INDUCTION HEATING EQUIPMENT & ACCESSORIES

- info@thermaltechtemp.com
- www.thermaltechtemp.com
- 1.800.674.9284



THE TTT STORY

Thermal Tech & Temp Inc. has contributed to the heating industry for 20 years. We specialize in custom Induction Heating Equipment such as PWHT Blankets, Ovens, Furnaces, etc. We also custom fabricate induction accessories such as clamps, clam shells, and internal plugs. We take pride in the work we do by going to job sites and overseeing operations, just to make sure we are fitting the customer's needs.

Our determination doesn't end there. Thermal Tech & Temp Inc. is commited to achieving total customer satisfaction by delivering high quality, durable, and custom fabricated products.

You can find Thermal Tech & Temp Inc. on all of your social media platforms such as Facebook, Twitter, and Instagram. Feel free to give us a follow and stay up to date with our latest products and news! Our office is located in Crown Point, Indiana and can be reached at the locations listed below!

CONTACT US

Stay in touch with us on our various social medias, shoot us an email, or give us a call!

1.800.674.9284

772 North Madison Street

Crown Point IN. 46307

info@thermaltechtemp.com

sales@thermaltechtemp.com

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NBOUT US

OUR PRODUCTS



INDUCTION OVENS



CLAMPS/CLAMSHELLS



NEEDLE MAT INSULATION



SLOW COOL COVERS



TEMP. RECORDING



INDUCTION BLANKETS



KNEELING PADS



INSULATING SLEEVES

SIEUDUGES HIGTS

OVENS/FURNACES

KEY FEATURES:

- Quick heat up times.
- Portable unites that can be moved easily.
- Convenient preheat and stress release.
- Space saver.
- Controlled cool down times.
- No fumes/venting.
- No open flames.
- Cost effective.
- Increased staff safety.
- Custom made for your application.
- Powered by Miller ProHeat 35.



TEMPERATURE RECORDING

WE OFFER:

- Spring loaded thermocouples that are fixed to the induction blanket to provide precise temperatures while heating.
- 24 point type k thermocouple recorders.
- Male and female TC plugs.
- Premade thermocouples type K.
- Thermocouple extension leads that plug right into the Proheat 35.
- 12 point recorders that connect to the Proheat 35.







MALE & FEMALE TC PLUGS SPRING LOADED THERMOCOUPLES THERMOCOUPLE EXTENSION LEAD



H L I

INDUCTION CLAMPS

KEY FEATURES:

- Faster setup time.
- Takes only a third of the time to temperature than gas flame.
- Fully controllable and uniform heating.
- Can be digitally recorded if required.
- Fast return on your investment.
- No hydrogen created.
- Low running costs.

INDUCTION CLAM SHELLS





KEY FEATURES:

- Uses Miller ProHeat 35.
- Preheat up to 1200 degrees farenheit.
- Custom made to fit your specific application.

777 Miller

INDUCTION BLANKETS

KEY FEATURES:

Custom made to fit your application.
Able to be reconfigured without the use of a peg board. This increases safety because peg board is a recipe for disaster when adding wood products to a design.

Made with durable/high temperature materials.

- Improved welding environment.
- No exposure to open flame or explosive gasses.

• Easy setup with flexibility to fit various pipe diameters and plate lengths.

TTT has designed blankets with

high strength and high temp magnets.

 MAGNET
 INDUCTION COIL
 THERMAL COUPLE
 BAYONET
 VELCRO TABS
 32OZ SILICONE COATED FABRIC









INSULATION PADS KEY FEATURES:

- High temperature materials.
- Resistant to most chemicals.
- Protection up to 1800°F.
- Melting temperature of 3,100°F.
- Our Silica needled mat is reusable and if properly taken care of.
- Our Silica needled mat is comprised of an assortment of long staple fibers randomly.

SLOW COOL COVERS



KEY FEATURES:

- Lightweight/portable.
- Durable interior liner.
- Low cost.
- Reusable.
- Temperature displayed.

PROTECTIVE SLEEVES

KEY FEATURES:

• Braided with high-quality fiberglass yarns.

• Fiberglass sleeve will not burn and is suitable for use in applications with temperatures up to 1000°F (540°C).

• Braided fiberglass sleeves provide flexibility, durability, and thermal containment.

