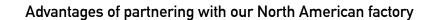


Your Custom Knitwear Partner Since 1962

For three generations, our family has designed and manufactured active and leisure knitwear for the largest brands in North America.

Located in Montreal, Quebec, Canada, our team of knitwear veterans has proudly helped create your Custom Branded product with the Made in North America label for over 60 years.

When working factory direct, you are dealing one-on-one with the team that is designing, developing and delivering your product.



- Reduced Development & Production Times
- Factory Direct Pricing and Service
- Duty and Tariff Free
- No Additional International Fees and Charges
- Quicker Turnaround with our Domestic Shipping Times
- ✓ In Stock Blanks All Year Long
- Custom Embellishment Programs
- Proudly able to tell your brand story as Made in North America
- Get to work with the best team in the industry

We thank you for your continued support of North American Manufacturing









We are pleased to announce some exciting news - 514 Supply Co./Reine Knitting 2019 Inc. has achieved our Global Recycled Standard (GRS) certification!

This achievement is a testament to our ongoing commitment to sustainability and environmentally conscious practices in our manufacturing processes. The GRS certification recognizes our dedication to incorporating recycled materials into our products, reducing our environmental footprint, and contributing to a more sustainable future.

We are proud to inform you that 514 Supply Co./Reine Knitting 2019 Inc. is classified as a Tier 1: Product/Garment making (Cut, Make, Trim - CMT) as well as a Tier 2: Fabric Producer, processing yarn into fabric. This classification highlights our comprehensive approach to sustainability, covering both the production of finished garments and the creation of eco-friendly fabrics from recycled materials.

As part of our commitment to sustainability, we are dedicated to supporting your own initiatives toward ethical sourcing and sustainable practices. We understand the importance of responsible business practices and strive to be your partner in building a more eco-friendly future. We want to express our gratitude for your continued support, which has played a crucial role in our journey towards a better tomorrow. As a valued customer, you are an integral part of our mission to create positive change within the industry.

If you have any questions or would like further information about our GRS certification, please do not hesitate to reach out to us at any time. Thank you for being a part of our sustainable journey!



Material Traceability: Our GRS products adhere to stringent standards, ensuring traceability of recycled content throughout the entire supply chain.



Environmental Impact: By utilizing recycled materials and implementing waste reduction measures, we actively diminish the demand for virgin resources and minimize the environmental footprint associated with traditional manufacturing.



Quality Assurance: GRS certification assures you that our products maintain the high-quality standards you expect while also meeting rigorous sustainability criteria.





COLOR PALETTE

100% Acrylic | All styles available in our 87 colours with MOQs

2025 Trending Colors





CATHAY SPICE

PMS 146

RUST

PMS 1685

BT ORANGE

PMS 2019

PUMPKIN

PMS 1665

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FINE GAUGE

TGG

THICK GAUGE



WOOL



RIB CUFF





FLAT KNIT



CIRCULAR

BEST SELLER



NEW

NEW





4 SEAM







RedHEAT™



RedHEAT TM technology stores body heat and helps regulate the effect of temperature changes on the skin. Quick dry, superior moisture management, odor absoption and UV protection 50+.

TM registered mark of Mae Trending International Inc.

MUSTANG

PMS 476

CAPPUCCINO-K

PMS 4243

PMS 466



COLOR PALETTE

100% Acrylic | All styles available in our 87 colours with MOQs



COLOR PALETTE

100% Acrylic | All styles available in our 87 colours with MOQs





SAFETY YELLOW-K

PMS 2296



CHROMA GREEN-K

PMS 7482

GLADE

PMS 7747

MARGARITA

PMS 382



ESSENTIALS COLLECTION

Essential beanies are the timeless wardrobe staple that add both warmth and style to any outfit.

Whether you're braving the winter chill or adding a touch of casual-cool to your everyday look, these snug, versatile accessories are a must-have. With their classic design and soft, comfortable fit, essential beanies effortlessly blend fashion and function. Crafted from high-quality materials, they provide the perfect finishing touch while keeping you cozy and comfortable wherever your day takes you.

