

8 step Air Brake Inspection

Set up – chock tires, release tractor brakes (and trailer if applicable), turn off engine, turn key to on position.

- 1. <u>STATIC TEST</u> release parking brake, once pressure gauge stabilizes pressure should not drop more than 3psi in 60 sec.
- 2. <u>APPLIED TEST</u> apply brakes 75-90psi ~ pressure should not drop more than 4psi in 60 sec.
- 3. <u>LIGHTS AND INDICATORS</u> pump brake pressure down until low air lights come on ~ pressure should be 60-65psi
- 4. TRACTOR PROTECTION VALVE pump brake pressure down until tractor & trailer brakes pop out. ~ pressure should be 25-35psi
- 5. <u>AIR PRESSURE BUILD</u> turn engine on (using "safe start" method). ~pressure should build at a rate of either 0-100psi in 2:45 or 80-100psi in :45.
- 6. <u>GOVERNOR POP-OFF</u> air pressure should stop building at approx. 125psi
- 7. <u>PARKING BRAKE TEST</u> set tractor brake and pull against it in a low gear. Repeat with trailer brake.
- 8. <u>SERVICE BRAKE TEST</u> select a low gear and pull ahead at approx. 5mph and press brake to ensure the brake system stops the vehicle.



