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2022 PRODUCT CATALOG



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Bar stock, hard seat 6,000psi



#### Overview

The GTB series bar stock construction needle valves are intended to provide economical and long service life. Valves are available in 316 stainless steel and carbon steel with nickel zinc plate. GTB series are produced in 1/4", 1/2", and 3/4"NPT with malefemale and female-female threaded connections. The GTB packing consists of a Viton® O-ring and Teflon® back-up ring.



#### **▶** Features

- ▶ All bonnets are assembled with a locking pin to prevent accidental removal while in service.
- ➤ The stem thread are rolled and lubricated to prevent galling and reduce operating torque.
- Stem packing below the threads prevents lubricant washout and ensures no process contamination. This ensures smooth valve operation and long service life.
- ▶ Body to bonnet seal is metal to metal in constant compression, creating a reliable seal point to eliminate possible tensile breakage of bonnet and isolate the bonnet threads from process fluid corrosion.
- ▶ Dust caps are fitted to contain stem lubricant and prevent the ingress of contaminants.
- ▶ Low torque operating T-bar handle
- All valves are hydrostatically tested to 1.5 times maximum working pressure (9000psi) prior to shipment.
- ▶ The valves are Mill Test traceable.
- ▶ 316SS material traceable to NACE MR0175

AB CRN# 0C08236.2 BC CRN# 0C08236.21 SK CRN# 0C08236.23

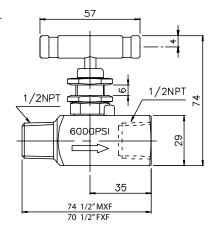
Part Number	Connections		Material	Orifice Size
	Inlet	Outlet		
GTB12MFC	1/2" MNPT	1/2" FNPT	A108 carbon steel	4.8 mm
GTB12FFC	1/2" FNPT	1/2" FNPT	A108 carbon steel	4.8 mm
GTB3412MFC	3/4" MNPT	1/2" FNPT	A108 carbon steel	4.8 mm
GTB12MFSS	1/2" MNPT	1/2" FNPT	316SS	4.8 mm
GTB12FFSS	1/2" FNPT	1/2" FNPT	316SS	4.8 mm
GTB3412MFSS	3/4" MNPT	1/2" FNPT	316SS	4.8 mm
GTB14MFC	1/4" MNPT	1/4" FNPT	A108 carbon steel	3.2 mm
GTB14FFC	1/4" FNPT	1/4" FNPT	A108 carbon steel	3.2 mm
GTB14MFSS	1/4" MNPT	1/4" FNPT	316SS	3.2 mm
GTB14FFSS	1/4" FNPT	1/4" FNPT	316SS	3.2 mm

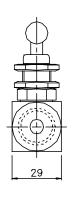
Bar stock, hard seat 6,000psi

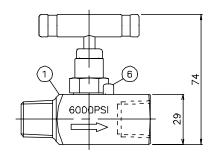


## ▶ **Dimensions** (Drawings are not to scale. Dimensions in millimeters.)

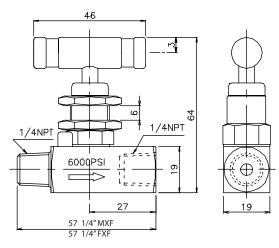
1/2" NPT

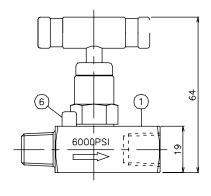


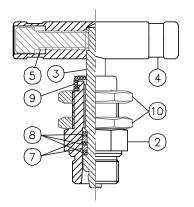




1/4" NPT







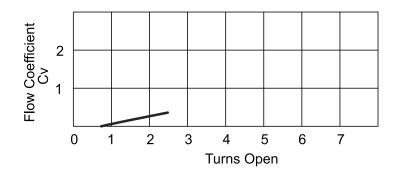
No.	Description	316SS	A108 carbon steel
1	Body	S316	A108 carbon steel
2	Bonnet	S316	A108 carbon steel
3	Stem	S316	S316
4	Handle	S303	A108 carbon steel
5	Fixing Screw	S302	A108 carbon steel
6	Lock Pin	S303	A108 carbon steel
7	O-ring	Viton®	Viton®
8	Back-up ring	Teflon®	Teflon®
9	Dust cap	NBR	NBR
10	Mountable Nuts*	S316	A108 carbon steel

\*Optional

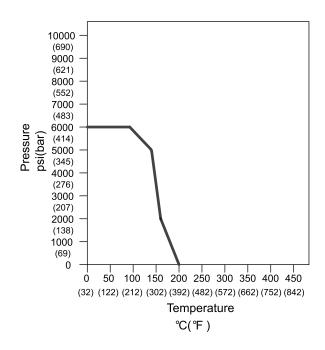
Bar stock, hard seat 6,000psi



#### **▶** Flow Characteristics



## ▶ Pressure vs Temperature



Hex stock, hard seat 6,000 and 10,000 psi



#### Overview

The GTH series are machined from hexagonal bar stock and supplied in 316 stainless steel and carbon steel with nickel zinc plate. GTH series are produced in 1/4", 1/2" and 3/4" NPT with male-female and female-female threaded connections. The GTH series are designed with a metal seat for severe



#### ► How to order

#### **▶** Features

- ▶ Non-rotating stem plug moves axially into and out of the seat without rotation to eliminate seat galling.
- ▶ The stem threads are rolled and lubricated to prevent galling and reduce operating torque.
- Valves are assembled with standard T-bar handles.
- ▶ All bonnets are assembled with a locking pin to prevent accidental removal while in service.
- ► Teflon® packing can be adjusted to increase valve life.
- ▶ Stem packing below the threads prevents lubricant washout and ensures no process contamination.
- ▶ The valves feature safety back seating to ensure a secondary stem seal.
- ▶ Dust caps are fitted to contain stem lubricant and prevent the ingress of contaminants.
- ▶ All valves are hydrostatically tested to 1.5 times maximum working pressure prior to shipment.
- ▶ The valves are Mill Test traceable.
- ▶ 316SS material traceable to NACE MR0175

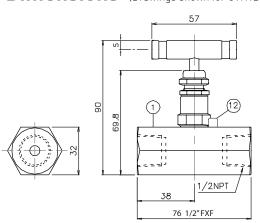
AB CRN# 0C08236.2 BC CRN# 0C08236.21 SK CRN# 0C08236.23

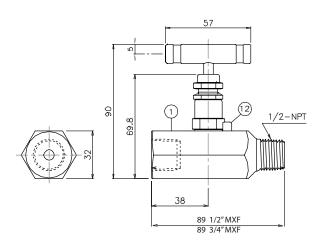
Part Number	Connections		Material	Orifice Size
	Inlet	Outlet		(mm)
GTH12MFSS	1/2" MNPT	1/2" FNPT	316SS	5
GTH12FFSS	1/2" FNPT	1/2" FNPT	316SS	5
GTH3412MFSS	3/4" MNPT	1/2" FNPT	316SS	5
GTH14MFSS10	1/4" MNPT	1/4" FNPT	316SS	5
GTH14FFSS10	1/4" FNPT	1/4" FNPT	316SS	5
GTH12MFSS10	1/2" MNPT	1/2" FNPT	316SS	5
GTH12FFSS10	1/2" FNPT	1/2" FNPT	316SS	5
GTH3412MFSS10	3/4" MNPT	1/2" FNPT	316SS	5
GTH12MFC	1/2" MNPT	1/2" FNPT	A108 carbon steel	5
GTH12FFC	1/2" FNPT	1/2" FNPT	A108 carbon steel	5
GTH12MFC10	1/2" MNPT	1/2" FNPT	A108 carbon steel	5
GTH12FFC10	1/2" FNPT	1/2" FNPT	A108 carbon steel	5
GTH3412MFC10	3/4" MNPT	1/2" FNPT	A108 carbon steel	5

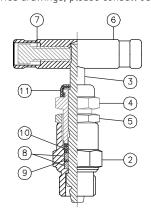
Hex stock, hard seat 6,000 and 10,000 psi



▶ **Dimensions** (Drawings shown for GTH12 series. For other GTH series drawings, please consult our sales desk.)

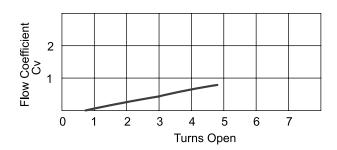






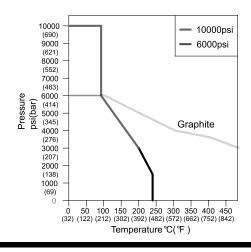
No.	Description	316SS	A108 carbon steel
1	Body	S316	A108 carbon steel
2	Bonnet	S316	A108 carbon steel
3	Stem	S316	S316
4	Adjuster	S316	A108 carbon steel
5	Lock Nut	S316	A108 carbon steel
6	Handle	S303	A108 carbon steel
7	Fixing Screw	S302	A108 carbon steel
8	Packing	Teflon®	Teflon®
9	Washer	S316	A108 carbon steel
10	Pusher	S316	A108 carbon steel
11	Dust Cap	NBR	NBR
12	Lock Pin	S303	A108 carbon steel

## **▶** Flow Characteristics



Drawings are not to scale. Dimensions in millimeters.

## **▶** Pressure vs Temperature



Hex stock, soft seat 6,000 psi



#### Overview

The GTH series are machined from hexagonal Bar stock and supplied in 316 stainless steel and carbon steel with yellow zinc plate. GTH series are produced in 1/2", 3/4" and 1" NPT with male-female and female-female threaded connections. The GTH soft seat series are designed with a Delrin® seat to ensure a tight shut off even in abrasive process conditions.



#### **Features**

- ▶ Delrin® soft seat standard.
- Rodable straight thru process to instrument orifices.
- ▶ The stem threads are rolled and lubricated to prevent galling and reduce operating torque.
- Valves are assembled with standard T-bar handles.
- ▶ All bonnets are assembled with a locking pin to prevent accidental removal while in service.
- ▶ Teflon® packing can be adjusted to increase valve life.
- ▶ Stem packing below the threads prevents lubricant washout and ensures no process contamination.
- ▶ The valves feature safety back seating to ensure a secondary stem seal.
- ▶ Dust caps are fitted to contain stem lubricant and prevent the ingress of contaminants.
- ▶ All valves are hydrostatically tested to 1.5 times maximum working pressure prior to shipment.
- ▶ The valves are Mill Test Traceable.
- ▶ 316SS material traceable to NACE MR0175

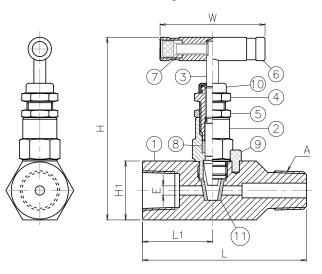
AB CRN# 0C08236.2 BC CRN# 0C08236.21 SK CRN# 0C08236.23

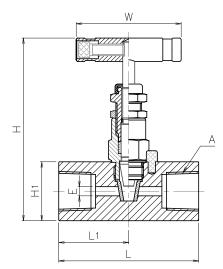
Part Number	Conne	ctions	Material	Orifice Size
	Inlet	Outlet		(mm)
GTH12MFSSD	1/2" MNPT	1/2" FNPT	316SS	5
GTH12FFSSD	1/2" FNPT	1/2" FNPT	316SS	5
GTH12MFCD	1/2" MNPT	1/2" FNPT	A108 carbon steel	5
GTH12FFCD	1/2" FNPT	1/2" FNPT	A108 carbon steel	5
GTH34MFSSD	3/4" MNPT	3/4" FNPT	316SS	6
GTH34FFSSD	3/4" FNPT	3/4" FNPT	316SS	6
GTH34MFCD	3/4" MNPT	3/4" FNPT	A108 carbon steel	6
GTH34FFCD	3/4" FNPT	3/4" FNPT	A108 carbon steel	6
GTH10MFSSD	1" MNPT	1" FNPT	316SS	7
GTH10FFSSD	1" FNPT	1" FNPT	316SS	7
GTH10MFCD	1" MNPT	1" FNPT	A108 carbon steel	7
GTH10FFCD	1" FNPT	1" FNPT	A108 carbon steel	7

Hex stock, soft seat 6,000 psi



## ▶ **Dimensions** (Drawings are not to scale. Dimensions in millimeters.)

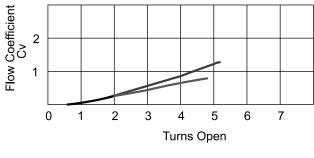




No.	Description	316SS	C.S. Valve
1	Body	S316	C.S
2	Bonnet	S316	C.S
3	Stem	S316	S316
4	Adjuster	S316	C.S
5	Lock Nut	S316	C.S
6	Handle	S303	C.S
7	Fixing Screw	S302	C.S
8	Packing	Teflon®	Teflon®
9	Locking Pin	S303	S303
10	Dust Cap	NBR	NBR
11	Soft Seat	Delrin®	Delrin®

Dim.	А	L	L <sub>1</sub>	Н	Н	Е	W
GTH12MF	1/2" NPT	89	38	94	32	5	57
GTH12FF	1/2" NPT	76	38	94	32	5	57
GTH34MF	3/4" NPT	89	38	96	35	6	57
GTH34FF	3/4" NPT	76	38	96	35	6	57
GTH10MF	1" NPT	94	42.5	101	41	7	57
GTH10FF	1" NPT	85	42.5	101	41	7	57

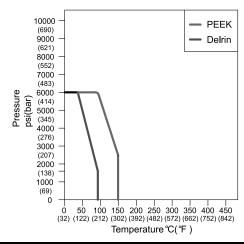
## **▶** Flow Characteristics



orifice 6.6 m/m

- orifice 5.0 m/m

## ▶ Pressure vs Temperature



## GT Series 90° Angle Valves

Soft seat 6,000 psi



#### Overview

The GT Series 90° Angle Valves series are machined from either bar stock or forged materials and supplied in 316 stainless steel and carbon steel with nickel zinc plate. Our 90° Valves are available in 1/2" Npt and 1/4" NPT with male-female threaded connections. These soft seat valves are designed with a Delrin® seat to ensure a tight shut off, even in abrasive process conditions.



#### **Features**

- ▶ Delrin® soft seat standard.
- ▶ The stem threads are rolled and lubricated to prevent galling and reduce operating torque.
- ▶ All bonnets are assembled with a locking pin to prevent accidental removal while in service.
- ▶ Teflon® packing can be adjusted to increase valve life
- ▶ Stem packing below the threads prevents lubricant washout and ensures no process contamination.
- ▶ The valves feature safety back seating to ensure a secondary stem seal.
- ▶ Dust caps are fitted to contain stem lubricant and prevent the ingress of contaminants.
- ▶ All valves are hydrostatically tested to 1.5 times maximum working pressure prior to shipment.
- ▶ The valves are Mill Test Traceable.
- ▶ 316SS material traceable to NACE MR0175

AB CRN# 0C08236.2 BC CRN# 0C08236.21 SK CRN# 0C08236.23

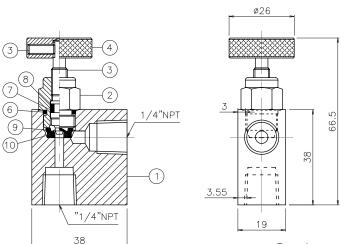
Part Number	Connections		Material	Orifice Size
	Inlet	Outlet		(mm)
GTMNVFFCS90	1/4" FNPT	1/4" FNPT	A108 carbon steel	3
GTFAMFSSD	1/2" MNPT	1/2" FNPT	316SS	4

## GTH Series 90° Angle Valves

Soft seat 6,000 psi



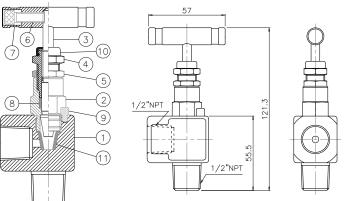
## ▶ **Dimensions** (Drawings are not to scale. Dimensions in millimeters.)



#### GTMNVFFCS90

No.	Description	316SS Valve	C.S. Valve
1	Body	S316	C.S
2	Bonnet	S316	C.S
3	Stem	S316	S303
4	Handle	S316	C.S
5	Fixing Screw	S316	C.S
6	0-ring	Viton®	Viton®
7	O-ring	Viton®	Viton®
8	Back-up ring	PTFE	PTFE
9	Washer	S316	S316
10	Soft Seat	РОМ	NBR

Drawings are not to scale. Dimensions in millimeters.

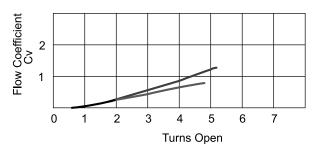


#### **GTFAMFSSD**

Description	316SS Valve		
Body	S316		
Bonnet	S316		
Stem	S316		
Adjuster	S316		
Lock Nut	S316		
Handle	S303		
Fixing Screw	S302		
Packing	Teflon®		
Locking Pin	S303		
Dust Cap	NBR		
Soft Seat	POM		
	Body Bonnet Stem Adjuster Lock Nut Handle Fixing Screw Packing Locking Pin Dust Cap		

## **▶** Flow Characteristics

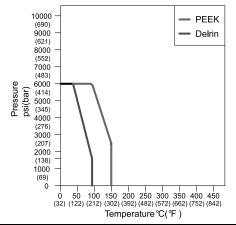
(GTFAMFSSD)



- orifice 6.4 m/m
- orifice 4.8 m/m

## ▶ Pressure vs Temperature

(GTFAMFSSD)



NOTE: See page 13 for GTMNVFFCS90 Flow Characteristics and Pressure vs Temperature charts

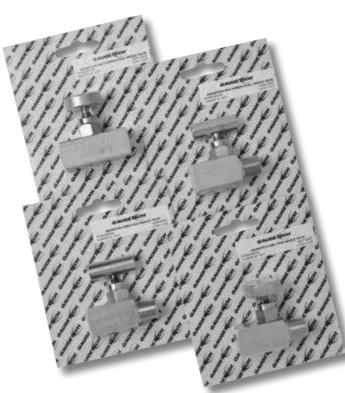
#### Mini Needle Valves

Bar stock, hard and soft seat 3,000 psi



#### Overview

Gaugetech® mini bar stock construction needle valves are intended to provide an economical solution in situations where full size 1/4" valves would be restricted. Valves are available in 316 stainless steel and carbon steel with nickel zinc plate. With your choice of hard or soft seats, Gaugetech® Mini Valves are produced in 1/4" NPT malefemale and female-female threaded connections.



