

FIVE1FOUR  
*Supply Co.*

MTL | 62'

FALL/WINTER

*Twenty Twenty-Three*

CATALOGUE

*Your Custom Knitwear Partner Since 1962*

[www.514supplyco.com](http://www.514supplyco.com)

For three generations, our family has designed and manufactured active and leisure knitwear for the largest brands in North America.

Located in Montreal, Quebec, Canada, our team of knitwear veterans has proudly helped create your Custom Branded product with the Made in North America label for over 60 years.

When working factory direct, you are dealing directly with the team that is designing, developing and delivering your product.

Advantages of partnering with our North American factory:

- ✓ Reduced Development & Production Times
  - ✓ Factory Direct Pricing and Service
  - ✓ Duty and Tarif Free
- ✓ No Additional International Fees and Charges
- ✓ Quicker Turnaround with our Domestic Shipping Times
  - ✓ In Stock Blanks All Year Long
  - ✓ Custom Embellishment Programs
- ✓ Proudly able to tell your brand story as Made in North America
  - ✓ Get to work with the best team in the industry!

We thank you for your continued support of North American Manufacturing



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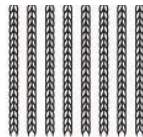
# ICONS



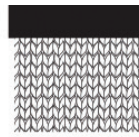
FINE GAUGE



THICK GAUGE



RIB CUFF



FLAT KNIT



CIRCULAR



MIX YARN



4 SEAM



6 SEAM



COTTON



WOOL



FLEECE



MAGIC KNIT



BEST SELLER



NEW

# COLOR PALETTE

100% Acrylic | All styles available in our 100 colours

## 2023 Trending Colors



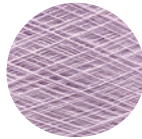
APRICOT  
PMS 1565



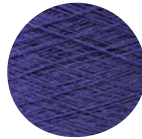
ASTRO DUST  
PMS 2342



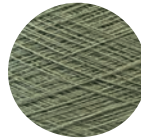
OAT MILK  
PMS 4248



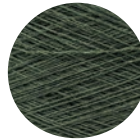
LAVENDER  
PMS 263



CADET  
PMS 3581



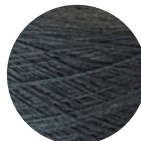
SEA SPRAY  
PMS 4181



PINECONE  
PMS 5605



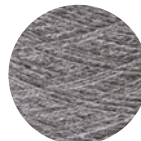
BLACK-R  
BLACK



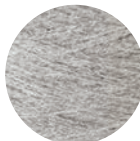
CHARCOAL  
PMS 4133



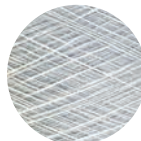
H. MED. GREY-R  
COOL GREY 11



H. GREY 121-R  
PMS 430



H. GREY 119-R  
PMS 4274



HIGHRISE  
PMS 5435



WHITE  
WHITE



WINTER WHITE-R  
WHITE



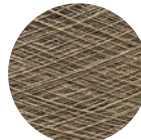
RO PRISTINE  
PMS 7527



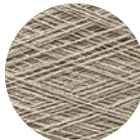
RO BIRCH  
WARM GREY 1



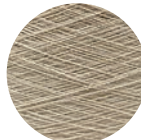
NATURAL  
PMS 7506



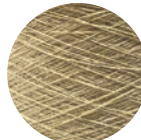
ATMOSPHERE  
PMS 4270



TEAK  
PMS 7529



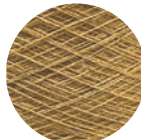
KHAKI  
PMS 4240



CORIANDER  
PMS 2325



CAMEL  
PMS 4251



H. DK GOLD  
PMS 4495



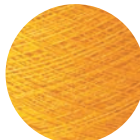
HARVEST GOLD  
PMS 118



GOLDEN  
PMS 131



SAFFRON  
PMS 1235



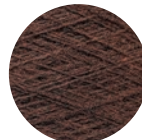
CANARY-K  
PMS 124



CREAM  
PMS 4001



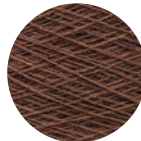
BUTTER  
PMS 7499



BROWN-R  
PMS 4625



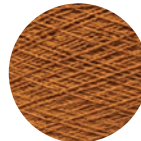
DK BROWN  
BLACK 5



MUSTANG  
PMS 476



OTTER-K  
PMS 1395



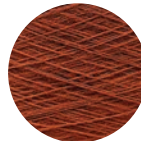
CATHAY SPICE  
PMS 146



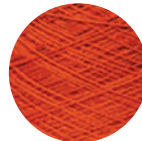
CORNSIL  
PMS 466



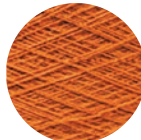
CAPPUCCINO  
PMS 4243



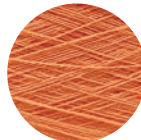
RUST  
PMS 1685



PUMPKIN  
PMS 1665



BT ORANGE  
PMS 2019



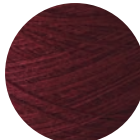
PEACH  
PMS 4011



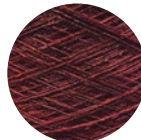
PAPAYA  
PMS 486



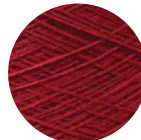
LT PEACH  
PMS 4030



ZINFANDEL-R  
PMS 7421



BURGUNDY  
PMS 188



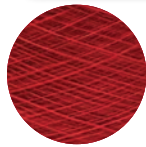
DARK RED-R  
PMS 7427



OLD RUBY-K  
PMS 7622

# COLOR PALETTE

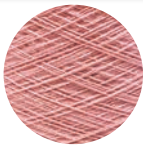
100% Acrylic | All styles available in our 100 colours



