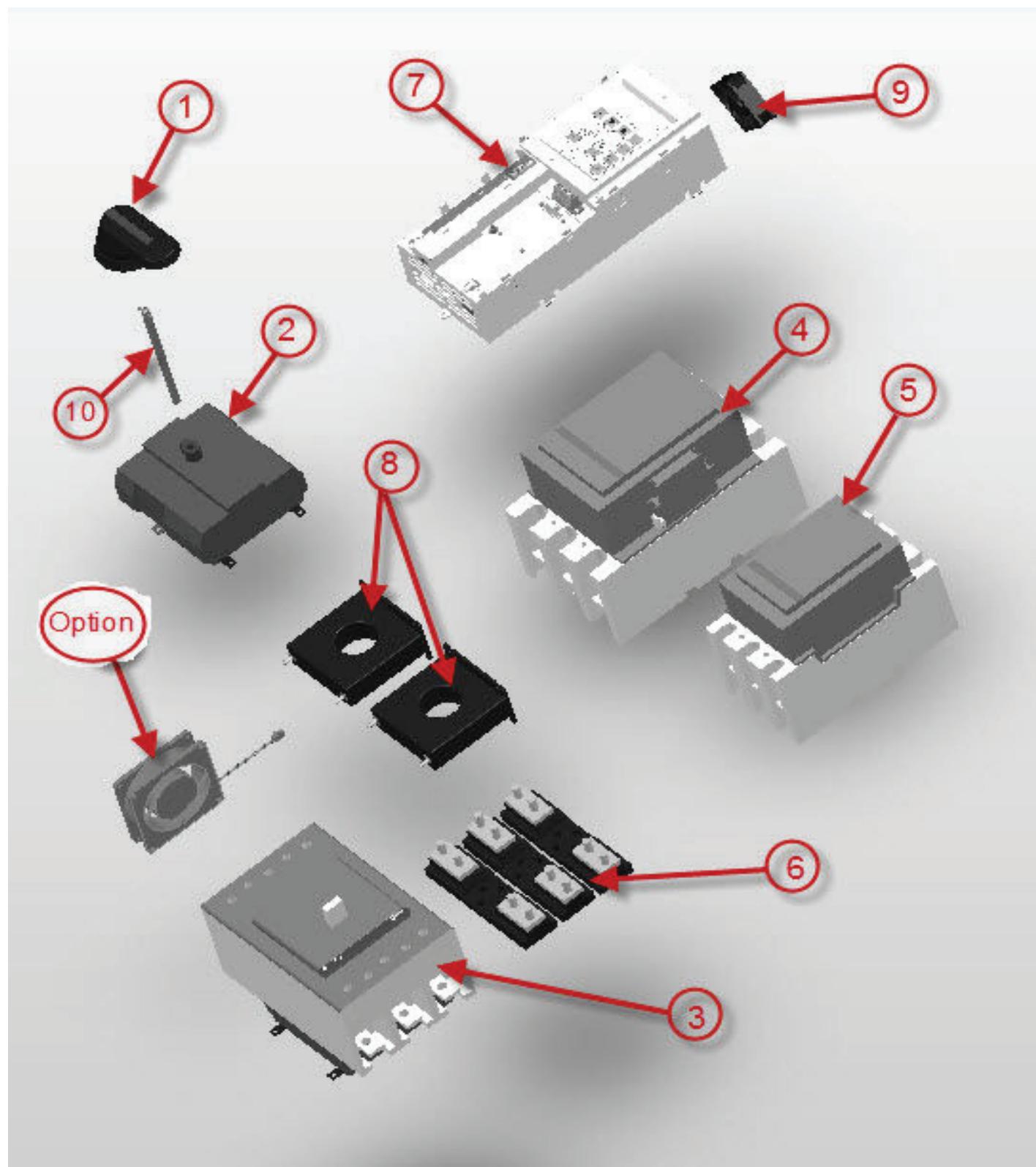


E-Clipse BDR - Enclosure Designation B3

E-Clipse -BDR - Enclosure Designation B3

Item	Part Number	Description	230Vac				480Vac				600Vac						
			-BDR-088A-2	-BDR-114A-2	-BDR-143A-2	-BDR-178A-2	-BDR-227A-2	-BDR-248A-2	-BDR-097A-4	-BDR-125A-4	-BDR-157A-4	-BDR-180A-4	-BDR-246A-4	-BDR-077A-6	-BDR-099A-6	-BDR-125A-6	-BDR-144A-6
1 - Handle	3AU0000018081	Main Switch - Handle	1	1	1	1			1	1	1	1		1	1	1	1
	3AU00000145952	Handle 95mm UL TYPE 1 3R 12					1	1				1					
2 - Main Switch	3AU0000045835	Switch-Main (125A Disconnect Switch)	1						1			1		1	1		
	3AU0000045836	Switch-Main (200A Disconnect w/ Lugs)		1	1	1				1	1	1			1	1	1
	3AU0000045839	Switch-Main (400A Molded Case Switch w/ Lugs)				1	1					1					
3 - Service Switch +F267	3AU0000045851	Switch-Service (125A Switch)	1	1				1	1			1	1	1	1	1	1
	3AU0000045852	Switch-Service (225A Molded Case Switch)			1	1				1	1		1				1
	3AU0000045853	Switch-Service (400A Molded Case Switch)					1	1				1					
4 - Contactor, Bypass	3AU0000045859	Contactor-Byp (95A/125A Bypass contactor)	1										1				
	3AU0000045861	Contactor-Byp (130A/230A Bypass contactor w/Lugs)		1						1			1		1		
	3AU0000045862	Contactor-Byp (156A/250A Bypass contactor w/Lugs)			1						1				1		
	3AU0000045863	Contactor-Byp (192A/300A Bypass contactor w/Lugs)				1					1						
	3AU0000045864	Contactor-Byp (248A/350A Bypass contactor w/Lugs)					1	1				1			1		
	3AU0000045860	Contactor-Byp (110A/140A Bypass contactor)							1				1				
5 - Contactor, Drive	3AU0000045870	Contactor-Drive (95A/125A Drive Contactor)	1	1				1	1			1	1	1	1	1	1