#### **▶** Features

- ▶ The stem threads are rolled and lubricated to prevent galling and reduce operating torque.
- Low torque operating T-bar handle on hard seat
- Smooth operating knurled round handle on soft seat.
- ▶ All valves are hydrostatically tested to 1.5 times maximum working pressure (4500 psi) prior to shipment.
- ▶ The valves are Mill Test traceable.
- ▶ Valves are skin packaged for distributor display.
- ▶ 316SS material traceable to NACE MR0175

AB CRN# 0C08236.2 BC CRN# 0C08236.21 SK CRN# 0C08236.23

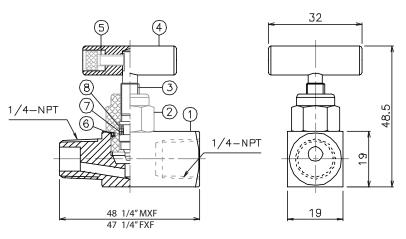
Part Number	Connections		Seat	Material	Orifice Size
	Inlet	Outlet			(mm)
GTMNVMFCH	1/4" MNPT	1/4" FNPT	Hard	A108 carbon steel	3
GTMNVFFCH	1/4" FNPT	1/4" FNPT	Hard	A108 carbon steel	3
GTMNVMFSH	1/4" MNPT	1/4" FNPT	Hard	316SS	3
GTMNVFFSH	1/4" FNPT	1/4" FNPT	Hard	316SS	3
GTMNVMFCS	1/4" MNPT	1/4" FNPT	Soft	A108 carbon steel	3
GTMNVFFCS	1/4" FNPT	1/4" FNPT	Soft	A108 carbon steel	3
GTMNVMFSS	1/4" MNPT	1/4" FNPT	Soft	316SS	3
GTMNVFFSS	1/4" FNPT	1/4" FNPT	Soft	316SS	3

## Mini Needle Valves

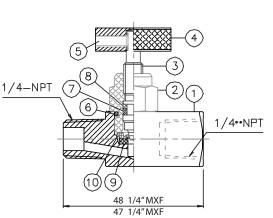
Bar stock, hard and soft seat 3,000 psi

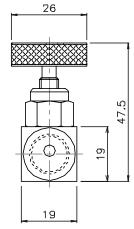


## ▶ **Dimensions** (Drawings are not to scale. Dimensions in millimeters.)



HARD SEAT						
No.	Description	316SS	A108 Carbon Steel			
1	Body	S316	A108			
2	Bonnet	S316	A108			
3	Stem	S316	S316			
4	Handle	S303	A108			
5	Fixing Screw	S302	A108			
6	0-ring	Viton®	Viton®			
7	O-ring	Viton®	Viton®			
8	Back-up ring	Teflon®	Teflon®			

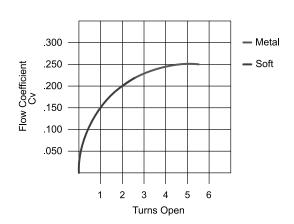




SUFT SEAT							
No.	Description	316SS	A108 Carbon Steel				
1	Body	S316	A108				
2	Bonnet	S316	A108				
3	Stem	S316	S316				
4 Handle		S303	C.S				
5	Fixing Screw	S302	A108				
6	0-ring	Viton®	Viton®				
7	O-ring	Viton®	Viton®				
8	Back-up ring	Teflon®	Teflon®				
9	Washer	S316	S316				
10	Soft Seat	Delrin®	Delrin®				

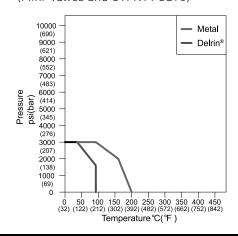
#### **▶** Flow Characteristics

(Mini-Valves and GTMVFFCS90)



## ▶ Pressure vs Temperature

[Mini-Valves and GTMVFFCS90]



Soft seat, pipe to pipe 6,000 psi, 316SS and A108 Carbon Steel



#### Overview

Gaugetech® five valve soft seat manifolds are supplied in 316L stainless steel and A108 carbon steel and are produced in 1/2" NPT female-female, pipe to pipe threaded connections. GT5M soft seat series valves are designed with a Delrin® seat to ensure a tight shut off even in abrasive process conditions.

#### Features

- ▶ Delrin® soft seat standard.
- ▶ Rodable 4.8mm straight thru instrument to process orifice
- ▶ The stem threads are rolled and lubricated to prevent galling and reduce operating torque.
- ▶ Valves are assembled with standard T-bar handles.
- ▶ All bonnets are assembled with a locking pin to prevent accidental removal while in service.
- ► Teflon® packing can be adjusted to increase valve life.
- ▶ Stem packing below the threads prevents lubricant washout and ensures no process contamination.
- ▶ The valves feature safety back seating to ensure a secondary stem seal.

- ▶ Dust caps are fitted to contain stem lubricant and prevent the ingress of contaminants.
- ▶ All valves are hydrostatically tested to 1.5 times maximum working pressure prior to shipment.
- ▶ The valves are Mill Test Traceable.
- Standard valve on manifold has a 4.8mm orifice size.
   Cv 0.52 MAX
- ▶ 316SS material traceable to NACE MR0175

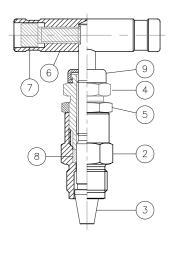
AB CRN# 0C08236.2 BC CRN# 0C08236.21 SK CRN# 0C08236.23

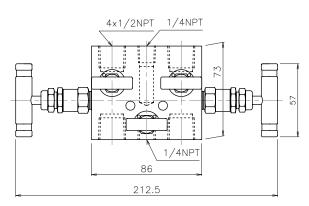
Part Number	Connections		Seat	Material
	Inlet	Outlet		
GT5MSSD	1/2" FNPT	1/2" FNPT	soft	316SS
GT5MCD	1/2" FNPT	1/2" FNPT	soft	A108 carbon steel

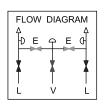
Soft seat, pipe to pipe 6,000 psi, 316SS and A108 Carbon Steel

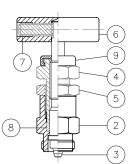


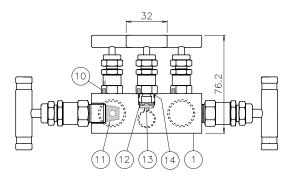
## ▶ **Dimensions** (Drawings are not to scale. Dimensions in millimeters.)









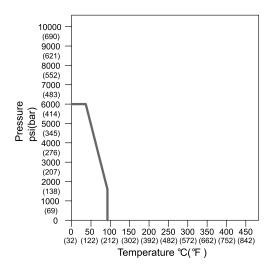


SOFT SEAT

No.	Description	SS	A108 Carbon Steel
1	Body	S316L	A108
2	Bonnet	S316	A108
3	Stem	S316	A108
4	Adjuster	S316	A108
5	Lock Nut	S316	A108
6	Handle	S302	A108
7	Fixing Screw	S302	A108
8	Packing	Teflon®	Teflon®
9	Dust Cap	NBR	NBR
10	Locking Pin	S304	A108
11	Soft Seat	Delrin®	Delrin®
12	Washer	S316	A108
13	Soft Seat	Delrin®	Delrin®
14	O-ring	Aflas®	Aflas®

## ▶ Pressure vs Temperature

Soft Seat



Hard seat, pipe to pipe 10,000 psi



#### Overview

Gaugetech® five valve manifolds are supplied in 316L stainless steel and carbon steel with white zinc plate. GT5M series valves are produced in 1/2" NPT female-female, pipe to pipe threaded connections. The GT5M series are designed with a metal seat for severe working conditions.

#### **Features**

- Non-rotating stem plug moves axially into and out of the seat without rotation to eliminate seat galling.
- ▶ The stem threads are rolled and lubricated to prevent galling and reduce operating torque.
- ▶ Valves are assembled with standard T-bar handles.
- ▶ All bonnets are assembled with a locking pin to prevent accidental removal while in service.
- ➤ Teflon® packing can be adjusted to increase valve life.
- ▶ Stem packing below the threads prevents lubricant washout and ensures no process contamination.
- ▶ The valves feature safety back seating to ensure a secondary stem seal.

- ▶ Dust caps are fitted to contain stem lubricant and prevent the ingress of contaminants.
- ▶ All valves are hydrostatically tested to 1.5 times maximum working pressure prior to shipment.
- ▶ The valves are Mill Test Traceable.
- Standard valve on manifold has a 4.8mm orifice size. Cv 0.52 MAX
- ▶ 316SS material traceable to NACE MR0175

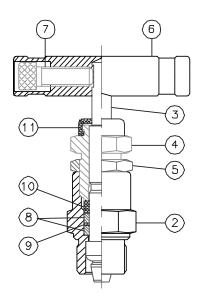
AB CRN# 0C08236.2 BC CRN# 0C08236.21 SK CRN# 0C08236.23

Part Number	Connections		Seat	Material
	Inlet	Outlet		
GT5MSSNRT	1/2" FNPT	1/2" FNPT	Hard	316SS
GT5MCSNRT	1/2" FNPT	1/2" FNPT	Hard	A108 carbon steel

Hard seat, pipe to pipe 10,000 psi

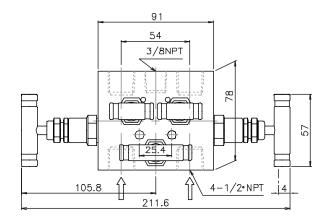


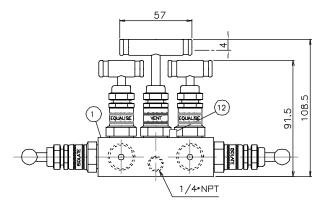
## ▶ **Dimensions** (Drawings are not to scale. Dimensions in millimeters.)



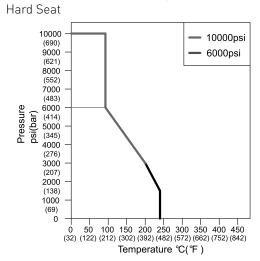
HARD SEAT

No.	Description	SS	A108 Carbon Steel
1	Body	S316	A108
2	Bonnet	S316	A108
3	Stem	S316	S316
4	Adjuster	S316	A108
5	Lock Nut	S316	A108
6	Handle	S303	A108
7	Fixing Screw	S302	A108
8	Packing	Teflon®	Teflon®
9	Washer	S316	A108
10	Pusher	S316	A108
11	Dust cap	NBR	NBR
12	Lock pin	S303	A108





## ▶ Pressure vs Temperature



### GT5M 5 Valve Flanged Manifold

Soft seat, pipe to flange 316SS and A105 Carbon Steel



#### Overview

The Gaugetech five valve soft seat flanged manifolds supplied in 316L stainless steel and A105 carbon steel are produced in 1/2" NPT female pipe threaded to flange. The GT5M soft seat series are designed with a Delrin® seat to ensure a tight shut off even in abrasive process conditions.

#### Features

- ▶ Delrin® soft seat standard
- ▶ Rodable 4.8mm straight thru instrument to process orifice.
- ▶ The stem threads are rolled and lubricated to prevent galling and reduce operating torque.
- ▶ Valves are assembled with standard T-bar handles.
- ▶ All bonnets are assembled with a locking pin to prevent accidental removal while in service.
- ▶ Teflon® packing can be adjusted to increase valve life.
- ▶ Stem packing below the threads prevents lubricant washout and ensures no process contamination.
- ▶ The valves feature safety back seating to ensure a secondary stem seal.

- ▶ Dust caps are fitted to contain stem lubricant and prevent the ingress of contaminants.
- ▶ All valves are hydrostatically tested to 1.5 times maximum working pressure prior to shipment.
- ▶ The valves are Mill Test Traceable.
- Standard valve on manifold has a 4.8mm orifice size. Cv 0.52 MAX
- ▶ 316SS material traceable to NACE MR0175

AB CRN# 0C08236.2 BC CRN# 0C08236.21 SK CRN# 0C08236.23

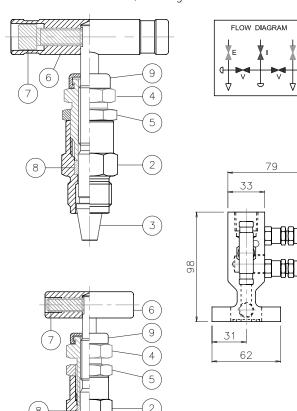
Part Number	Connections		Seat	Material
	Inlet	Outlet		
GT5MSDFLG	1/2" FNPT	Flanged	Soft	316SS
GT5MCDFLG	1/2" FNPT	Flanged	Soft	A105 carbon steel

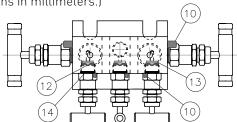
## GT5M 5 Valve Flanged Manifold

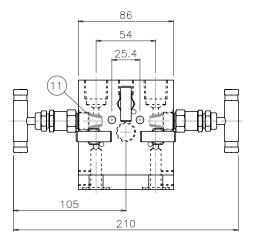
Soft seat, pipe to flange 316SS and A105 Carbon Steel



▶ **Dimensions** (Drawings are not to scale. Dimensions in millimeters.)

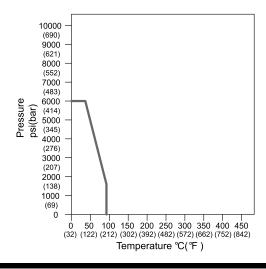






## **▶** Pressure vs Temperature

Soft Seat



No.	Description	SS	A105 Carbon Steel
1	Body	S316L	A105
2	Bonnet	S316	A105
3	Stem	S316	A105
4	Adjuster	S316	A105
5	Lock Nut	S316	A105
6	Handle	S303	A105
7	Fixing Screw	S302	A105
8	Packing	Teflon®	Teflon®
9	Dust cap	NBR	NBR
10	Locking pin	S304	A105
11	Soft seat	POM	РОМ
12	Washer	S316	A105
13	Soft seat	POM	РОМ
14	O-ring	Aflas®	Aflas®

Hard seat, pipe to pipe 6,000 psi



#### Overview

Gaugetech® three valve manifolds are supplied in 316L stainless steel and carbon steel with white zinc plate. GT3M series valves are produced in 1/2" NPT female-female, pipe to pipe threaded connections. The GT5M series are designed with a metal seat for severe working conditions.



#### Features

- Non-rotating stem plug moves axially into and out of the seat without rotation to eliminate seat galling.
- ▶ The stem threads are rolled and lubricated to prevent galling and reduce operating torque.
- ▶ Valves are assembled with standard T-bar handles.
- ▶ All bonnets are assembled with a locking pin to prevent accidental removal while in service.
- ➤ Teflon® packing can be adjusted to increase valve life.
- ▶ Stem packing below the threads prevents lubricant washout and ensures no process contamination.
- ▶ The valves feature safety back seating to ensure a secondary stem seal.

- ▶ Dust caps are fitted to contain stem lubricant and prevent the ingress of contaminants.
- ▶ All valves are hydrostatically tested to 1.5 times maximum working pressure prior to shipment.
- ▶ The valves are Mill Test Traceable.
- Standard valve on manifold has a 4.8mm orifice size. Cv 0.52 MAX
- ▶ 316SS material traceable to NACE MR0175

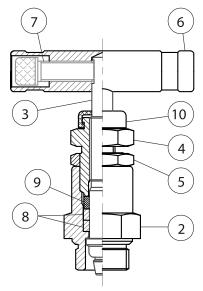
AB CRN# 0C08236.2 BC CRN# 0C08236.21 SK CRN# 0C08236.23

Part Number	Connections		Seat	Material
	Inlet	Outlet		
GT3VMFFSS	1/2" FNPT	1/2" FNPT	Hard	316SS

Hard seat, pipe to pipe 6,000 psi

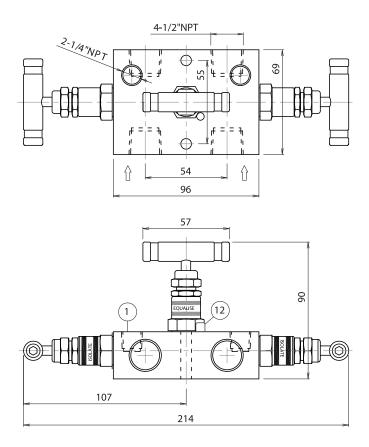


## ▶ **Dimensions** (Drawings are not to scale. Dimensions in millimeters.)



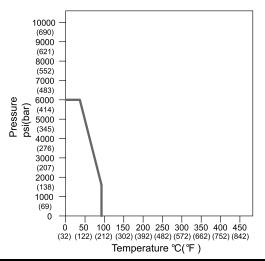
HARD SEAT

No.	Description	SS
1	Body	316SS
2	Bonnet	316SS
3	Stem	316SS
4	Adjuster	316SS
5	Lock Nut	316SS
6	Handle	S303
7	Fixing Screw	S302
8	Packing	PTFE
9	Pusher	316SS
10	Dust cap	NBR
11	Locking pin	303SS



## ▶ Pressure vs Temperature

Hard Seat



#### GTHSPM 2 Valve Calibration Manifold



Soft seat, pipe to pipe 3,000 psi, 316SS and A108 Carbon Steel

#### Overview

Gaugetech® two valve manifolds are supplied in 316L stainless steel are produced in 1/2" NPT female-female, pipe to pipe threaded connections.

GTH soft seat series valves are designed with a Delrin® seat to ensure a tight shut off even in abrasive process conditions.



#### **Features**

- ▶ Delrin<sup>®</sup> soft seat standard.
- ▶ The stem threads are rolled and lubricated to prevent galling and reduce operating torque.
- ▶ Valves are assembled with standard T-bar handles.
- ▶ All bonnets are assembled with a locking pin to prevent accidental removal while in service.
- ► Teflon® packing can be adjusted to increase valve life
- ▶ Stem packing below the threads prevents lubricant washout and ensures no process contamination.
- ▶ The valves feature safety back seating to ensure a secondary stem seal.