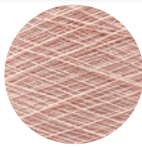
LIPSTICK  
PMS 193



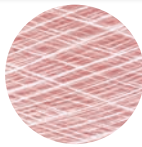
MICKEY RED-K  
PMS 3517



DUSTY ROSE  
PMS 2446



BLUSH  
PMS 4031



BLUSH PINK-K  
PMS 182



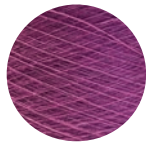
MAGENTA  
PMS 233



NEON PINK  
PMS 213



HIBISCUS  
PMS 2346



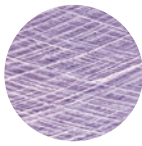
HOLLYHOCK  
PMS 255



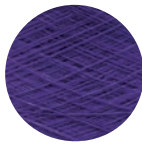
DK LAVENDER  
PMS 254



PURPLE  
PMS 3593



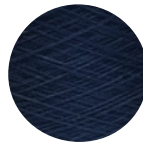
LILAC  
PMS 2635



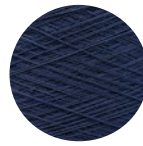
FIELD PURPLE-K  
PMS 2105



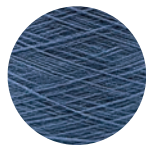
NAVY-R  
PMS 296



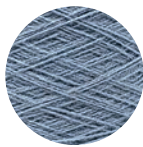
MIDNIGHT-K  
PMS 4280



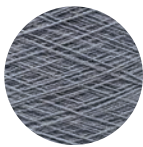
ESTATE BLUE  
PMS 289



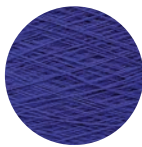
DENIM  
PMS 2151



BLUE SHADOW  
PMS 7454



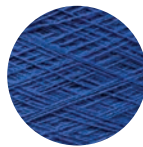
SLATE  
PMS 4136



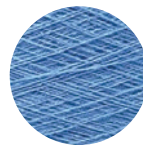
ROYAL  
PMS 2369



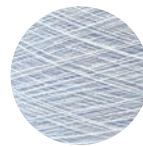
S ROYAL-K  
PMS 286



BRIGHT ROYAL  
PMS 2387



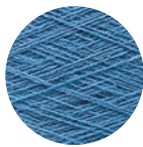
AZURE BLUE  
PMS 279



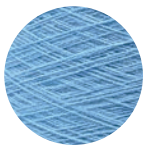
ICE  
PMS 2707



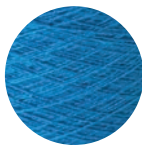
TRUE BLUE-K  
PMS 4152



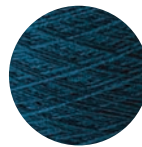
HARBOR  
PMS 2383



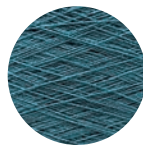
LT BLUE  
PMS 292



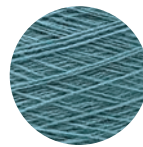
AZULE BLUE  
PMS 7690



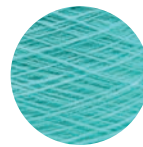
SEAPORT-K  
PMS 3035



OCEAN  
PMS 2181



MAUI BLUE  
PMS 2209



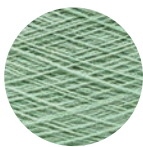
GLACIER  
PMS 2197



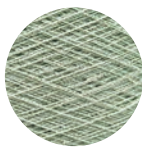
TURQ  
PMS 2236



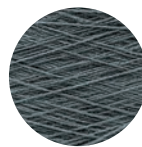
YUCCA  
PMS 7471



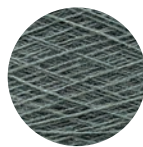
CANTON  
PMS 2455



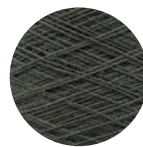
JADETTE  
PMS 4171



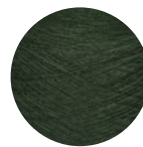
DK SLATE  
PMS 4161



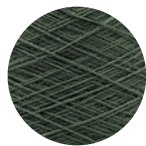
LEAD  
PMS 444



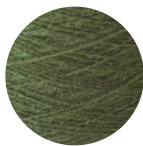
THISTLE  
PMS 5467



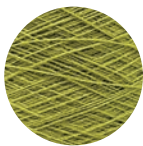
DK. OLIVE  
PMS 4203



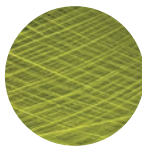
IVY  
PMS 553



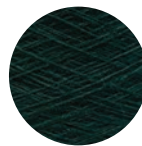
NEW OLIVE-K  
PMS 7762



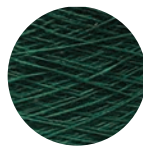
GLADE  
PMS 7747



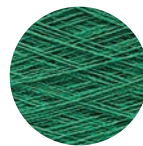
MARGARITA  
PMS 382



PINE GREEN  
PMS 627



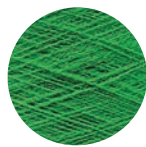
DK. GREEN  
PMS 3435



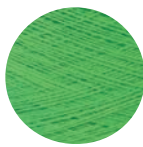