STYLE | #907 - DRUMMOND | Black | Flare | | New Olive | Zinfandel | Midnight | | Content | 100% acrylic | | Description | Loose fit knit cuffed beanie, self lined |

H. GREY 121

OATMILK



WHITE

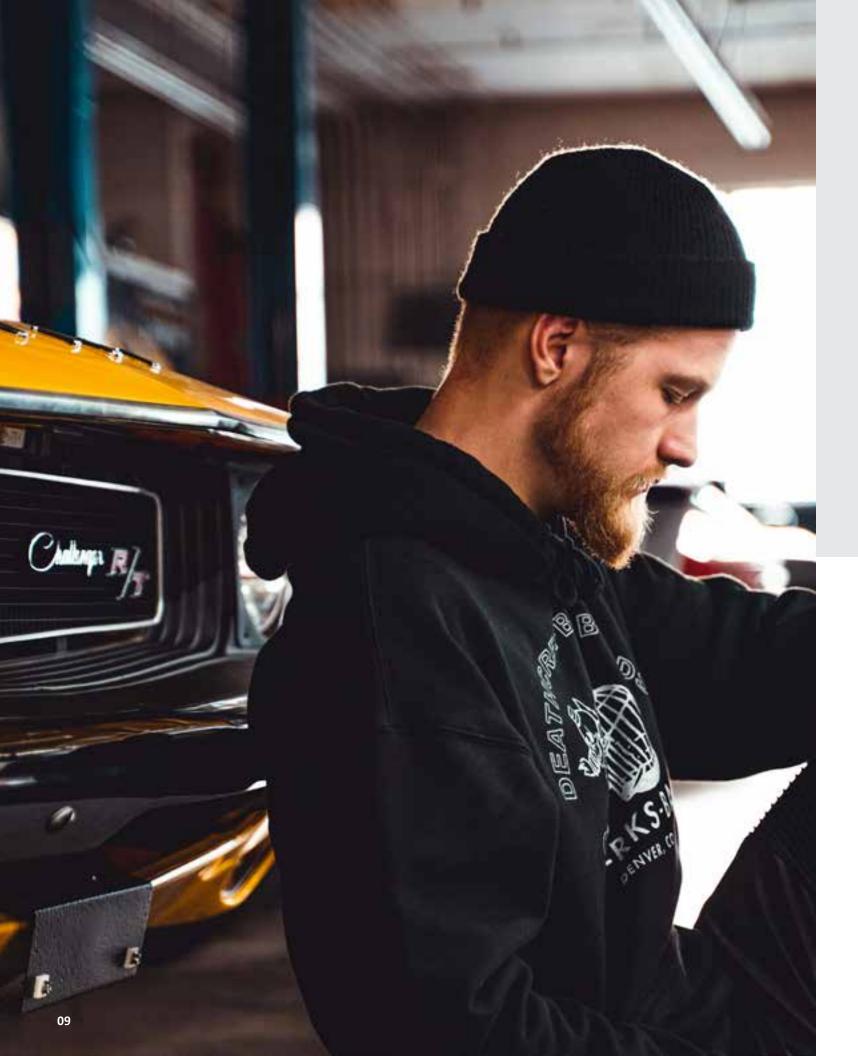
H. ATMOSPHERE

SEA SPRAY

MAUI BLUE

H. MED. GREY

BT ORANGE



STYLE | #958 - MARLBORO



BLACK

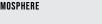














H. LT. GREY 119





ASTRO DUST

MIDNIGHT

MIDNIGHT PLUM

SEAPORT

STYLE | #949 - MANSFIELD



CATHAY SPICE CONTENT | 100% ACRYLIC Description | Tall Knit Cuffed Beanie, **SELF LINED**