- Dust caps are fitted to contain stem lubricant and prevent the ingress of contaminants.
- ▶ All valves are hydrostatically tested to 1.5 times maximum working pressure prior to shipment.
- ▶ The valves are Mill Test Traceable.
- Standard valve on manifold has a 4.8mm orifice size. Cv 0.52 MAX
- ▶ 316SS material traceable to NACE MR0175

AB CRN# 0C08236.2 BC CRN# 0C08236.21 SK CRN# 0C08236.23

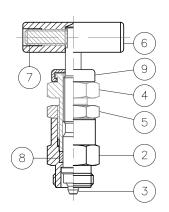
Part Number	Connections		Seat	Material
	Inlet	Outlet		
GTHSPM12SSD	1/2" FNPT	1/2" FNPT	Soft	316SS
GTHSPM12CD	1/2" FNPT	1/2" FNPT	Soft	A108

#### GTHSPM 2 Valve Calibration Manifold



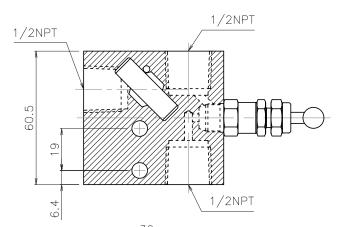
Soft seat, pipe to pipe 3,000 psi, 316SS and A108 Carbon Steel

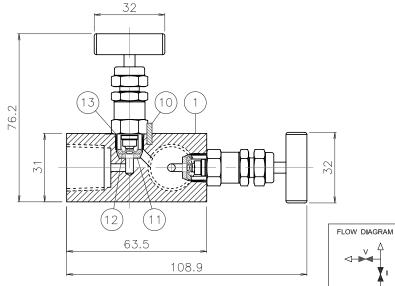
## ▶ **Dimensions** (Drawings are not to scale. Dimensions in millimeters.)



SOFT SEAT

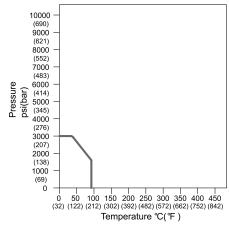
No.	Description	Stainless Steel	A108 Carbon Steel
1	Body	S316L	A108
2	Bonnet	S316	A108
3	Stem	S316	A108
4	Adjuster	S316	A108
5	Lock Nut	S316	A108
6	Handle	S303	A108
7	Fixing Screw	S302	A108
8	Packing	Teflon®	Teflon®
9	Dust cap	NBR	NBR
10	Locking pin	S304	A108
11	Soft seat	Delrin®	Delrin®
12	Washer	S316	A108
13	O-ring	Aflas®	Aflas®





## ▶ Pressure vs Temperature

Mini Soft Seat



#### **Multi-Port Gauge Valve**





#### Overview

Gaugetech® multi-port gauge valves are supplied in 316L stainless steel and carbon steel with white zinc plate. GTMPGV series valves are produced with a 1/2" or 3/4" MNPT process connection with 3 female 1/2" NPT Ports. The GTMPGV series are designed with a metal seat for severe working conditions. All multi-port valves come standard with reduced necks. The optional GTBV12- 1/2" NPT bleed valve may be ordered as required.



#### **Features**

- ▶ Non-rotating stem plug moves axially into and out of the seat without rotation to eliminate seat galling.
- ▶ The stem threads are rolled and lubricated to prevent galling and reduce operating torque.
- ▶ Valves are assembled with standard t-bar handles.
- ▶ All bonnets are assembled with a locking pin to prevent accidental removal while in service.
- ▶ Teflon® packing can be adjusted to increase valve life.
- ▶ Stem packing below the threads prevents lubricant washout and ensures no process contamination.
- ▶ The valves feature safety back seating to ensure a secondary stem seal.

- ▶ Dust caps are fitted to contain stem lubricant and prevent the ingress of contaminants.
- ▶ All valves are hydrostatically tested to 1.5 times maximum working pressure prior to shipment.
- ▶ The valves are Mill Test Traceable.
- ▶ 316SS material traceable to NACE MR0175

AB CRN# 0C08236.2 BC CRN# 0C08236.21 SK CRN# 0C08236.23

Part Number	Connections		Seat	Material	Orifice Size
	Inlet	Ports			(mm)
Gauge Valves					
GTMPGV12SH	1/2" MNPT	1/2" FNPT	Hard	316SS	5
GTMPGV12SH10	1/2" MNPT	1/2" FNPT	Hard	316SS	5
GTMPGV12CH	1/2" MNPT	1/2" FNPT	Hard	A108 carbon steel	5
GTMPGV34SH	3/4" MNPT	1/2" FNPT	Hard	316SS	5
GTMPGV34SH10	3/4" MNPT	1/2" FNPT	Hard	316SS	5
GTMPGV34SSD	3/4" MNPT	1/2" FNPT	Soft	316SS	6
Bleed Valves					
GTBV12	1/2" MNPT	N/A	N/A	316SS	
Hex Plug					
GTHP12	1/2" MNPT	N/A	N/A	316SS	

## **Multi-Port Gauge Valve**

With optional bleed valve 6,000 and 10,000 psi, 316SS and carbon steel, 1/2" and 3/4" NPT

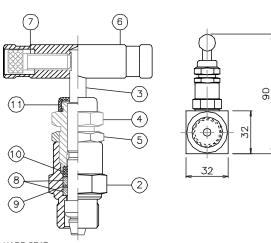


## ▶ **Dimensions** (Drawings are not to scale. Dimensions in millimeters.)

3-1/2•NPT

34

55.9





No.	Description	SS	A108 Carbon Steel
1	Body	S316	A108
2	Bonnet	S316	A108
3	Stem	S316	S316
4	Adjuster	S316	A108
5	Lock Nut	S316	A108
6	Handle	S303	A108
7	Fixing Screw	S302	A108
8	Packing	Teflon®	Teflon®
9	Washer	S316	A108
10	Pusher	S316	A108
11	Dustcap	NBR	NBR
12	Locking pin	S303	A108

# ► Pressure vs Temperature

52

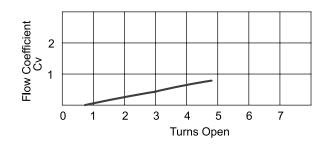
(1)

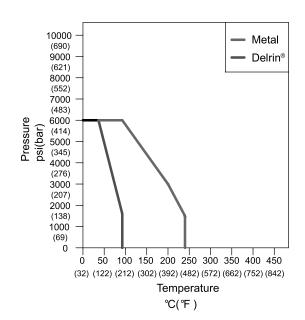
136.7

1/2•NPT

3/4•NPT

#### **▶** Flow Characteristics





## Chemical Injection Reversed Multi-Port Valve

**Reversed Multi-Port Valve** 6,000 psi, Hard seat, 316SS, 1/2" NPT ports



#### Overview

The Gaugetech® chemical injection valve has all the features of our multi-port gauge valve. The ports are reversed for special field applications which in turn can reduce the use of other valves when used instead of a standard multiport valve.

GTMPCIV series are produced with a 1/2" MNPT process connection with female 1/2" NPT Ports.

The GTMPCIV series are designed with a metal seat for severe working conditions.



#### Features

- ▶ Non-rotating stem plug moves axially into and out of the seat without rotation to eliminate seat galling.
- ▶ The stem threads are rolled and lubricated to prevent galling and reduce operating torque.
- ▶ Valves are assembled with standard T-bar handles.
- ▶ All bonnets are assembled with a locking pin to prevent accidental removal while in service.
- ▶ Teflon® packing can be adjusted to increase valve life.
- ▶ Stem packing below the threads prevents lubricant washout and ensures no process contamination.
- ▶ The valves feature safety back seating to ensure a secondary stem seal.

- ▶ Dust caps are fitted to contain stem lubricant and prevent the ingress of contaminants.
- ▶ All valves are hydrostatically tested to 1.5 times maximum working pressure prior to shipment.
- ▶ The valves are Mill Test Traceable.
- ▶ 316SS material traceable to NACE MR0175

AB CRN# 0C08236.2 BC CRN# 0C08236.21 SK CRN# 0C08236.23

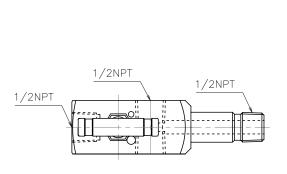
Part Number	Connections		Seat	Material	Orifice Size
	Inlet	Ports			(mm)
GTMPCIV12SH	1/2" MNPT	1/2" FNPT	Hard	316SS	5

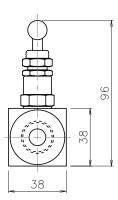
## Chemical Injection Reversed Multi-Port Valve

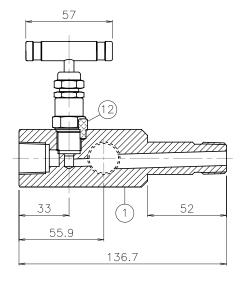


6,000 psi, Hard seat, 316SS, 1/2" NPT ports

## ▶ **Dimensions** (Drawings are not to scale. Dimensions in millimeters.)



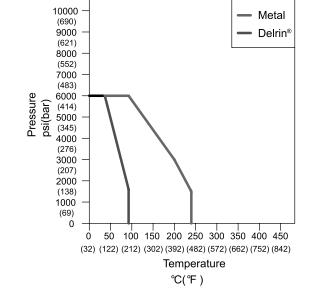




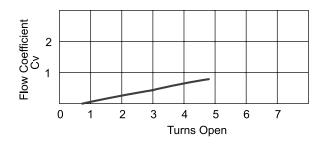
HARD SEAT

No.	Description	SS	A108 Carbon Steel
1	Body	S316	A108
2	Bonnet	S316	A108
3	Stem	S316	S316
4	Adjuster	S316	A108
5	Lock Nut	S316	A108
6	Handle	S303	A108
7	Fixing Screw	S302	A108
8	Packing	Teflon®	Teflon®
9	Washer	S316	A108
10	Pusher	S316	A108
11	Dustcap	NBR	NBR
12	Locking pin	S303	A108

## ► Pressure vs Temperature



#### **▶** Flow Characteristics



### GTH Series Block & Bleed Gauge Valve



Hex stock, hard seat with integral bleed 6,000 psi

#### Overview

The GTH series Block & Bleed Gauge Valves are machined from hexagonal bar stock and supplied in 316 stainless steel.

Available in 1/2" NPT MxF and FxF configurations.

The Block & Bleed Gauge Valves are designed for static pressure gauge and instrument installation for isolation and venting applications.



#### **Features**

- Non-rotating stem plug moves axially into and out of the seat without rotation to eliminate seat galling.
- ▶ The stem threads are rolled and lubricated to prevent galling and reduce operating torque.
- ▶ Valves are assembled with standard T-bar handles.
- ▶ All bonnets are assembled with a locking pin to prevent accidental removal while in service.
- ► Teflon® packing can be adjusted to increase valve life.
- ▶ Stem packing below the threads prevents lubricant washout and ensures no process contamination.
- ▶ The valves feature safety back seating to ensure a secondary stem seal.

- ▶ Dust caps are fitted to contain stem lubricant and prevent the ingress of contaminants.
- ▶ All valves are hydrostatically tested to 1.5 times maximum working pressure prior to shipment.
- ▶ The valves are Mill Test traceable.
- ▶ 316SS material traceable to NACE MR0175

AB CRN# 0C08236.2 BC CRN# 0C08236.21 SK CRN# 0C08236.23

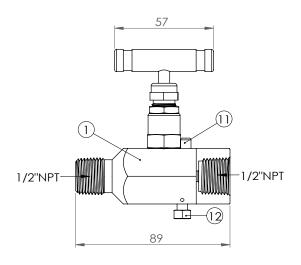
Part Number	Connections		Material	Orifice Size
	Inlet	Outlet		(mm)
GTH12MFSSB	1/2" MNPT	1/2" FNPT	316SS	5
GTH12FFSSB	1/2" FNPT	1/2" FNPT	316SS	5

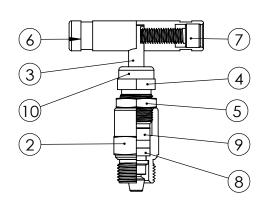
## GTH Series Block & Bleed Gauge Valve

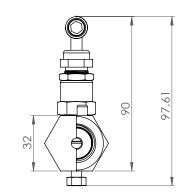


Hex stock, hard seat with integral bleed 6,000 psi

## ▶ **Dimensions** (Drawings shown for GTH12 series. For other GTH series drawings, please consult our sales desk.)

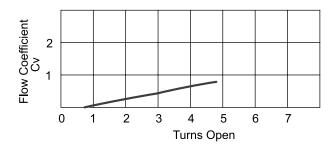






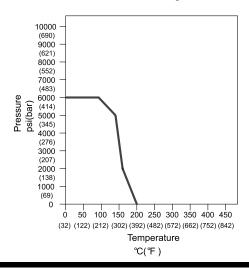
No.	Description	SS			
1	Body	316SS	7	Fixing Screw	302SS
2	Bonnet	316SS	8	Packing	PTFE
3	Stem	316SS	9	Pusher	316SS
4	Adjuster	316SS	10	Dust Cap	NBR
5	Lock Nut	316SS	11	Locking Pin	303SS
6	Handle	303SS	12	Bleed Screw	316SS

## **▶** Flow Characteristics



Drawings are not to scale. Dimensions in millimeters.

## ▶ Pressure vs Temperature



#### **Block & Bleed Valve**

Hard seat, 316SS, 1/2" NPT 6,000 and 10,000 psi



#### Overview

Gaugetech® Block & Bleed Valves are supplied in 316L stainless steel.

GTHBB series valves are produced with a 1/2" MNPT process connection and female 1/2" NPT instrument connection.

GTHBB series valves are designed with a metal seat for severe working conditions.

All block & bleed valves come standard with a 1/4" NPT side drain port.



#### Features

- Non-rotating stem plug moves axially into and out of the seat without rotation to eliminate seat galling.
- ▶ The stem threads are rolled and lubricated to prevent galling and reduce operating torque.
- ▶ Valves are assembled with standard t-bar handles.
- All bonnets are assembled with a locking pin to prevent accidental removal while in service.
- ▶ Teflon® packing can be adjusted to increase valve life.
- ▶ Stem packing below the threads prevents lubricant washout and ensures no process contamination.
- ▶ The valves feature safety back seating to ensure a secondary stem seal.

- ▶ Dust caps are fitted to contain stem lubricant and prevent the ingreass of contaminants.
- ▶ All valves are hydrostatically tested to 1.5 times maximum working pressure prior to shipment.
- ▶ The valves are Mill Test Traceable.
- Standard valve on manifold has a 4.8mm orifice size. Cv 0.52 MAX
- ▶ 316SS material traceable to NACE MR0175

AB CRN# 0C08236.2 BC CRN# 0C08236.21 SK CRN# 0C08236.23

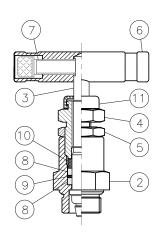
Part Number	Connections		Seat	Material
	Inlet	Ports		
GTHBB12MFSS	1/2" MNPT	1/2" FNPT	Hard	316SS
GTHBB12MFSS10	1/2" MNPT	1/2" FNPT	Hard	316SS
GTHBB12REVFMSS	1/2" FNPT	1/2" MNPT	Hard	316SS
GTHBB34MFSS10	3/4" MNPT	1/2" FNPT	Hard	316SS

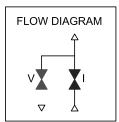
## **Block and Bleed Valve**

Hard seat, 316SS, 1/2" NPT



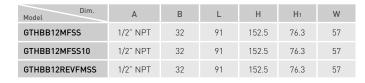
## ▶ **Dimensions** (Drawings are not to scale. Dimensions in millimeters.)

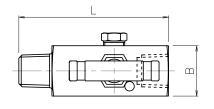


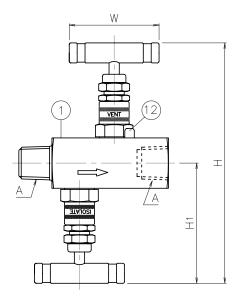


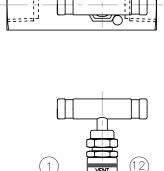
HARD SEAT

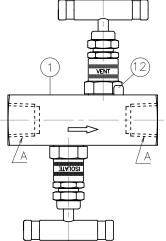
No.	Description	SS
1	Body	S316
2	Bonnet	S316
3	Stem	S316
4	Adjuster	S316
5	Lock Nut	S316
6	Handle	S303
7	Fixing Screw	S302
8	Packing	Teflon®
9	Washer	S316
10	Pusher	S316
11	Dust cap	NBR
12	Locking pin	S303











## ► Pressure vs Temperature Hard Seat

10000 (690) — — — 10000psi — 6000psi — 6000psi

#### Double Block & Bleed Valve

Hard seat, 316SS, 1/2" NPT 10,000 psi



#### Overview

Gaugetech® Double Block & Bleed Valves are supplied in 316L stainless steel.

GTHDBB series valves are produced with a 1/2" MNPT process connection and with female 1/2" NPT instrument connection.

GTHDBB series valves are designed with a metal seat for severe working conditions.

All double block & bleed valves come standard with a 1/4" NPT side drain port.



#### Features

- Non-rotating stem plug moves axially into and out of the seat without rotation to eliminate seat galling.
- ▶ The stem threads are rolled and lubricated to prevent galling and reduce operating torque.
- ▶ Valves are assembled with standard t-bar handles.
- ▶ All bonnets are assembled with a locking pin to prevent accidental removal while in service.
- ▶ Teflon® packing can be adjusted to increase valve life.
- ▶ Stem packing below the threads prevents lubricant washout and ensures no process contamination.

- ▶ The valves feature safety back seating to ensure a secondary stem seal.
- ▶ Dust caps are fitted to contain stem lubricant and prevent the ingreass of contaminants.
- ▶ All valves are hydrostatically tested to 1.5 times maximum working pressure prior to shipment.
- ▶ The valves are Mill Test Traceable.
- ▶ 316SS material traceable to NACE MR0175

AB CRN# 0C08236.2 BC CRN# 0C08236.21 SK CRN# 0C08236.23

Part Number	Connections		Seat	Material
	Inlet	Ports		
GTHDBB12MFSS10	1/2" MNPT	1/2" FNPT	Hard	316SS
GTHDBB12FFSS10	1/2" FNPT	1/2" FNPT	Hard	316SS

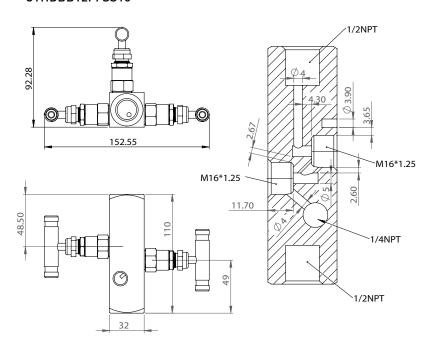
#### Double Block & Bleed Valve

Hard seat, 316SS, 1/2" NPT 10,000 psi



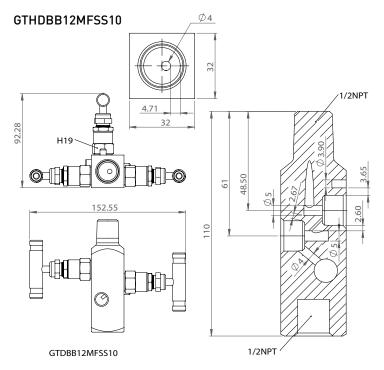
## ▶ **Dimensions** (Drawings are not to scale. Dimensions in millimeters.)