• Can be heat treated or coated with vermiculite, PTFE, graphite, or acrylic saturant.

 Resistant to hydraulic fluids, lubricating oils, and fuels.

• Fire sleeve insulates against energy loss in piping and hosing.

• Protects employees from burns and provides flame resistant "bundling" of wires, hoses, and cables .

• Both Aerospace and Industrial sleeves are coated with the same proprietary silicone rubber compound for increased durability and enhanced heat & flame protection.





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POST HEAT BLANKETS

TTT-INDB-2.5"	194947	Insulation Blanket, single wrap 12" x 15"
TTT-INDB-4"	194948	Insulation Blanket, single wrap 12" x 21"
TTT-INDB-5"	195477	Insulation Blanket, single wrap 12" x 26"
TTT-INDB-6"	194949	Insulation Blanket, single wrap 12" x 30"
TTT-INDB-7"	195476	Insulation Blanket, single wrap 18" x 34"
TTT-INDB-8"	194950	Insulation Blanket, single wrap 18" x 38"
TTT-INDB-10"	194951	Insulation Blanket, single wrap 18" x 43"
TTT-INDB-12"	194952	Insulation Blanket, single wrap 18" x 49"
TTT-INDB-14"	194593	Insulation Blanket, single wrap 18" x 54"
TTT-INDB-16"	194954	Insulation Blanket, single wrap 18" x 58"
TTT-INDB-18"	194955	Insulation Blanket, single wrap 24" x 67"
TTT-INDB-20"	194956	Insulation Blanket, single wrap 24" x 73"
TTT-INDB-21"	300449	Insulation Blanket, single wrap 24" x 76"
TTT-INDB-22"	194957	Insulation Blanket, single wrap 24" x 79"
TTT-INDB-24"	194958	Insulation Blanket, single wrap 24" x 85"
TTT-INDB-26"	195502	Insulation Blanket, single wrap 24" x 91"
TTT-INDB-28"	194998	Insulation Blanket, single wrap 24" x 98"
TTT-INDB-30"	207817	Insulation Blanket, single wrap 24" x 105"
TTT-INDB-32"	222228	Insulation Blanket, single wrap 24" x 112"
TTT-INDB-36"	300155	Insulation Blanket, single wrap 24" x 126"
TTT-INDB-40"	300156	Insulation Blanket, single wrap 24" x 140"

PRE HEAT BLANKETS

TTT-INPH-120"	204669
TTT-INPH-240"	195376
TTT-INPH-120"	211474
TTT-INPH-50"	194965

Insulation, Preheat, Woven Silica (1/2"x6"x120") Insulation, Preheat, Woven Silica (1/2"x6"x240") Insulation, Preheat, Woven Silica (1/2"x12"x120") Rope, High Temperature 1" wide, 50 ft roll

INDUCTION COIL SLEEVES

TTT-INCS-30'	204611
TTT-INCS-50'	204614
TTT-INCS-80'	204620

Heating Cable Preheat Cover, 30' Heating Cable Preheat Cover, 50' Heating Cable Preheat Cover, 80'

INSULATION

TTT-TM12 TTT-TM25 TTT-SM12 TTT-SM25 TSM Thermasil Needledmat TM Temp Mat 24" x 50 ft x 1/2 Thick 24" x 25 ft x 1" Thick 24" x 50 ft x 1/2" Thick 24" x 25 ft x 1" Thick 1/8", 1/4", 1/2", 3/4", 1" Thick 1/4", 1/2", 3/4", 1" Thick

KNEELING PADS

KEY FEATURES:

 High temperature pads provide great protection from heat, sparks, and slag from welding.

• Can be placed in tight, hard to reach spaces to offer maximum comfortability while working.

• High temperature resistant kevlar.

• Protects up to 1200°F.

• Offered in a variety of thicknesses.

• Can be custom fabricated to any shape or size.



SUP BUILDE IV



PRODUCT LINE FEATURES

- Non respirable fibers.
- No shot.
- No binder.
- High strength.
- Low thermal conductivity.
- Chemical resistant.
- Resistnt to thermal shock.
- Erosion resistant.
- Excellent acoustical properties.
- Low residual shrinkage (Irs).