H. ATMOSPHERE



MAGENTA





OATMILK



BLACK



WHITE



STYLE | #962 -JASPER

CONTENT | 100% ACRYLIC DESCRIPTION | RIB KNIT BEANIE, WAFFLE KNIT **CUFF, SELF LINED**



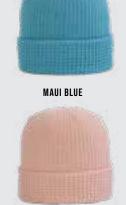












BLUSH





SHORT BEANIES ARE BACK



STYLE | #955 - RIVOLI

CONTENT | 100% ACRYLIC DESCRIPTION | RIB KNIT CUFFED BEANIE, MARLED YARN, SELF LINED



























STYLE | #827 - CLARK

CONTENT | 100% ACRYLIC DESCRIPTION | THICK RIB KNIT CUFFED BEANIE, SINGLE LAYER















BLACK



SEA SPRAY

STYLE | #916 - LAURIER

CONTENT | 100% ACRYLIC DESCRIPTION | TALL KNIT HIGH BULK CUFFED BEANIE, SELF LINED













BLACK





RUST



H. MED. GREY

STYLE | #825 - EMERSON

CONTENT | 100% ACRYLIC DESCRIPTION | LIGHTWEIGHT KNIT BEANIE, RED HEAT ™ FULL LINER















SEAPORT

BLACK







CONTENT | 100% ACRYLIC DESCRIPTION | VINTAGE STYLE RIBBED CUFF BEANIE, SELF POM, RED HEAT® FULL LINER













SEAPORT

MIDNIGHT PLUM







NEW OLIVE

STYLE | #834 - QUINN

CONTENT | 100% ACRYLIC DESCRIPTION | TEXTURED BEANIE, RIBBED CUFF, SELF LINED, FAUX FUR POM









CHUNKY

KNIT





PAPAYA

HIGHRISE

STYLE | #835 - WILLOW

CONTENT | 100% ACRYLIC DESCRIPTION | TALL JERSEY KNIT TRI-COLOR **CUFFED BEANIE, SELF LINED**









AZURE BLUE



NEON PINK



SAFETY YELLOW



MIDNIGHT PLUM

STYLE | #832 - MARLOWE

CONTENT | 100% ACRYLIC DESCRIPTION | TEXTURED RIB CUFFED BEANIE, FAUX FUR POM, SELF LINED



TGG







VINTAGE VIBES



BLACK









H. GREY 121

STYLE | #833 - COHEN

CONTENT | 100% ACRYLIC DESCRIPTION | TEXTURED BEANIE, RED HEAT®



9













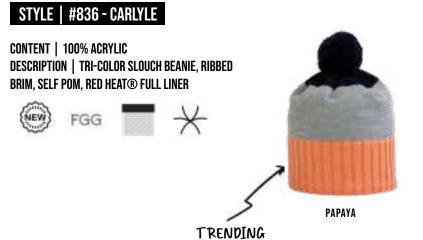
H. GREY 121



MIDNIGHT PLUM





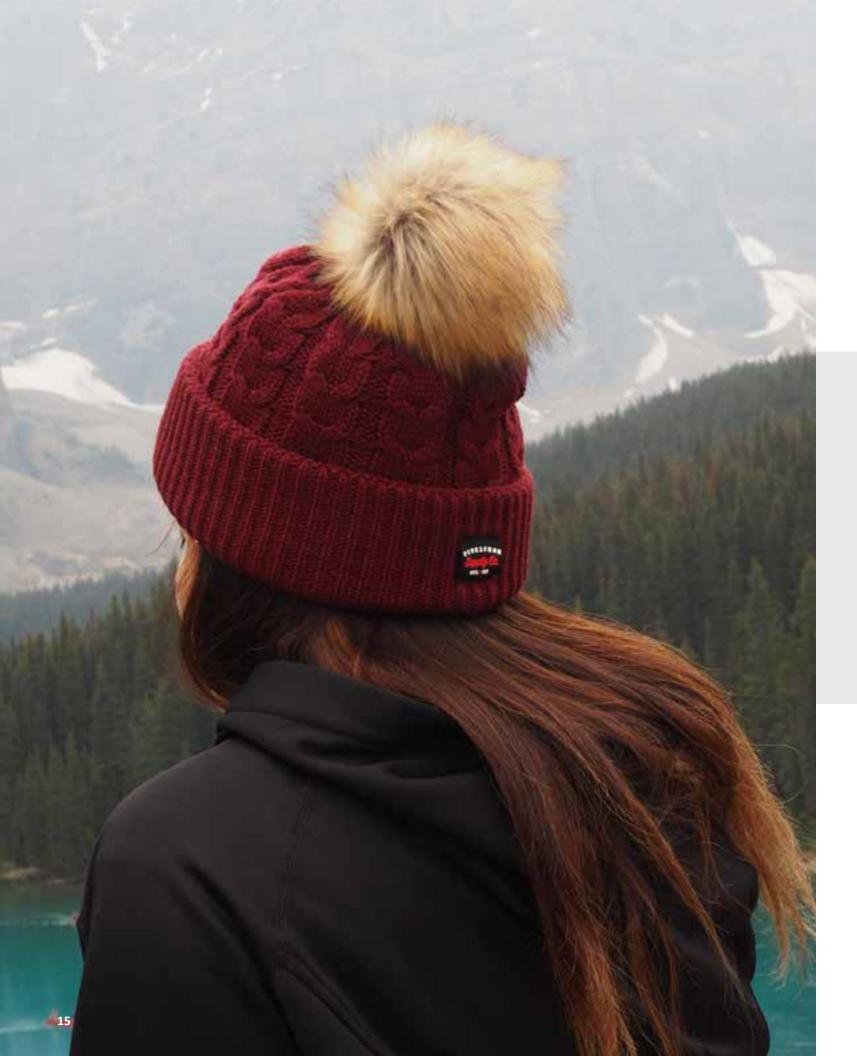


COLORBLOCK





AZULE BLUE



STYLE | #803 - LEGENDRE

CONTENT | 100% ACRYLIC DESCRIPTION | CABLE KNIT CUFFED BEANIE, FAUX FUR POM, RED HEAT® FULL LINER

















BLACK

ASTRO DUST

PORT BLUE

STYLE | #837 - BLOOMFIELD

CONTENT | 100% ACRYLIC Description | Cable Knit Cuffed Beanie, Faux FUR POM, SELF LINED









IT'S GIVING TEXTURE











BLUSH

SEA SPRAY

STYLE | #838 - MERIDIAN

CONTENT | 100% ACRYLIC Description | Isolated Cable Knit Design, CUFFED BEANIE, SELF LINED











H. MED. GREY



DUSTY ROSE



PINECONE



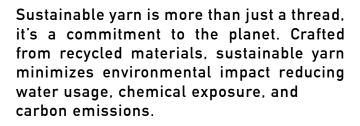