#### GTHDBB12FFSS10

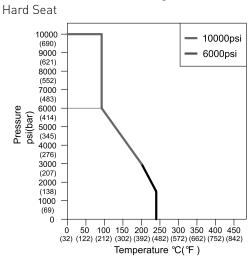


HARD SEAT

Description	SS
Body	S316
Bonnet	S316
Stem	S316
Adjuster	S316
Lock Nut	S316
Handle	S303
Fixing Screw	S302
Packing	Teflon®
Washer	S316
Pusher	S316
Dust cap	NBR
Locking pin	S303



## **▶** Pressure vs Temperature



## Gaugetech® High Pressure Ball Valves

GAUGETECH

Stainless Steel 6000 psi

#### Overview

Gaugetech® High Pressure Ball valves are designed to control fluids in full open or full closed position.

Valves that have not been acutated for a period of time may require a higher initial acutuation torque.

Valve must not be in open position during system test in order to not damage the valve seat.



#### **Features**

- ► Maximum working pressure: 6000 psi at 100°F (38°C)
- ➤ Working temperature: From -65°F (-54°C) to 500°F (260°C) PEEK seat
- ▶ A 316 stainless steel handle covered with vinyl sleeve gives quarter turn rust-free operation.
- Valves with PEEK seats are supplied with red sleeves on handles.
- ▶ A robust pin to create a positive stop.
- ▶ The stem with shoulder provides blowout proof design to maintain seal integrity at all pressures.

- ▶ Sour gas service conforms to NACE MR0175.
- ▶ Ball valves are hydrostatic fluid tested at the full rated pressure and low pressure pneumatic at 70 psi.
- ▶ 100% factory tested.
- Material traceablility

Dont Niveshon	End Con	nections	Dana	Dimensions				
Part Number	Inlet	Outlet	Bore	L	L1	Н	H1	W
GTBV14FFSS	1/4" FNPT	1/4" FNPT	9.52	62.4	31.2	61	32	87
GTBV12FFSS	1/2" FNPT	1/2" FNPT	9.52	86.5	43.25	61	32	87

## Gaugetech® High Pressure Ball Valves Stainless Steel

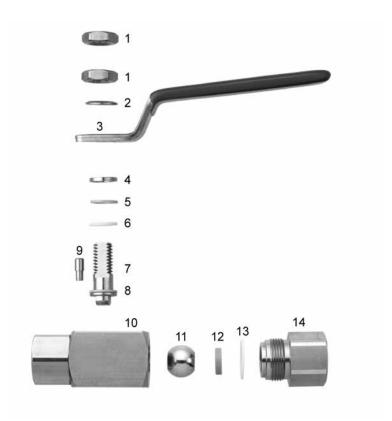
6000 psi

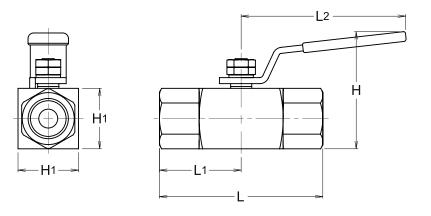


## **Dimensions**

No.	Component	Material Grade
NO.	No. Component	ASTM Specification
1	Lock Nut	304 SS
2	Fixing Washer	304SS
3	Handle	316SS / A276
4	Gland	316SS / A276
5	Back-up Ring	PEEK
6	Packing	PTFE
7	Stem	316SS / A276
8	Gasket	PEEK
9	Pin	303SS
10	Body	316SS / A479
11	Ball	316SS / A276
12	Seat	PEEK*
13	Seal	PTFE
14	End Connector	316SS / A479

<sup>\*</sup> Standard PEEK seats are used, red sleeves on handles





Drawings are not to scale. Dimensions in millimeters.

# Pressure Gauge Installation & Usage Guidelines



Users should become familiar with ASME B40.100 (Gauges – Pressure Indicating Dial Type – Elastic Element) before specifying pressure measuring gauges. This document – containing valuable information regarding gauge construction, accuracy, safety, selection and testing – may be ordered from: www.asme.org

#### PRESSURE RANGE SELECTION

To ensure proper operation and long service life, the proper pressure range should be selected. For applications with constant, steady pressure, the measured pressure should be no more than 75% of the full scale range of the gauge. For applications with fluctuating pressure, the measured pressure should be no more than two-thirds of the full scale range of the gauge. In general, it is best to choose a range that is roughly 2X the average measured pressure. This gives over pressure protection and the highest accuracy.

#### **TEMPERATURE**

Ambient Temperature: To ensure long life and accuracy, pressure gauges should preferably be used at an ambient temperature between –20 and +150°F (–30 to +65°C). At very low temperatures, standard gauges may exhibit slow pointer response. Above 150°F (65°C), the accuracy will be affected by approximately 1.5% per 100°F (38°C). The pressure gauge should not be used outside of its rated temperature limits as noted on the Data Sheet specific to that gauge. At temperatures above or below these limits, the gauge accuracy will be significantly reduced and the possibility of gauge failure may exist.

#### High Temperatures or Corrosive Process Media:

In order to prevent hot media such as steam from entering the bourdon tube, a gauge siphon or pigtail filled with water should be installed between the gauge and the process line. A cooling tower may also be used to reduce the temperature effect on gauges. A chemical or a diaphragm seal should be used to protect gauges from corrosive media, or media that will plug the instrument.

#### INSTALLATION

The pressure gauge should be installed where exposure to heat, vibration and moisture are minimal and where the dial can be easily read.

Isolating Devices: A shut-off valve such as a needle valve or gauge cock should be installed between the gauge and the process in order to be able to isolate the gauge for inspection or replacement without shutting down the process. The use of such devices are critical in times where start up pressures may temporarily exceed normal operating pressure. All isolating devices shall be opened slowly to prevent "slamming" of the bourdon tube. Care not taken during this time may damage the instrument.

**Overload Protection:** An overload protector should be used in situations where the process media may spike or be susceptible to overpressure of the design range for the gauge. This will prevent damage to the instrument.

Threaded Connections: The tightening or loosening of gauge connections can be done using the wrench flats on the gauge fitting. Using the gauge case to tighten or loosen pressure gauges will damage the gauge and may cause unrepairable damage to the instrument. Proper sealant tape or paste should be used for sealing tapered threads like National Pipe Thread (NPT)

# Pressure Gauge Installation & Usage Guidelines



Vibration/Pulsation protection: If the pressure gauge is exposed to vibration or pulsating pressure or both, a liquid filled pressure gauge is recommended. The liquid dampens the effects of vibration making the pointer easier to read. Pressure dampeners, snubbers and or restrictor screws may be used to reduce pulsation. In extreme cases, a remotely mounted liquid filled gauge connected with a length of capillary line may be used.

Pressure Gauge Safety: Pressure media such as oxygen, acetylene, welding equipment, life support or diving equipment, boilers etc., may require pressure gauges of a construction complying with national standards or local codes. Selection of a pressure gauge for such media or applications must be carefully considered and specified when ordering.

**Storage:** Storage temperature should not exceed -4°F (-20°C) or 140°F (60°C) unless specified otherwise. Pressure gauges should be stored in their original packaging until ready for use. Threads and gauge orifices should be kept clean and free of debris until they are ready for installation.

**Maintenance:** Any gauge which is not working correctly should be removed from service.

Examples include gauges displaying erratic pointer motion or readings that are suspect (indications of pressure when the user believes the true pressure is 0 psi), bent or unattached pointers, cracked windows, leakage of gauge fill, case damage or cracks, signs of process media leakage through

the gauge or its connection, and/or discoloration of gauge fill that impedes readability.

Case Venting of Sealed Case Gauges: Case venting must be done after installation to maintain the accuracy for sealed case pressure gauges with full scale ranges of 300 psi or below. This includes vacuum and compound ranges of 30" Hg-0-200 psi or below.

You can vent gauges easily by clipping the top plug on the gauge or by lifting the top plug and resetting it. Please note: If the gauge is installed in an upright position, you may clip the top plug (no periodic venting required). If you need to mount the gauge in a non-upright position or where the gauge may be exposed to wash down conditions and other contaminants (periodic venting required), you can lift the top plug and reset it in its sealed position.

Manufacturers have determined that elevation and temperature variations during shipment and in the process applications often cause the case to expand and contract. These expansions and contractions change the pressure inside the sealed gauge case which can reduce the accuracy of the device. In some cases, the pointer may not return exactly to zero until the gauge is vented to match local atmospheric pressure.

# **Economy Pressure Gauges**



# **▶** Applications

Gaugetech® economy (utility) gauges are an inexpensive alternative for the broad commercial and industrial market. These gauges provide 3-2-3% accuracy for measuring water, oil, gas, or any medium not corrosive to brass or phosphor bronze.



# **▶** Specifications

Ranges	Refer to chart					
Dial Size	1.5", 2", 2.5", 4.5"					
Accuracy	± 3%-2%-3% ASME B40.1 Grade B					
Case	Black painted steel (dry only)					
Socket	Phosphor bronze bourdon tube and brass socket					
Lens	Glass					
Connection	1/8" NPT available on 1.5" and 2" dial sizes					
	1/4" NPT available on 2", 2.5" and 4.5" dial sizes					
	Bottom or center back connections available on 1.5", 2" and 2.5" dial sizes					
	4.5" dial size available with bottom connection only					

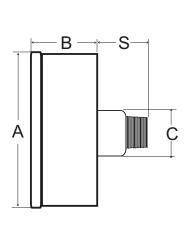
### ► How to order

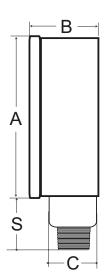
Dial Size	1.5"			2"		2	4.5"		
Connection Location	bottom	back	back	bottom	back	bottom	back	bottom	
Connection NPT	1/8"	1/8"	1/8"	1/4"	1/4"	1/4"	1/4"	1/4"	
Ranges (in stock):									
0-15 psi and 0-100 kPa	UT-1004L-09	UT-1004B-09	UT-2004B-09	MI-50-09	MI-50D-09	MI-63-09	MI-63D-09	MI-150-09	
0-30 psi and 0-200 kPa	UT-1004L-10	UT-1004B-10	UT-2004B-10	MI-50-10	MI-50D-10	MI-63-10	MI-63D-10	MI-150-10	
0-60 psi and 0-400 kPa	UT-1004L-11	UT-1004B-11	UT-2004B-11	MI-50-11	MI-50D-11	MI-63-11	MI-63D-11	MI-150-11	
0-100 psi and 0-700 kPa	UT-1004L-12	UT-1004B-12	UT-2004B-12	MI-50-12	MI-50D-12	MI-63-12	MI-63D-12	MI-150-12	
0-160 psi and 0-1100 kPa	UT-1004L-13	UT-1004B-13	UT-2004B-13	MI-50-13	MI-50D-13	MI-63-13	MI-63D-13	MI-150-13	
0-200 psi and 0-1400 kPa	UT-1004L-14	UT-1004B-14	UT-2004B-14	MI-50-14	MI-50D-14	MI-63-14	MI-63D-14	MI-150-14	

# **Economy Pressure Gauges**



# ▶ **Dimensions** (Drawings are not to scale.)





Dial Size	Connection	Α	В	S	D
1.5"	1/8" NPT bottom	1.65	0.90	0.60	0.43
1.5"	1/8" NPT back	1.65	0.90	0.74	0.43
2"	1/8" NPT back	2.08	1.04	0.74	0.43
2"	1/4" NPT bottom	2.08	1.04	0.74	0.55
2"	1/4" NPT back	2.08	1.04	0.86	0.55
2.5"	1/4" NPT bottom	2.48	1.20	0.92	0.55
2.5"	1/4" NPT back	2.47	1.20	0.86	0.55
4.5"	1/4" NPT bottom	4.52	1.20	0.94	0.55

Dimensions in inches

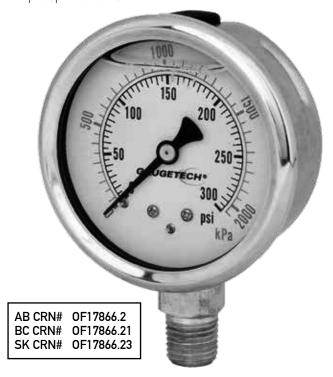
### GTG2510 Series (2.5"/63mm)

Brass Internal Pressure Gauges 1/4"NPT Bottom or Center Back Mount



# ▶ Applications

Chemical and petrochemical industries, conventional and nuclear power plants, pumps, hydro-cleaning machines, presses, engine compressors, turbines, diesel engines and refrigerating plants, food and beverage, pharmaceutical industries. For measuring water, oil, gas or any medium not corrosive to brass or phosphor bronze.



## **▶** Specifications

Accuracy	ASME B40.1, Grade B, ±3-2-3%
Ambient temperature	-40°C to +65°C
Process temperature	Max 100°C (Dry) Max 65°C (Filled)
Operating pressure	75% of the scale value
Over pressure limit	25% of full scale value
Case	AISI 304 SS
Ring	AISI 304 SS, crimped ring
Bourdon Tube	Phosphor Bronze
Socket	Brass
Movement	Phosphor Bronze
Dial	Aluminum, black & red graduation on white background
Pointer	Aluminum, black
Window	Plexiglas
Fill	Glycerine/H <sub>2</sub> 0 -40°C (standard) Silicone (optional)
Gaskets/Vent/ Blow Out Plugs	Neoprene
Standard Scale	psi/kPa (standard), special dials & scales available
Connection	1/4" NPT (standard)

### ► How to order

Bottom Mount: GTG2510A + Range Code Center Back Mount: GTG2510D + Range Code Panel Mount Accessories: GTFF-2.5: Front Flange 304SS

GTUC-2.5: U-Clamp

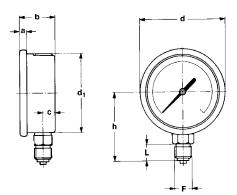
Range Code		Range Code		Range Code		Range Code	
01	30"Hg - 0	08	30"Hg-300 psi/kPa	15	0-300 psi/kPa	22	0-2000 psi/kPa
02	30"Hg-15 psi/kPa	09	0-15 psi/kPa	16	0-400 psi/kPa	23	0-3000 psi/kPa
03	30"Hg-30 psi/kPa	10	0-30 psi/kPa	17	0-500 psi/kPa	24	0-4000 psi/kPa
04	30"Hg-60 psi/kPa	11	0-60 psi/kPa	18	0-600 psi/kPa	25	0-5000 psi/kPa
05	30"Hg-100 psi/kPa	12	0-100 psi/kPa	19	0-800 psi/kPa	26	0-6000 psi/kPa
06	30"Hg-150 psi/kPa	13	0-160 psi/kPa	20	0-1000 psi/kPa	27	0-10,000 psi/kPa
07	30"Hg-200 psi/kPa	14	0-200 psi/kPa	21	0-1500 psi/kPa		

## GTG2510 Series (2.5"/63mm)

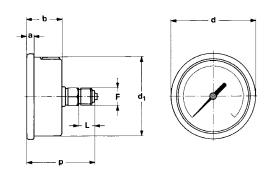
Brass Internal Pressure Gauges 1/4"NPT Bottom or Center Back Mount



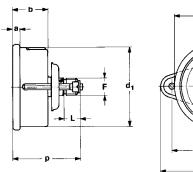
## ▶ **Dimensions** (Drawings are not to scale. Dimensions in millimeters.)

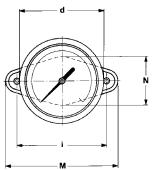




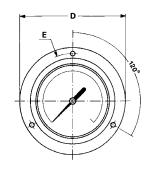


Flush Mounting Back Connection





d F d<sub>1</sub>



Flush Mounting, "U-Clamp" Back Connection

Flush Mounting, Front Flange Back Connection

NS	Α	<b>A</b> 2	b	С	d	d <sub>1</sub>	Е	F	-1	L	М	N	Р
63	6	7	30	9	68	61	75	13	71	12	90	38	56

## Accessories



Flange: GTFF-2.5



U-Clamp: GTUC-2.5

### GTG1518 Series (1.5"/40mm)

Stainless Steel Pressure Gauges 1/8"NPT Bottom or Center Back Mount



# **▶** Applications

Chemical and petrochemical industries, conventional and nuclear power plants, pumps, hydro-cleaning machines, presses, engine compressors, turbines, diesel engines and refrigerating plants, food and beverage, pharmaceutical industries.



# Specifications

Accuracy	ASME B40.1, Grade B, ±3-2-3%						
Ambient temperature	-40°C to +65°C						
Process temperature	Max 100°C (Dry) Max 65°C (Filled)						
Operating pressure	75% of the scale value						
Over pressure limit	25% of full scale value						
Case	AISI 304 SS						
Ring	AISI 304 SS, crimped ring						
Bourdon Tube	316 SS						
Socket	AISI 316 SS						
Movement	AISI 304 SS						
Dial	Aluminum, black & red graduation on white background						
Pointer	Aluminum, black						
Window	Plexiglas						
Fill	Silicone (standard)						
Gaskets/Vent/ Blow Out Plugs	Neoprene						
Standard Scale	psi/kPa (standard), special dials & scales available						
Connection	1/8" NPT (standard)						

### ▶ How to order

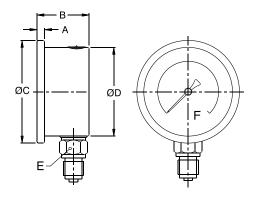
Bottom Mount: GTG1518 + Range Code Center Back Mount: GTG1518D + Range Code

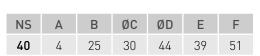
Range Code		Range Code		Range Code		Range Code	
01	30"Hg - 0	11	0-60 psi/kPa	16	0-400 psi/kPa	22	0-2000 psi/kPa
03	30"Hg-30 psi/kPa	12	0-100 psi/kPa	17	0-500 psi/kPa	23	0-3000 psi/kPa
04	30"Hg-60 psi/kPa	13	0-160 psi/kPa	18	0-600 psi/kPa		
09	0-15 psi/kPa	14	0-200 psi/kPa	20	0-1000 psi/kPa		
10	0-30 psi/kPa	15	0-300 psi/kPa	21	0-1500 psi/kPa		

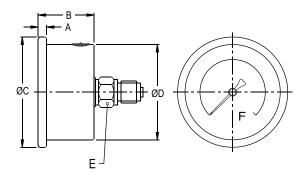
## GTG1518 Series (1.5"/40mm)

Stainless Steel Pressure Gauges 1/8"NPT Bottom or Center Back Mount









NS	Α	В	ØC	ØD	Е	F
40	4	25	30	44	39	45

### GTG2518 Series (2.5"/63mm)

Stainless Steel Pressure Gauges 1/4"NPT Bottom or Center Back Mount



# **▶** Applications

Chemical and petrochemical industries, conventional and nuclear power plants, pumps, hydro-cleaning machines, presses, engine compressors, turbines, diesel engines and refrigerating plants, food and beverage, pharmaceutical industries.



