



The following are instructions for Racebond Part #8008-JL. If larger repair is needed, you may need to purchase Racebond Part #8888-JL.

Instructions for Repairing Cracks/Small Holes:



1. Align the Crack & Hold During adhesive Process
2. Remove Any Protruding Fibers/Remove Debris Clean Surface Area
3. Apply Adhesive (part 1) Sparingly to Cracked Portion of Panel/Part
4. Spray the Accelerator (part 2) to Adhesive & Let Dry for 1 Minute
5. Repeat Process to Opposite Side of Crack if Necessarily

To fill in larger gaps apply adhesive (part 1) in layers until same level as panel. You can sand Racebond once it's dry (wait at least 5 minutes before sanding) with 180-220 grit sandpaper. Racebond can be painted after sanding. **Refrigerate after opening.**

WARNING: Contains Cyanoarylate Ester, a Skin and Eye Irritant. Harmful if Swallowed. Keep Out of Reach of Children. Use Adequate Ventilation.
FIRST AID TREATMENT: In Case of Contact Flush Eyes and Wash Skin for 15 Minutes. If Bonded Skin Occurs, Soak with Acetone to Release. If Swallowed Contact Poison Control or Seek Medical Attention Immediately.

Possible Additional Items Needed for Repairs: Rubber Gloves, Sanding Block, 80-220 Grit Sandpaper and a Surface Cleaning Agent.

Manufactured and distributed by HMS North, LLC. PO Box 102 Mooresville, NC. 28115. 386-868-6955.
www.Racebond.net www.hmstires.com www.tirerotisseries.com



The following are instructions for Racebond Composite Adhesive by HMS Part #8008-JL. If larger repair is needed, you may need to purchase Racebond Composite Adhesive by HMS Part #8888-JL.

Instructions for Repairing Cracks/Small Holes:



1. Align the Crack & Hold During adhesive Process
2. Remove Any Protruding Fibers/Remove Debris Clean Surface Area
3. Apply Adhesive (part 1) Sparingly to Cracked Portion of Panel/Part
4. Spray the Accelerator (part 2) to Adhesive & Let Dry for 1 Minute
5. Repeat Process to Opposite Side of Crack if Necessarily

To fill in larger gaps apply adhesive (part 1) in layers until same level as panel. You can sand Racebond once it's dry (wait at least 5 minutes before sanding) with 180-220 grit sandpaper. Racebond can be painted after sanding. **Refrigerate after opening.**

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