ZINFANDEL





Our Merino-Acrylic blend yarn offers the perfect balance of luxury and practicality. Featuring the softness and breathability of premium Merino wool combined with the long-lasting and easy-care properties of acrylic.



From cultivation to production, every step prioritizes ecological harmony, ensuring your knit products are not just beautiful but mindful of the Earth's delicate balance. Whether you're braving the cold or accessorizing for style, our eco-conscious beanies are the perfect choice for those who care about both comfort and the planet.







BluePoly® yarn is an innovative, eco-conscious choice made from recycled plastic bottles, offering a 100% sustainable alternative without sacrificing quality. Soft, resilient, and lightweight.



Polylana® yarn is a cutting-edge, sustainable fiber blend that offers a lower environmental impact compared to traditional acrylic or wool. Made from a mix of virgin and recycled materials, it provides the same soft feel with less water, energy, and CO2 emissions.





EYRE GRS

Eyre GRS yarn is a rich, eco-friendly yarn made from sustainable fibers, designed to provide both softness and durability. Known for its lightweight and breathable qualities, Eyre yarn is perfect for creating accessories that are comfortable, long-lasting, and kind to the environment.





Recycled Cashmere yarn is crafted from reclaimed cashmere fibers to reduce waste while maintaining the signature softness and warmth of traditional cashmere. This sustainable yarn offers a velvety texture, lightweight feel, and exceptional comfort.

50/50





BLUEPOLY







STYLE | #728 - KENT

CONTENT | 50% MERINO WOOL, 50% DRALON ACRYLIC DESCRIPTION | RIB KNIT CUFFED BEANIE, SELF LINED









STYLE | #730 - PANAMA

CONTENT | 100% RECYCLED POLYESTER DESCRIPTION | LOOSE FIT KNIT CUFFED BEANIE, SELF LINED











STYLE | #729 - LACHAPELLE

CONTENT | 50% MERINO WOOL, 50% DRALON ACRYLIC DESCRIPTION | LOOSE FIT KNIT CUFFED BEANIE, **SELF LINED**









STYLE | #731 - GRANT

CONTENT | 100% RECYCLED POLYESTER DESCRIPTION | RIB KNIT "SHORT" CUFFED BEANIE, **SELF LINED**









STYLE | #615 - NICOLET

CONTENT | 50% MERINO WOOL, 50% DRALON ACRYLIC DESCRIPTION | RIB KNIT CUFFED BEANIE, CABLE DESIGN, FAUX FUR POM, SELF LINED















