

In compliance with DOT 49 CFR §178.2 (c), persons shipping Skolnik drums must comply with the following closure instructions.

CLOSURE INSTRUCTIONS FOR SL5501 DRUM LINE (SEAMLESS):

1. CHECK GASKETS – and ensure gasket is properly seated on plug.
2. INSERT PLUG – into flange and tighten to specifications listed in the table with a calibrated torque wrench, and do not cross thread.

<u>PLUG TYPE</u>	Tri-Sure (SL5501)			Drop Forged (SL5501DF)
<u>GASKET TYPE</u>	Buna	Poly or Teflon	EPDM	Teflon Encapsulated Viton
<u>3/4" PLUG TORQUE</u>	12 ft-lbs	20 ft-lbs	12 ft-lbs	20 ft-lbs
<u>2" PLUG TORQUE</u>	20 ft-lbs	30 ft-lbs	20 ft-lbs	50 ft-lbs

IMPORTANT NOTES:

1. A drum is properly closed only when all steps are completed in the matter and sequence indicated. If difficulties are encountered, do not ship the drum call Skolnik for further instruction.
2. Under the applicable DOT regulations, any changes made to the method of closure or closure components constitute a change in the design type of this packaging, and invalidates the certification.
3. After filling and prior to transport, the shipper should verify the torque of all closures to determine if the effects of heating and cooling or gasket relaxation have resulted in the need to re-tighten the closure.
4. Drums are tested at room temperature.