## **▶** Specifications

Accuracy	ASME B40.1, Grade B, ±3-2-3%					
Ambient temperature	-40°C to +65°C					
Process temperature	Max 100°C (Dry) Max 65°C (Filled)					
Operating pressure	75% of the scale value					
Over pressure limit	25% of full scale value					
Case	AISI 304 SS					
Ring	AISI 304 SS, crimped ring					
Bourdon Tube	AISI 316 SS					
Socket	AISI 316 SS					
Movement	AISI 304 SS					
Dial	Aluminum, black & red graduation on white background					
Pointer	Aluminum, black					
Window	Plexiglas					
Fill	Glycerine/H <sub>2</sub> 0 -40°C (standard) Silicone (optional)					
Gaskets/Vent/ Blow Out Plugs	Neoprene					
Standard Scale	psi/kPa (standard), special dials & scales available					
Connection	1/4" NPT (standard)					

### ► How to order

Bottom Mount: GTG2518A + Range Code Panel Mount Accessories: GTFF-2.5: Front Flange 304SS Center Back Mount: GTG2518D + Range Code GTUC-2.5: U-Clamp

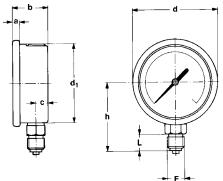
Range Code		Range Code		Range Code		Range Code	
01 02 03 04 05 06 07	30"Hg - 0 30"Hg-15 psi/kPa 30"Hg-30 psi/kPa 30"Hg-60 psi/kPa 30"Hg-100 psi/kPa 30"Hg-150 psi/kPa 30"Hg-200 psi/kPa	08 09 10 11 12 13 14	30"Hg-300 psi/kPa 0-15 psi/kPa 0-30 psi/kPa 0-60 psi/kPa 0-100 psi/kPa 0-160 psi/kPa 0-200 psi/kPa	15 16 17 18 19 20 21	0-300 psi/kPa 0-400 psi/kPa 0-500 psi/kPa 0-600 psi/kPa 0-800 psi/kPa 0-1000 psi/kPa 0-1500 psi/kPa	22 23 24 25 26 27	0-2000 psi/kPa 0-3000 psi/kPa 0-4000 psi/kPa 0-5000 psi/kPa 0-6000 psi/kPa 0-10,000 psi/kPa

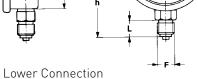
## GTG2518 Series (2.5"/63mm)

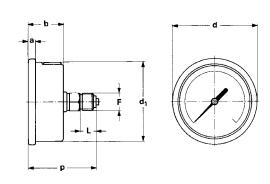
Stainless Steel Pressure Gauges 1/4"NPT Bottom or Center Back Mount



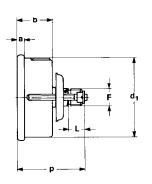
# ▶ **Dimensions** (Drawings are not to scale. Dimensions in millimeters.)

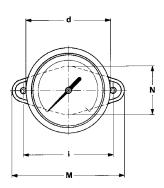


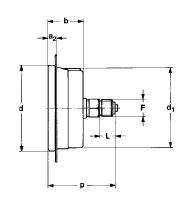


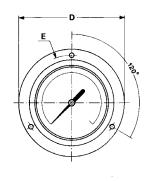


Flush Mounting Back Connection









Flush Mounting, "U-Clamp" Back Connection

Flush Mounting, Front Flange Back Connection

NS	Α	<b>A</b> 2	b	С	d	<b>d</b> 1	Е	F	I	L	М	N	Р
63	6	7	30	9	68	61	75	13	71	12	90	38	56

## Accessories







U-Clamp: GTUC-2.5

### GTHAG18 Series 2.5"/63mm

High Accuracy Stainless Steel Pressure Gauges 1/4"NPT Bottom or Center Back Mount



## **▶** Applications

Gaugetech GTHAG 2.5" Dial 316SS pressure gauges are used where high accuracy is required in a small dial size. These 1% accuracy gauges can be used in chemical and petrochemical industries, conventional and nuclear power plants, pumps hydro-cleaning machines, presses, engine compressors, turbines, diesel engines and refrigerating plants, food and beverage, pharmaceutical industries.



## Specifications

Accuracy	±1.0% of full scale ASME B40.1 Grade 1A
Ambient temperature	-40°C to +65°C
Process temperature	Max 100°C (Dry) Max 65°C (Filled)
Operating pressure	75% of the scale value
Over pressure limit	25% of full scale value
Case	AISI 304 SS
Ring	AISI 304 SS, bayonet lock
Bourdon Tube	AISI 316 SS
Socket	AISI 316 SS
Movement	AISI 304 SS
Dial	Aluminum, black & red graduation on white background
Pointer	Aluminum, black
Window	Safety glass
Fill	Glycerine/H <sub>2</sub> 0 -40°C (standard) Silicone (optional)
Gaskets/Vent/ Blow Out Plugs	Viton
Standard Scale	psi/kPa (standard), special dials & scales available
Connection	1/4" NPT (standard)
Options	Certifiable to 1% NIST traceability Oxygen Cleaned (dry case only)

### ► How to order

Bottom Mount: GTHAG18A + Range Code Panel Mount Accessories: GTHAFF-2.5: Front Flange 304SS Center Back Mount: GTHAG18D + Range Code GTUC-2.5: U-Clamp

Range Code		Range Code		Range Code		Range Code	
01	30"Hg - 0	08	30"Hg-300 psi/kPa	15	0-300 psi/kPa	22	0-2000 psi/kPa
02	30"Hg-15 psi/kPa	09	0-15 psi/kPa	16	0-400 psi/kPa	23	0-3000 psi/kPa
03	30"Hg-30 psi/kPa	10	0-30 psi/kPa	17	0-500 psi/kPa	24	0-4000 psi/kPa
04	30"Hg-60 psi/kPa	11	0-60 psi/kPa	18	0-600 psi/kPa	25	0-5000 psi/kPa
05	30"Hg-100 psi/kPa	12	0-100 psi/kPa	19	0-800 psi/kPa	26	0-6000 psi/kPa
06	30"Hg-150 psi/kPa	13	0-160 psi/kPa	20	0-1000 psi/kPa	27	0-10,000 psi/kPa
07	30"Hg-200 psi/kPa	14	0-200 psi/kPa	21	0-1500 psi/kPa		

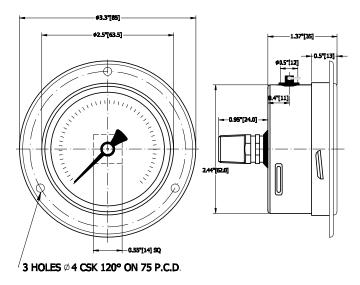
# GTHAG18 Series 2.5"/63mm

High Accuracy Stainless Steel Pressure Gauges 1/4"NPT Bottom or Center Back Mount

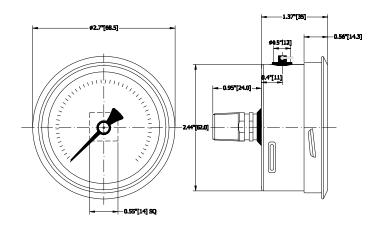


## ▶ **Dimensions** (Drawings are not to scale. Dimensions in millimeters.)

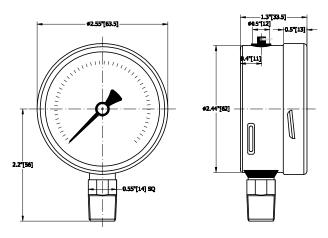
# 2.5" Center Back Mount Front Flange



#### 2.5" Center Back Mount with special bezel



#### 2.5" Bottom Mount



### Accessories



U-Clamp: GTUC-2.5 Flange: GTHAFF-2.5

### GTG40 Series (4"/100mm)

Stainless Steel Pressure Gauges 1/2"NPT Bottom Mount



# **▶** Applications

Chemical and petrochemical industries, conventional and nuclear power plants, pumps, hydro-cleaning machines, presses, engine compressors, turbines, diesel engines and refrigerating plants, food and beverage, pharmaceutical industries.



## **▶** Specifications

Accuracy	±1.0% of full scale ASME B40.1 Grade 1A
Ambient temperature	-40°C to +65°C
Process temperature	Max 300°C (Dry) Max 65°C (Filled)
Operating pressure	75% of the scale value
Over pressure limit	25% of full scale value
Case	AISI 304 SS
Ring	AISI 304 SS, bayonet type
Bourdon Tube	AISI 316L SS
Socket	AISI 316L SS (directly welded to case)
Movement	AISI 304 SS
Welding	Tig argon arc welding
Protection	IP 55
Dial	Aluminum, black & red graduation on white background
Pointer	Aluminum, black colored micrometer zero adjustable
Window	Plexiglas
Fill	Glycerine/H <sub>2</sub> 0 -40°C (standard) Silicone (optional)
Gaskets/Vent/ Blow Out Plugs	Neoprene
Standard Scale	psi/kPa (standard), special dials & scales available
Connection	1/2" NPT (standard) 1/4" NPT (standard)
Options	Certifiable to 1% NIST traceability Oxygen Cleaned (dry case only)

### ► How to order

Standard Model Glycerine Filled:

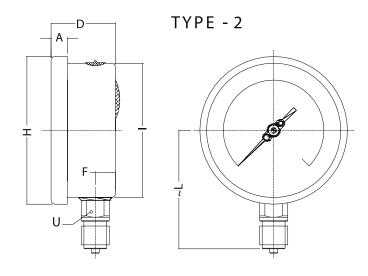
1/2" NPT GTG4012 + Range Code 1/4" NPT GTG4014 + Range Code

Range Code		Range Code		Range Code		Range Code	
01 02 03 04 05 06 07	30"Hg - 0 30"Hg-15 psi/kPa 30"Hg-30 psi/kPa 30"Hg-60 psi/kPa 30"Hg-100 psi/kPa 30"Hg-150 psi/kPa 30"Hg-200 psi/kPa 30"Hg-300 psi/kPa	09 10 11 12 13 14 15	0-15 psi/kPa 0-30 psi/kPa 0-60 psi/kPa 0-100 psi/kPa 0-160 psi/kPa 0-200 psi/kPa 0-300 psi/kPa 0-400 psi/kPa	17 18 19 20 21 22 23 24	0-500 psi/kPa 0-600 psi/kPa 0-800 psi/kPa 0-1000 psi/kPa 0-1500 psi/kPa 0-2000 psi/kPa 0-3000 psi/kPa 0-4000 psi/kPa	25 26 27 28 29	0-5000 psi/kPa 0-6000 psi/kPa 0-10,000 psi/kPa 0-15,000 psi/kPa 0-20,000 psi/kPa

## GTG40 Series (4"/100mm)

Stainless Steel Pressure Gauges 1/2"NPT Bottom Mount





NS	Α	D	F	Н	-1	~L	U	WT(kg)
100	12	47	16.5	110.5	100	90	22	0.64

### GTG45 Series (4.5"/115mm)

Stainless Steel Pressure Gauges 1/2"NPT Bottom Mount



# **▶** Applications

Chemical and petrochemical industries, conventional and nuclear power plants, pumps, hydro-cleaning machines, presses, engine compressors, turbines, diesel engines and refrigerating plants, food and beverage, pharmaceutical industries.



# Specifications

Accuracy	±1.0% of full scale ASME B40.1 Grade 1A
Ambient temperature	-40°C to +65°C
Process temperature	Max 300°C (Dry) Max 65°C (Filled)
Operating pressure	75% of the scale value
Over pressure limit	25% of full scale value
Case	AISI 304 SS
Ring	AISI 304 SS, bayonet type
Bourdon Tube	AISI 316L SS
Socket	AISI 316L SS (directly welded to case)
Movement	AISI 304 SS
Welding	Tig argon arc welding
Protection	IP 55
Dial	Aluminum, black & red graduation on white background
Pointer	Aluminum, black colored micrometer zero adjustable
Window	Plexiglas
Fill	Glycerine/H <sub>2</sub> 0 -40°C (standard) Silicone (optional)
Gaskets/Vent/ Blow Out Plugs	Neoprene
Standard Scale	psi/kPa (standard), special dials & scales available
Connection	1/2" NPT (standard)
Options	Certifiable to 1% NIST traceability Oxygen Cleaned (dry case only)

### ► How to order

#### Standard Model Glycerine Filled:

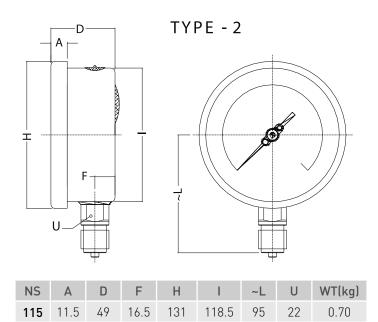
GTG4512 + Range Code

Range Code		Range Code		Range Code		Range Code	
01 02 03 04 05 06 07	<b>30"Hg - 0</b> 30"Hg-15 psi/kPa <b>30"Hg-30 psi/kPa</b> 30"Hg-60 psi/kPa 30"Hg-100 psi/kPa 30"Hg-150 psi/kPa 30"Hg-200 psi/kPa 30"Hg-300 psi/kPa	09 10 11 12 13 14 15	0-15 psi/kPa 0-30 psi/kPa 0-60 psi/kPa 0-100 psi/kPa 0-160 psi/kPa 0-200 psi/kPa 0-300 psi/kPa 0-400 psi/kPa	17 18 19 20 21 22 23 24	0-500 psi/kPa 0-600 psi/kPa 0-800 psi/kPa 0-1000 psi/kPa 0-1500 psi/kPa 0-2000 psi/kPa 0-3000 psi/kPa 0-4000 psi/kPa	25 26 27 28 29	0-5000 psi/kPa 0-6000 psi/kPa 0-10,000 psi/kPa 0-15,000 psi/kPa 0-20,000 psi/kPa

## GTG45 Series (4.5"/115mm)

Stainless Steel Pressure Gauges 1/2"NPT Bottom Mount





### GTG60 Series (6"/150mm)

Stainless Steel Pressure Gauges 1/2"NPT Bottom Mount



# ▶ Applications

Chemical and petrochemical industries, conventional and nuclear power plants, pumps, hydro-cleaning machines, presses, engine compressors, turbines, diesel engines and refrigerating plants, food and beverage, pharmaceutical industries.



# **▶** Specifications

Accuracy	±1.0% of full scale ASME B40.1 Grade 1A
Ambient temperature	-40°C to +65°C
Process temperature	Max 300°C (Dry) Max 65°C (Filled)
Operating pressure	75% of the scale value
Over pressure limit	25% of full scale value
Case	AISI 304 SS
Ring	AISI 304 SS, bayonet type
Bourdon Tube	AISI 316L SS
Socket	AISI 316L SS (directly welded to case)
Movement	AISI 304 SS
Welding	Tig argon arc welding
Protection	IP 55
Dial	Aluminum, black & red graduation on white background
Pointer	Aluminum, black colored micrometer zero adjustable
Window	Plexiglas
Fill	Glycerine/H <sub>2</sub> 0 -40°C (standard) Silicone (optional)
Gaskets/Vent/ Blow Out Plugs	Neoprene
Standard Scale	psi/kPa (standard), special dials & scales available
Connection	1/2" NPT (standard) 1/4" NPT (optional)
Options	Certifiable to 1% NIST traceability Oxygen Cleaned (dry case only)

### ▶ How to order

#### Standard Model Glycerine Filled:

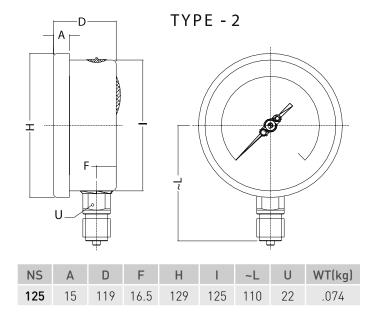
GTG6012 + Range Code

Range Code		Range Code		Range Code		Range Code	
01 02 03 04 05 06 07	30"Hg - 0 30"Hg-15 psi/kPa 30"Hg-30 psi/kPa 30"Hg-60 psi/kPa 30"Hg-100 psi/kPa 30"Hg-150 psi/kPa 30"Hg-200 psi/kPa 30"Hg-300 psi/kPa	09 10 11 12 13 14 15	0-15 psi/kPa 0-30 psi/kPa 0-60 psi/kPa 0-100 psi/kPa 0-160 psi/kPa 0-200 psi/kPa 0-300 psi/kPa 0-400 psi/kPa	17 18 19 20 21 22 23 24	0-500 psi/kPa 0-600 psi/kPa 0-800 psi/kPa 0-1000 psi/kPa 0-1500 psi/kPa 0-2000 psi/kPa 0-3000 psi/kPa 0-4000 psi/kPa	25 26 27 28 29	0-5000 psi/kPa 0-6000 psi/kPa 0-10,000 psi/kPa 0-15,000 psi/kPa 0-20,000 psi/kPa

## GTG60 Series (6"/150mm)

Stainless Steel Pressure Gauges 1/2"NPT Bottom Mount





# GTG40/45 Series (4"/100mm & 4.5"/115mm)

316 Stainless Steel Panel Mount Pressure Gauges 1/4"NPT Back Mount



# **▶** Applications

Chemical and petrochemical industries, conventional and nuclear power plants, pumps, hydro-cleaning machines, presses, engine compressors, turbines, diesel engines and refrigerating plants, food and beverage, pharmaceutical industries.