BIC GREEN  
PMS 7728



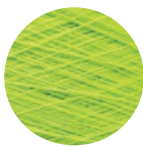
ZOOM GREEN  
PMS 349



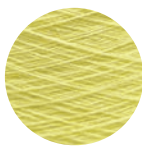
CHROMA GREEN-K  
PMS 7482



NEON GREEN  
PMS 2268



SAFETY YELLOW-K  
PMS 2296



LT YELLOW  
PMS 601



LEMON  
YELLOW C





# ESSENTIALS COLLECTION

*Fall / Winter 2023*

---

Your timeless every day basics.  
The “MUST HAVES” for comfort and casual lifestyles.  
The Essentials Collection can be purchased as is or easily  
embellished to make it your own.

# ESSENTIALS

## STYLE | #907 - DRUMMOND



APRICOT CRUSH

CONTENT | 100% ACRYLIC

DESCRIPTION | LOOSE FINE KNIT CUFFED BEANIE, SELF LINER



FGG



BLACK



H. MED. GREY



WHITE



GOLDEN



SEA SPRAY



MIDNIGHT



PINECONE



OATMILK



H. GREY 119



DARK RED



CATHAY SPICE



CADET

## STYLE | #914 - MEILLEUR



ASTRO DUST

CONTENT | 100% ACRYLIC

DESCRIPTION | RIB KNIT CUFFED BEANIE, SELF LINED



TGG



OATMILK



PINECONE



H. GREY 119



SEA SPRAY



CADET



GOLDEN



H. MED. GREY



DARK RED



CATHAY SPICE



BLACK



H. ATMOSPHERE



APRICOT CRUSH



# ESSENTIALS

STYLE | #920 - HOCHELAGA



SEA SPRAY



MIDNIGHT



DARK RED



GOLDEN



H. MED. GREY



BLACK



H. GREY 119



PINECONE



H. ATMOSPHERE



APRICOT CRUSH



OATMILK



CADET



ASTRO DUST

CONTENT | 100% ACRYLIC

DESCRIPTION | WAFFLE KNIT CUFFED BEANIE, SELF LINED



TGG



STYLE | #949 - MANSFIELD



DARK RED



CADET



CATHAY SPICE



H. GREY 119



OATMILK



GOLDEN



ASTO DUST



PINECONE



BLACK



H. ATMOSPHERE



SEA SPRAY



APRICOT CRUSH



MIDNIGHT

CONTENT | 100% ACRYLIC

DESCRIPTION | TALL KNIT CUFFED BEANIE, SELF LINED



FGG



# ESSENTIALS

## STYLE | #825 - EMERSON

CONTENT | 100% ACRYLIC  
DESCRIPTION | LIGHTWEIGHT KNIT BEANIE  
WITH 3" SELF LINER



FGG



ZINFANDEL



HARVEST GOLD



BT ORANGE



BLACK



CAPPUCINO

## STYLE | #919 - IBERVILLE

CONTENT | 100% ACRYLIC  
DESCRIPTION | LIGHTWEIGHT KNIT  
CUFFED BEANIE, SELF LINED

FGG



BLUE/BLACK



BLACK/WHITE



EBONY/BLACK



BLACK/ZINFANDEL

## STYLE | #913 - FLEURY

CONTENT | 100% ACRYLIC  
DESCRIPTION | FINE KNIT CUFFED BEANIE,  
SELF LINED

FGG



PINECONE



PUMPKIN



GOLDEN



MUSTANG



RO BIRCH

# ESSENTIALS

## STYLE | #803 - LEGENDRE

CONTENT | 100% ACRYLIC  
DESCRIPTION | CABLE KNIT CUFFED BEANIE  
WITH FAUX FUR POM, SELF LINED (POM OPTIONAL)



BLACK



WHITE



CAMEL



SAFFRON



JADETTE

## STYLE | #805 - PARC

CONTENT | 100% ACRYLIC  
DESCRIPTION | CABLE KNIT BEANIE WITH  
FAUX FUR POM, SELF LINED (POM OPTIONAL)



