

Set-up Instructions



AMERICAN HONDA MOTOR CO., INC.
100 WEST ALONDRA BOULEVARD, GARDENA, CALIFORNIA 90247

1980 Model ATC 185 1981 Model ATC 185S

WARNING

WARNING

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SET-UP AND PRE-DELIVERY SERVICE MUST BE PERFORMED BY AN AUTHORIZED HONDA MOTORCYCLE DEALER. Proper set-up and pre-delivery service is essential to rider safety and reliability of the motorcycle. When a customer takes delivery of his brand new motorcycle, he expects it to be in excellent running condition. There are few things that will cause greater customer dissatisfaction than poor preparation of a new motorcycle. An error or oversight made by the mechanic assembling and servicing a new unit can easily result in faulty operation, damage to the machine, or even injury to the rider.

THIS ISSUE OF THE ATC 185 SET-UP INSTRUCTIONS REPLACES THE 1980 MODEL ATC 185 SET-UP INSTRUCTIONS DATED 10/79 AND REVISED 4/80. REMOVE AND DESTROY SUPERSEDED SET-UP INSTRUCTIONS.

1981 MODEL SHOWN; 1980 MODEL SIMILAR



NOTES:

- All steps apply to both the 1980 and 1981 models unless otherwise noted.
- Right and left are determined from the rider's view.

SET-UP INSTRUCTION REVISED PAGES

Pages Affected

Orig. Issue Date

Rev. Date

1 through 30

9/80

Original

Remove and destroy superseded pages.

Pay special attention to warnings, cautions, and notes.

WARNING means hazards or unsafe practices which could cause severe personal injury or death.

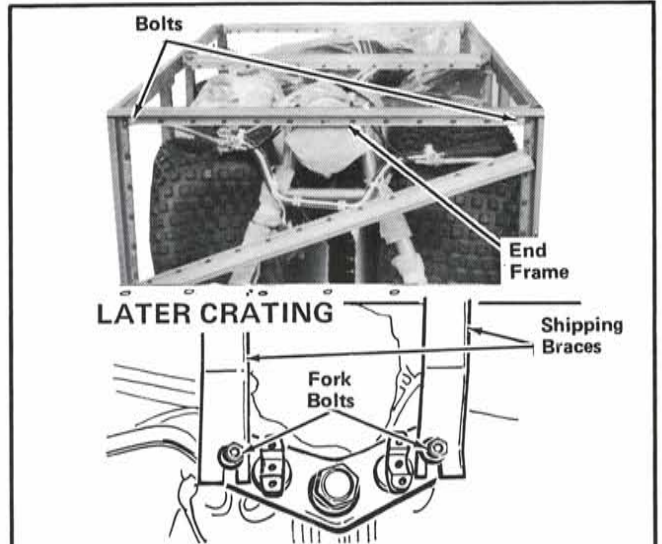
CAUTION: means hazards or unsafe practices which could cause minor personal injury or product or property damage.

NOTE: gives helpful information.

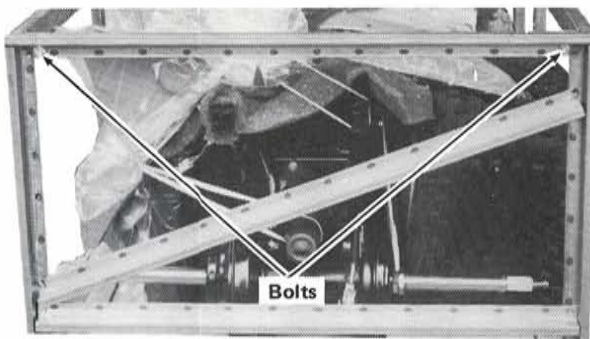
1980 MODEL UNCRATING (FOR 1981 MODEL PROCEED TO PAGE 5)



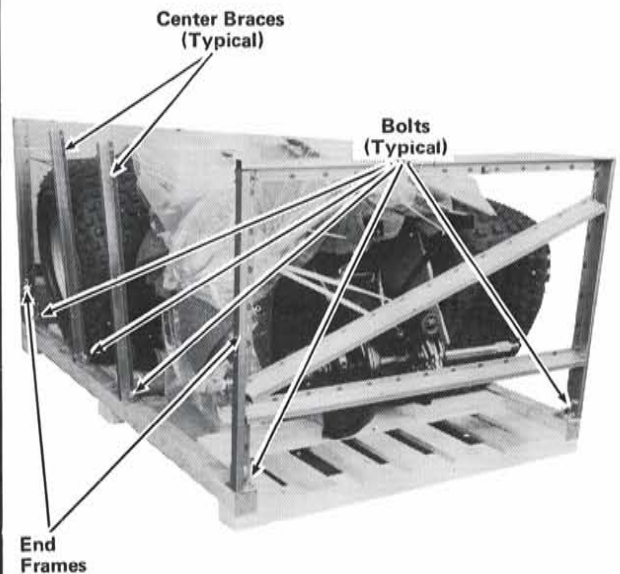
STEP 1—Cut straps and remove carton cover by lifting it up. Remove crate wood top.



STEP 2—Remove two bolts attaching crate front end frame to steel crate top. Discard bolts. Later crates will have two additional shipping braces. On these crates, loosen two fork bolts to remove crate. Retighten fork bolts to specified torque.
Torque specification:
 4.4 kg-m (32 lb-ft)

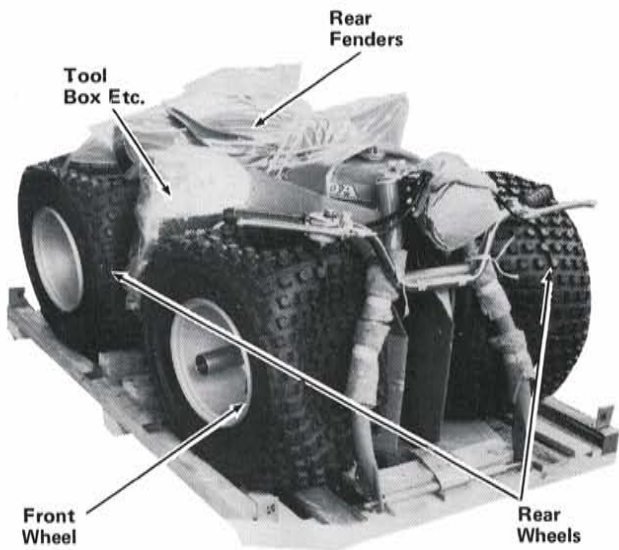


STEP 3—Remove two bolts attaching crate rear end frame to steel crate top. Discard bolts. (Later crates will have an additional two 6 x 16mm flange bolts and two 8 x 16mm bolt/washer combinations. Retain these bolts.) Discard metal crate top.

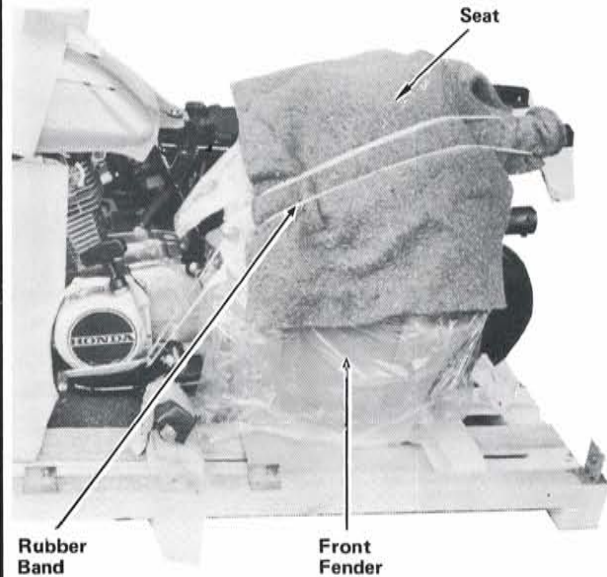


STEP 4—Remove bolts attaching crate end frames and center braces to crate base. Discard end frames, center braces, and bolts.

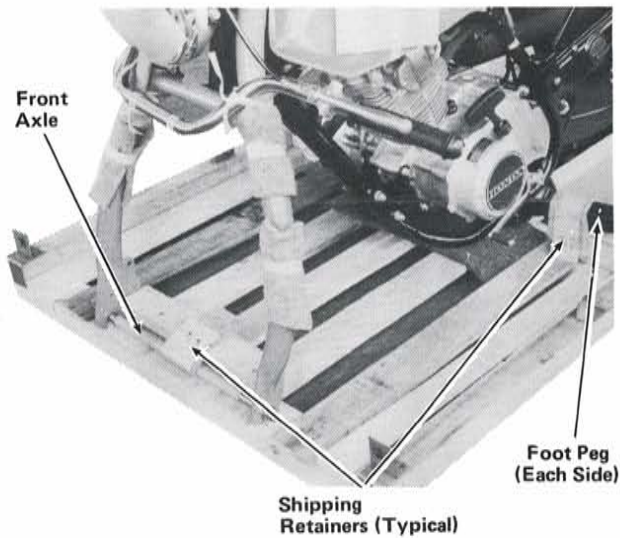
1980 MODEL UNCRATING (FOR 1981 MODEL PROCEED TO PAGE 5)



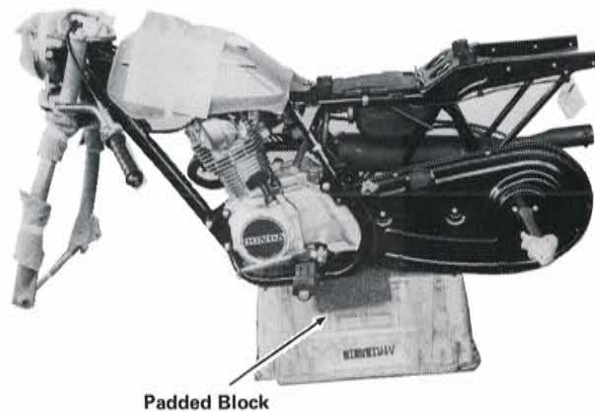
STEP 5—Remove front wheel, rear wheels, rear fenders, rear fender flaps, mud flap backing plates, rear fender braces, tool box, and carrying handle.



STEP 6—Remove rubber bands and remove front fender and seat.



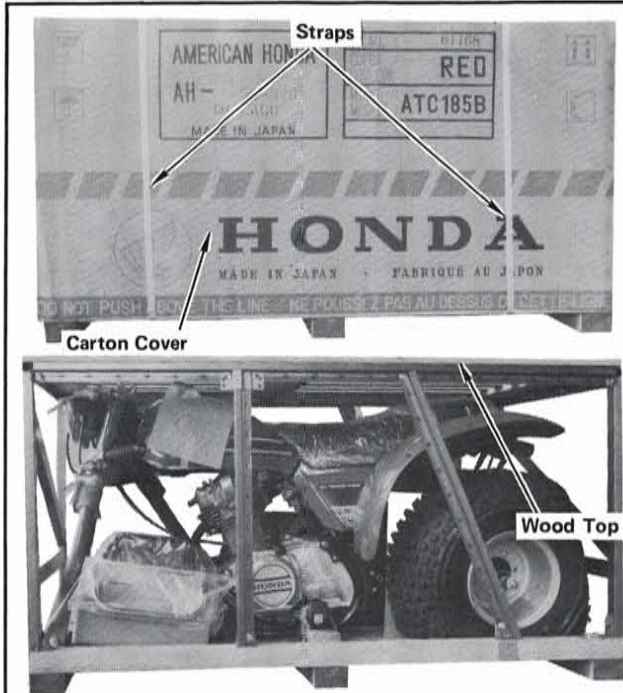
STEP 7—Remove nails and remove lower shipping retainers holding front axle and foot pegs to crate base.



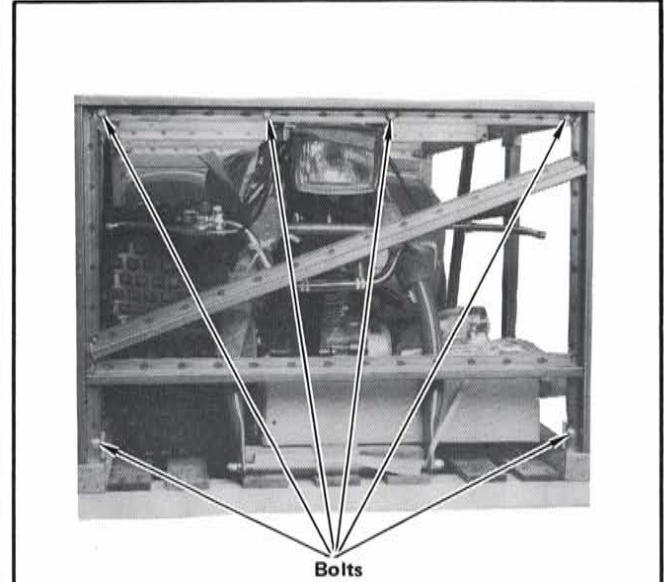
STEP 8—Carefully remove vehicle from crate base and support on padded block centered under engine as shown.

CAUTION: The vehicle can easily be tipped over until it is resting on front and rear wheels.

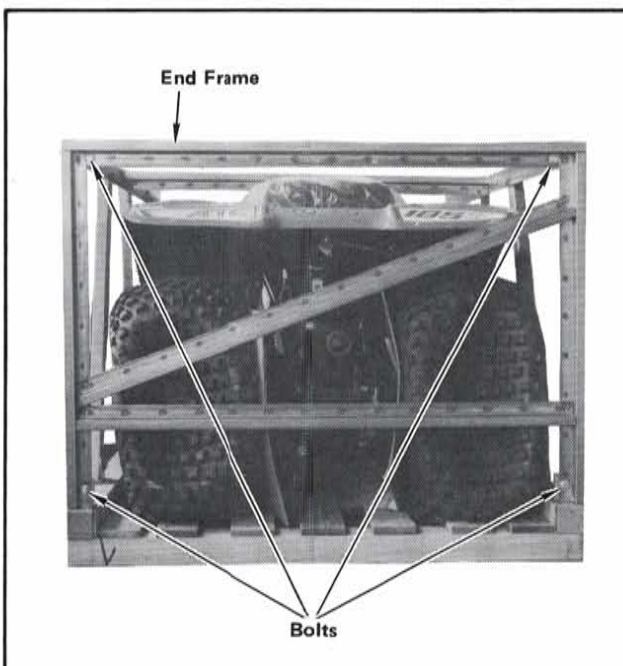
1981 MODEL UNCRATING



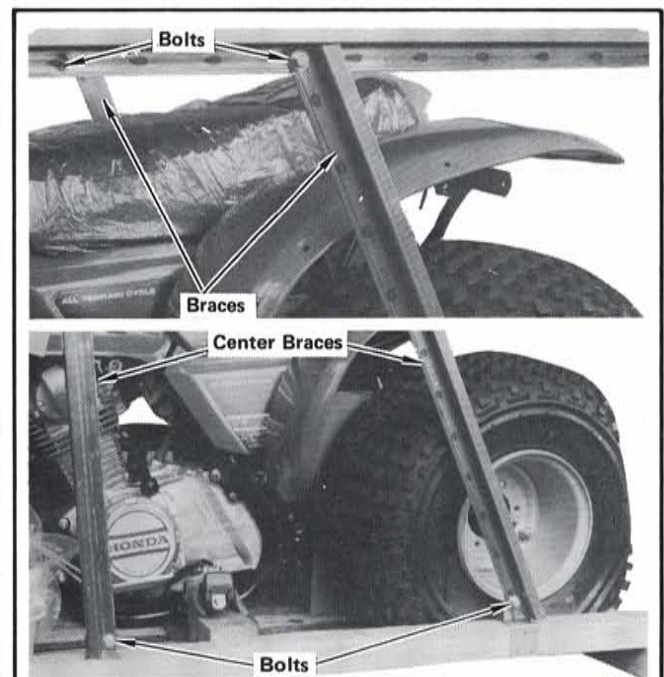
STEP 9—Cut straps and remove carton cover by lifting it up. Remove crate wood top.