STYLE | #616 - BAILY

CONTENT | 100% RECYCLED POLYESTER DESCRIPTION | RIB KNIT CUFFED BEANIE, SELF POM, RED HEAT® FULL LINER











BLACK





STYLE | #EC29 - 401















POLYLANA

AM-APPROVED) VEGAN



EYRE GRS







STYLE | #705 - BARCLAY

CONTENT | 60% POLYESTER, 40% ACRYLIC DESCRIPTION | LOOSE FIT KNIT CUFFED BEANIE, **SELF LINED**











ZEBRA









STYLE | #722 - WESTPARK

CONTENT | 30% RECYCLED WOOL, 50% WOOL, 20% RECYCLED POLYESTER DESCRIPTION | JERSEY KNIT CUFFED BEANIE, **SELF LINED**













STYLE | #617 - OAKLAND

CONTENT | 60% POLYESTER, 40% ACRYLIC DESCRIPTION | THICK RIB KNIT CUFFED BEANIE, RED HEAT® FULL LINER











NAVY





DK. GREY MELANGE

STYLE | #732 - HILTON

CONTENT | 30% RECYCLED WOOL, 50% WOOL, **20% RECYCLED POLYESTER** DESCRIPTION | RIB KNIT CUFFED BEANIE, SINGLE LAYER











GREEN

BURGUNDY





STYLE | #618 - MAPLEWOOD

CONTENT | 60% POLYESTER, 40% ACRYLIC DESCRIPTION | TEXTURED KNIT RIB CUFFED BEANIE, SELF POM, SELF LINED











BLACK







BLACK

STYLE | #619 - VEZINA

CONTENT | 30% RECYCLED WOOL, 50% WOOL, 20% RECYCLED POLYESTER DESCRIPTION | TEXTURED CABLE KNIT RIB CUFFED BEANIE, FAUX FUR POM, SELF LINED













