



FIVE1FOUR
Supply Co.
MTL | 62

FALL/WINTER *Twenty Twenty-Six* CATALOGUE



OUR STORY

For over 60 years and three generations, our family has been designing and manufacturing premium active and leisure knitwear for some of the biggest brands in North America.

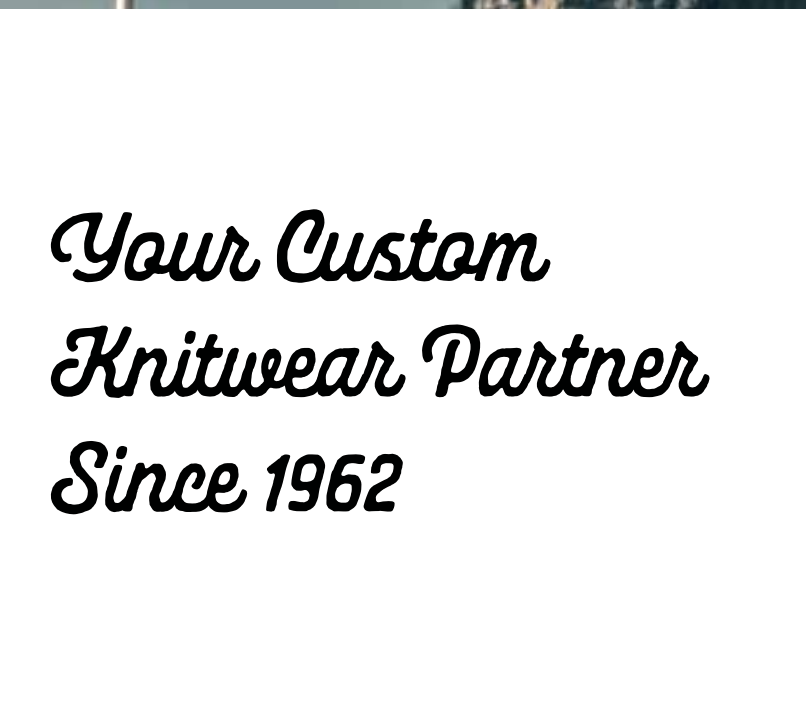
Based in Montreal, Quebec, Canada, our experienced knitwear team takes pride in crafting Custom Branded products proudly bearing the Made in North America label.

By working factory direct, you connect one-on-one with the very people who design, develop, and deliver your product—ensuring quality, consistency, and care every step of the way.



WHY CANADIAN MADE MATTERS TO US

Choosing Canadian-made products supports local jobs, ensures high manufacturing standards, and reduces environmental impact through shorter supply chains. It's our commitment to quality, reliability and strengthening our local economy—all while helping you meet your ethical sourcing goals.



*Your Custom
Knitwear Partner
Since 1962*



ADVANTAGES OF PARTNERING WITH OUR NORTH AMERICAN FACTORY

- ✓ Reduced Development & Production Times
- ✓ Factory Direct Pricing and Service
- ✓ Duty and Tariff Free
- ✓ No Additional International Fees and Charges
- ✓ Quicker Turnaround with our Domestic Shipping Times
- ✓ In Stock Blanks All Year Long
- ✓ Custom Embellishment Programs
- ✓ Proudly able to tell your brand story as Made in North America
- ✓ Get to work with the best team in the industry

OUR COMMITMENT TO SUSTAINABILITY


514 Supply Co./Reine Knitting 2019 Inc. is GRS certified, reflecting our dedication to sustainable manufacturing and the use of recycled materials. Recognized as both a Tier 1 garment maker and Tier 2 fabric producer, we uphold rigorous standards for material traceability, environmental responsibility and product quality. This certification reinforces our commitment to supporting eco-conscious practices across the supply chain.




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Jeans




FINE GAUGE



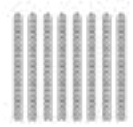
6 SEAM




THICK GAUGE




WOOL




RIB CUFF




FLEECE




FLAT KNIT




MAGIC KNIT




CIRCULAR




BEST SELLER




MIX YARN



NEW



4 SEAM



RedHEAT™



RedHEAT™ technology stores body heat and helps regulate the effect of temperature changes on the skin. Quick dry, superior moisture management, odor absorption and UV protection 50+.