# ► Specifications

Accuracy	±1.0% of full scale ASME B40.1 Grade 1A
Ambient temperature	-40°C to +65°C
Process temperature	Max 300°C (Dry) Max 65°C (Filled)
Operating pressure	75% of the scale value
Over pressure limit	25% of full scale value
Case	AISI 304 SS
Ring	AISI 304 SS, bayonet type
Bourdon Tube	AISI 316L SS
Socket	AISI 316L SS (directly welded to case)
Movement	AISI 304 SS
Welding	Tig argon arc welding
Protection	IP 55
Dial	Aluminum, black & red graduation on white background
Pointer	Aluminum, black colored micrometer zero adjustable
Window	Plexiglas
Fill	Glycerine/H <sub>2</sub> 0 -40°C (standard) Silicone (optional)
Gaskets/Vent/ Blow Out Plugs	Neoprene
Standard Scale	psi/kPa (standard), special dials & scales available
Connection	1/4" NPT (standard)
Options	Certifiable to 1% NIST traceability Oxygen Cleaned (dry case only)

#### Glycerine Filled U-Clamp, 4" (100mm):

GTG4018B + range code (+ GTFF-4 for optional front flange mounting)

#### Glycerine Filled U-Clamp, 4.5" (115mm):

GTG4518B + range code (+ GTFF-4.5 for optional front flange mounting)

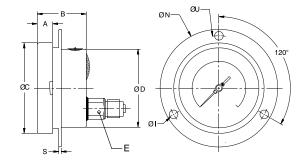
Range Code		Range Code		Range Code		Range Code	
01 02 03 04 05 06 07	<b>30"Hg - 0</b> 30"Hg-15 psi/kPa <b>30"Hg-30 psi/kPa</b> 30"Hg-60 psi/kPa 30"Hg-100 psi/kPa <b>30"Hg-150 psi/kPa</b> 30"Hg-200 psi/kPa <b>30"Hg-300 psi/kPa</b>	09 10 11 12 13 14 15	0-15 psi/kPa 0-30 psi/kPa 0-60 psi/kPa 0-100 psi/kPa 0-160 psi/kPa 0-200 psi/kPa 0-300 psi/kPa 0-400 psi/kPa	17 18 19 20 21 22 23 24	0-500 psi/kPa 0-600 psi/kPa 0-800 psi/kPa 0-1000 psi/kPa 0-1500 psi/kPa 0-2000 psi/kPa 0-3000 psi/kPa 0-4000 psi/kPa	25 26 27 28 29	0-5000 psi/kPa 0-6000 psi/kPa 0-10,000 psi/kPa 0-15,000 psi/kPa 0-20,000 psi/kPa

# GTG40/45 Series (4"/100mm & 4.5"/115mm)



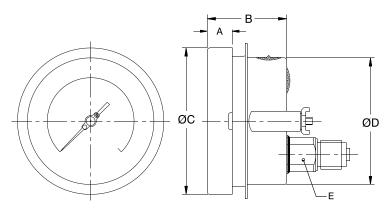
316 Stainless Steel Panel Mount Pressure Gauges 1/4"NPT Back Mount

Type E

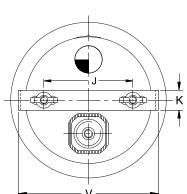


NS	Α	В	ØC	ØD	Е	S	ØL	ØN	ØU
100	12.5	48	110	100	22	1	6	134	118
115	11	48	131	119	22	4	6	152	138

Туре В



NS	А	В	ØC	ØD	Е	J	K	٧
100	12.5	48	110	100	22	66.5	16	106
115	11	48	131	119	22	80	16	129.5



# GTG2518 Series (2.5"/63mm) GTG40 Series (4"/100mm)

**AMMONIA** Stainless Steel Pressure Gauges 1/4"NPT Bottom Mount



## **▶** Applications

Designed for refrigeration ammonia, Gaugetech® ammonia pressure gauges feature 316 stainless steel wetted parts and a 304 stainless steel case. These gauges are factory liquid filled for vibration service and are available in 2 1/2" and 4" sizes in various mounting configurations.



## Specifications

Accuracy - 100mm	±1.0% of full scale ASME B40.1 Grade 1A
Accuracy - 63mm	ASME B40.1, Grade B, ±3-2-3%
Case	AISI 304 SS
Ring	AISI 304 SS
Bourdon Tube	AISI 316L SS
Socket	AISI 316L SS (directly welded to case)
Movement	AISI 304 SS
Window	Plexiglas
Fill	Glycerine/H <sub>2</sub> 0 -40°C (standard)
Connection	1/4" NPT (standard)

For full specifications, refer to pages 38 and 42



### How to order

#### GTG2518 (2.5"/63mm)

Bottom Mount: GTG2518A + Range Code Center Back Mount: GTG2518D + Range Code Panel Mount Accessories: GTFF-2.5: Front Flange GTUC-2.5: U-Clamp

#### GTG40 (4"/100mm)

Bottom Mount Outlet Plain Case: GTG4014 + Range Code

Bottom Outlet with Back Flange Wall Mount: GTG4014 + Range Code + FLNG4
Rear Outlet with Back Flange Wall Mount: GTG4018B + Range Code + FLNG4\*\*

Rear Outlet Plain Case or U-Clamp Panel: GTG4018B + Range Code

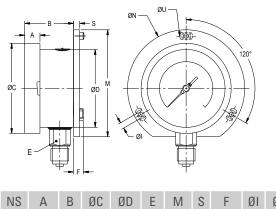
Rear Outlet Front Flange Panel: GTG4018B + Range Code + GTFF-4

Range Code			
06 08	30"Hg-150 psi/kPa/NH3 30"Hg-300 psi/kPa/NH3		

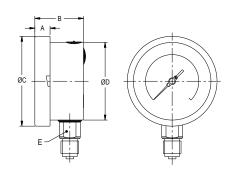
# GTG2518 Series (2.5"/63mm) GTG40 Series (4"/100mm)

**AMMONIA** Stainless Steel Pressure Gauges 1/4"NPT Bottom Mount

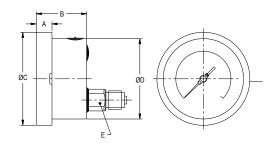




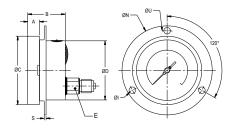
NS	Α	В	ØC	ØD	Е	M	S	F	ØI	ØN	ØU
100	12.5	45	111	100	22	128	6	14.5	6	134	118



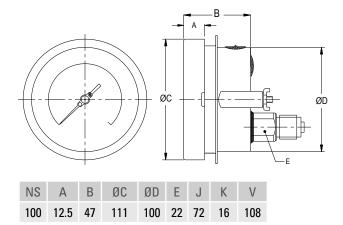
NS	Α	В	ØC	ØD	Е
100	12.5	47	111	100	22



NS	Α	В	ØC	ØD	Е
100	12.5	47	111	100	22



NS	Α	В	ØC	ØD	Е	S	ØI	ØN	ØU	
100	12.5	45	111	100	22	1	6	134	118	



For 2.5/63mm drawings, please refer to page 39.

### GTG30 Series (4.5"/115mm)

Solid Front Process Pressure Gauges 1/2" or 1/4" NPT Bottom Mount



# **▶** Applications

Chemical and petrochemical industries, conventional and nuclear power plants, pumps, hydro-cleaning machines, presses, engine compressors, turbines, diesel engines and refrigerating plants, food and beverage, pharmaceutical industries.



### ▶ How to order

Standard Model Glycerine Filled: 1/2" GTG3012 + Range Code

#### Standard Model Glycerine Filled:

1/4" GTG3014 + Range Code

# Specifications

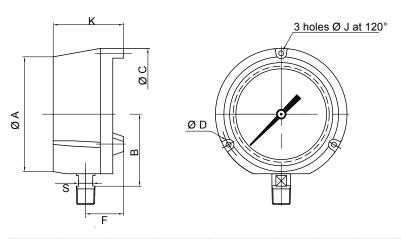
Accuracy  #0.5% of full scale ASME B40.1 Grade 2A  Ambient temperature  -40°C to 65°C  Process temperature  Max +100°C Max +212°F  Operating pressure  75% of the scale value  Over pressure limit  Case  Black Phenolic, solid front, blow out back  Ring  AISI 304 SS, bayonet type  Bourdon Tube  AISI 316L SS  Socket  AISI 304 SS  Welding  Tig argon arc welding  Protection  IP 67  Dial  Aluminum, black & red graduation on white background  Pointer  Aluminum, black colored micrometer zero adjustable  Window  Plexiglas  Fill  Glycerine/H <sub>2</sub> 0 -40°C (standard) Silicone (optional)  Gaskets/Vent/ Blow Out Plugs  Standard Scale  psi/kPa (standard) 1/2" NPT (standard) 1/4" NPT (optional)  Options  Certifiable to 0.5% NIST traceability Oxygen Cleaned (dry case only)		
Process temperature  Max +100°C Max +212°F  Operating pressure  75% of the scale value  Over pressure limit  Case  Black Phenolic, solid front, blow out back  Ring  AlSI 304 SS, bayonet type  Bourdon Tube  AlSI 316L SS  Socket  AlSI 316L SS  Welding  Tig argon arc welding  Protection  IP 67  Dial  Aluminum, black & red graduation on white background  Pointer  Aluminum, black colored micrometer zero adjustable  Window  Plexiglas  Fill  Glycerine/H <sub>2</sub> 0 -40°C (standard) Silicone (optional)  Gaskets/Vent/ Blow Out Plugs  Standard Scale  psi/kPa (standard), special dials & scales available  Connection  1/2" NPT (standard) 1/4" NPT (optional)  Options  Certifiable to 0.5% NIST traceability	Accuracy	2010 /0 01 1411 00410
Operating pressure  Over pressure limit  Case  Black Phenolic, solid front, blow out back  Ring  AlSI 304 SS, bayonet type  Bourdon Tube  AlSI 316L SS  Socket  AlSI 304 SS  Welding  Tig argon arc welding  Protection  IP 67  Dial  Aluminum, black & red graduation on white background  Pointer  Aluminum, black colored micrometer zero adjustable  Window  Plexiglas  Fill  Glycerine/H <sub>2</sub> 0 -40°C (standard)  Silicone (optional)  Gaskets/Vent/ Blow Out Plugs  Standard Scale  psi/kPa (standard), special dials & scales available  Connection  1/2" NPT (standard)  1/4" NPT (optional)  Options  Certifiable to 0.5% NIST traceability	Ambient temperature	-40°C to 65°C
Over pressure limit  Case  Black Phenolic, solid front, blow out back  Ring  AISI 304 SS, bayonet type  Bourdon Tube  AISI 316L SS  Socket  AISI 316L SS  Movement  AISI 304 SS  Welding  Tig argon arc welding  Protection  IP 67  Dial  Aluminum, black & red graduation on white background  Pointer  Aluminum, black colored micrometer zero adjustable  Window  Plexiglas  Fill  Glycerine/H <sub>2</sub> 0 -40°C (standard)  Silicone (optional)  Gaskets/Vent/  Blow Out Plugs  Standard Scale  psi/kPa (standard), special dials & scales available  Connection  1/2" NPT (standard)  1/4" NPT (optional)  Options  Certifiable to 0.5% NIST traceability	Process temperature	
Ring AISI 304 SS, bayonet type  Bourdon Tube AISI 316L SS  Socket AISI 316L SS  Movement AISI 304 SS  Welding Tig argon arc welding  Protection IP 67  Dial Aluminum, black & red graduation on white background  Pointer Aluminum, black colored micrometer zero adjustable  Window Plexiglas  Fill Glycerine/H <sub>2</sub> 0 -40°C (standard) Silicone (optional)  Gaskets/Vent/Blow Out Plugs  Standard Scale psi/kPa (standard), special dials & scales available  Connection 1/2" NPT (standard) 1/4" NPT (optional)  Options Certifiable to 0.5% NIST traceability	Operating pressure	75% of the scale value
Blow out back Ring AISI 304 SS, bayonet type Bourdon Tube AISI 316L SS Socket AISI 316L SS Movement AISI 304 SS Welding Tig argon arc welding Protection IP 67 Dial Aluminum, black & red graduation on white background Pointer Aluminum, black colored micrometer zero adjustable Window Plexiglas Fill Glycerine/H <sub>2</sub> 0 -40°C (standard) Silicone (optional) Gaskets/Vent/Blow Out Plugs Standard Scale psi/kPa (standard), special dials & scales available Connection 1/2" NPT (standard) 1/4" NPT (optional) Options Certifiable to 0.5% NIST traceability	Over pressure limit	25% of full scale value
Bourdon Tube  AISI 316L SS  Movement  AISI 304 SS  Welding  Protection  IP 67  Dial  Aluminum, black & red graduation on white background  Pointer  Aluminum, black colored micrometer zero adjustable  Window  Plexiglas  Fill  Glycerine/H <sub>2</sub> 0 -40°C (standard)  Silicone (optional)  Buna N  Blow Out Plugs  Standard Scale  psi/kPa (standard), special dials & scales available  Connection  1/2" NPT (standard)  1/4" NPT (optional)  Options  Certifiable to 0.5% NIST traceability	Case	
Socket  AISI 316L SS  Movement  AISI 304 SS  Welding  Tig argon arc welding  Protection  IP 67  Dial  Aluminum, black & red graduation on white background  Pointer  Aluminum, black colored micrometer zero adjustable  Window  Plexiglas  Fill  Glycerine/H <sub>2</sub> 0 -40°C (standard)  Silicone (optional)  Gaskets/Vent/ Blow Out Plugs  Standard Scale  psi/kPa (standard), special dials & scales available  Connection  1/2" NPT (standard)  1/4" NPT (optional)  Options  Certifiable to 0.5% NIST traceability	Ring	AISI 304 SS, bayonet type
Movement  AISI 304 SS  Welding  Tig argon arc welding  Protection  IP 67  Dial  Aluminum, black & red graduation on white background  Pointer  Aluminum, black colored micrometer zero adjustable  Window  Plexiglas  Fill  Glycerine/H <sub>2</sub> 0 -40°C (standard) Silicone (optional)  Buna N  Blow Out Plugs  Standard Scale  psi/kPa (standard), special dials & scales available  Connection  1/2" NPT (standard) 1/4" NPT (optional)  Options  Certifiable to 0.5% NIST traceability	Bourdon Tube	AISI 316L SS
Welding  Protection  IP 67  Dial  Aluminum, black & red graduation on white background  Pointer  Aluminum, black colored micrometer zero adjustable  Window  Plexiglas  Fill  Glycerine/H <sub>2</sub> 0 -40°C (standard)  Silicone (optional)  Gaskets/Vent/ Blow Out Plugs  Standard Scale  psi/kPa (standard), special dials & scales available  Connection  1/2" NPT (standard)  1/4" NPT (optional)  Options  Certifiable to 0.5% NIST traceability	Socket	AISI 316L SS
Protection  IP 67  Dial  Aluminum, black & red graduation on white background  Pointer  Aluminum, black colored micrometer zero adjustable  Window  Plexiglas  Fill  Glycerine/H <sub>2</sub> 0 -40 °C (standard)  Silicone (optional)  Buna N  Blow Out Plugs  Standard Scale  psi/kPa (standard), special dials & scales available  Connection  1/2" NPT (standard)  1/4" NPT (optional)  Options  Certifiable to 0.5% NIST traceability	Movement	AISI 304 SS
Dial  Aluminum, black & red graduation on white background  Pointer  Aluminum, black colored micrometer zero adjustable  Window  Plexiglas  Fill  Glycerine/H <sub>2</sub> 0 -40°C (standard) Silicone (optional)  Buna N  Blow Out Plugs  Standard Scale  psi/kPa (standard), special dials & scales available  Connection  1/2" NPT (standard) 1/4" NPT (optional)  Options  Certifiable to 0.5% NIST traceability	Welding	Tig argon arc welding
white background  Pointer  Aluminum, black colored micrometer zero adjustable  Window  Plexiglas  Fill  Glycerine/H20 -40°C (standard) Silicone (optional)  Buna N  Blow Out Plugs  Standard Scale  psi/kPa (standard), special dials & scales available  Connection  1/2" NPT (standard) 1/4" NPT (optional)  Options  Certifiable to 0.5% NIST traceability	Protection	IP 67
zero adjustable  Window  Plexiglas  Fill  Glycerine/H <sub>2</sub> 0 -40 °C (standard)  Silicone (optional)  Buna N  Blow Out Plugs  Standard Scale  psi/kPa (standard), special dials & scales available  Connection  1/2" NPT (standard) 1/4" NPT (optional)  Options  Certifiable to 0.5% NIST traceability	Dial	
Fill Glycerine/H <sub>2</sub> 0 -40 °C (standard) Silicone (optional)  Gaskets/Vent/ Blow Out Plugs  Standard Scale psi/kPa (standard), special dials & scales available  Connection 1/2" NPT (standard) 1/4" NPT (optional)  Options Certifiable to 0.5% NIST traceability	Pointer	
Silicone (optional)  Gaskets/Vent/ Blow Out Plugs  Standard Scale psi/kPa (standard), special dials & scales available  Connection 1/2" NPT (standard) 1/4" NPT (optional)  Options Certifiable to 0.5% NIST traceability	Window	Plexiglas
Blow Out Plugs  Standard Scale psi/kPa (standard), special dials & scales available  Connection 1/2" NPT (standard) 1/4" NPT (optional)  Options Certifiable to 0.5% NIST traceability	Fill	
special dials & scales available  Connection 1/2" NPT (standard) 1/4" NPT (optional)  Options Certifiable to 0.5% NIST traceability		Buna N
1/4" NPT (optional)  Options Certifiable to 0.5% NIST traceability	Standard Scale	
	Connection	
	Options	

Range Code		Range Code		Range Code		Range Code	
01 02 03 04 05 06 07 08	<b>30"Hg - 0</b> 30"Hg-15 psi/kPa <b>30"Hg-30 psi/kPa</b> 30"Hg-60 psi/kPa 30"Hg-100 psi/kPa 30"Hg-150 psi/kPa 30"Hg-200 psi/kPa 30"Hg-300 psi/kPa	09 10 11 12 13 14 15	0-15 psi/kPa 0-30 psi/kPa 0-60 psi/kPa 0-100 psi/kPa 0-160 psi/kPa 0-200 psi/kPa 0-300 psi/kPa 0-400 psi/kPa	17 18 19 20 21 22 23 24	0-500 psi/kPa 0-600 psi/kPa 0-800 psi/kPa 0-1000 psi/kPa 0-1500 psi/kPa 0-2000 psi/kPa 0-3000 psi/kPa 0-4000 psi/kPa	25 26 27 28 29	0-5000 psi/kPa 0-6000 psi/kPa 0-10,000 psi/kPa 0-15,000 psi/kPa 0-20,000 psi/kPa

## GTG30 Series (4.5"/115mm)

Solid Front Process Pressure Gauges 1/2" or 1/4" NPT Bottom Mount





mm	А	В	С	D	F	J	K	S
NS 130	129	102	148	137	38	5.6	73	15.9
4.5"	5 5/64"	4 1/64	5 53/64"	5 25/64"	1 1/2"	7/32	2 7/8"	5/8"

# **Low Pressure Diaphragm Gauges**Brass and Stainless Steel Version



# **▶** Applications

Designed for use with air, gas, oil, water or any situation where pressure of less than 10 psi is to be measured.



