

WOLF WINDOWS

S4218 STATE HWY 80
HILLSBORO, WI 54634

608-489-2612

INSTALLATION OF REPLACEMENT STYLE WINDOWS IN EXISTING WINDOW MAIN-FRAME:

1. Take out sashes.
2. Remove inside stops, save for re- install if desired.
3. Remove existing middle parting stop and any hardware attached to frame.
4. Cut out mullions with saw-zall if appropriate (often necessary when replacing crank-outs.)
**If replacing crank-outs you will need to install outside stops to put replacements against.
5. Wrap sills if desired with aluminum coil stock.
6. Install sill angle adapter. First determine appropriate height of sill angle (trim if necessary). Sill angle is to fit under and immediately behind outer fin of sill. Sill angle will fit snugly enough to support sill and tightly enough to prevent bugs from crawling up under the sill.
7. After checking fit, foam sill with **window/door** foam. Do not stop here!!
8. Immediately set window in opening, into wet foam, and over sill angle.
9. Square window up, use phillips bit to tighten expanders which tightens frame against sashes. Use screws to counter act over pressure of expanders; in short, make an even reveal all around between sashes and frame, making sash movement as easy as possible while insuring seals and weatherstripping are not compromised.
10. Foam all around sides and top with **window/door** foam.
11. Install/re-install interior stops.
12. Put 5/8" round foam filler above bottom sash inside the track. Install balance covers over this foam filler.
13. Wrap outside with aluminum coil stock if desired.

Enjoy your windows!! If you have a question feel free to give Clinton a call at 608-489-2612.