H. GREY 119



OLIVE



CATHAY SPICE



H. MED. GREY



PAPAYA

## STYLE | #916 - LAURIER

CONTENT | 100% ACRYLIC  
DESCRIPTION | TALL KNIT HIGH BULK CUFFED  
BEANIE, SELF LINED



BLACK



NAVY



H. MED. GREY



RUST

# ESSENTIALS

## STYLE | #826 - GREENWOOD

CONTENT | 100% ACRYLIC

DESCRIPTION | RIB KNIT CUFFED BEANIE,  
SINGLE LAYER



TGG



H. GREY 119



APRICOT CRUSH



WINTER WHITE



MIDNIGHT

## STYLE | #943 - SAX

CONTENT | 100% ACRYLIC

DESCRIPTION | SPECKLE YARN RIB KNIT CUFFED  
BEANIE, SELF LINED



TGG



ECRU



BLACK



H. GREY 119



LT. PINK

## STYLE | #944 - VICTORIA

CONTENT | 90% ACRYLIC, 10% LUREX

DESCRIPTION | LUREX MARLED RIB KNIT CUFFED  
BEANIE, SELF LINED



TGG



CATHAY SPICE



BLACK



OLIVE



ZINFANDEL

## STYLE | #827 - CLARK

CONTENT | 100% ACRYLIC

DESCRIPTION | THICK RIB KNIT CUFFED BEANIE,  
SINGLE LAYER



TGG



NAVY



OATMILK



SEASPRAY



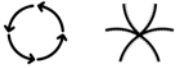
GOLDEN

# ESSENTIALS

## STYLE | #946 - WISEMAN

CONTENT | 100% ACRYLIC

DESCRIPTION | THICK RIB KNIT BALACLAVA, SELF LINED

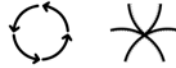


BLACK

## STYLE | #947 - BATES

CONTENT | 100% ACRYLIC

DESCRIPTION | THICK RIB KNIT CONVERTIBLE BALACLAVA/BEANIE



BLACK



## STYLE | #948 - WAVERLY

CONTENT | 100% ACRYLIC

DESCRIPTION | THICK RIB KNIT HEADBAND, SELF LINED



H. GREY 119



BLACK



DENIM



ASTRO DUST

## STYLE | #940- RIBBED SCARF

CONTENT | 100% ACRYLIC

DESCRIPTION | CIRCULAR RUBBED KNIT SCARF 60" L X 9" W



BLACK



SEA SPRAY



WHITE

## STYLE | #550 - MITTS

CONTENT | 100% ACRYLIC

DESCRIPTION | FINE KNIT MITTS WITH MICRO FLEECE LINER



BLACK



H. GREY 119

# ECO-CONSCIOUS COLLECTION

*Fall / Winter 2023*

---

Five1Four Supply Co. accepts the challenge to build better accessories - focusing on the research, development, and sourcing of eco friendly yarns to produce mindfully engineered, style-forward, functional, and eco-conscious products.

Our success is defined by our exploration of emerging textiles, our competitive domestic capabilities and our design-driven culture.



Whenever you see this icon, rest assured that this item has been made with the environment in mind.

Contact us for in-stock colour availability. Certifications available.

## RECYCLED ACRYLIC

Recycled pre-consumer acrylic.

Composition: 30% Recycled Acrylic, 70% Acrylic



## 50/50

The 50-50 acrylic and wool blend makes the yarn flexible, easy to work with, and comfortable to wear. The blend is ideal for fall and winter fashion – a perfect combination of soft and warm. Easily dyeable.

Composition: 50% Merino Wool, 50% Dralon Acrylic

## TENCEL™

A biodegradable fabric made of wood pulp cellulose. It is produced from branded Lyocell and Modal fibers and defines a new standard of sustainability and natural comfort. Tencel™ fibers are as soft as silk, cool as linen and as warm as wool.

Composition: 50% Tencel™, 50% Virgin Merino Wool



## BLUE POLY

Recycled polyester is obtained by melting down discarded plastics and re-spinning it into new polyester fiber. The PET scraps are broken into fiber components that can then be spun into the recycled yarns. There are two main advantages to this process: Using more recycled polyester reduces our dependence on petroleum as the raw material for our fabric needs. Diverting PET bottles for this process reduces landfill, and thus less soil contamination, air and water pollution.

Composition: 100% Recycled Polyester



# ECO-CONSCIOUS



## REPREVE

Repreve® is the leading, most trusted, branded performance fiber made from recycled materials (including plastic bottles). Our process embeds properties like wicking, adaptive warming and cooling, water repellent, and more at the fiber level. Compared to making what's called virgin fiber, making Repreve® offsets using new petroleum, emitting fewer greenhouse gases, and conserving water and energy in the process.

Composition: 100% Recycled Polyester



### STYLE | #726 - PARKWAY

CONTENT | 100% RECYCLED POLYESTER

DESCRIPTION | FINE KNIT CUFFED BEANIE, SELF LINED



FGG



BLACK



ZINFANDEL



LT. GREY



DENIM

### STYLE | #727 - BROOK

CONTENT | 100% RECYCLED POLYESTER

DESCRIPTION | RIB KNIT CUFFED BEANIE, SELF LINED



TGG



KHAKI



PINE



SAFFRON



BLACK

### STYLE | #611 - OLYMPIA

CONTENT | 100% RECYCLED POLYESTER

DESCRIPTION | FINE RIB KNIT CUFFED BEANIE, SELF LINED



FGG



DENIM



LT. GREY

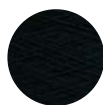


KHAKI



ZINFANDEL

### Available Colors



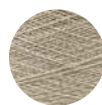
BLACK



LT. GREY



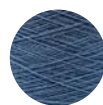
WHITE



KHAKI



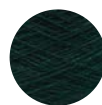
SAFFRON



DENIM



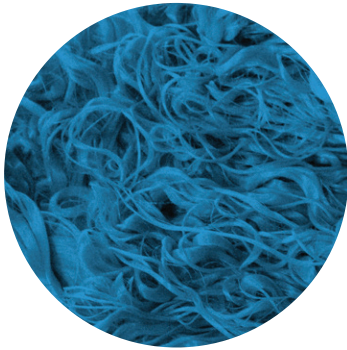
ZINFANDEL



PINE



# ECO-CONSCIOUS



## POLYLANA®

A low-impact alternative to 100% acrylic and wool fiber using less energy, water and CO2 during production. Not just different, but better. Offering brands and retailers a more sustainable choice. Consumers will enjoy the same quality, the same value, but with an additional emotion of doing better.