STEP 10—Remove six bolts attaching crate front end frame to steel crate top, crate base, and upper fork bridge brackets. Discard bolts and end frame.

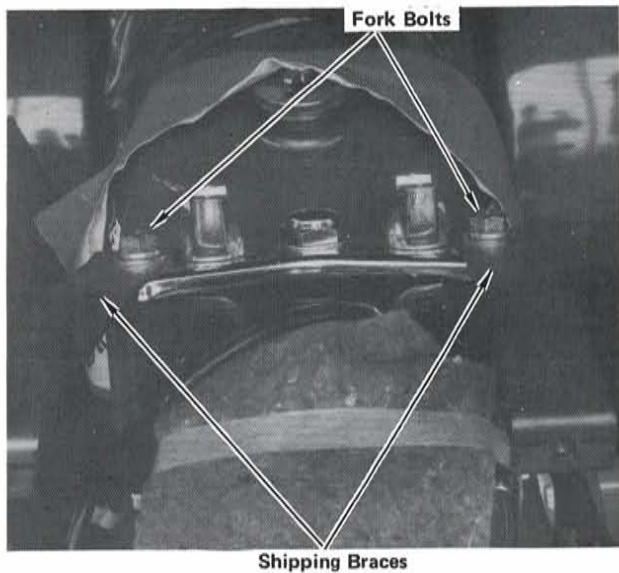


STEP 11—Remove four bolts attaching crate rear end frame to steel crate top and crate base. Discard bolts and end frame.



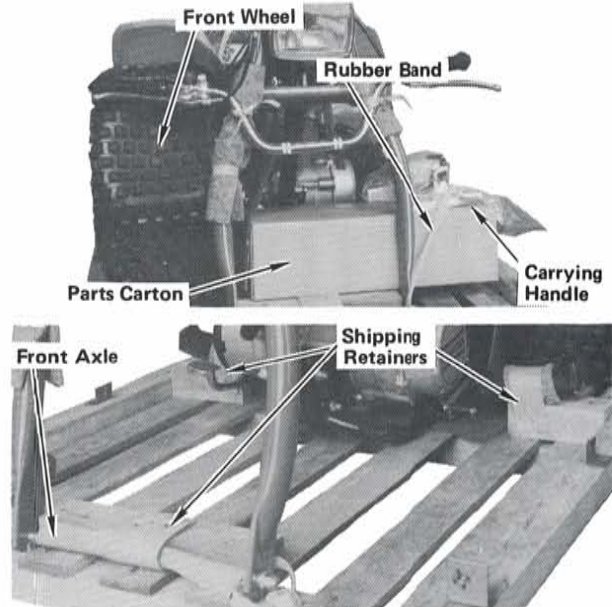
STEP 12—Remove bolts attaching rear center brace to steel crate top. Remove crate top and discard. Discard bolts. Remove bolts attaching center braces to crate base. Discard bolts and braces.

1981 MODEL UNCRATING

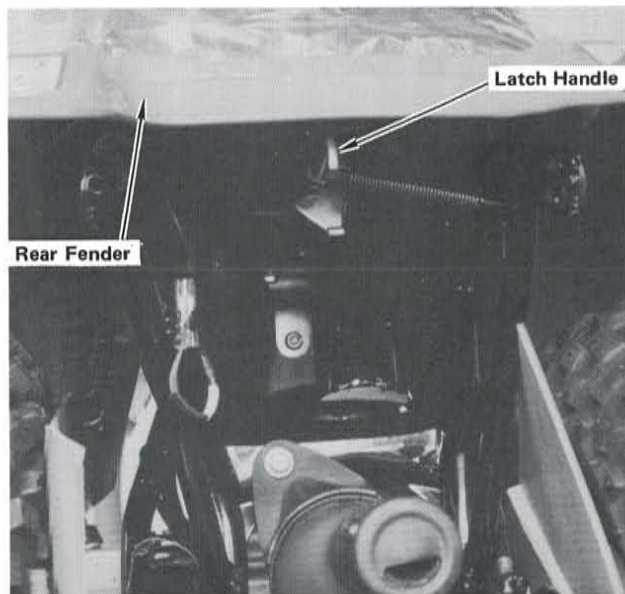


STEP 13—Loosen fork bolts and remove shipping braces and retighten fork bolts to specified torque.

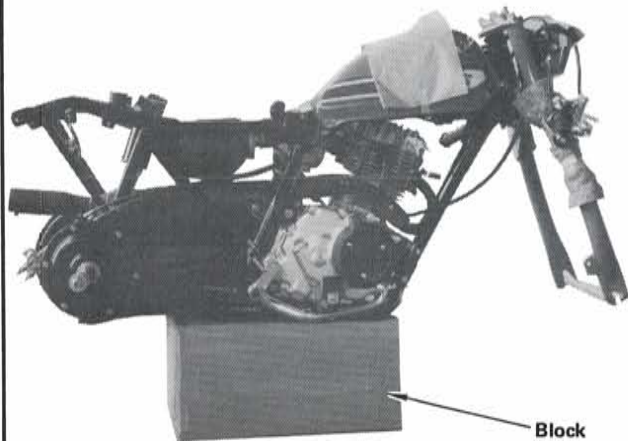
Torque specification:
6.0 kg-m (44 lb-ft)



STEP 14—Remove rubber band and remove front wheel, parts carton, and carrying handle. Remove nails and remove lower shipping retainers holding front axle and foot pegs to crate base.

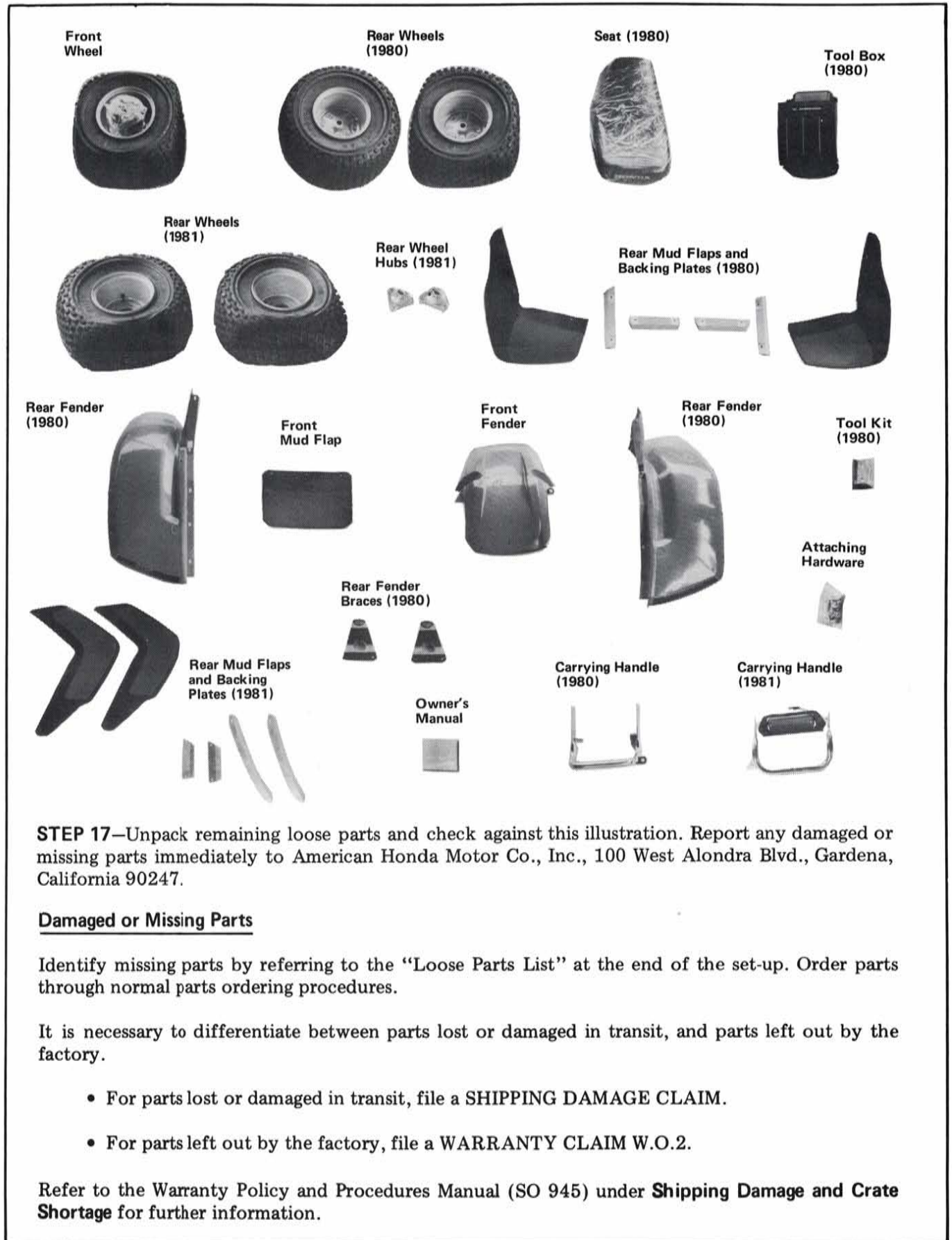


STEP 15—Remove rear fender by moving latch handle sideways.



STEP 16—Carefully remove vehicle from crate base and support on padded block centered under engine as shown.

CAUTION: The vehicle can easily be tipped over until it is resting on front and rear wheels.



STEP 17—Unpack remaining loose parts and check against this illustration. Report any damaged or missing parts immediately to American Honda Motor Co., Inc., 100 West Alondra Blvd., Gardena, California 90247.

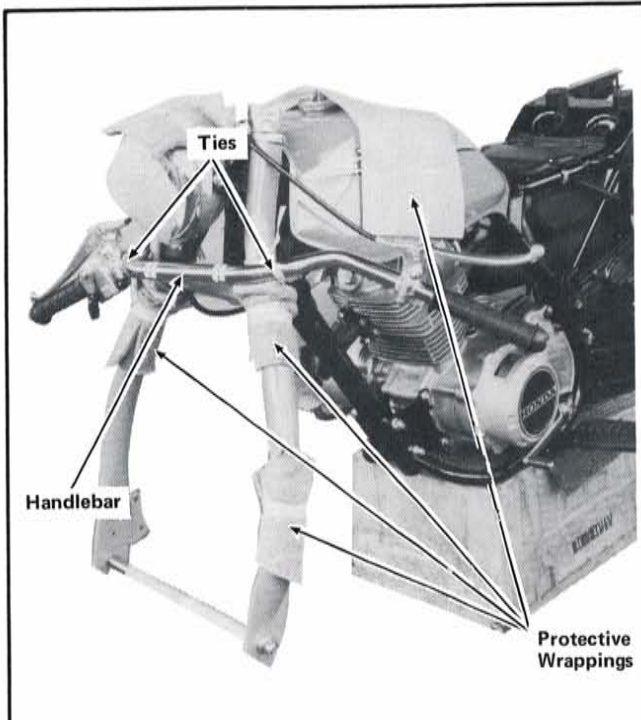
Damaged or Missing Parts

Identify missing parts by referring to the "Loose Parts List" at the end of the set-up. Order parts through normal parts ordering procedures.

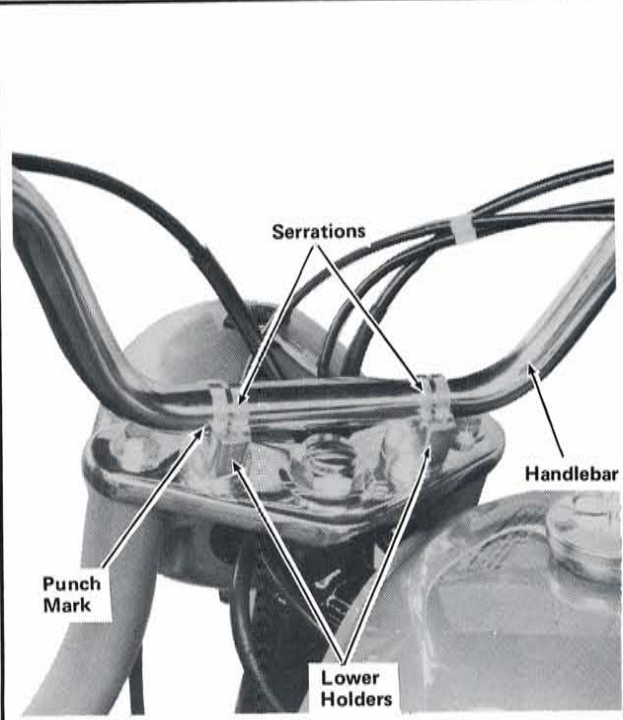
It is necessary to differentiate between parts lost or damaged in transit, and parts left out by the factory.

- For parts lost or damaged in transit, file a **SHIPPING DAMAGE CLAIM**.
- For parts left out by the factory, file a **WARRANTY CLAIM W.O.2**.

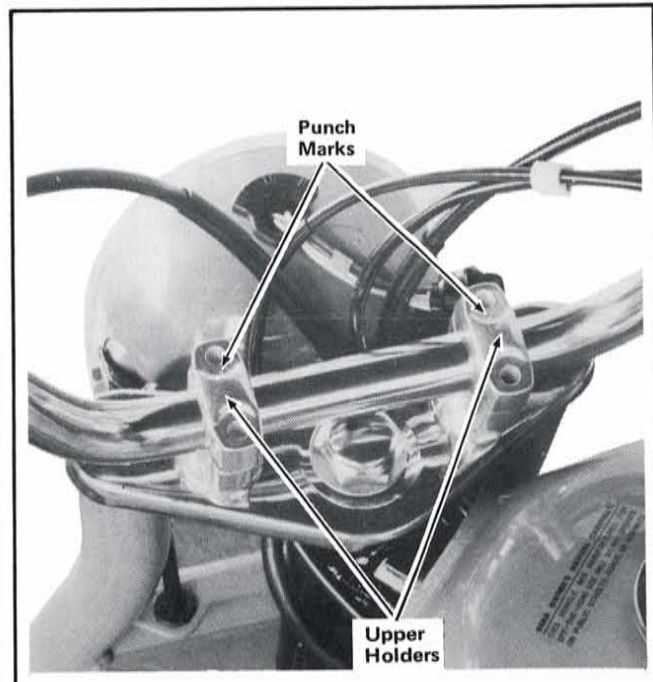
Refer to the Warranty Policy and Procedures Manual (SO 945) under **Shipping Damage and Crate Shortage** for further information.



