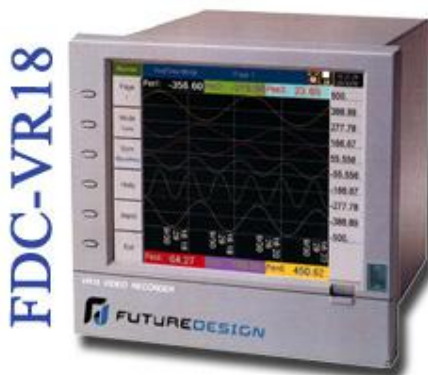


User Manual

Paperless Recorder VR18



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VR18 Manual – v2.2 – January 2006
FDC-UMVR181M

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Safety

This recorder is compliant with the requirements of:

CE: EN61010-1

UL: 61010C-1

CSA: C22.2 No. 24-93.

The protection provided by the recorder may be impaired if it is used in a manner inconsistent with its intended purpose, or in an environment that exceeds the specifications of the recorder. Future Design Controls, Inc. is not liable for customer's failure to comply with these requirements.

Safety Symbols

The following symbols may be seen on the user manual or recorder labeling.



Caution



Protective Earth



DC Supply

Safety Notes and Precautions

1. The protective earth terminal should be connected first before any other connection is made. To avoid making the recorder dangerous under fault conditions, any interruption of the protective Earth conductor inside or outside the recorder is prohibited. Even in the case of a portable unit, the protective earth terminal must remain connected if the recorder is connected to any hazardous voltages.
2. Keep signal and supply voltage wiring separated from one another. If this is impractical, use shielded cables for signal wiring. Double insulation should be used for signal wiring when the recorder is being used with hazardous voltage.
3. Do not use the recorder where there is high vibration, or high magnetic field, this could cause damage or error of measurement.
4. All maintenance or repairs should be carried out with power disconnected, to avoid personal injury, or damage to the unit.
5. In areas with conductive pollution, adequate ventilation, filtering and sealing need to be installed.
6. When cleaning the recorder, handle carefully and use soft dry cloth. Avoid the use of abrasives or any sharp and hard objects, which would damage the display.
7. Do not operate the recorder if any part has been removed or disassembled. Consult your nearest dealer at once.

Static Electricity

Appropriate precautions must be taken when handling the recorder. The circuit board, components are susceptible to damage caused by electrostatic discharge. Take static electricity precautions when handling and inserting Compact Flash Card into the recorder.

To replace the power-line fuse

The power-line fuse is located within the fuse-holder on the power board. For 90-250 VAC line voltages, the user must use a 2.5A/250VAC time-lag fuse, and for both 11-18 VDC and 18-36 VDC line voltages, a 5.0A/250VAC time-lag fuse must be used.

1. General Description

1.1 Unique features of recorder

The VR18 is a well-designed paperless recorder with many outstanding features including:

- 6.1" TFT Color LCD with VGA Display; 640 x 480 pixel resolution, 256 colors.
- 1 to 18 isolated Analog Inputs
- Plug & play I/O cards for easy expansion
- Simple and friendly operation
- Infrared detector to prolong lifetime of LCD
- Solid state Compact Flash [CF] storage media; 32MB through 1+ GB
- 6.0" [174 mm] short depth
- Ethernet as standard and optional RS-232/422/485 communication
- High accuracy 18-bit A-D Analog Input
- 15-bit D-A Analog Output.
- 200 millisecond sample rate per channel.
- Bench top with convenient portable handle, easy converted into panel mount

1.2 Expandable Input and Output Cards

The recorder is equipped with six-rear expansion slots, which work flexibly with the following plug & play I/O cards. Any combination up to quantity of 6 cards may be used.

Analog Input cards (part number Series AI181, AI182, AI183): These three cards are available with 1, 2, & 3-channel analog inputs. Each analog input is isolated from all other I/O. *Analog input is configured by DIP-switches and jumpers on the card before plugging into rear expansion slot. Refer 2.3 Setting Input and Output Cards.*

Analog Output cards (AO183I, AO183V): Each card includes 3 outputs. AO183I is used for 4-20mA, 0-20mA current output, and AO183V is used for 0-5V, 1-5V, 0-10V voltage output.

Digital Input card (DI181): Each card includes 6 inputs. Logic Low: -5V minimum, 0.8V maximum, Logic High: -2V minimum, 5V maximum

Digital Output card (DO181): Each card includes 6 alarm relays. Contacts are rated 5 Amp/240 VAC

Power Supply Card (AP181): 24VDC 180mA power supply board for auxiliary devices. Each board supports up to six-24VDC signals @30mA each. Each board is isolated from other I/O option boards.

1.3 Communication

The standard communication interface is Ethernet with protocol IEEE 802.3 - 10 Base T. Optional RS-232 / RS-422 / RS-485 Modbus RTU is available.

1.4 Storage Media CF Card

The Solid Compact Flash Memory Card (CF card) 32 MB capacity is a free standard storage media used for this instrument. The CF card's compact size, anti-dust and anti-vibration features provide high reliability.

To read measured data on CF Card, add a CF reader on USB port to your PC. Higher capacity 256MB and 1GB CF Cards are available. Alternatively the user may purchase CF cards locally. To ensure compatibility, we recommended only one brand **SanDisk**. If the recorder is used with **6-channel inputs**, an easy chart to show the maximum days CF can store the data.

| CF card Memory Size: | 32MB | 256MB | 1GB |
|-----------------------------|-------------|--------------|-------------|
| <u>Log speed</u> | | | |
| 1 second | 30 days | 240 days | 960 days |
| 10 seconds | 300 days | 2400 days | 9600 days |
| 120 seconds | 3600 days | 28800 days | 115200 days |

Each record of data uses 2 bytes of CF card memory. If the Log Speed (the recording speed of measured data) is set to the fastest speed at 1 second per data, then for a single channel, 16 MB CF card will last approximately 184 days [= 32 MB / (2 bytes x 24 hours x 60 minutes x 60 seconds)].

The following formula is to calculate how many days the CF card could do saving before it is full.

The ? days = The capacity of CF Card /((2 bytes x # of channels) x (the Log Speed x the working hours per day x 3600 seconds)/Log speed in seconds.

To avoid loss of recorded data while transferring data to PC, it is necessary to insert CF card back again into the recorder soon after loading recorded data onto PC.

1.5 Data Security

The recorded data is stored in an encrypted binary format. It is not possible to manipulate or modify the recorded data. This feature fully guarantees the security of the data.

1.6 Infrared Detector (IR Detector)

The use of Passive Infrared technology on the recorder is an innovative idea to prolong the lifetime of the LCD display. The detector senses the movement of body heat from a distance of approximately 2 meters. This feature works together with the Screensaver.

For example, if the IR Sensor is turned on and Screensaver set to 10 Min, the display will turn off 10 minutes after the user walks away from the recorder. The Passive Infra Red detects when the user returns to the recorder and the display turns on straight away with no need to press any key on the recorder. The IR Sensor used in conjunction with the screen saver is a user configured to be on or off.

1.7 Ordering codes and accessories

Ordering codes

VR18 – – –
 1 2 3 4 – 5 6 7 – 8 9 10

1 Power

- 4: 90-250 VAC, 47-63 Hz
- 5: 20-28 VAC, 47-63 Hz
- 6: 11-18 VDC
- 7: 18-36 VDC
- 9: Special order

2 Analog Input Card

- 0: none
- 1: 1 channel with AI181
- 2: 2 channels with AI182
- 3: 3 channels with AI183
- 4: 4 channels with AI181 & AI183
- 5: 5 channels with AI182 & AI183
- 6: 6 channels with AI183
- A: 9 channels with AI183
- B: 12 channels with AI183
- C: 15 channels with AI183
- D: 18 channels with AI183 *See AI181/2/3(V) in Accessories below.
- G: 3 channels with AI183V
- H: 6 channels with AI183V
- J: 9 channels with AI183V
- K: 12 channels with AI183V
- L: 15 channels with AI183V
- M: 18 channels with AI183V

3 Digital Input Card

- 0: none
- 1: 6 channels
- 2: 12 channels
- 3: 18 channels
- 4: 24 channels
- 5: 30 channels
- 6: 36 channels

4 Digital Output Card [5amps/240VAC]

- 0: none
- 1: 6 relays
- 2: 12 relays
- 3: 18 relays
- 4: 24 relays

5 Communication

- 0: standard Ethernet interface
- 1: RS-232/422/485 (three in one) + Ethernet interface
- 9: Special order

6 PC software

- 1: Free basic software Observer I for non-communication application
- 2: Extensive software Observer II for communication of RS-232/422/485 or Ethernet

7 Firmware

- 0: Basic function
- 1: Mathematics, Counter & Totalizer & FDA 21 CFR part 11 features

8 Storage Media

- 1: 32MB Compact Flash card
- 4: 256 MB CF card
- 5: 1 GB CF card
- X: other options

9 Case/Mounting

- 1: standard panel mounting, black case
- 2: Bench top / portable style with handle, USA power cable, black case

10 Special Option:

- 0: none
- 1: 24VDC auxiliary power supply (for transmitter, 6 channels)
- 2: 3-channel current output
- 3: 6-channel current output
- 4: 9-channel current output
- D: 3-channel voltage output
- E: 6-channel voltage output
- F: 9-channel voltage output
- 5: panel mounting with rear power plug
- 6: panel mounting with front power switch
- 7: options 1 + 5
- 8: options 1 + 6
- 9: options 1 + 5 + 6
- X: other options

See Accessories & Notes on ordering components or model configurations not defined by matrix above

Accessories:

| <u>Part no.</u> | <u>Descriptions</u> |
|-----------------|--|
| AI181 | Analog Input - Single-channel analog input card |
| AI182 | Analog Input - Dual-channel analog input card |
| AI183 | Analog Input - Three-channel analog input card |
| AI181V | Analog Input - Single-channel voltage input card (\pm mA, \pm V, \pm mV only) |
| AI182V | Analog Input - Dual-channel voltage input card (\pm mA, \pm V, \pm mV only) |
| AI183V | Analog Input - Single-channel voltage input card (\pm mA, \pm V, \pm mV only) |
| DI181 | Digital Input: 6-channel digital input card |
| AO183I | Analog Output: 3-channel current output card |
| AO183V | Analog Output: 3-channel voltage output card |
| DO181 | Digital Output: 6-channel relay output card (AC/DC) |
| AP181 | Power Supply: 24 VDC auxiliary power supply card for 6 transmitters |
| CM181 | Communications Module: RS-232/422/485 + Ethernet communication module |
| CM182 | Communication Module: Standard Ethernet communication module |
| PM181 | Power Module: 90-250 VAC, 47-63 Hz power supply |
| PM182 | Power Module: 11-18 VDC power supply module |
| PM183 | Power Module: 18-36 VDC power supply module |
| PM184 | Power Module: 90-250 VAC, 47-63 Hz power supply with power plug |
| PM185 | Power Module: 36-72 VDC 47-63 Hz power supply |
| PM186 | Power Module: 20-28 VAC power supply |
| MK181B | Enclosure: panel-mount assembly kit (black color) |
| MK183B | Enclosure: bench top / portable handle assembly kit (black color) & power cable |
| SC181 | Slot cover for an empty module slot |
| CF032 | Compact Flash: 32MB compact flash card |
| CF256 | Compact Flash: 256MB compact flash card |
| CF1000 | Compact Flash: 1GB compact flash card |
| AS181 | Software: Basic PC software Observer I |
| AS182 | Software: Extensive PC software Observer II |
| SNA10A | RS-485 to RS-232 converter |
| BT181 | Boot ROM without Math, Counter & Totalizer |
| BT182 | Boot ROM with Math, Counter & Totalizer & FDA 21 CFR part 11 features |
| FDCUMVR181 | User Manual |

Notes:

- ◆ The rear Slots of the recorder will only accept up to 6 optional cards/modules; these modules provide analog or digital input, analog or digital output or 24 VDC power supply in any combination. For example, 12-channel analog input needs 4 pieces of 3-channel analog input card AI183 with 2 empty slots available for other cards.
- ◆ The basic PC software **Observer I** is supplied free with recorder. There is an additional charge for the extensive PC software **Observer II** for use with RS-232/422/485 or Ethernet communications.
- ◆ The Ordering Code for VR18 without any option is VR18-4X00-010-110

1.8 Specifications

Power

90-250VAC, 47-63Hz, 60VA, 30W maximum
11-18VDC or 18-36 VDC, 60VA, 30W maximum

Display

6.1" TFT LCD, 640 X 480 pixel resolution, 256 colors

Memory

8MB storage memory on board
Storage media: 32, 256 MB, 1 GB CF (Compact Flash) cards

Analog Input Cards (AI181, AI182, AI183)

Channels: AI181 ~ 1 channel, AI182 ~ 2 channels, AI183 ~ 3 channels

Resolution: 18 bits

Sampling Rate: 5 times/ second

Maximum Rating: -2 VDC minimum, 12 VDC maximum (1 minute for mA input)

Temperature Effect: $\pm 1.5 \mu\text{V}/^\circ\text{C}$ for all inputs except mA

$\pm 3.0 \mu\text{V}/^\circ\text{C}$ for mA input

Sensor Lead Resistance Effect:

T/C: $0.2 \mu\text{V}/\text{ohm}$ 3-wire RTD: $2.6^\circ\text{C}/\text{ohm}$ of resistance difference of two leads

2-wire RTD: $2.6^\circ\text{C}/\text{ohm}$ of resistance sum of two leads

Burn-out Current: 200nA

Common Mode Rejection Ratio (CMRR): 120dB

Normal Mode Rejection Ratio (NMRR): 55dB

Isolation Breakdown Voltage between channels: 430VAC min.

Sensor Break Detection: Sensor opened for TC, RTD and mV inputs, below 1 mA for 4-20mA input, below 0.25V for 1-5V inputs, unavailable for other inputs

Sensor Break Responding Time: Within 10 seconds for TC, RTD and mV inputs, 0.1 second for 4-20 mA and 1-5V inputs

Analog Input Characteristics:

| <u>Type</u> | <u>Range</u> | <u>Accuracy at 25 °C</u> | <u>Input Impedance</u> |
|-------------|------------------------------------|------------------------------|----------------------------|
| J | -120 ~ 1000 °C (-184 ~ 1832 °F) | $\pm 1^\circ\text{C}$ | 2.2M Ω |
| K | -200 ~ 1370 °C (-328 ~ 2498 °F) | $\pm 1^\circ\text{C}$ | 2.2M Ω |
| T | -250 ~ 400 °C (-418 ~ 752 °F) | $\pm 1^\circ\text{C}$ | 2.2M Ω |
| E | -100 ~ 900 °C (-148 ~ 1652 °F) | $\pm 1^\circ\text{C}$ | 2.2M Ω |
| B | 0 ~ 1820 °C (32 ~ 3308 °F) | $\pm 2^\circ\text{C}$ | 2.2M Ω |
| R | 0 ~ 1768 °C (32 ~ 3214 °F) | $\pm 2^\circ\text{C}$ | 2.2M Ω |
| S | 0 ~ 1768 °C (32 ~ 3214 °F) | $\pm 2^\circ\text{C}$ | 2.2M Ω |
| N | -250 ~ 1300 °C (-418 ~ 2372 °F) | $\pm 1^\circ\text{C}$ | 2.2M Ω |

| | | | |
|----------------|-----------------------------------|---------|-------|
| L | -200 ~ 900 °C (-328 ~ 1652 °F) | ±1 °C | 2.2MΩ |
| PT100 (DIN) | -210 ~ 700 °C (-346 ~ 1292 °F) | ±0.4 °C | 1.3KΩ |
| PT100 (JIS) | -200 ~ 600 °C (-328 ~ 1112 °F) | ±0.4 °C | 1.3KΩ |
| mV | -8 ~ 70mV | ±0.05% | 2.2MΩ |
| mA | -3 ~ 27mA | ±0.05% | 70.5Ω |
| 0~1V | -0.12 ~ 1.15V | ±0.05% | 332KΩ |
| 0~5V | -1.3 ~ 11.5V | ±0.05% | 332KΩ |
| 1~5V | -1.3 ~ 11.5V | ±0.05% | 332KΩ |
| 0~10V | -1.3 ~ 11.5V | ±0.05% | 332KΩ |

Analog Input Cards (AI181V, AI182V, AI183V)

Characteristics:

| <u>Type</u> | <u>Range</u> | Accuracy at 25 °C | Input Impedance |
|-------------|--------------|----------------------|--------------------|
| -60~60mV | -62~62mV | ±0.1% | 2.2 MΩ |
| -2~2V | -2.2~2.2V | ±0.3% | 332KΩ |
| -20~20 V | -22~22 V | ±0.1% | 332KΩ |
| -20~20 mA | -22~22 mA | ±0.1% | 70.5Ω |

Digital Input Card (DI181)

Channels: 6 per card

Logic Low: -5V minimum, 0.8V maximum

Logic High: 2V minimum, 5V maximum

External pull-down Resistance: 1KΩ maximum

External pull-up Resistance: 1.5MΩ minimum

Digital Output Card (DO181)

Channels: 6 per card

Contact Form: N.O. (form A)

Relay Rating: 5A/240 VAC, life cycles 200,000 for resistive load

Analog Output Card (AO183I, AO183V)

Channels: 3 per card

Output signal: AO183I: 4-20mA, 0-20mA / AO183V: 0-5V, 1-5V, 0-10V

Resolution: 15 bits

Accuracy: ±0.05% of Span ±0.0025% /°C

Load Resistance: 0-500 ohms (current), 10K ohms minimum (voltage)

Output Regulation: 0.01% for full load change

Output Setting Time: 0.1 second (stable to 99.9%)

Isolation Breakdown Voltage: 1000VAC min.

Integral Linearity Error: ±0.005% of Span

Temperature Effect: ±0.0025% of Span /°C

24VDC Auxiliary Power Supply Card (AP181)

Channels: to be used for 6 transmitters

Output Rating: 24 ± 1 VDC, 180mA in maximum, 30mA / each channel

COMM Module (CM181)

Interface: RS-232 (1 unit), RS-485 or RS-422 (up to 247 units)

Protocol: Modbus Protocol RTU mode

Address: 1-247

Baud Rate: 0.3~38.4 Kbits/sec.

Measured data Bits: 7 or 8 bits

Parity Bit: None, Even or Odd

Stop Bit: 1 or 2 bits

Standard Ethernet Communication

Protocol: Modbus TCP/IP, 10 Base T

Ports: AUI (Attachment Unit Interface) and RJ-45, Auto- detect capability

Infrared Detector

Distance: Detect moving human body in distance around 2 meters

Time delayed: Configurable 10, 20, 30, 40, 50 or 60 minutes

Real time clock accuracy vs. temperature inside of housing

| <u>Temperature inside housing</u> | <u>typical error per month in seconds</u> |
|-----------------------------------|---|
| 10 ~ 40 °C | 18 seconds |
| 0 °C or 50 °C | 52 seconds |
| -10°C or 60 °C | 107 seconds |

Environmental & Physical

Operating Temperature: 5 ~ 50 °C

Storage Temperature: -25 ~ 60 °C

Humidity: 20 to 80% RH (non-condensing), maximum relative humidity 80% for temperature up to 31°C decreasing linearly to 50% relative humidity at 40°C

Altitude: 2000 M maximum

Insulation Resistance: 20 M ohms min. (at 500 VDC)

Dielectric Strength: 1350 VAC, 50/60 Hz for 1 minute

Vibration Resistance: 10-55 Hz, 10m/ s² for 2 hours

Shock Resistance: 30m/ s² (3g) for operation, 100g for transportation

Operation Position: no inclined restriction

Dimensions: Panel Mount style: 166(W) x 144(H) x 174mm(D)

Bench Top style: 166 (W) x 192 (H) x 194mm (D)

Standard Panel Cutout: DIN size in 138 x 138mm

Approval Standards

Safety: UL: L61010C-1

CSA C22.2 No. 24-93

CE: EN61010-1 (IEC1010-1) over voltage category II, Pollution degree 2

Protective Class: IP 30 front panel for indoor use,
IP 20 housing and terminals

EMC: Emission: EN61326 (EN55022 class A, EN61000-3-2, EN61000-3-3)

Immunity: EN61326 (EN61000-4-2, EN61000-4-3, EN61000-4-4, EN61000-4-5, EN61000-4-6,
EN61000-4-8, EN61000-4-11)

2. Installation and wiring

2.1 Unpacking

If any damage is found while unpacking, the user should contact the local representative at once. It is suggested that the special packaging is retained for possible future requirement.

2.2 Installation

⚠ Remove stains from this equipment using a soft, dry cloth. Don't use harsh chemicals, volatile solvent such as thinner or strong detergents to clean the equipment in order to avoid deformation.

The recorder is designed for indoor use and not in any hazardous area. It should be kept away from shock, vibration, and electromagnetic fields such as variable frequency drives, motors and transformers. It is intended to be operated in the following environment:

| | |
|---------------------------|--|
| Pollution Degree Level II | IEC1010-1 (EN61010-1) |
| Temperature | 5 ~ 50 °C |
| Humidity | 20 ~ 80 % RH (non-condensing) |
| Power | 90 ~ 250 VAC, 50/60 Hz 11-18 VDC or 18 - 36 VDC |

Panel mounting style

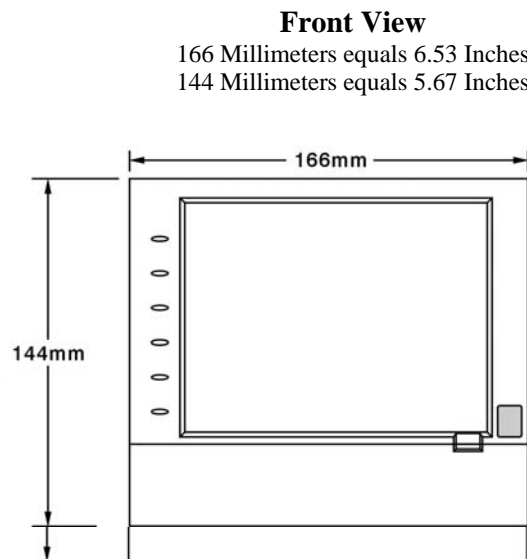


Figure 2 - 1

Side View

174 Millimeters equals 6.85 Inches

157 Millimeters equals 6.18 Inches

137 Millimeters equals 5.39 Inches

20 Millimeters equals 0.78 Inches

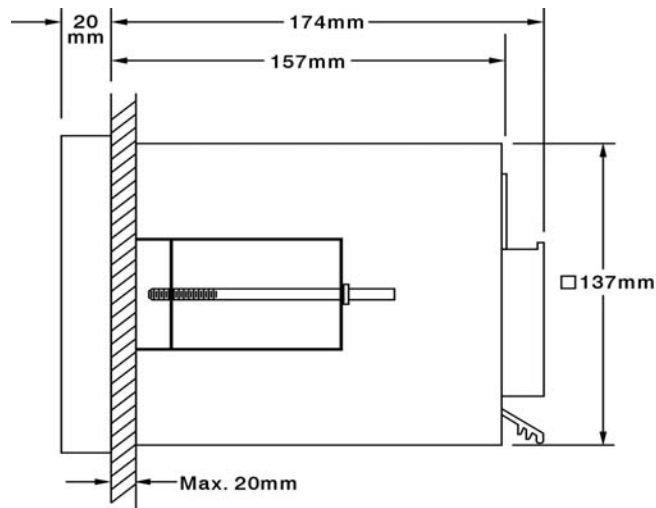


Figure 2 - 2

Panel Cutout

(standard DIN size 138 mm x 138 mm)

(5.43" x 5.43")

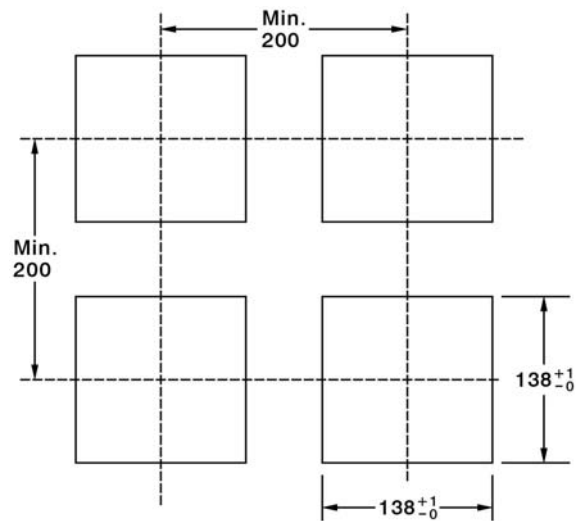


Figure 2 - 3

Note:

- ◆ Do not over tighten mounting clamp screws that could result in distortion of the case.
- ◆ There is no mounting angle restriction.

Bench top / Portable style

For use on desktop or as a portable Bench Top Assembly Kit MK184 (two ears, one handle, two feet included), assemble as follows:

Firstly, put the right ear FV-R on the right hand side of metal case, and slide it into the case by pushing in direction as shown in **Figures 2-4 through Figure 2-8**. Ensure that the ear is firmly plugged into case. Do the same with the left ear FV-L.

