



YOUR COMPLETE URETHANE MILLWORK SOLUTION PROVIDER



[HaasMillwork.com](https://HaasMillwork.com)



Table Of Contents

Balustrade Systems. . . . .

    3-1/4" to 3-5/8" system.....

    4-1/2" system .....

    5-1/2" system .....

    7-1/4" system .....

    12" system.....

    Over the Newel system.....

    Miscellaneous Rails.....

    Porch Post & Lamp Posts.....

    Installation Guide.....

Brackets & Dentil Blocks. . . . .

    Brackets.....

    Dentil Blocks.....

    Rafter Tails.....

Entrance Systems. . . . .

    3".....

    4".....

    6".....

Miscellaneous . . . . .

    Gabble Decorations.....

    Balls, Nips, Bips, Niche, Decorative Elements.....

    Door Panels.....

Mouldings. . . . .

    Flat Boards.....

    Rosettes.....

Window Features. . . . .

    Arches.....

    Keystones.....

    Window Heads.....

    Dormer Pediments.....

    Window Panels.....

    Shutter.....

Ceiling Medallions. . . . .

Index. . . . .





## From design to development, fabrication to facade.

### HAAS Architectural Millwork: Elevating Your Design Vision

At HAAS Architectural Millwork, we specialize in crafting custom millwork solutions tailored to any style or project size. Our expert patternmakers transform your drawings, existing moldings, or unique designs into reality, ensuring meticulous attention to detail.

### Quality and Performance

We are dedicated to manufacturing the highest quality urethane millwork products for the building industry. HAAS Architectural Millwork outperforms traditional wood without compromising aesthetics. Each piece is crafted to precise specifications by our skilled Master Patternmakers, resulting in sharp, clean edges that replicate the authentic look of wood.

### Durability and Low Maintenance

Our millwork solutions are rot-resistant, offer superior paint adhesion, and require significantly less maintenance over time. Each product is factory primed with high-emulsion exterior latex paint and can be finished with any quality exterior latex paint of your choice.

### Eco-Friendly Commitment

HAAS Architectural Millwork products are made from water-based materials, making them an environmentally friendly option for your projects. With over 50 years of experience in the urethane millwork industry, we possess the expertise to deliver exceptional products at competitive prices.

### Proudly Made in the USA

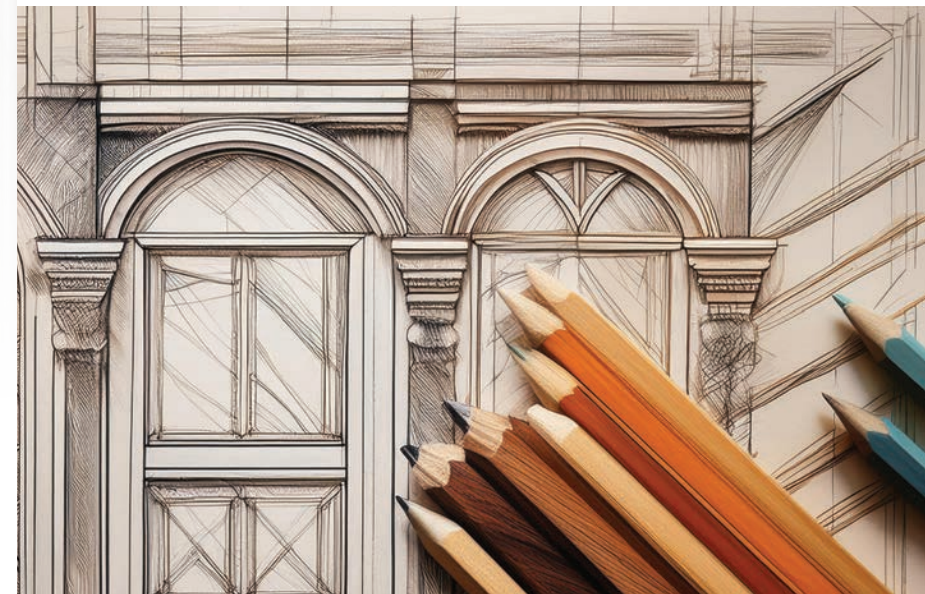
All HAAS Architectural Millwork products are proudly manufactured at our facility in York, Pennsylvania. Trust us to bring your vision to life with our unparalleled craftsmanship and dedication to quality.

