#### **KRX 4 SEAT CARRIER INSTRUCTIONS**

# DO NOT BEAT ON THE BEARINGS SEALS OR ANYTHING INVOLVED WITH THIS PROJECT DAMAGE WUILL OCCUR TO BERINGS AND SEALS USE A SHOP PRESS

# REMOVE OEM MIDSHIP CARRIER FROM MACHINE DISSASSEMBLE DOWN TO BARE SHAFT AS SHOWN

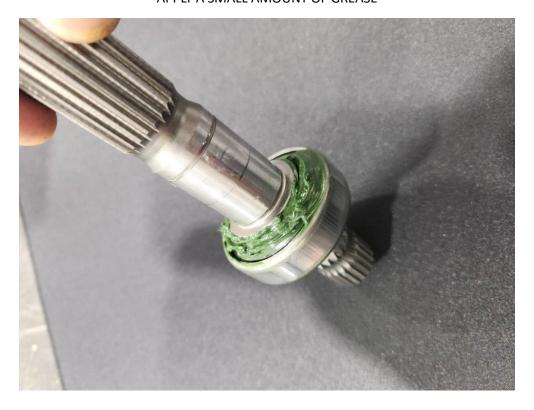


## WORKING WITH NEW PARTS INSTALL ONE BEARING INO THE HOUSING PRESS ON THE OUTTER RACE OF THE BEARING



#### APPLY A SMALL AMOUNT OF GREEN RETAINING COUMPOUND PROVIDED ON THE SHORT STUB SIDE OF THE SHAFT

# INSTALL BEARING APPLY A SMALL AMOUNT OF GREASE



BEFORE INSTALLING SHAFT ASSEMBLY INTO HOUSING APPLY RETAINING COUMPOUND TO THE OTHER SIDE OF THE SHAFT

### PRESS THE SHAFT ASSEMBLY INTO THE HOUSING WITH A PRESS TOOL THAT PRESSES THE OUTTER RACE OF THE BEARING



INSTALL C CLIP TO ASSEMBLY



# PRESS A NEW SEAL ON THE C CLIP SIDE OF THE HOUSING FIRST DO NOT LUBE OUTTER SEAL SURFACE- INSTALL DRY CAN APPLY A SMALL AMOUNT OF GREASE INTO THE VOID IF DESIRED



## INSTALL SEAL ON THE OPPOSITE SIDE OF THE HOUSING LUBE THE PRESS FIT AREA OF THAT SEAL

BE CAREFULL NOT TO TEAR THE SEAL ON THE SHARP EDGE OF THE SHAFT WHERE THE YOKE RETAINER CLIP IS

**INSTALL INTO MACHINE**