Samantha Chanressmei Sim

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PROFESSIONAL EXPERIENCE:

SpaceX - Hawthorne, CA

March 2024 - Present

Avionics Production Control Supervisor

- Manage a team of two schedulers and four production coordinators overseeing operations for six production floors delivering to vehicle integration for multiple programs and customers
- Streamlined tracking method for productivity for production control team to ensure production priorities are accurate for production floors to execute on time delivery
- Strategize in cross functional teams with launch sites, supply chain, engineering, and production to validate demand signals in MRP system for over 400 part delivers to meet rate for rate based products

The Wonderful Company - Los Angeles, CA

October 2022 - March 2024

Continuous Improvement Lean Practitioner

- Led cost savings initiative for Wonderful Citrus Halos presort department through optimization of forklift operations with an estimated \$500,000 in annual labor savings for upcoming harvest seasons
- Facilitate continuous improvement training for new hires enterprise wide, training over 200+ employees in lean methodologies to improve processes
- Created over 200+ standardized documents to assist company implementation of corporate wide lean six sigma program

Anheuser-Busch - Los Angeles, CA

July 2020 - September 2022

Warehouse Business Process Manager I (Feb. 2022 - Sep. 2022)

- Lead and developed a team of over 50 direct reports including 45 operators, 3 salaried supervisors, and 5 part-time supervisors through training and process improvements to drive warehouse performance
- Led integration of third party warehousing to facilitate transfer and storage of shipping material and dunnage, leading to a 20% increase in dedicated fleet trailer pool availability for outbound loads
- Sustained strategic partnerships with third party freight carriers to execute additional outbound beer loads leading to a 15% increase in loads shipped during peak summer production
- Strategized short term and long term execution plans for warehouse operations to support 150,000 barrels of weekly volume, max inventory of 600,000 cases, 950 weekly beer loads, and material inbound loads

Planning Business Process Manager II (Jul. 2021 - Apr. 2022)

- Led planning team of 3 salaried employees for the LA Brewery and engaged cross functional teams to develop and execute production plans by factoring in packaging, brewing, and logistics constraints
- Achieved #1 brewery in North American Zone for Production Plan Attainment and #1 in Service Level through sustainable product cycles and execution of production plan
- Analyzed historical data to optimize production cycles and decreased machine downtime events by 10%, increasing production capability by 104,000 12oz 24 pack cases per week
- Oversaw primary and secondary material procurement for 100+ product SKUs composed of 400 individual material items with over 15 suppliers to ensure on time delivery and in spec material

Warehouse Group Manager (Jul. 2020 - Jun. 2021)

• Engaged team members to deliver year end performance goals resulting in #1 logistics department out of 18 large brewery operations in North American Zone for Anheuser-Busch Logistics Cup 2020

EDUCATION:

California Polytechnic State University, San Luis Obispo B.S. Business Administration Degree Awarded: June 2020