



- Infrared camera for the metal industry up to 2450 °C
- The spectral range of 0.5 to 0.54μ of the newly developed thermal imager STEK OTi-05M decreases measurement errors resulting from unknown or changing emissivity and oxidation layers of MOLTEN METAL
- High optical resolution .
- High dynamic CMOS detector with up to 764 x 480 pixels resolution
- Wide measurement range: 900 °C to 2450 °C without sub-ranges
- Up to 1 kHz frame rate for fast processes
- Real-time analog output with 1 ms response time
- Extensive software package and SDK included
- 1 kHz line scanning function possible
- Wide I/O interface Options

Technical Specification OTi-05M

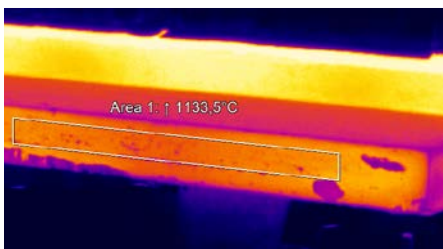
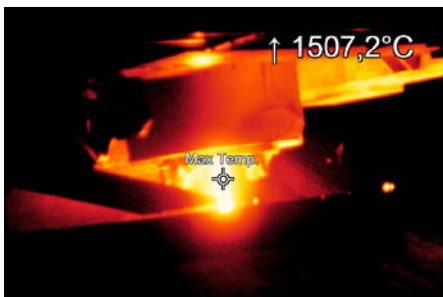
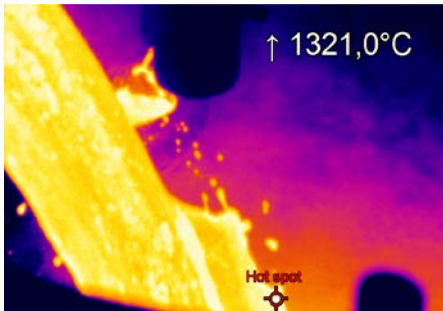
Optical resolution (switchable)/ Frame rate	764 x 480 pixels @ 32 Hz 382 x 288 pixels @ 80 Hz (switchable to 27 Hz) 72 x 56 pixels @ 1 kHz ¹⁾ 764 x 8 pixels @ 1 kHz (fast linescanning mode) ¹⁾	
Detector	CMOS (15 μm x 15 μm)	
Spectral range	500 – 540 nm	
Temperature range	900 °C ... 2450 °C (27 Hz mode) 950 °C ... 2450 °C (32 / 80 Hz mode) 1100 °C ... 2450 °C (1 kHz mode)	
Optics	FOV @ 764 x 480 px: 27° x 17° (f = 25 mm) FOV @ 382 x 288 px: 14° x 11° (f = 25 mm)	
Thermal sensitivity (NETD)	< 2 K (1400 °C/ 27 Hz to 1 kHz) ²⁾	
Accuracy	±1 % of reading (<2000 °C)/ ±2 % of reading (>2000 °C) ³⁾	
PC interface	USB 2.0 / optional USB to GigE (PoE) conversion	
High speed analog output (@ 1 kHz mode)	0 – 10 V real time output of 8x8 pixels (1 ms response time)	
Standard process interface (PIF)	0 – 10 V input, digital input (max. 24 V), 0 – 10 V output	
Industrial process interface (PIF)	2x 0 – 10 V inputs, digital input (max. 24 V), 3x 0/4 – 20 mA outputs, 3x relays (0 – 30 V/ 400 mA), fail-safe relay	
Cable length (USB)	1 m (standard), 5 m, 10 m, 20 m 5 m and 10 m also available as high temperature USB cable (180 or 250 °C)	
Ambient temperature	5 °C ... 50 °C	
Storage temperature	–40 °C ... 70 °C	
Relative humidity	20 – 80 %, non-condensing	
Enclosure (size/ rating)	46 x 56 x 88 - 129 mm (depending on lens + focus position) / IP 67 (NEMA 4)	
Weight	245 - 311 g, (depending on lens)	
Shock / Vibration ⁴⁾	IEC 60068-2-27 (25G and 50G) / IEC 60068-2-6 (sinus shaped), IEC 60068-2-64 (broadband noise)	
Tripod mount	¼–20 UNC	
Power supply	via USB	
Software	STEK Thermotools Connect / IRmobile Android App	
Scope of supply (standard)	• USB camera incl. 1 lens • USB cable (1 m) • PIF cable (1 m) incl. terminal block • Table tripod • Aluminum case	• Software package optris PIX Connect • Optional: CoolingJacket; High temperature cable, protective window

¹⁾ Can be placed anywhere within the full FOV

²⁾ <4 K (>1400 °C/ 27 Hz to 1 kHz)

³⁾ for 1 kHz mode: ±1.5 % of reading (<2000 °C)/ ±2.5 % of reading (>2000 °C)