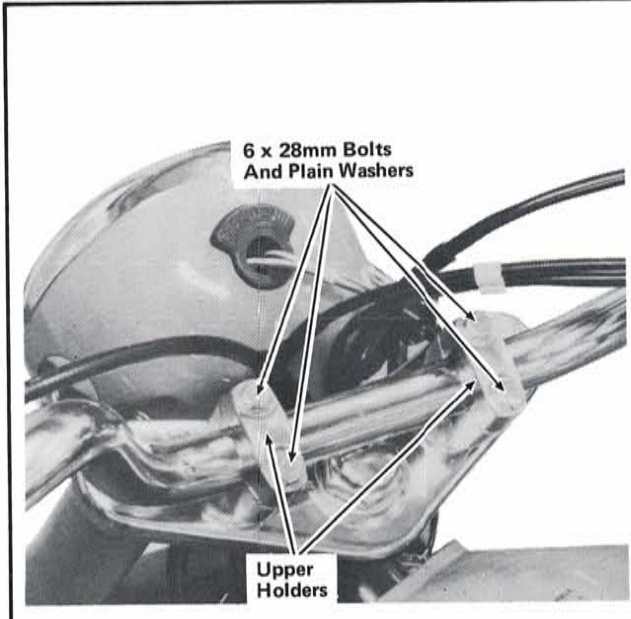
STEP 18—Remove ties holding handlebar to front forks. Remove all protective wrappings from front forks, headlight, and fuel tank.



STEP 19—Position handlebar on lower holders with serrations aligned with holders and punch mark on handlebar aligned with top of holders.



STEP 20—Position upper holders on handlebar with punch marks on holders forward.



STEP 21—Install upper holders using four 6 x 28mm bolts and plain washers. Tighten forward bolts to specified torque first, then tighten rear bolts to same torque.

Torque specification:
1.0 kg-m (8 lb-ft)

1980 MODEL ONLY

STEP 22—Install light switch in headlight case by aligning groove in switch with lug on rubber grommet and pushing down on switch.

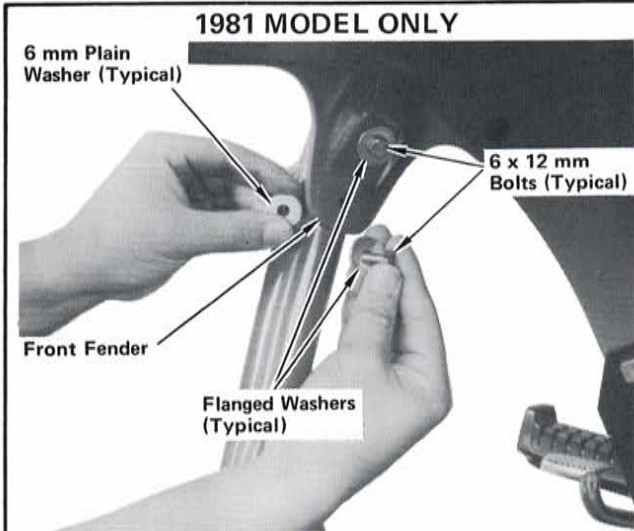
STEP 23—Check front fender mud flap and attaching hardware.

1981 SPECIAL NUT POSITIONS

STEP 24—Position mud flap under front fender as shown and install using three 6 x 8mm special screws inserted down through fender, and special nuts under fender as shown. Tighten screws securely.
NOTE: Note direction of special nuts.

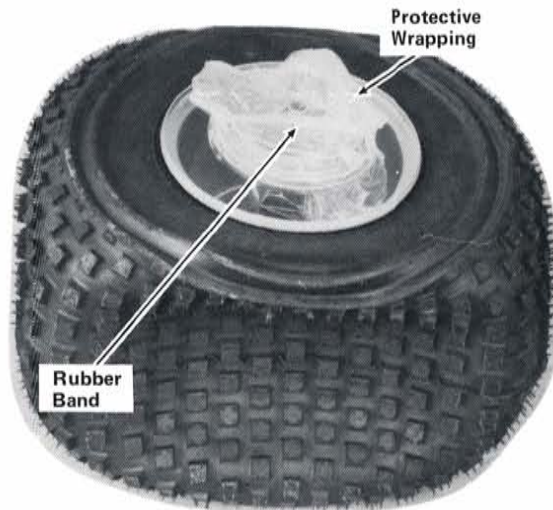
1980 MODEL ONLY

STEP 25—Position front fender between fork legs with mud flap towards the rear, and install using four 6 x 16mm bolts and flanged washers as shown. Tighten bolts to specified torque.
Torque specification:
 1.0 kg-m (8 lb-ft)

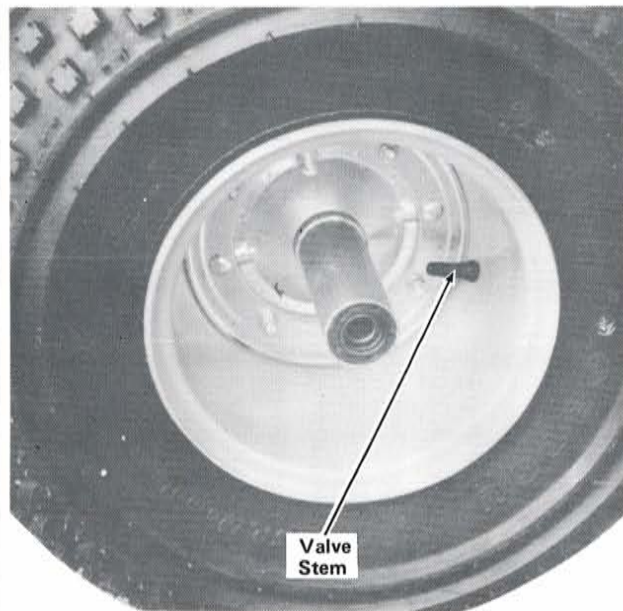


STEP 26—Position front fender between fork legs with mud flap towards the rear, and install using four 6 x 12 mm bolts, flanged washers, and two plain washers as shown. Plain washers go between fork leg and fender at lower bolt holes. Tighten bolts to specified torque.

Torque specification:
1.0 kg-m (8 lb-ft)



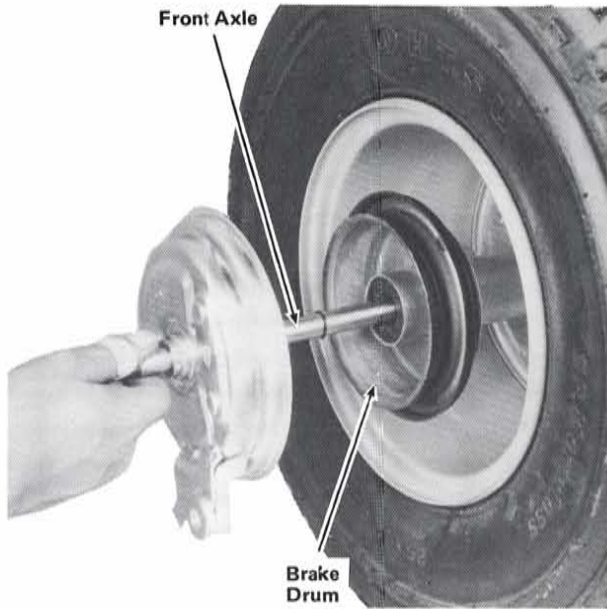
STEP 27—Remove rubber band and remove protective wrapping from front brake. Remove front brake and check that brake linings and brake drum are clean. Check that grease seal is full of grease. If necessary, wipe brake drum with a clean cloth.



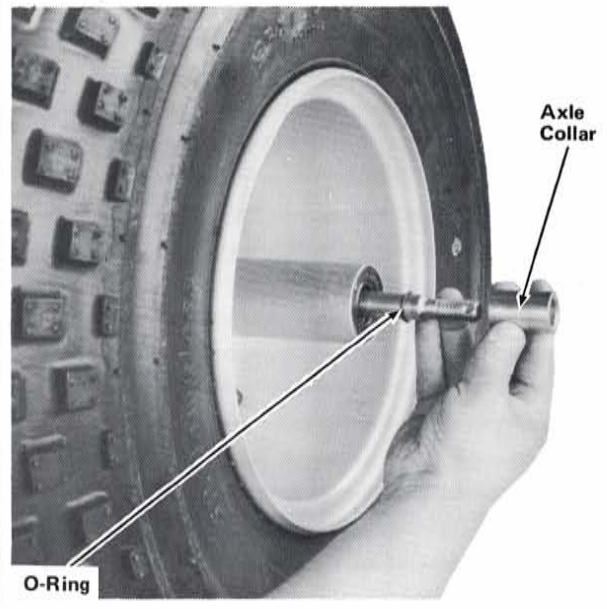
STEP 28—Inflate and check tire pressure of all three tires.
Tire Pressure: 2.2 psi.



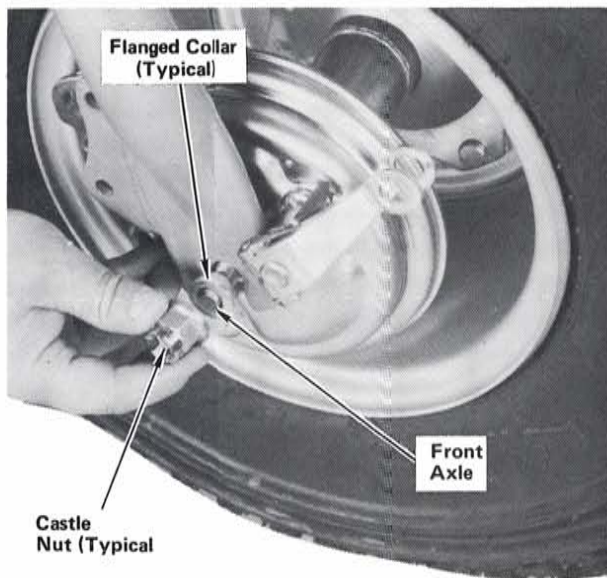
STEP 29—Slide front axle through front brake panel and slip an o-ring over axle from brake shoe side as shown.



STEP 30—Insert front axle through front wheel hub from brake drum side as shown.

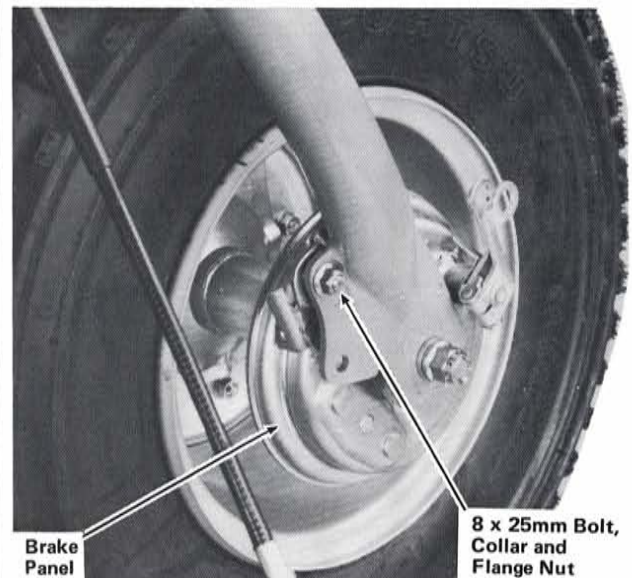


STEP 31—Slip an o-ring and axle collar over front axle from valve stem side as shown.



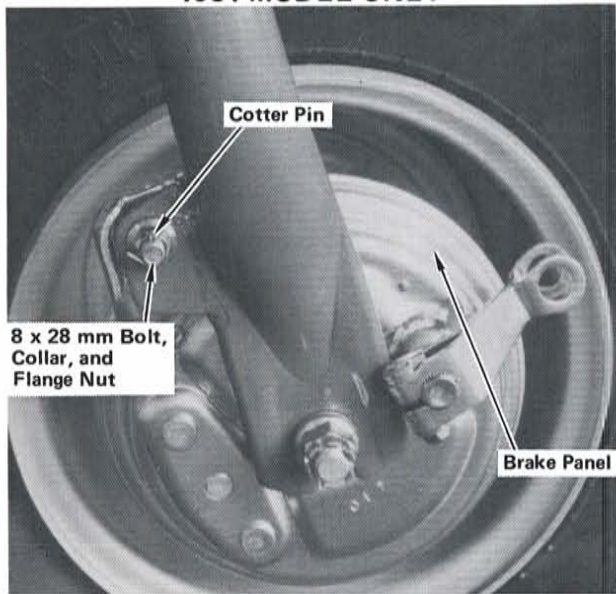
STEP 32—Install a flanged collar and castle nut on each end of front axle. Do not tighten nuts at this time.

1980 MODEL ONLY

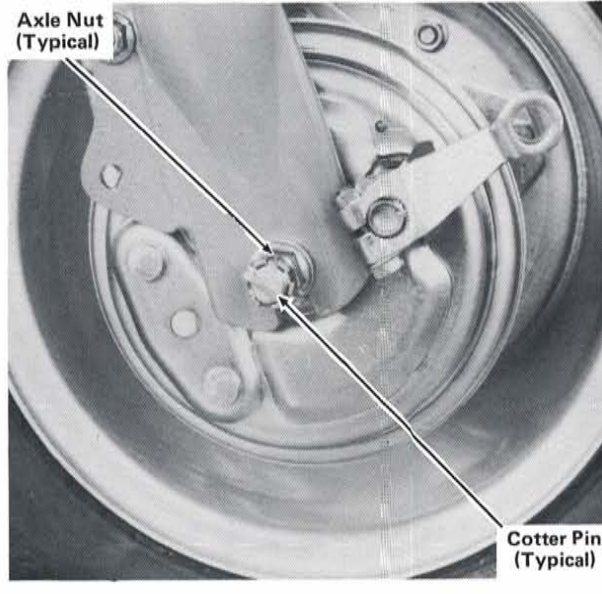


STEP 33—Attach front brake panel to right fork leg using an 8mm bolt, collar, and flange nut, with collar between brake panel and fork leg. Tighten securely. Nut is on outside.

1981 MODEL ONLY

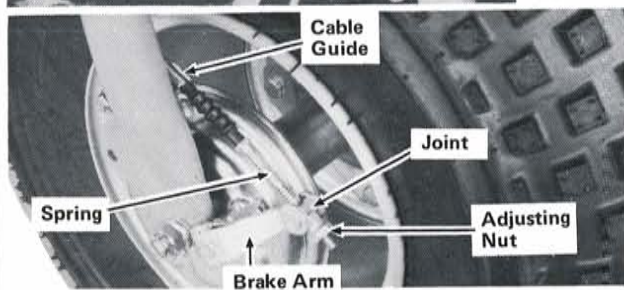
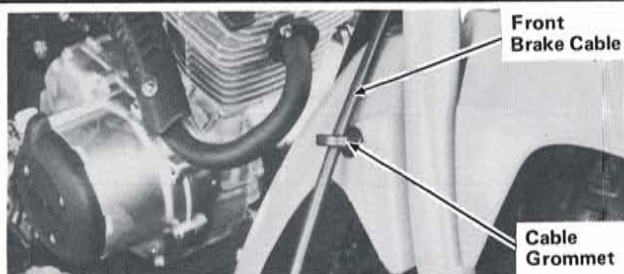


STEP 34—Attach front brake panel to right fork leg using an 8 mm bolt, collar, and flange nut, with collar between brake panel and fork leg. Tighten securely. Nut is on outside. Insert a cotter pin through hole in bolt and spread ends of cotter pin as shown.



