

|         |           |                                                                         |
|---------|-----------|-------------------------------------------------------------------------|
| QTY     | P/N       | KIT                                                                     |
| 1       | SA-81     | STER KIT MERC 2.5 EFI                                                   |
|         |           | PARTS INCLUDED                                                          |
| 4       | FA-6      | ADAPTER -6 JIC SWIVEL 90° SS                                            |
| 2       | BT-1      | BULKHEAD TUBE ASSEMBLY -6 JIC STRAIGHT                                  |
| 2       | SR-8-1-13 | RAM ASSEMBLY (1" DIA ROD) (CLEVIS CENTERS CLOSED 17 1/8" OPEN 25 3/8")  |
| 2       | WP-9-LR   | WING PLATE KIT MERC 2.5L/EFI, 1 RAM 1 TIE BAR                           |
| 1       | WP-9-C    | WING PLATE KIT MERC 2.5L/EFI, 2 TIE BARS                                |
| 2       | MP-13     | CLEVIS STUD ASSEMBLY 3/4"                                               |
| 2       | TP-1      | TILT PIN ASSEMBLY (FITS ALL MERC OUTBOARD MOTOR BRACKETS)               |
| 2       | TB-6      | TIE BAR ASSEMBLY 1 1/4" DIA X 18" WITH 3/4" ID CLEVIS' (MAX LENGTH 60") |
| 8       | HO-3      | HOSE END HP CRIMP 3/8" TO -6 JIC SS                                     |
|         |           | ADDITIONAL ITEMS NEEDED TO COMPLETE THIS KIT                            |
| _____ " | HO-13     | HOSE HP CRIMP 3/8" (TOTAL INCHES FROM CHART BELOW)                      |
| TBD     | TB-2      | TIE BAR PER INCH 1 1/4" SS                                              |

NOTE: TIE BARS ARE LEVEL AT 3" OF DROP TO THE CENTER MOTOR.  
 WHEN ORDERING FOR A 15" SHORT SHAFT MOTOR CHANGE THE RAM ASSEMBLY TO SR-8-1-15

|     |       |      |         |
|-----|-------|------|---------|
| QTY | P/N   | HOSE | LENGTH  |
| 4   | HO-13 | A    | _____ " |