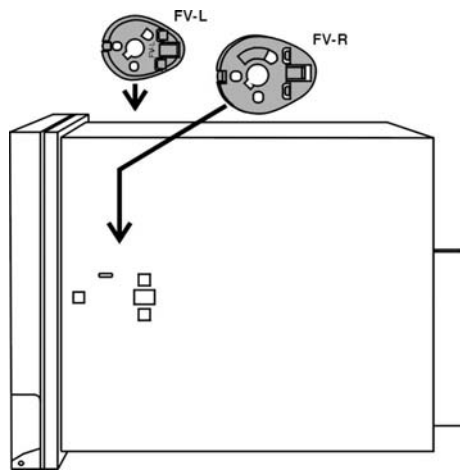


Figure 2 - 4

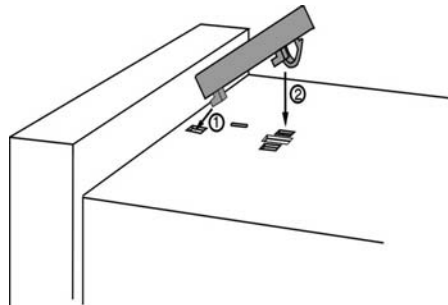


Figure 2 - 5

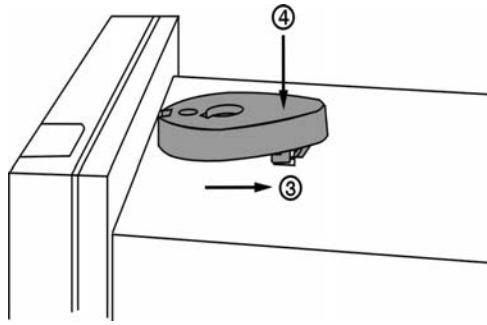


Figure 2 - 6

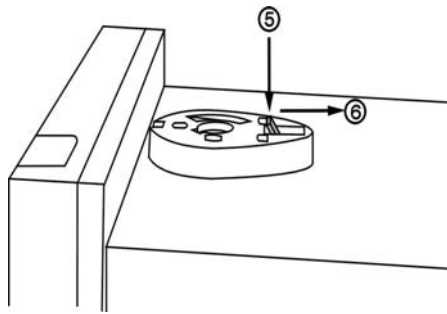


Figure 2 - 7

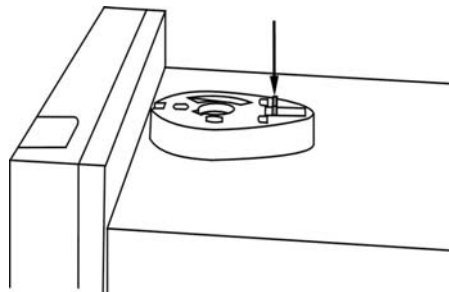


Figure 2 - 8

Holding the handle so that the instruction side is visible, pull the handle outward by both hands and put it in vertical position on the top of case. Then, slide the handle into both ears as **Figure 2-9**. Rotate the handle downward as **Figure 2-10** and **2-11**. Lastly, slide both feet beneath the case and straighten up the stoppers as **Figure 2-12** and **Figure 2-14**. The bench top recorder is now mechanically ready.

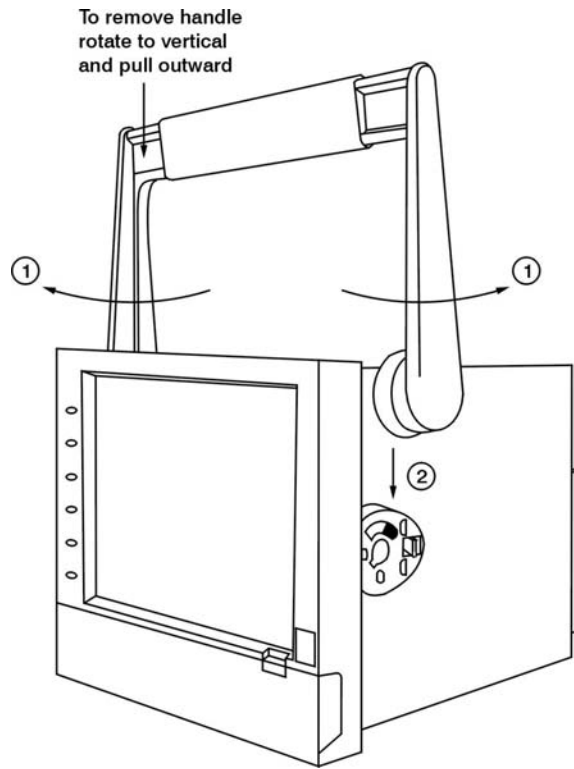


Figure 2 - 9

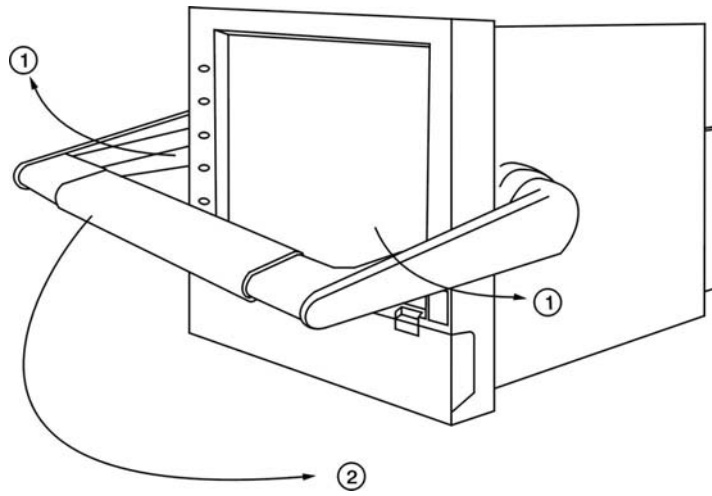


Figure 2 - 10

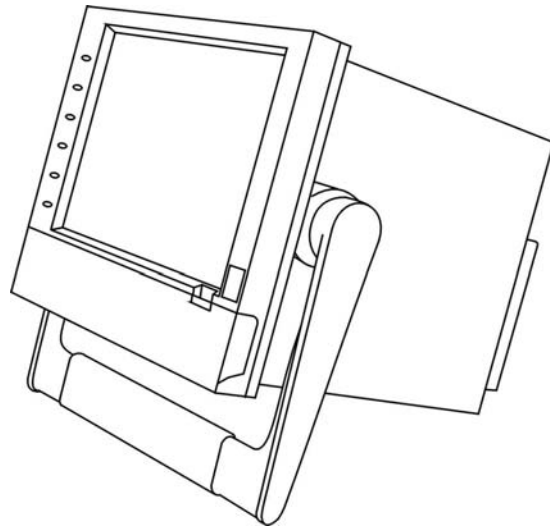


Figure 2 - 11

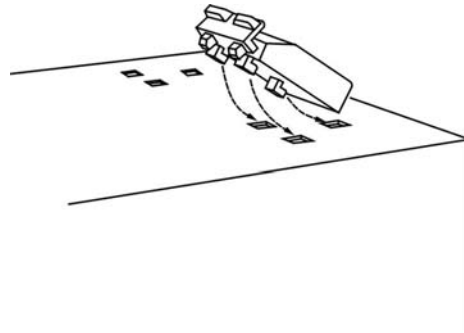


Figure 2 – 12

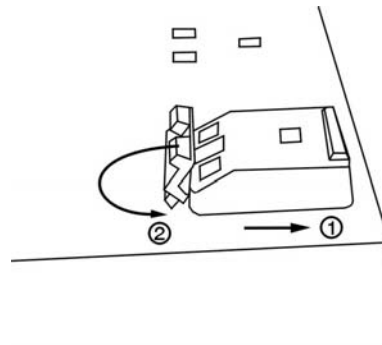


Figure 2 – 13

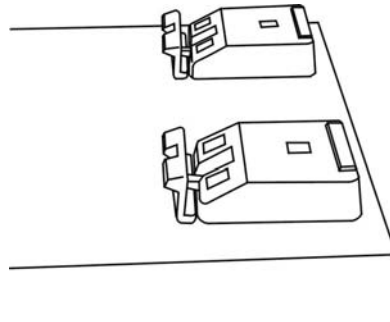


Figure 2 – 14

Note:

- To change the bench top into panel mount. Disassemble kit MK184 (one handle, two feet, and two ears) in reverse of above, and then fit the mounting clamps.

2.3 Setup input, output & 24VDC power supply cards

Analog input cards (part numbers AI181, AI182, AI183)

AI181, AI182, AI183 are analog input cards in 1, 2, 3 channels respectively. Each card includes universal input of TC (J, K, T, E, B, R, S, N, L), PT100, mV, mA, V.

To select a specific input, first set jumpers and switches according to the sticker information on the card as **Figure 2–15**, plug it into the rear slot and then power on. The recorder will automatically detect the card and display the specific input type, then show its source of a specific slot in Configuration Mode.

All inputs were initially set for 4-20mA from the factory.

| JUMPER AND SWITCH SETTING | | V1.9 | | OTA182C | | | | | | | | | |
|---------------------------|--------|-------------|----|---------|----------------|---|---|---|---|---|---|---|--|
| FUNCTION | | MINI-JUMPER | | | DIP SW SETTING | | | | | | | | |
| | | J1 | J2 | J3 | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | |
| UNIT | °C | T/C or RTD | — | | | | | | | | | | |
| | °F | T/C or RTD | — | | ■ | | | | | | | | |
| | mV | 0 ~ 60mV | — | | | | | | | | ■ | | |
| | | 0~1000mV | — | | | ■ | | | | | | ■ | |
| | V | 0 ~ 5V | — | | | | | | | ■ | | ■ | |
| | | 1 ~ 5V | — | | | | | | ■ | | ■ | | |
| | | 0 ~ 10V | — | | | | | | ■ | | ■ | | |
| | mA | 0 ~ 20mA | | | — | ■ | ■ | | | | | ■ | |
| | | 4 ~ 20mA | | | — | | | ■ | ■ | | | ■ | |
| THERMOCOUPLE | J | | | | ■ | | | | | | | | |
| | K | | | | | ■ | | | | | | | |
| | T | | | | | ■ | | | | | | | |
| | E | | | | | | | | ■ | | | | |
| | B | | | | | ■ | | | ■ | | | | |
| | R | | | | | | ■ | | ■ | | | | |
| | S | | | | | ■ | ■ | | ■ | | | | |
| | N | | | | | | | | | ■ | | | |
| | L | | | | | ■ | | | | ■ | | | |
| TC1 | | | | | | | ■ | | | ■ | | | |
| RTD | PT100 | | | | | | | ■ | ■ | | | | |
| | JPT100 | | | | | ■ | | | ■ | ■ | | | |
| | RTD1 | | | | | | | ■ | ■ | ■ | | | |

| | | | |
|------------|------------|-------------|-----------------|
| 3-wire RTD | 2-wire RTD | 0~60mV, T/C | 0~1000mV, V, mA |
| | | | |

Figure 2 – 15

Analog input cards (part numbers AI181V, AI182V, AI183V)

AI181V, AI182V, AI183V are analog input cards in 1, 2, 3 channels respectively. Each card includes linear input of $\pm 60\text{mV}$, $\pm 20\text{mA}$, $\pm 2\text{V}$, and $\pm 20\text{V}$ only.

To select a specific input, first set jumpers and switches according to the sticker information on the card as **Figure 2–16**, plug it into the rear slot and then power on. The recorder will automatically detect the card and display the specific input type, then show its source of a specific slot in Configuration Mode.

All inputs were initially set for $-20\text{mA}\sim 20\text{mA}$ from the factory.

| JUMPER AND SWITCH SETTING for AI183V OTA182V | | | | | | | | | | | |
|---|-------------|----|----|--|---|---|---|---|---|---|---|
| FUNCTION | MINI-JUMPER | | | DIP SW SETTING ■ = SW ON □ = SW OFF | | | | | | | |
| | J1 | J2 | J3 | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 |
| -60 ~ 60 mV | | ■ | | | ■ | ■ | ■ | | ■ | | |
| -2 ~ 2 V | ■ | | | | | | | | ■ | ■ | |
| -20 ~ 20 V | | ■ | | | ■ | | | | ■ | ■ | |
| -20 ~ 20 mA | | | ■ | | ■ | | | | ■ | ■ | |

-60~60mV

-2~2V, -20~20V, -20~20mA

Figure 2 – 16

Digital Output card (DO181) / 6 relay alarm card

The digital output card includes 6 relays rated 5 Amp/240 VAC. Plug the card into rear slot and power on. The recorder will automatically detect the card and then display the output type and its source of a specific slot in **System Info** mode whilst doing the configuration. To set up the digital output card, please refer to **Event, Job of 4.1 Channel**.

Digital Input card (DI181)

This card includes 6 channels of event 1, 2, 3, 4, 5 & 6. As above, plug the card into rear slot and power on. The recorder will automatically detect it, and then display the input type and its source of a specific slot in **System Info** mode whilst doing the configuration.

Analog output cards (AO183I, AO183V)

These two cards are 3-channel current output card AO183I, and 3-channel voltage output card AO183V. They are used to retransmit process value to another device.

24 VDC auxiliary power supply card (AP181)

This card can supply the power to 6 transmitters. The output rating is $24 \pm 1 \text{ VDC}$, 180 mA in maximum, 30mA / each transmitter.

2.4 Wiring of the cards

Wiring Precautions

1. Care must be taken to ensure that maximum voltage rating specified on the label is not exceeded.
2. For the panel-mounting version, it is recommended that near the equipment an external fuse and an external switch rated at 2A/250 VAC should be equipped.
3. Beware not to over tighten the terminals screws. The torque should not exceed 0.7 N-m (6.3 Lb-in or 7.1 Kg F-cm).
4. Except the thermocouple wirings, all wirings should be stranded copper conductor with maximum gauge 18 AWG.
5. Connect a grounding conductor with 1.6mm diameter minimum to provide protective grounding prior to turning on the equipment.

Rear terminals

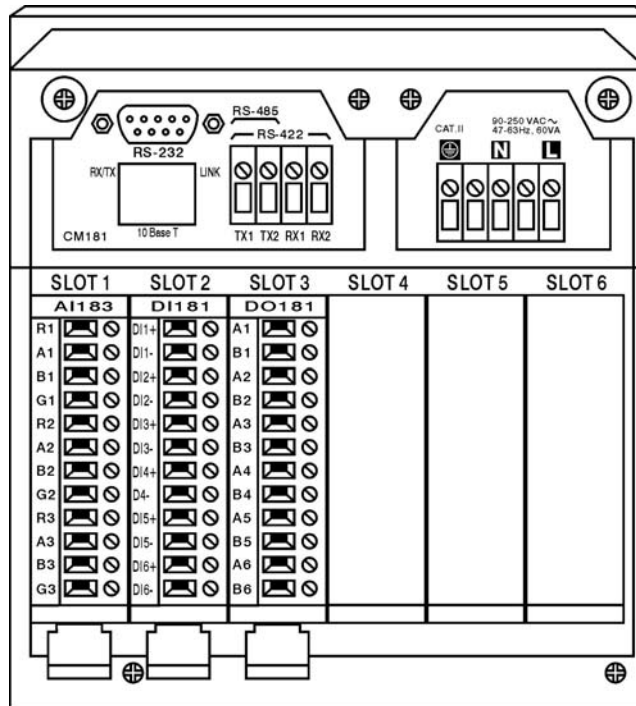


Figure 2 –17

Note:

▲ The Slots on the rear of the recorder will accept up to 6 optional cards. These cards can be a mix of analog or digital input, digital or analog output and 24 VDC transmitter power supply. For example, 12-channel analog input needs 4 pieces of 3-channel analog input card AI183. Now it is left 2 empty Slots for other cards.

▲ Power should be turned off while inserting input and output cards.

Analog input cards (AI181, AI182, AI183)

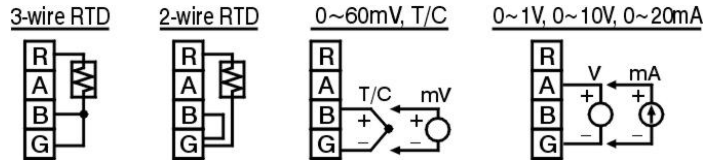


Figure 2 – 18

Analog input cards (AI181V, AI182V, AI183V)

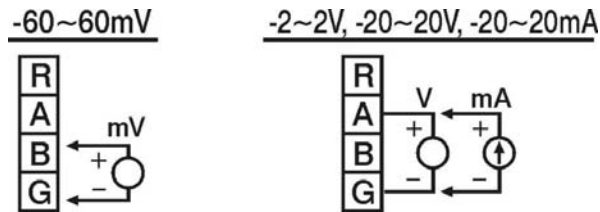


Figure 2 – 19

Digital output card (DO181)

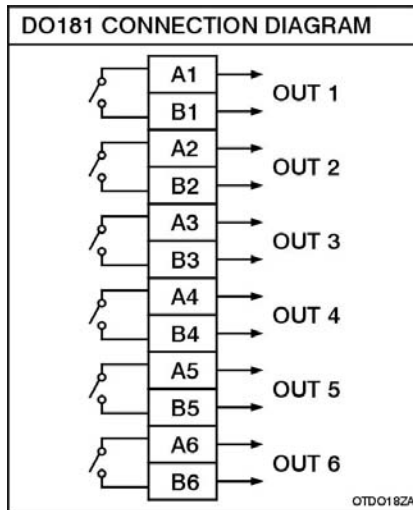


Figure 2 – 20

Digital input card (DI181)

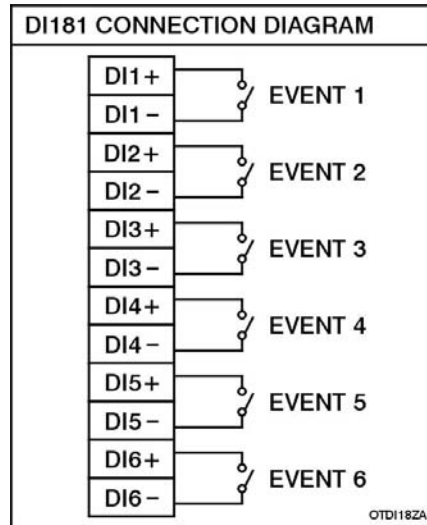


Figure 2 – 21

Analog output card (AO183I & AO183V)

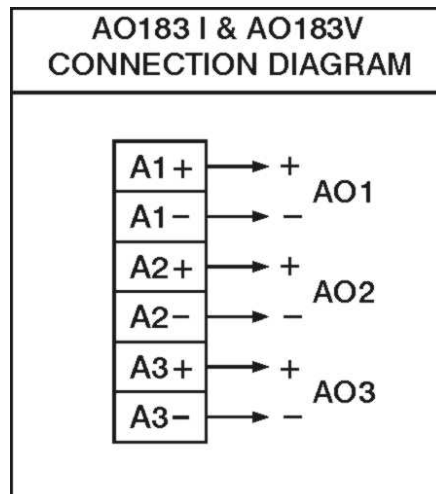


Figure 2 – 22

24 VDC auxiliary power supply card (AP181)

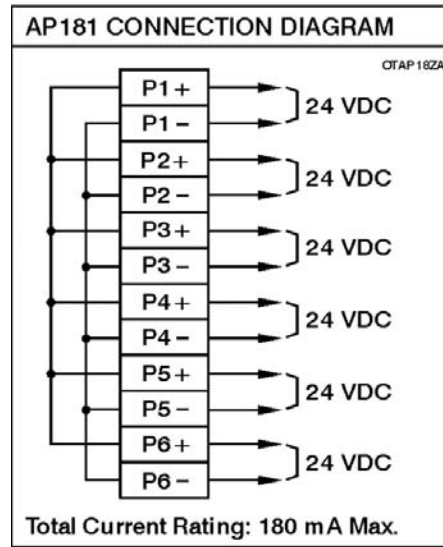


Figure 2 – 23

2.5 RS-232, RS-422, RS-485 wiring

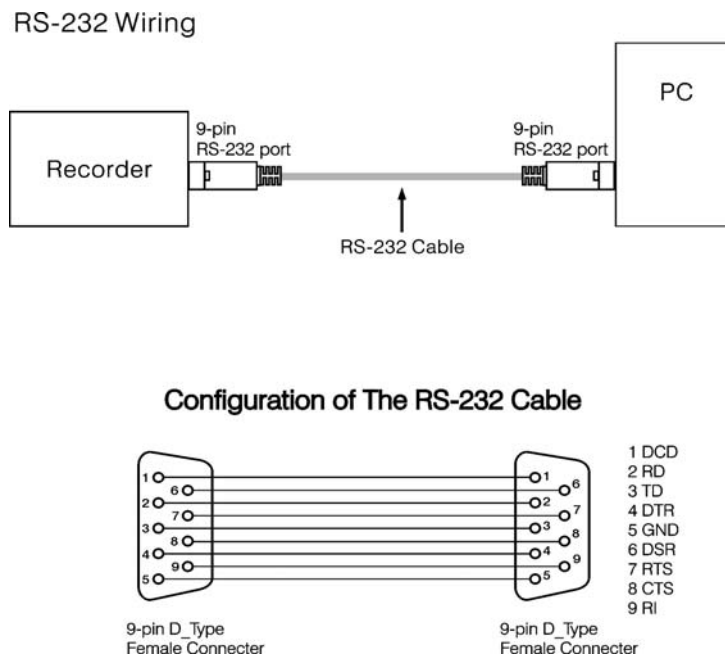


Figure 2 – 24

RS-422 Wiring

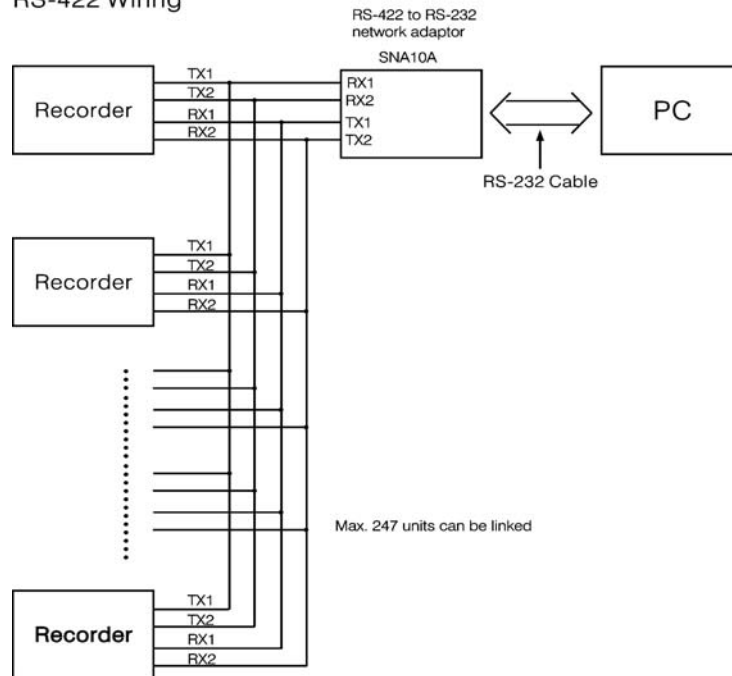


Figure 2 – 25

RS-485 Wiring

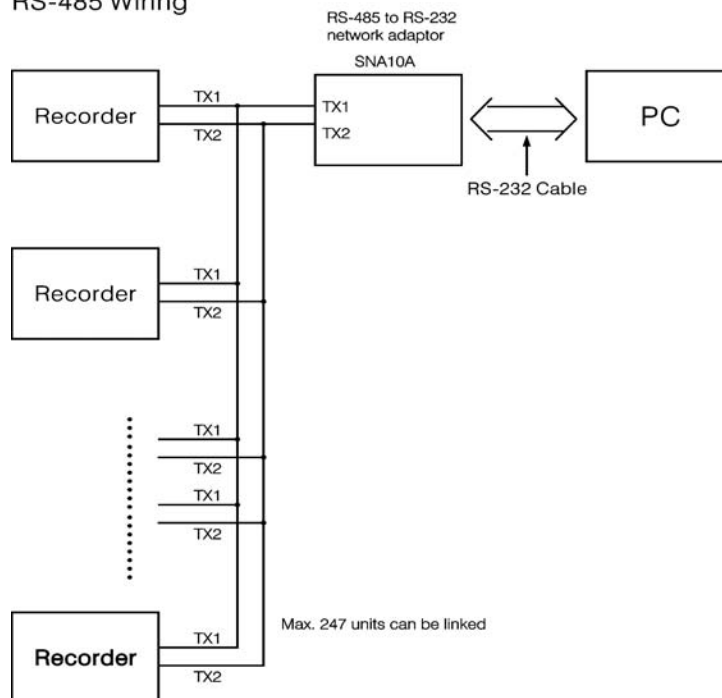


Figure 2 – 26

2.6 Installation of Compact Flash CF card

A 32MB Compact Flash Card is installed in each VR18. If a larger capacity Compact Flash card is required, and the user decides to buy it locally, please check the brand name of CF card. To be compatible, it should be one of two recommended brands **SanDisk** or **Transcend**. Other brands are not compatible therefore not recommended.

Installation: First insert Compact Flash card to the end, then turn the stopper to the right.

Pulling out: First turn the stopper to the straight direction, and then pull out the CF card.

Note: To Read Measured data and events on CF card;

- VR18 configuration must be saved to the CF card.
- Data must be dumped to CF card
- It is necessary to install software Observer I or II on PC.
- Connect a CF reader to USB port of PC.
- With Observer I or II running on PC, insert card into CF reader and follow instructions in Observer software.

3. Basic Operation

After installation and wiring power on the recorder, six soft keys Page, Mode, History, Event, Status and Exit will appear on the left hand side of LCD display. Opening the plastic cover at the front of the recorder, the user may find another five soft keys Dump, Clear, Operate, Config and Shutdown. These eleven soft keys are used for operation. On the top right side, small icons of buzzer, evnt, mem, CF and Date/Time display.