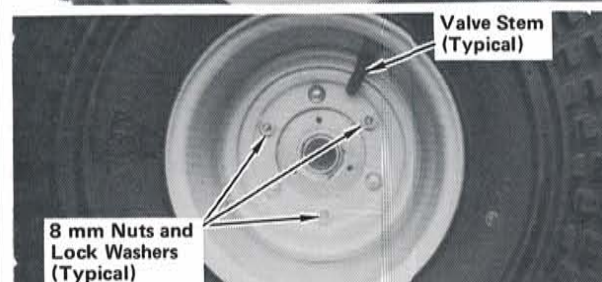
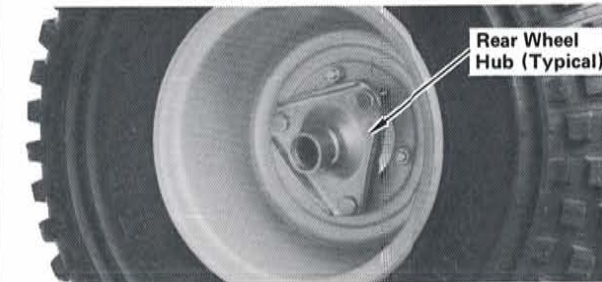
STEP 35—Tighten both axle nuts equally to specified torque. Install a cotter pin in each and spread ends of cotter pins as shown.

Torque specification:
6.0 kg-m (44 lb-ft)



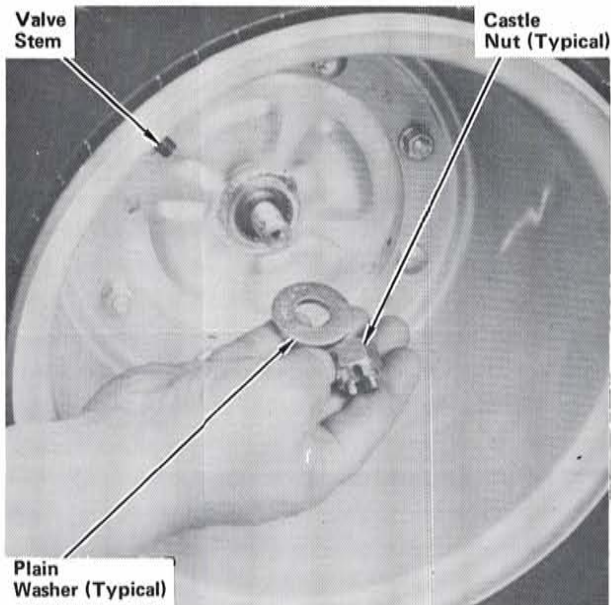
STEP 36—Route front brake cable down through cable guide (late 1980 models), cable grommet on front fender, and through cable guide on brake panel. Slip brake return spring over end of brake cable and connect cable to front brake arm using a brake arm joint and cable adjusting nut. Adjust front brake as described in Step 63.

1981 MODEL ONLY

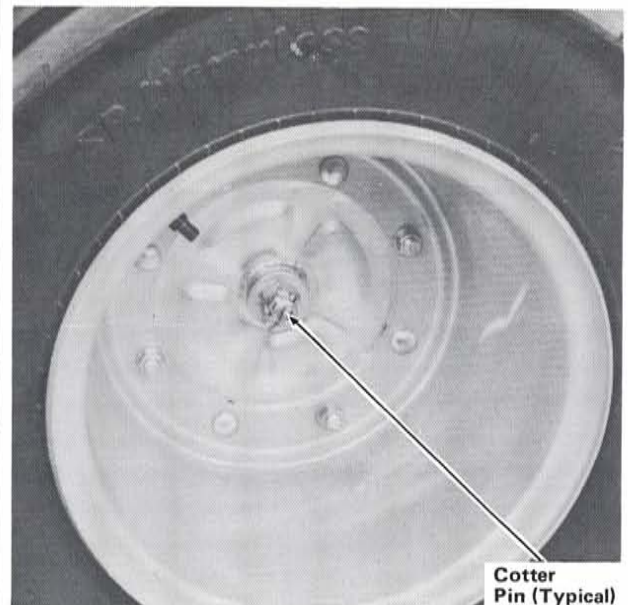


STEP 37—Insert studs of rear hubs through rear wheels from side opposite valve stem. Install each hub using three 8 mm lock washers and nuts on side of wheel having valve stem. Tighten nuts to specified torque.

Torque specification:
2.2 kg-m (16 lb-ft)

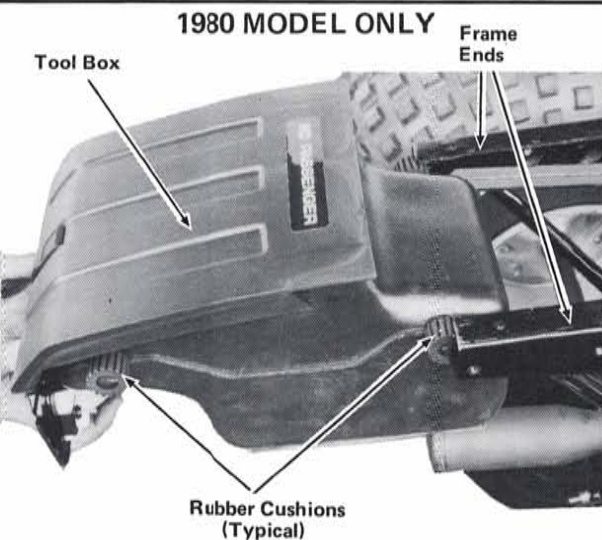


STEP 38—Grease rear axle splines and install rear wheels, with valve stems to the outside, using a plain washer and castle nut for each.

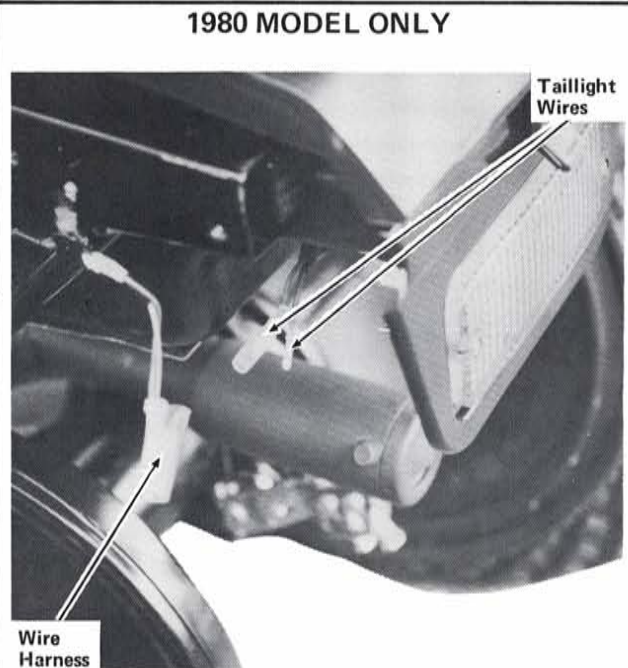


STEP 39—Tighten both axle nuts to specified torque and install a cotter pin in each. Spread ends of cotter pins as shown.

Torque specification:
7.0 kg-m (51 lb-ft)



STEP 40—Position tool box between rear frame ends as shown and slide it forward all the way.

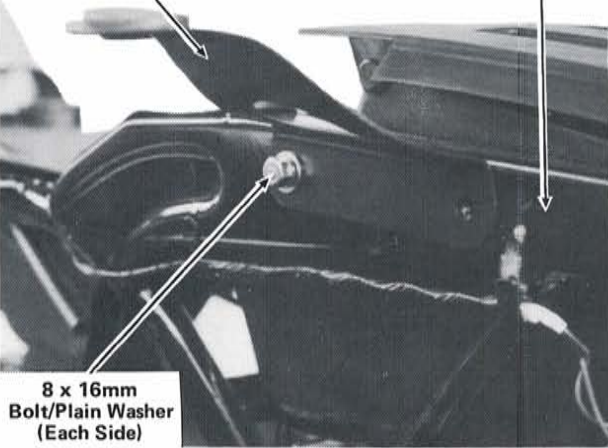


STEP 41—Connect taillight wires to wire harness color-to-color.

1980 MODEL ONLY

Fender Brace
(Each Side)

Frame

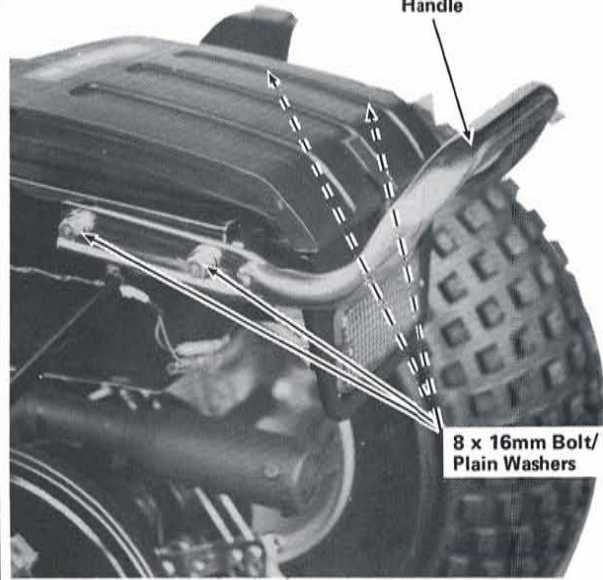


8 x 16mm
Bolt/Plain Washer
(Each Side)

STEP 42—Position right and left fender braces on frame as shown and install using an 8 x 16mm bolt/plain washer through forward hole of each.

1980 MODEL ONLY

Carrying Handle

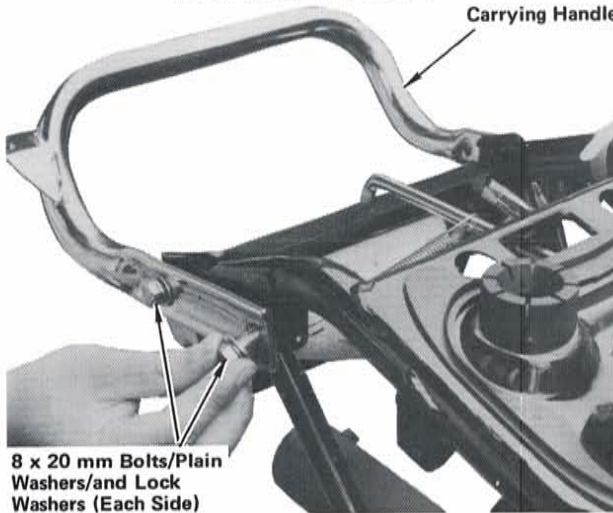


8 x 16mm Bolt/
Plain Washers

STEP 43—Position ends of carrying handle over rear holes of fender braces as shown and install using two 8 x 16mm bolt/plain washer combinations for each side. Tighten all six 8mm bolts securely.

1981 MODEL ONLY

Carrying Handle

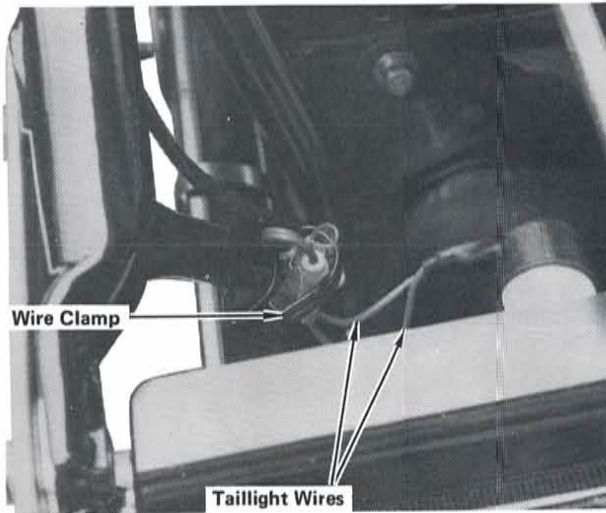


8 x 20 mm Bolts/Plain
Washers/and Lock
Washers (Each Side)

STEP 44—Position ends of carrying handle over holes in frame as shown and install using two 8 x 20 mm bolts/plain washers/lock washers for each side. Tighten bolts to specified torque.

Torque specification:
2.2 kg-m (16 lb-ft)

1981 MODEL ONLY

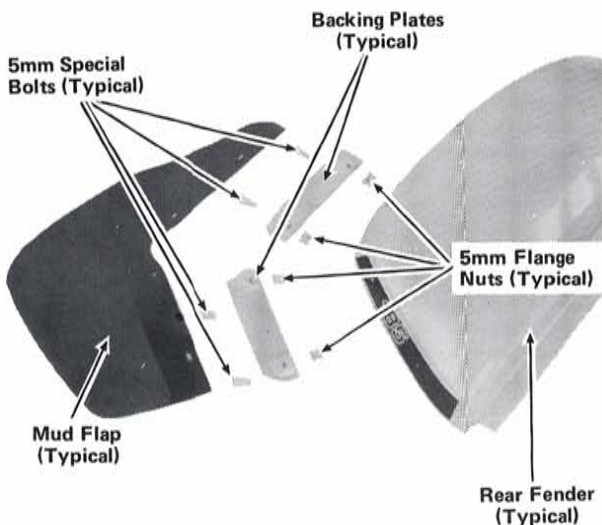


Wire Clamp

Taillight Wires

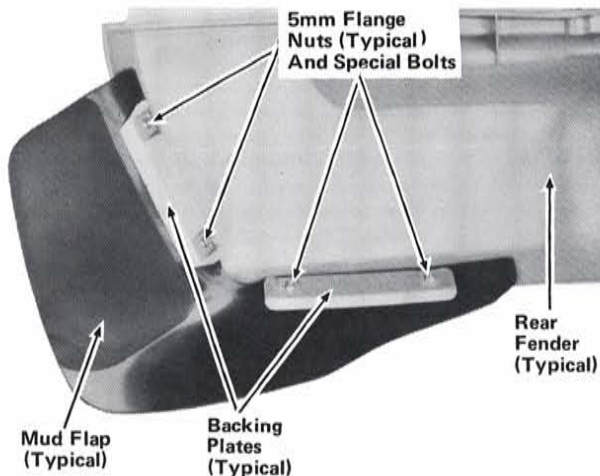
STEP 45—Connect taillight wires to wire harness color-to-color. Secure wires and connectors to frame using the wire clamp as shown.

1980 MODEL ONLY



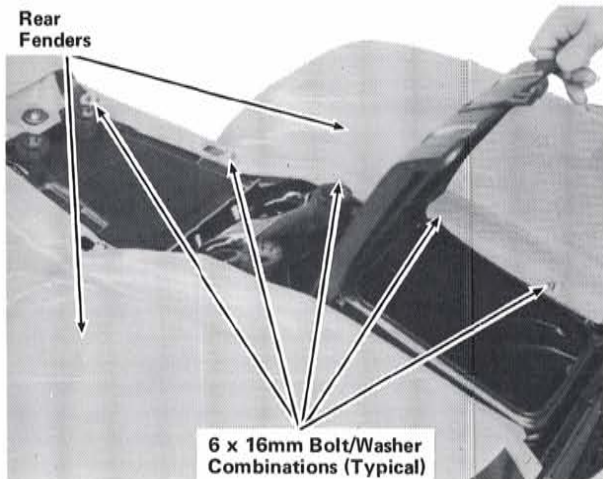
STEP 46—Check rear fenders, mud flaps, and attaching hardware.