Composition: 60% Recycled Polyester, 40% Acrylic

{ PETA - APPROVED  
VEGAN }

### STYLE | #705 - BARCLAY

CONTENT | 60% POLYESTER / 40% ACRYLIC

DESCRIPTION | FINE KNIT CUFFED BEANIE, SELF LINED

FGG



BLACK



DK. GREY MELANGE



ZEBRA



DK. BROWN SANDSTONE

### STYLE | #720 - BELMONT

CONTENT | 60% POLYESTER / 40% ACRYLIC

DESCRIPTION | TEXTURED KNIT CUFFED BEANIE WITH SELF POM, FULL FLEECE LINER

TGG



NAVY



DK. GREY MELANGE



LT. GREY



ZEBRA

### STYLE | #723 - REDWOOD

CONTENT | 60% POLYESTER / 40% ACRYLIC

DESCRIPTION | THICK RIB KNIT CUFFED BEANIE, SELF LINED



TGG



BLACK



ZEBRA



DK. GREY MELANGE



DK. BROWN SANDSTONE

### Available Colors



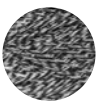
BLACK



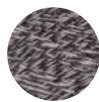
H. DK. GREY



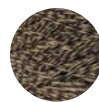
NAVY



BLACK/WHITE



LT. GREY/  
DK. GREY



BROWN/TAN



## RECOVER

The Recover® system collects and sorts textile waste from all over the planet; cutting and shredding them to produce new fiber for the industrial spinning process. The Recover yarns contain a consistent percentage of 70% recycled cotton, blended with other materials such as polyester from PET bottles. All products made of Recover® textiles can be recycled at the end of their lives, returning into the system for a circular production loop.

Composition: 70% Regenerated Cotton, 30% Other



### STYLE | #609 - OSCAR

CONTENT | 70% REGENERATED COTTON / 30% OTHER FIBERS

DESCRIPTION | THICK RIB SHORT CUFFED BEANIE, SINGLE LAYER



TGG



AUTUMN



CASTANO



JET BLACK



BLEACH WHITE

### STYLE | #709 - UNIVERSITY

CONTENT | 70% REGENERATED COTTON / 30% OTHER FIBERS

DESCRIPTION | THICK RIB SHORT CUFFED BEANIE, SINGLE LAYER

FGG



JET BLACK



SMOKE



OCRE



SPICE

### STYLE | #710 - MONKLAND

CONTENT | 70% REGENERATED COTTON / 30% OTHER FIBERS

DESCRIPTION | THICK RIB KNIT CUFFED BEANIE, SELF LINED

TGG



ALUMINIUM



AUTUMN



CASTANO



WINTER WHITE

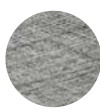
### Available Colors



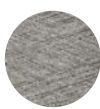
JET BLACK



SMOKE



OXFORD



ALUMINIUM



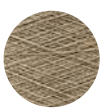
BLEACH WHITE



WINTER



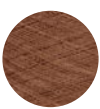
TAUPE



AUTUMN



OCRE



CASTANO



SPICE



KHAKI



PURPLE



## RECYCLED CASHMERE

Recycled Cashmere is made mostly from post-consumer garments that have been painstakingly sorted, shredded, and re-spun, allowing consumers to get a cozy luxurious blend at a wildly lower cost to the environment. Recycled Cashmere is guilt-free and just as soft.

Composition 50% Recycled Cashmere, 50% Wool



### STYLE | #607 - MACKAY

CONTENT | 50% RECYCLED CASHMERE / 50% WOOL

DESCRIPTION | JERSEY TOP KNIT CUFFED BEANIE WITH RIBBED CUFF AND FAUX FUR POM, SINGLE LAYER



BLACK



FUMO



OCEANO



VERDE

### STYLE | #610 - ROME

CONTENT | 50% RECYCLED CASHMERE / 50% WOOL

DESCRIPTION | RIB KNIT CUFFED BEANIE, SINGLE LAYER



OCEANO



SABBIA



MED. GREY



BLACK

### STYLE | #716 - MARLEY

CONTENT | 50% RECYCLED CASHMERE / 50% WOOL

DESCRIPTION | RIB KNIT CUFFED BEANIE, SELF LINED



VERDE



BLACK

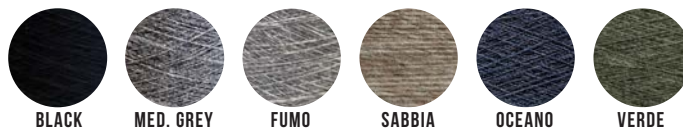


FUMO



SABBIA

### Available Colors



BLACK

MED. GREY

FUMO

SABBIA

OCEANO

VERDE

# ECO-CONSCIOUS



LANEROSSI  
FILATI  
1817

## EYRE YARN

Manufactured with premium merino wools; synonymous with elegance, durability, and renowned for imparting unmistakable softness, stability of shape, solidity and brilliant colours to accessories. Eyre Yarn is in accordance with Woolmark standards and complies with the immuno-environmental requirements specified in international standards.