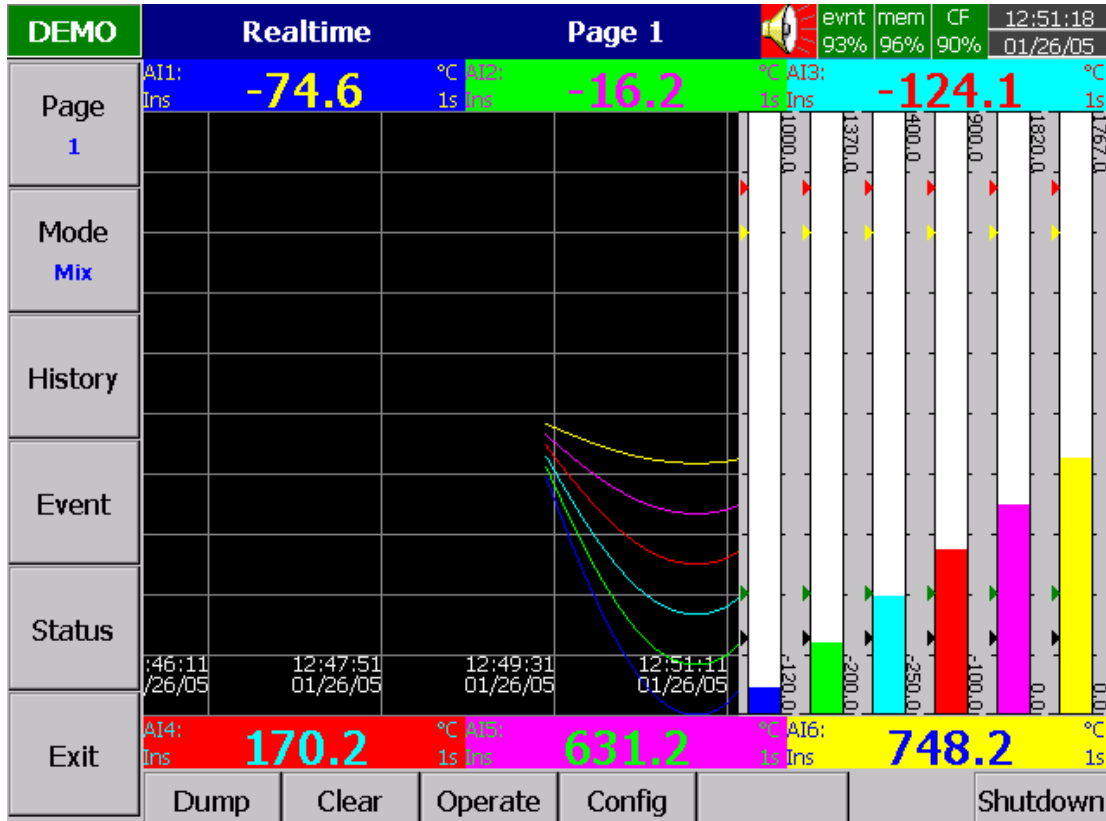


Figure 3 – 1

Soft keys:

3.1 Page

Page means the display. The recorder can have a maximum of 6 Pages and each Page can display a maximum of 6 channels. A channel can display either measured data or computed measured data. If the number of channels exceeds the limit that can be shown on one page, press the **Page** key, to move forward from Page 1 to Page 2, etc.

Keep pressing **Page** key; you will get **Page All** to display all enabled channels.

| DEMO | Realtime | | | All | | | evnt | mem | CF | 12:58:58 |
|--------|-------------|-------------|--------------|-------------|--------------|--------------|------|-----|-----|----------|
| Page | AI1 | AI2 | AI3 | AI4 | AI5 | AI6 | 87% | 96% | 90% | 01/26/05 |
| All | 517.1 °C | 675.1 °C | 104.8 °C | 434.4 °C | 951.8 °C | 903.8 °C | | | | |
| | AI7 | AI8 | AI9 | AI10 | AI11 | AI12 | | | | |
| | -95.3 °F | -0.7 °F | -192.6 °F | 337.1 °F | 1166.6 °F | 1378.5 °F | | | | |
| | AI13 | AI14 | AI15 | AI16 | AI17 | AI18 | | | | |
| | 7.80 % | 21.87 % | 35.93 % | 64.07 % | 78.13 % | 92.20 % | | | | |
| Event | Math1 | Math2 | Math3 | Math4 | Math5 | Math6 | | | | |
| | -613.8 | -665.6 | -294.1 | -93.4 | 219.5 | 477.0 | | | | |
| Status | Math7 | Math8 | Math9 | Math10 | Math11 | Math12 | | | | |
| | 92.2 | 78.1 | 64.1 | 85.9 | 71.9 | 57.8 | | | | |
| Exit | Dump | Clear | Operate | Config | | | | | | Shutdown |

Figure 3 – 2

3.2 Mode

Press **Mode** key to select the different ways of displays that include Mix, Trend, Bar or Digital mode.

Mix: The display default is Mix mode. Several modes can be mixed together including horizontal/ vertical trend, bar and digital modes.

Trend: Press **Mode** key, to display Trend mode. This is measured data trend in real time. The same page/display may have a maximum of 6 trends in different colors. The user may define each color, details in **4.2 Display**.

Bar: Press **Mode** key again, to display bars in different colors. The scale of each bar can be defined individually, details in **4.2 Display**.

Digital: Press **Mode** key again, to display digits in different colors. Press **Mode** key again, to return to the original Mix mode.

3.3 History

Press **History** key, to display historical trend. Press directional keys ← → to backward or forward. Press **Zoom** key to zoom in the time scale. The Zoom can be done variously in 1 sec/dot, 1 hour/Page, 12 hours/Page, 1 day/Page or 1 week/Page. Press **Back** key going back to the original display.

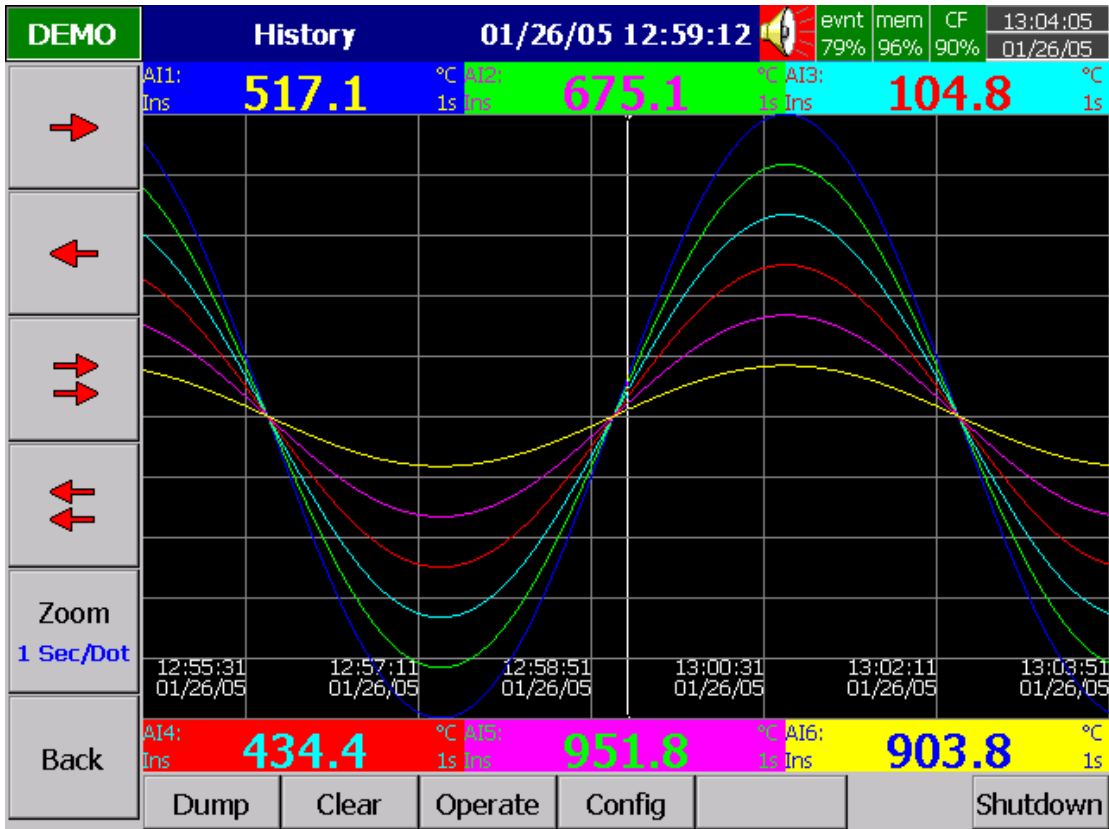


Figure 3 – 3

3.4 Event

Press **Event** key, the Event /Alarm List displays general Events, Alarms and Reports. Press **Mode** key to choose Evnt/Alam (Event/Alarm) or Report.

Event/Alarm

It displays the Ack (acknowledgement), Type, Source, Active time, Clear time and Value of events or alarms. Use directional keys ↓ ↑ to move downward or upward. Press **Ack** key to acknowledge the alarm. Events do not need to be acknowledged. Press **Back** key going back to the original display.


| DEMO | | Event/Alarm | | | |  evnt 85% mem 96% CF 87% | | 20:56:19 11/21/05 | |
|-------|--|-------------|------|--------------------------|-------------|---|----------------|----------------------|--------|
| Mode | | Event/Alarm | | Report | | | | | |
| Event | | Ack | Type | Source | Active Time | Clear Time | Value | | |
| | | | 1 | System | PowOff | 11/21 14:44:28 | | | |
| | | | 2 | System | PowOn | 11/21 14:44:28 | | | |
| | | | 3 | System | PowOff | 11/21 14:46:46 | | | |
| | | | 4 | System | PowOn | 11/21 14:46:46 | | | |
| | | | 5 | <input type="checkbox"/> | LoAlarm | AI7 | 11/21 14:46:49 | | -175.9 |
| | | | 6 | <input type="checkbox"/> | LoLoAlarm | AI7 | 11/21 14:46:49 | | -175.9 |
| | | | 7 | <input type="checkbox"/> | LoAlarm | AI8 | 11/21 14:46:49 | | -83.1 |
| | | | 8 | <input type="checkbox"/> | LoLoAlarm | AI8 | 11/21 14:46:49 | | -83.1 |
| | | | 9 | <input type="checkbox"/> | LoAlarm | AI9 | 11/21 14:46:49 | | -219.9 |
| | | | 10 | <input type="checkbox"/> | LoAlarm | AI13 | 11/21 14:46:49 | | 0.80 |
| | | | 11 | <input type="checkbox"/> | LoLoAlarm | AI13 | 11/21 14:46:49 | | 0.80 |
| | | | 12 | <input type="checkbox"/> | LoAlarm | AI14 | 11/21 14:46:49 | | 17.20 |
| | | | 13 | <input type="checkbox"/> | HiAlarm | AI17 | 11/21 14:46:49 | | 82.80 |
| | | | 14 | <input type="checkbox"/> | HiAlarm | AI18 | 11/21 14:46:49 | | 99.20 |
| | | | 15 | <input type="checkbox"/> | HiHiAlarm | AI18 | 11/21 14:46:49 | | 99.20 |
| | | | 16 | <input type="checkbox"/> | HiAlarm | AI1 | 11/21 14:47:35 | | 781.8 |
| | | | 17 | <input type="checkbox"/> | HiAlarm | AI2 | 11/21 14:47:45 | | 1060.5 |
| | | | 18 | <input type="checkbox"/> | HiHiAlarm | AI1 | 11/21 14:47:48 | | 864.7 |
| | | | 19 | <input type="checkbox"/> | HiHiAlarm | AI2 | 11/21 14:48:06 | | 1176.0 |
| | | | 20 | <input type="checkbox"/> | HiAlarm | AI3 | 11/21 14:48:06 | | 270.8 |
| | | | 21 | <input type="checkbox"/> | HiAlarm | AI13 | 11/21 14:48:16 | | 80.80 |
| | | | 22 | <input type="checkbox"/> | LoAlarm | AI18 | 11/21 14:48:16 | | 19.20 |
| | | | 23 | <input type="checkbox"/> | HiHiAlarm | AI13 | 11/21 14:48:23 | | 87.80 |

Figure 3 – 4

On the Event / Alarm List, three different colors indicate the status of the alarm.

- **Red:** Presently in alarm status
- **Green:** The cause of alarm status was temporary, and has now returned to normal.
- **Grey:** A temporary alarm (in green status), after having been acknowledged, then becomes grey.

Active Time is the time that alarm status becomes active.

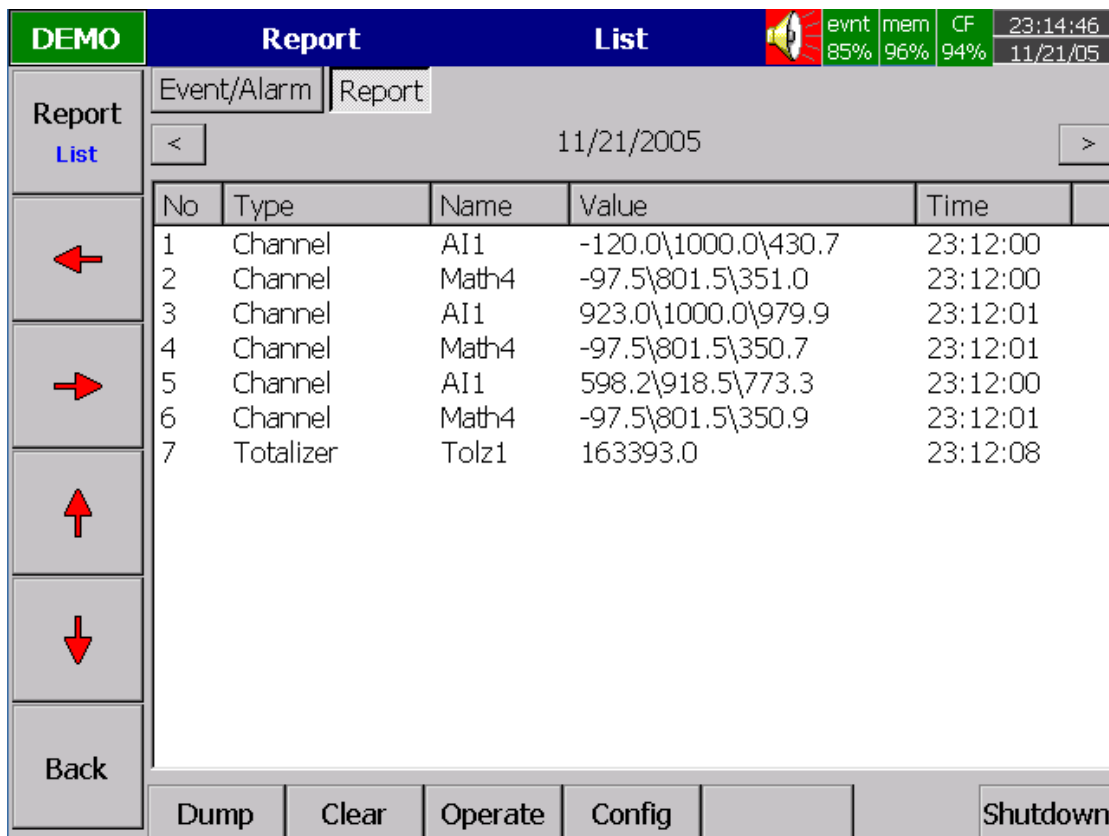
Clear Time is the time when two conditions are met. First, alarm status is cleared and becomes normal, and secondly the user has acknowledged it. If any alarm occurs, the red buzzer icon on the top right starts to flash. After the cause of alarm is no longer met and the alarm is acknowledged, then the red buzzer icon disappears.

When Clear Time shows **Terminated** indicates turning off the power to the recorder has terminated the alarm.

Report

Press **Mode** key to choose Report. The Report mode is available with optional Extended software Math. Counter, Totalizer & FDA 21 CFR part 11 security features. It produces reports about Counters 1-6, Totalizers 1-18, AI1-AI18 MinMaxAve (Minimum, Maximum and Averaged values of analog inputs in certain period of time), Math1-Math18 MinMaxAve and All CH MinMaxAve.

Press **Report** key to select it as Report List (all reports within a day, for example 3 reports for 3 shifts a day), or select it on daily, weekly or monthly base. Press directional keys ← → to choose the exact day, week or month.



| No | Type | Name | Value | Time |
|----|-----------|-------|---------------------|----------|
| 1 | Channel | AI1 | -120.0\1000.0\430.7 | 23:12:00 |
| 2 | Channel | Math4 | -97.5\801.5\351.0 | 23:12:00 |
| 3 | Channel | AI1 | 923.0\1000.0\979.9 | 23:12:01 |
| 4 | Channel | Math4 | -97.5\801.5\350.7 | 23:12:01 |
| 5 | Channel | AI1 | 598.2\918.5\773.3 | 23:12:00 |
| 6 | Channel | Math4 | -97.5\801.5\350.9 | 23:12:01 |
| 7 | Totalizer | Tolz1 | 163393.0 | 23:12:08 |

Figure 3 – 5

3.5 Status

Press **Status** key, the Status List displays *present status* of digital input DI, digital output DO (alarm relay), Counter and Totalizer. Press **Mode** key to choose any mode of DI, DO, Counter or Totalizer. Display shows the status DI, DO, Counter or Totalizer *at the present time*. Counter and Totalizer are available if the option of Math, Counter & Totalizer was included in the part number matrix.

3.6 Exit

Press **Exit** key to close existing operation, the soft keys on the left hand side disappear giving full display. Press any soft key on the left hand side, these six soft keys **Page, Mode, History, Event, Status** and **Exit** appear again. Open the plastic cover at the front low side then another five soft keys **Dump, Clear, Operate, Config & Shutdown** appear.

3.7 Dump

Before removing the CF card from the recorder, it is necessary to press the **Dump** key to transfer the measured data and events from the internal memory of the recorder to the CF card.

Note that the recorder configuration must have been saved to the CF card in order for Observer I or II software to read the data.

3.8 Clear

If the internal memory goes down to 25%, the mem icon on the top right changes color from green to red. Also, when the internal memory reserved for events is down to 25%, the evnt (event) icon on the top right changes color from green to red. In each case the user should transfer all the measured data from the recorder to CF card by pressing **Dump** key as above. However, if the measured data and events are not significant information, the user may also press **Clear** key to clear them.

3.9 Operate

Press **Operate** key to start a job manually. For example: to record the alarm by selecting **Log alarm**. There are various jobs that may be assigned, as described in **Event, Job** of **4.1 Channel**.

Details about soft key **Config** are described in **4. Configuration**.

3.10 Shutdown

Accidental turning off the power will cause loss of data and will interrupt the operation of the recorder. Therefore press the **Shutdown** key to shutdown the system first before turning off the power.

3.11 Small icons (on the top right side):

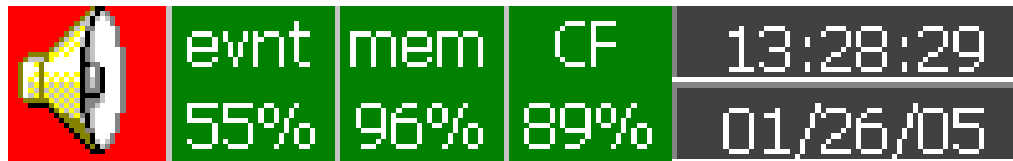


Figure 3 – 6

Buzzer: Appears by flashing in red whenever the alarm status occurs. The buzzer will disappear after the user acknowledges the alarm, or the process becomes normal.

Evnt: The percentage of memory space left for events/alarms. For example, evnt 84% means 84% space left for events/alarms. Refer to Event/Alarm Limit in **4.4 Instrument**. Various numbers of events/alarms can be set. The icon flashes red when memory space is down to 25 %. The icon returns to normal green after pressing the soft key, either **Dump** or **Clear**.

mem: It is the percentage of memory space left for measured data. The icon starts flashing red when the memory space is down to 25%. The icon becomes normal green after press soft key either **Dump** or **Clear**. *If the internal memory goes down to 10 %, the earliest measured data and events will be saved to CF card in small batch automatically. If there is no CF card inserted, then the earliest measured data and events will be overwritten and replaced by the latest measured data and events.*

CF: The icon shows the status of Compact Flash card. If the CF card is not inserted, the icon shows a red-cross sign. If it is properly inserted, then the icon displays normal green and indicates the percentage of the memory space left on the CF card. The icon starts flashing in red when the memory space goes down to 25%. The icon becomes normal green again after downloading data and events from the CF card to PC. *If the CF card is inserted in the recorder and its memory is full, then the memory of CF card remains unchanged and the earliest measured data and events on the recorder will be overwritten and replaced by the latest measured data and events.*

Date/Time: To set the local time, please refer to **4.5 Clock**.

4. Configuration

Press the **Config** key to enter the Configuration mode. The following buttons appear: Channel, Display, Tools, Instrument, Clock, System Info and Demo. Meanwhile, the following soft keys appear at the bottom: Save, Load, Default and Back.

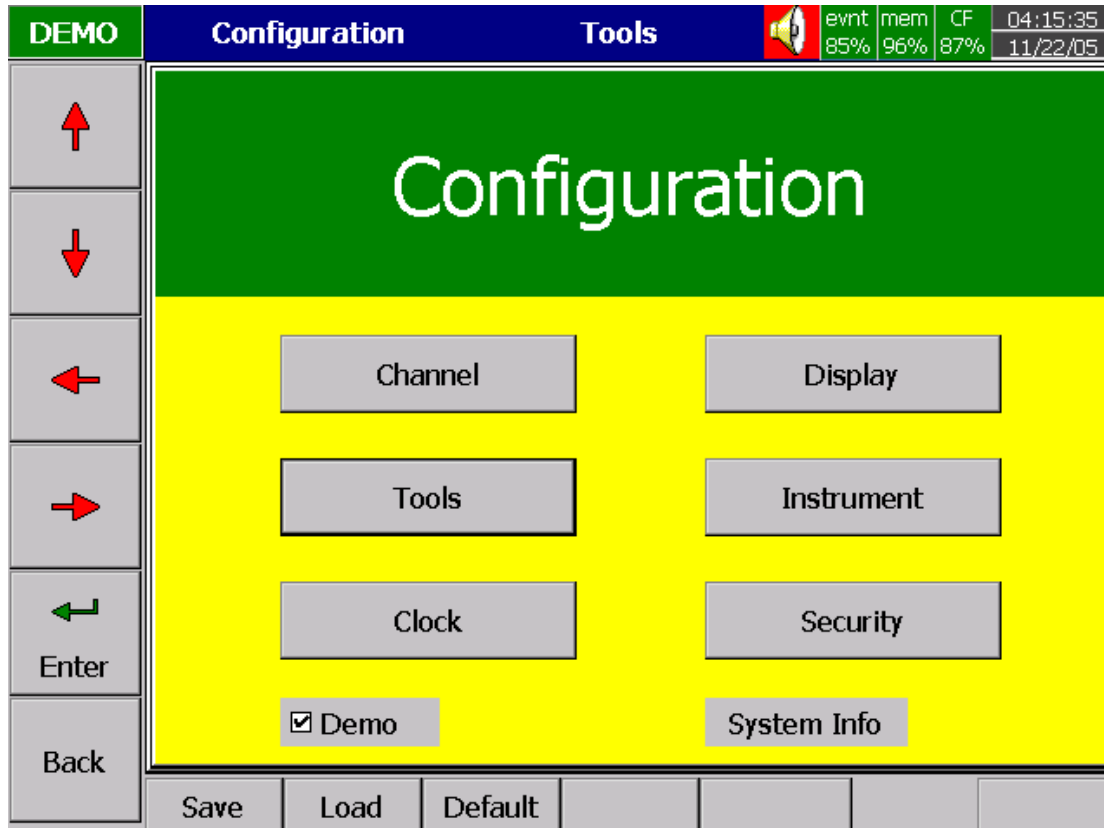


Figure 4 – 1

Soft Keys

Enter: First select the mode by pressing directional keys $\uparrow, \downarrow, \leftarrow, \rightarrow$, then press **Enter** key to enter any mode of Channel, Display, Tools, Instrument, Clock, System Info or Demo.

Save: Save configurations from recorder to storage media CF card.

To read the configuration and measured data from CF card on a PC for the first time or any time configuration has been changed, it is important to press Save key to save configuration changes to CF card beforehand.

Load: Load configuration from storage media CF card to recorder. (Recorder configuration can be saved to CF card either through Observer I / II software or downloaded to the CF card from another VR18.)

Default: If the configuration is set incorrectly, Default is a useful key to recall the default settings on the analog input card inserted into rear expansion slot.

Back: Go back to the previous display.

4.1 Channel (Analog input, Digital input, Analog output, Math input)

Analog input

After entering the Configuration mode, select **Channel** and press the **Enter** key to get into Channel mode. It displays the Analog input **AI** first. Press directional keys **<**, **>** at the bottom to select the channel. Afterwards, press directional keys **↑**, **↓**, **←**, **→**, **↵** on the left hand side to select the column.

*After Configuration 4.1 to 4.8, press **Back** key to return to real-time display, all configurations will be memorized.*

| No | Type | Setpoint | Job 1 | Job 2 | Hysteresis |
|----|------|----------|-----------|-----------|------------|
| 1 | H | 80.00 | Log Alarm | No Action | Off |
| 2 | L | 20.00 | Log Alarm | No Action | Off |
| 3 | HH | 87.50 | Log Alarm | No Action | Off |
| 4 | LL | 12.50 | Log Alarm | No Action | Off |

Figure 4 – 2

Name: It is to define the name for each channel in maximum 6 characters. Press **Enter**, a keyboard and several keys appear. **BackSP** key means backspace, **Select** key means to select a character or number, **Caps on** means characters in capital, and **Caps off** means characters not in capital.

Desc: The description about a specific channel on the display.

Log Method: The method of logging measured data. Select the column, and then choose the Log method of Instant, Average, Minimum or Maximum data.

Disable: *Select “Disable” when a specific channel is not required.*
 Instant: logging in the last measured data at the sampling interval
 Average: logging in averaged measured data at the sampling interval
 Minimum: logging in minimum measured data at the sampling interval
 Maximum: logging in maximum measured data at the sampling interval

Log Speed: It is the logging speed (recording speed) of measured data. Select Log Speed column, then choose 1, 2, 5, 10, 30, 60 or 120 seconds.

Offset: It is offset value to correct the sensor error.

Gain: It is a multiplier to correct the sensor error.
The correct value = (the process value + offset) x gain

Sensor: It displays automatically the setup input of V, mV, mA, T/C (J, K, T, E, B, R, S, N, and L), PT100, and JPT100. The default setting is 4-20mA if no other input specified.

Unit: The engineering unit of input.

Range: Various input ranges can be set for voltage and current. Normally, it sets 0-1, 1-5, 0-5 or 0-10 V for the voltage, and set 0-20 or 4-20mA for the current.

Scale Unit: Defines the scale unit.