TYPICAL APPLICATIONS

- Glass furnace crown insulation repair.
- •Nuclear insulation applications.
- Acoustic insulation.
- Insulating pads and blankets.
- High temperature/acid resistant gaskets.
- Exhaust manifold insulation.
- Stress relieving pads.
- High temperature pipe and valve insulation.
- Investment casting mold wrap.
- Fire protection.
- Muffler packing.
- Heat treating furnace linings.
- Petro-chemical process heater linings.
- Welding protections.
- Furnace, kiln, incinerator and boiler linings.
- Thermal and acoustic insulation for steam and gas turbines.
- Roller hearth furnace linings.
- Soaking pit and pre-heat furnace linings and seals.
- Expansion joint and packing material.

Our high heat highly durable staple fiber pads offer maximum protection with room for re-use.





TSM SPECIFICATIONS

STANDARD SIZES

Thickness: 1/8", 1/4", 1/2", 3/4", 1" **Roll Widths:** 24", 36"

DENSITY

10.5-12.0 lbs/ft ³ (168-192kg/cc)

CHEMICAL ANALYSIS

SILICA (Si02)	- > 93.5% min
Alumina (A1203)	- 4.0%
Others	- < 1.0%

MAX. RECOMMENDED USE TEMPERATURE

FOR INTERMITTENT USE:	2200
FOR CONTINIOUS USE:	2000 I
MELTING POINT:	3100 I

FIBER PROPERTIES

FIBER DIAMTER: FIBER LENGTHS AVAILABLE: 6-13 MICRONS

2" OR 4" ***SPECIAL LENGTHS AVAILABLE UPON REQUEST**

THERMAL CONDUCTIVITY

AT 500 F	0.45	0.054
AT 1000 F	0.78	0.094
AT 1500 F	1.39	0.166
AT 1800 F	1.93	0.231

PERMANENT LINEAR CHANGE

1000 F	0.05%
1200 F	0.06%
1400 F	0.06%
1600 F	0.10%
1800 F	0.30%
2000 F	0.70%
	1000 F 1200 F 1400 F 1600 F 1800 F 2000 F



KVLF-2:

- Stronger in colder temperatures
- Worn by firefighters for heat resistance
- Used as body armour by police, security, & SWAT
- Used in gloves, sleeves, jackets, chapes, etc.
- Can protect from cuts, abrasions and heat

DID YOU KNOW?

Kevlar's applications are innumerable. It is used in everything from audio equipment to archery bow strings, cooking ware, and electricity generation.

BASIC APPLICATIONS:

- Sleeves
- Curtains & Covers
- Tadpole Seals
- Heat Shields

SPECIFICATIONS:

WEIGHT:22 oz/sy +/- 10%THICKNESS:.08 inches +/- .001COUNT:20 x 11WEAVE:Aramid Fiber Blend on Fiberglass Core YarnCOLOR:YellowTENSILE STRENGTH:Warp:225 lbs./inchFill:150 lbs./inchTEMPERATURE RESISTANCE:600° F

TTT-TAPE-1

- Non-adhesive
- Plain Weave
- 100% fiberglass yarns
- 1" width x 100' length
- Resists up to 1000°F
- Nominal thickness of 1.5mm

TTT-TAPE-2

- Silicone adhesive
- Barrier to hot wire contacts
- 2" width x 54' length
- Temp performance: -100° to 500°F
- Total thickness of 5mm
- Film thickness of 3mm



2.3mm Thick Silica:

USES:

- Flange & equipment covers
- Removeable insulation fabrics
- Water, chemical, and oil resistant
- High temp silicone coating 500°F
- Base temp 1,000°F
- Expansion joints
- Welding blankets

SPECIFICATIONS:

WEAVE:	Plain Weave
<u>COATING</u> :	Special, single-sided

high temp silver silicone

coating

FABRIC WEIGHT:

FABRIC WEIGHT (with coating):

THICKNESS:

TEMPERATURE RESISTANCE:

Silicone Coating

Base Fabric

500°F 1,000°F

36 oz. /yd², +/- 10%

45 oz. /yd², +/- 10%

0.05 inches +/- 10%



3.8mm Thick Silica

- Rugged terrain and conditions
- Abrasian-prone areas
- Expansion joints
- Pads and curtains
- Covers and sleeves

DID YOU KNOW?