	3AU0000045871	Contactor-Drive (130A/230A Drive Contactor)			1	1	1				1	1		1			1
	3AU0000045872	Contactor-Drive (156A/250A Drive Contactor)						1					1				
6 - Main Fuses	3AU0000045881	Fuses-Main (200A 170M1370 - Kit of 3)	1	1	1				1	1	1		1	1	1	1	1
	3AU0000045882	Fuses-Main (315A 170M1372 - Kit of 3)					1	1	1			1	1		1		
7 - Bypass Control (RBCU)	3AU0000034480	Control-Bypass (E-Clipse Bypass Control Unit)	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
8 - Current Transformer	3AU0000064434	Res-Brden/CT Assy (200:5 CT Kit)	1	1					1	1			1	1	1	1	1
	3AU0000064435	Res-Brden/CT Assy (300:5 CT Kit)			1	1					1	1				1	
	3AU0000064437	Res-Brden/CT Assy (500:5 CT Kit)				1	1					1					
9 - Enclosure Fan Kit	3AU0000139153	ACH550-BxR Encl. B3-4 Stirring Fan Kit	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
10 - Shaft, Handle	3AU0000036027	Shaft, 6mm x 210mm	1	1	1	1			1	1	1	1		1	1	1	1
	3AU0000021156	Shaft, B3 T4/T5					1	1				1				1	
Option +B055, Nema 12 Enclosure	3AU0000139153	ACH550-BxR Encl. B3-4 Stirring Fan Kit	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	3AU0000003983	Gasket, ACX550 panel holder	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	3AU0000014905	Assembly, Bezel TYPE 12	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
Option +B058, Nema 3R Enclosure	3AU0000047523	Heater, 50W 120V	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2
	3AU0000003983	Gasket, ACX550 panel holder	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	3AU0000014905	Assembly, Bezel TYPE 12	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	3AU0000048829	Assembly, RHTR	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1