1980 MODEL ONLY



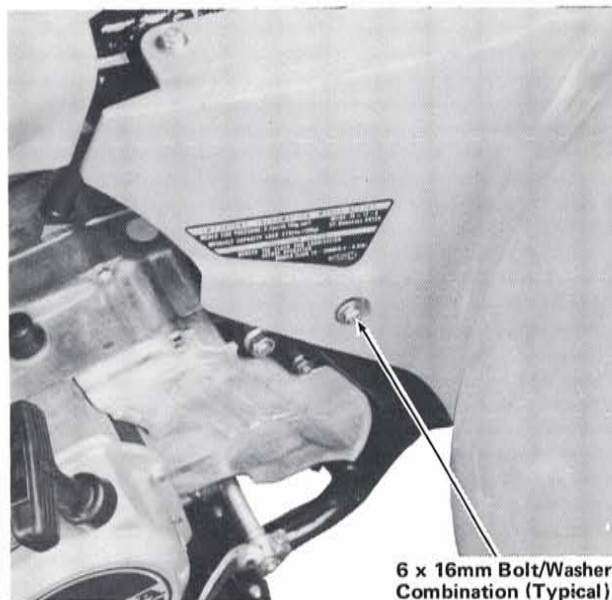
STEP 47—Position rear mud flap under rear fender and install using four 5mm special bolts inserted down through fender, and two backing plates and four flange nuts under fender as shown. Repeat for other fender. Tighten all screws securely.

1980 MODEL ONLY



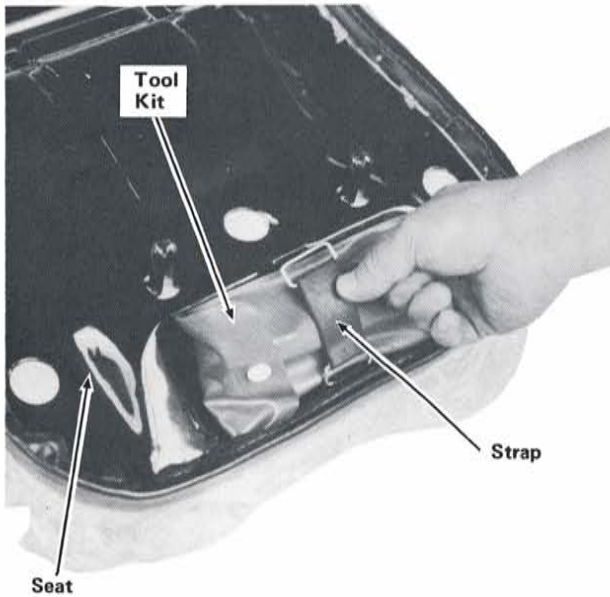
STEP 48—Position right and left rear fenders on frame as shown and install using five 6 x 16mm bolt/washer combinations and collars for each fender.

1980 MODEL ONLY



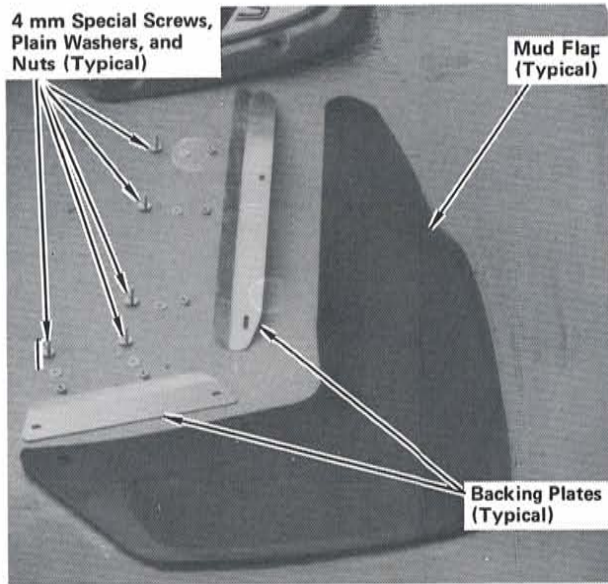
STEP 49—Attach front lower portion of each fender to frame using a 6 x 16mm bolt/washer combination. Tighten all 12 6mm fender bolts securely.

1980 MODEL ONLY



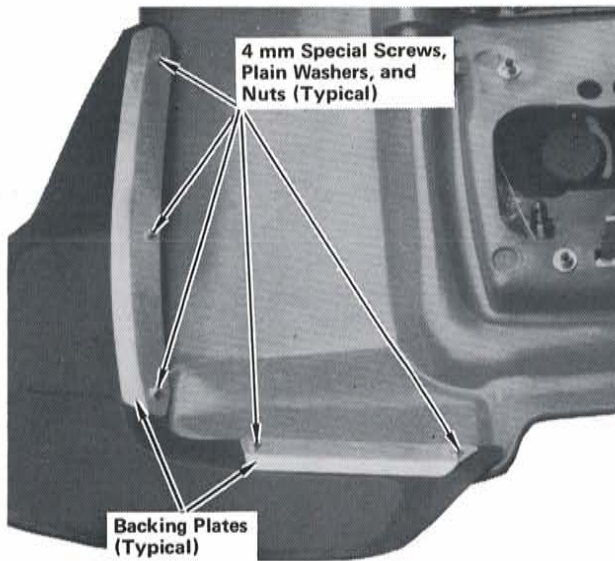
STEP 50—Place tool kit in tool compartment under seat and secure with strap as shown.

1981 MODEL ONLY



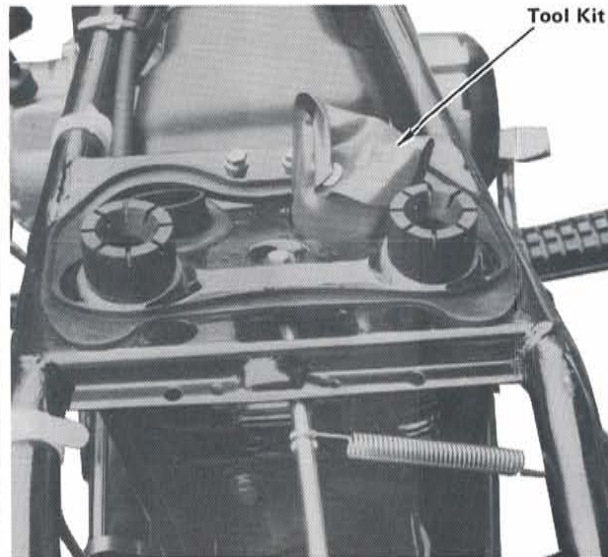
STEP 51—Check rear fenders, mud flaps, and attaching hardware.

1981 MODEL ONLY



STEP 52—Position rear mud flap under rear fender and install using five 4 mm special screws inserted down through fender, and two backing plates and five nuts and plain washers under fender as shown. Repeat for other fender. Tighten all screws securely.

1981 MODEL ONLY

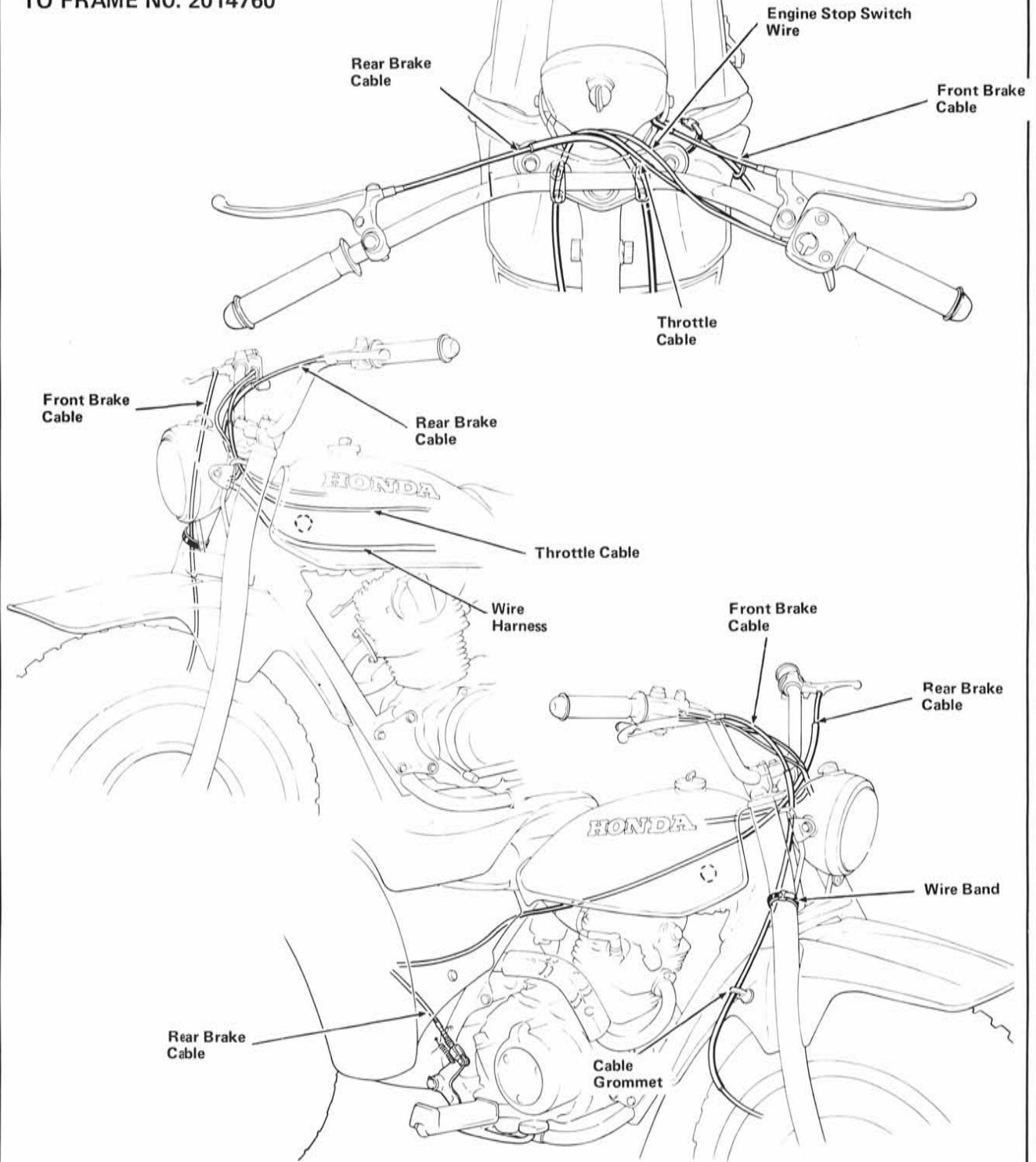


STEP 53—Check that tool kit is in its compartment as shown.

FRONT BRAKE CABLE ROUTING PRIOR TO FRAME NO. 2018431

THROTTLE CABLE ROUTING PRIOR TO FRAME NO. 2014760

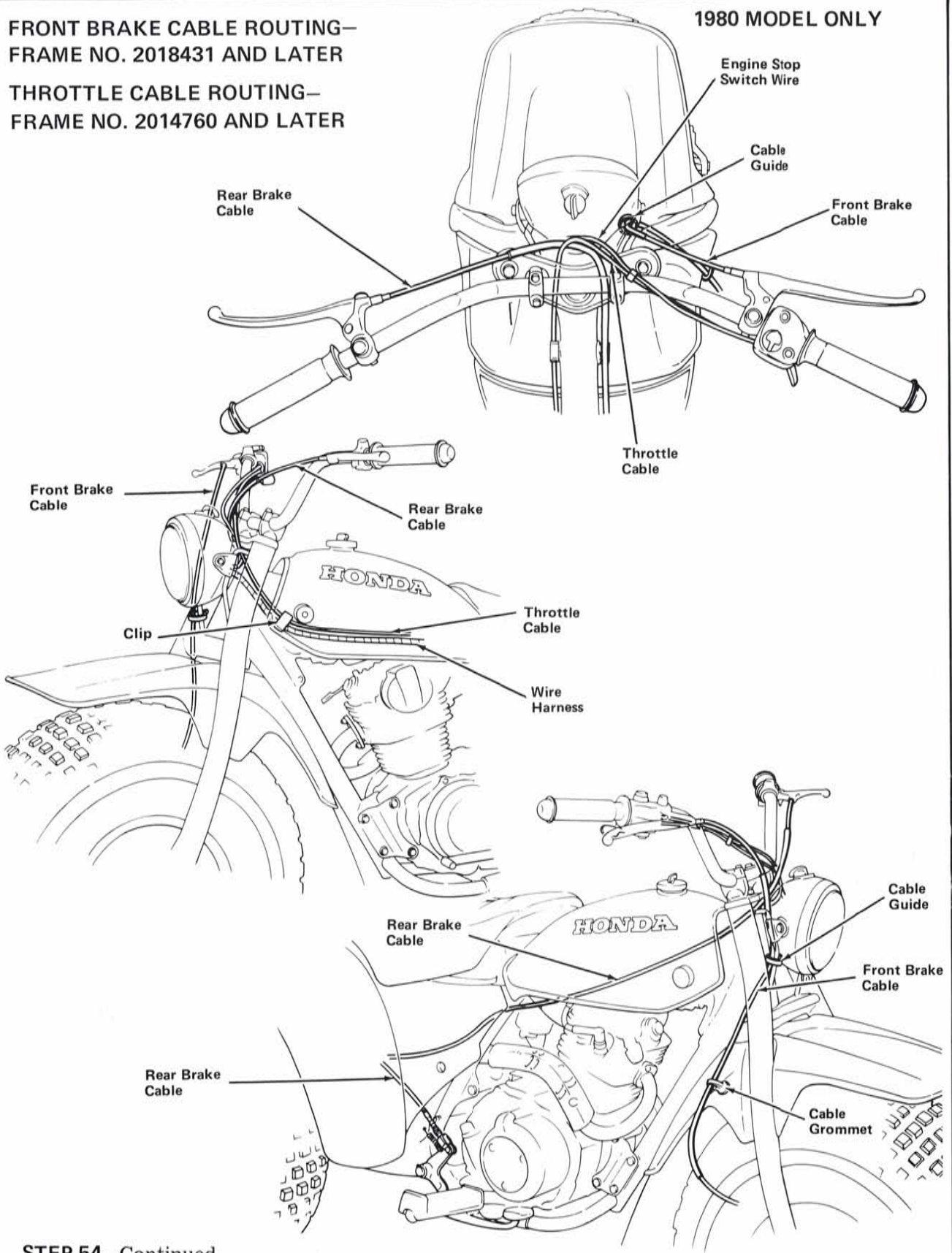
1980 MODEL ONLY



STEP 54—Check routing of front and rear brake cables, throttle cable, and engine stop switch wire as shown.

