

## SHAPER CONVERSION 500 TO 510

Below you will find a rough sketch of the Shaper Fence Casting. The existing profiles are drawn in pencil. The modifications and their dimensioning is in color. You will need to drill a  $13/32$ " diameter hole,  $1-5/16$ " from rear edge of casting. You will find you must drill through a rib when machining the hole on the left of the drawing. This will not weaken the part. The  $1-5/16$ " dimension positions the right hole next to a lengthwise rib in the casting. Do not cut through this rib. It will weaken the part if you do.

GOOD LUCK ON YOUR MODIFICATIONS. I HOPE YOU HAVE SUCCESS WITH THIS.

### HARDWARE REQUIRED:

- 1)  $3/8$ "-16x1  $3/4$ " bolts
- 2)  $3/8$ "-16 hex nuts
- 3)  $3/8$ " I.D. flat washer