E-Clipse BDR - Enclosure Designation B4

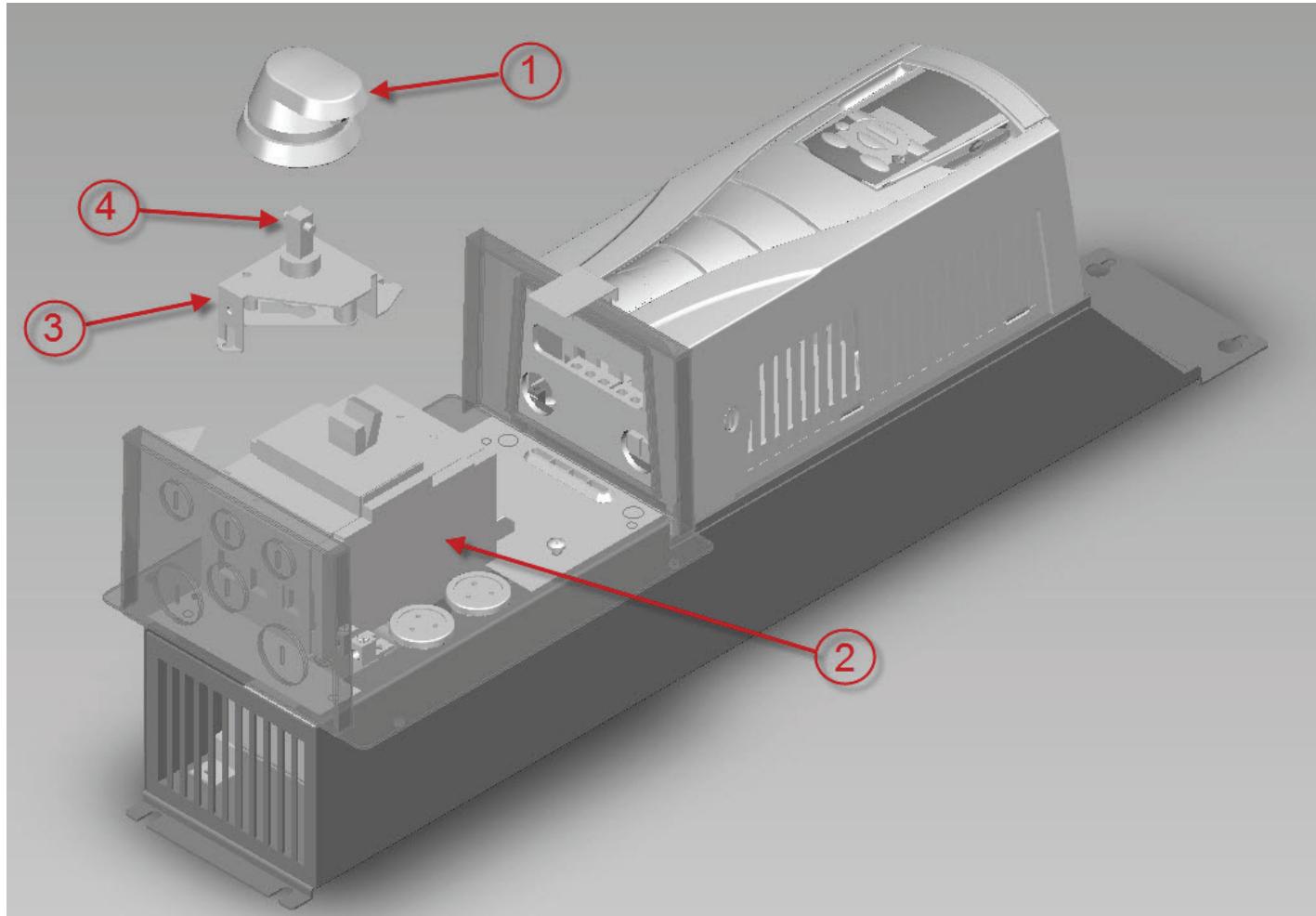


E-Clipse BDR - Enclosure Designation B4

E-Clipse -BDR - Enclosure Designation B4

Item	Part Number	Description	480Vac			
			-BDR-316A-4	-BDR-368A-4	-BDR-414A-4	-BDR-486A-4
1 - Handle	3AU00000158587	Handle 175mm UL TYPE 1, 3R, 12	1	1	1	1
2 - Main Switch	3AU0000045843	Switch-Main (600A Molded Case Switch w/ Lugs)	1	1	1	1
3 - Service Switch +F267	3AU0000045854	Switch-Service (600A Molded Case Switch)	1	1	1	1
4 - Contactor, Bypass	3AU0000045865	Contactor-Byp (460A Bypass contactor)	1	1	1	1
5 - Contactor, Drive	3AU0000045873	Contactor-Drive (400A Drive Contactor)	1	1	1	1
6 - Main Fuses	3AU0000045883	Fuses-Main (400A 600V Class T - Kit of 3)	1	1		
	3AU0000045884	Fuses-Main (600A,600V,Class T - Kit of 3)			1	1
7 - Bypass Control (RBCU)	3AU0000034480	Control-Bypass (E-Clipse Bypass Control Unit)	1	1	1	1
8 - Current Transformer	3AU0000064437	Res-Brdn/CT Assy (500:5 CT Kit)	1		1	1
9 - Enclosure Fan Kit	3AU0000139153	ACH550-BxR Encl. B3-4 Stirring Fan Kit	1	1	1	1
10 - Shaft, Handle	3AU0000158588	Shaft 10mm X 225mm	1	1	1	1
Option +B055, Nema 12 Enclosure	3AU0000139153	ACH550-BxR Encl. B3-4 Stirring Fan Kit	1	1	1	1
	3AU0000003983	Gasket, ACX550 panel holder	1	1	1	1
	3AU0000014905	Assembly, Bezel TYPE 12	1	1	1	1
Option +B058, Nema 3R Enclosure	3AU0000047523	Heater, 50W 120V	2	2	2	2
	3AU0000003983	Gasket, ACX550 panel holder	1	1	1	1
	3AU0000014905	Assembly, Bezel TYPE 12	1	1	1	1
	3AU0000048829	Assembly, RHTR	1	1	1	1
Control Relay Assembly	3AU0000045898	Assembly, RRAF	1	1	1	1