This type of fabric is so reliable that it is has many applications in the aerospace industry.

SPECIFICATIONS:

WEAVE:	Twill Weave	
COATING:	None	
WIDTH:	≤ 22.5 inches	6
THICKNESS:	3.2 inches	
<u>WEIGHT (oz / yd²)</u> :	59.0 oz. / yd	
TEMP RESISTANCE:	2,000°F	
MELTING TEMPERATURE:	1,544°F	
FILAMENT DIAMETER (microns): 9 x 9	
	WARP	WEET

THREAD COUNT (inches):	55.9 inches	25.4 inches
YARN COUNT (tex):	500	820
TENSILE STRENGTH (Ibs./in	.): min. 787	820

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TTT | TEMP-MAT

DESCRIPTION

TTT TEMP MAT is manufactured to conform with the requirements of Military Specification MIL-1-16411 Type II, ASTM-C-1086-96 and Coast Guard Specification for Incombustible Materials #164.009 and MIL-I-24244. TEMP-MAT is a fiberglass mat composed of 100% "E" type glass fibers 9-13 microns In diameter which are put into web form and mechanically needles together without chemical binders.

ADVANTAGES

TTT TEMP-MAT is an effective low cost replacement for asbestos mats, millboard, ceramic or refractory fiber paper, mat and sheets and mineral fiber boards. It is used as a thermal insulation and gasket material in home and tindustrial furnaces, package boiler and for special piping applications where heat resistance, flexibility and low special air and liquid chemical and thermal resistance are mandatory.

TEMP-MAT PROPERTIES											
Weight				Density							
<u>Thickness</u> 1/4" (0.635 cm) 1/2" (1.27 cm) 3/4" (1.91 cm) 1" (2.54 cm) *All four Temp ab	English 3 oz./sq.f 6 oz./sq.f 9 oz./sq.f 15 oz./sq.f 0-Mat styles l sorption, bu	Metric 915.6 1831.2 1 2746.8 4578	g/sq.m g/sq.m g/sq.m g/sq. m good fire e up to 2	e resistane ?% weight	Eng 9 9 11 ce a t los	lish Ibs./cu.ft Ibs./cu.ft Ibs./cu.ft Ibs./cu.ft and are incom ss at continue	<u>Metric</u> 144.2 144.2 144.2 176.2 nbustible	kg/cr kg/cr kg/cr kg/cr e, have 1 200	u.m 1 u.m 1 u.m 1 u.m 1 u.m 1 e neglig F (649	Service Up to 12 Up to 12 Up to 12 Up to 12 gible mo C).	<u>Temp.</u> 200F (649 C) 200F (649 C) 200F (649 C) 200F (649 C) 200F (649 C)
<u>THERMAL CONDUC</u> "K" Value for 1 Inc "K" BTU-Inch/Hou <u>MEAN TEMPERA</u> 75 F (24 C) 300 F (24 C) 500 F (260 C) 700 F (371 C)	<u>CITIVITY</u> h Thick r-sq.ft-F <u>TURES</u> 0.29 0.40 0.50 0.65	TENSILE STRE 1" Machine 1" Cross-machi 1/2" Machine 1/2" Cross Mac	<u>NGTH</u> ne hine	125 lbs 90 lbs 80 lbs 60 lbs	F	Frequency(H 250 500 1000 2000 4000	<u>ACOUS</u> <u>Z) 1/4</u> .04+ .12+ .29+ .51+ .85+-	<u>ГІСАL</u> 4″ 02 01 01 01 01	RATINO 1/2 .07+ .24+ .55+ .79+ .91+	<u>02</u> -0.1 01 02 02	<u>1″</u> .15+04 .80+03 1.02+02 1.08+-0.2 .92+02
Flame Resistance	ASTM E	-84	Flame S Smoke	Spread Develope	ed	Noise Re Coefficie 0 0	dcution nt		0.25	0.40	0.70

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TTT-SIL | 3600

DESCRIPTION

TTT-SIL 3600 is a medium weight silica fabric, tan in color, with superior physical and thermal characteristics compared to traditional silica fabrics. ANSI/FM 4950 approved for welding curtains. This material can meet MIL C24576A Type 1.

APPLICATIONS

TTT-SIL 3600 is intended for use in any application where high heat resistance and thermal protection is required, such as furnace curtains, stress relieving blankets, welding blankets and other heat shielding applications.

