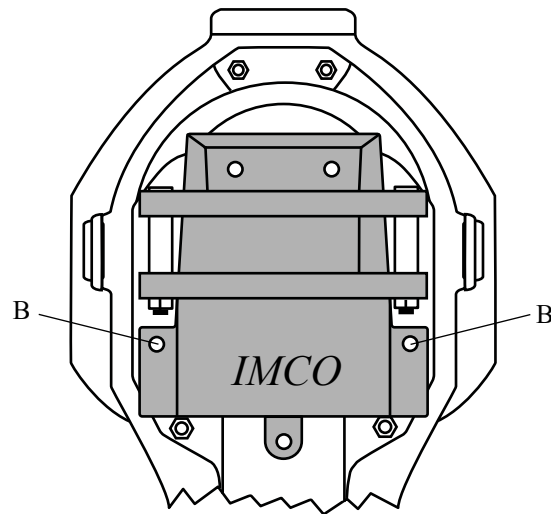


INSTALLATION INSTRUCTIONS FOR IMCO-NV BRAVO STER CAPS

- A. USING A CLEAN CONTAINER DRAIN OIL FROM STERN DRIVE, REMOVE STOCK BRAVO SHIFT COVER AND TAPE OVER OPENING LEAVING THE THREE BOLT HOLES CLEAR
- B. BOLT ON STEERING CAP (USE WD-40 OR SIMILAR TO HELP DRILL & TAP HOLES) USE A 3/8" DRILL BIT AND SPOT DRILL 1/8" DEEP, REMOVE STEERING CAP AND DRILL 5/16" X 1 1/4" DEEP, TAP HOLES 3/8-16 X 3/4" DEEP PERFECT THREAD, CLEAN ALL BOLT HOLES AND REMOVE TAPE
- C. REMOVE O-RING AND DETENT PIN FROM STOCK BRAVO SHIFT COVER AND INSTALL IN STEERING CAP
- D. INSTALL STEERING CAP, TORQUE BOLTS @ 35 FT LBS
- E. (FROM THE BOTTOM) REFILL STERN DRIVE WITH DRAINED OR NEW OIL



INSTALLATION INSTRUCTIONS FOR IMCO-NV ALPHA WING PLATE

- A. REMOVE THE TOP FOUR 7/16" NUTS & WASHERS THAT HOLD THE STERN DRIVE TO THE GIMBAL ASSEMBLY, INSTALL WING PLATE USING THE STOCK NUTS ONLY (NO WASHERS) TORQUE TO 60 FT LBS
- B. INSTALL CLEVIS STUD AS SHOWN ON DRAWING, TORQUE NUT @ 120 FT LBS