ACH550-PCR Enclosure Designation P1-P4



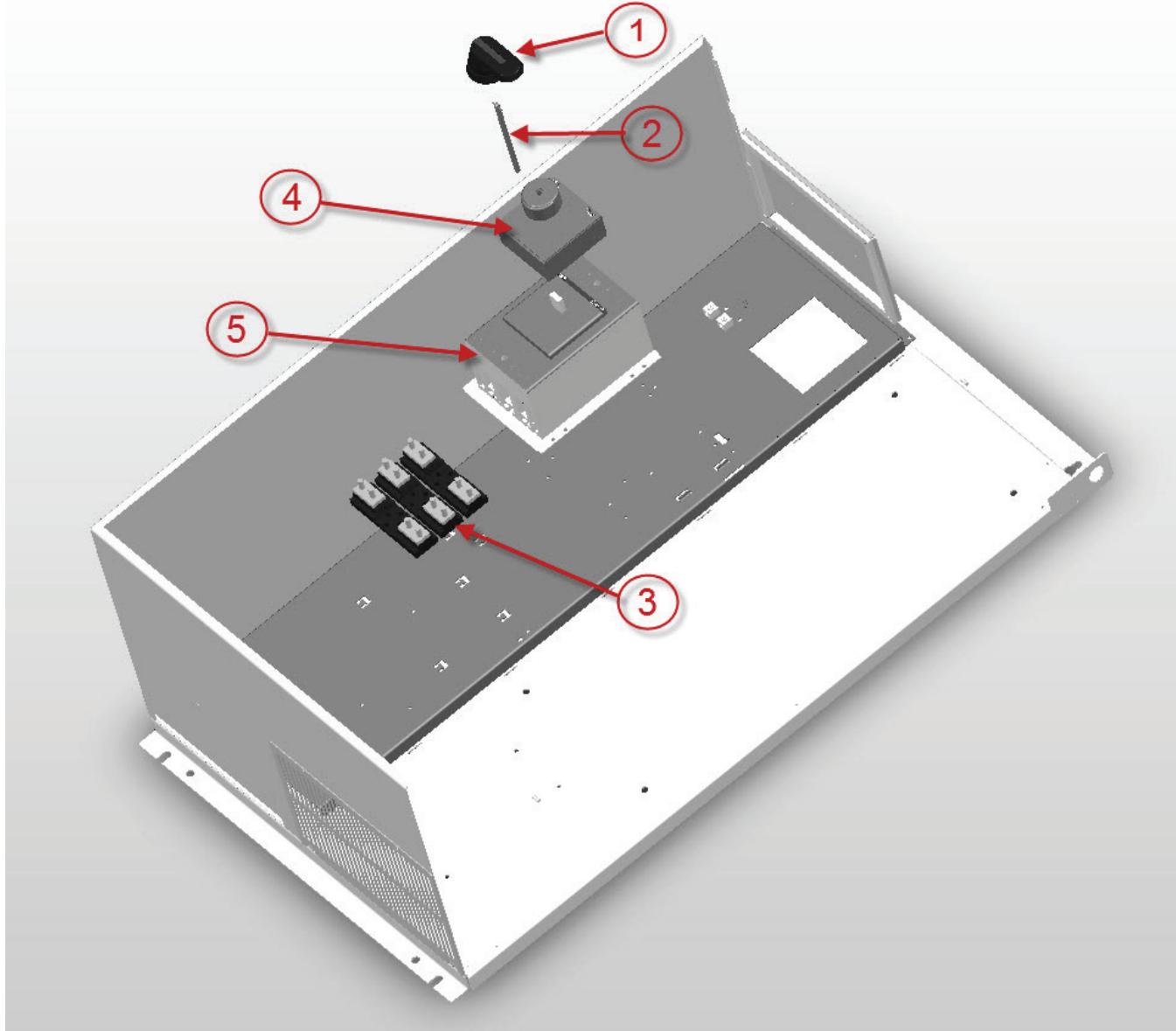
ACH550-PCR Enclosure Designation P1-P4

230Vac												
Item	Part Number	Description	-PCR-04A6-2	-PCR-06A6-2	-PCR-07A5-2	-PCR-012A-2	-PCR-017A-2	-PCR-024A-2	-PCR-031A-2	-PCR-046A-2	-PCR-059A-2	-PCR-075A-2
1 - Handle	3AU0000018081	Main Switch - Handle	1	1	1	1	1	1	1	1	1	1
2 - Circuit Breaker	3AU0000016420	CIRCUIT BREAKER, 25A, 22kA@480, 3P	1	1	1	1						
	3AU0000008575	CIRCUIT BREAKER, 40A, 22kA@480, 3P					1	1				
	3AU0000016421	CIRCUIT BREAKER, 80A, 22kA@480, 3P							1			
	3AU0000008990	CIRCUIT BREAKER, 100A, 22kA@480, 3P								1	1	1
3 - Mechanism	3AU0000064907	Mechanism, CB, T1, 6mm Shaft	1	1	1	1	1	1	1	1	1	1
4 - Shaft	3AU0000051567	SHAFT, 6mm X 97mm	1	1	1	1	1	1	1	1	1	1

480Vac															
Item	Part Number	Description	-PCR-03A3-4	-PCR-04A1-4	-PCR-06A9-4	-PCR-08A8-4	-PCR-012A-4	-PCR-015A-4	-PCR-023A-4	-PCR-031A-4	-PCR-038A-4	-PCR-045A-4	-PCR-059A-4	-PCR-072A-4	-PCR-078A-4
1 - Handle	3AU0000018081	Main Switch - Handle	1	1	1	1	1	1	1	1	1	1	1	1	1
2 - Circuit Breaker	3AU0000016420	CIRCUIT BREAKER, 25A, 22kA@480, 3P	1	1	1	1	1								
	3AU0000008575	CIRCUIT BREAKER, 40A, 22kA@480, 3P						1	1						
	3AU0000016421	CIRCUIT BREAKER, 80A, 22kA@480, 3P							1	1					
	3AU0000008990	CIRCUIT BREAKER, 100A, 22kA@480, 3P									1	1	1	1	1
3 - Mechanism	3AU0000064907	Mechanism, CB, T1, 6mm Shaft	1	1	1	1	1	1	1	1	1	1	1	1	1
4 - Shaft	3AU0000051567	SHAFT, 6mm X 97mm	1	1	1	1	1	1	1	1	1	1	1	1	1

600Vac														
Item	Part Number	Description	-PCR-02A7-6	-PCR-03A9-6	-PCR-06A1-6	-PCR-09A0-6	-PCR-011A-6	-PCR-017A-6	-PCR-022A-6	-PCR-027A-6	-PCR-032A-6	-PCR-041A-6	-PCR-052A-6	-PCR-062A-6
1 - Handle	3AU0000018081	Main Switch - Handle	1	1	1	1	1	1	1	1	1	1	1	1
2 - Circuit Breaker	3AU0000016420	CIRCUIT BREAKER, 25A, 22kA@480, 3P	1	1	1	1	1	1						
	3AU0000008575	CIRCUIT BREAKER, 40A, 22kA@480, 3P							1	1				
	3AU0000016421	CIRCUIT BREAKER, 80A, 22kA@480, 3P									1			
	3AU0000008990	CIRCUIT BREAKER, 100A, 22kA@480, 3P										1	1	1
3 - Mechanism	3AU0000064907	Mechanism, CB, T1, 6mm Shaft	1	1	1	1	1	1	1	1	1	1	1	1
4 - Shaft	3AU0000051567	SHAFT, 6mm X 97mm	1	1	1	1	1	1	1	1	1	1	1	1

