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DRAWN BY	GREG CHAMPION
APR BY	
DATE	

SURE-FEED ENGINEERING

TITLE
TUV FF 14 Feeder

TUV Schematic FF14 w/ 24V Ready Fn.

Drawing Number

SCALE 1:1

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1. Install opto relay as K3 (98020-082).
2. Remove yellow wire between K1.A1 & K2.A1, and move yellow wire (TB2.3) from K2.A1 to K1.A1.
3. Add RS3/label kit and connect yellow wire (RS3.1) to K2.A1.
4. Connect yellow wire (RS3.1B) to TB2.3.
5. Add 0.187" Faston ♂ and move green wire (J1.12) from TB2.2 to RS3.1A (0.187" Faston ♂).
6. Add green/yellow wire between K3.A2 and PE (common 24 volt and 5 volt).