



COMPRESSOR WARRANTY

A&I compressors have a 1 year warranty from date of installation.

**** A&I invoice & copy of work order showing these steps were followed must be provided before warranty will be considered.***

**PROTECT YOUR INVESTMENT... DO IT RIGHT THE 1ST TIME
THERE ARE NO SHORT CUTS TO A/C REPAIR!**

FAILURE TO FOLLOW THESE 12 STEPS WHEN INSTALLING THE COMPRESSOR WILL VOID YOUR WARRANTY

1. MUST clean A/C system with an approved flush, using an approved flushing method (R141b and Dura Flush are approved). If a manufacturer's approved flushing solvent is not available, an in-line filter MUST be installed per these instructions.
2. MUST replace filter drier or accumulator drier.
3. MUST replace orifice tube or liquid line that contains orifice tube (if applicable).
4. Replace thermostatic expansion valve and clean inlet screen (if applicable).
5. Check for proper airflow through cooling fins of condenser and radiator (condenser may need to be replaced).
6. Check for proper fan clutch or electric fan operation.
7. Check compressor clutch air gap before installation (refer to OEM or compressor manufacturer's specs).
8. MUST add correct type and amount of refrigerant oil (refer to OEM or compressor manufacturer's specs).
9. After hose assemblies are attached, turn compressor shaft (not just the clutch pulley) a minimum of 10 times to clear oil from compressor (a spanner wrench may be required).
10. Check compressor clutch electrical circuit for proper voltage (use either OEM or compressor manufacturer's specs).
11. Use ONLY R12 or R134a refrigerant.
12. Evacuate entire A/C system for minimum of 45 minutes if the temperature is above 80 degrees (60 minutes for Dual Air System or if temperature is below 80 degrees).

MOST COMPRESSORS DO NOT CONTAIN OIL

You MUST drain all shipping oil and add oil per OEM or compressor manufacturer's recommendations.

**A copy of your work order must be provided showing that these steps were followed before warranty will be considered.
Warranty void if installed by end user, warranty valid only if installed by authorized dealer/repair shop.*