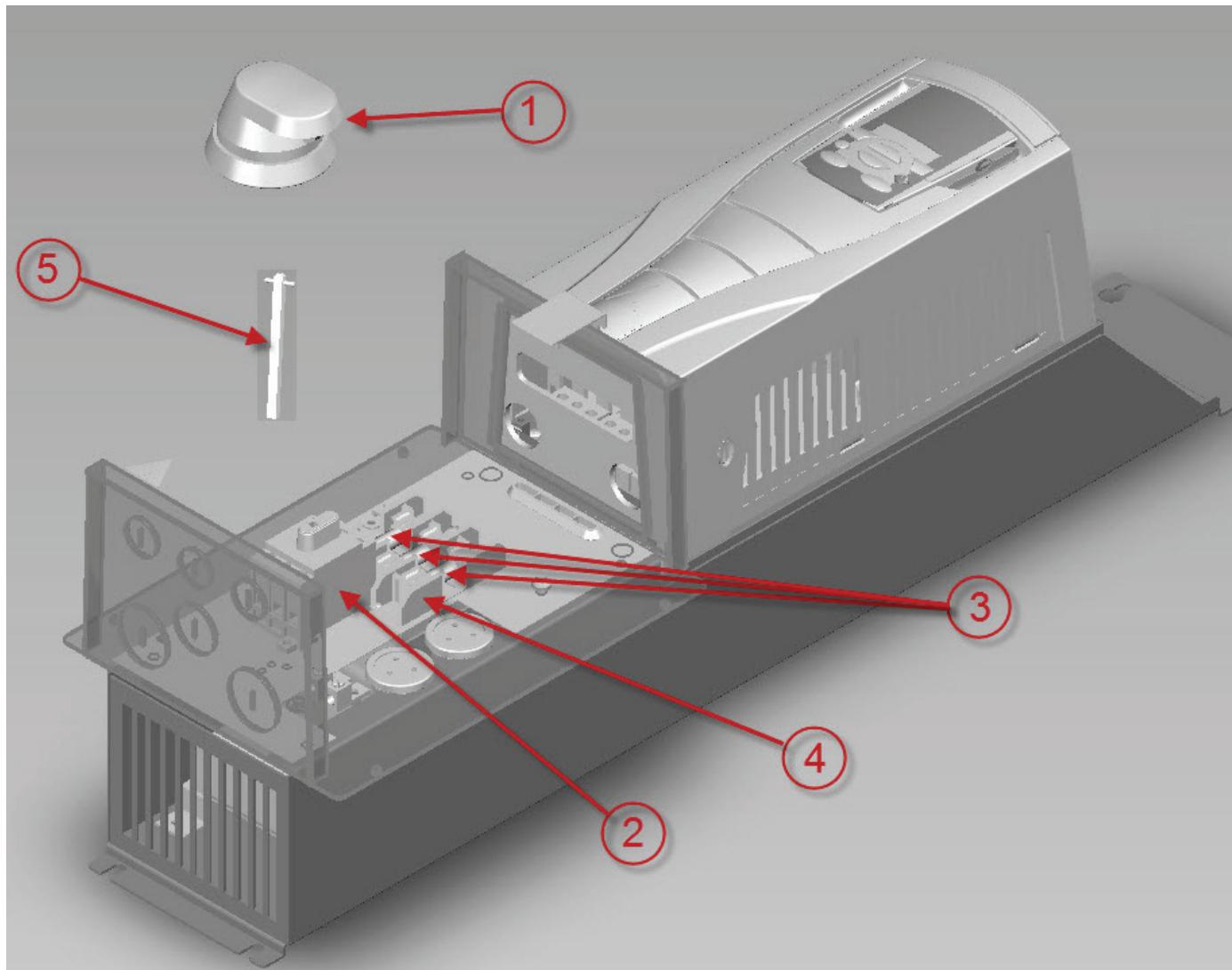
ACH550-PCR Enclosure Designation P5-P8



ACH550-PCR Enclosure Designation P5-P8

Item	Part Number	Description	230Vac					480Vac					600Vac							
			-PCR-143A-2	-PCR-178A-2	-PCR-221A-2	-PCR-248A-2	-PCR-125A-4	-PCR-157A-4	-PCR-180A-4	-PCR-246A-4	-PCR-316A-4	-PCR-368A-4	-PCR-414A-4	-PCR-486A-4	-PCR-526A-4	-PCR-602A-4	-PCR-645A-4	-PCR-077A-6	-PDR-099A-6	-PCR-125A-6
1 - Handle	3AUUA0000145952	Pistol Handle, 95mm	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	3AUUA0000158587	Pistol Handle, 175mm																		
2 - Shaft	3AUUA0000158637	Shaft, 10mm x 77mm	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	3AUUA0000158588	Shaft, 10mm x 225mm																		
3 - Fuses and Holder	64585568	3A 600V 2 ELMNT - TIME DELAY									2	2	2	2	2	2	2			
	3AUUA567999Z27	Fuse, Delay, 250V 5-6/10A									1	1	1	1	1	1	1			
	3AUUA567002A23	Fuse, 200A 660V	3		3	3												3	3	3
	3AUUA000004429	Fuse, 315A 690V		3	3	3				3	3							3	3	3
	64690647	Fuse 400A 600V, Class T									3	3								
	64690663	Fuse 600A 600V, Class T										3	3	3						
	3AUUA0000005226	Fuse 800A 600V, Class T																		
	3AUUA567003A59	Fuse Holder 400A 1000V 170H1007	3	3	3	3	3	3	3	3	3							3	3	3
4 - Circuit Breaker Mechanism	3AUUA0000009766	Mechanism, Circuit Breaker T4	1	1	1	1	1	1	1	1	1							1	1	1
	3AUUA0000109000	Mechanism, Circuit Breaker T6										1	1	1	1	1	1	1	1	1
5 - Circuit Breaker	3AUUA0000019628	Circuit Breaker 150A 25kA@480V, 3P																1	1	
	3AUUA0000019629	Circuit Breaker 250A 25kA@480V, 3P	1	1			1	1	1										1	1
	3AUUA0000019630	Circuit Breaker 400A 25kA@480V, 3P				1	1			1										
	3AUUA0000108996	Circuit Breaker 600A 600V, 450HP@480V									1	1	1	1						
	3AUUA0000108997	Circuit Breaker 800A 600V, 550HP@480V													1	1	1			
Miscellaneous	3AUUA0000015070	Cable, Cat 5 patch 90 straight 1085mm	1	1	1	1	1	1	1	1								1	1	1
	3AUUA0000004153	Cable, Cat 5 patch, straight, 10ft									1	1	1	1	1	1	1			
	3AUUA0000015692	Panel Holder Assembly R4-R6	1	1	1	1	1	1	1	1								1	1	1
	64765825	Panel Holder Assembly R8									1	1	1	1	1	1	1			
	64691945	Interface Board	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
NEMA 12 (+B055) Cabinets	3AUUA0000019997	Transformer, 500VA 380-500V/115V									1	1	1	1	1	1	1			
	3AUUA648001B20	Fan ACS607, 115V/60HZ									1	1	1	1	1	1	1			
	3AUUA498001B13	Capacitor, 12UF, 380V									1	1	1	1	1	1	1			
	3AUUA0000004887	Air Filter 150x300mm Type 12	1	1	1	1	1	1	1	1								1	1	1
	3AUUA0000005910	Filter Clip E16T12	1	1	1	1	1	1	1	1								1	1	1
	3AUUA0000006722	Air Filter 21inx12in Type 12									2	2	2	2	2	2	2			
	3AFE61480846	Holder, Air Filter 600mm									2	2	2	2	2	2	2			
	3AUUA0000006723	Air Filter 55inx15in, Type 12									1	1	1	1	1	1	1			
	3AUUA0000005803	Filter, Retainer R7-8									3	3	3	3	3	3	3			

