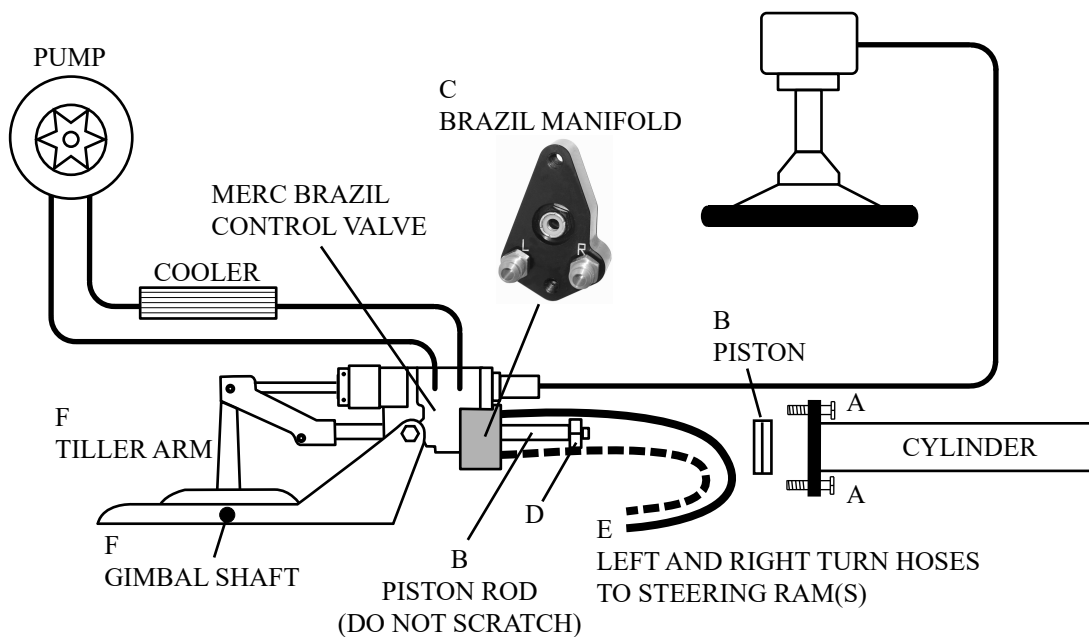


INSTALLATION INSTRUCTIONS FOR IMCO-NV BRAZIL MANIFOLD

- REMOVE BOLTS THAT ATTACH THE CYLINDER TO THE CONTROL VALVE, REMOVE CYLINDER SLOWLY AND TAKE NOTE ON THE TWO O-RING LOCATIONS
- REMOVE PISTON CAREFULLY (DO NOT SCRATCH PISTON ROD)
- SLIDE MANIFOLD OVER PISTON ROD (BE SURE THAT BOTH O-RINGS ARE IN PLACE) USE STOCK BOLTS AND TIGHTEN EVENLY
- INSTALL LOCK NUT PROVIDED ON END OF PISTON ROD (DO NOT SCRATCH PISTON ROD)
- INSTALL LEFT AND RIGHT TURN HOSES PER DRAWING
- BE SURE THAT THE TILLER ARM IS TIGHT TO THE GIMBAL SHAFT OR BUMP STEERING WILL OCCUR



INSTALLATION INSTRUCTIONS FOR IMCO-NV SAGINAW ADAPTERS

- REMOVE THE STEEL HYDRAULIC LINES THAT CONNECT THE STEERING CYLINDER TO THE CONTROL VALVE
- DRAIN FLUID IN CYLINDER BY TURNING STEERING WHEEL LOCK TO LOCK (LEAVE PORTS OPEN ON CYLINDER)
- INSTALL PROVIDED ADAPTERS IN VALVE, SEALANT NOT REQUIRED
- INSTALL LEFT AND RIGHT TURN HOSES PER DRAWING
- BE SURE THAT THE TILLER ARM IS TIGHT TO THE GIMBAL SHAFT OR BUMP STEERING WILL OCCUR

