

If your GELPEEL PRO needs REPAIR OR TECHNICAL SUPPORT, call 1-800-932-5872.
American Int'l Tool, 99 Calder Street, Cranston, RI 02920, USA 1-800-932-5872, (401) 942-7855 www.paintshaver.com

The Gelpeel Pro can be used to strip gelcoat from fiberglass boats and to remove layers of fiberglass for repairing sections of a boat. The Gelpeel Pro attaches to a vacuum (2" ID hose included) and will collect a large quantity of the stripped material. We recommend covering the ground under and around the work area to catch the debris that has not been collected into your vacuum.

How to strip gelcoat:

The Gelpeel Pro has 2 guides that ride on the surface and dictate the depth of cut. The left guide (near the belt cover) has a zero depth setting. The right guide is adjustable to give 5 different depth settings. When stripping the gelcoat from a boat bottom, the left Zero guide needs to ride on the surface that has already been stripped and the right guide with multiple adjustment holes needs to ride on the surface to be stripped. You will start on the left side of the boat when you start stripping and work to the right. You can switch the two guides if you want to start on the right side of the boat and move to the left. Make passes going from top to bottom with the dust cover facing the ground. It is critical that the top of the guides ride on the surface and that the motor always be parallel to the surface that you are stripping as shown below in Picture 1. Note that the handle angle is adjustable. They can be rotated 360 degrees to get the most comfortable position depending on the stripping situation. Loosen the two socket head screws that clamp the handle rod to rotate the handles. Tighten when you get the position you want.

Picture 1



How to use for fiberglass repair:

The Gelpeel Pro can be used to remove layers of fiberglass in an area in preparation for re-applying fiberglass mat. Remove the left Zero guide and install the extra adjustable guide provided. Be sure that both adjustable guides (the one with multiple holes) are set to the same depth. You can use the tool in the same manner described above, except you can keep going over the same area to remove more material.

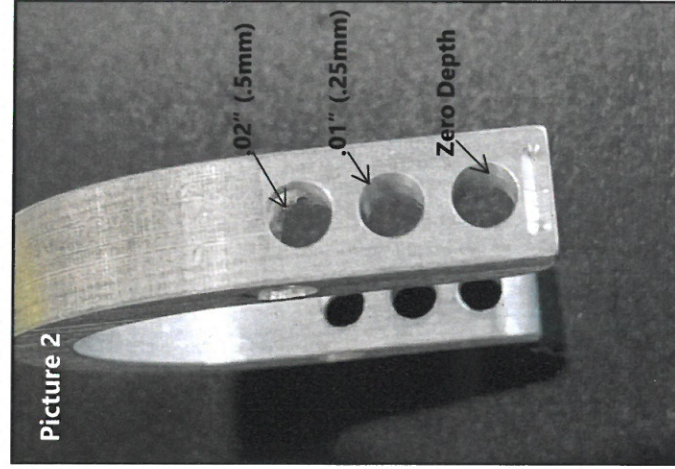
Changing and rotating the carbide blades:

The carbide blades have 4 cutting edges (they are numbered to keep track of the good edges) and can be rotated to expose a new cutting edge when they have worn out. Use the hex key provided to remove the flat head screw and rotate the blade to expose a new cutting edge or replace the blade if all edges have worn out. Be sure to clean the blade and the pocket in the cutting drum before installing a blade. **Warning: Every 30 minutes, check the blade screws to make sure they are tight. If the any part of a blade breaks or cracks, remove and discard it. Using a damaged blade is dangerous and may cause bodily injury.**

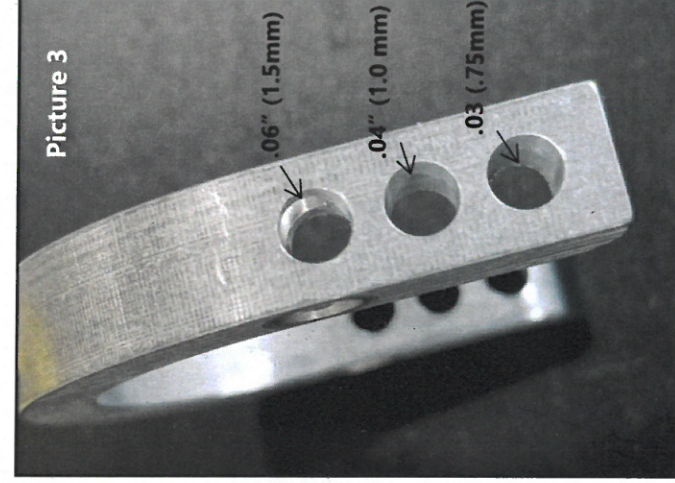
Adjustment guides:

There are 2 types of guides. The Zero depth guide has a single hole on the side. The Adjustment guides have 6 holes, 5 depth settings and one zero depth setting. To set the depth on the Adjustable guide, choose the hole that corresponds to the hole as seen below in Pictures 2 and 3. The side of the guide that has the line near the bottom hole has fine settings. The bottom hole closest to the line is zero depth, the middle hole is .01" (.25 mm), and the top hole is .02" (.5 mm). If you flip the guide over, the bottom hole is .03" (.75 mm), the middle hole is .04" (1 mm), and the top hole is .06" (1.5 mm). Install the guide using the appropriate hole and attach to the side plate of the tool as shown below in Picture 4 below.