Scale Low: Defines the low scale *with decimal if necessary*. For instance, input 0-10 V, the Scale Low can be set up with value 0.00 to be correspondent to low range 0 V.

Scale High: Defines the high scale *with decimal if necessary*. For instance input 0-10 V, the Scale High can be set up with value 100.00 to be correspondent to high range 10 V.

Event

The Event is frequently used for **Alarm** purpose. Event can also be used for digital output DO, Timer, Totalizer, Counter or Report.

Type: There are various types of H, L, HH, LL, R or r to be selected for **job or Alarm** purpose.

H: High limit. When the process is over high limit, the alarm or job is actuated.

L: Low limit. Any the process is lower than low limit, the alarm or job is actuated

HH: High high limit, to set up another limit higher than high limit for double warning.

LL: Low low limit, to set up another limit lower than low limit for double warning.

R: Increasing rate of change. The job or alarm is actuated when the rate of increasing process value is greater than the specified rate time interval. For example, when the Setpoint is set to 100_1S, if the process is increasing greater than the value 100 in 1 second, then job or alarm will be actuated.

r: Decreasing rate of change. The job or alarm is actuated when the rate of decreasing process value is greater than the specified rate time interval. For example, when the Setpoint is set to 50_2S if the process is decreasing greater than the value 50 in 2 seconds, then job or alarm is actuated.

Setpoint: To set up the process value for actuating Job1 and /or Job2

Job1, Job2: When an event occurs, the task to be performed is called the job. A typical example is to trigger **an alarm buzzer** in event of high temperature. Each pen can accept four events (or alarms) and each event can create two jobs. Please note that a job under Event is different from a job by pressing the

Operate key. The former is actuated by an event, and the latter is actuated by manual control, no event necessary.

Various types of jobs can be selected:

- No Action: Do nothing.
- Log Alarm: Record alarms
- Log Event: Record events
- Stop logging: Stop logging data.
- Start logging: Start logging data.
- Sound Buzzer: Sound the buzzer. It stops once any key is pressed.
- DO Latch On: Set digital output / relay on, and then select Target from DO 1 to DO 6.
The relay is latched when it is activated.
- DO Latch Off: Set digital output / relay off, and then select Target from DO 1 to DO 6.
The relay is latched when it is activated.
- DO Process: Set digital output / relay on for process high or low, and then select Target from DO 1 to DO 6. The relay is not going to be latched when it is activated.
- Enable Timer: Start the timer, and then select Target from Timer 1 to Timer 6.
- Disable Timer: Stop the timer, and then select Target from Timer 1 to Timer 6.
- Preset Totalz: Start the totalizer with a preset value, and then select Target from Tolz 1 to Tolz 6.
- Reset Totalz: Reset totalizer into zero, and then select Target from Tolz 1 to Tolz 6.
- Enable Totalz: Start the totalizer, then select Target from Tolz 1 to Tolz 6.
- Disable Totalz: Stop the totalizer, then select Target from Tolz 1 to Tolz 6.
- Preset Counter: Start the Counter with a preset value, and then select Target from Cont1 to Cont6.
- Reset Counter: Resets the counter into zero, and then select Target from Cont1 to Cont6.
- Inc Counter: Increase the counter, and then select Target from Cont1 to Cont6.
- Dec Counter: Decrease the counter, and then select Target from Cont1 to Cont6.
- Log Report: Make the report for Counter and Totalizer. Choose this column, and then the report will be presented as details described in **3.4 Event**.
- Reset MinMaxAve: In Report function, after logging the MinMaxAve data of AI and Math channels for one day for example, then reset historical data in order to logging new data for the next day.

Hysteresis: To avoid frequent relay activation, the relay hysteresis can set for 0.1% to 10% of full span (Low Scale to High Scale).

Note:

- The sampling rate of the recorder is fixed at 200 milliseconds, i.e. samples 5 measured data per second. If the logging speed is set at 1 second in Instant mode, the recorder logs using the last of five measured data values. For the same speed in Averaging mode, the recorder logs using the average of the five measured data values. For the same speed in the Maximum or Minimum mode, then the recorder logs using the maximum or minimum of the five measured data values.

| <u>Mode</u> | <u>Sampling Time</u> | <u>Logging (historical trend)</u> | <u>Display (real time)</u> |
|-------------|----------------------|-----------------------------------|-----------------------------|
| Instant | 200mS | the last of 5 measured data | the last of 5 measured data |
| Averaged | 200mS | the average of 5 measured data | the last of 5 measured data |
| Maximum | 200mS | the maximum of 5 measured data | the last of 5 measured data |
| Minimum | 200mS | the minimum of 5 measured data | the last of 5 measured data |

◆ *Press Back key to return to real-time display, all configurations will be memorized*

◆ The **Digital output DO card with 6 relays** can be set in Job1, Job2. It can be traced in **System Info** mode after installed into the Slot.

Digital input

Press **DI** key to select the Digital input. Define the name, Description, and set up the Event accordingly. Press directional keys < > at the bottom to select the channel.

Analog output

Press **AO** key to select the Analog output. Define 0-20mA or 4-20mA if it is current output card AO183I. Define 0-5V, 1-5V or 0-10V if it is voltage output card AO183V. Then define Expression and range.

Math input

Press **Math** key to select the Mathematics input. Except for Expression, it is similar to do the setting up for Analog input above.

Define the name, Description, and select Type, Log Method, Log Speed, Unit, Scale Low, Scale High, and Event.

Enter Expression column, it appears Source, Operator and a keyboard. The Source covers all available Analog inputs, Math inputs and Counters. The Operators are Mathematics expressions described below.

Use Source, Operator and keyboard to define the Math equation. Press directional keys < > at the bottom to select one from 18 available Math. Press **Back** key to memorize the Math settings.

The screenshot displays the configuration interface for a Math input. The top navigation bar includes 'DEMO', 'Math', and 'Math15'. A status bar on the right shows system metrics: 'evnt 48%', 'mem 96%', 'CF 88%', and the date '01/26/05'. The main configuration area contains the following fields:

- Name: Math15
- Desc: [Empty]
- Type: Disabl
- Log Method: Instant
- Speed: 1 S
- Expression: HI(AI3,AI9/2.0)
- Unit: [Empty]
- Low: -3276.8
- High: 3276.7

An 'Event' table is located below the main fields:

| No | Type | Setpoint | Job 1 | Job 2 | Hysteresis |
|----|------|----------|-----------|-----------|------------|
| 1 | No | 0.0 | Log Alarm | No Action | Off |
| 2 | No | 0.0 | Log Alarm | No Action | Off |
| 3 | No | 0.0 | Log Alarm | No Action | Off |
| 4 | No | 0.0 | Log Alarm | No Action | Off |

At the bottom of the screen, there are navigation keys: '<', '>', 'AI', 'DI', 'Math', and 'Back'.

Figure 4 – 3

If the Math option been ordered, the following Math functions are available in the Channel mode of configuration. The equation is used to produce derived variable by using measured data or computed data as variable. The result of Math can be displayed and stored. The Math expression / equation can be keyed in maximum 36 characters.

Note:

▲ To add the optional Math module (includes Counter & Totalizer features) in the field it is necessary to order a Boot ROM with this option. Then, open the housing and replace the Boot ROM.

Math Expressions and an example

| Expressions on recorder | Mathematics Functions |
|-------------------------|---|
| + | Addition |
| - | Subtraction |
| * | Multiplication |
| / | Division |
| SIN (x) | $\sin (x)$ |
| COS (x) | $\cos (x)$ |
| EXP (x) | e^x |
| SQRT (x) | Square root of x |
| LN (x) | $\log_e (x)$ |
| TG (x) | $\tan (x)$ |
| CTG (x) | $1/\tan (x)$ |
| ASIN (x) | $\text{Sin}^{-1} (x)$ |
| ACOS (x) | $\text{Cos}^{-1} (x)$ |
| ATG (x) | $\text{Tan}^{-1} (x)$ |
| LOG (x) | $\log_{10} (x)$ |
| ABS (x) | Absolute of x |
| SQ (x) | x^2 |
| ROUND (x) | The closest integral number to x |
| HI (x,y) | The bigger value between x and y |
| LO (x,y) | The smaller value between x and y |
| INV (x) | $1/x$ |
| PCT (x,Hi,Lo) | $\text{PCT \%} = x / \text{Hi-Lo}$, x: Target Value, Hi: High Value, Lo: Low Value |
| $x\%y$ | Remainder of x/y |
| x^y | x^y |
| POW (x,y) | x^y |

An example of Math

Three AI analog inputs and one Math channel: Set up a Math channel after setting up three analog inputs.

In **Channel** mode as **4.1 Channel**, press **Math** key to get into Math channel. Define the Name, Description, enable Type, define Log Speed, Log Method, and do Math Expression / Equation.

Then, select **Display** mode as **4.2 Display**. Define mode, Trend Direction, Background color. If Pens 1, 2, 3 have been used for three analog inputs, then select Pen 4 to be used for Math. Press **Enter** key under **Channel** column of Pen 4, then select MATH1. Define Color, Width of trend, DisplayHi and DisplayLo. Press the **Back** key twice to return to the beginning of display all configurations will be memorized; then the Math starts working.

4.2 Display

Press the **Back** key to return to the beginning of the Configuration mode. Select **Display** and press **Enter** key to get into Display mode. Display may have a maximum 6 Pages and each Page may display maximum 6 channels.

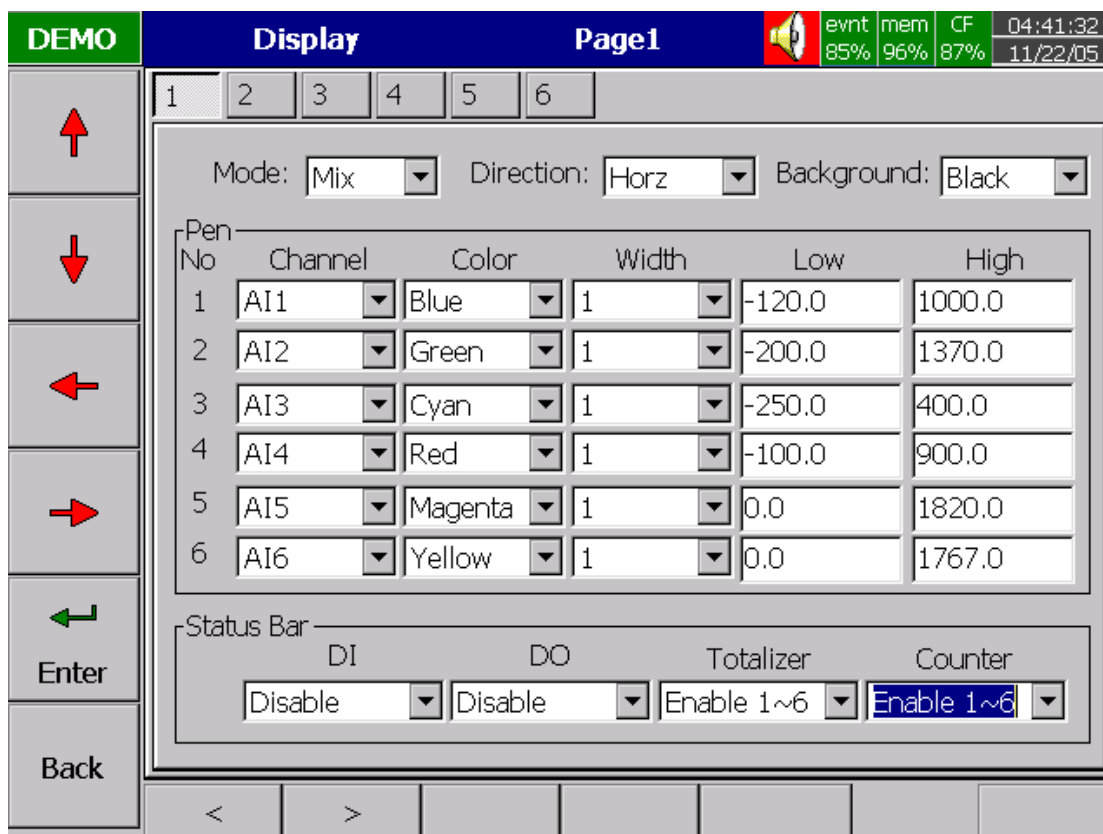


Figure 4 – 4

Mode: Defines the method of displaying data. Options are: Mix, Trend, Bar or Digital modes.

Direction: Selects the trend direction horizontal or vertical.

Background: Defines the background color of Trend mode in black or white

Pen: Defines a specific channel as a drawing pen, its color, width, DisplayHi and DisplayLo.

Channel: Selects a specific analog input AI or Mathematics Math, or selects Disable if a specific channel is not required.

Color: Selects the color for each pen.

Width: Selects the width of trend, 1-thin, 2-medium, 3-wide.

Low: Defines the low scale for a pen on the display.

High: Defines the high scale for a pen on the display.

StatusBar: For users convenience when viewing the status of Totalizer, Counter, DI or DO, the user may enable these items in the StatusBar.

For example, after enable Totalizer 1 - 6 and Counter 1 - 6, two extra bars of Totalizers and Counters will appear at the lower part of display.

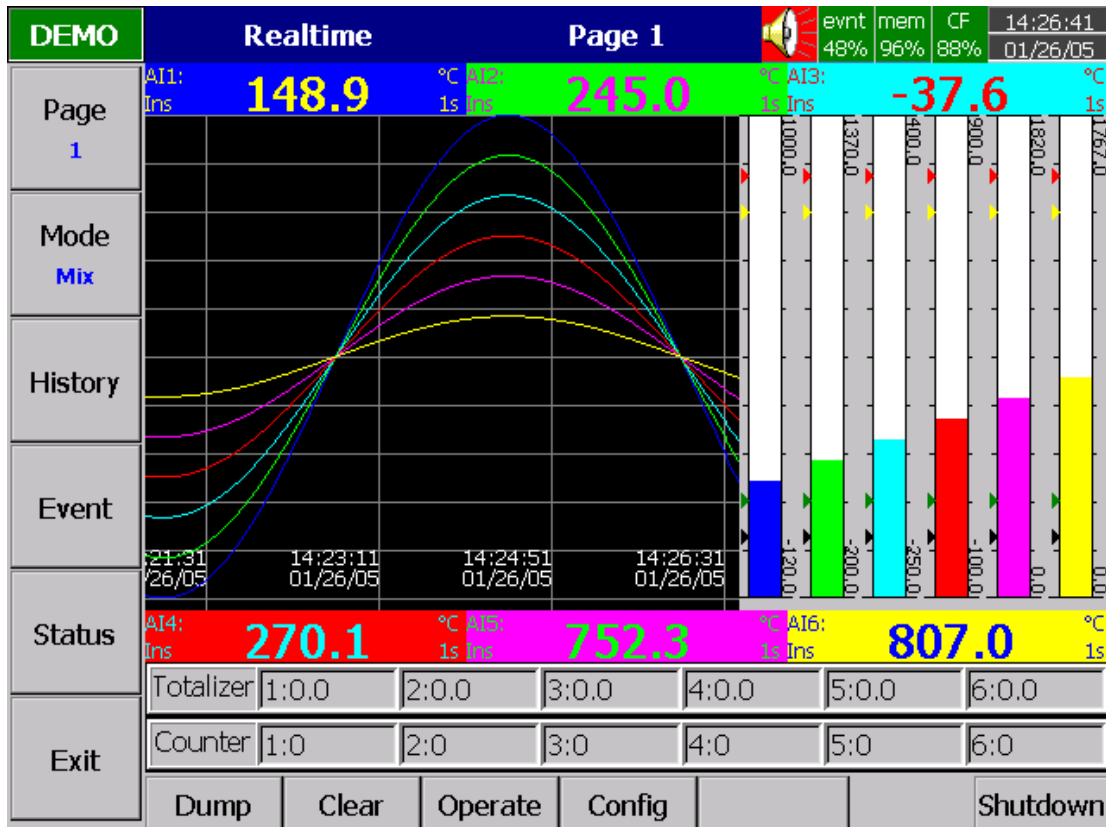


Figure 4 – 5

Note:

- ◆ To illustrate the difference between DisplayHi, DisplayLo and Scale Hi, Scale Low. Here is a typical example, with input 0-10V, Scale Low=0.00, Scale Hi=100.00, to have better resolution and vision on Bar, set DisplayLo=0.00, DisplayHi=50.00 so that the Bar displays from value 0.00 to 50.00.
- ◆ The decimal point is defined by Scale Hi and Scale Low, and not by DisplayHi, or DisplayLo.

4.3 Tools (Timer, Counter & Totalizer)

Press **Back** key, to return to the beginning of Configuration mode. Select **Tools**, then press **Enter** key to get into Tools mode. Timer, Counter and Totalizer are defined here.

Counter and Totalizer are available only if the optional Math module was ordered.

Timer

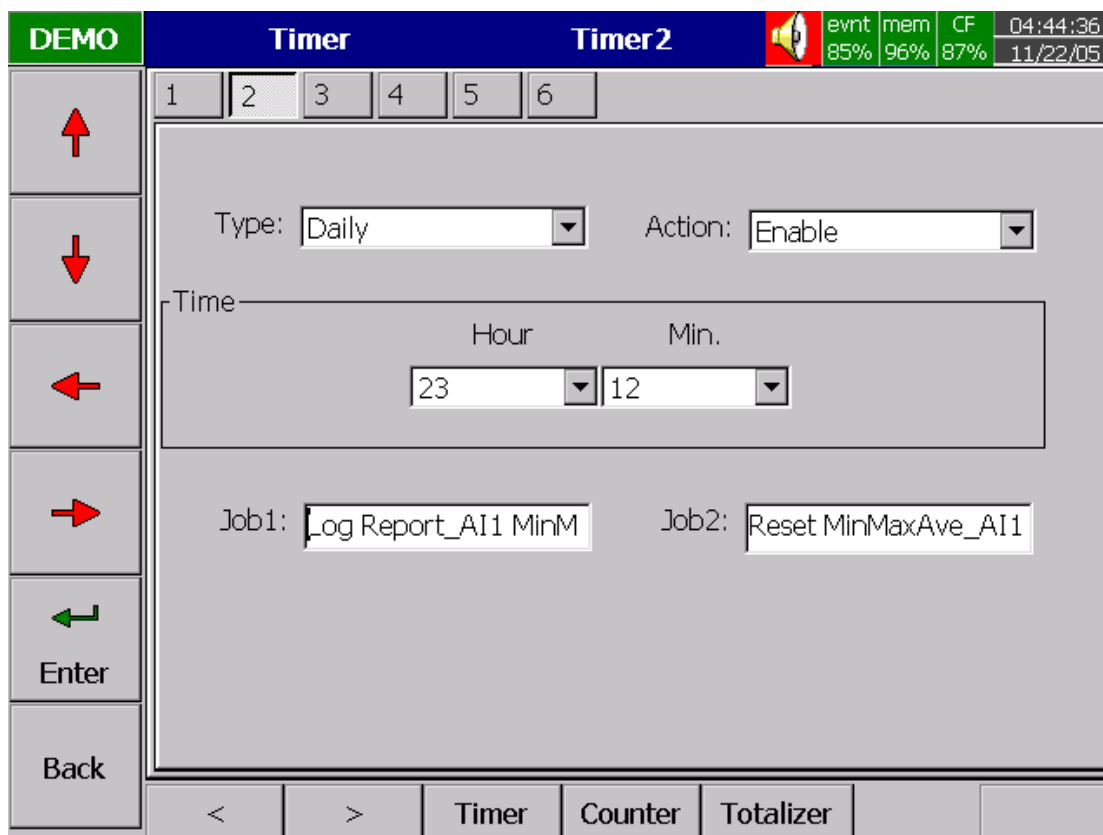


Figure 4 – 6

Press directional keys <> at the bottom to select from 1 to 6 available timers.

Type: Countdown, Repeat Countdown, Daily, Monthly or Weekly

Countdown: Defines the interval of time, e.g. days, hours, minutes and seconds. (not Real Time)

Repeat Countdown: Repeats the previous countdown.

Daily, Weekly or Monthly: The timer works in selected interval of Real Time.

Action: Disables or enables the timer.

Job1, Job2: various jobs as described in **4.1 Channel**, 2 jobs for each timer.

An example of Timer & Report: A staff plans to get a daily report from the recorder about the minimum, maximum and average values of the process every day. He needs to get into **Tools** mode of Configuration and do the following settings. After the production has finished, he can press **Event** key on the left hand side, and press **Mode** key to select **Report Daily** mode and get the report like **Figure 4-7**.

Timer1 to Timer 6:

Type: Daily Action: Enable

Time – Hour: 17 Min: 01

Job1: Log Report Target: AI1 MinMaxAve (to AI6 MinMaxAve)

Job2: Reset MinMaxAve (Reset historical data in order to logging new data for the next day.)

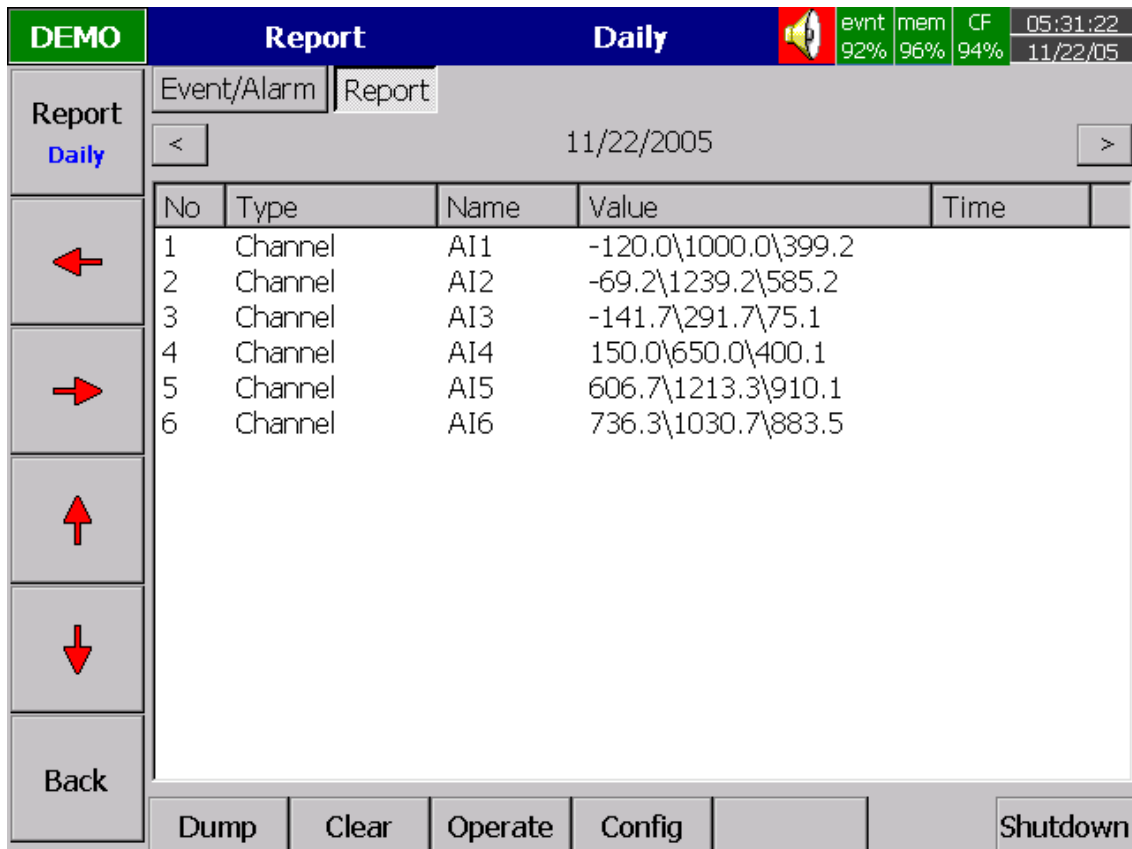


Figure 4 – 7

Counter

| Type | Setpoint | Job 1 | Job 2 |
|------|----------|------------------|-----------|
| H | 600 | Log Report_Cont1 | No Action |
| L | 100 | Log Alarm | No Action |

Figure 4 – 8

Press directional keys <> at the bottom to select one it from 1 to 6 available counters.

Name: Defines the name of counter.

Desc: Defines the description for a specific counter on the display.

Unit: Defines the unit of counter

Preset: Defines the preset value for the counter. The counter starts from a preset value.

Event: Defines the type, setpoint, Job1 or Job2.

Type: Select one of three options: None, Process Hi, Process Low

Setpoint: Defines the set point of process value to trigger the counter.

Job1, Job2: various jobs as described in **4.1 Channel**, 2 jobs for each counter

Totalizer

The screenshot shows the configuration interface for a totalizer. The title bar includes 'DEMO', 'Totalizer', and 'Tolz1'. The main configuration area includes the following fields:

- Name: Tolz1
- Desc: [Empty]
- Source: AI1
- Action: Enable
- Decimal: 1
- Period: Sec
- Unit: [Empty]
- Preset: 0.0

The 'Event' section contains the following table:

| No | Type | Setpoint | Job 1 | Job 2 |
|----|------|----------|-----------|-----------|
| 1 | H | 50000.0 | Log Alarm | No Action |
| 2 | L | 100.0 | Log Alarm | No Action |

At the bottom of the screen, there is a navigation bar with buttons for '<', '>', 'Timer', 'Counter', 'Totalizer', and a blank button.

Figure 4 – 9

Press directional keys < > at the bottom to select from 18 available totalizers.

Name: Defines the name of the totalizer.

Desc: Defines the description for a specific totalizer on the display.

Source: Select a specific analog input or Math input to be used for totalizing.

Action: Disables or enables the totalizer.

Decimal: Defines the decimal point for the totalizer.

Period: Selects second, minute or hour used for the totalizer.

Unit: Defines the unit of totalizing

Preset: Defines the preset value for the totalizer. The totalizer starts from a preset value.

Event: Defines the type, setpoint, Job1 or Job2.

Type: Select one of three options: None, Process Hi, Process Low

Setpoint: Defines the set point of process value to trigger the totalizer.

