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**Instructions to Change a Caker Winch**  
**Motor to a Caker Electric Motor**



Take the caker off of the flatbed and flip it over. This will make it much easier to replace and install the new motor & gearbox system.

Remove your current winch-motor mount system.

Position your motor mount 10" from the pit to the left side of the caker so that the sprocket and chain line up straight, weld in place







You will need to install the brass breather plug before you bolt the motor to the gear box.

Remove the shaft protector Before installing your sprocket. Be careful to get the motor key in the slot

Attach the mount plate with the bolts provided.



You will need to adjust your chain according to your needs/specific cake feeder.

