



The following are instructions for Racebond Part #8888-JL.

Instructions for Reinforcing/Repairing Cracks:



1. Sand/clean at least a 1/2" On both sides of the crack and on both sides of the part



2. Cut the enclosed fiberglass cloth 1" wider than the crack. adhesive area must be dry



3. Align the crack & place Fiberglass cloth over it w/ at least 1/2" on both sides.



4. Apply adhesive (part 1) to entire crack & cleaned surfaced area.



5. Spray accelerator (part 2) to cloth & adhesive area. (Hold for 1 minute to cure)



6. Repeat process to other Side of crack if necessary (No cloth on finished side)

All wax, grease, etc. MUST be removed from adhesive area. Lightly sand backside of panel where adhesive (part 1) will be applied. Racebond adhesive will only adhere to fiberglass, Kevlar or carbon fiber. You can sand Racebond once it's dry (wait 5 minutes) with 180-220 grit sandpaper. Racebond can be painted after sanding. **Refrigerate after opening.**

Possible Additional Items Needed for Repairs: Rubber Gloves, Sanding Block, 80-220 Grit Sandpaper and a Surface Cleaning Agent.

WARNING: Contains Cyanoacrylates Ester, a Skin and Eye Irritant. Harmful if Swallowed. Keep Out of Reach of Children. Use Adequate Ventilation. **FIRST AID TREATMENT:** In Case of Contact Flush Eyes and Wash Skin for 15 Minutes. If Bonded Skin Occurs, Soak with Acetone to Release. If Swallowed Contact Poison Control or Medical Attention Immediately.

Manufactured and distributed by HMS North, LLC. PO Box 102 Mooresville, NC. 28115. 386-868-6955.

www.Racebond.net

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