Composition: 30% Recycled Wool, 50% Wool, 20% Recycled Polyester



### STYLE | #724 - PALMER

CONTENT | 30% RECYCLED WOOL / 50% WOOL / 20% RECYCLED POLYESTER

DESCRIPTION | SEAMLESS KNIT JACQUARD BEANIE WITH FAUX FUR POM, SELF LINED



FGG



BLACK C1825



RED



BEIGE 64416



WINTER WHITE

### STYLE | #722 - WESTPARK

CONTENT | 30% RECYCLED WOOL / 50% WOOL / 20% RECYCLED POLYESTER

DESCRIPTION | SEAMLESS KNIT JACQUARD SCARF

FGG



MED. GREY 64435



RED 45434



WINTER WHITE C2751



BLACK C1825

### STYLE | #725 - ASH

CONTENT | 30% RECYCLED WOOL / 50% WOOL / 20% RECYCLED POLYESTER

DESCRIPTION | RIB KNIT BEANIE WITH RIBBED BRIM, SINGLE LAYER



TGG



GREY 64434



GREEN C5639



BEIGE 64416

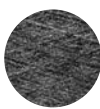


BLACK C1825

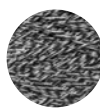
### Available Colors



BLACK



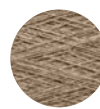
64435



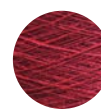
COOL GREY



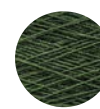
C2751



64416



45434



C5639

# ECO-CONSCIOUS JACQUARDS



STYLE | #401 - EC1

REPREVE / SPANDEX



STYLE | #402 - EC2

REPREVE / SPANDEX



STYLE | #403 - EC3

REPREVE



STYLE | #404 - EC4

REPREVE



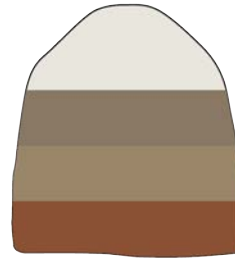
STYLE | #401 - EC5

POLYANA / SPANDEX



STYLE | #402 - EC6

POLYANA / SPANDEX



STYLE | #403 - EC7

COTTON



STYLE | #404 - EC8

COTTON



STYLE | #401 - EC9

RECYCLED CASHMERE / SPANDEX



STYLE | #402 - EC10

RECYCLED CASHMERE / SPANDEX



STYLE | #403 - EC11

COTTON



STYLE | #404 - EC12

COTTON



STYLE | #401 - EC13

EYRE / SPANDEX



STYLE | #402 - EC14

EYRE / SPANDEX



STYLE | #403 - EC15

EYRE



STYLE | #404 - EC16

EYRE

# IN-LINE COLLECTION

*Fall / Winter 2023*

Our in-line program showcases the very best in styles, yarns, and colors.

The in-line program can be purchased “as is”, or easily embellished to make it your own.

All styles can be built with or without pom.

## LEGEND

STYLE | #401 SEAMLESS JACQUARD BEANIE

CONTENT | 95% ACRYLIC / 5% SPANDEX



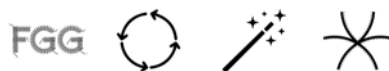
STYLE | #403 JACQUARD BEANIE

CONTENT | 100% ACRYLIC



STYLE | #402 SEAMLESS JACQUARD CUFFED

CONTENT | 95% ACRYLIC / 5% SPANDEX



STYLE | #404 JACQUARD CUFFED BEANIE

CONTENT | 100% ACRYLIC



(AVAILABLE)



# MOUNTAINS



STYLE | #401 - CM1  
95% ACRYLIC / 5% SPANDEX



STYLE | #401 - CM2  
95% ACRYLIC / 5% SPANDEX



STYLE | #401 - CM3  
95% ACRYLIC / 5% SPANDEX



STYLE | #401 - CM4  
95% ACRYLIC / 5% SPANDEX



STYLE | #402 - CM5  
95% ACRYLIC / 5% SPANDEX



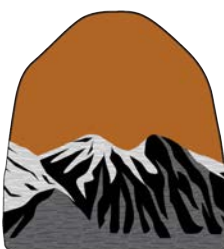
STYLE | #402 - CM6  
95% ACRYLIC / 5% SPANDEX



STYLE | #402 - CM7  
95% ACRYLIC / 5% SPANDEX



STYLE | #402 - CM8  
95% ACRYLIC / 5% SPANDEX



STYLE | #403 - CM9  
100% ACRYLIC



STYLE | #403 - CM10  
100% ACRYLIC



STYLE | #403 - CM11  
100% ACRYLIC



STYLE | #403 - CM12  
100% ACRYLIC



STYLE | #404 - CM13  
100% ACRYLIC



STYLE | #404 - CM14  
100% ACRYLIC



STYLE | #404 - CM15  
100% ACRYLIC



STYLE | #404 - CM16  
100% ACRYLIC



# HORIZONS

FIVE1FOUR  
Supply Co.  
MTL 62  
FALL / WINTER 2023



STYLE | #401 - CH1  
95% ACRYLIC / 5% SPANDEX



STYLE | #401 - CH2  
95% ACRYLIC / 5% SPANDEX



STYLE | #401 - CH3  
95% ACRYLIC / 5% SPANDEX



STYLE | #401 - CH4  
95% ACRYLIC / 5% SPANDEX



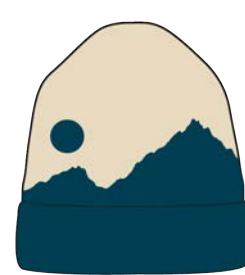
STYLE | #402 - CH5  
95% ACRYLIC / 5% SPANDEX