GRIGIO











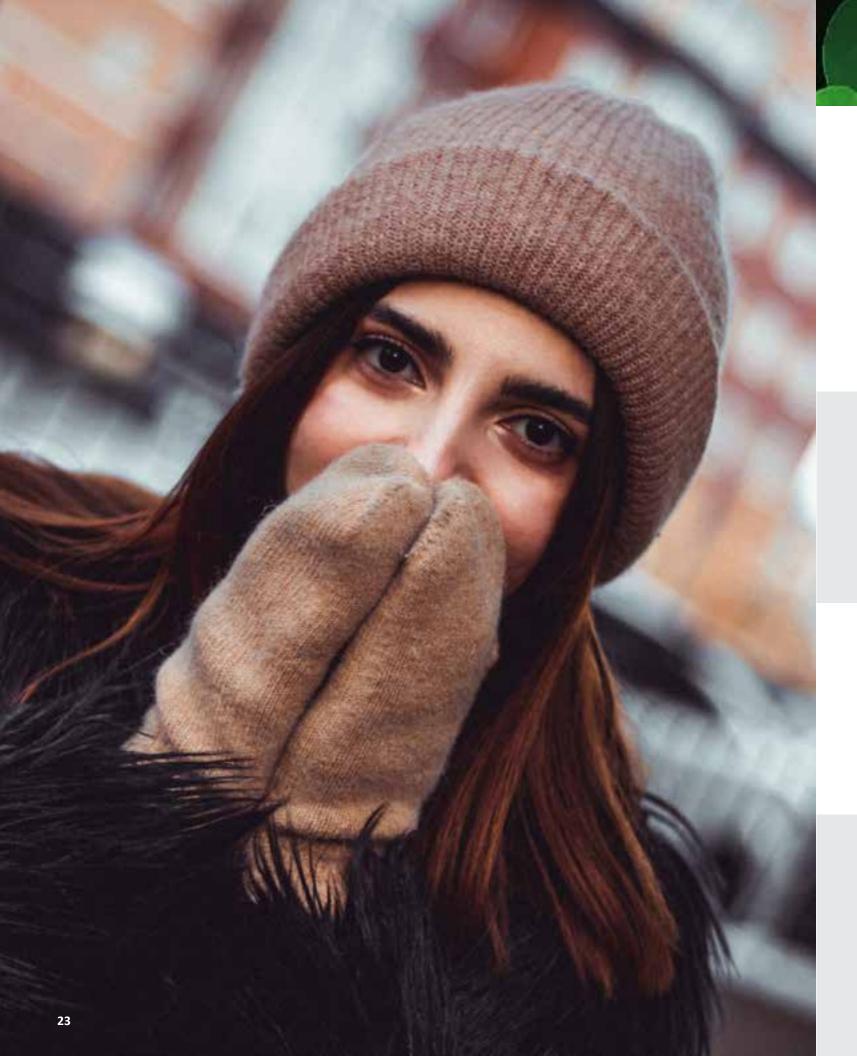












RECYCLED CASHMERE











CONTENT | 50% RECYCLED CASHMERE, 50 % WOOL DESCRIPTION | JERSEY TOP KNIT CUFFED BEANIE WITH RIBBED CUFF, FAUX FUR POM, SINGLE LAYER



















BLACK

STYLE | #716 - MARLEY

CONTENT | 50% RECYCLED CASHMERE, 50 % WOOL DESCRIPTION | RIB KNIT CUFFED BEANIE, **SELF LINED**













BLACK



CABEZZOLO

STYLE | #620 - HAMPTON

CONTENT | 50% RECYCLED CASHMERE, 50 % WOOL DESCRIPTION | JERSEY KNIT CUFFED BEANIE, RIB DESIGN, FAUX FUR POM, SINGLE LAYER





















MELANZANA









STYLE | #EC48 - 404

IN-LINE COLLECTION Our in-line beanies feature classic, streamlined looks that make them versatile for any outdoor fit. Perfect for everyday wear, they come in a variety of colors and styles to suit your personal style. They can be purchased "as-is" or easily embellished to make them your own. All styles can be built with or without a pom. STYLE | #401 SEAMLESS JACQUARD BEANIE STYLE | #402 SEAMLESS JACQUARD CUFFED BEANIE CONTENT | 95% ACRYLIC / 5% SPANDEX CONTENT | 95% ACRYLIC / 5% SPANDEX STYLE | #403 JACQUARD BEANIE STYLE | #404 JACQUARD CUFFED BEANIE CONTENT | 100% ACRYLIC CONTENT | 100% ACRYLIC FGG — 🛨