TM registered mark of Mae Trading International Inc.

COLOR PALETTE

100% Acrylic | All styles available in our 90 colors with MOQs

2026 Trending Colors



SEAPORT-K
PMS 3035



YUCCA
PMS 7471



AMBER HAZE
PMS 398



BLUE AURA
PMS 277



PURPLE ASH
PMS 666



MIDNIGHT PLUM
PMS 5185



BLACK TK
BLACK



CHARCOAL
PMS 4133



H. MED. GREY-R
COOL GREY 11



H. LT. GREY 119-R
PMS 4274



HIGHRISE
PMS 5435



WINTER WHITE-R
COOL GREY 1



WHITE TK
WHITE



RO PRISTINE-K
PMS A



RO BIRCH-K
WARM GREY 1



NATURAL
PMS 7506



H. ATMOSPHERE
PMS 4245



CORIANDER
PMS 2325



CAMEL
PMS 4251



KHAKI
PMS 4240



OAT MILK
PMS 4248



HARVEST GOLD-K
PMS 118



GOLDEN
PMS 131



SAFFRON
PMS 1235



CANARY-K
PMS 124



LEMON
YELLOW C



BUTTER
PMS 7499



BROWN-R
PMS 4625



MUSTANG
PMS 476



CAPPUCCINO-K
PMS 4243



CORNIL
PMS 466



CATHAY SPICE
PMS 146



RUST
PMS 1685



BT ORANGE
PMS 2019

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COLOR PALETTE

100% Acrylic | All styles available in our 90 colors with MOQs



FIVE1FOUR
Supply Co.
MTL | 62

COLOR PALETTE

100% Acrylic | All styles available in our 90 colors with MOQs





ESSENTIALS COLLECTION

Essential beanies are the timeless wardrobe staple that add both warmth and style to any outfit.

Whether you're braving the winter chill or adding a touch of casual-cool to your everyday look, these snug, versatile accessories are a must-have. With their classic design and soft, comfortable fit, essential beanies effortlessly blend fashion and function. Crafted from high-quality materials, they provide the perfect finishing touch while keeping you cozy and comfortable wherever your day takes you.

