Mounting Base
Item No. 505655

This mounting base allows you to quickly install on the Major Accessory Power Stand (513863) a Shopsmith Bandsaw, Belt Sander, Jointer, Scroll Saw, Strip Sander and Jigsaw. However, each Major Accessory requires its own set of pulleys and V-belt, so follow the enclosed Chart of Pulleys, Belts and Speeds. They are available through Shopsmith's Customer Service and retail stores.

You may permanently mount the Major Accessory of your choice, or you may switch Tools on your Power Stand. This versatile Mounting Base makes this possible.

Also, you can purchase extra mounting bases on which to store your Major Accessories upon a shelf when you are not using them on your Mark V or Power Stand.

CAUTION

Before operating any Major Accessory on a Power Stand, be sure to consult the Power Stand manual for Assembly and Alignment.

Chart of Pulleys, Belts and Speeds

<table>
<thead>
<tr>
<th>Shopsmith 20° Scroll Saw</th>
<th>Shopsmith 11° Band Saw</th>
<th>Shopsmith 4° Jointer</th>
<th>Shopsmith 6° Belt Sander</th>
<th>Shopsmith 18° Jigsaw</th>
<th>Shopsmith Strip Sander</th>
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</thead>
<tbody>
<tr>
<td>Motor Pulley</td>
<td>2&quot;/2-1/2&quot;/3-1/2&quot;/4&quot; (515572)</td>
<td>1-3/4&quot;/2-1/4&quot;/2-3/4&quot;/3-1/4&quot; (515573)</td>
<td>2&quot;/3&quot; (513890-01)</td>
<td>4-5&quot; (513868-03)</td>
<td>2&quot;/3&quot; (513890-01)</td>
</tr>
<tr>
<td>Tool Pulley</td>
<td>1-3/4&quot;/2-1/4&quot;/2-3/4&quot;/3-1/4&quot; (515573)</td>
<td>2/2-1/2&quot;/3-1/2&quot;/4&quot; (515572)</td>
<td>4.5&quot; (513868-03)</td>
<td>2&quot; (505651)</td>
<td>3&quot; (513868-02)</td>
</tr>
<tr>
<td>Standard V-Belt</td>
<td>26&quot; Belt (513854-07)</td>
<td>26&quot; Belt (513854-07)</td>
<td>40° (513854-03)</td>
<td>30° (513854-01)</td>
<td>38° (513854-04)</td>
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</tbody>
</table>

STANDARD SET-UP WOOD & PLASTIC

OPTIONAL SET-UP PLASTIC & METALS

Tool Speeds: 250

Tool Strokes: 900

Motor RPM: 500

Motor Stroke: 110