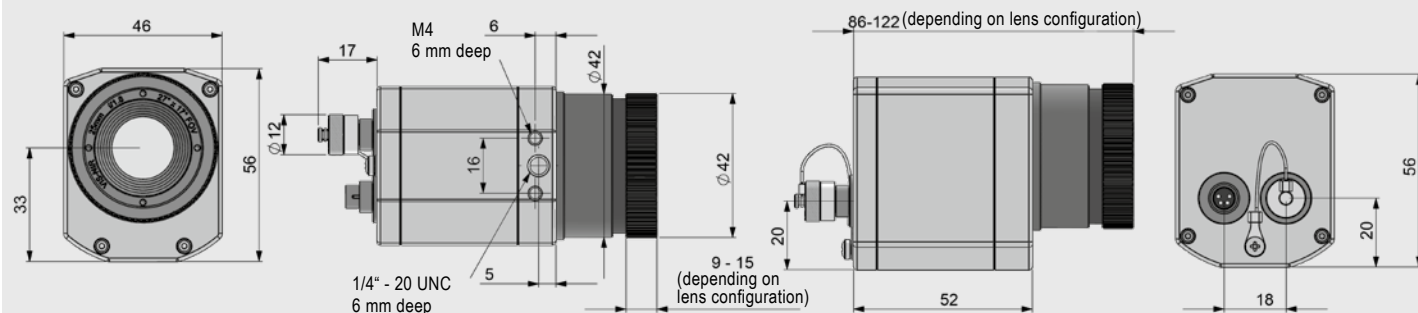
⁴⁾ For more details see operator's manual



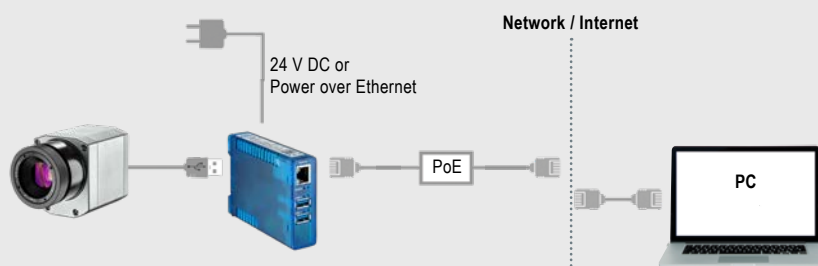
Click on Bellow Link to Calculate Spot size of measurement

<https://stek.in/field-of-view-calculator>

Dimmenions (mm)

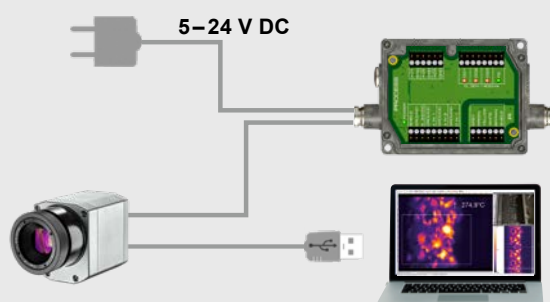


OTi 7200 Lan /Server / PC Connectivity AND Analog / Relay Outputs :



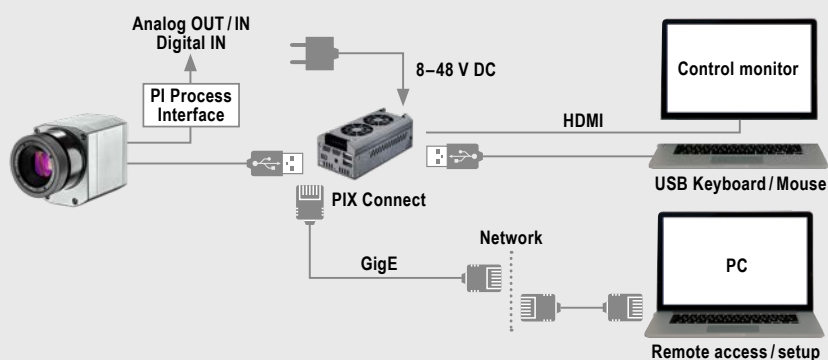
STEK USB Server Gigabit 2.0

- Network connection via Gigabit Ethernet
- Full TCP/IP support incl. routing and DNS
- Two independent USB ports
- Power over Ethernet or external voltage supply at 24 - 48 V DC
- Galvanic isolation 500 V_{RMS}
- Remotely configurable via web based management



STEK Industrial Process Interface

- Use of camera for process monitoring in industrial environments
- Continuous fail safe monitoring of imager, software and cable connections
- 3 analog / alarm outputs, 2 analog inputs, 1 digital input, 3 alarm relays, 1 fail-safe relay



- Miniature PC as add-on to the PI series for stand-alone system
- Integrated hardware and software watchdog
- Connections: 3x USB 2.0, 1x Mini-USB 2.0, Micro-HDMI, Ethernet (Gigabit Ethernet), micro SDHC / SDXC card