MATERIAL SAFETY DATA SHEET

I. IDENTIFICATION

PRODUCT NAME: #14-100 Buffing Solution (Rubber Cleaner)
CHEMICAL NAME: Mixed Hexane and Xylenes
FORMULA: Trade Secret
SYNONYMS:
HAZARD CLASSIFICATION NOS.: 1B Flammable Liquid
TRANSPORTATION: Flammable Liquid HM181
CAS#: 1330-20-7 (110-54-3)

II. PHYSICAL DATA

BOILING POINT: 66 110 142 C / 151 230 288 F
SPECIFIC GRAVITY: .77
VAPOR DENSITY: Heavier than air
PERCENT VOLATILES BY VOLUME: 100.00
APPEARANCE AND ODOR: Liquid, Water – White

III. INGREDIENTS

<table>
<thead>
<tr>
<th>MATERIAL</th>
<th>%</th>
<th>TLV UNITS</th>
<th>HAZARD</th>
<th>CAS#</th>
</tr>
</thead>
<tbody>
<tr>
<td>Hexane</td>
<td>45 - 55</td>
<td></td>
<td>Flammable</td>
<td>110-54-3</td>
</tr>
<tr>
<td>Xylene</td>
<td>35 - 40</td>
<td></td>
<td>Flammable - Irritant</td>
<td>1330-20-7</td>
</tr>
<tr>
<td>Heptane</td>
<td>5 - 10</td>
<td></td>
<td>Flammable</td>
<td>142-82-5</td>
</tr>
</tbody>
</table>

IV. FIRE AND EXPOSURE HAZARD DATA

FLASH POINT (TEST METHODS): -15° C / 9° F TCC
FLAMMABLE LIMITS IN AIR (% BY VOLUME): LOWER: N/A ; UPPER: N/A
EXTINGUISHING MEDIA: Class B (Carbon Dioxide of Foam)
SPECIAL FIRE FIGHTING PROCEDURES:
Water spray, use fog nozzle if water is used. DO NOT enter confined fire space without full fire gear.

UNUSUAL FIRE & HAZARD EXPLOSION HAZARDS:
Extremely flammable
V. HEALTH HAZARD DATA

EXPOSURE LIMITS TLV, PEL, AND SOURCE: 250 PPM

ACUTE EFFECTS OF OVEREXPOSURE:
- SWALLOWING: May cause nausea, vomiting & diarrhea
- SKIN ABSORPTION: Irritation
- INHALATION: May cause dizziness
- SKIN CONTACT: Irritation
- EYE CONTACT: Irritation, redness, tearing

CHRONIC EFFECTS OF OVEREXPOSURE: None known
OTHER HEALTH HAZARDS: None known

EMERGENCY & FIRST AID PROCEDURES

SWALLOWING: DO NOT induce vomiting. Seek immediate medical attention.
SKIN: Wipe off and rinse with water.
INHALATION: Give oxygen
EYES: Flush with water for 15 minutes. Obtain medical attention from physician.

PRIMARY ROUTE OF ENTRY: Inhalation
NOTE TO PHYSICIAN:

VI. REACTIVITY DATA

STABILITY
- UNSTABLE: X
- STABLE: None
- CONDITIONS TO AVOID: N/A

INCOMPATIBILITY (MATERIALS TO AVOID): Strong oxidizers
HAZARDOUS COMBUSTION OR DECOMPOSITION PRODUCTS: CO or CO2

HAZARDOUS POLYMERIZATION
- MAY OCCUR: X
- WILL NOT OCCUR: None
- CONDITIONS TO AVOID: N/A

VII. SPILL OR LEAK PROCEDURES

STEPS TO BE TAKEN IF MATERIAL IS RELEASED OR SPILLED:
- Contain spill, provide adequate ventilation, keep people away, extinguish all ignition sources, use dry absorbent.

WASTE DISPOSAL METHOD: Dispose of in accordance with Federal, State, and Local regulations.

VIII. SPECIAL PROTECTION INFORMATION

- RESPIRATORY PROTECTION (SPECIFY TYPE): None
- VENTILATION: Yes
- PROTECTIVE GLOVES: None
- EYE PROTECTION: Safety Glasses
- OTHER PROTECTIVE EQUIPMENT: None
IX. SPECIAL PRECAUTIONS

PRECAUTIONS TO BE TAKEN IN HANDLING AND STORING:
Follow safe work / manufacturing practices.

OTHER PRECAUTIONS:
None

X. CARCINOGEN EVALUATION
None of the raw material components of this product are known or suspected to be carcinogens.

XI. MSDS PREPARATION INFORMATION

THIS MSDS WAS PREPARED BY:

Charles Muhs
Technical Advisor / 31 Inc.
100 Enterprise Drive
Newcomerstown, OH 43832

THIS MSDS WAS LAST UPDATED ON: (DATE) July 13, 2005

XII. HMIS RATING

HEALTH: FLAMMABILITY: REACTIVITY: PERSONAL PROTECTIVE EQUIP.:
2            3         0         X

THE INFORMATION CONTAINED HEREIN IS BASED ON DATA CONSIDERED ACCURATE. HOWEVER, NO WARRANTY IS EXPRESSED OR IMPLIED REGARDING THE ACCURACY OF THIS DATA OR THE RESULTS TO BE OBTAINED FROM THE USE THEREOF. VENDOR ASSUMES NO RESPONSIBILITY FOR INJURY TO VENDEE OR THIRD PERSONS PROXIMATELY CAUSED BY THE MATERIALS IF REASONABLE SAFETY PROCEDURES ARE NOT ADHERED TO AS STIPULATED IN THE DATA SHEET. ADDITIONALLY, VENDOR ASSUMES NO RESPONSIBILITY FOR INJURY TO VENDEE OR THIRD PERSONS PROXIMATELY CAUSED BY ABNORMAL USE OF THE MATERIAL, EVEN IF REASONABLE SAFETY PROCEDURES ARE FOLLOWED. FURTHERMORE, VENDEE ASSUMES THE RISK IN HIS USE OF THE MATERIAL.