## MANUFACTURED IN AMERICA

HAAS Architectural Millwork is committed to manufacturing the highest quality urethane millwork products.

Residential or Commercial, HAAS can replicate historic millwork made by the finest craftsmen to exacting detail.

Architects, builders, and homeowners strive to make their project unique. HAAS can make your new millwork ideas come to life.



### CUSTOM DESIGNS, STYLES & SIZES AT YOUR REQUEST

At HAAS Architectural Millwork, Inc., our master patternmakers work from drawings, pictures, prints, or original pieces to provide you with a long lasting quality product. We would love to quote your custom project. Whether you are in need of a historic reproduction or you have a new design, allow us to bring your ideas and designs to life.

### LIMITED WARRANTY

HAAS Architectural Millwork, Inc. hereby warrants its parts upon the following conditions against defects in materials and workmanship for a period of ten years after delivery to Purchaser when used and installed under normal conditions. The foregoing warranty is in lieu of and excludes all other warranties not expressly set forth herein, whether expressed or implied by operation of law or otherwise including but not limited to any implied warranties or merchantability or fitness. Failure to follow HAAS Architectural Millwork's storage and installation instructions will void this limited warranty.

Buyer and installer must inspect each piece before installation. Installer and Buyer waive all defects, which could have been discovered by reasonable inspection prior installation. This includes all misalignment, misfitted, parts, dimensional discrepancies and the like. In the event that any claim is made under this warranty, an authorized representative of HAAS Architectural Millwork shall have the right to inspect the parts and if, in his or her sole discretion, said representative determines the parts defective, HAAS Architectural Millwork will repair, replace, or refund its distributor the amount paid to HAAS for said defective parts. The sole obligation of HAAS under this warranty is to REPAIR, REPLACE, OR REFUND as described above.

HAAS Architectural Millwork shall have no liability to any person, firm, or corporation whatsoever for incidental or consequential damages such as but not limited to, labor, finishing cost, parts damaged by freight carriers, freight charges, installation, lost profits, lost sales or like. No purchaser may take any deduction, credit, or set-off against any amount owed HAAS Architectural Millwork or make any charge-back without express written consent of HAAS Architectural Millwork.

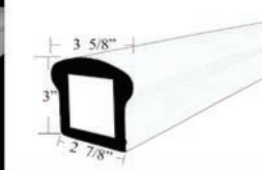
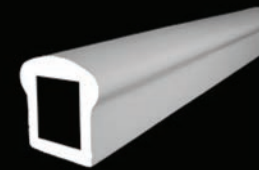




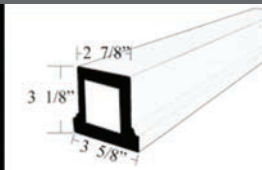
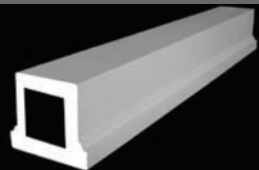
**BALUSTRADE SYSTEMS**  
3-1/4" to 3-5/8" Balustrade System

Haas Balustrade Systems are highly customizable. With a broad variety of railing and baluster styles as well as unmatched structural integrity in molded millwork, you'll find virtually endless options to get the look you desire with the performance you need.

**HTR 200 / HBR 201**



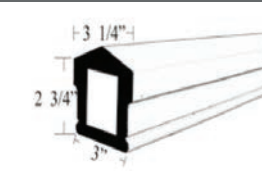
**HTR 200 - 8', 10', 12'** **Top Rail**  
Top Width: 3-5/8"  
Bottom Width: 2-7/8"  
Height: 3"



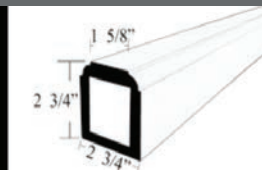
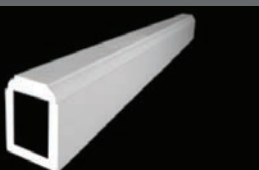
**HTR 200 - 8', 10', 12'** **Bottom Rail**  
Top Width: 2-7/8"  
Bottom Width: 3-5/8"  
Height: 3-1/8"