STYLE | #402 - CH6  
95% ACRYLIC / 5% SPANDEX



STYLE | #402 - CH7  
95% ACRYLIC / 5% SPANDEX



STYLE | #402 - CH8  
95% ACRYLIC / 5% SPANDEX



STYLE | #403 - CH9  
100% ACRYLIC



STYLE | #403 - CH10  
100% ACRYLIC



STYLE | #403 - CH11  
100% ACRYLIC



STYLE | #403 - CH12  
100% ACRYLIC



STYLE | #404 - CH13  
100% ACRYLIC



STYLE | #404 - CH14  
100% ACRYLIC



STYLE | #404 - CH15  
100% ACRYLIC



STYLE | #404 - CH16  
100% ACRYLIC

# OUTDOORS



STYLE | #401 - C016  
95% ACRYLIC / 5% SPANDEX



STYLE | #401 - C017  
95% ACRYLIC / 5% SPANDEX



STYLE | #401 - C018  
95% ACRYLIC / 5% SPANDEX



STYLE | #401 - C019  
95% ACRYLIC / 5% SPANDEX



STYLE | #402 - C020  
95% ACRYLIC / 5% SPANDEX



STYLE | #402 - C021  
95% ACRYLIC / 5% SPANDEX



STYLE | #402 - C021  
95% ACRYLIC / 5% SPANDEX



STYLE | #402 - C023  
95% ACRYLIC / 5% SPANDEX



STYLE | #403 - C024  
100% ACRYLIC



STYLE | #403 - C025  
100% ACRYLIC



STYLE | #403 - C026  
100% ACRYLIC



STYLE | #403 - C027  
100% ACRYLIC



STYLE | #404 - C028  
100% ACRYLIC



STYLE | #404 - C029  
100% ACRYLIC



STYLE | #404 - C030  
100% ACRYLIC



STYLE | #404 - C031  
100% ACRYLIC

# NOVELTY



STYLE | #401 - CN16  
95% ACRYLIC / 5% SPANDEX



STYLE | #401 - CN17  
95% ACRYLIC / 5% SPANDEX



STYLE | #401 - CN18  
95% ACRYLIC / 5% SPANDEX



STYLE | #401 - CN19  
95% ACRYLIC / 5% SPANDEX



STYLE | #402 - CN20  
95% ACRYLIC / 5% SPANDEX



STYLE | #402 - CN21  
95% ACRYLIC / 5% SPANDEX



STYLE | #402 - CN22  
95% ACRYLIC / 5% SPANDEX



STYLE | #402 - CN23  
95% ACRYLIC / 5% SPANDEX



STYLE | #403 - CN24  
100% ACRYLIC



STYLE | #403 - CN25  
100% ACRYLIC



STYLE | #403 - CN26  
100% ACRYLIC



STYLE | #403 - CN27  
100% ACRYLIC



STYLE | #404 - CN28  
100% ACRYLIC



STYLE | #404 - CN29  
100% ACRYLIC



STYLE | #404 - CN30  
100% ACRYLIC



STYLE | #404 - CN31  
100% ACRYLIC



# YOUTH COLLECTION

*Fall / Winter 2023*

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A fun and stylish collection to keep your kids warm and comfortable while enjoying their favourite activities during the cold winter months.





## STYLE | #907Y - DRUMMOND JR

CONTENT | 100% ACRYLIC

DESCRIPTION | LOOSE FIT KNIT CUFFED BEANIE, SELF LINED  
(AVAILABLE WITH OR WITHOUT FAUX FUR POM)



BLACK

CHROMA GREEN

DARK RED

H. MED. GREY



LILAC

MARGARITA

NEON PINK

ROYAL

## STYLE | #914Y - MEILLEUR JR

CONTENT | 100% ACRYLIC

DESCRIPTION | RIB KNIT CUFFED BEANIE, SELF LINED  
(AVAILABLE WITH OR WITHOUT FAUX FUR POM)



AZURE BLUE

BLACK

LILAC

NEON PINK



PAPAYA

RO PRISTINE

SAFETY YELLOW

YUCCA

## STYLE | #920Y - HOCHELAGA JR

CONTENT | 100% ACRYLIC

DESCRIPTION | WAFFLE KNIT CUFFED BEANIE, SELF LINED  
(AVAILABLE WITH OR WITHOUT FAUX FUR POM)



RUST

OATMILK

H. GREY 119

GOLDEN



DARK GREEN

DARK RED

CADET

BLACK

## STYLE | #401Y - ANIMALS

CONTENT | 95% ACRYLIC / 5% SPANDEX

DESCRIPTION | SEAMLESS JACQUARD BEANIE, SELF LINED



FGG



MUSTANG



WINTER WHITE



CORN SIL

## STYLE | #401Y - CAMO

CONTENT | 95% ACRYLIC / 5% SPANDEX

DESCRIPTION | SEAMLESS JACQUARD BEANIE, SELF LINED



FGG



NEW OLIVE



BRIGHT ROYAL



LILAC

## STYLE | #402Y - WAVE

CONTENT | 95% ACRYLIC / 5% SPANDEX

DESCRIPTION | SEAMLESS JACQUARD CUFFED BEANIE, SELF LINED



FGG



BLUE SHADOW



AZULE BLUE



SEASPORT

## STYLE | #402Y - STARS

CONTENT | 95% ACRYLIC / 5% SPANDEX

DESCRIPTION | SEAMLESS JACQUARD CUFFED BEANIE, SELF LINED



FGG



ESTATE BLUE



BLACK



LAVENDER

# CUSTOM KNIT PROGRAM

*Fall / Winter 2023*

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Your full-service custom solution for Canadian made knitted accessories. With minimums as low as 100 units you can create your own custom beanie, scarf or blanket with your own name, logo, or design. Select one of our styles to get started and let us make your vision come to life.

