

INSTALLATION INSTRUCTIONS FOR IMCO-NV BRAVO DRIVE SPACERS ON MERCURY BRAVO STERN DRIVES

- A. DRAIN DRIVE OIL INTO A CLEAN CONTAINER
- B. SEPARATE UPPER AND LOWER GEAR CASES
- C. REMOVE DRIVE SHAFT SPLINE COUPLER
- D. REMOVE 7/16" STUDS 4EA ON UPPER AND 2EA ON LOWER GEAR CASES
- E. INSTALL NEW STUDS USING LOCTITE, BE SURE ALL HOLES ARE CLEAN AND DRY FIRST!
- F. CHECK THAT ALL STOCK O-RINGS & SPEEDO GROMMET ARE IN PLACE ON LOWER GEAR CASE
- G. PLACE DRIVE SPACER ON LOWER GEAR CASE
- H. INSTALL ALUMINUM LOCATOR BUSHING, SPEEDO GROMMET & O-RINGS ON DRIVE SPACER
- I. FOR MULTIPLE SPACERS KEEP STACKING AND ADDING, SPEEDO GROMMET & O-RINGS
- J. INSTALL NEW DRIVE SHAFT SPLINE COUPLER
- K. RE ASSEMBLE UPPER AND LOWER GEAR CASES
- L. PUT DRIVE OIL BACK IN GEAR CASE