# **▶** Specifications

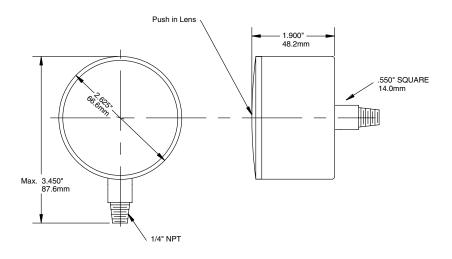
Ranges	Scales available in in/H <sub>2</sub> 0 or ounce/in <sup>2</sup>
Dial Size	2.5"
Accuracy	±2-1-2% - ANSI Grade A
Case	Black painted steel (dry only) or stainless steel (dry only)
Socket	Brass and/or stainless steel
Capsule	Brass and/or stainless steel diaphragm
Movement	Brass or stainless steel
Lens	Acrylic
Pointer	Aluminum
Dial	Aluminum
Connection	1/4" NPT lower or center back
Restrictor	Standard
Zero Adjust	Lower mount only

### ► How to order

Dial Size	2.5"	2.5"
Wetted Parts	Brass	Stainless Steel
Mounting	1/4" NPT bottom	1/4" NPT bottom
Ranges (in stock):		
0-10 oz / 0-18"wc	83K-36	83K-36SS
0-14 oz / 0-25"wc	83K-37	83K-37SS
0-20 oz / 0-35"wc	83K-32	83K-32SS
0-35 oz / 0-60"wc	83K-33	83K-38SS
0-5 psi	83K-34	83K-34SS
0-10 psi	83K-35	
-10" - 10" wc / -5.6 - 5.6 oz		83K-41SS
-20" - 0 - 20" wc / -11.5 - 0 -11.5 oz		83K-42SS
-30" - 0 - 30" wc / -18 - 0 - 18 oz		83K-43SS

# Low Pressure Diaphragm Gauges Brass and Stainless Steel Version





# GTLP Series (4"/100mm)

All Stainless Steel Capsule Gauges 1/2"NPT Bottom Mount Standard



# ▶ Applications

Chemical and petrochemical industries, conventional and nuclear power plants, pumps, hydro-cleaning machines, presses, engine compressors, turbines, diesel engines and refrigerating plants, food and beverage, pharmaceutical industries.



# **▶** Specifications

Accuracy	±1.0% of full scale ASME B40.1 Grade 1A
Ambient temperature	-40°C to +65°C
Process temperature	Max 150°C (Dry)
Operating pressure	75% of the scale value
Over pressure limit	110% of full scale value
Case	AISI 304 SS
Ring	AISI 304 SS, bayonet type
Capsule	AISI 316 SS
Socket	AISI 316L SS (directly welded to case)
Movement	AISI 304 SS
Welding	Tig argon arc welding
Protection	IP 65
Dial	Aluminum, black & red graduation on white background
Pointer	Aluminum, black colored micrometer zero adjustable
Window	Plexiglas Toughened Glass
Gaskets/Vent/ Blow Out Plugs	Neoprene
Standard Scale	see ranges
Connection	1/2" NPT (standard) 1/4" NPT (optional)

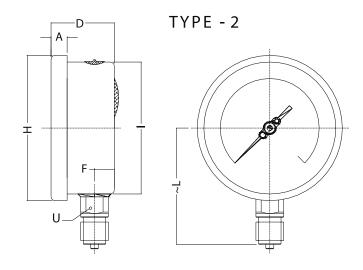
# ► How to order

Part Number	Range	Part Number	Range
GTLP-410	-5"-0-5" wc / -2.8-0-2.8 oz	GTLP-434	0-5 psi / 0-35 kPa
GTLP-430	0-10" wc / 0-6 oz	GTLP-437	0-25" wc / 0-14 oz
GTLP-431	0-15" wc / 0-9 oz	GTLP-439	0-100" wc/0-60 oz
GTLP-432	0-40" wc / 0-23 oz	GTLP-440	-20"-0-20" wc / -11.5-0-11.5 oz
GTLP-433	0-60" wc / 0-35 oz	GTLP-460	-30"-0-30" wc / -18-0-18 oz

## GTLP Series (4"/100mm)

All Stainless Steel Capsule Gauges 1/2"NPT Bottom Mount Standard





NS	Α	D	F	Н	-1	~L	U	WT(kg)
100	12	47	16.5	110.5	100	90	22	0.64

# **Differential Pressure Indicators**

Piston Style



# **▶** Applications

These piston instruments can indicate small values of differential pressure even when used at high line pressures. They provide instantaneous and continuous information regarding system conditions helping in eliminating premature servicing of equipment, avoid unscheduled down time of costly processes and detect abnormal system conditions.



# **▶** Specifications

Ranges	0-8, 0-20, 0-30, 0-50 0-100 psiD/kPa, from stock Others available (on request)
Max temperature	175°F / 80°C
Max Pressure	3000 psi Aluminum 6000 psi 316SS
Standard Ranges	0-5 psiD to 0-150 psiD
Wetted Materials	Aluminum or stainless steel
Seals	Buna-N or Viton®
Migration of Media	Minor
Accuracy	FSD Ascending +/-2%
Dial Size	3.5" Others available (on request)
Case	Stainless steel, weatherproof or stainless steel flanged, weatherproof
Connection	1/4" FNPT (standard) others available (on request)
Line Connection Location	In-line (standard) Back or bottom (on request)

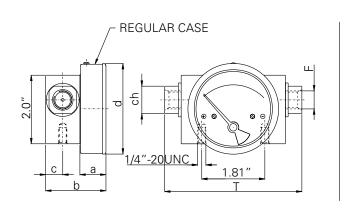
### ► How to order

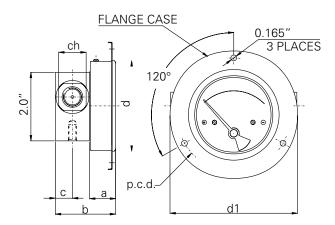
Dial Size	3.5" (in stock)	3.5" (in stock)
Case	Stainless steel	Stainless steel
Wetted Parts	Aluminum	Stainless steel
Seals	Buna-N	Viton®
Mounting	In-line	In-line
Connection	1/4" FNPT	1/4" FNPT
Ranges (in stock):		
0-8 psiD/kPaD	GTDPGA350-8PSID	GTDPGSS350-8PSID
0-20 psiD/kPaD	GTDPGA350-20PSID	GTDPGSS350-20PSID
0-30 psiD/kPaD	GTDPGA350-30PSID	GTDPGSS350-30PSID
0-50 psiD/kPaD	GTDPGA350-50PSID	GTDPGSS350-50PSID
0-100 psiD/kPaD	GTDPGA350-100PSID	GTDPGSS350-100PSID

### **Differential Pressure Indicators**

Piston Style







DN	F	а	b	С	d*	<b>d</b> 1	Т	ch	p.c.d
2.0"	1/4" NPT	0.70"	1.70"	0.5"	2.08"	3.11"	4.0"	0.75" sq	2.72"
2.5"	1/4" NPT	0.75"	1.75"	0.5"	2.59"	3.66"	4.0"	0.75" sq	3.26"
3.5"	1/4" NPT	0.75"	1.75"	0.5"	3.26"	4.29"	4.0"	0.75" sq	3.89"
4.0"	1/4" NPT	0.75"	1.75"	0.5"	4.10"	5.15"	4.0"	0.75" sq	4.76"
4.5"	1/4" NPT	0.75"	1.75"	0.5"	4.71"	5.74"	4.0"	0.75" sq	5.35"
6.0"	1/4" NPT	0.75"	1.75"	0.5"	6.07"	7.12"	4.0"	0.75" sq	6.73"

\*Panel cut out = d + 0.04"

# **Diaphragm Seals**

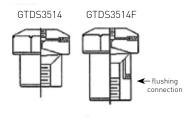


# ► Gaugetech Mini Seals

Gaugetech® Mini Seals are all-welded, gasketless, threaded off-line seals. The mini seal is an economical choice for isolation of smaller gauges or where high sensitivity is not required. All welded design, standard pressure rating of 2000 psi MWP.

#### **GT35 Series**

1 1/2" Dial through 3 1/2" dial sizes Pressure transducers and transmitters or other small displacement instruments





### ► Standard Fills

Fill	Temperature Range
Pure Glycerine (food grade)	+30 to +300°F
Silicone DC200-1000cs	+35 to +450°F
Mineral Oil (standard)	-30 to +200°F
Fluorolube FS-5	-40 to +500°F

# ► How to order

Description	Model
1/4" NPTF Instrument with 1/4" NPTF Process	GTDS3514
1/4" NPTF Instrument with 1/4" NPTF Process with 1/4" NPT flushing port	GTDS3514F

# **Diaphragm Seals**



## Gaugetech Diaphragm Seals

Gaugetech® Full Size diaphragm seals are a multi-purpose seal that isolates the pressure instrument from viscous, abrasive and/or corrosive process fluids. A diaphragm seal may also be used to protect the instrument from hot process fluids.

We offer from stock standard 316SS housings and diaphragms with threaded female process connections in 1/2" and 1" NPT Female. The instrument connection is a standard 1/2" NPT Male.

Other exotic materials and flanged connections are available through special order.



### **▶** Standard Fills

Fill	Temperature Range
Pure Glycerine (food grade)	+30 to +300°F
Silicone DC200-1000cs	+35 to +450°F
Mineral Oil (standard)	-30 to +200°F
Fluorolube FS-5	-40 to +500°F

### ▶ How to order

316SS Upper Housing with 316SS Diaphragm and a 316SS Lower Housing 2300 psi MWP

Description	Model
1/2" NPTF Instrument with 1/2" NPTF Process	GTDS1212
1/2" NPTF Instrument with 1/2" NPTF Process with 1/4" NPT flushing port	GTDS1212F
1/2" NPTF Instrument with 1" NPTF Process	GTDS121
1/2" NPTF Instrument with 1" NPTF Process with 1/4" NPT flushing port	GTDS121F

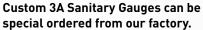
# **Diaphragm Seals**

# Sanitary Tri-Clamp Diaphragm Seals for food and beverage applications

These Sanitary Tri-Clamp Diaphragm Seals are used in food and beverage applications.

Made from 316SS Material. Available in 1.5" and 2" diameters and can be mounted and filled with food grade oil to our 2.5" & 4" dial pressure gauges.

Note: Tri-Clamp seals must be mounted and filled to a pressure gauge of your choice by our technicians.





# ▶ How to order

Connection	Tri-Clamp Size	Tri-Clamp Size
1/2"	1.5"	MGS9/AL/34-1/2
1/4"	1.5"	MGS9/AL/34-1/4
1/2"	2"	MGS9/AL/45-1/2
1/4"	2"	MGS9/AL/45-1/4



# Rear Connection Bi-metal Thermometers



### Overview

Gaugetech® Bi-metal Thermometers are manufactured according to ASME B.40.3 under strict compliance with ISO 9000. The high polished 304 stainless steel case is corrosion resistant. Bi-metal coils are stress relieved and heat treated for maximum accuracy and fast response. Dial faces are concave assuring close proximity of the pointer to the figure intervals.

Silicone oil filling is highly recommended on applications where excess vibration may be present.

These instruments are used in pulp and paper, oil and gas, petrochemical, industrial and food processing industries.

For applications where the process media may be corrosive or contained under pressure, the use of a Thermowell is required to prevent damage to the thermometer and facilitate its removal from the process. Thermowells are available in various lengths, connections, sizes and materials. Please consult the Thermowell section of this catalog.



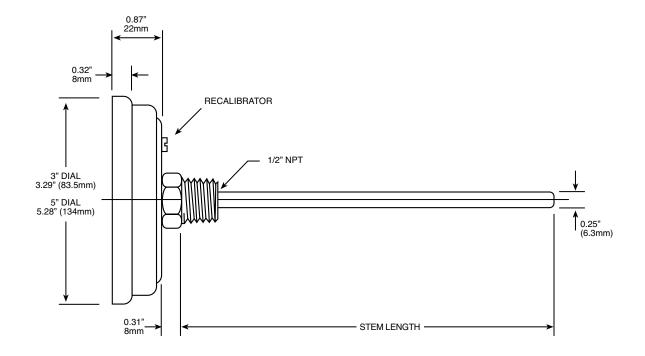
## Specifications

Case and ring	304 SS, high polish, hermetically sealed to prevent fogging and exclusion of moisture, ensuring long life of internal components.
Gasket	Natural white rubber compatible with silicone filling.
Stem	304 SS, high polish, welded at tip and case, 1/4" (63mm) diameter for lengths to 24". Other dimensions and stem lengths available.
Coil	Bi-metallic, dampened with 100,000 c.s. silicone grease on ranges to 500°F. Heat treated and stress relieved to maintain a constant expansion ratio and specified accuracy.
Connection	304SS, adjustable angle, 1/2" NPT
Window	Food grade shatter proof glass, 0.16"(4mm) thick
Pointer	Balanced, black aluminum. Pointer flutter eliminated by application of 100,000 c.s. silicone grease to bimetal coil on ranges up to and including 500°F.
Dial	Aluminum, baked enamel finish, white background with black markings. Concave design with celcius on lower plane and fahrenheit on the upper. This allows close proximity of pointer to divisions on scale for accurate readings.
Recalibration	Hex head adjustment screw with screw driver slot allows the operator to re-zero the pointer for maximum accuracy in selected area of the 270° degree dial. Thermometer must be inserted at least 2.5" (63.5mm) into agitated bath with a certified thermometer as a test comparison.
Over range	Bi-metal maybe be over or under ranged temporarily to 50% of full scale value.
Silicone filling	May be filled with silicone for severe vibration applications.
Accuracy	±1.0% Full Scale ASME B40.3 Grade A
Options	Other threaded connections, stem diameters and lengths, silicone filling and special dials.
Shipping weight	GT-32: 0.7 lbs (0.3kg) GT-52: 1.2 lbs (0.54kg)

# Rear Connection Bi-Metal Thermometers



# ▶ **Dimensions** (Drawings are not to scale. Dimensions in millimeters.)



### ► How to order

Models and Range codes shown in bold are typically stocked in our warehouse.

Max temperature for 2.5" stem is 500°F.

\* Not recomended for continuous service over 800°F (425°C)

<sup>\*\*</sup> Specify length in inches (72" maximum)

	BASE PRODU	ICT	RANGE OPTIONS									FAHRENHEIT		CELSIUS		
DIAL	STEM LENGTH**	PRODUCT CODE		DUAL SCALE	E	FAHRENHEIT ONLY (SPECIAL ORDER)		(	CELCIUS ONLY (SPECIAL ORDER)			Figure Intervals	Minor Divisions	Figure Intervals	Minor Divisions	
	4" (101.6mm) 6" (152.4mm) 9" (228.6mm) 12" (304.8mm) 15" (381.0mm) 18" (457.2mm) 24" (609.6mm) 18" (101.6mm) 6" (152.4mm) 18" (101.6mm) 18" (101.6mm	GT-32 GT-34 GT-36 GT-39 GT-312 GT-315 GT-318 GT-324 GT-52 GT-54 GT-54 GT-56 GT-59	01 02 03* 04 05 27 06 07 08 09 10* HOW T	20°F to 240°F	-40°C to 70°C -5°C to 50°C -20°C to 95°C -10°C to 115°C -20°C to 120°C 10°C to 120°C 10°C to 205°C 10°C to 260°C 50°C to 400°C	01F 02F 03F* 04F 05F 27F 06F 07F 08F 09F* 10F*	-100°F to 10 -40°F to 10 25°F to 12 0°F to 22 0°F to 22 0°F to 30 50°F to 30 50°F to 50 150°F to 75 200°F to 10	00°F 60°F 25°F 00°F 60°F 50°F 00°F 50°F	01C 02C 03C* 04C 05C 27C 06C 07C 08C 09C* 10C*	-75°C to 4-40°C to 4-5°C to 5-20°C to 5-20°C to 10°C to 10°C to 10°C to 10°C to 10°C to 10°C to 50°C t	70°C 50°C 95°C 115°C 120°C 150°C 205°C 260°C 400°C 550°C	20° 20° 10° 20° 50° 50° 50° 50° 100°	2° 2° 1° 2° 2° 2° 2° 5° 5° 10°	10° 10° 5° 10° 10° 20° 20° 50° 50° 100°	1° 1' 1/2° 1° 1° 2° 2° 2° 5° 5°	
	9" (228.6mm) 12" (304.8mm)	GT-512	Specify base product code. Add range code required.					CODE	OPTION	OPTION CODE			OPTION			
	18" (457.2mm)	GT-515 GT-518 GT-524	Add option code required.  Example: GTA-32-02-F  [Adjustable Angle, 3" dial, 2.5" stem, range code 02, filled)					F	Silicon	ne Filled M Maximum Registerin			jistering	Pointer		

# Adjustable Angle Bi-metal Thermometers



#### Overview

Gaugetech® Bi-metal Thermometers are manufactured according to ASME B.40.3 under strict compliance with ISO 9000. The high polished 304 stainless steel case is corrosion resistant. Bi-metal coils are stress relieved and heat treated for maximum accuracy and fast response. Dial faces are concave assuring close proximity of the pointer to the figure intervals.

Silicone oil filling is highly recommended on applications where excess vibration may be present.

These instruments are used in pulp and paper, oil and gas, petrochemical, industrial and food processing industries.

For applications where the process media may be corrosive or contained under pressure, the use of a Thermowell is required to prevent damage to the thermometer and facilitate its removal from the process. Thermowells are available in various lengths, connections, sizes and materials. Please consult the Thermowell section of this catalog.