STYLE | #914 - H. ATMOSPHERE

STYLE | #907 - DRUMMOND



NEW OLIVE

CONTENT | 100% ACRYLIC
DESCRIPTION | LOOSE FIT KNIT CUFFED BEANIE, SELF LINED



FGG



BLACK



PURPLE ASH



WHITE



MAUI BLUE



CATHAY SPICE



MIDNIGHT



H. ATMOSPHERE



H. MED. GREY



OLD RUBY



NEW OLIVE



SEA SPRAY



BT ORANGE

STYLE | #914 - MEILLEUR



NAVY

CONTENT | 100% ACRYLIC
DESCRIPTION | RIB KNIT CUFFED BEANIE, SELF LINED



TGG



OATMILK



SEA SPRAY



H. LT. GREY 119



BLACK



NEW OLIVE



H. MED. GREY



CATHAY SPICE



YUCCA



WHITE



BLUE AURA



H. ATMOSPHERE



ASTRO DUST



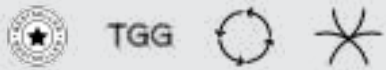
STYLE | #949 - ASTRO DUST

STYLE | #958 - MARLBORO



BLACK

CONTENT | 100% ACRYLIC
DESCRIPTION | WAFFLE KNIT CUFFED BEANIE,
SELF LINED



RUST



H. MED. GREY



H. LT. GREY 119



WHITE



AMBER HAZE



NEW OLIVE



CATHAY SPICE



PURPLE ASH



ASTRO DUST



AZURE BLUE



MIDNIGHT PLUM



SEAPORT

STYLE | #949 - MANSFIELD



CATHAY SPICE

CONTENT | 100% ACRYLIC
DESCRIPTION | TALL KNIT CUFFED BEANIE,
SELF LINED



H. ATMOSPHERE



MAGENTA



H. LT. GREY 119



OATMILK



H. MED. GREY



ASTRO DUST



NEW OLIVE



BLACK



WHITE



SEAPORT



MIDNIGHT



AMBER HAZE

STYLE | #825 - EMERSON

CONTENT | 100% ACRYLIC

DESCRIPTION | LIGHTWEIGHT KNIT BEANIE, RED HEAT™ FULL LINER



RUST



SEAPORT



CORNSIL



BLACK



NEW OLIVE

STYLE | #827 - CLARK

CONTENT | 100% ACRYLIC

DESCRIPTION | THICK RIB KNIT CUFFED BEANIE, SINGLE LAYER



OATMILK



DARK RED



TRUE BLUE



BLACK



SEA SPRAY

STYLE | #916 - LAURIER

CONTENT | 100% ACRYLIC

DESCRIPTION | TALL KNIT HIGH BULK CUFFED BEANIE, SELF LINED



BLACK



NAVY



H. MED. GREY



RUST

STYLE | #803 - LEGENDRE

CONTENT | 100% ACRYLIC

DESCRIPTION | CABLE KNIT CUFFED BEANIE, FAUX FUR POM, RED HEAT™ FULL LINER



BLACK



WHITE



RO PRISTINE



ASTRO DUST



BLUE AURA

STYLE | #837 - BLOOMFIELD

CONTENT | 100% ACRYLIC

DESCRIPTION | CABLE KNIT CUFFED BEANIE, FAUX FUR POM, SELF LINED



LT. PINK



BLACK



RO BIRCH



H. LT. GREY 119



H. ATMOSPHERE

STYLE | #839 - CALDWELL

CONTENT | 100% ACRYLIC

DESCRIPTION | THICK RIB KNIT CUFFED BEANIE, SELF POM, SELF LINED



PINECONE

SKI LODGE FAVOURITE



BLACK



ZINFANDEL



MIDNIGHT



CHARCOAL

STYLE | #964 - BRITTANY

CONTENT | 100% ACRYLIC

DESCRIPTION | THICK RIB KNIT CUFFED BEANIE, SINGLE LAYER, AVAILABLE WITH OR WITHOUT ACRYLIC POM



COOL
COLORBLOCK



STYLE | #965 - HARROW

CONTENT | 100% ACRYLIC

DESCRIPTION | THICK RIB KNIT CUFFED BEANIE, MARLED YARN, SELF LINED



STYLE | #955 - RIVOLI

CONTENT | 100% ACRYLIC

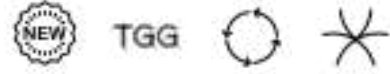
DESCRIPTION | RIB KNIT CUFFED BEANIE, MARLED YARN, SELF LINED



STYLE | #966 - STONECREST

CONTENT | 100% ACRYLIC

DESCRIPTION | LOOSE KNIT CUFFED BEANIE, SELF LINED



STYLE | #840 - HUNTER

CONTENT | 100% ACRYLIC

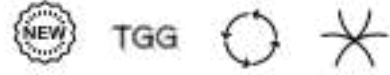
DESCRIPTION | TEXTURED JERSEY KNIT CUFFED BEANIE, SELF LINED



STYLE | #967 - TOLHURST

CONTENT | 100% ACRYLIC

DESCRIPTION | RIB KNIT CUFFED BEANIE, SELF LINED



COLD WEATHER
CLASSIC





APRÈS-SKI: THE COMEBACK OF THE COZY CHIC

Après Ski is back—and it's more stylish than ever. Think roaring fireplaces, mountain views, and a perfect blend of warmth and elegance after a day on the slopes. Our ideation of the perfect winter collection brings that alpine spirit to life with soft knits and plush fabrics. From beanies and headbands to sweaters and socks, our products are designed for comfort, performance, and style—whether you're unwinding at the chalet or strolling snowy city streets.

Inquire about any of these amazing items.





YOUTH COLLECTION

Our youth beanies are crafted with comfort, warmth, and style in mind, making them perfect for little ones. Available in a range of fun colors and playful patterns, they add a touch of flair to any outfit while ensuring protection from the cold. Durable and easy to care for, our kids' beanies are designed to withstand the adventures of active youngsters while keeping them stylish, warm and comfortable all season long.