OUTDOORS | NOVELTY



95% ACRYLIC / 5% SPANDEX



STYLE | #402 - CO41 95% ACRYLIC / 5% SPANDEX



STYLE | #403 - C042 100% ACRYLIC



100% ACRYLIC



STYLE | #401 - CO44



STYLE | #402 - C045 95% ACRYLIC / 5% SPANDEX



STYLE | #403 - C046 100% ACRYLIC









STYLE | #402 - CN41 95% ACRYLIC / 5% SPANDEX



STYLE | #403 - CN42 100% ACRYLIC



100% ACRYLIC

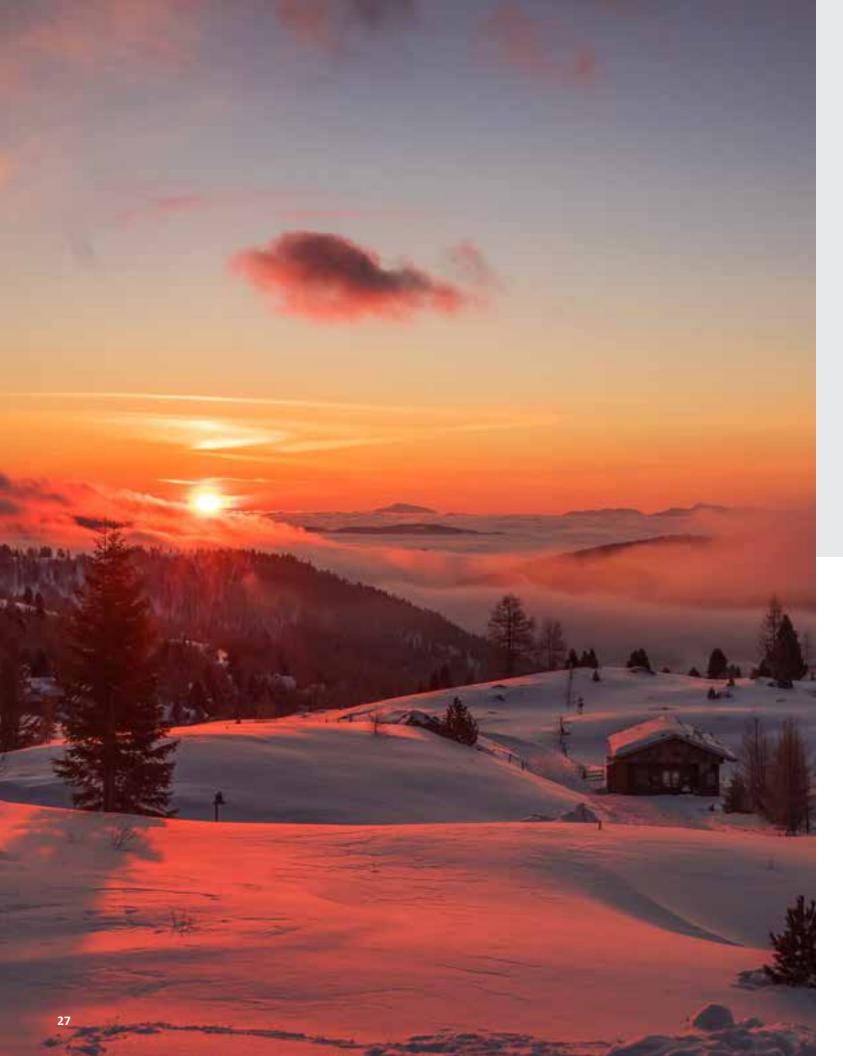


95% ACRYLIC / 5% SPANDEX









MOUNTAINS | HORIZONS



























95% ACRYLIC / 5% SPANDEX







100% ACRYLIC 100% ACRYLIC



STYLE | #907Y - DRUMMOND JR

CONTENT | 100% ACRYLIC
DESCRIPTION | LOOSE FIT KNIT CUFFED BEANIE, SELF LINED

FGG







STYLE | #914Y - MEILLEUR JR

CONTENT | 100% ACRYLIC
DESCRIPTION | RIB KNIT CUFFED BEANIE, SELF LINED

TGG







CTVI F

STYLE | #958Y - MARLBORO JR

CONTENT | 100% ACRYLIC
DESCRIPTION | WAFFLE KNIT CUFFED BEANIE, SELF LINED

TGG







30

Our Youth beanies are crafted with comfort, warmth, and

Available in a range of fun colors and playful patterns,

protection from the cold. Durable and easy to care for, our

kids' beanies are designed to withstand the adventures of

style in mind, making them perfect for little ones.

active youngsters while keeping them stylish and

comfortable all season long.

they add a touch of flair to any outfit while ensuring





STYLE | #402 - Y13 UNICORN 95% ACRYLIC / 5% SPANDEX



STYLE | #402 - Y16 GIRAFFE 95% ACRYLIC / 5% SPANDEX



STYLE | #403 - Y19 SNOWFLAKE 100% ACRYLIC



STYLE | #403 - Y22 KING 100% ACRYLIC



STYLE | #402 - Y14 CAT 95% ACRYLIC / 5% SPANDEX



STYLE #402 - Y17 ZEBRA 95% acrylic / 5% spandex



STYLE | #403 - Y20 TREE 100% ACRYLIC



STYLE | #403 - Y23 PRINCESS 100% ACRYLIC



STYLE | #401 - Y15 BEAR 95% ACRYLIC / 5% SPANDEX



STYLE | #402 - Y18 SNAKE 95% ACRYLIC / 5% SPANDEX



STYLE | #403 - Y21 SNOWMAN 100% ACRYLIC



STYLE | #401 - Y24 CROWN

95% ACRYLIC / 5% SPANDEX

CUSTOM KNIT PROGRAM

Your full-service custom solution for Canadian made knitted accessories. With minimums as low as 100 units you can create your own custom beanie, headband, scarf or blanket with your name, logo, or design. Select one of our styles to get started and let us make your vision come to life.

