

STEERING WHEEL TURNS LOCK TO LOCK

THIS CHART IS FOR CHOOSING THE CORRECT HELM DISPLACEMENT, NOTE: 3 TO 4 TURNS IS STANDARD

IMCO STERN DRIVES

HELM DISPLACEMENT	1 DRIVE	2 DRIVES	3 DRIVES
80 CC	3.5		
100 CC	3		
125 CC	2.3	4.6	
160 CC		3.4	5
185 CC		2.9	4.4
230 CC			3.5
295 CC			2.7
TURNS LOCK TO LOCK			

MERC ITS STERN DRIVES

HELM DISPLACEMENT	1 DRIVE	2 DRIVES	3 DRIVES
80 CC	5.8		
100 CC	4	6.2	
125 CC	3.1	5	
160 CC	2.5	3.6	5.4
185 CC		3	4.7
230 CC		2.5	3.8
295 CC			2.9
TURNS LOCK TO LOCK			

MERC M6/M8 STERN DRIVES

HELM DISPLACEMENT	1 DRIVE	2 DRIVES	3 DRIVES
80 CC	6.5		
100 CC	5.1		
125 CC	4		
160 CC	3	6	
185 CC	2.6	5.2	
230 CC		4.2	6.3
295 CC		3.3	4.9
TURNS LOCK TO LOCK			