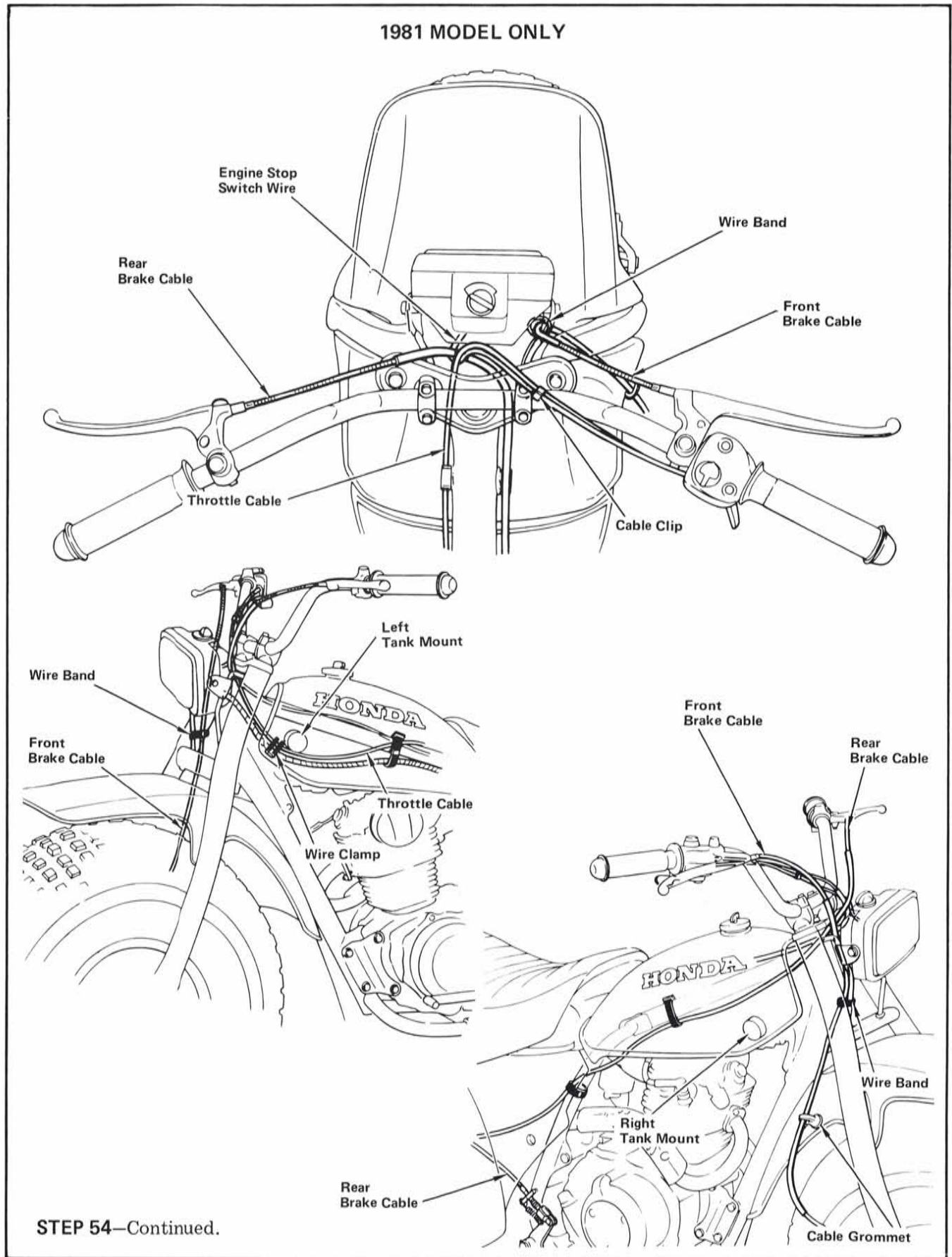
FRONT BRAKE CABLE ROUTING—
FRAME NO. 2018431 AND LATER
THROTTLE CABLE ROUTING—
FRAME NO. 2014760 AND LATER

1980 MODEL ONLY



STEP 54—Continued.

1981 MODEL ONLY





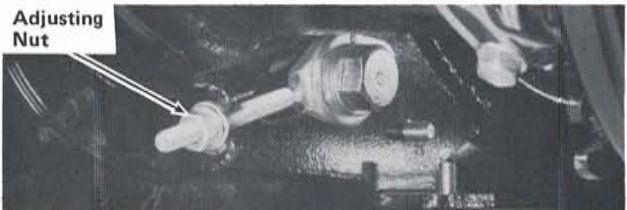
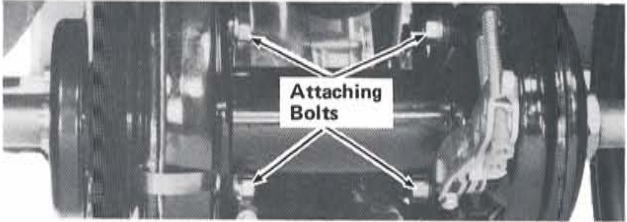
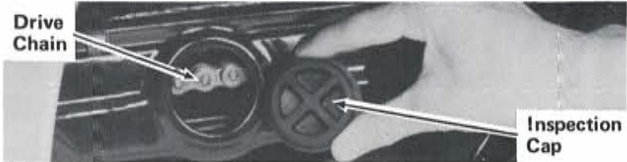
STEP 55—Remove crankcase drain plug and drain engine oil. Reinstall and tighten drain plug to specified torque.

NOTE: Not required if less than 4 months have elapsed since date of manufacture shown on identification plate on steering head.

Refill crankcase with recommended oil as described in owner's manual.

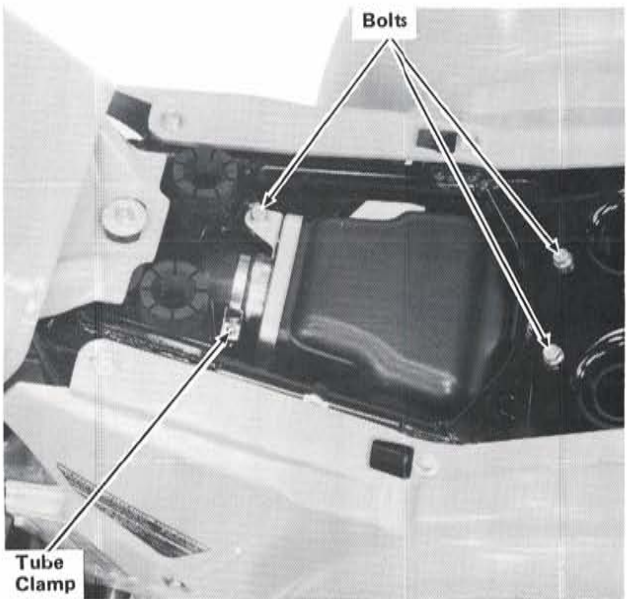
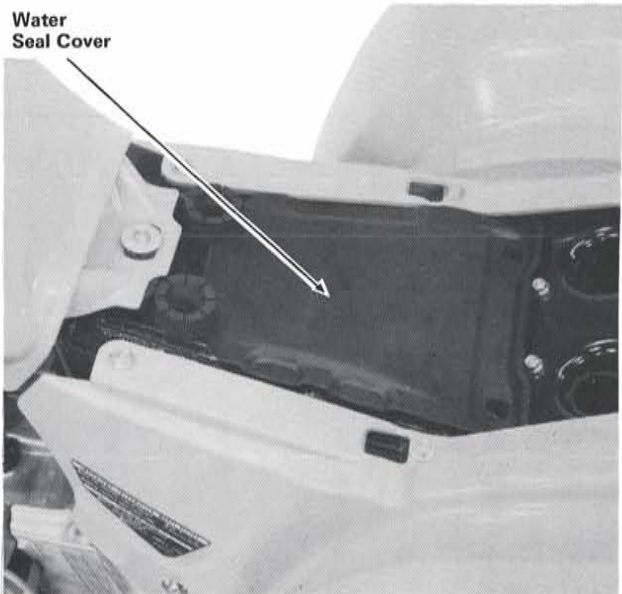
Torque specification:

1.2 kg-m (9 lb-ft)

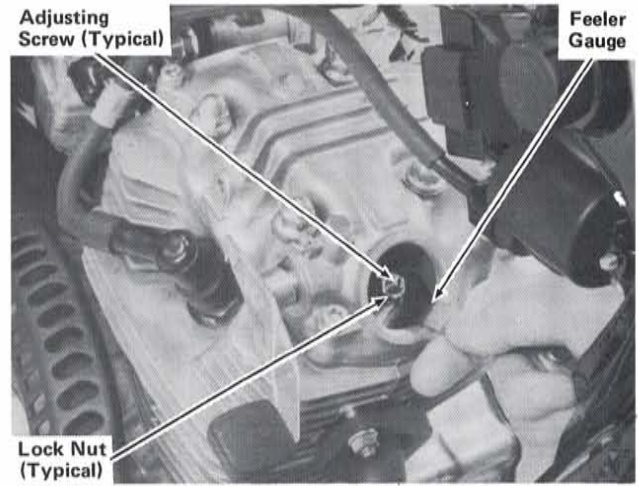
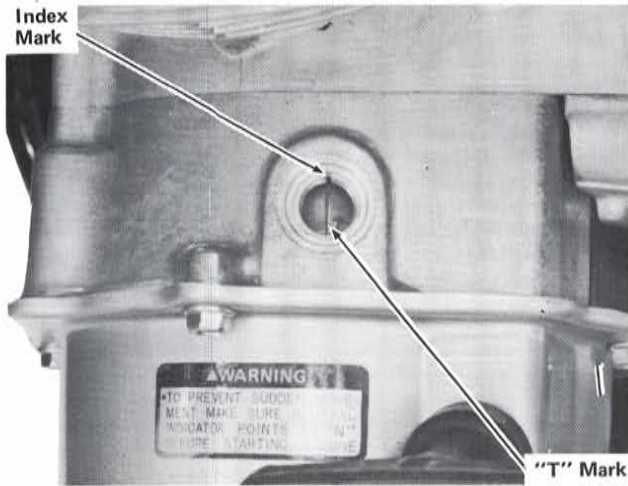


STEP 56—Check drive chain slack and lubrication. If necessary, adjust and lubricate drive chain as described in owner's manual or shop manual.

Slack: 15-25mm (5/8 - 1 in.)



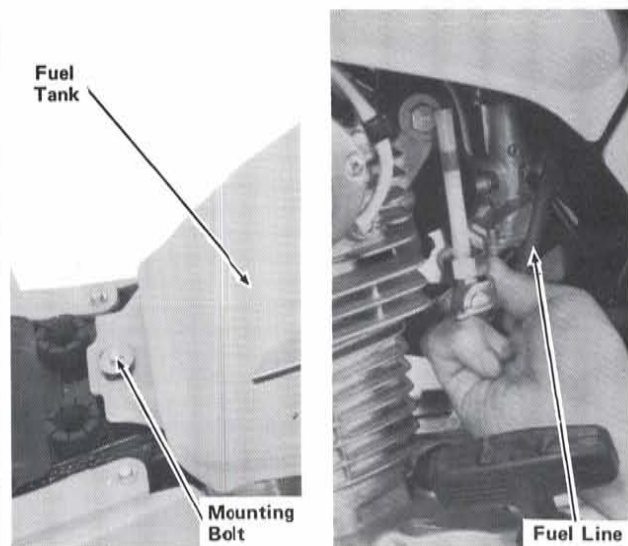
STEP 57—Remove water seal cover (1980) by lifting front end up. Remove three bolts attaching air cleaner case and remove air cleaner tube clamp. Remove air cleaner assembly from frame and filter element from its core. Check condition of element. If necessary, clean element as described in owner's manual or shop manual. Reinstall element, air cleaner tube clamp, air cleaner case, and water seal cover (1980).



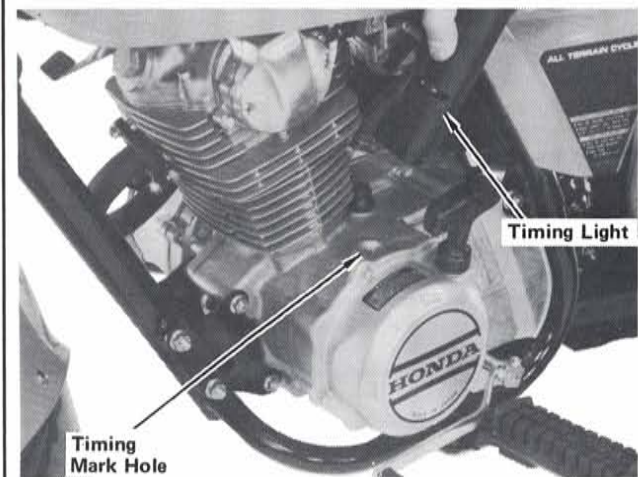
STEP 58—Check valve clearance and adjust if necessary as follows:

NOTE: Valve clearance adjustment must be done while engine is cold (below 35° C; 95° F).

1. Remove timing mark cap and valve adjuster hole caps.
2. Rotate crankshaft using recoil starter and align "T" mark on rotor with index mark on crankcase. Piston must be at T.D.C. (Top Dead Center) of compression stroke.
3. Insert feeler gauge between adjusting screw and valve stem of intake and exhaust valves.
4. If adjustment is necessary, loosen lock nut and turn adjusting screw as required.
5. After adjustment, hold adjusting screw and tighten lock nut.
6. Recheck valve clearance.
7. Reinstall valve adjuster hole caps.

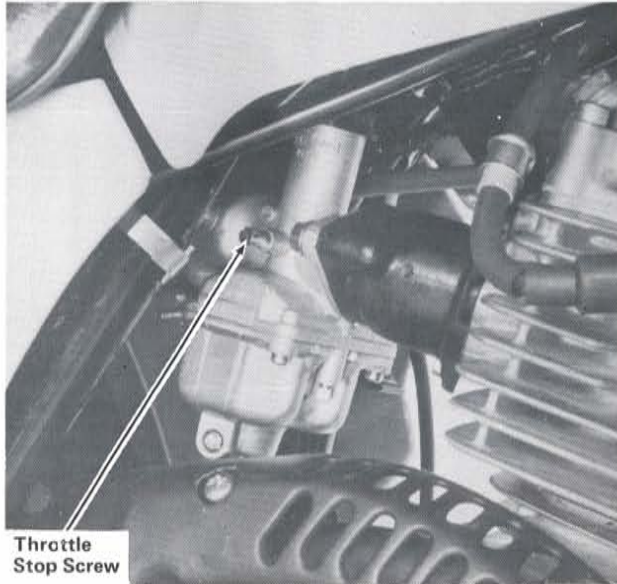


STEP 59—Drain fuel tank as described in shop manual. Remove fuel tank by removing mounting bolt at rear of tank and disconnecting fuel line. Inspect and flush fuel tank. Reinstall fuel tank, connect fuel line, fill tank, turn on fuel tank and check for leaks and flow through fuel filter. Tighten mounting bolt securely.



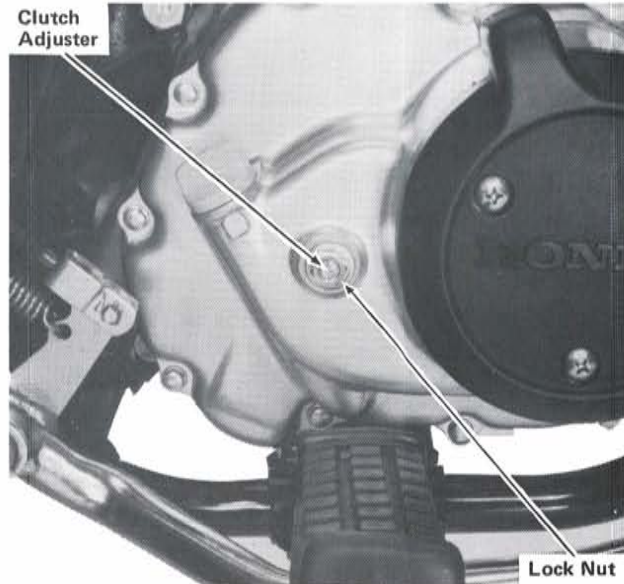
STEP 60—Connect a stroboscopic timing light and check transmission in neutral. Start engine and allow it to idle. Aim timing light at timing mark hole and check that "F" mark is aligned with index mark at idle. Reinstall timing hole cap. Remove timing light.

NOTE: The C.D.I. (Capacitor Discharge Ignition) system is factory preset and cannot be adjusted. If timing is incorrect, check C.D.I. units as described in shop manual.



