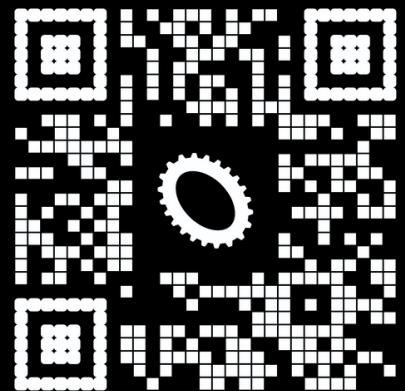


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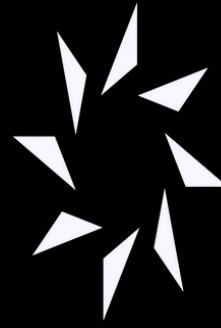
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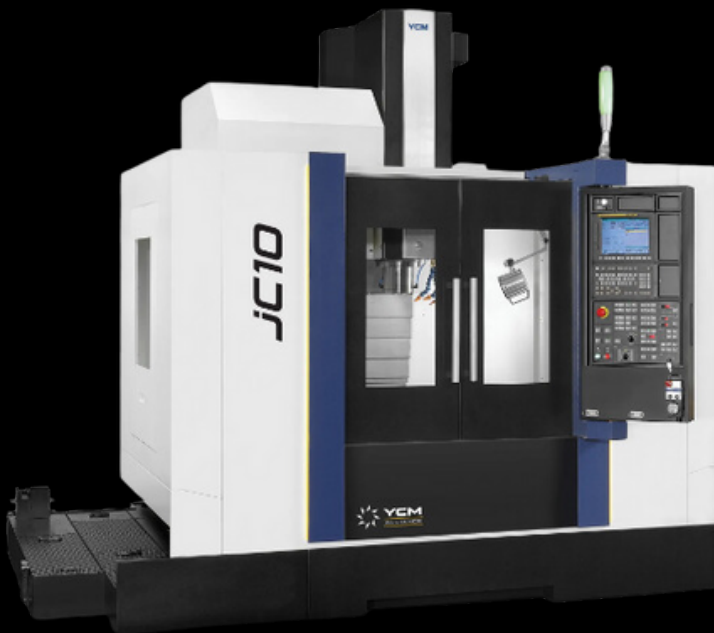
YCM
ALLIANCE

jC10

(MID SPEC) 3-AXIS VMC

- Castings are poured at the YCM factory; high stiffness, rigidity, and vibration-dampening.
 - YCM built spindle allowing tough metals with fine surface finishes.
 - Spectrum analysis to ensure consistent quality.
 - Annealing and aging process to relieve casting stress.
 - Ideal for General Parts machining across a wide spectrum of industries.
- 40.1/20.4/21.2 (XYZ) Axis Travels
 - Spindle 25hp, 12k rpm
 - CAT-40 (BBT)
 - 30 ATC
 - CTS-Prep
 - 3 Auger
 - Chiller
 - Table load 1,102 lbs
 - YCM MXP200FB+ Control
 - Fanuc OiMF+ Platform

FEATURES



MSRP: \$98,500

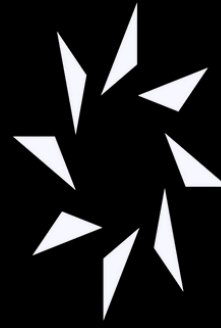
**DIREC MT PROMO
PRICE**

\$85,900

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YCM
ALLIANCE

CX4 (40T)

(HIGH SPEC) 5-AXIS VMC

- MEEHANITE casting; high stiffness, rigidity, and vibration-dampening.
- YCM IDD spindles are known as legendary for their reliability.
- Finite Element Analysis (FEM) ensuring the best placement of mass and rib structures.
- CX Series platform is ideal for smaller complex parts performing 2D and 3D dimensional machining.

FEATURES

- 25.6/20.5/18.9 (XYZ) Axis Travels
- A-axis – 150° (+30° / -120°)
- Spindle 30hp, 12k rpm
- CAT-40 (BBT)
- 40 ATC
- CTS/ATS-Prep w/ Union
- Conveyor/Jorgensen
- Chiller
- Scales (XYZAC)
- Kinematics (OMI-2T+TS27R+ OMP400 Probe+AXISET)
- 31IB5 Controller
- 31IB5+ Option