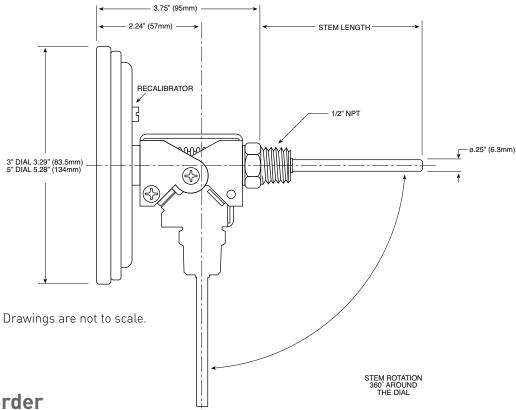
### Specifications

Case and ring	304 SS, high polish, hermetically sealed to prevent fogging and exclusion of moisture, ensuring long life of internal components.
Gasket	Natural white rubber compatible with silicone filling.
Stem	304 SS, high polish, welded at tip and case, 1/4" (63mm) diameter for lengths to 24". Other dimensions and stem lengths available.
Coil	Bi-metallic, dampened with 100,000 c.s. silicone grease on ranges to 500°F. Heat treated and stress relieved to maintain a constant expansion ratio and specified accuracy.
Connection	304SS, adjustable angle, 1/2" NPT
Window	Food grade shatter proof glass, 0.16"(4mm) thick
Pointer	Balanced, black aluminum. Pointer flutter eliminated by application of 100,000 c.s. silicone grease to bimetal coil on ranges up to and including 500°F.
Dial	Aluminum, baked enamel finish, white background with black markings. Concave design with celcius on lower plane and fahrenheit on the upper. This allows close proximity of pointer to divisions on scale for accurate readings.
Recalibration	Hex head adjustment screw with screw driver slot allows the operator to re-zero the pointer for maximum accuracy in selected area of the 270° degree dial. Thermometer must be inserted at least 2.5" (63.5mm) into agitated bath with a certified thermometer as a test comparison.
Over range	Bi-metal maybe be over or under ranged temporarily to 50% of full scale value.
Silicone filling	May be filled with silicone for severe vibration applications.
Accuracy	±1.0% Full Scale ASME B40.3 Grade A
Options	Other threaded connections, stem diameters and lengths, silicone filling and special dials.
Shipping weight	GTA-32: 1.1 lbs (0.5kg) GTA-52: 1.5 lbs (0.68kg)

# Adjustable Angle Bi-metal Thermometers



▶ **Dimensions** (Drawings are not to scale. Dimensions in millimeters.)



#### ▶ How to order

Models and Range codes shown in bold are typically stocked in our warehouse.

Max temperature for 2.5" stem is 500°F.

- \* Not recomended for continuous service over 800  $^{\circ}$ F (425  $^{\circ}$ C)
- \*\* Specify length in inches (72" maximum)

	BASE PRODU	ICT	RANGE OPTIONS									FAHRENHEIT		CELSIUS	
DIAL	STEM LENGTH**	PRODUCT CODE		DUAL SCALE			FAHRENHEIT ONLY CELCIUS ONLY (SPECIAL ORDER) (SPECIAL ORDER)			Figure Intervals	Minor Divisions	Figure Intervals	Minor Divisions		
3" 5"	4" (101.6mm) 6" (152.4mm) 9" (228.6mm) 12" (304.8mm) 15" (381.0mm) 18" (457.2mm) 24" (609.6mm)	GTA-32 GTA-34 GTA-36 GTA-39 GTA-312 GTA-315 GTA-318 GTA-324	01 02 03* 04 05 27 06 07 08 09	20°F to 240°F 0°F to 250°F 50°F to 300°F 50°F to 400°F 50°F to 500°F 150°F to 750°F	-40°C to 70°C -5°C to 50°C -20°C to 95°C -10°C to 115°C -20°C to 120°C 10°C to 120°C 10°C to 205°C 10°C to 260°C 50°C to 400°C	01F 02F 03F* 04F 05F 27F 06F 07F 08F 09F*	-100°F to 10 -40°F to 10 -25°F to 12 0°F to 20 0°F to 20 0°F to 25 50°F to 40 50°F to 50 150°F to 50	00°F 60°F 25°F 00°F 40°F 50°F 00°F 00°F	01C 02C 03C* 04C 05C 27C 06C 07C 08C 09C*	-75°C to 4-40°C to 4-5°C to 5-20°C to 10°C to 10°C to 10°C to 10°C to 50°C to 50°C to 40°C to 50°C to	70°C 50°C 95°C 115°C 120°C 150°C 205°C 260°C 400°C	20° 20° 10° 20° 20° 50° 50° 50° 50°	2° 2° 1° 2° 2° 2° 5° 5°	10° 10° 5° 10° 20° 20° 50° 50°	1° 1° 1/2° 1° 2° 2° 2° 2° 5°
	6" (152.4mm) 9" (228.6mm) 12" (304.8mm) 15" (381.0mm) 18" (457.2mm)	GTA-54 GTA-56 GTA-59 GTA-512 GTA-515 GTA-518 GTA-524	10* 200°F to 1000°F 100°C to 550°C 10F* 200°  HOW TO ORDER  Specify base product code. Add range code required.  Add option code required.  Example: GTA-32-02-F [Adjustable Angle, 3" dial, 2.5" stem, range code 02, filled)				200°F to 10	000°F	OPTION	100°C to ! L OPTION I se Filled		OPTION Maxim	10° <b>N</b> num Reg	100°	5° Pointer

# 4" Square Dial Industrial Tridicator Bottom and Rear Connection



# ▶ Applications

Dual reading temperature & pressure these instruments are commonly used on commercial and industrial boilers. These are available bottom or lower back connections.





# **▶** Specifications

Accuracy	1% Full Scale per Grade 1A ASME B40.1
Case	Black steel painted
Dial	4"
Lens	Glass
Stem Length	2"
Scale	psi/kPa celcius/fahrenheit
Connection	1/2" NPT copper alloy



#### ► How to order

Model	Connection	Range
GTTRI-75B	Bottom	0-75 Psi/Kpa 60-260 F&C
GTTRI-100B	Bottom	0-100 Psi/Kpa 60-260 F&C
GTTRI-200B	Bottom	0-200 Psi/Kpa 80/320 F&C
GTTRI-75L	Back	0-75 Psi/Kpa 60-260 F&C
GTTRI-100L	Back	0-100 Psi/Kpa 60-260 F&C
GTTRI-200L	Back	0-200 Psi/Kpa 80/320 F&C

# Remote Dial Thermometers



## ▶ Applications

Commonly used in the HVAC, food, pulp and paper, petrochemical and oil & gas industries. Remote Dial Thermometers offer many dial mounting options and capillary lengths to read temperatures from a remote location. Gaugetech® provides these Remote Dial Thermometer options supplied by premier manufacturers. Proudly built in the USA.

Remote Dial Thermometers come in dial sizes ranging from 2.5" thru 6" with brass and or stainless steel capillaries and bulbs in various lengths. Bulb lengths are determined by the capillary length. Careful considerations should be taken when ordering these thermometers to best suit your process conditions.

For applications where the process media may be corrosive or contained under pressure, the use of a thermowell is required to prevent damage to the thermometer and facilitate its removal from the process. Thermowells are available in various lengths, connections, sizes and materials to suit your remote dial thermometer.

#### ► How to order

Remote dial thermometers are special order items built to suit your application. Please contact our sales desk for further information.



# Gaugetech® Adjustable Angle Industrial Thermometers



# **▶** Applications

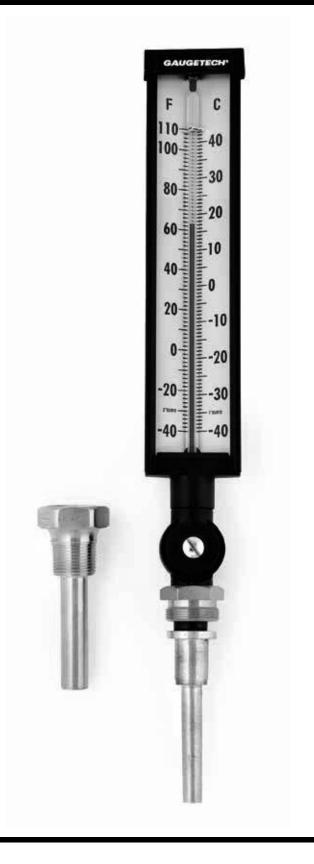
Gaugetech® Adjustable Angle Industrial Thermometers are commonly used in commerical HVAC applications, chillers, steam, hydronic heating and swimming pool applications. The liquid in glass readout offers a high accuracy indication of temperature in a specific location. The Industrial Thermometer is to be used with a brass or stainless steel thermowell and come in a variety of temperature ranges to suit conditions.

#### ► How to order

Standard 9" scale 3.5" stem from stock

Model	Temperature Range					
GTX93-41	-40 t	o 110°F+C				
GTX93-43	30 to	130°F+C				
GTX93-47	30 to 240°F+C					
Thermowells	Material					
GTIBW	Brass	3.5"L x 3/4" NPT process connection				
GTISSW	316SS	3.5"L x 3/4" NPT process connection (special order)				

Other stem lengths and temperature ranges are available by special order. Please contact our sales desk for further information.



#### Miscellaneous Thermometers

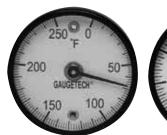


### **▶** Dual Magnet Thermometers

Gaugetech® dual magnet-mount surface thermometers are specifically designed to measure surface temperature. Used on any horizontal surface or held magnetically to any magnetic surface. These instruments feature two magnets that act as the thermometer's base and hold the instrument in place on magnetic surfaces.

Part Number	Range
GTM27C	-20/120°C
GTM27F	0/250°F
GTM08F	50/500F

Other ranges available upon request.





#### Glass Pocket Themometers

Gaugetech® liquid-in-glass 6" pocket test thermometer are useful for applications requiring fast and accurate temperature readings. These thermometers are popular for test wells as the thermometer has a 1/4" diameter. Each thermometer comes standard with a plastic pocket carrying case and clip.

Part Number	Range
GT100-1	-20/120°C
GT100-2	-40/70°C

Other ranges available upon request.



#### **Thermowells**



#### Overview

Thermowells are recommended for temperature instruments in process systems where pressure, velocity, or viscous, abrasive, and corrosive materials are present individually or in combination. A properly selected thermowell will protect the temperature instrument from damage resulting from these process variables.

Additionally, a thermowell enables removal of the temperature instrument for replacement, repair, or testing without affecting the process system. We stock a wide range of popular industry thermowells to suit industrial & bi-metal thermometers, thermocouples, RTD's & temperature recorders.

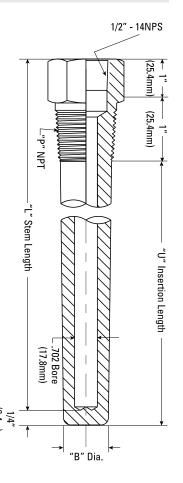
We welcome special inquiries on thermowells, please contact our sales desk.

### Specifications

Туре	.260 Bore Standard Stepped .702 Bore Straight
Instrument Connection	1/2" FNPT
Process Connection	1/2" MNPT 3/4" MNPT 1" MNPT
Materials	316SS
Stem Lengths	2.5" 4" 6" 9" 12"
AB CRN#	OH14762.2

## Ordering & Dimensions

.702 Bore Testwell - Standard Straight										
Process Connection "P"					Insertion Length "U"		"B" Diameter		Overall Length	
Connection P	Number	in	mm	in	mm	in	mm	in	mm	
	76210200	3.75	95	2	51	.825	21	4	102	
3/4" NPT	76210400	4.75	120	3	76	.825	21	5	127	
	76210600	5.75	146	4	102	.825	21	6	152	
	78210200	3.75	95	2	51	1	25	4	102	
1" NPT	78210400	4.75	120	3	76	1	25	5	127	
	78210600	5.75	146	4	102	1	25	6	152	



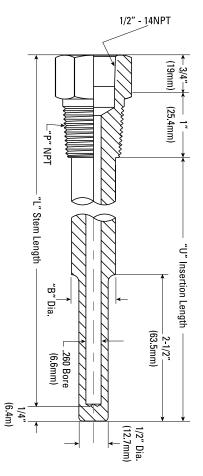
Drawing is not to scale.



# ▶ Ordering & Dimensions

.260 Bore Thermowells - Standard Stepped									
Process Connection "P"	Model Number	Stem I	Stem Length "L"		Insertion Length "U"		"B" Diameter		rall igth
Connection	Number	in	mm	in	mm	in	mm	in	mm
	S12-025-316	2.5	64	1.25	32	-	-	2.75	70
1/0" 1/ NDT	S12-040-316	4.0	102	2.5	64	-	-	4.25	108
1/2" - 14 - NPT In Stock	S12-060-316	6.0	152	4.5	114	0.63	16	6.25	159
III Stock	S12-090-316	9.0	229	7.5	191	0.63	16	9.25	235
	S12-120-316	12.0	305	10.5	267	0.63	16	12.25	311
	S34-025-316	2.5	64	1.25	32	-	-	2.75	70
0//" 4/ NDT	S34-040-316	4.0	102	2.5	64	-	-	4.25	108
3/4" - 14 - NPT	S34-060-316	6.0	152	4.5	114	0.75	19	6.25	159
III Stock	S34-090-316	9.0	229	7.5	191	0.75	19	9.25	235
	S34-120-316	12.0	305	10.5	267	0.75	19	12.25	311
	S10-025-316	2.5	64	1.25	32	-	-	2.75	70
1"- 11.5 - NPT	S10-040-316	4.0	102	2.5	64	-	-	4.25	108
	S10-060-316	6.0	152	4.5	114	0.83	22	6.25	159
	S10-090-316	9.0	229	7.5	191	0.83	22	9.25	235
	S10-120-316	12.0	305	10.5	267	0.83	22	12.25	311

Pressure - Temperature Rating - PSI								
Material	Temperature (°Celcius)							
матегіат	20	95	205	315	425	540	650	
Brass	5000	1200	1000	-	-	-	-	
304SS	7000	6200	5600	5400	5200	4500	1650	
316SS	7000	7000	6400	6200	6100	5100	2500	
Carbon Steel	5200	5000	4800	4600	3500	1500	-	
Monel	6500	6000	5400	5300	5200	1500	-	



Drawing is not to scale.



Gaugetech (R) GTCV12-1/2\* MF

6,000PSI #2100\*F

# ► Gaugetech® Test Bar Manifold

Gaugetech® test bar manifolds are machined from bar stock and supplied in 316 stainless steel. With six 1/2" female threaded connections, these bars are suitable for a wide variety of testing and manifold applications. Use our GTH series needle valves and create the system that suits your needs. Gaugetech® test bar manifolds are designed with a 10,000 psi MWP.

Note: Needle valves and hex plugs must be purchased separately.

Part Number	NPT	MWP
GTHTM	1/2"	10,000 psi



# ► Gaugetech® In-Line Check Valve

Gaugetech® in-line check valves are machined from hex stock and supplied in 316 stainless steel and are available in 1/2" NPT with male-female threaded connections. These valves are designed with a 10,000 psi MWP and a 45 psi cracking pressure.

Part Number	NPT	MWP
GTCV12SS10	1/2"	10,000 psi

AB CRN# 0C08236.2 BC CRN# 0C08236.21 SK CRN# 0C08236.23

#### Internal Components:

Spring: Inconel X-750 Ball: Ceramic

Seat: 100% Virgin PTFE (Teflon®)

# ► Gaugetech® Pressure Dampeners

Gaugetech® snubbers and pulsation dampeners are designed to protect instruments from pulsating pressures applications. Sudden pressure changes are dampened before reaching the instrument. This protects it from high stress, makes easier readings and helps prolong the life of the instrument.

Available in brass and 316SS, 1/4" and 1/2" NPT. Please consult our sales desk for further information on Gaugetech® pressure dampeners.





### ▶ Gaugetech® Gauge Siphon

Gaugetech® gauge siphons are a cost effective way to maximize gauge life. Made from solid bar stock to provide a compact rigid mount and easy installation. Produced in 316 stainless steel or carbon steel materials with 1/2" NPT and 1/4" NPT M x F available.

- Eliminate old style pigtail
- Reduces gauge shock or whip
- Compact closer installations
- Provides a thermal barrier between hot vapors and the instrument
- Freeze Protection: Filling the siphon with glycol forms a barrier to prevent freezing of instruments on wet air lines. Filling the siphon with kerosene acts as freeze protection for liquid service installations.

Part Number	NPT	Material
MP5C	1/2"	carbon steel
MP5SS	1/2"	316SS



### ► Gaugetech® Finned Siphon

Gaugetech® finned gauge siphons are designed for steam. Up to 75% heat loss allows the instrument to work within its designed temperature rating. The finned gauge siphon serves to create a condensate barrier between the live steam and the pressure instrument. Low coefficient conduction heat of standard materials allows for a predictable temperature of the instrument. 316 stainless steel and carbon steel available. 1/2" NPT M x F standard.

Part Number	NPT	Material
MP5FC	1/2"	carbon steel
MP5FSS	1/2"	316SS





# Gaugetech Finned Cooling Tower

Finned cooling towers protect pressure instruments during high temperature applications. Ideal for use with pressure gauges, switches and transmitters where the process media temperature exceeds the rating of the instrument.

Part Number	Connection	Pressure Rating
GTCT12	1/2" NPT M x F	6000 psi



# ▶ P/T Plugs & Accessories

Pressure and temperature test plugs are a necessity to today's complex HVAC systems. These provide access to process fluids and gases without disruption of the system.

- Measuring Pressure/Temperature/Flow Rate
- Sampling: Retrieve samples without disrupting system
- Bleeding: Bleed air from A/C Lines to increase efficiency
- Use of a single set of gauges to test or sample all points
- Plugs are available with brass or 304SS body materials with plug core materials of Neoprene® or Nordel® to suit the needs of the application
- 1/8", 1/4", 3/8" and 1/2" NPT male threads are available on all models
- Caps are standard on all P/T plugs

Gauge probes are used in conjunction with standard 1/4" NPT pressure gauges for testing pressures within the system utilizing the pressure/temperature plug. A standard pocket test thermometer may be used for temperature readings. Plug extensions and cap chains may be ordered as required.

Please consult our sales desk for further information on P/T plugs.





#### Overload Protectors

Overload protectors are used to protect pressure gauges, pressure switches and other instruments from overpressure. If the pressure exceeds the maximum allowable value, an overload protector will bypass the instrument and return the pressure value to normal. Connections are available in 1/4" and 1/2" NPT M x F 1/4" NPT. Set point available from 29 psi to 870 psi.

Part Number	NPT	Material
MP4-8/9	1/2"	316SS



#### Protective Rubber Boot

Add a protective rubber boot to a 2.5" dial gauge, bottom or center back mount.



# Maximum Registering Pointer Assembly (4")

Add a Max Pointer Assembly to our GTG40XX Series Pressure Gauge. Minimum pressure range 0-200 psi/kPa. Liquid fillable.