Job1, Job2: various jobs as described in **4.1 Channel**, 2 jobs for each totalizer.

An example of Totalizer:

A factory operates for 8 hours a day, and the staff wish to get the total volume of production from daily, weekly and monthly reports.

First, the user needs to enter into **Tools** mode, do the settings as follows, then totalizer starts to work from 8:30 am, and stops at 17:30 pm daily.

After production has finished, the user does the following: press **Event** key on the left hand side, and press **Mode** key to select Report mode. Finally, press **Report** key to choose daily, weekly or monthly report.

Timer1

| | | |
|--------------|---------------|----------------|
| Type: | Daily | Action: Enable |
| Time - Hour: | 8 Min: 30 | |
| Job1: | Reset Totalz | Target: Tolz1 |
| Job2: | Enable Totalz | Target: Tolz1 |

Timer2

| | | |
|--------------|----------------|----------------|
| Type: | Daily | Action: Enable |
| Time - Hour: | 17 Min: 30 | |
| Job1: | Disable Totalz | Target: Tolz1 |
| Job2: | Log Report | Target: Tolz1 |

Totalizer

| | | | |
|---------|------|----------------|-------------|
| Name: | xxxx | Desc: xxxxxx | |
| Source: | AI1 | Action: Enable | Decimal: 1 |
| Period: | Min | Unit: xxxx | Preset: 0.0 |
| Event | | | |

| <u>No</u> | <u>Type</u> | <u>Setpoint</u> | <u>Job1</u> | <u>Job2</u> |
|-----------|-------------|-----------------|-------------|-------------|
| 1 | Hi | xxxx | Log Alarm | Set DO on |
| 2 | Low | xxxx | Log Alarm | Set DO off |

The Weekly Report shows the following information:

The week's production volume: Monday: 990, Tuesday: 1010, Wednesday: 1020, Thursday: 1020, Friday: 980 respectively.

The weekly report shows production volume 5,020.

4.4 Instrument

Press **Back** key, to return to the beginning of Configuration mode. Select **Instrument** then press **Enter** key to get into Instrument mode.

The screenshot displays the 'Instrument' configuration menu. At the top, there's a status bar with 'DEMO' on the left, 'Instrument' in the center, and system metrics on the right: 'evnt 84%', 'mem 96%', 'CF 94%', and a timestamp '05:48:51' with '11/22/05' below it. A speaker icon is also present. The main menu area has a vertical list of navigation buttons on the left: Up, Down, Left, Right, Enter, and Back. The central area contains the following settings:

- Name: VR18
- Language: English
- Event Limit: 256
- Security: Normal
- Data Transfer: Dump and
- Keypad Sound: Minimum
- LCD Screensaver: 10Min.
- Sensor: Off & On: Keypad
- Communication PC Transfer: Ethernet
- IP: User Define
- IP Address: 192.168.0.111
- Subnet Mask: 255.255.255.0
- Default Gateway: 0.0.0.0

Figure 4 – 10

Instrument

Name: Assigns a name for the recorder in maximum 8 characters.

Language: English, Spanish, German, Italian, Polish, Japanese, Korean, Chinese (simplified) and Chinese (traditional) may be selected.

Event Limit: Selects the highest possible numbers 256, 512 or 1024 for events (including alarms).

Security: Select Normal or CFR-21 security.

- Normal security allows different users to key in a common password.
- The CFR-21 offers FDA 21 CFR part 11 Features providing more security
 - Define each user as Administrator, Supervisor or Operator with different authority to access the recorder and different passwords.
 - Time limit during operation; 10 minutes since last key action requires the user to key in password again.
 - Audit trail function to record the user, time and what operator actions.
 - Details explained in **4.6 Security & FDA 21 CFR part 11 Features**.

Data Transfer:

- Select Dump and Clear if the user wishes to clear the data on recorder after dumping data to PC or CF card.
- Select Transfer and Remain if the user wishes to have the data remain on recorder after transferring data to PC or CF card. This allows user to view data in the History View that has been dumped to CF card or transferred via Ethernet with Observer II software.

Keypad Sound: Selects the following four options: disable, minimum, medium or maximum

LCD:

Screensaver: To prolong the life of the LCD display, it is suggested the display turn-off time is set to 1, 10, 20, 30, 40, 50 or 60 minutes after the recorder is operated. The recorder continues to record data while it is in the Screensaver mode. The display turns on again by pressing any soft key. When an alarm occurs, it turns on the display as well. *The factory default setting for the Screensaver is 10 minutes.*

Sensor:

Off & On: Keypad; Turn off & on by keypad. If the Screensaver is set 10 minutes, the display turns off 10 minutes after hands off from the recorder, and it turns on again after the user presses the keypad.

Off & On: IR; Turn off & on by infrared sensor. If it is the same Screensaver setting, the display turns off 10 minutes after the user is away from the recorder and it turns on when the user approaches the recorder within 2 meters.

Off: IR, On: Keypad; Turn off by infrared sensor, and turn on by keypad. If it is the same Screensaver setting, the display turns off 10 minutes after the user is away from the recorder and it turns on again after the user presses the keypad.

Note:

- ◆ The IR (Infrared) detector works with the Screensaver; it cannot function alone. However, the Screensaver can function alone if the IR Sensor is disabled.
- ◆ The infrared IR sensor is an ingenious manner to prolong the lifetime of LCD display. It senses the movement of body temperature when a user approaches or walks away. (distance - approx. 2 meters.)

Communication

PCTransfer: Selects RS-232/RS-485/RS-422, or standard Ethernet communication.

RS-232, RS-485, RS-422:

Address: 0 to 247 nodes for RS-485

Baud Rate: Selects it from various Baud rates 1200, 2400, 4800, 9600, 19200, 38400, 57600 or 115200.

Data Format: Selects it from three different data formats.

Ethernet:

IP: Select **Automation** if the server on the network automatically allocates the IP address for the recorder. Select **User Define** to manually set a fixed address for the recorder. Two new columns will appear for keying in fixed addresses

IP Address: Defines the correct address of the recorder on the network

Subnet Mask: Defines the correct **SubnetMask** address on the network

Default Gateway: Different Gateway has different IP address on Ethernet.

Note:

- ▲ If Automation is selected, the IP address and SubnetMask are invisible. IP address can be found in **4.8 System Info** under Configuration. Because IP address *might be reallocated with new address by the server after power off and on*, the user defining fixed addresses is recommended.

4.5 Clock

Press **Back** key, to return to the beginning of Configuration mode. Selects **Clock** then presses the **Enter** key to get into Clock (Date/Time) mode to set up the local time.

Date Style: Selects either month/date/year or date/month/year

Date/Time: Set up the local time. Use directional keys going to the **Apply** column, and then press the **Enter** Key to apply it to the recorder.

Summer time / Daylight Savings: Summer time / Daylight Savings may be enabled and set to occur at specific dates.

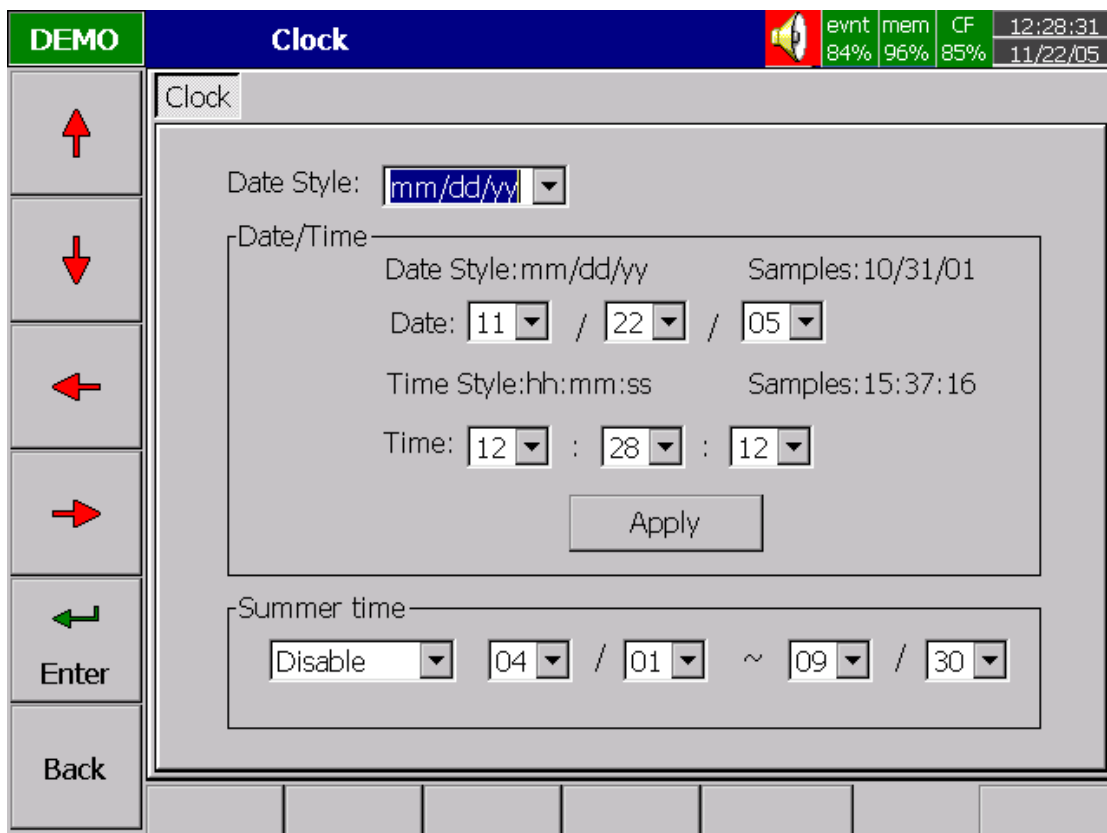


Figure 4 – 11

4.6 Normal Security & High Security (FDA 21 CFR part 11 Features)

In **4.4 Instrument**, select Normal security or higher security CFR-21.

With normal security selected a common password for all users is used; password maximum 8 characters. Once the password has been created the user needs to enter the password whenever **Config**, **Dump**, **Clear** or **Operate** soft keys are required. These keys enable the user to do configuration, dump data, clear data or manually operate the job.

When the higher security CFR-21 is selected the recorder operates under more restricted rules, many of which are required by **FDA 21 CFR part 11**. There are three operator levels, Administrator, Supervisor or Operator with a maximum of 30 user names and passwords. Each operator level has different authority to access recorder features & actions.

Time limit during operation: 10 minutes since last key action requires the user to key in password again. It also offers audit trail function to record the user, time and operator actions.

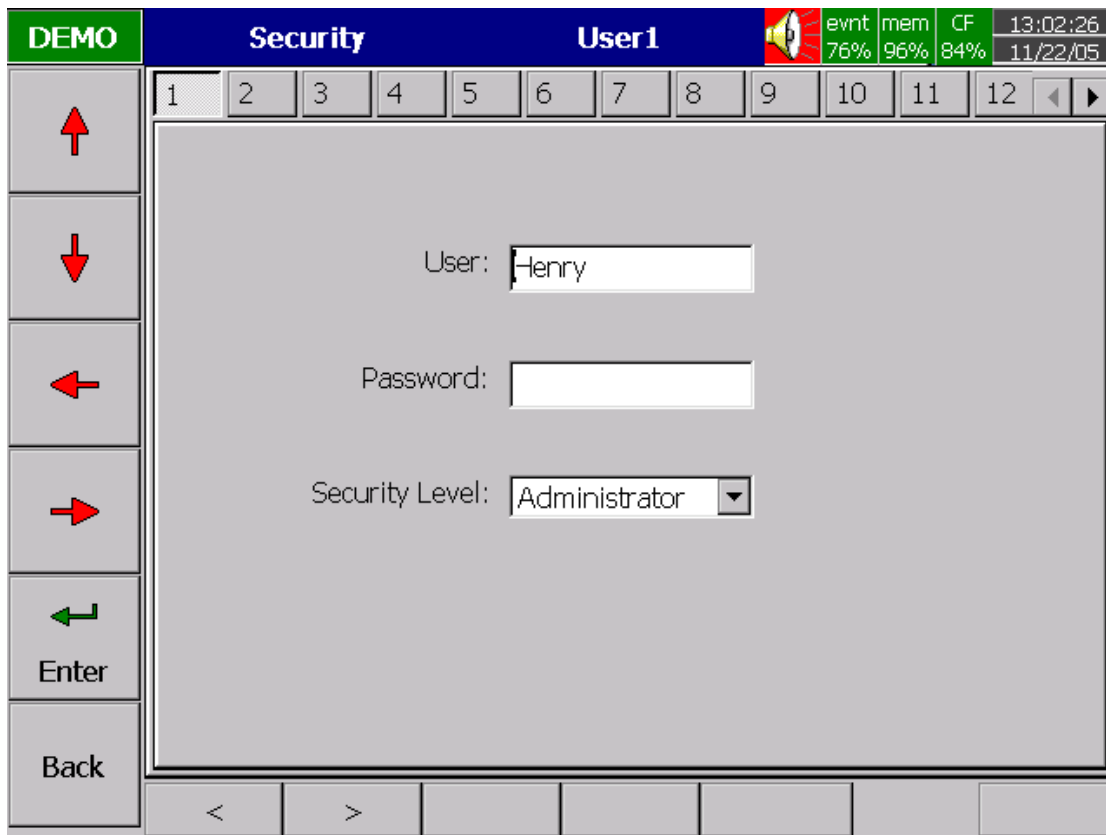


Figure 4 – 12

User Authority:

Administrator: Defines all user names including Supervisors and Operators for a total of 30 users. Administrator has full access to all keys and operations.

Supervisor: Access all the keys but no authority to define the user names.

Operator: Access to vertical keys to view the historical data, events and status, but no authority to access horizontal keys to do configuration, dump or clear data.

4.7 Demo

The Demo mode is a simulation mode used as a sales tool for demonstration purposes. It was set to simulate 18 AI analog inputs, 12 Math, 6 DI digital inputs and 6 DO digital outputs. **To start the automatic demonstration, first enable Demo mode, then turn the power off and on to make it effective. To stop the automatic demonstration and return to real mode with real inputs, first disable Demo mode, then turn the power off and on.**

4.8 System Info

The system information includes System version, memory, CF card, Ethernet IP address and Slots status.

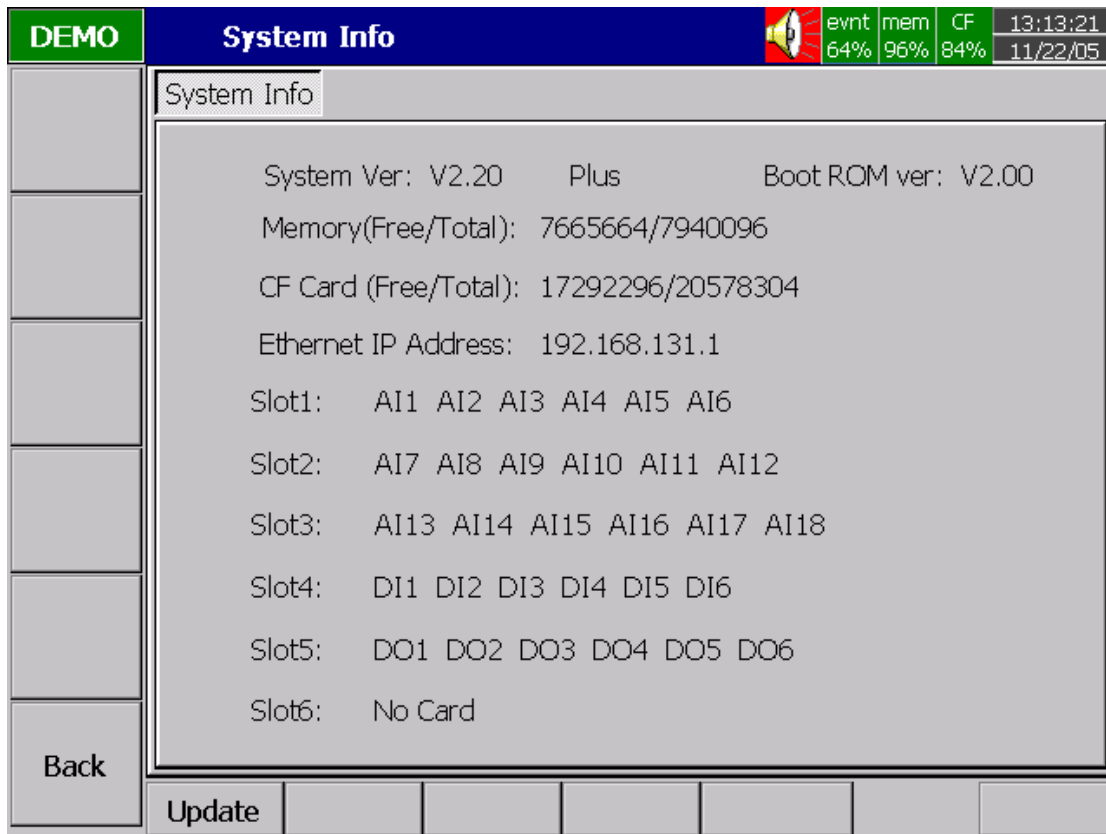


Figure 4 – 13

System Ver: It is the firmware version of the recorder. V2.20 means the present firmware version of recorder. Plus means with the option of Math, Counter, Totalizer & CFR-21 features.

Boot ROM ver: It is version of Boot ROM.

Memory (Free / Total): Indicates the percentage of free memory to total memory reserved on the recorder. 8 MB memory on board is reserved for storing measured data. A small icon on the top right indicates the percentage of free memory e.g.: mem 96%.

CF Card (Free / Total): Indicates the percentage of free memory to total memory of the Compact Flash card. e.g. CF 84%.

Ethernet IP Address: It is the present IP address of the recorder.

Slot 1 though 6: Indicates the status of all Slots and the cards been inserted in. The cards include Analog Input AI, Digital Input DI and Digital Output DO (6 relay card).

Update: The Update key is located at left lower side. It is the key to upgrade new firmware. After the new firmware is downloaded from a PC to the CF card insert the CF card in the VR18 CF slot. Then press this key to upgrade it. It may take a few seconds to finish the process.

4.9 A configuration example

Here is a process required for a paperless recorder with 3-channels of 4-20mA input, 6-relay outputs and Ethernet communication for real-time monitoring.

- With, Analog input card **AI183**, not yet fitted into rear slot, set up 4-20mA input according to **2.3 Setup input and output cards**, and then plug it into rear SLOT 1.
- Plug 6-relay output card **DO181** into rear SLOT 2.
- Do the wiring and installation onto panel.
- Set up the extensive PC software **Observer II** to PC, then power on the recorder.
- Open the front cover at the bottom side, then 5 soft keys appear.
 - Press **Config** key to do Configuration.
 - Press **Enter** key to get into **Channel** mode. Do settings according to **4.1 Channel**. Define the names for each channel, choose Log speed 1S, Method Instant, Range 4.000~20.000, Scale Unit %, Low 0.00 and High 100.00. Define the Event (alarm) High alarm H for Channel 1, 2 & 3, and then define Job1 with Log alarm.
 - Then, do the rest of the settings according to **4.2 Display**, **4.3 Tools**, **4.4 Instrument** and **4.5 Clock**. If the IP address of the recorder is fixed for Ethernet communication, (not automatically assigned by the server), then the user needs to define IP as User Defined. Then set up the IP address and Subnet Mask in **4.4 Instrument**.
- The recorder is now ready for real-time monitoring and data acquisition.

If the user does not need PC communication and intends to read measured data from the CF card on a PC, then install the basic software **Observer I** in the PC, and add a CF card reader on USB port of PC.

*To read the configuration and measured data on CF card for the first time, it is necessary to press the **Save** key to save configurations first, and then press the **Dump** key to Dump measured data from the recorder to CF card before inserting it into the CF card reader.*

If VR18 configuration has been changed, it is necessary to press both keys before inserting the CF card into the reader. If the configuration remains unchanged, to dump measured data press the **Dump** key, do not press the **Save** key again. After that, the measured data can be seen in trend or Excel format on PC.

A 32 MB CF card is provided as standard with 256MB and 1GB CF cards optional.

5. PC software and Communication configuration

5.1 Observer I & Observer II PC software guide

Observer I & II software are used in conjunction with the VR18 to archive, analyze measured data from the recorder and to do recorder configuration through PC.

This is simple guide for PC software. After completing the Set up procedure the user may view HELP and use it as an instruction manual.

Software: These programs are Windows 98, NT, 2000 and XP compatible.

Hardware requirements are shown below.

PC with Minimum 200 MHz processor, 64 MB RAM

100 MB free space in the hard disk.

RS 232 serial port/ Network adopter RJ 45 female/ USB port and CF reader

Their different applications are:

VR18 without communication: Observer I: Basic software is supplied with each recorder to view measured data and VR18 configuration read via CF card.

VR18 with communication: Observer II: Extensive software is an optional software package with the same features as Observer I and in addition allowing:

- Communicate over Ethernet or optional RS/232/422/485 Modbus
- Import Real Time Data from VR18 over Modbus or Ethernet

Observer I contains two components



Config_Viewer



Hist_Viewer

Configuration: The user may receive configuration from the recorder via CF card, change recorder configuration on PC and send modified configuration back to the recorder via CF card.

Historical Viewer: Receives and views historical data stored by the recorder and Dumped to the CF card,

Observer II contains three components



The **Configuration** and **Historical Viewer** are the same as described in Observer I. However Observer II allows data dump via CF card as with Observer I OR via Observer II with Ethernet or RS232/422/485.

Real-time Viewer: Receives and views real-time data measured by the recorder. When setting up a new project in Real-time Viewer, click the icon “ Configuration data, and do the configuration for real-time viewing on the PC.

When the recorder is communicating with a PC via Ethernet or RS-232/422/485, Observer II is able to monitor real-time measured data “ Received” from the recorder. The real-time measured data can be viewed in different formats: digital, trend, bar plus Event/Alarm list can be displayed in individually or in groups.

While running Real-Time Viewer the Trend view can be configured for various time periods. Changing trend view time periods is easy and all data since Observer II began communicating with recorder is available – dependent upon PC memory.

Note:

Ethernet is the standard communication with this instrument. To enable Ethernet functions, it is required to order the extensive software Observer II.

- ◆ The configuration of Real-time Viewer is set in the PC. This is different from the configuration of Historical Viewer, which is the same as the recorder [trend view time setup].
- ◆ With Observer II it is required to key in IP address of recorder. This IP address can be found in **4.8 System Info** mode under Configuration.

Install Observer Software

Run the setup exe available on CD supplied and follow on screen instructions. At any point in time only one version of Observer, either I or II may exist in a PC. If user install new version of observer software, old version will be deleted automatically during installation of software.

















Uninstall Observer Software

This is to remove Observer software from PC. Observer I or Observer II may be uninstalled from PC any time from the following two ways

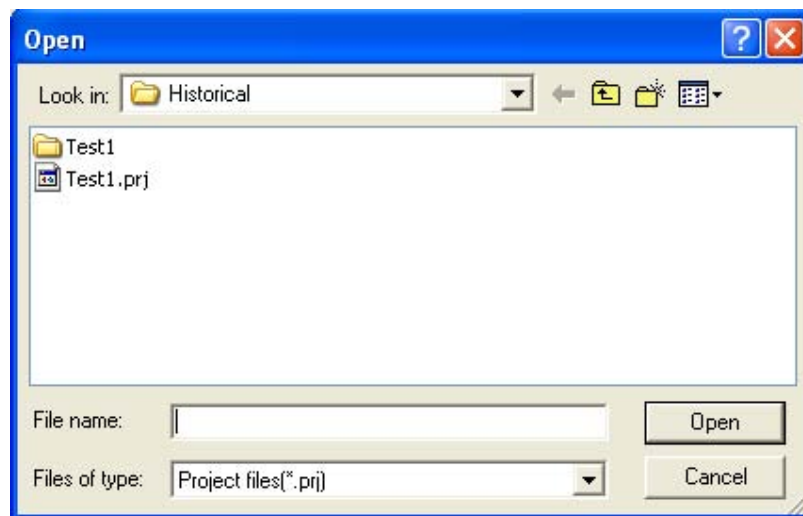
Control panel- Add/remove programs-observer I/observer II

Start –Programs-Observer I / Observer II / Uninstall

Tool bar

-  To open new project
-  To open existing project file
-  To save the project file settings in PC
-  To delete the project file from PC
-  To select bank (CF card/ Ethernet / RS 232)
-  To select the channel (AI/AO/DI/DO/MATH)
-  To select display
-  To select tools (Timer/Counter/ Totalizer)
-  To select instrument details
-  To select system information (Type of cards available at slots, system version info)
-  Clock summer settings
-  To set password
-  Receive configuration (CF reader/RS 232/Ethernet)
-  Send configuration (CF card/RS 232/Ethernet)

If Observer software is already configured in the PC, select *.prj file to see a listing of all projects.



For the first time configuration you can cancel the above window and select new project



Enter the name of the project.

