

## Tank Testing and Marking

All tanks must be tested on a periodic basis as shown in the following table (Table 7.1 in CSA B620):

Type	External Inspection	Internal Inspection	Lining Inspection	Leakage Test	Pressure, Hydro or Pneumatic
<b>406/306</b>	1 year	5 years		1 year	5 years
<b>406/306 Crude</b>	2.5 years	5 years		2.5 years	5 years
<b>407/307</b>	1 year	5 years		1 year	5 years
<b>407 Vacuum with full opening heads</b>	6 months	5 years		1 year	2 years
<b>412/312</b>	1 year	5 years		1 year	5 years
<b>412 Vacuum with full opening heads</b>	6 months	5 years		1 year	2 years
<b>423</b>	1 year	1 year		1 year	5 years
<b>350</b>	6 months	1 year		1 year	2 years
<b>350 Crude</b>	1 year	1 year		1 year	2 years
<b>331</b>	1 year	5 years		1 year (2 years for Chlorine)	5 years (2 years for Chlorine)
<b>338</b>	1 year				5 years
<b>341</b>	1 year	10 years (unless alternative testing is used)			10 years
<b>11</b>	1 year	10 years if it has a manhole		1 year	5 years
<b>51 Portable</b>	2.5 years	5 years	5 years		5 years
<b>56/57 Portable</b>	2.5 years				2.5 years
<b>60 Portable</b>	2 years	4-8-10-12 years then every year	4-8-10-12 years then every year		4-8-10-12 years then every year
<b>Types 1,2 and 3 Intermodal</b>	2.5 years	2.5 years	5 years		5 years
<b>UN 31 Intermediate Bulk Container (Slip Tanks)</b>	5 years			5 years	

Lined and unlined tanks in corrosive service must have an annual internal inspection. The lined tanks must also have the lining checked at the same time interval. Unlined tanks in corrosive service must have an annual internal inspection and a thickness test done every 2 years.

All tanks with an upper coupler must have the tank checked for corrosion under the upper coupler every 5 years.

For additional requirements, refer to Table 7.1, Table 7.2, Table 7.3 and related legend from CSA B620.