

# 6 M<sub>2</sub>6.3

#### 4 Stroke diesel engine, direct injection

**Bore and stroke** 150 x 150 mm **Number of cylinders** 6 in line **Total displacement** 15,90 liters **Compression ratio** 15/1 **Engine rotation (ISO 1204 standard)** counterclockwise Idle speed 650 rpm Flywheel housing SAE 1 **SAE 14" Flywheel** 



#### **Customer benefits**

**Genuine marine design** with simple solutions, routine maintenace front area, engine block inspection hatches **Continuous compact power** with reference performances in its category

**Global environment care** with low exhaust emissions, noise reduction and controlled fuel consumption at any running cycle **Latest safe technology** including electronic injection dynamic redundancy, high efficient ball bearing turbocharger, integrated circuits with 0 flexible hoses, and more...

Life cycle cost efficiency with extended MTBO, modular concept reducing number of components and interfaces

## **Rated power - Fuel consumption**

Duty	kW	hp	rpm	Fuel consumption g/kWh	l/h	IMO*	EPA*	CCNR	CE97/68
P1	441	600	1800	197	103	/	III	II	IIIA
P2	485	660	1800	207	119	Ш	-	II	IIIA
P2	515	700	2000	203	124	/	III	II	IIIA
P2	551	750	2100	209	137	/	III	II	IIIA
Р3	599	815	2100	216	154	/	III	-	-

\*IMO III & EPA IV with SCR System.

	P1	P2	Р3
Application	unrestricted continuous	continuous	intermittent
Engine load variations	very little or none	continuous	important
Average engine load factor	80 to 100 %	30 to 80 %	50 %
Annual working time	more than 5000 h	3000 to 5000 h	1000 to 3000 h
Time at full load	unlimited	8 h each 12 h	2 h each 12 h

#### **Power definition**

(Standard ISO 3046/1 - 1995 (F)

#### **Reference conditions**

Ambient temperature 25 °C / 77 °F Barometric pressure 100 kPa Relative humidity 30%R Raw water temperature 25 °C / 77 °F

#### **Fuel oil**

Relative density 0,840  $\pm$  0,005 Lower calorific power 42 700 kJ/kg Consumption tolerances 0  $\pm$  5% Inlet limit temperature 35 °C / 95 °F Our ratings also comply with classification societies maximum temperature definition without power derating.

Ambient temperature 45 °C / 113 °F Raw water temperature 32 °C / 90 °F



### **Standard equipment**

**Cooling system**Two - stage cooling circuit with built - in HT thermostatic valve

Integrated fresh water expansion tank High efficiency tubular heat exchanger Gear driven centrifugal fresh water pump

Self priming raw water pump with bronze impeller

**Lubrication system** Full flow lube oil filters duplex type - Centrifugal lube oil purifier

Fresh water cooled lube oil heat exchanger Manual priming and draining pump

**Fuel system** Common-rail electronic injection

High pressure pump with shielded high pressure injection rail and pipes

Fuel oil filter duplex type

Water separator

Intake air and exhaust system Double flow raw water cooled intake air heat exchanger module

Fresh water cooled exhaust gas manifold

High efficiency dry turbocharger with ball bearing technology

**Electrical system** Voltage: 24V DC insulated

Electrical starter 190A battery charger

**Optional equipment** 

Cooling circuit configuration for box/keel cooling

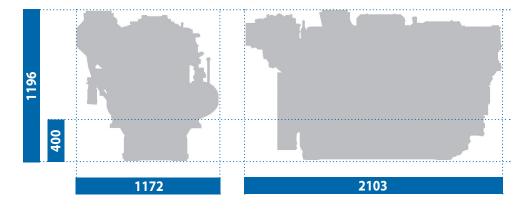
Application injection map (Eco mode - Comfort - High performance)

Integral electronic injection ECU dynamic redundancy

High efficiency air filter with blow-by recycler

Equipment and factory trial according to Classification Societies

# **Dimensions and dry weight** (mm / kg)





# **Baudouin**

#### **Performance**