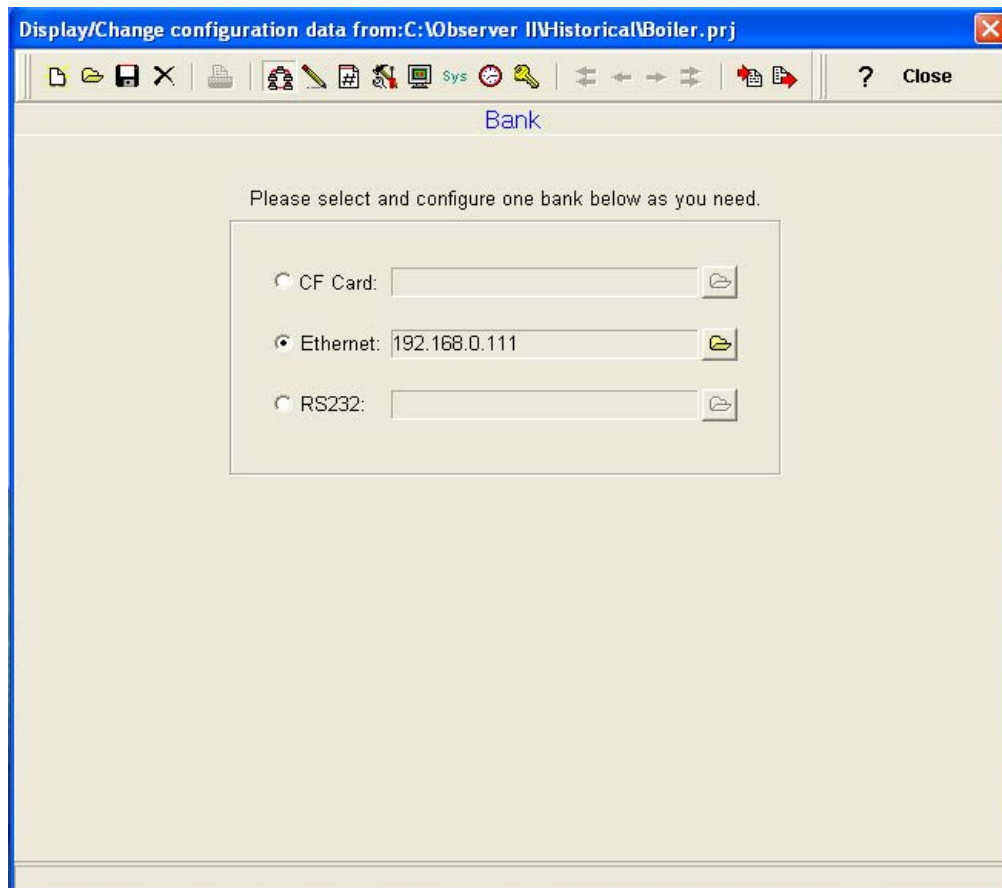


Bank

This is used to select physical connection between the recorder and PC.

Three options are available

1. CF card
2. Ethernet
3. RS 232



32 MB CF card shall be supplied along with the recorder. Standard Ethernet port (RJ 45 female) shall be available at the recorder. RS 232/ RS485 is offered as an option.

5.2 Ethernet Configuration (Observer II)

It is possible to use PC software **Observer II** for data logging from multiple units of recorders connected on standard Ethernet. Total number of devices that can be connected depends on the hardware interface selected for the application. For example, 255 hardware devices can be connected on Ethernet. Maximum 1024 tags can be configured at Observer II for data logging, archiving and analysis. The tags cover AI, Math, DI, DO, Counter & Totalizer.

1. Make sure that network adapter in PC is properly configured. IP address, Subnet mask and Gateway should be configured at the PC for using Observer II program. Please contact System administrator to set Unique IP address for the PC.
2. Install Observer II application software in PC. The software may be installed from setup available in the CD supplied as per the order.
3. Ethernet configuration at Recorder

Please refer to **4.4 Instrument** entering IP address, subnet mask and gateway address manually at the recorder.

Gateway refers to a device on a network that sends local area traffic to other networks.

Subnet mask numbers help to define the relationship between host and rest of the network.

For every LAN, the Network administrator shall define Subnet mask and Gateway. Obtain subnet mask and gateway address for the LAN at the place where the recorder to be connected. Enter these details at the Recorder manually using front buttons.

By default, subnet mask address: 255.255.255.0

By default, Gate way: 0.0.0.0

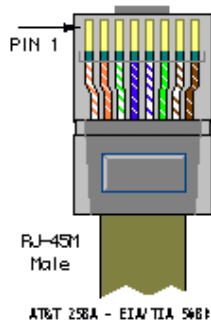
Allocate the Unique IP address to the recorder and enter IP address at the recorder manually. Contact System administrator for obtaining free IP address available at user LAN. Naming duplicate IP address may disable the communication between the recorder and PC/LAN HUB.

4. Local area network uses UTP cable for Ethernet connectivity. Maximum UTP cable distance between the recorder and LAN/HUB/PC should be less than 100 Meters. If the distance is more than 100 Meters, additional LAN accessories/equipments may be required for increasing signal strength. Please contact network administrator for more information on extending LAN.
5. Two different types of cables shall be used for connecting the recorder on Ethernet as follows.

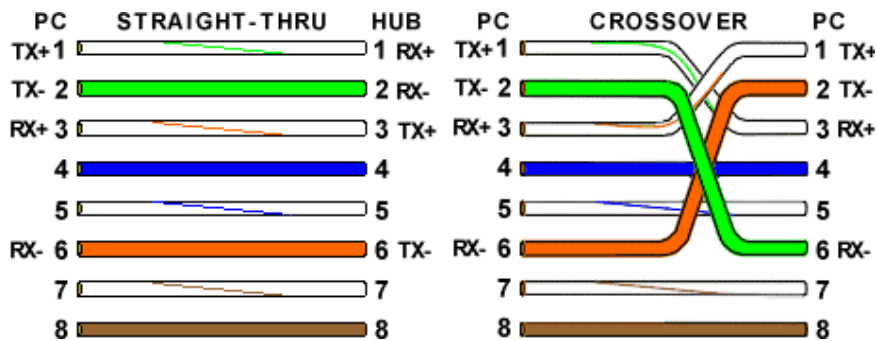
For connecting the recorder to LAN HUB, then standard straight-through Ethernet cable should be used.

For connecting the recorder to PC/Notebook directly, then a crossover Ethernet cable must be used.

| Straight Through Cable VR18-LAN/HUB | |
|--|-----------|
| RJ-45 PIN | RJ-45 PIN |
| 1 Tx+ | 1 Rc+ |
| 2 Tx- | 2 Rc- |
| 3 Rc+ | 3 Tx+ |
| 6 Rc- | 6 Tx- |



| Crossover Cable VR18-PC/Notebook | |
|-------------------------------------|-----------|
| RJ-45 PIN | RJ-45 PIN |
| 1 Rx+ | 3 Tx+ |
| 2 Rc- | 6 Tx- |
| 3 Tx+ | 1 Rc+ |
| 6 Tx- | 2 Rc- |



- Connect proper UTP Ethernet cable as per the requirements and observe the communication status between the Recorder and PC/LAN HUB at the LED's dedicated for the purpose near female RJ 45 connectors.

Recorder side

Link (Green LED)

Green lit: Cable connected between the recorder and PC/LAN HUB

Green Off: No Link between the recorder and PC/LAN HUB

Tx/Rx


Orange Lit continuous: No cable connection

Orange slow blink: Communication established between recorder & PC/LAN HUB

- If the communication between the recorder and PC/LAN HUB is successful, then start Observer II in the PC as follows

Start-Programs-Observer II – Configuration

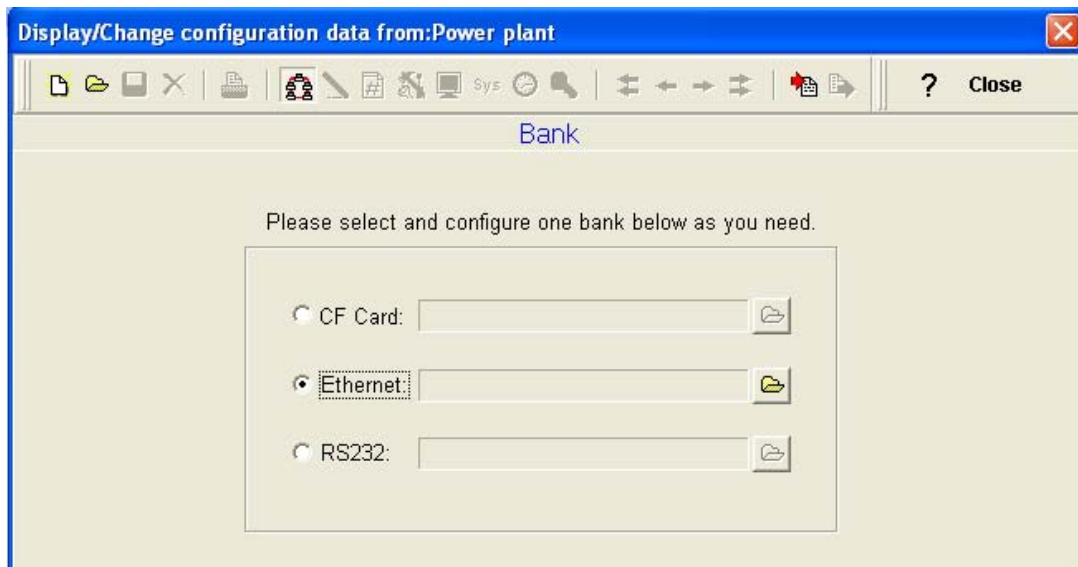
For the first time, Under Historical folder .prj file shall not be available.


Open new file 

Enter new name for the project, i.e. “Boiler”

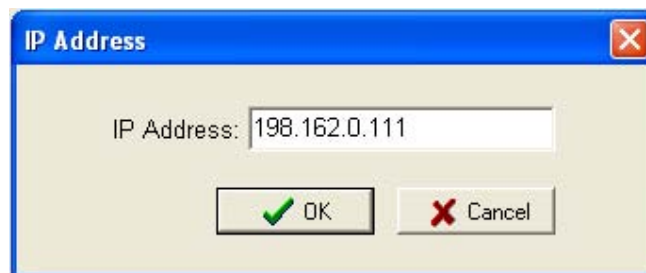


Select Ethernet in the Bank by using radial button



Open for Ethernet connection 

Enter the IP address of the Recorder



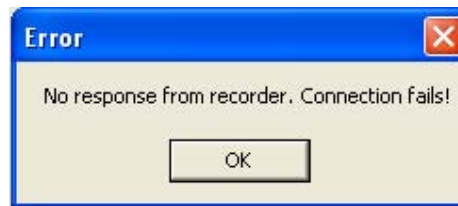
System will ask "Do you want to receive configuration data now? (Y/N)"

Click on "Yes" to upload the recorder configurations to PC.

If Upload is successful, it shows message as “Configuration successful” and all the configuration settings of the recorder are now available at PC. The information includes all channel details of Input/Output cards as per Jumper/switch settings on the modules.



If Upload is unsuccessful, it shown message as “No response from Recorder, connection fails”.



If this is the case, please check the Ethernet cable connections at both the recorder and PC/LAN HUB side. Also make sure that green communication LED available for proper firm connection at RJ 45 connector.

If communication cannot be established between the recorder & PC;


Check again Subnet mask and gateway address at the recorder & PC.

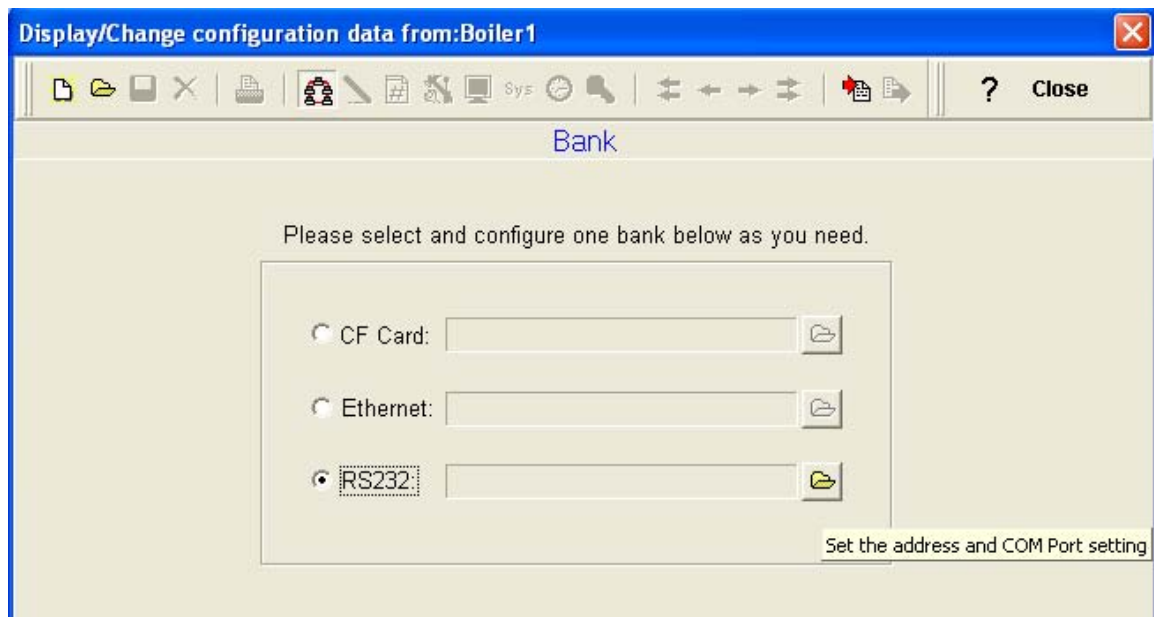
Contact Network/ System administrator for proper Ethernet configuration of the recorder & PC.

Please note that recorder should have unique IP address in the network and PC being used for Observer II shall have separated Unique IP address in the network.

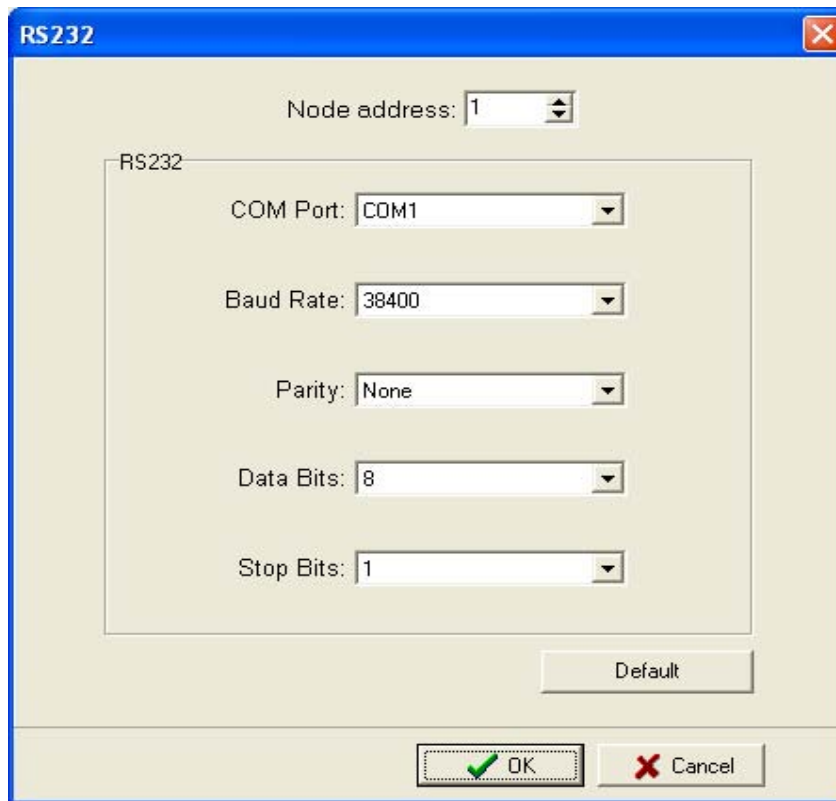
5.3 RS 232, RS485, RS422 Configuration

It is possible to use PC software Observer II for data logging from multiple VR18 recorders connected on network RS 485. Total number of devices that can be connected depends on the hardware interface selected for the application. For example, 247 hardware devices can be configured on RS 485. Maximum 1024 tags can be configured at Observer software for data logging, archiving and analysis. The tags cover AI, Math, DI, DO, Counter & Totalizer.

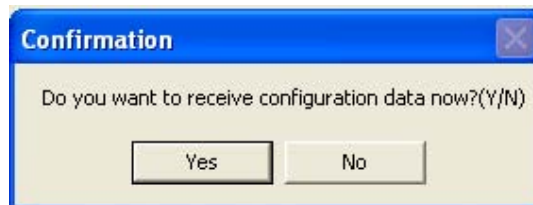
1. Make sure that RS 232 port is available at recorder. Normally it will be D9 male.
2. Also make sure that RS 232 port available at PC where observer software is installed.
3. Please refer to **2.5 RS 232/RS 485/ RS 422 wiring** in details.
4. Set RS 232 communication settings at the recorder manually. Please refer to **4.4 Instrument** and select RS 232 at PC transfer. Set RS 232 communication details manually at the recorder. Please note that press Back Key to save the changes at the recorder. Switch off the recorder power supply, then switch on once again and make sure that RS 232 communication details are properly saved in the recorder.
5. Connect RS 232 cable between the recorder and PC. Please refer to **2.5 RS-232 wiring** details.
6. Select RS 232 in the bank as below through radial button RS232
7. Click on  for RS 232 communication settings.



8. Set communication parameters for RS 232 communication at PC.

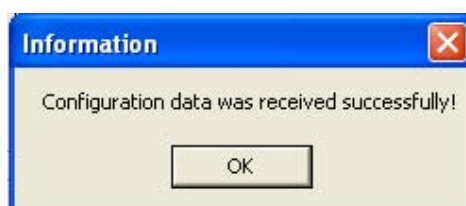


9. Click on OK after setting all above details. By default Node address is 1. If any change is there for the node address, then it should be set at recorder manually then enter the same node address in the above configuration.



10. Click on “Yes” to upload the recorder configurations to PC.

11. If Upload is successful, it shows message as “Configuration successful” and all the configuration settings of VR18 recorder now available at PC. The information includes all channel details of Input/Output cards as per Jumper/switch settings on each module.



If Upload is not success, it shown message as “No response from Recorder, connection fails”.



If this is the case, please check the RS 232 cable connections at both the recorder and PC. Also make sure that green communication LED available for proper firm connection at back RS 232 port available at recorder backside.

If still communication is not established between the recorder & PC, then once again check Node address at the recorder. If more than one recorder is connected in RS 485/ RS 422 network, make sure that all the devices have unique address. Check the communication settings at the individual recorders manually.

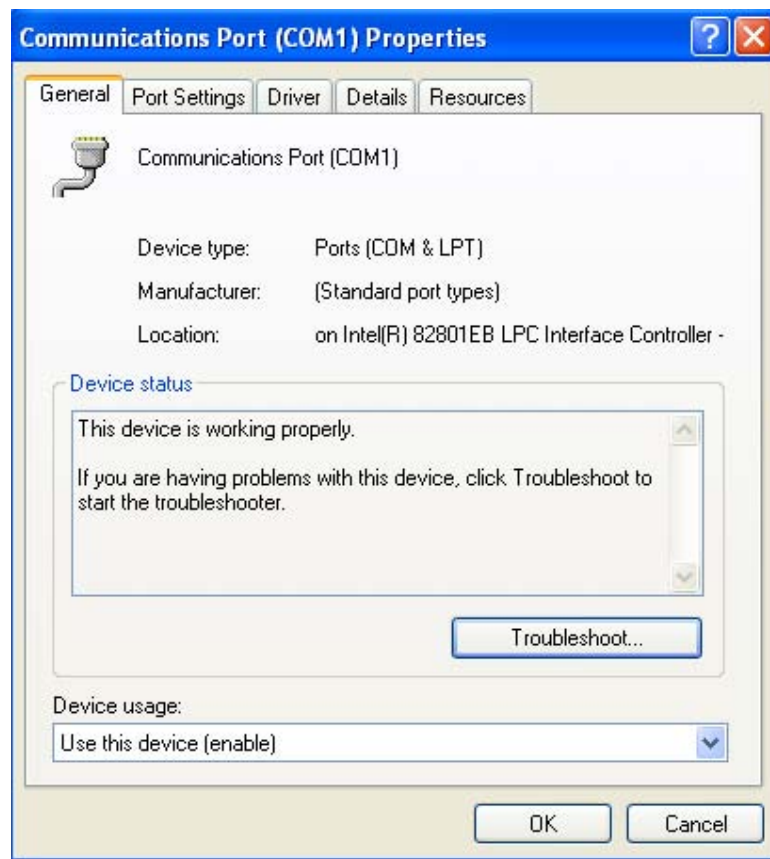
If the converter SNA 10A is used for converting RS 485/ RS 422 to RS 232, then make sure that Dipswitches are correctly set for the communication details.

If RS 485/ RS 422 is used for connecting recorders, then make sure that last node is less than 1000 meters from the PC. Also make sure that STP cable is being used for RS 485 connections.

In some computers, COM 1 and COM 2 have been used for other devices. So it is required to carefully check whether RS 232 cable is connected to proper communication port of PC or not.

It is important to check COM port of PC to see whether it been properly set.

My computer-Properties-Hardware-Device Manager – Ports – COM 1 – Properties

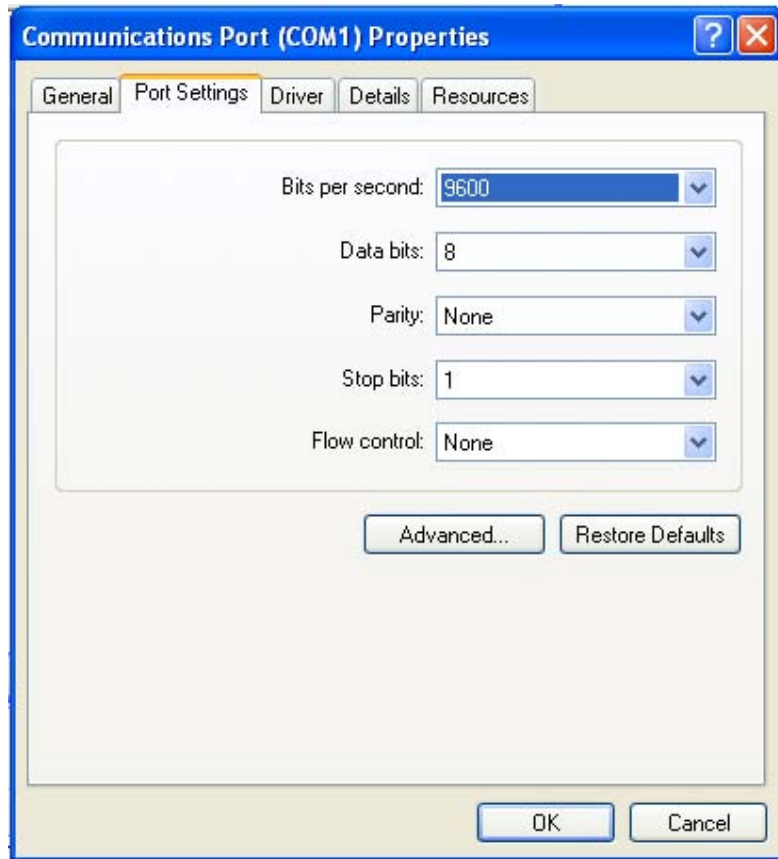


Device usage: It should be enabled

Device status: The device is working properly.

If above conditions are not met, then RS 232 port is having problem at PC. Contact system administrator for replacing the port or updating driver properly.

If communication is still not established, user can try setting up Observer software in another PC where the COM port is performing properly.




Make sure that RS 232 communication setting at the recorder and PC are set with the same values.

5.4 CF card Configuration

1. As standard a 32 MB CF card is supplied with the recorder; higher capacity cards are available.
2. Save configurations from recorder to CF card at Recorder.
Configuration – Save.
This step will make sure that all IO cards information as per jumper and Dipswitch selection will be saved in to the CF card.
3. Use CF reader to read the recorder configuration on CF card in Observer software. CF readers are typically available for use at USB port and are available from a variety of retail stores.

Please note that all standard CF readers from major vendors will be detected automatically as mass storage devices by the Win XP operating system. If you are using any other operating system like Windows 98, windows ME, Windows NT and Windows 2000, then mass storage device may not be detected and you have to install the driver for the CF reader. Driver CD shall be shipped along with Observer software for configuration of CF card at PC. Please note that, you need to configure CF card driver only if operating system not detecting mass storage device.

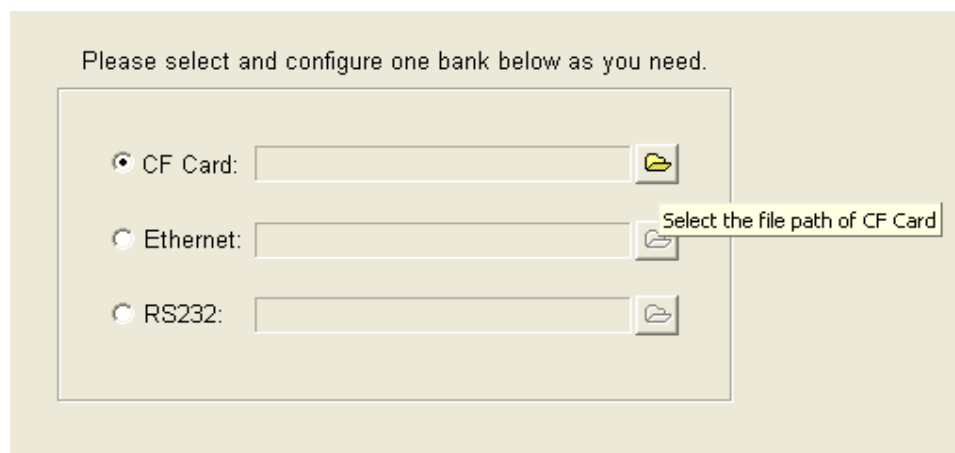
4. Once the PC detects CF reader along with CF card it will appear as removable drive at the computer.
5. Start Observer program, Ex: Start-Programs-Observer 1 - Configuration


Open new file 

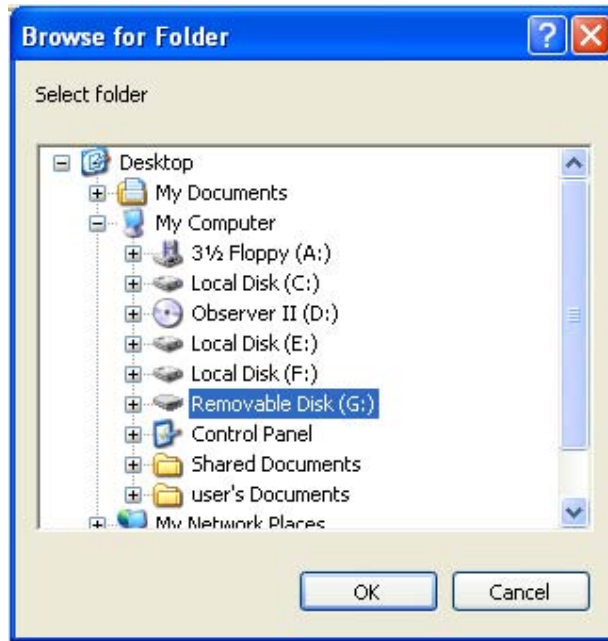
Enter new name for the project, i.e. “Boiler”



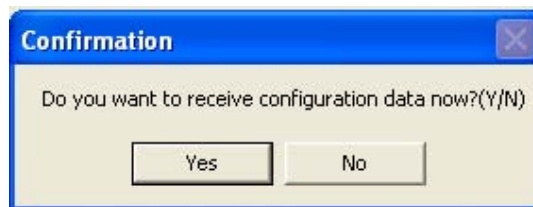
6. Select CF card using radial button



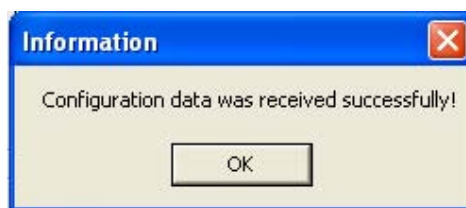
7. Click on  to set CF path to receive the configuration data available in CF card.