MSRP: \$232,000

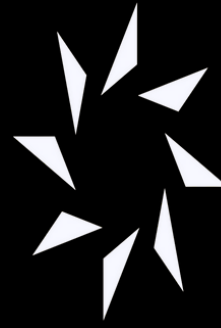
**DIREC MT PROMO
PRICE**

\$197,900

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YCM
ALLIANCE

RX65

(HIGH SPEC) 5-AXIS VMC

- Castings are poured at the YCM factory; high stiffness, rigidity, and vibration-dampening.
 - YCM IDD spindles are known as legendary for their reliability.
 - Finite Element Analysis (FEM) ensuring the best placement of mass and rib structures.
 - The RF/RX Series platform is ideal for smaller complex parts performing 2D and 3D dimensional machining.
- 24.4/20.5/18.1 (XYZ) Axis Travels
 - B-axis - 160° (+110°/ -50°).
 - Spindle 30hp, 12k rpm
 - Table size – ø25.6” x 20.5”
 - CT40
 - 40 ATC
 - CTS/ATS-Prep w/ Union
 - Conveyor/Jorgensen
 - Chiller
 - Scales (XYZAC)
 - BLUM Laser ATLM LC50+ TC52
 - FANUC 31IMB5 Controller

FEATURES



MSRP: \$294,900

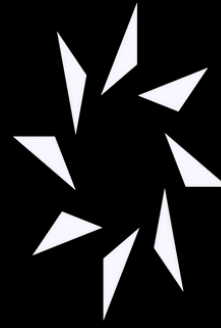
**DIREC MT PROMO
PRICE**

\$269,900

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YCM
ALLIANCE

DX224

(AERO/F) 5-DBL CLMN

- Castings are poured at the YCM factory; high stiffness, rigidity, and vibration-dampening.
- YCM IDD and Kessler spindles are known as legendary for their reliability.
- Finite Element Analysis (FEM) ensuring the best placement of mass and rib structures.
- The DX Series is designed to provide superior performance. Ideal for higher accuracy, precision, and speed for Die-Mold, Aerospace and General Parts machining.

FEATURES

- 86.6/94.5/30 (XYZ) Axis Travels
- Spindle 94hp, 18k rpm
- HSK63A
- 60 ATC
- CTS/ATS-Prep w/ Union
- Scraper Conveyor
- Chiller
- Top Cover
- Scales (XYZ)
- Kinematics (RMI-2T+NTA2+RMP400 Probe+AXISET)
- 2GB Data Server
- FANUC 31iB5 Controller



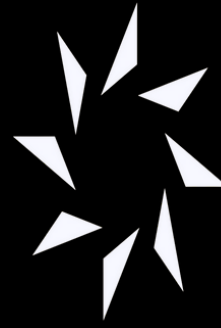
MSRP: \$835,900
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PRICE

\$775,000

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YCM
ALLIANCE

DX224

DM/H 5-DBL CLMN

- Castings are poured at the YCM factory; high stiffness, rigidity, and vibration-dampening.
- YCM IDD and Kessler spindles are known as legendary for their reliability.
- Finite Element Analysis (FEM) ensuring the best placement of mass and rib structures.
- The DX Series is designed to provide superior performance. Ideal for higher accuracy, precision, and speed for Die-Mold, Aerospace and General Parts machining.

FEATURES

- 86.6/94.5/30 (XYZ) Axis Travels
- Spindle 54hp, 16k rpm
- HSK100A
- 60 ATC
- CTS/ATS-Prep w/ Union
- Hinge Conveyor
- Chiller
- Top Cover
- Scales (XYZ)
- Kinematics (RMI-2T+NTA2+RMP600 Probe+AXISET)
- Heidenhain ITNC640 Controller

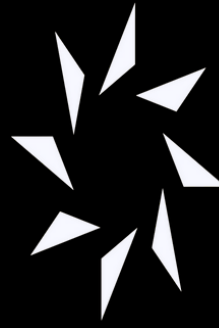


MSRP: \$874,900
DIREC MT PROMO
PRICE
\$806,000

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YCM
ALLIANCE

DX324

DM/H 5-DBL CLMN

- Castings are poured at the YCM factory; high stiffness, rigidity, and vibration-dampening.
- YCM IDD and Kessler spindles are known as legendary for their reliability.
- Finite Element Analysis (FEM) ensuring the best placement of mass and rib structures.
- The DX Series is designed to provide superior performance. Ideal for higher accuracy, precision, and speed for Die-Mold, Aerospace and General Parts machining.

FEATURES

- 126/94.5/30 (XYZ) Axis Travels
- Spindle 54hp, 16k rpm
- HSK100A
- 60 ATC
- CTS/ATS-Prep w/ Union
- Hinge Conveyor
- Chiller
- Top Cover
- Scales (XYZ)
- Kinematics (RMI-2T+NTA2+RMP600 Probe+AXISET)
- Heidenhain ITNC640 Controller



MSRP: \$924,900
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PRICE

\$849,000

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THANK YOU

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