Throttle
Stop Screw

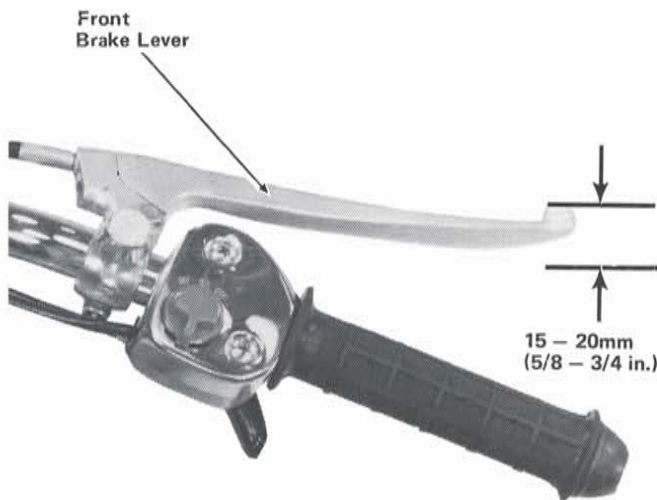
STEP 61—Connect a tachometer and check transmission in neutral. Start engine and allow it to warm up to operating temperature and check idle speed at $1,400 \pm 100$ rpm. If necessary, adjust idle speed using throttle stop screw. Remove tachometer.



Clutch
Adjuster

Lock Nut

STEP 62—Check clutch operation. If adjustment is necessary, use the following procedure. Loosen lock nut and turn clutch adjuster counter-clockwise until resistance is felt, then turn clutch adjuster $1/8$ turn clockwise (1981, $1/4$ turn) and tighten lock nut. Recheck clutch operation.



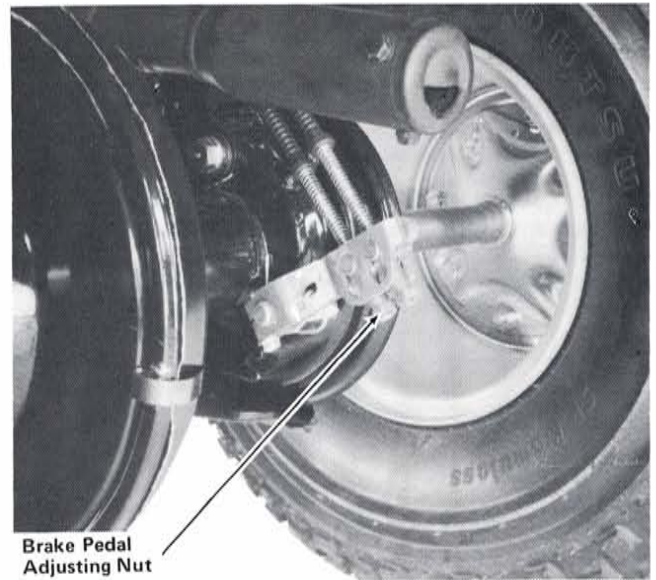
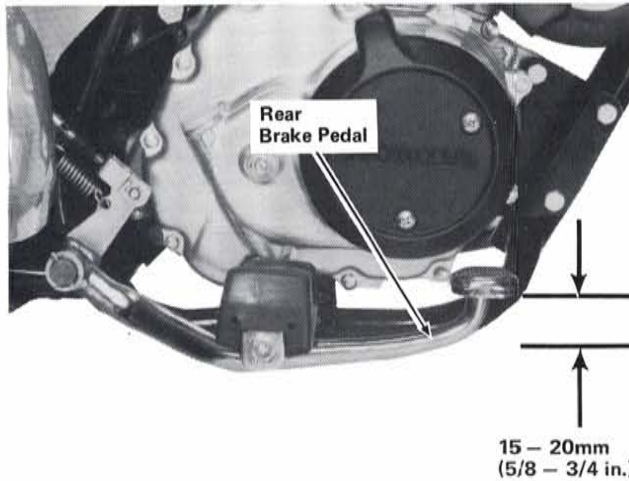
Front
Brake Lever

15 - 20mm
(5/8 - 3/4 in.)

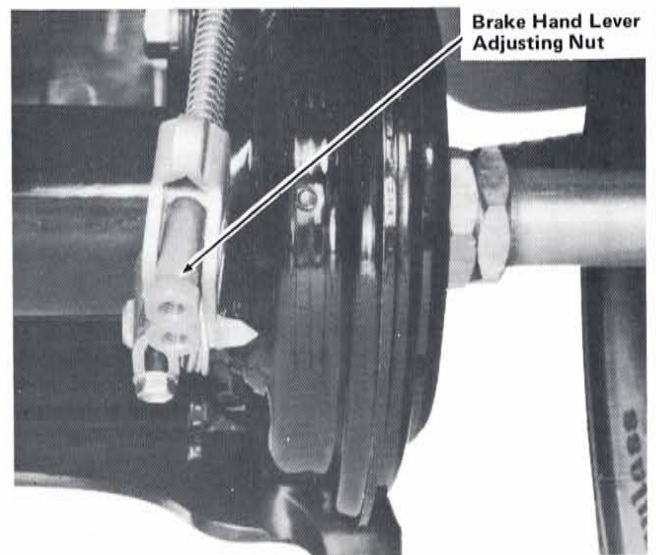
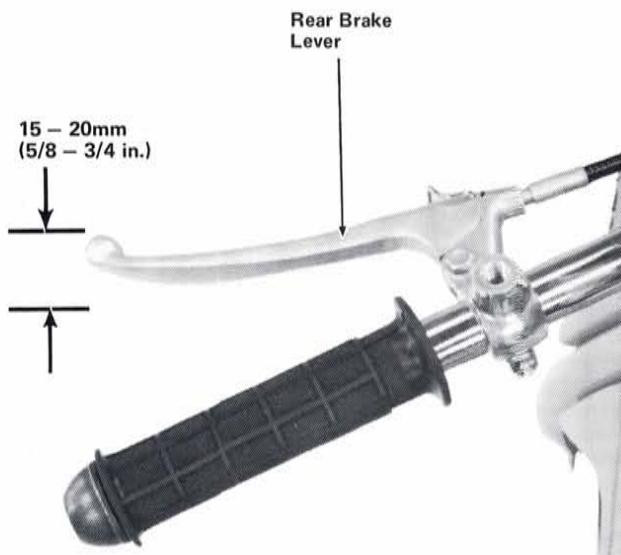


Adjusting
Nut

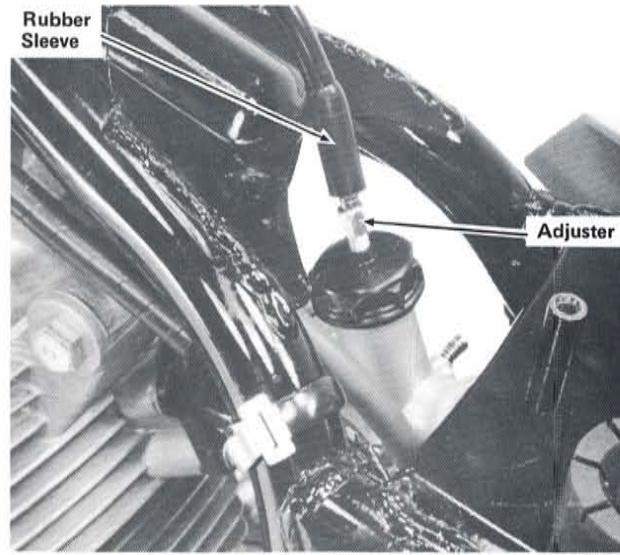
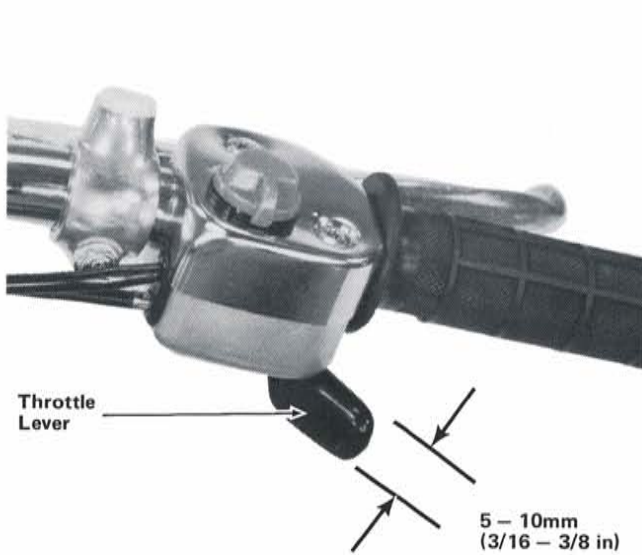
STEP 63—Raise front wheel off ground using a support block under engine. Spin front wheel by hand and measure free play of front brake lever before brake starts to engage. Free play, measured at tip of brake lever, should be between 15 and 20mm ($5/8 - 3/4$ in.). If adjustment is necessary, turn adjusting nut on front brake arm. Remove support block under engine.



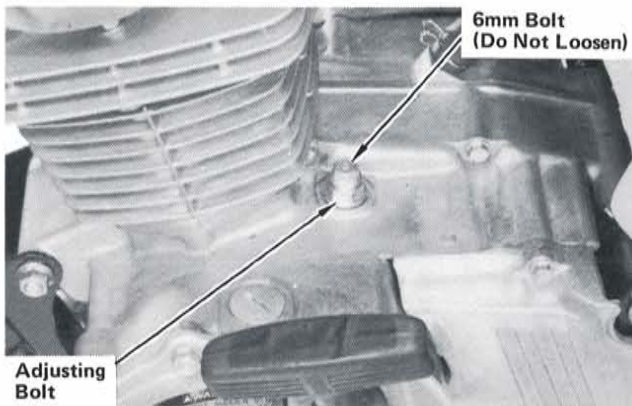
STEP 64—Raise rear wheels off ground using a support block under vehicle. Rotate rear wheels by hand measure free play before brake starts to engage. Free play, measured at tip of brake pedal, should be maintained between 15 and 20mm (5/8 - 3/4 in.). To adjust free play, turn adjusting nut. Turning adjusting nut clockwise will decrease free play.



STEP 65—Spin rear wheels by hand and measure free play of rear brake lever before brake starts to engage. Free play, measured at tip of brake lever, should be between 15 and 20mm (5/8 - 3/4 in.). If adjustment is necessary, turn adjusting nut. Turning adjusting nut clockwise will decrease free play. Remove block from under vehicle.



STEP 66—Check throttle cable for condition. Check that throttle lever free play is within 5 – 10mm (3/16 – 3/8 in.) at tip of throttle lever. Check for smooth operation of throttle lever from fully closed to fully open in all steering positions and that throttle lever automatically returns from fully open to fully closed when released. If necessary to adjust free play, slide rubber sleeve back to expose adjuster on top of carburetor. Turn adjuster as required and slide rubber sleeve back over cable adjuster.



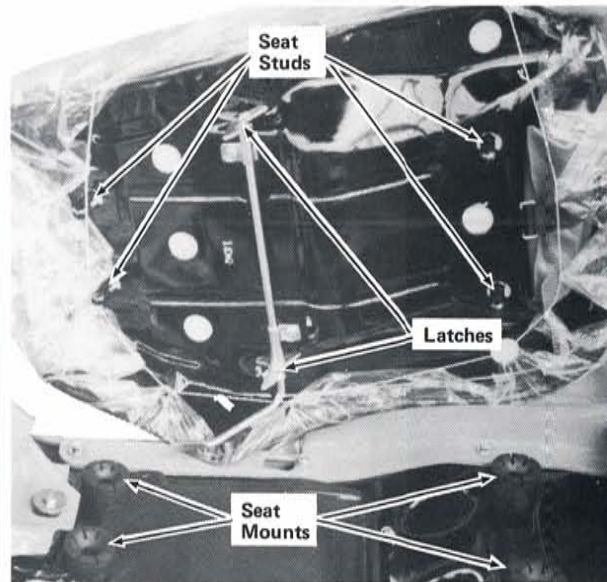
STEP 67—Adjust cam chain as follows:

1. Start engine and allow it to idle.
2. Remove rubber cap from tensioner adjusting bolt.
3. Loosen cam chain tensioner adjusting bolt to allow cam chain to automatically adjust itself to correct tension.

NOTE: Do not loosen the 6mm bolt.

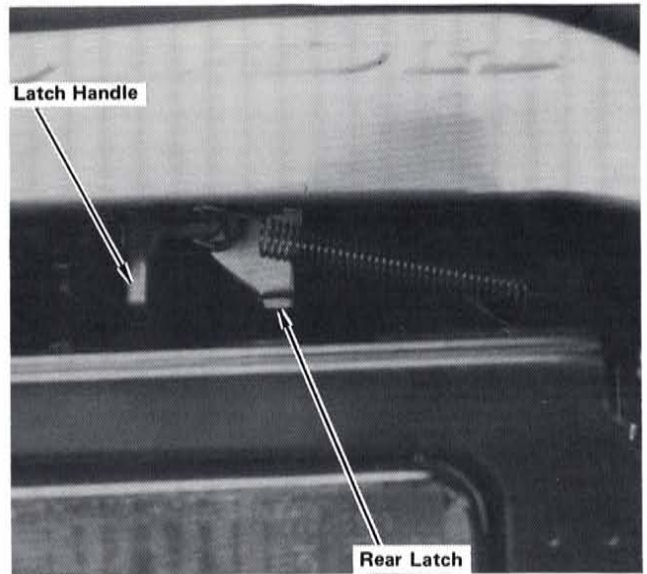
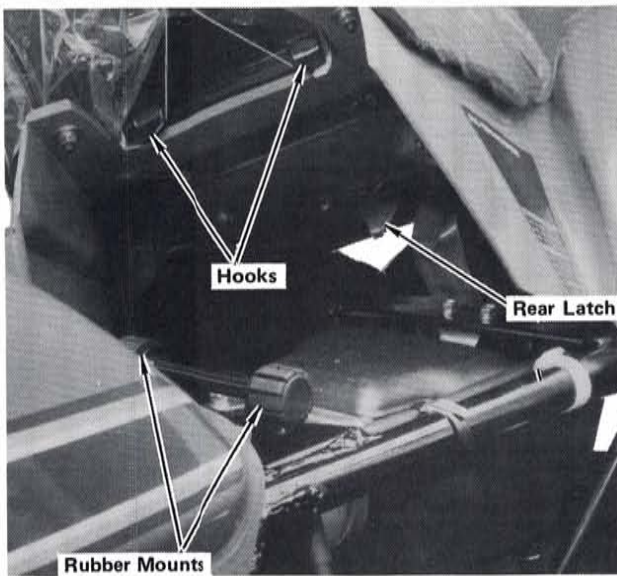
4. Retighten cam chain tensioner adjusting bolt.
5. Reinstall rubber cap over tensioner adjusting bolt.

1980 MODEL ONLY



STEP 68—Insert seat studs into holes in seat mounts and engage seat latches.
NOTE: Check that latches are fully engaged.

1981 MODEL ONLY



STEP 69—Slip hooks at front of seat over rubber mounts on frame and lock rear of seat down with latch. Be sure latch is fully engaged.