ADVANTAGES

The unique properties of TTT-SIL 3600 make it an extremely cost-effective alternative to regular silica fabrics with superior physical properties, such as abrasion resistance and breaking strength, as a bonus. The vermiculite coating that is on TTT-Sil performs a dual task. Initially it reduces the ability of the fabric to fray making it more workable through the cutting and sewing processes. The even greater duty of the vermiculite coating is to dissipate the heat across the fabric rather than allow heat from molten slag to fester in a single point allowing greater protection from molten slag going through the fabric. These factors along with the higher melting point of the amorphous silica allow TTT-Sil to be the fabric of choice where high heat resistance is desired.

PROPERTY DATA 3600						
CHARACTERISTICS	<u>METHOD</u>	VALUES				
WEIGHT	ASTM-D-3776	ENGLISH 34.0 oz/sy ± 1	0%	<u>METRIC</u> 1156 g/m ² ± 10%		
THICKNESS	ASTM-D-1777	.0050"± 10%		1.270 mm ± 10%		
BREAKING STRENGTH	ASTM-D-579	Warp- 200 lbs/in Fill- 100 lbs/in		35.71 kg/cm 17.86 kg/cm		
TEMPERATURE RESISTANCE		Continuous Use: 1800 F Melt Temperature: 3000 F				
BASE FABRIC AND WEAVE		Silica/8 Harness Satin				
Silicon dioxide Content		>96%				
COLOR		Light Tan/Verr	ninculite			
ABRASION RESISTANCE	MIL-C-24576A	20 Cycles min. Warp 100 Fill 100				
WIDTH - 35" (88.9 cm)	LENGTH - 50 yds (45.7	2 meters)				

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TTT | 3400 SRC

DESCRIPTION

TTT 3400 SRC is a fiberglass fabric impregnated with a specially formulated silicone rubber designed to meet the rigid requirements for use in nuclear reactors. This product is designed specifically for high temperature (500 ° F) removable pads, flange and valve covers. This product can be manufactured to meet the requirements of NRC 1.36 as well as MIL-I-24244. This (Heavy Duty) silicone impregnated fiberglass fabric is used where more wear resistance is needed.

APPLICATIONS

Removable Insulation Pad Covering, Flange and Valve covers, Welding Curtains and Splash Shields, Safety Clothing, Equipment Covers, Flexible Connectors (Expansion Joints).

ADVANTAGES

Aluminum color, Water and Oil resistant, Acid and Alkali resistant, Flame retardant, Low Smoke, Easily sewn, Adhesive bonded or sealed. The special high temperature, flame retardant silicone rubber provides greater life and improved resistance to abrasion, flexing, tear and puncture.

PROPERTY DATA TTT 3400 SRC					
CHARACTERISTICS	<u>METHOD</u>	VALUES			
		ENGLISH		METRIC	
WEIGHT	ASTM-D-3776	34.0 oz/sy ± 10%		1156 g/m ² ± 10%	
THICKNESS	ASTM-D-1777	.037″±10%		0.940 mm ± 10%	
BREAKING STRENGTH	ASTM-D-5034	Warp-400 lbs/in min.Fill-350 lbs/in min.		. 71.44 kg/cm	
				62.51 kg/cm	
TEAR STRENGTH	ASTM-D-5587	Warp-	65 lbs min.	29.48 kg	
		Fill-	55 lbs min.	24.95 kg	
BURST STRENGTH	ASTM-D-3786	750 psi min.		52.5 kg/sq.cm	
FLAME RESISTANCE	ASTM-D-6413	Char Length	1" max.	2.54 cm max	
		Afterglow	1 sec. max	1 sec. max	
		Flame Out	1 sec. max	1 sec. max	
TEMPERATURE RESISTANCE		-67 F to +500 F	:		
BASE FABRIC AND WEAVE	Fiberglass/Satin Weave				
COLOR		Silver Silicone			
E-GLASS FABRIC		1200 F Melt Point 649 C Melt Point			

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TTT | WELD 3500

DESCRIPTION

TTT Weld Style 3500 is an extremely heavy weight fiberglass made with highly texturized yarn creating a very "bulky" fabric. It is available in three different finishes - GR (Greige or Loomstate), WS (Weave Set Finish) or VCF (Vermiculite Coating for high temperature protection.)