STYLE | #958Y - HARVEST GOLD

STYLE | #907Y - DRUMMOND JR

CONTENT | 100% ACRYLIC

DESCRIPTION | LOOSE FIT KNIT CUFFED BEANIE, SELF LINED



STYLE | #914Y - MEILLEUR JR

CONTENT | 100% ACRYLIC

DESCRIPTION | RIB KNIT CUFFED BEANIE, SELF LINED



STYLE | #958Y - MARLBORO JR

CONTENT | 100% ACRYLIC

DESCRIPTION | WAFFLE KNIT CUFFED BEANIE, SELF LINED





ECO-CONSCIOUS COLLECTION

Sustainable yarn is more than just a thread, it's a commitment to the planet. Crafted from recycled materials, sustainable yarn minimizes environmental impact reducing water usage, chemical exposure, and carbon emissions.

From cultivation to production, every step prioritizes ecological harmony, ensuring your knit products are not just beautiful but mindful of the Earth's delicate balance. Whether you're braving the cold or accessorizing for style, our eco-conscious beanies are the perfect choice for those who care about both comfort and the planet.



Our Merino-Acrylic blend yarn offers the perfect balance of luxury and practicality. Featuring the softness and breathability of premium Merino wool combined with the long-lasting and easy-care properties of acrylic.



THINK GLOBALLY, ACT LOCALLY



BluePoly® yarn is an innovative, eco-conscious choice made from recycled plastic bottles, offering a 100% sustainable alternative without sacrificing quality. Soft, resilient, and lightweight.



Recycled Cashmere yarn is crafted from reclaimed cashmere fibers to reduce waste while maintaining the signature softness and warmth of traditional cashmere. This sustainable yarn offers a velvety texture, lightweight feel, and exceptional comfort.



907

AVAILABLE IN THE FOLLOWING ECO-CONSCIOUS YARNS:



50/50
50% MERINO WOOL
50% DRALON ACRYLIC



BLUEPOLY
100% RECYCLE
POLYESTER



POLYLANA
60% POLYESTER
40% ACRYLIC



REC. CASHMERE
50% RECYCLED CASHMERE
50% WOOL

958

AVAILABLE IN THE FOLLOWING ECO-CONSCIOUS YARNS:



50/50
50% MERINO WOOL
50% DRALON ACRYLIC



BLUEPOLY
100% RECYCLE
POLYESTER



POLYLANA
60% POLYESTER
40% ACRYLIC

914

AVAILABLE IN THE FOLLOWING ECO-CONSCIOUS YARNS:



50/50
50% MERINO WOOL
50% DRALON ACRYLIC



BLUEPOLY
100% RECYCLE
POLYESTER



POLYLANA
60% POLYESTER
40% ACRYLIC



REC. CASHMERE
50% RECYCLED CASHMERE
50% WOOL

949

AVAILABLE IN THE FOLLOWING ECO-CONSCIOUS YARNS:



50/50
50% MERINO WOOL
50% DRALON ACRYLIC



BLUEPOLY
100% RECYCLE
POLYESTER



POLYLANA
60% POLYESTER
40% ACRYLIC

OUR MOST LOVED-STYLES JUST GOT EVEN BETTER. CRAFTED WITH ECO-CONSCIOUS, RESPONSIBLY SOURCED YARNS, THESE BEST SELLERS DELIVER THE SAME COMFORT, DURABILITY AND BOLD DESIGN YOU LOVE - WITH A LIGHTER IMPACT ON THE PLANET.

OUR SUSTAINABLE YARN INVENTORY IS CONTINUOUSLY EVOLVING. FOR THE LATEST AVAILABLE COLORS, PLEASE REQUEST OUR DIGITAL ECO-CONSCIOUS COLOR CARD. SUPPLIER SWATCH CARDS ARE ALSO AVAILABLE; HOWEVER, MINIMUMS PER COLOR WILL APPLY.



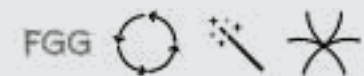
IN-LINE COLLECTION

Our in-line beanies feature classic, streamlined looks that make them versatile for any outdoor fit. Perfect for everyday wear, they come in a variety of colors and styles to suit your personal taste. They can be purchased “as-is” or easily embellished to make them your own. All styles are available with or without a pom.

Disclaimer: All In-Line beanie styles can be produced using available sustainable yarns; however, color options are limited. Request a copy of our digital Eco-Conscious color card to see availabilities.