**RADIUS RAILS AVAILABLE - CONTACT US FOR A QUOTE.**

**HTR 210 / HBR 211**

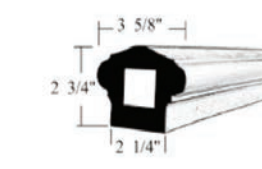


**HTR 210 - 8', 10', 12'** **Top Rail**  
Top Width: 3-1/4"  
Bottom Width: 3"  
Height: 2-3/4"

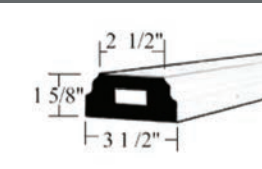
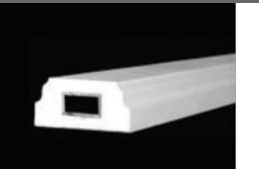


**HTR 211 - 8', 10', 12'** **Bottom Rail**  
Top Width: 1-5/8"  
Bottom Width: 2-3/4"  
Height: 2-3/4"

**HTR 232 / HBR 233**




**HTR 232 - 8', 10', 12'** **Top Rail**  
Top Width: 3-5/8"  
Bottom Width: 2-1/4"  
Height: 2-3/4"





**HTR 232 - 8', 10', 12'** **Bottom Rail**  
Top Width: 3-1/2"  
Bottom Width: 3-1/2"  
Height: 1-5/8"


BALUSTRADE SYSTEMS  
3-1/4" to 3-5/8" Balustrade System


HBAL 110	Part No.	Width	Height
	HBAL 100-16	1 - 3/4"	16"
	HBAL 100-20	1 - 3/4"	20"
	HBAL 100-22	1 - 3/4"	22"
	HBAL 100-22	1 - 3/4"	24"
	HBAL 100-28	1 - 3/4"	28"
	HBAL 100-32	1 - 3/4"	32"
	HBAL 100-36	1 - 3/4"	36"
	SPACING ON CENTER		5-5/8"

HBAL 103	Part No.	Width	Height
	HBAL 103-16	2 - 1/2"	20"
	HBAL 103-20	2 - 1/2"	24"
	HBAL 103-22	2 - 1/2"	28"
	HBAL 103-22	2 - 1/2"	30"
	HBAL 103-28	2 - 1/2"	32"
	HBAL 103-32	2 - 1/2"	28" EXT 34"
	HBAL 103-36	2 - 1/2"	36"
	SPACING ON CENTER		5 - 1/4"


HBAL 115	Part No.	Width	Height
	HBAL 115-24	2 -1/2"	24"
	SPACING ON CENTER		5 - 1/8"


HBAL 125	Part No.	Width	Height
	HBAL 125-20	2 - 1/2"	20"
	HBAL 125-24	2 - 1/2"	24"
	HBAL 125-28	2 - 1/2"	28"
	HBAL 103-22	2 - 1/2"	32"
	HBAL 125-32	2 - 1/2"	36"
	SPACING ON CENTER		5 - 1/4"


HBAL 127	Part No.	Width	Height
	HBAL 127-20	2 - 3/4"	20"
	SPACING ON CENTER		5 - 1/4"


HBAL 133	Part No.	Width	Height
	HBAL 133-33	2 - 3/4"	33"
	SPACING ON CENTER		5 "





HBAL 125	Part No.	Width	Height
	HBAL 125-20	2 - 1/2"	20"
	HBAL 125-24	2 - 1/2"	24"
	HBAL 125-28	2 - 1/2"	28"
	HBAL 103-22	2 - 1/2"	32"
	HBAL 125-32	2 - 1/2"	36"
	SPACING ON CENTER		5 - 1/4"

HBAL 127	Part No.	Width	Height
	HBAL 127-20	2 - 3/4"	20"
	SPACING ON CENTER		5 - 1/4"

HBAL 133	Part No.	Width	Height
	HBAL 133-33	2 - 3/4"	33"
	SPACING ON CENTER		5 "

HBAL 125	Part No.	Width	Height
	HBAL 125-20	2 - 1/2"	20"
	HBAL 125-24	2 - 1/2"	24"
	HBAL 125-28	2 - 1/2"	28"
	HBAL 103-22	2 - 1/2"	32"
	HBAL 125-32	2 - 1/2"	36"
	SPACING ON CENTER		5 - 1/4"

HBAL 127	Part No.	Width	Height
	HBAL 127-20	2 - 3/4"	20"
	SPACING ON CENTER		5 - 1/4"

HBAL 133	Part No.	Width	Height
	HBAL 133-33	2 - 3/4"	33"
	SPACING ON CENTER		5 "