ASSEMBLY INSTRUCTIONS

The Sawsmith Cabinet Stand components are shipped to you "knocked down" ready for assembly. These are the parts to be assembled:

(2) Side Housings - Right and Left Hand (Items 18 and 19)
(2) Frames (Item 5)
(1) Cover Assembly (Item 20)
(1) Back Panel (Item 2)
(1) Bag of Hardware

TOOLS NEEDED: Screwdriver, Drift Pin (or a 16 penny Spike can be used to line up holes), and Framing Square.

If an individual part is not included in the parts list or shown on the exploded view drawing, it is not sold separately as a repair part item.

TO ASSEMBLE CABINET STAND

1. Fasten bottom and top frames (Item 5) to side housings (Items 18 and 19) with twenty (10 screws to each frame) 1/4"-20 x 3/8" pan head screws and hex nuts. Tighten screws (Item 17) finger tight.

2. Line up the top edges of the sides to the top frame. Tighten eight (8) of the ten screws with screwdriver omitting two (2) of the screws on the back of the top frame.

Tighten eight (8) of the ten screws on the bottom frame omitting two (2) screws on the back of the bottom frame.

Check the squareness of the front opening by means of a framing square as all screws are tightened.

3. Assemble the glides (Item 4) to the cover assembly (Item 20) leaving them free to turn. Insert the cover—from the rear—placing the glides in channels of side housings.

4. Close the cover and check the front opening for squareness. If cover does not fit properly, loosen four (4) screws on the front (one only at each of four corners of the front opening) to correct cover fit. Retighten the four cover screws.

Remove the cover assembly from the cabinet to allow for the next assembly which is attaching Sawsmith to top frame.

5. Place the Sawsmith on cabinet, then run the carriage and table to extreme forward position. Tighten Sawsmith base to cabinet with eight (8) screws and nuts. CAUTION: Do not move cabinet until the cabinet assembly is completed.

Replace the cover assembly in the forward stowed position.

6. Insert two scrap blocks of wood, 1-13/16" long, between the top edge of side assembly rear flange and rear flange of the top frame.

Then remove the four screws at the rear corners of cabinet.

The wood blocks support the Sawsmith until the back panel (Item 2) is attached to the cabinet.

7. Attach the back (Item 2) to the cabinet, starting with the top center screw and using a total of eight screws and nuts.

Remove wood blocks from inside of cabinet.

8. Finally check and tighten all screws and nuts. If the preceding steps are carefully followed, the Sawsmith Cabinet Stand should be square, rigid, and mobile, ready for use.

SPARE PARTS LIST

<table>
<thead>
<tr>
<th>REF. NO.</th>
<th>PART NO.</th>
<th>DESCRIPTION</th>
<th>REF. NO.</th>
<th>PART NO.</th>
<th>DESCRIPTION</th>
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<tbody>
<tr>
<td>1</td>
<td>1907</td>
<td>Caster</td>
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<td>6556</td>
<td>Pin - Roll, 5/32&quot; x 13/16 L.</td>
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<td>2</td>
<td>4919</td>
<td>Back</td>
<td>13</td>
<td>6709</td>
<td>Screw - 1/4&quot; x 1/2&quot; Rd. Hd., Type &quot;F&quot; PK</td>
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<td>3</td>
<td>6712</td>
<td>Lock</td>
<td>14</td>
<td>6710</td>
<td>Screw - #8 x 1/4&quot; Rd. Hd., Type &quot;Z&quot; PK</td>
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<td>4923</td>
<td>Glide</td>
<td>15</td>
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<td>Key</td>
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<td>5</td>
<td>4925</td>
<td>Frame</td>
<td>16</td>
<td>6713</td>
<td>Locknut - 1/4&quot;-20</td>
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<td>6</td>
<td>4931</td>
<td>Shaft</td>
<td>17</td>
<td>6714</td>
<td>Screw - 1/4&quot;-20 x 3/8&quot; Pan Hd.</td>
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<td>Pedal - Foot</td>
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<td>Cam</td>
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<td>Plunger</td>
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<td>N-5049</td>
<td>Pushnut - Palnut W50015</td>
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<td>11</td>
<td>6428</td>
<td>Screw - 1/4&quot;-20 x 1-1/8&quot; Hex Head Cap</td>
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A drawer for your Cabinet Stand.

This design will give you the basic dimensions for the drawer. However, your own design or variation of this design can be used.

**Material**
- Bottom: \(\frac{1}{2}''\) plywood - 17\(\frac{1}{2}''\) x 20\(\frac{1}{4}''\)
- Front: \(\frac{3}{8}''\) plywood - 4\(\frac{3}{8}''\) x 18\(\frac{1}{2}''\)
- Sides: \(\frac{3}{8}''\) plywood - 4\(\frac{3}{8}''\) x 24\(\frac{3}{8}''\)
- Back: \(\frac{3}{4}''\) plywood - 4\(\frac{3}{4}''\) x 17\(\frac{1}{2}''\)

**Dimensions**
- Front: 3\(\frac{3}{4}''\)
- Sides: 3\(\frac{3}{4}''\)
- Back: \(\frac{3}{4}''\)
- Bottom: 4''
- Side Extensions: 4''
- Groove for Bottom: 1''
- Slot for Bottom: \(\frac{1}{4}''\)

**Notes**
- Hand hold: 4''
- Slope for bottom: \(\frac{1}{4}''\)
- Glue all joints