ACH550-PDR Enclosure Designation P1-P2

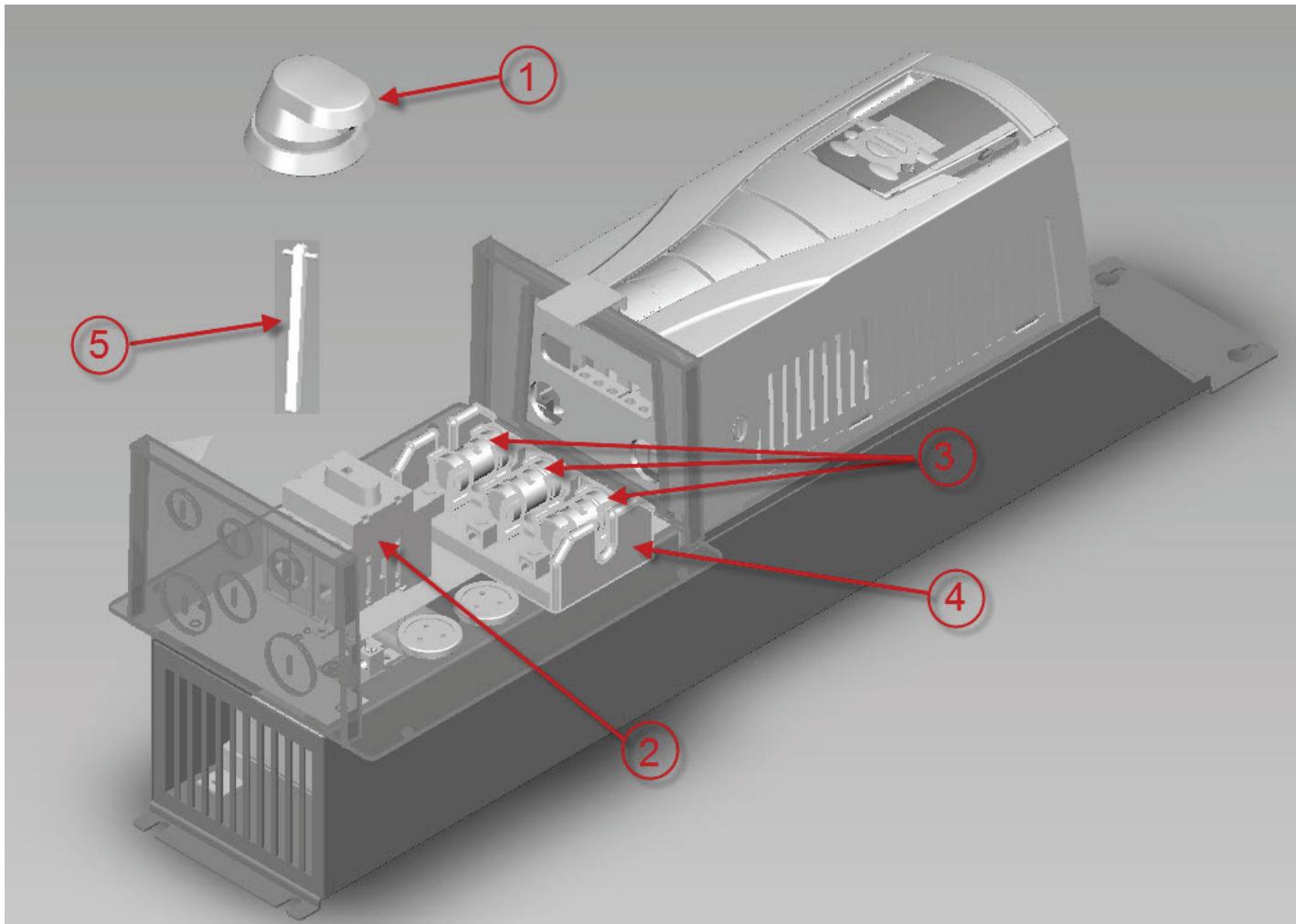


ACH550-PDR Enclosure Designation P1-P2

Item	Part Number	Description	230Vac					480Vac				
			-PDR-04A6-2	-PDR-06A6-2	-PDR-07A5-2	-PDR-012A-2	-PDR-017A-2	-PDR-03A3-4	-PDR-04A1-4	-PDR-06A9-4	-PDR-08A8-4	-PDR-012A-4
1 - Handle	3AUA0000018081	Main Switch - Handle	1	1	1	1	1	1	1	1	1	1
2 - Disconnect	3AUA0000049775	Disconnect Switch, 40A,600V, 3P	1	1	1	1	1	1	1	1	1	1
3 - Fuses	3AUA0000015604	FUSE, 15A, 600V, CLASS CC	3	3	3	3		3	3	3	3	3
	3AUA0000015605	FUSE, 30A, 600V, CLASS CC					3					
4 - Fuse Block	3AUA0000031820	Fuse Holder, 30A, 600V,3P, Comp/Faston	1	1	1	1	1	1	1	1	1	1
5 - Shaft	3AUA0000049899	SHAFT, 6MM X 112	1	1	1	1	1	1	1	1	1	1