All made right here in North America.

## “HOW TO CUSTOMIZE YOUR KNIT”

- 🍁 Choose one or multiple styles from our extensive style library
  - 🍁 Send us your logo(s), design(s) or overall vision
  - 🍁 We build your customized Five1Four Art Deck
    - 🍁 Choose your final style(s)
  - 🍁 Order a minimum of 100 units per style/color
    - 🍁 Lead time 8 weeks





## STYLE | #1029BC

CONTENT | COTTON TWILL / MESH BACK  
DESCRIPTION | TRUCKER SNAP BACK



## STYLE | #1030BC

CONTENT | COTTON TWILL / MESH BACK  
DESCRIPTION | TRUCKER SNAP BACK



## STYLE | #1031BC

CONTENT | WOOL/ACRYLIC BLEND  
DESCRIPTION | 6 PANEL FLAT BRIM SNAP BACK



## STYLE | #1032BC

CONTENT | COTTON TWILL  
DESCRIPTION | CLASSIC BALL CAP  
CURVED BRIM SNAP BACK



## STYLE | #1034BC

CONTENT | WOOL/ACRYLIC BLEND  
DESCRIPTION | DAD HAT SLIDE THROUGH BACK



## STYLE | #1035BC

CONTENT | COTTON TWILL  
DESCRIPTION | DAD HAT SLIDE THROUGH BACK



## STYLE | #1040BC

CONTENT | COTTON TWILL / MESH BACK  
DESCRIPTION | TRUCKER SNAP BACK



## STYLE | #1041BC

CONTENT | COTTON TWILL  
DESCRIPTION | CLASSIC BALL CAP  
CURVED BRIM SNAP BACK



# PARTNERS

FIVEFOUR  
Supply Co.  
MTL 1 6 P  
FALL / WINTER 2023



# “EMBELLISHMENTS”

- Choose one or multiple styles from our Essential or In-line collections
- Send us your logo(s), design(s) or overall vision
- We send you customized embellishment ideas
  - Choose your final embellishment(s)
- Order a minimum of 100 units per embellishment

# EMBELLISHMENT OPTIONS



WOVEN CLIP LABEL



WOVEN PATCH



WOVEN PATCH WITH  
MERROWED EDGE



FAUX SUEDE CLIP LABEL  
WITH RUBBER  
EMBOSSSED LOGO



SUBLIMATION PATCH &  
MERROWED EDGE



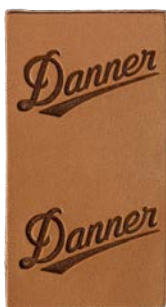
FAUX SUEDE PATCH  
WITH RUBBER  
EMBOSSSED LOGO



FAUX SUEDE PATCH  
WITH RUBBER  
EMBOSSSED LOGO



PVC PATCH



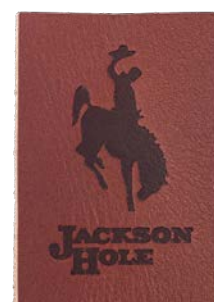
FAUX LEATHER  
DEBOSSSED CLIP



FAUX SUEDE  
DEBOSSSED CLIP LABEL



FAUX SUEDE  
DEBOSSSED PATCH



FAUX LEATHER  
DEBOSSSED PATCH

# TERMS & CONDITIONS

- \* The following digital art formats are accepted: Adobe Illustrator (.ai, .eps, pdf), Photoshop (.psd), and Vector formatted drawings. JPEG, TIFF & GIF are not considered digital art files and may be subject to additional design fees.
- \* Written approval of order, embellishment design, CAD, and pre-production sample (if applicable) are required before production.
- \* All Custom orders require a 50% deposit prior to production and the balance prior to order shipment. Visa, Mastercard, ACH, Wire available for payment.
- \* All freight charges will be added to the customer's invoice. Shipments can be made on 3rd party accounts if the account number is provided at the time of the order placement. 514 Supply Co. is not responsible for delays in delivery due to carrier, customs, and/or other unforeseen logistical issues.
- \* Orders are subject to production overages or shortfalls of up to 5% of the total order quantity.
  - \* Custom orders cannot be cancelled once production has begun. Any cancellation will be subject to an additional fee.
- \* All visual and production art is the intellectual property of Five1Four Supply Co. and cannot be shared or used by any 3rd party without the written consent of Five1Four Supply Co.
- \* Five1Four Supply Co. reserves the right to promote all products (decorated or otherwise) in any catalogue, flyer, website and/or other advertising means unless otherwise specified in writing at the time of order placement.

# CONTACT INFORMATION



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FIVE1FOUR  
*Supply Co.*

MTL | 62'

[www.514supplyco.com](http://www.514supplyco.com)