TORQUE TABLE

ITEM	SIZE		TORQUE
Handlebar upper holder bolts	6 mm		1.0 kg-m (8 lb-ft)
Front fender bolts	6 mm		1.0 kg-m (8 lb-ft)
Front axle nuts	12 mm		6.0 kg-m (44 lb-ft)
Rear wheel hub nuts (1981)	8 mm		2.2 kg-m (16 lb-ft)
Rear axle nuts	14 mm		7.0 kg-m (51 lb-ft)
Carrying handle	8 mm		2.2 kg-m (16 lb-ft)
Oil drain plug	36 mm		1.2 kg-m (9 lb-ft)
Valve adjuster caps	36 mm		1.2 kg-m (9 lb-ft)
Cam chain tensioner bolt	16 mm		1.8 kg-m (13 lb-ft)
Front fork bolts	10 mm	(1980)	4.4 kg-m (32 lb-ft)
	12 mm	(1981)	6.0 kg-m (44 lb-ft)

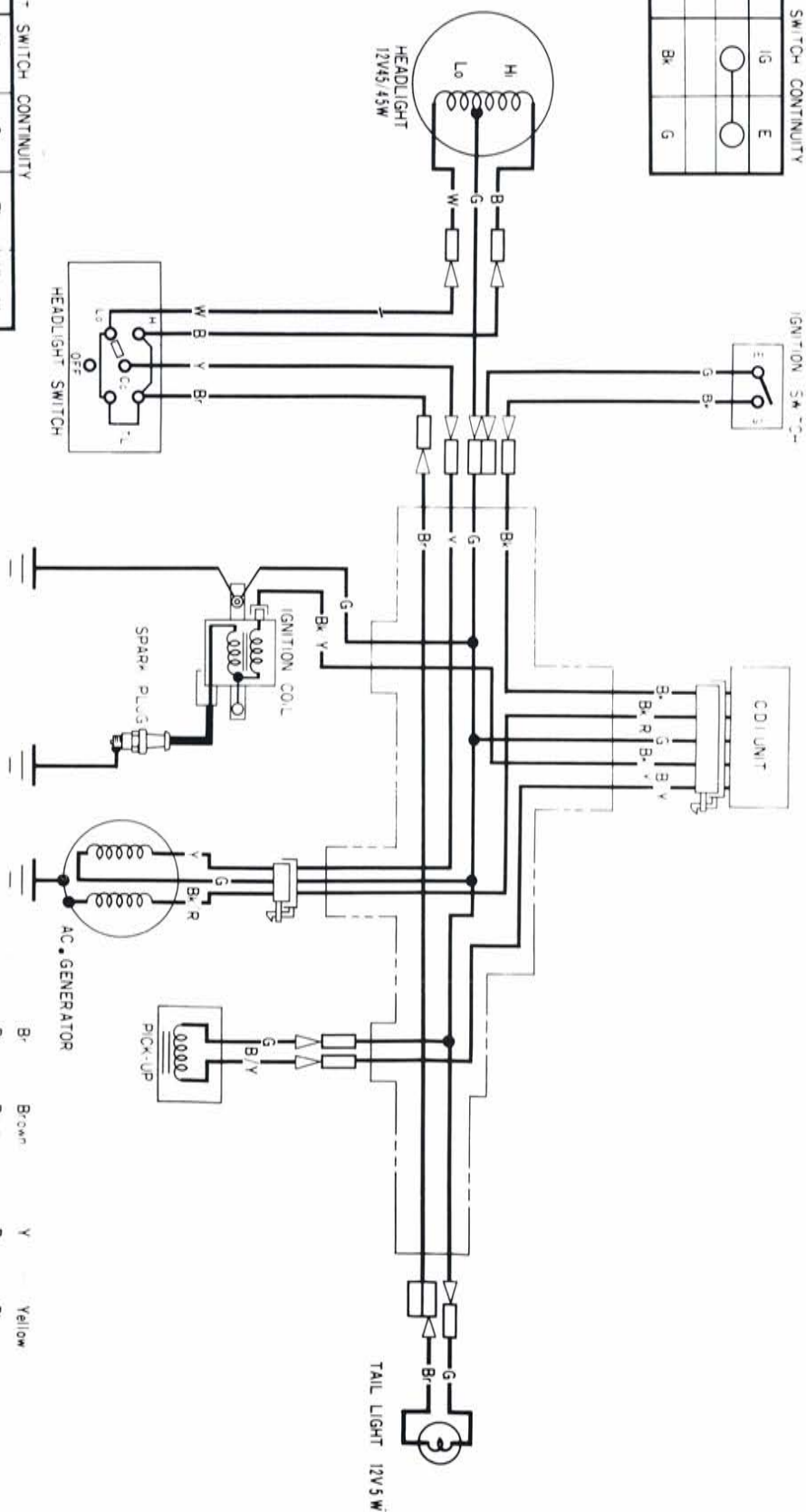
1980 MODEL ONLY

IGNITION SWITCH CONTINUITY

OFF	IG	E
ON		
COLOR	Bk	G

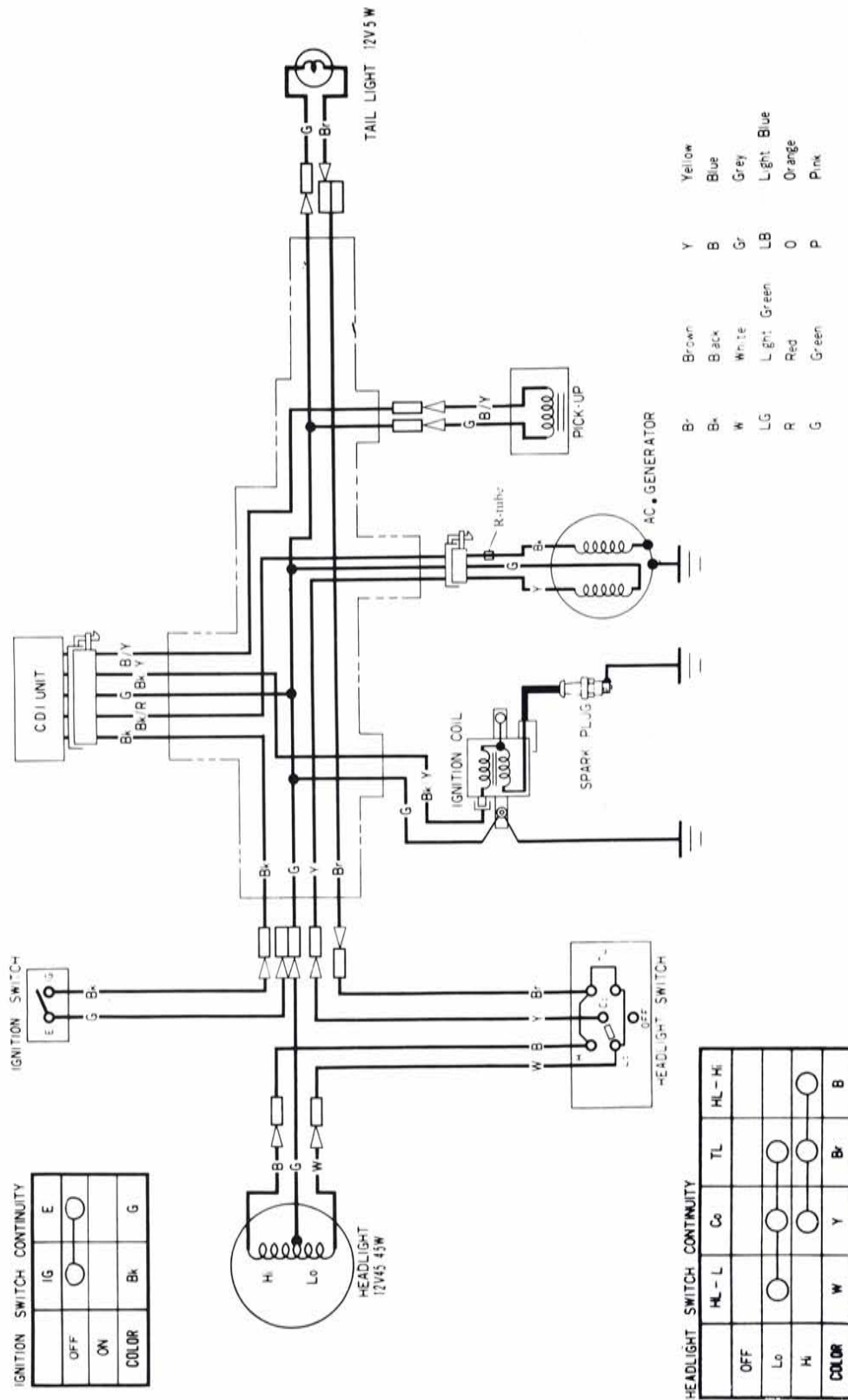
HEADLIGHT SWITCH CONTINUITY

OFF	HL-L	Co	TL	HL-H
Lo				
Hi				
COLOR	W	Y	Br	B



- Br Brown
- Bk Black
- W White
- LG Light Green
- R Red
- G Green
- Y Yellow
- B Blue
- Gr Grey
- LB Light Blue
- O Orange
- P Pink

1981 MODEL ONLY



NOTE: Check all items listed on the following Pre-delivery Service Check List. Refer to owner's manual or shop manual for specifications and detailed procedures. Always test ride the unit to make sure that it is functioning properly.

PRE-DELIVERY SERVICE CHECK LIST

- Adjust front and rear brakes, check cable routing and check operation.
- Drain oil from crankcase (if necessary). Refill crankcase with recommended oil.
- Remove and inspect fuel tank, drain and flush.
- Check and clean air filter element.
- Check valve clearance; adjust if necessary.
- Reinstall fuel tank, fill turn on petcock and check for leaks.
- Check ignition timing.
- Adjust idle speed.
- Check throttle lever free play, cable routing, and operation in all steering positions.
- Adjust cam chain tension.
- Adjust and lubricate drive chain.
- Check tire pressure.
- Inspect electrical components for proper operation and adjustment.
 - Headlight: Adjust.
 - Taillight.
 - Engine stop switch.
- Check security of all nuts, bolts, and other fasteners.
- Check to ensure all applicable recall and product update campaigns are complied with.
- TEST RIDE: Check performance, handling, and operation:
 - Transmission and clutch: Ease of shifting, clutch operation, etc.
 - Acceleration: Smoothness, etc.
 - Cruising: Smoothness, etc.
 - Handling: Stability and cornering.
 - Brakes: Smoothness and stopping power.
 - Idling: Smoothness, throttle response, and return to idle.
 - Recheck idle speed after 10 minutes of stop and go operation.
 - Upon completion of test ride, check for fuel and oil leaks.

1980 LOOSE PARTS

The following is a list of items contained in the parts package carton and loose parts in the crate:

PART NAME	QTY	H/C	PART NUMBER
Handlebar	1	-----	5310Z-956-0000
Upper holder	2	066162	95014-21101
Washer, plain, 6 mm	4	005907	94101-06000
Bolt, hex head, 6 x 28 mm	4	017012	90117-065-000
Rear wheel	2	-----	-----
Washer, 14 mm	2	070792	42322-943-000
Castle nut, 14 mm	2	023402	94011-14000-OS
Pin, cotter, 3.0 x 25 mm	4	005842	94201-30250
Seat	1	-----	-----
Rear fender, L.	1	084298	80150-958-000ZA
Rear fender, R.	1	084294	80100-958-000ZA
Rear mud guard	2	084295	80111-958-000
Backing plate, rear, rear fender	2	084296	80111-958-000
Backing plate, side, rear fender	2	084297	80113-958-000
Bolt, 5 x 18 mm	18	-----	90105-958-000
Nut, flange, 5 mm	8	061267	94050-05080
Stay, rear fender	2	084305	80121-958-000
Carrying handle	1	084311	81200-958-000
Bolt/washer, 8 x 16 mm, carry pipe	4	070902	93493-08016
Bolt/washer, 8 x 16 mm, rear fender stays	2	070902	93493-08016
Collar, number bracket, R. and L. rear fenders	12	084361	84706-415-000
Bolt/washer, 6 x 16 mm R. and L. rear fenders	10	073758	93492-06016-08
Screw/washer, 6 x 16 mm	2	063474	93892-06016-08
Front fender	1	084217	61100-958-000ZA
Front mud guard	1	084221	61861-958-000
Screw, 5 x 12 mm, front mud guard	3	-----	90104-958-000
Washer, plain, 5 mm	3	079597	94103-05800
Washer, plain, 5 mm	3	005905	94101-05000
Cap nut, 5 mm	3	084345	94021-05000-OS
Fixing washer, front fender	4	029937	65348-086-000
Bolt, hex head, 6 x 16 mm	4	062380	92000-06016-OH
Bolt, hex head 8 x 25 mm, front brake panel	1	026215	92000-08025-OH
Collar, front brake stopper, front brake panel	1	084226	45101-958-000
Nut, self-locking, 8 mm, front brake panel	1	059948	90115-659-003
Adjusting nut B	1	025776	95015-42000
Brake rod spring A	1	027105	95014-73100
Brake arm joint B	1	040094	95015-32001
Front wheel	1	-----	-----
Front axle	1	084232	44301-958-000
Front axle collar	1	023386	44302-918-000
O-ring, 1.9 x 11 mm	2	079409	91301-671-671
Front axle side collar	1	084233	44312-958-000
Axle nut, 12 mm	2	024845	90305-051-000
Tool box	1	-----	80200-958-000
Tool set	1	084328	89010-958-000
Battery band A	1	033860	95012-11000
Owner's manual	1	084329	3195800

1981 LOOSE PARTS

The following is a list of items contained in the parts package carton and loose parts in the crate:

PART NAME	QTY	H/C	PART NUMBER
Upper holder			
Upper holder	2	066162	95014-21101
Washer, plain, 6mm	4	005907	94101-06000
Bolt, hex 6 x 28 mm	4	017012	90117-065-000
Washer, 14 mm	2	070792	42322-943-000
Nut, castle, 14 mm	2	023402	94011-14000-0S
Pin, cotter, 3 x 25 mm	2	005842	94201-30250
Rear mud flap	2	100089	80111-958-670
Rear backing plate (rear)	2	100380	80112-958-670
Rear backing plate (side)	2	100381	80113-958-670
Bolt, screw, 4 x 12 mm	10	032208	90164-357-000
Washer, plain, 4 mm	10	033146	94101-04800
Nut, hex, 4 mm	10	056211	94001-04080-0S
Carrier pipe, comp.	1	100383	81200-958-670
Bolt, washer, 8 x 20 mm	4	073767	93493-08020-08
Front fender	1	-----	61100-958-670
Washer, front cover fixing	4	029937	64348-086-000
Bolt, hex, 6 x 12 mm	4	073745	92000-06012-0H
Washer, plain, 6 mm	2	045012	94103-06000
Front mud flap	1	096603	61111-943-000
Nut, headlight setting	3	095557	61304-958-003
Screw, 6 x 7 mm	3	081065	90102-673-003
Front axle	1	100270	44301-958-670
Front axle collar	2	023386	44302-918-000
Nut, axle, 12 mm	2	095562	90305-169-000
Pin, cotter, 3 x 25 mm	2	005842	94201-30250
Front axle side collar	1	084233	44312-958-000
O-ring, 13.5 x 1.4 mm	2	034790	91307-611-000
Rear wheel hub	2	070793	42410-943-000
Washer, spring, 8 mm	6	005898	94111-08000
Nut, hex, 8 mm	6	016733	94001-08000-0S
Brake arm joint B	1	040094	95015-32001
Adjust nut B	1	025776	95015-42000
Brake rod spring A	1	027105	95014-73100
Front brake stopper collar	1	084226	45101-958-000
Front brake stopper bolt	1	095534	90124-958-000
Nut, self lock, 8 mm	1	059948	90115-659-003
Pin, cotter, 2.0 mm	1	005834	94201-20150
Owner's manual	1	094863	3195801

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