APPLICATIONS

TTT Weld Style 3500 is intended for uses where a heavy weight, thick (insulative) fabric is required with high heat resistance. The WS finish facilitates fabrication by reducing ravelling and fraying of cut edges. The VCF (Vermiculite Coating) finish provides a combination of high heat resistance and weave stability for use in fabrication items, such as mitts, gloves, aprons, removable blankets, expansion joints and strip curtains. Available in 40" (101.6 cm) and 60" (152.4 cm) widths.

PROPERTY DATA WELD 3500						
CHARACTERISTICS	<u>METHOD</u>	<u>VALUES</u> <u>ENGLISH</u> 35 oz/sy ± 10%				
WEIGHT	ASTM-D-3776			1190 g/	$\frac{1}{2}$ /m ² ± 10%	
THICKNESS	ASTM-D-1777	.0080"± 10%		1.524 m	1.524 mm ± 10%	
BREAKING STRENGTH	ASTM-D-579	Warp- Fill-	470 lbs/in 83.94 kg/cn 250 lbs/in 44.65 kg/cr		g/cm g/cm	
ENDS/INCH	ASTM-D-3775	Warp- 10, Fill - 8				
TEMPERATURE RESISTANCE		GR and WS: VCF:	1000 1200 1500	F F Continu F Intermi	538 C : 649 C : 816 C Jous ttent	
BASE FABRIC AND WEAVE		Fiberglass/Plain Weave				
COLOR		GR, WS-White, VCF-Tan				

*Material may suffer some degradation of physical properties after extended periods at elevated temperature. Finishes: GR - Greige or Loomstate, WS - Weave Set, VCF - Vermiculite Coated

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KEVLAR | TTT

Description:

Developed in 1965, KEVLAR is a fairly modern fabric with an inumerable amount of applications across many industries. Known for its heat-resistance and incredible strength, KEVLAR has found itself used as an essential component in protective eqipment used by fire fighters, police officers, SWAT, security guards, etc. It's not just used in bullet-proof vests, but also in tires, clothing, sound equipment, archery, aerospace, etc.

KEVLAR is an aramid fiber blend over a fiberglass core yarn. It can be used to produce high temperature sleeves, heat shields and curtains, tadpole seals, etc.

Advantages:

KEVLAR is most notably recognized for its durability and ability to withstand impact, due to its high tensile strength-to-weight-ratio. It is known to be five times stronger than steel. In terms of temperature, KEVLAR can not only maintain its durability down to cryogenic temperatures, but is even found to be stronger in such conditions. In intense heat, the tensile strength is found to reduce by 10% after exposure to 160 °C (320 °F) for 500 hours.

Applications:	Values:
Preheat blankets	<u>WEIGHT</u> : 22 oz/sy +/- 10%
Kneeling pads	THICKNESS: .08 inches +/-
Protecting hoses	10%
• Cables	<u>COUNT</u> : 20 x 11
Welding neck protector	TENSILE STRENGTH:WARP:225lbs. / inchFILL:150 lbs. / inch
Welding gloves	TEMPERATURE RESISTANCE: 600°F

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TUFFSLEEVEITT

About this product:

Our TUFFSLEEVE protective jacketing is a silicone/fiberglass composite, specially engineered to be more lightweight than other forms of insulation for induction coils. 80 ft of coil cover comes out to 5 lbs. TUFFSLEEVE has been made to be especially malleable, easily shaping itself to given surfaces. In addition to its freedom of shape, TUFFSLEEVE has a tough coating, giving it great resistance to higher temperatures and abrasion. TUFFSLEEVE is also highly resistant to oil, sparks, and grease. Specific shaping for TUFFSLEEVE avaliable upon request.

Values				
Val				
UPPER USE TEMPERATURE:	480°F (249°C) Continuous Service			
WEIGHT:	20.0 oz/yd² (680 g/m2)			
THICKNESS:	0.018" (0.46mm)			
WIDTH:	60" (1524 mm) Typical			
TENSILE STRENGTH (WARP):	370 lbs/in (3240 N/50 mm)			
TENSILE STRENGTH (FILL):	300 lbs/in (2714 N/50mm)			

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