

## INSTALLATION INSTRUCTIONS FOR IMCO-NV BRAVO X-BOX

- I. FOR A SINGLE X-BOX STER SYSTEM, DRILL ONE 1/2" HOLE AS INDICATED PER SIDE, ATTACH SIDE MOUNT BRACKETS TO THE X-BOX THRU THE SLOTTED HOLES AND SNUG BOLTS
- J. INSTALL STEERING RAMS WITH 3/4" CLEVIS PINS ONLY (NO NUTS AT THIS TIME) FOR MULTIPLE STERN DRIVES INSTALL TIE BAR PER DRAWING, FOR PROPER STERN DRIVE ALIGNMENT MEASURE PROP SHAFT CENTERS TO NOSE CONE CENTERS & ADJUST TIE BAR UNTIL THEY BECOME EQUAL, AT THIS POINT ALL STEERING HARDWARE SHOULD BE CONNECTED
- K. TURN STERN DRIVE(S) ALL THE WAY TO THE LEFT AND HOLD FIRM, ADJUST SIDE MOUNT BRACKETS EQUALLY UNTIL THE LEFT STER RAM IS 100% COLLAPSED AND THE RIGHT STER RAM IS 100% EXTENDED, LEVEL SIDE MOUNT BRACKETS LEVEL WITH CRANK SHAFT CL AND TIGHTEN BOLTS, REMOVE RAMS, MARK AND DRILL THE REMAINING HOLES, REATTACH SIDE MOUNT BRACKETS AND GASKETS USE 100% SILICONE TO SEAL AROUND BOLT HOLES
- L. LOCATE BULKHEAD TUBE BRACKETS PER DRAWING, DRILL HOLES AND INSTALL, FOR SEALING USE 100% SILICONE, ATTACH STER RAMS, HOSES & TIE BARS PER DRAWING