STYLE | #401 SEAMLESS JACQUARD BEANIE

CONTENT | 95% ACRYLIC / 5% SPANDEX



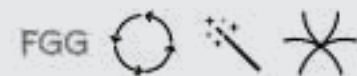
STYLE | #403 JACQUARD BEANIE

CONTENT | 100% ACRYLIC



STYLE | #402 SEAMLESS JACQUARD CUFFED BEANIE

CONTENT | 95% ACRYLIC / 5% SPANDEX



STYLE | #404 JACQUARD CUFFED BEANIE

CONTENT | 100% ACRYLIC



OUTDOORS | NOVELTY



STYLE | #401 - C048



STYLE | #402 - C049



STYLE | #403 - C050



STYLE | #404 - C051



STYLE | #401 - C052



STYLE | #402 - C053



STYLE | #403 - C054



STYLE | #404 - C055



STYLE | #401 - CN48



STYLE | #402 - CN49



STYLE | #403 - CN50



STYLE | #404 - CN51



STYLE | #401 - CN52



STYLE | #402 - CN53



STYLE | #403 - CN54



STYLE | #404 - CN55



MOUNTAINS | HORIZONS



STYLE | #401 - CM33



STYLE | #402 - CM34



STYLE | #403 - CM35



STYLE | #404 - CM36



STYLE | #401 - CM37



STYLE | #402 - CM38



STYLE | #403 - CM39



STYLE | #404 - CM40



STYLE | #401 - CH33



STYLE | #402 - CH34



STYLE | #403 - CH35



STYLE | #404 - CH36



STYLE | #401 - CH37



STYLE | #402 - CH38



STYLE | #403 - CH39



STYLE | #404 - CH40



NAME DROP SWEATERS

Adding your brand name to our custom jacquard sweaters is now simpler than ever—combining effortless personalization with premium style and comfort. Our best-selling crewneck sweaters are available in sizes XS to XL and proudly made right here in North America.

Content: 100% Acrylic
MOQ 50 pieces



STYLE | #SWR01



STYLE | #SWR02



STYLE | #SWR03



STYLE | #SWR04



STYLE | #SWR05



STYLE | #SWR06



STYLE | #SWR07



STYLE | #SWR08



STYLE | #SWR09

STYLE | #SWR02



STYLE | #SKS01



STYLE | #SKS02



STYLE | #SKS03



STYLE | #SKS04



STYLE | #SKS05



STYLE | #SKS06



STYLE | #SKS07



STYLE | #SKS08



STYLE | #SKS09

NAME DROP SOCKS

Step into comfort while putting your brand front and center. Our custom cozy socks aren't just warm — they're wearable branding that people actually love. Add your custom text — cleanly woven into the fabric (not printed!) for a polished look that lasts. Packaging available.

Content: Cotton Blend
MOQ 200 pairs



STYLE | #SKS07

CUSTOM KNIT PROGRAM

Your full-service custom solution for North American made knitted accessories. With minimums as low as 100 units you can create your own custom beanie, headband, scarf or blanket with your name, logo, or design.

Select one of our styles to get started and let us make your vision come to life.

HOW TO CUSTOMIZE YOUR KNIT

- Choose one or multiple styles from our extensive style library
- Send us your logo(s), design(s) or overall vision
- We build your customized Five1Four Art Deck
- Choose your final style(s)
- Order a minimum of 100 units per style/color
- Lead time 8 weeks





CUSTOM BALL CAP PROGRAM

Elevate your casual wardrobe with a Ball Cap. With a blend of comfort, style, and durability, our custom caps are the perfect accessory to keep you looking sharp no matter where the day takes you.