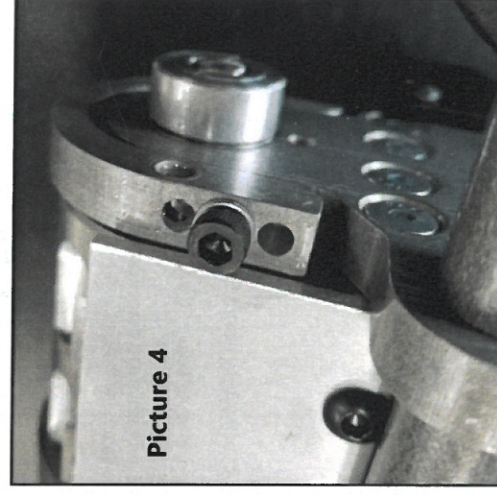
Picture 2



Picture 3



Picture 4



Instructions for the Double Handle MarineShaver™ Pro

WARNING: WHEN STRIPPING LEAD PAINT OR ANY TOXIC COATINGS, ALWAYS ATTACH THE MARINESHAVER® TO A HEPA VACUUM & FOLLOW EPA REGULATIONS. ALWAYS FOLLOW EPA & OSHA RULES & REGULATIONS WHEN OPERATING THE MARINESHAVER®. NEVER USE ON ASBESTOS.

YOU MUST READ & UNDERSTAND THE SAFETY INSTRUCTIONS & EPA RULES ON BACK SIDE OF THIS

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IMPORTANT: The Marineshaver™ Pro MUST be used with a vacuum system. Failure to do so, will cause damage to the motor and will void warranty.

To use the Marineshaver® Pro with Dust Collection, slide one end of the 1/4" hose which came with the tool onto the exhaust port on the Marineshaver® Pro and attach the other end to your vacuum hose. Turn the Marineshaver® Pro and vacuum ON and place the aluminum guard flat on the surface and move from right to left as shown. You may need to make several passes to remove the coating you are stripping. You can also turn the Marineshaver® Pro 90 degrees and move from top to bottom as shown below. Adjust the depth of cut as shown below.



The Marineshaver® with Diamond Blades can be used on gelcoat, concrete, fiberglass, steel and aluminum surfaces.

Do not adjust the depth of cut until you have tried the Marineshaver® on the surface to be stripped.



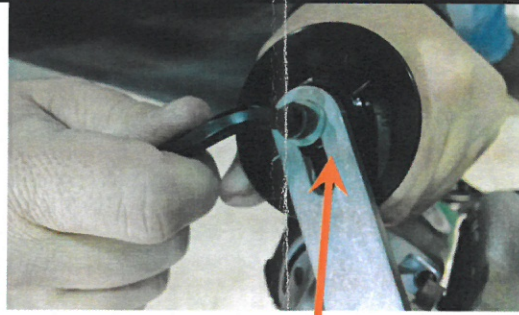
Adjusting the Handle Grips

The two Handle Grips can be adjusted for the most comfortable position.

Use the 1/4" Hex Wrench provided to loosen the black socket head screw.

Slide handle to the desired position and tighten screw securely.

Note: Handle Grips need to be in the position closest to the motor to fit into the carrying case.

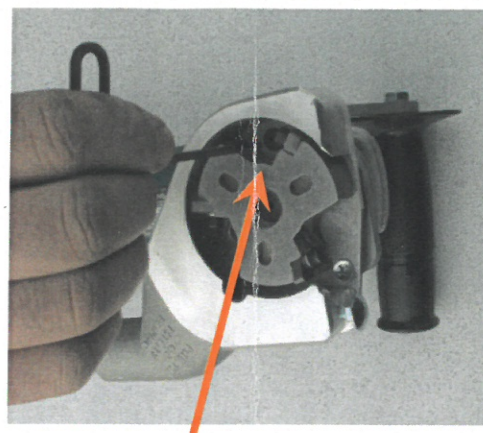


Adjusting the Depth of Cut on the MarineShaver®

WARNING: Unplug the PaintShaver® before making any adjustments.

To adjust the Depth of Cut, use the 1/8" hex key provided to turn the black adjusting screw located inside the guard housing. Turn clockwise to increase the depth of cut and counterclockwise to decrease the depth of cut.

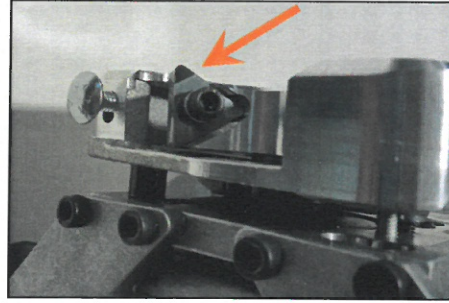
Make each adjustment using 1/8 of a turn and test after each adjustment.



Diamond Tip Blades

Install the Diamond Tip Blade so the black colored tip (that is the diamond material) of the blade is in the position shown.

NOTE: There is only one usable Diamond Tip on the blade. The other five edges can be used as a carbide edge.



Replacing the Diamond Blades

WARNING: Unplug the Marineshaver® before changing the blades

The Diamond Blades should be replaced when the Marineshaver® stops cutting efficiently.

Using the 5/32" hex key provided, remove the socket head screw and lock washer and install a new blade. Be sure to clean the pocket that the blades sits in. Install the new blade, screw and washer and tighten securely. Repeat for all three blades.