8. Click on Yes to receive the configuration data from CF card to PC.



9. If Upload is successful, it shows message as “Configuration successful” and all the configuration settings of the recorder now available at PC. The information includes all channel details of Input/Output cards as per Jumper/switch settings.



10. If Upload is unsuccessful, it shown error message as “Configuration file does not exist”. This message indicates that configuration information is not available in the CF card. Check correct path of CF card is selected.

If still problem exists, check the files available in the CF card at PC. At least 2 files by name IO and RECORDER should be available. If the files are not available, then recorder configuration data is not properly saved in the CF card. Repeat process starting at Step 2.



5.5 Configuration in Real-Time Viewer



Configuration data

It is used to define the configuration of the recorder for Real-Time Viewer. Please note that the configuration of Real-Time Viewer can be redefined and independent to the configuration of recorder itself.

Display/Change configuration data from: C:\Observer II\RealtimeWin.prj

Close

Add Modify Delete

| Tag Name | Bank | Node/IP | Tag Type | Device Type | Addr... | EngHi | EngLo | Unit | Deci... | Alarm1 | SP1 |
|----------|------|---------------|----------|-------------|---------|---------|---------|------|---------|--------|------|
| AI1 | 1 | 192.168.0.111 | VR18 | Channel1 | | 4553.6 | -199... | °C | 1 | Hi | 24.0 |
| AI2 | 1 | 192.168.0.111 | VR18 | Channel2 | | 4553.6 | -199... | °C | 1 | No | |
| AI3 | 1 | 192.168.0.111 | VR18 | Channel3 | | 4553.6 | -199... | °C | 1 | No | |
| DI1 | 1 | 192.168.0.111 | VR18 | DI1 | | 65535 | 0 | | 0 | No | |
| DI2 | 1 | 192.168.0.111 | VR18 | DI2 | | 65535 | 0 | | 0 | No | |
| DI3 | 1 | 192.168.0.111 | VR18 | DI3 | | 65535 | 0 | | 0 | No | |
| DI4 | 1 | 192.168.0.111 | VR18 | DI4 | | 65535 | 0 | | 0 | No | |
| DI5 | 1 | 192.168.0.111 | VR18 | DI5 | | 65535 | 0 | | 0 | No | |
| DI6 | 1 | 192.168.0.111 | VR18 | DI6 | | 65535 | 0 | | 0 | No | |
| DO1 | 1 | 192.168.0.111 | VR18 | DO1 | | 65535 | 0 | | 0 | No | |
| DO2 | 1 | 192.168.0.111 | VR18 | DO2 | | 65535 | 0 | | 0 | No | |
| DO3 | 1 | 192.168.0.111 | VR18 | DO3 | | 65535 | 0 | | 0 | No | |
| DO4 | 1 | 192.168.0.111 | VR18 | DO4 | | 65535 | 0 | | 0 | No | |
| DO5 | 1 | 192.168.0.111 | VR18 | DO5 | | 65535 | 0 | | 0 | No | |
| DO6 | 1 | 192.168.0.111 | VR18 | DO6 | | 65535 | 0 | | 0 | No | |
| Cont1 | 1 | 192.168.0.111 | VR18 | Counter1 | | 65535 | 0 | | 0 | No | |
| Cont2 | 1 | 192.168.0.111 | VR18 | Counter2 | | 65535 | 0 | | 0 | No | |
| Cont3 | 1 | 192.168.0.111 | VR18 | Counter3 | | 65535 | 0 | | 0 | No | |
| Cont4 | 1 | 192.168.0.111 | VR18 | Counter4 | | 65535 | 0 | | 0 | No | |
| Cont5 | 1 | 192.168.0.111 | VR18 | Counter5 | | 65535 | 0 | | 0 | No | |
| Cont6 | 1 | 192.168.0.111 | VR18 | Counter6 | | 65535 | 0 | | 0 | No | |
| Tolz1 | 1 | 192.168.0.111 | VR18 | Totalizer1 | | 4294... | 0.0 | | 1 | No | |
| Tolz2 | 1 | 192.168.0.111 | VR18 | Totalizer2 | | 4294... | 0.0 | | 1 | No | |
| Tolz3 | 1 | 192.168.0.111 | VR18 | Totalizer3 | | 4294... | 0.0 | | 1 | No | |
| Tolz4 | 1 | 192.168.0.111 | VR18 | Totalizer4 | | 4294... | 0.0 | | 1 | No | |
| Tolz5 | 1 | 192.168.0.111 | VR18 | Totalizer5 | | 4294... | 0.0 | | 1 | No | |
| Tolz6 | 1 | 192.168.0.111 | VR18 | Totalizer6 | | 4294... | 0.0 | | 1 | No | |

1 items selected

Double click on channel in the above spreadsheet to show the following Modify tag data with email configuration.

If auto-update option is selected in modify tag data as shown in following screen, then all the settings done at the channel for events will appear here. If it is not selected, then user can configure manually for different set points in order to generating alarm emails.

Modify tag data

Auto-update

Tag Type: VR18 Tag Name: AI1

Bank: 1 Device Type: Channel1

Protocol: Modbus_TCP LogSpeed: 1 S

IP Address: 192.168.0.111 LogMethod: Instant

| Alarm | | | Engineering |
|--------|----------|------------|------------------------------|
| Type | Setpoint | Job | |
| 1 Hi | 24.0 | Send Email | High: 4553.6 Unit: °C |
| 2 HIHi | 26.0 | Send Email | Low: -1999.9 Decimal: 1 |
| 3 No | | No Action | |
| 4 No | | No Action | |

OK Cancel

Select Send email option for the job as shown above.

The Email on event will be received like this,

Type: HiAlarm
 Source: AI1
 ActiveTime: 12/12/20059:49:59AM
 Value: 23.8



Option: Three options of Share, Email and Communication are to be defined. It is mainly to set email configuration and real time log speed.

Option

Share Email Communication

Please fill in the blanks so the email function can be activated.

SMTP Server

Host: brainchild.com.tw

Port: 25

User: Henry

Address

From: sales@brainchild.com.tw

To: +

service@brainchild.com.tw -

OK Cancel

Share: Share/do not share options are available for user selection. If share option is selected, then Observer data available in the computer can be shared from other computers. On selection of the share data, shared folder will be created in C:\Observer.

For example, you have one recorder and wish to analyze historical data at different computer. While opening project in the second computer, directly link to the project file available under C:\Observer through network configuration. This will minimize the data transfer between recorder and the computers and make it more efficient by using available resources through network configurations.

Email: The default Port number 25 is used to send email from STMP server. If your network administrator configured different port in your LAN for accessing internet/email, then you have to modify the port number accordingly.

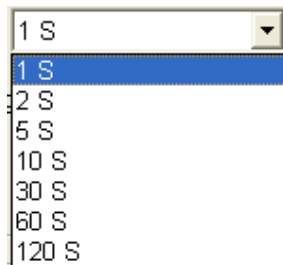
To send an email for any event, the procedure is as follows.

Set SMTP server details as below. Please contact system or network administrator for the server details if your computer is connected in LAN.


Host, Port, User name, From: Sender email address

To: Receiver email address (Max.10 email addresses can be selected)

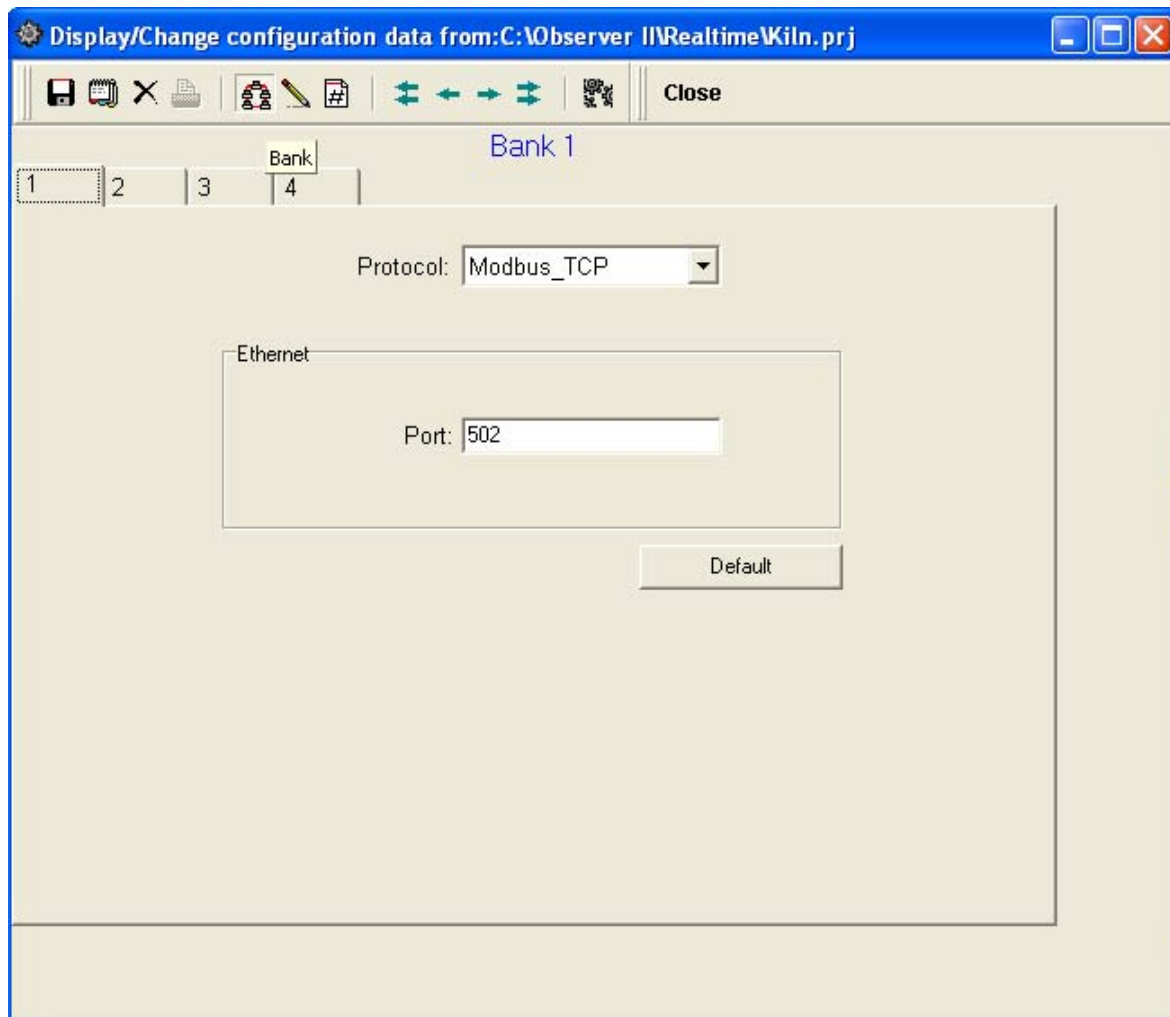
Communication: It is used to set data display time for Real-Time Viewer. User can select one from the following for real time monitoring.



For example, if recorder and Observer are located at different locations connected through Ethernet across different gateways, this option is used to set the communication time. When 60 S is selected Observer will exchange data with the recorder every 60 seconds. When recorder and Observer are separated in far distance, it is preferable to use Ethernet option so that it can have better data transfer rate for communication.

 **Bank:** It is to modify the channel for communication between Recorder and Observer from Real-Time Viewer.

Four banks are available. In each bank protocol options Disable, Modbus_RS232 and Modbus TCP are available for user selection. This Bank is used for Real-Time Viewer only, which is different from the Bank used for recorder itself on Page 60.



For Ethernet, Recorder uses port no. 502 to communicate with Observer.

If you change the port number in Observer you cannot establish communication between Observer and Recorder.

Port no: 502 is used to establish communication between recorder and Observer software to exchange data on Ethernet over Modbus TCP protocol.

5.6 DDE dynamic data exchange

DDE link

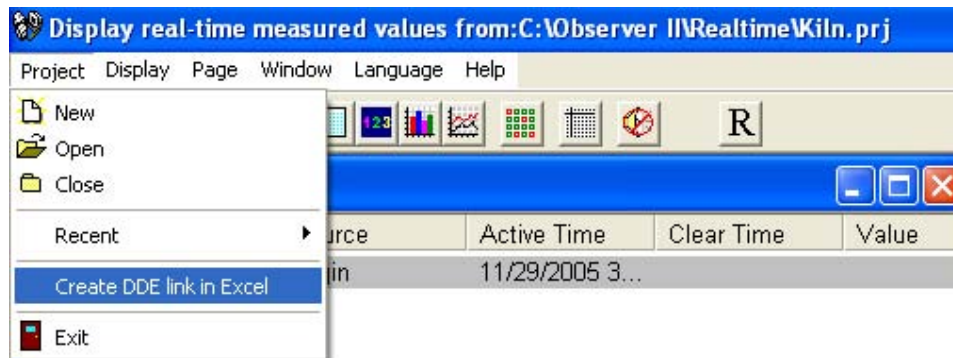
Dynamic Data Exchange (DDE) is a standard inter-application communication protocol built into Microsoft Windows operating systems and supported by many applications that run under Windows. DDE takes data from one application and gives it to another application. It allows Windows programs that support DDE to exchange data between themselves.

Data from the Observer II software can be exchanged with **Excel** on DDE link.

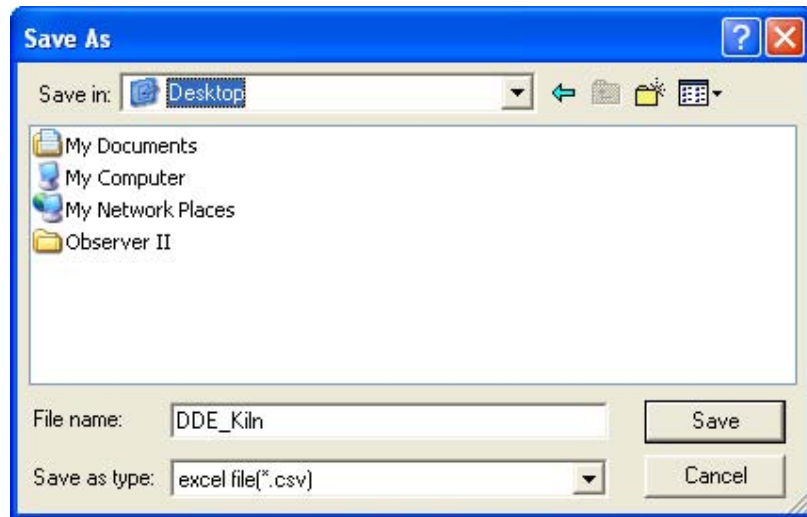
Please note that it is not possible to exchange data directly from the recorder to third party applications like Excel. Third party applications running under Windows and set to communicate with DDE link can receive data through the DDE link if so configured. After review DDE issues below refer to page 75 “**DDE with third party applications**”.

Once Observer II software is installed with real timer viewer and configured properly in PC, then it is possible to exchange data between Observer software and Excel using DDE link.
Open real time viewer from start – programs – Observer II – Real-time viewer

Project – create DDE link in excel



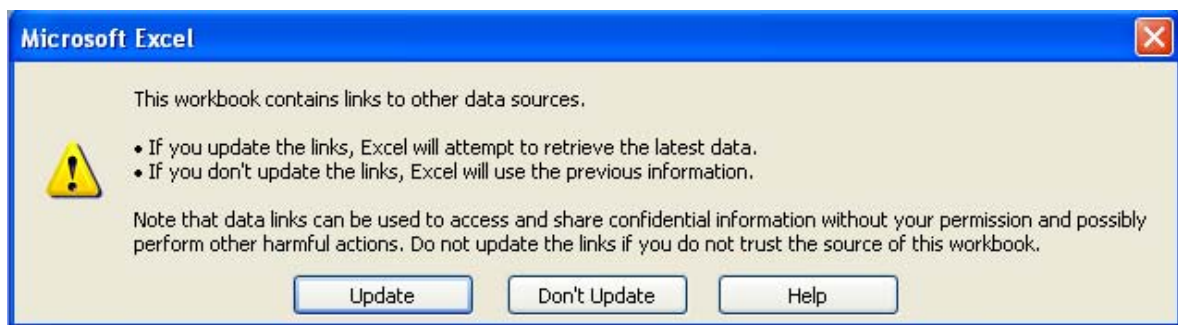
Specify the path and file name as follows.



By default the file name will start with DDE and the project name with underscore in between to avoid confusion in naming the file. Save the file name in PC at selected path as above to proceed further. For example, if desktop is selected in the path, then the file should be available in the desktop. Please check up the desk top for the excel file.

If the MS Office is not installed in the PC, then you cannot open the excel file created as described above. Please contact your system administrator to install MS office software in the PC.

Now try to open the file from the desktop created for using DDE application with the recorder through Observer software.



Click on update to activate DDE between Observer software and Excel application. If the DDE is successful, then real time data of the pens should be updated in excel file as shown in sample screen.

DDE expression format to get real time data from the Observer software is as follows.

=RealTime_Viewer|TagService!_AI1

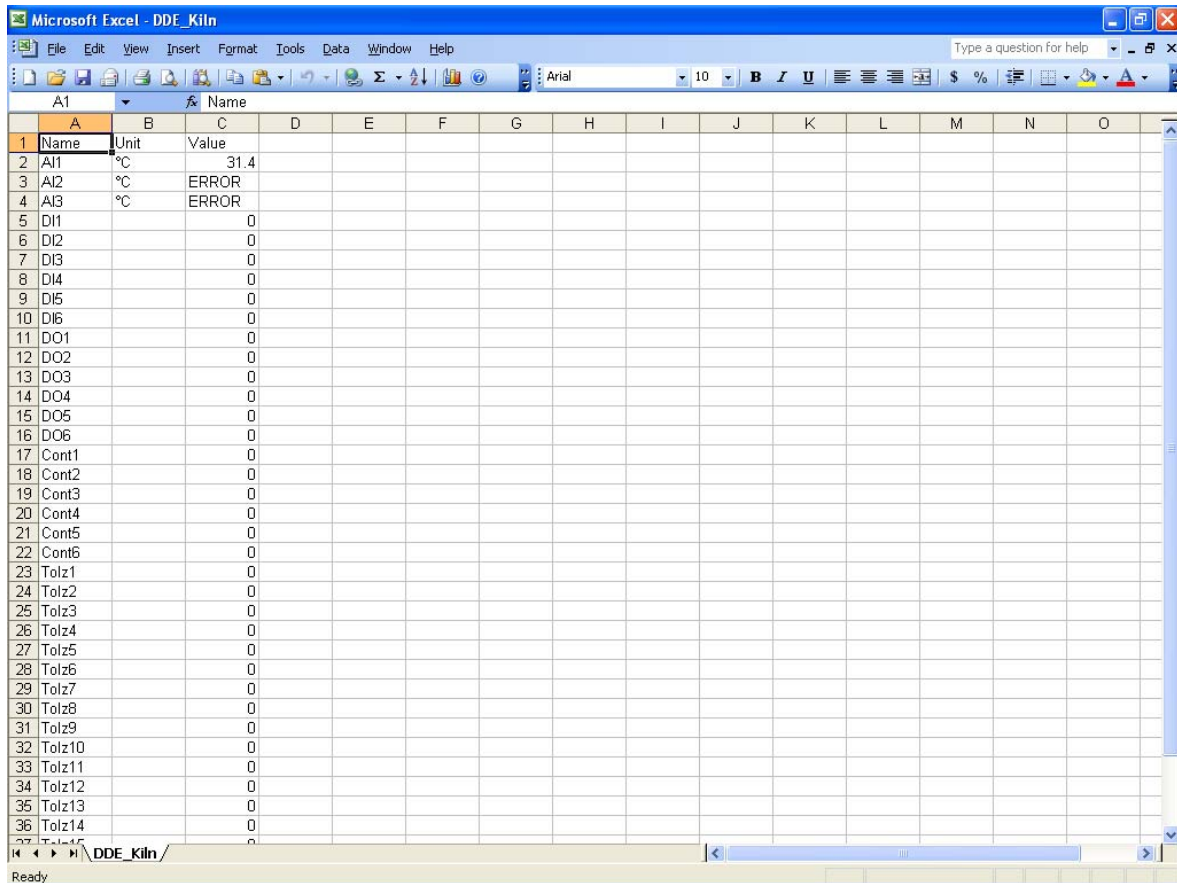
Application = RealTime_Viewer

Topic = TagService

Tag name = AI1

Please note that every tag name will have underscore after “!” character.

It is possible to exchange data related to AI, DI, DO, Counters and Totalizers between Observer software and third party applications running under Windows operating systems via DDE.



The screenshot shows a Microsoft Excel window titled "DDE_Kiln". The spreadsheet has three columns: "Name", "Unit", and "Value". The data is as follows:

| | Name | Unit | Value |
|----|--------|------|-------|
| 1 | | | |
| 2 | AI1 | °C | 31.4 |
| 3 | AI2 | °C | ERROR |
| 4 | AI3 | °C | ERROR |
| 5 | DI1 | | 0 |
| 6 | DI2 | | 0 |
| 7 | DI3 | | 0 |
| 8 | DI4 | | 0 |
| 9 | DI5 | | 0 |
| 10 | DI6 | | 0 |
| 11 | DO1 | | 0 |
| 12 | DO2 | | 0 |
| 13 | DO3 | | 0 |
| 14 | DO4 | | 0 |
| 15 | DO5 | | 0 |
| 16 | DO6 | | 0 |
| 17 | Cont1 | | 0 |
| 18 | Cont2 | | 0 |
| 19 | Cont3 | | 0 |
| 20 | Cont4 | | 0 |
| 21 | Cont5 | | 0 |
| 22 | Cont6 | | 0 |
| 23 | Tolz1 | | 0 |
| 24 | Tolz2 | | 0 |
| 25 | Tolz3 | | 0 |
| 26 | Tolz4 | | 0 |
| 27 | Tolz5 | | 0 |
| 28 | Tolz6 | | 0 |
| 29 | Tolz7 | | 0 |
| 30 | Tolz8 | | 0 |
| 31 | Tolz9 | | 0 |
| 32 | Tolz10 | | 0 |
| 33 | Tolz11 | | 0 |
| 34 | Tolz12 | | 0 |
| 35 | Tolz13 | | 0 |
| 36 | Tolz14 | | 0 |
| 37 | Tolz15 | | 0 |

If any “Error” test appears in any cell of Excel, possible reasons is no data available at selected tag. Check the data availability at the recorder and Observer software for a particular tag.

If any “NAME” text appears in the Excel file, it indicates that particular tag is not configured properly. Tag name may not available in Observer software. If this happens, check the valid tag names in Observer software at the following link

Real time viewer - Display – configuration data

Note: If Excel file is not opening from the selected path, then check the following

1. Available RAM in the PC is not sufficient to run & load the excel file. Restart the computer and then create the DDE link once again and open the Excel file.
2. Increase virtual memory in the PC. Please contact system administrator to check the virtual memory settings in the PC in following steps.
My computer-properties-advanced-performance settings –advanced-virtual memory.

DDE with third party applications

Once the data is available at Excel at particular cell, then data can be exchanged with the third party applications like PLC, SCADA, and Visual Basic etc.

If data is to be exchanged with PLC, then PLC programmer can write Visual basic macro in Excel from the following link

Excel – Tools – macro

For the source code examples, PLC programmer may check the PLC manuals for DDE sample macros.

It is also possible to exchange data from recorder to SCADA applications through DDE.

Example 1

DDE link between Allen-Bradley SLC 5/03 PLC and Excel

Task: Write a block of data (10 floating points) from Excel to PLC.

Name of the Excel file = Reports.XLS

Data Source: D 37 to D 46, data in total 10 cells

Target= PLC, Starting address= F8

User RSLinx to configure PLC and DDE link

DDE topic name in RSLinx= DDE_REPORTS

Sub Block_Write()

'open dde link: testsol=DDE Topic This is comment only

RSIchan = DDEInitiate ("RSLinx", "DDE_REPORTS")

'write data thru channel This is comment only

DDEPoke RSIchan, "F8:2,L10", Range ("[Reports.XLS]PROCESS!D37:D46")

'close dde link This is comment only

DDETerminate (RSIchan)

End Sub

Example 2

DDE link between Allen-Bradley SLC 5/03 PLC and Excel

Task: Read a block of data (5 integers) from PLC to Excel

Name of the Excel file = Reports.XLS

Data Source: PLC, Starting address= N7:30

Target cells in Excel= A7 to A11

User RSLinx to configure PLC and DDE link

DDE topic name in RSLinx= DDE_REPORTS

Sub Block_Read()

'open dde link: testsol=DDE Topic This is comment only

RSIchan = DDEInitiate("RSLinx", "DDE_REPORTS")

'get data and store in data variable. This is comment only

data = DDERequest(RSIchan, "N7:30,L5,C1")

'Paste data into selected range. This is comment only

Range("[Reports.XLS]DDE_Sheet!A7:A11").Value = data

'close dde link. This is comment only

DDETerminate (RSIchan)

End Sub

Example 3

DDE between Observer software and SCADA (Allen-Bradley RSVIEW32)

When the Real time viewer in Observer II is working well in PC, then the tag data from Observer software will be available in the expression format as follows

```
=RealTime_Viewer|TagService!_AI1
```

Application = RealTime_Viewer

Topic = TagService

Tag name = _AI1 (Please observe underscore before the name of the tag)

The above tag information can be directly configured in SCADA to enable DDE between Observer software and RSVIEW 32 SCADA. There is no need to configure any thing at RSLinx.