Item	Part Number	Description	230Vac			480Vac			600Vac					
			-PDR-024A-2	-PDR-015A-4	-PDR-023A-4	-PDR-02A7-6	-PDR-03A9-6	-PDR-06A1-6	-PDR-09A0-6	-PDR-011A-6	-PDR-017A-6			
1 - Handle	3AUA0000018081	Main Switch - Handle	1	1	1	1	1	1	1	1	1	1	1	1
2 - Disconnect	3AUA0000049775	Disconnect Switch, 40A,600V, 3P	1	1	1	1	1	1	1	1	1	1	1	1
3 - Fuses	3AUA0000015604	FUSE, 15A, 600V, CLASS CC					3							
	3AUA0000015605	FUSE, 30A, 600V, CLASS CC	3	3	3		3	3	3	3	3	3	3	3
4 - Fuse Block	3AUA0000031820	Fuse Holder, 30A, 600V,3P, Comp/Faston	1	1	1	1	1	1	1	1	1	1	1	1
5 - Shaft	3AUA0000049899	SHAFT, 6MM X 112	1	1	1	1	1	1	1	1	1	1	1	1

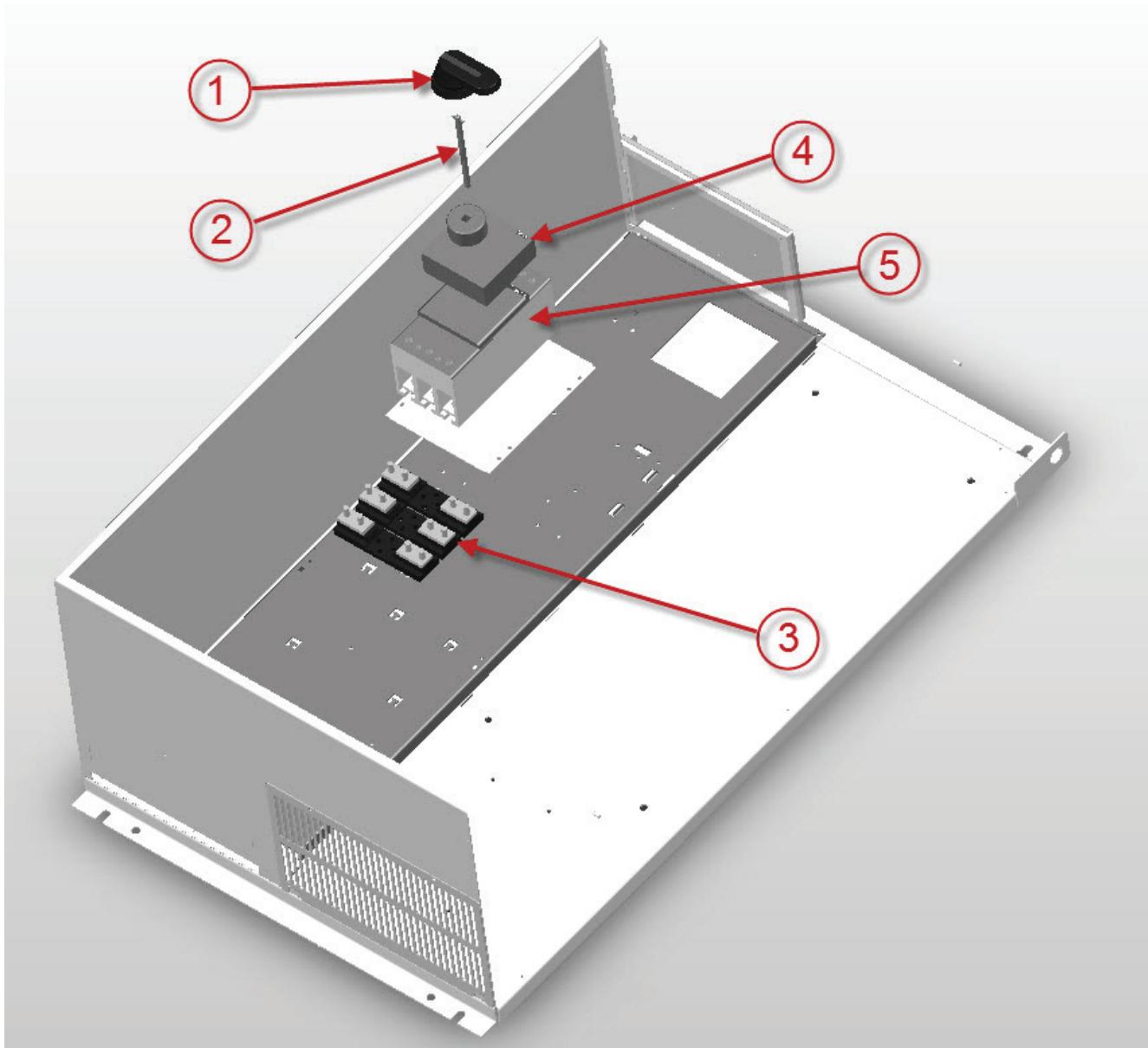
ACH550-PDR Frame Sizes P3-P4



ACH550-PDR Frame Sizes P3-P4

Item	Part Number	Description	230Vac				480Vac				600Vac							
			-PDR-031A-2	-PDR-046A-2	-PDR-059A-2	-PDR-075A-2	-PDR-031A-4	-PDR-038A-4	-PDR-045A-4	-PDR-059A-4	-PDR-072A-4	-PDR-078A-4	-PDR-022A-6	-PDR-027A-6	-PDR-032A-6	-PDR-041A-6	-PDR-052A-6	-PDR-062A-6
1 - Handle	3AU0000018081	Main Switch - Handle	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
2 - Disconnect	3AU0000049775	DISCONNECT SWITCH, 40A,600V, 3P	1															
	3AU0000049774	DISCONNECT SWITCH, 63A,600V, 3P				1								1	1			
	3AU0000049776	DISCONNECT SWITCH, 80A,600V, 3P		1	1		1	1	1	1				1	1			
	3AU0000049777	DISCONNECT SWITCH, 100A,600V, 3P				1					1					1		
	3AU000008990	Circuit Breaker, 100A, 22KA@480V, 3P										1						1
3 - Fuses	3AU000015606	FUSE, 60A, 600V, CLASS T	3			3	3	3				3	3					
	3AU000015607	FUSE, 100A, 600V, CLASS T		3	3	3			3	3	3		3	3		3	3	3
4 - Fuse Block	3AU000142370	FUSE BLK,3P,60A,600V CL T	1			1	1	1		1	1	1		1	1			
	3AU567003A95	FUSE BLK,100A,600VAC,CL T		1	1	1			1	1	1		1	1	1	1	1	1
5 - Shaft	3AU000049899	SHAFT, 6MM X 112	1															
	3AU000051567	SHAFT, 6MM X 97		1	1	1	1	1	1	1	1	1	1	1	1	1	1	1

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ACH550-PDR Frame Sizes P5-P8

Item	Part Number	Description	230Vac				480Vac								600Vac							
			-PDR-143A-2	-PDR-178A-2	-PDR-221A-2	-PDR-248A-2	-PDR-125A-4	-PDR-157A-4	-PDR-180A-4	-PDR-246A-4	-PDR-316A-4	-PDR-368A-4	-PDR-414A-4	-PDR-486A-4	-PDR-526A-4	-PDR-602A-4	-PDR-645A-4	-PDR-077A-6	-PDR-099A-6	-PDR-125A-6	-PDR-144A-6	
1 - Handle	3AU0000018081	Main Switch - Handle	1	1			1	1	1	1								1	1	1	1	