MOQ 100 pieces





CUSTOM GO-TO BLANKET

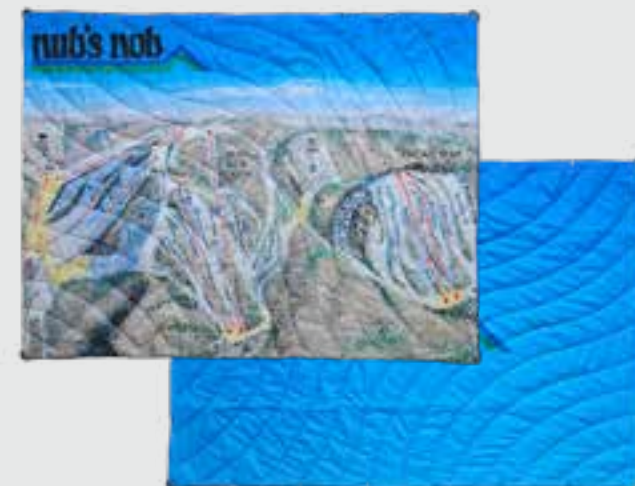
Wrap yourself in ultimate comfort with our versatile go-to blanket. Designed to provide warmth and coziness, these blankets are perfect for chilly nights, outdoor adventures, or simply lounging at home. Experience the feeling of being enveloped in a soft, fluffy cloud.

MOQ 100 pieces



- CAPE CLIP
- LIGHTWEIGHT
- WASHABLE
- WEATHER RESISTANT





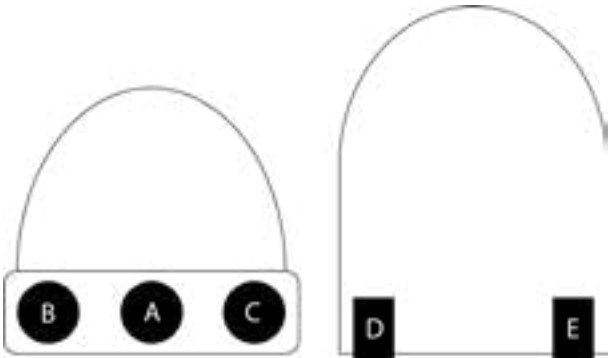
EMBELLISHMENTS

From delicate embroidery to vibrant patches, embellishments allow you to personalize and elevate your creations. They not only add visual interest but also give your projects a distinctive and flawless look. With endless possibilities, embellishments are a fantastic tool for expressing your style and making your pieces truly one-of-a-kind

1. Choose one or multiple styles from our Essential or In-line collections
2. Send us your logo(s), design(s) or overall vision
3. We send you customized embellishment ideas
4. Choose your final embellishment(s)
5. Order a minimum of 100 units per embellishment

SUGGESTED EMBELLISHMENT LOCATIONS

- A - Center Cuff
- B - Right Cuff
- C - Left Cuff
- D - Right Pinch
- E - Left Pinch



WOVEN CLIP LABEL



WOVEN PATCH



WOVEN PATCH WITH MERROWED EDGE



FAUX SUEDE PATCH
WITH RUBBER
EMBOSSED LOGO



RUBBER PATCH



FAUX SUEDE CLIP LABEL
WITH RUBBER
EMBOSSED LOGO



FAUX LEATHER
DEBOSSSED PATCH



FAUX SUEDE DEBOSSSED
CLIP LABEL

SUEDE COLOURS AVAILABLE



TERMS & CONDITIONS

- * The following digital art formats are accepted: Adobe Illustrator (.ai, .eps, .pdf), Photoshop (.psd), and Vector formatted drawings. JPEG, PNG & GIF are not considered digital art files and may be subject to additional design fees.
- * Written approval of order, embellishment design, CAD, and pre-production sample (if applicable) are required before production.
- * All Custom orders require a 50% deposit prior to production and the balance prior to order shipment. Visa, Mastercard, ACH, Wire available for payment.
- * Prices are subject to change in the event of new or updated tariffs or import duties.
- * All freight charges will be added to the customer's invoice. Shipments can be made on 3rd party accounts if the account number is provided at the time of the order placement. Five1Four Supply Co. is not responsible for delays in delivery due to carrier, customs, and/or other unforeseen logistical issues.
- * Orders are subject to production overages or shortfalls of up to 5% of the total order quantity.
- * For total quantity orders of less than 100, orders are subject to production overages of up to 10%.
- * Custom orders cannot be cancelled once production has begun. Any cancellation will be subject to an additional fee.
- * All visual and production art is the intellectual property of Five1Four Supply Co. and cannot be shared or used by any 3rd party without the written consent of Five1Four Supply Co.
- * Five1Four Supply Co. reserves the right to promote all products (decorated or otherwise) in any catalogue, flyer, website and/or other advertising means unless otherwise specified in writing at the time of order placement.

CONTACT INFORMATION

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