• This handscrew is one of the most versatile clamps you can use. We have made it with fine quality hard maple jaws. The spindles & swivel nuts are of drawn carbon steel. The threads have double leads for rapid operation and close tolerances for extra years of wear.
• All metal parts are treated to prevent rust.
• The handles have heavy steel furrels which are pinned to the spindles with an extra heavy spiral pin (the pins may be removed to repair or replace the jaws).

Our company is serious about producing the best clamp made. Compare and we think you will choose the Shopsmith® Handscrew Clamp.

Note: If you have further questions or need help, visit the Shopsmith Store in your area, or call Customer Service:
Toll Free 1-800-762-7555 (in Canada, 1-800-368-0990).

Shopsmith Inc.
3931 Image Drive
Dayton, Ohio 45414

PROPER USE OF YOUR HANDSCREW CLAMP

Open the front of the clamp slightly more than the back and slide the clamp over the surfaces to be gripped. By turning the end spindle clockwise, the jaws will close on the work surfaces. (The middle spindle acts as a fulcrum). The clamp jaws should end up parallel, with a strong evenly distributed grip on the workpiece.

To operate the clamp, grasp the end spindle in the right hand and the middle spindle in the left hand. Starting with the jaws parallel, rotate the entire clamp until the jaws are separated to about the distance necessary to clamp the workpiece.

Approximate Width of Surface to be Gripped
Turn Clockwise to Tighten

Middle Spindle "Fulcrum"