	3AU0000145952	Pistol Handle, 95mm			1	1																
	3AU0000158587	Pistol Handle, 175mm								1	1	1	1	1	1	1						
2 - Shaft	3AU000036027	Shaft, 6mm x 210mm	1	1			1	1	1	1									1	1	1	1
	3AU0000158637	Shaft, 10mm x 77mm			1	1				1												
	3AU0000158588	Shaft, 10mm x 225mm									1	1	1	1	1	1	1					
3 - Fuses	64585568	3A 600V 2 ELMNT - TIME DELAY								2	2	2	2	2	2	2						
	3AU567999Z27	Fuse, Delay, 250V 5-6/10A								1	1	1	1	1	1	1						
	3AU567002A23	Fuse, 200A 660V	3		3	3			3	3												
4 - Disconnect Mechanism	3AU000004429	Fuse, 315A 690V		3	3	3			3	3												
	64690647	Fuse 400A 600V, Class T								3	3											
	64690663	Fuse 600A 600V, Class T									3	3										
5 - Disconnect Switch	3AU000005226	Fuse 800A 600V, Class T										3	3	3								
	3AU000009766	Mechanism, Circuit Breaker T4		1	1				1													
	3AU0000109000	Mechanism, Circuit Breaker T6									1	1	1	1	1							
Miscellaneous	3AU000016618	Disconnect Switch, 125A 600V 60HP																1	1			
	3AU000019627	Disconnect Switch, 200A, 600V, 3P	1	1			1	1	1	1										1	1	
	3AU000019631	Switch, Molded Case 400A 3P T5H-D			1	1				1												
	3AU0000109909	Switch, Molded Case 800A 3P T6H-D									1	1	1	1	1							
	3AU0000014729	Switch, Molded Case 800A 3P S6H-D																1	1	1		
NEMA 12 (+B055) Cabinets	3AU0000015070	Cable, Cat 5 patch 90 straight 1085mm	1	1	1	1	1	1	1	1								1	1	1	1	
	3AU0000004153	Cable, Cat 5 patch, straight, 10ft									1	1	1	1	1	1	1	1	1	1	1	
	3AU0000015692	Assembly Panel Holder	1	1	1	1	1	1	1	1									1	1	1	
	64691945	Interface Board	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
	3AU0000019997	Transformer, 500VA 380-500V/115V									1	1	1	1	1	1	1					
	3AU648001B20	Fan ACS607, 115V/60HZ									1	1	1	1	1	1	1					
	3AU498001B13	Capacitor, 12UF, 380V									1	1	1	1	1	1	1					
	3AU000004887	Air Filter 150x300mm Type 12	1	1	1	1	1	1	1	1									1	1	1	
	3AU000005910	Filter Clip E16T12	1	1	1	1	1	1	1	1									1	1	1	
	3AU000006722	Air Filter 21inx12in Type 12									2	2	2	2	2	2	2					
	3AFE61480846	Holder, Air Filter 600mm									2	2	2	2	2	2	2					
	3AU0000006723	Air Filter 55inx15in, Type 12									1	1	1	1	1	1	1					
	3AU0000005803	Filter, Retainer R7-8									3	3	3	3	3	3	3					

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