

KRX 4 SEAT CARRIER INSTRUCTIONS

DO NOT BEAT ON THE BEARINGS SEALS OR ANYTHING INVOLVED WITH THIS PROJECT

DAMAGE WILL OCCUR TO BEARINGS AND SEALS

USE A SHOP PRESS

REMOVE OEM MIDSHIP CARRIER FROM MACHINE

DISASSEMBLE DOWN TO BARE SHAFT AS SHOWN



WORKING WITH NEW PARTS INSTALL ONE BEARING INTO THE HOUSING

PRESS ON THE OUTER RACE OF THE BEARING



APPLY A SMALL AMOUNT OF GREEN RETAINING COUMPOUND PROVIDED ON THE SHORT STUB SIDE OF THE SHAFT

INSTALL BEARING

APPLY A SMALL AMOUNT OF GREASE



BEFORE INSTALLING SHAFT ASSEMBLY INTO HOUSING APPLY RETAINING COUMPOUND TO THE OTHER SIDE OF THE SHAFT

PRESS THE SHAFT ASSEMBLY INTO THE HOUSING WITH A PRESS TOOL THAT PRESSES THE OUTER RACE OF THE BEARING



INSTALL C CLIP TO ASSEMBLY



PRESS A NEW SEAL ON THE C CLIP SIDE OF THE HOUSING FIRST
DO NOT LUBE OUTER SEAL SURFACE- INSTALL DRY
CAN APPLY A SMALL AMOUNT OF GREASE INTO THE VOID IF DESIRED



INSTALL SEAL ON THE OPPOSITE SIDE OF THE HOUSING
LUBE THE PRESS FIT AREA OF THAT SEAL
BE CAREFULL NOT TO TEAR THE SEAL ON THE SHARP EDGE OF THE SHAFT WHERE THE YOKE RETAINER
CLIP IS

INSTALL INTO MACHINE