Procedure for configuration

- 1) Open SCADA project
- 2) System – Node – Select DDE server as data source
- 3) Name = VR18 (No gaps)
- 4) Application = RealTime_Viewer
- 5) Topic = TagService
- 6) Check enable in the box. (This node should be selected)
- 7) Now open the data base
- 8) Create analog tag with all the details similar to the tag at the recorder.
- 9) Select VR18 at the NODE
- 10) Write the tag address, this should be same as tag name at the recorder and Observer software.
For ex: analog input 1 as AI1 should be written as _AI1 (Please note that underscore is required before the name of the tag, otherwise data will be not exchanged.
- 11) Now open the tag monitor and configure for the above tag for checking of DDE with the tag.

If DDE is configured properly, then tag value should appear correctly at the tag monitor with state as “VALID”. If any error message is available, then you have to repeat from step 1. Please note that before checking tag monitor, real time viewer in PC should be in running condition.

6. Application examples

Example 1: Flow measurement

A level has to be converted into a flow according to the following formula.

$$Q \text{ (calculated flow speed in liter per minute)} = 0.0072 * h^2 * 60$$

$$h \text{ (level range in mbar per second)} = 0 - 30 \text{ mbar}$$

In **4.1 Channel** Mode of Configuration, set AI1 as follows,

Name: Level 1 Desc: xxxxxx
Method: Instant Speed: 1 S (1 second / data)
Offset: 0.00 Gain: 1.000
Sensor: Current Unit: mA Range: 4.0 ~ 20.0
Scale Unit: mbar Low: 0.00 High: 30.00

Press Math to get into Math Channel and set Math1 as follows,

Name: Flow 1 Desc: xxxxxx
Type: Enable Log Method: Instant Speed: 1 S
Expression: $0.0072 * AI1^{2.5} * 60$
Unit: l/min Low: 0.0 High: 2200.0

Example 2: 8:00 am start logging, 17:00 pm stop logging Monday-Friday

Select **Tools** mode of Configuration, and define Timer 1 – 4 as follows,

Timer 1

Type: Daily Action: Enable

Time: 8 Hour 0 Min.

Job 1: Start logging

Timer 2

Type: Daily Action: Enable

Time: 17 Hour 0 Min.

Job 1: Stop logging

Timer 3

Type: Weekly Action: Enable

Time: Saturday 8 Hour 1 Min

Job1: Stop logging

Timer 4

Type: Weekly Action: Enable

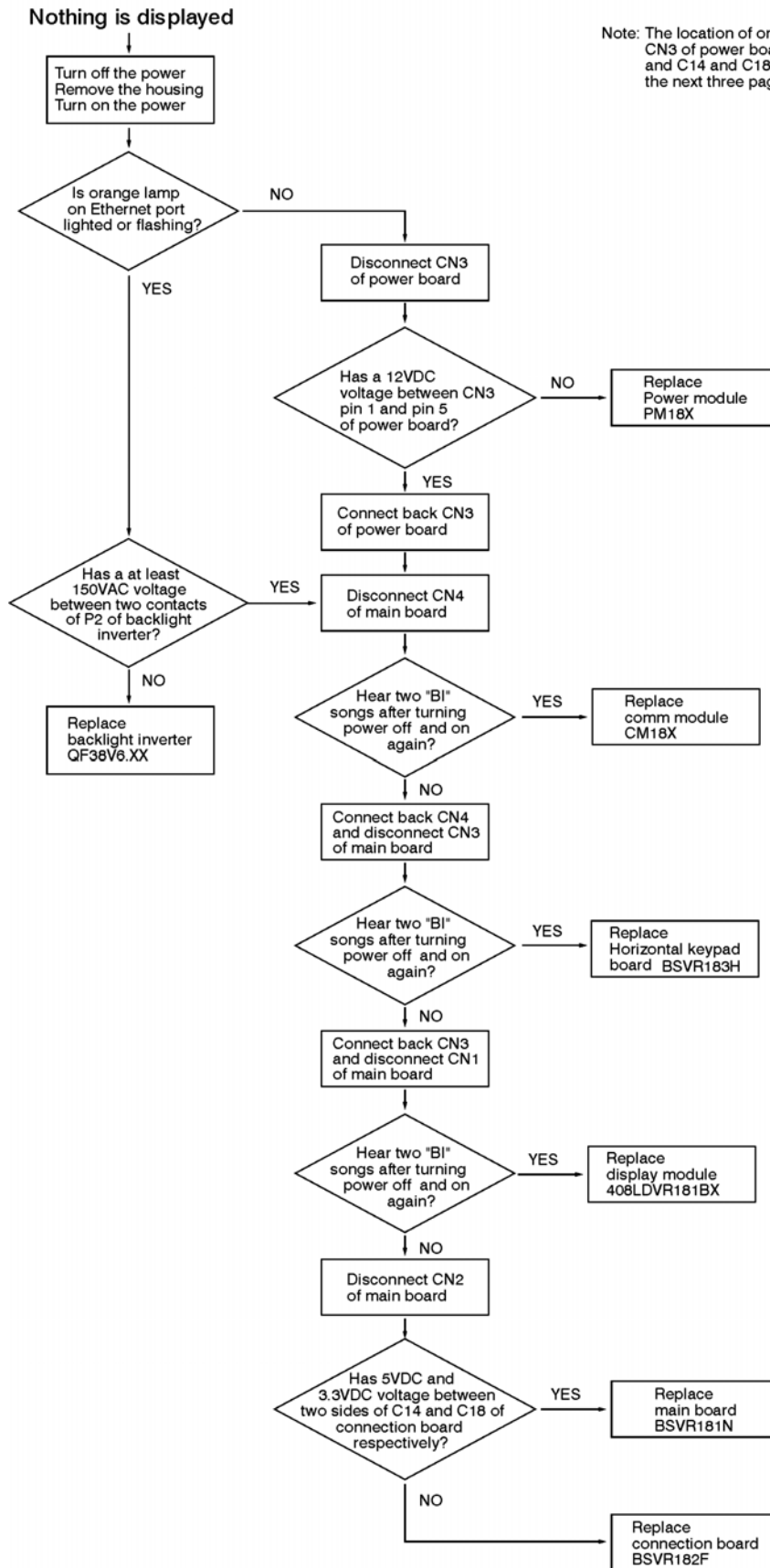
Time: Sunday 8 Hour 1 Min

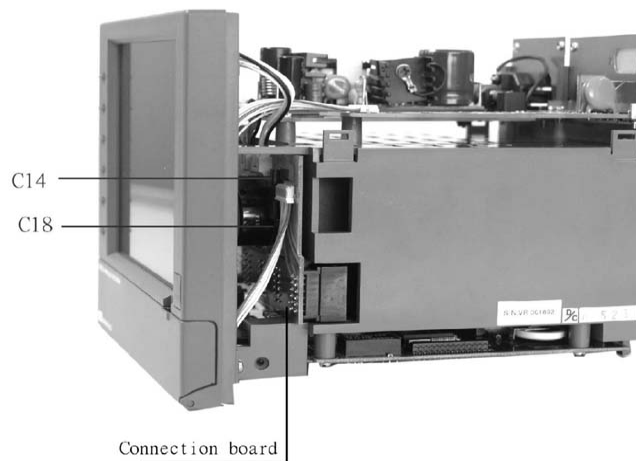
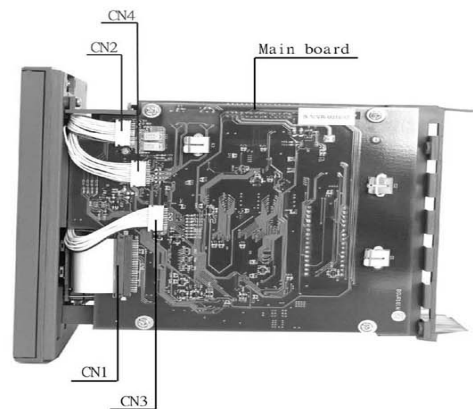
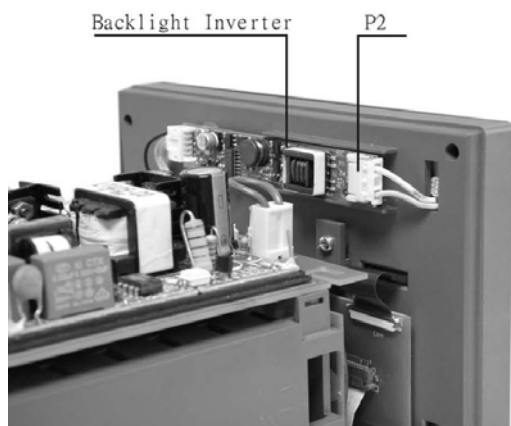
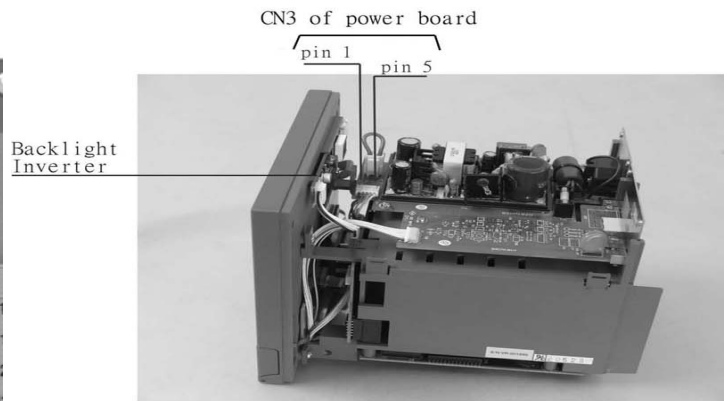
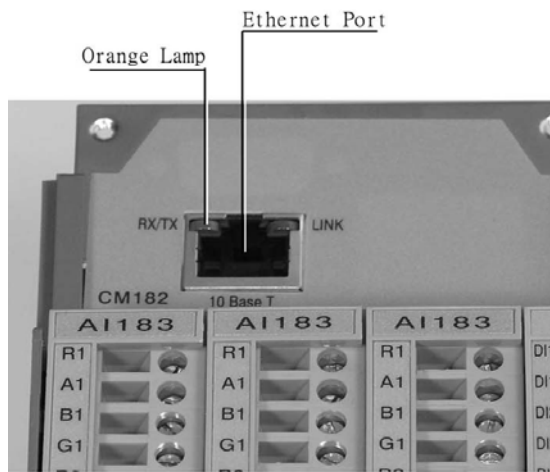
Job1: Stop logging

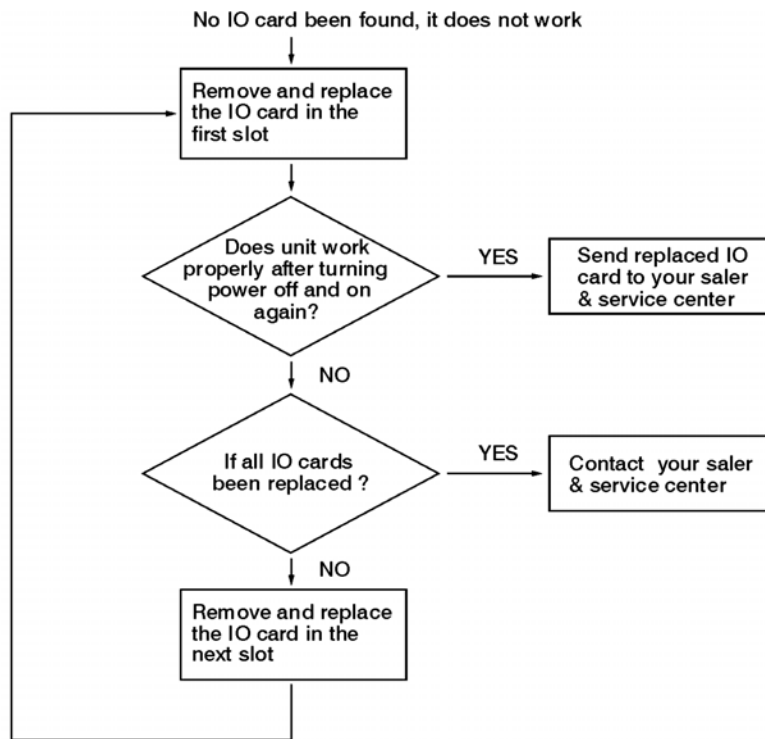
7. Trouble shooting

Trouble-shooting Flow Chart

Rev. A







Note: (1) At least one of analog input card AI183X have to be installed if the unit is with core system firmware version V1.31 or earlier version.

(2) At least one of analog input card AI183X, digital input card DI181, digital output card DO181 or analog output card AO181 needs to be installd if the unit is with core system fireware version V2.0 or later version.

8. FAQs frequently asked questions

Q1: What is the maximum scale low and scale high values we can set in the recorder for the analog inputs and outputs?

A1: The minimum low scales of analog input are various -19999, - 1999.9, - 199.99, - 19.999, -1.9999, -0.19999 depending on the position of the decimal point

The maximum high scales of analog input are various 45536, 4553.6, 455.36, 45.536, 4.5536, and 0.45536 depending on the position of the decimal point

The minimum low scales of Math input are various -32768, -3276.8, -327.68, -32.768, -3.2768, -0.32768 depending on the position of the decimal point

The maximum high scales of Math input are various 32767, 3276.7, 327.67, 32.767, 3.2767, and 0.32767 depending on the position of the decimal point

Q2: What is the maximum distance between PC and Recorder for Ethernet communication?

A2: The distance is limited in 100 meters. If it is farer than that, then you can use Hub or networking bridge to strengthen the signal.

Q3: What is the maximum distance if PC is accessing data from recorder on wireless network through Ethernet protocol?

A3: Maximum distance should be within 30 meters. Also make sure that there are no obstacles/ HT cables between PC and recorder to avoid communication errors. Also Noise could effect the wireless communication at the factory floor.

Q4: Is there any battery available inside the recorder, which needs to be changed frequently?

A4: The lithium battery Toshiba CR2032 3.0V/220mAH can last for many years. It can be replaced by local sourcing if Real Time Clock is not working properly.

Q5: What is the accuracy of Real Time Clock in the recorder?

A5: The crystal oscillator used in recorder could have a lag time in a few seconds each week. Press Synchronization button in PC software Observer II to synchronize the time between PC and the recorder. The temperature inside the housing has an effect on accuracy of Real Time Clock of crystal oscillator.

| <u>Temperature range</u> | <u>Time lag per month</u> |
|--------------------------|---------------------------|
| 10 ~ 40 °C | 18 seconds |
| 0 or 50 °C | 52 seconds |
| -10 or 60 °C | 107 seconds |

Q6: What kind of security is available in recorder?

A6: There are two kinds of security. The normal security offers a common password. The high security with FDA 21 CFR Part 11 features is available from version 2.2 on both recorder and PC software Observer. It supports maximum 30 users with different passwords. The administrator has the right to define supervisor and operators. The supervisor can change configuration, save and clear data but not operators. Operators can only view the historical data, events and status.

Q7: What is Boot Rom? Anything related to Math option? Is it possible to upgrade it into new version via internet or CF card?

A7: Boot ROM is a chip installed in the recorder containing system boot information. The Boot ROM BT181 is the base unit with no options. The Boot ROM BT182 has options of Math, Counter, Totalizer & FDA 21 CFR part 11 features. It is not possible to upgrade the Boot ROM via Internet or CF card. To add Math and/or High Security features the BT181 chip must be replaced with the BT182; these chips are socket mounted.

Q8: How are the VR18 recorder firmware & PC Observer software upgraded to latest version?

A8: If necessary, contact your supplier about the latest updates or visit our website <http://www.futuredesigncontrols.com>. Your supplier is able to supply the latest version of recorder firmware system and PC software on CD or via email or FTP (file transfer protocol). Follow the procedure to update the recorder firmware. Install the new version of Observer software; it will automatically uninstall the old one.

Q9: Are there other considerations prior to updating recorder firmware to most recent version?

A9: Any recorder firmware before V1.20 must first be updated to V1.20. Direct update to the latest version could damage the DOC. Once recorder has V1.20 it may be updated to the most current firmware. Note V1.20 began shipping approx. January 2004.

Q10: What are the differences between Observer I & Observer II PC software?

A10: Observer I is supplied as standard & Observer II is supplied at additional cost. Observer I is used for recorder configuration from PC and reading historical data in PC at set time period of 1 to 24 hours. Data is exchanged between recorder & PC via CF card. Observer II is used for real time data monitoring in PC via Ethernet or RS232/422/485 along with configuration and historical data view.

Q11: How many AI, AO, DI, DO cards, and 24VDC auxiliary power card can be inserted into the recorder?

A11: Maximum 6 cards in any combination can be inserted into rear Slots.

Q12: What are those larger capacities of compact flash cards supported by the recorder and recommended manufacturer?

A12: If the user prefers to use larger capacities CF card we usually recommend 256MB or 1GB. To be fully compatible, we only recommend one brand **SanDisk** CF card.

Q13: What is the product warranty period of time? How does the user handle the defective recorder?

A13: Warranty period is 24 months from ship date. Contact your supplier or Future Design Controls directly.

Q14: What is the procedure to transfer data from the internal memory to CF card after the internal memory is full?

A14: After 8MB internal memory is full, the earliest data and events will be saved into CF card in small batch automatically, details in **3.11 Small icons**.

Q15: Is Alarm banner available in the recorder along with customized message display?

A15: Alarm banner is unavailable for customized message display. The alarm banner appears after alarms or events occurred, or the internal memory or CF card is running shortage. A buzzer can be set to activate if any alarms/events arise.

Q16: How many analog and math channels available and is it possible to retransmit these channels?

A16: Maximum 18 analog inputs plus 18 math inputs are available in one recorder. It is possible to retransmit the analog and math channels by using 3-channel current output card AO183I or 3-channel voltage output card AO183V.

Q17 Is the recorder supplied with OPC server?

A17: The OPC server is not available in the VR18. However Observer II PC software does offer DDE solution to allow data transferred to other devices like PLC, SCADA etc. Please review a few examples in **5.5 DDE dynamic data exchange**.

Q18: Which protocols and hardware interface recorder supports?

A18: The protocol for RS-232, RS-422, RS-485 communication is Modbus RTU. For Ethernet communication, the protocol is TCP/IP.

Q19: How many recorders can be connected in a network?

A19: It depends on hardware interface selected. With Ethernet communication a maximum, 255 devices can be connected in the network with each device requiring a unique IP address. With RS 485 communication a maximum of 247 units can be connected in the network.

Q20: How many recorders can be viewed in the Real-time Viewer of PC software Observer II?

A20: Maximum 1024 tags can be viewed from the Real-time Viewer. These tags cover AI, Math, DI, DO, Counter and Totalizer, excluding AO. As an example if on average each recorder has 6 tags read, then the Real-time Viewer can view maximum of 170 recorders.

Q21: Once the user forgot the password, is there a common password? If not, how to reset recorder to the factory settings?

A21: There is no common “back door” or hidden password. If the password is lost the recorder must be reset to factory default settings using the RESET procedure. Press and hold the top left key with power off and turn on the power. Do not release it until you hear two "BI " sounds. Turn the power off and on again. All factory settings will be restored. Please note that after this procedure all project configuration data have been erased; the recorder will have to be re-configured.

Q22: To change the analog input using Observer I or II software, what is the next step after changing the dip switches and jumpers on the analog input card?

A22: Observer II connected to recorder via Ethernet or RS232/422/485; press the icon to receive configuration from the recorder to PC.
Observer I or II via CF card; first save new configuration on recorder since changing DIP-switch settings on input card to CF card. Then open configuration file from within Observer.
Modify the configuration as necessary and send the new configuration back to the recorder in the same fashion as it was read.

Q23: Which type of Ethernet cable should be used to connect with the recorder?

A23: Straight through cable should be used for the real network connection between HUB and recorder. Cross-through [patch cable] cable should be used for the non-real network connection such as between PC and recorder.

Q24: How many days the data can be stored in CF card?

A24: It depends on the number of channels, the log speed of channels, and the memory size of CF card. If the recorder is used with **6-channel inputs**, an easy chart to show the maximum days CF can store the data.

| CF card memory size: | <u>32MB</u> | <u>256MB</u> | <u>1GB</u> |
|----------------------|-------------|--------------|-------------|
| Log speed | | | |
| 1 second | 30 days | 240 days | 960 days |
| 10 seconds | 300 days | 2400 days | 9600 days |
| 120 seconds | 3600 days | 28800 days | 115200 days |

Q25: Is it possible to display all the selected channels in one page on recorder?

A25: Yes, press **Page** key to get to **Page all** mode. Then, all selected channels in digits can be displayed in one page.

Q26: Is it possible to print out the data in selected time from the recorder?

A26: No, it is not possible to connect printer directly to the recorder. However it is possible to print out the data in selected times from the Observer software. Observer also supports exporting Historical & Event files in .csv format which when opened in Excel can be sorted and printed.

If any error appears when user attempts to print data, i.e. floating point error, the reason might be that data is not available for selected pens. Search by a specific time or by a period of time making sure that data is shown on the trend line. Select the pen correctly and proceed with the printing.

Q27: How many timers, counters and totalizers are available in a recorder?

A27: 6 counters, 6 timers and 18 totalizers are available in one recorder if the Math option was ordered.

Q28: Can I use digital inputs for the counting application?

A28: The sample rate of recorder is 200 msec and the quickest data log speed is 1 sec per data. It is possible to use digital input(s) as counter(s) if the duration between two pulses is more than 200 msec. Recorder will not detect pulses if the duration is less than 200 msec. Recorder can detect maximum 5 counts/sec or 300 counts/min or 18000 counts/hr. For applications pulse duration faster than 200 msec a third party converter is required (pulse to 4-20mA converter).

Q29: When Observer II software, the user may see the following message, what is the next move?



A29: Most likely the Observer software file was corrupted in the PC; possible reasons might be a virus or installation of new incompatible software with your operating system. The solution is to uninstall the old Observer software as per procedure given in section 1.4 of this software guide. Then, install the new Observer software from CD supplied. If the problem still can't be solved, then uninstall the old Observer software and create a back up for the historical and real-time folders under C:/Observer and remove Observer folder from C: Then install the new Observer software again.

Q30: How to write Observer data and configurations back up to CD's?

A30: Data will be available at .dat,idx files and .lst files at the path C:/Observer. The files will be available under historical and real-time folders. Configuration file name is Recorder.config. You can create a folder and save all historical and real time folders in to back up folder and then you can write this information to CD.

Q31: If I have some configuration problems, which files I have that to send to the supplier?

A31: Both Recorder.cfg and IO.dat files found in C:/Observer/Historical are required.

Q32: Does the recorder have an option to supply DC power supply to the transmitters?

A32: The AP181 transmitter module has 6 non-isolated 24VDC power supply terminals with a maximum of 30mA per channel. This power supply is electrically isolated from other I/O of the recorder and is installed in one of the six module slots on the back of the recorder.

Q33: I am trying to connect recorder on RS 232/RS422/RS485/Ethernet but I couldn't set up the communication properly.

A33: Please refer detailed information to **5.1 Observer I & Observer II PC software guide, 5.2 Ethernet Configuration & 5.3 RS 232, RS485, RS422 Configuration.**

Q34: When export data as .csv format to read in Excel what if the historical data is not appearing in spread sheet?

A34: Make sure that the selected pens are available at destination list. If they are available at source list, then move them to destination list, and then you can export data. Also make sure that data is available at the selected period or interval time, otherwise you may not see anything in the target Excel sheet.

Q35: I want to count pulses to measure power consumption in KWH. Each pulse is one KWH. Can I use Math application for this?

A35: Yes, use DI and configure Events of Channel as follows

Event Type = High, Job 1 = Increase Counter, Target = Counter 1

But please note that maximum value counter can store is 65535.

Note that if you have time period between pulses less than 200 msec, then you cannot use digital input at the recorder. A possible solution is to use an external converter for the application. The standard pulses to 4-20mA converters are available in the market where you can set pulse width and duration between pulses (frequency).

8. Warranty

Warranty:

Future Design Controls products described in this brochure are warranted to be free from functional defects in materials and workmanship at the time the products leave Future Design Controls facilities and to conform at that time to the specifications set forth in the relevant Future Design Controls manual, sheet or sheets for a period of Two years after delivery to the first purchaser for use.

There are no expressed or implied Warranties extending beyond the Warranties herein and above set forth.

Limitations

Future Design Controls provides no warranty or representations of any sort regarding the fitness of use or application of its products by the purchaser. Users are responsible for the selection, suitability of the products for their application or use of Future Design Controls products.

Future Design Controls shall not be liable for any damages or losses, whether direct, indirect, incidental, special, consequential or any other damages, costs or expenses excepting only the cost or expense of repair or replacement of Future Design Control products as described below.

Future Design Controls sole responsibility under the warranty, at Future Design Controls option, is limited to replacement or repair, free of charge, or refund of purchase price within the warranty period specified. This warranty does not apply to damage resulting from transportation, alteration, misuse or abuse.

Future Design Controls reserves the right to make changes without notification to purchaser to materials or processing that do not affect compliance with any applicable specifications.

Return Material Authorization:

Contact Future Design Controls for Return Material Authorization Number prior to returning any product to our facility.

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