All made right here in North America.



Choose one or multiple styles from our extensive style library

Send us your logo(s), design(s) or overall wision

We build your customized Five1Four Art

Choose your final style(s)

Order a minimum of 100 units per style/

Lead time 8 weeks















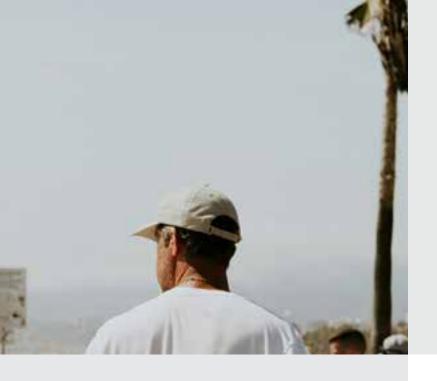


















CUSTOM BALL CAP PROGRAM

Elevate your casual wardrobe with a Ball Cap. With a blend of comfort, style, and durability, our custom caps are the perfect accessory to keep you looking sharp no matter where the day takes you.

MOQ 50 pieces























GO-TO BLANKET

Wrap yourself in the ultimate comfort with our versatile go-to blanket. Designed to provide warmth and coziness, these blankets are perfect for chilly nights, outdoor adventures, or simply lounging at home. Experience the feeling of being enveloped in a soft, fluffy cloud.

MOQ 100 pieces















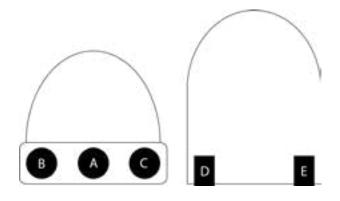
EMBELLISHMENTS

From delicate embroidery to vibrant patches, embellishments allow you to personalize and elevate your creations. They not only add visual interest but also give your projects a distinctive and flawless look. With endless possibilities, embellishments are a fantastic tool for expressing your style and making your pieces truly one-of-a-kind

- 1. Choose one or multiple styles from our Essential or In-line collections
- 2. Send us your logo(s), design(s) or overall vision
- 3. We send you customized embellishment ideas
- 4. Choose your final embellishment(s)
- 5. Order a minimum of 100 units per embellishment

SUGGESTED EMBELLISHMENT LOCATIONS

- A Center Cuff
- B Right Cuff
- C Left Cuff
- D Right Pinch
- E Left Pinch





WOVEN CLIP LABEL



WOVEN PATCH





FAUX SUEDE PATCH WITH RUBBER EMBOSSED LOGO



RUBBER PATCH



FAUX SUEDE CLIP LABEL
WITH RUBBER
EMBOSSED LOGO



FAUX LEATHER DEBOSSED PATCH



FAUX SUEDE DEBOSSED CLIP LABEL

SUEDE COLOURS AVAILABLE



 \mathbf{a}



TERMS & CONDITIONS

- * The following digital art formats are accepted: Adobe Illustrator (.ai, .eps, .pdf), Photoshop (.psd), and Vector formatted drawings. JPEG, PNG & GIF are not considered digital art files and may be subject to additional design fees.
- * Written approval of order, embellishment design, CAD, and pre-production sample (if applicable) are required before production.
- * All Custom orders require a 50% deposit prior to production and the balance prior to order shipment. Visa, Mastercard, ACH, Wire available for payment.
- * All freight charges will be added to the customer's invoice. Shipments can be made on 3rd party accounts if the account number is provided at the time of the order placement. Five1Four Supply Co. is not responsible for delays in delivery due to carrier, customs, and/or other unforeseen logistical issues.
- * Orders are subject to production overages or shortfalls of up to 5% of the total order quantity.
 - * Custom orders cannot be cancelled once production has begun.

 Any cancellation will be subject to an additional fee.
- * All visual and production art is the intellectual property of Five1Four Supply Co. and cannot be shared or used by any 3rd party without the written consent of Five1Four Supply Co.
- * Five1Four Supply Co. reserves the right to promote all products (decorated or otherwise) in any catalogue, flyer, website and/or other advertising means unless otherwise specified in writing at the time of order placement.



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