

DECORATING TECHNIQUES

With a wide selection of highly receptive fabrics and finishes, we have a style to fit your technique, whatever it is.

Screen Print

Direct To Garment

SCREEN PRINTING (OR SILK SCREENING) IS A TECHNIQUE THAT USES STENCILS AND INK TO CREATE DESIGNS ON GARMENTS. IT IS THE MOST ECONOMICAL METHOD FOR PRODUCING LARGE QUANTITIES THAT INVOLVE COTTON OR COTTON-BLEND GARMENTS.

A SPECIALIZED INKJET PRINTER APPLIES INKS DIRECTLY TO THE GARMENT, WHERE THE FIBERS ABSORB THE INK TO CREATE A VERY DURABLE DESIGN. IT WORKS WELL FOR SHORT RUNS OR FULL-COLOR PRINTING ON HIGH STITCH DENSITY GARMENTS.

Embroidery

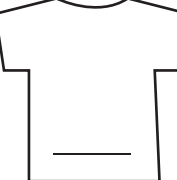
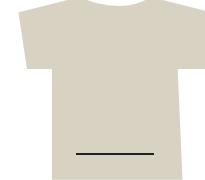
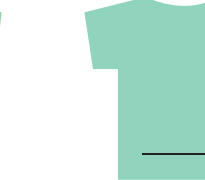
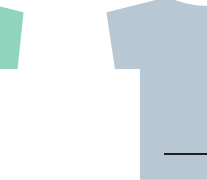
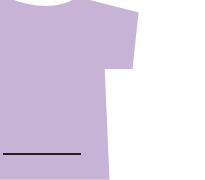
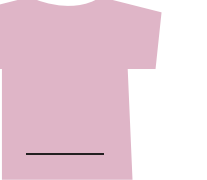
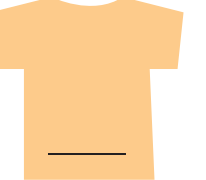
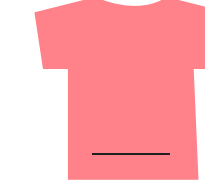
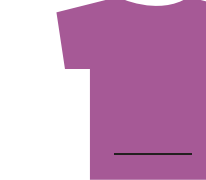
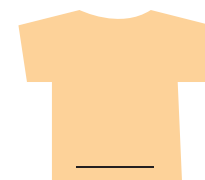
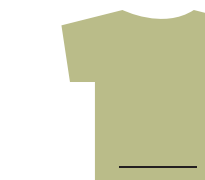
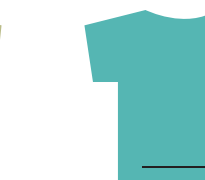
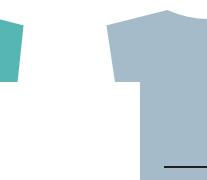
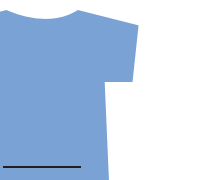
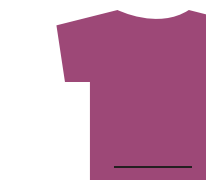
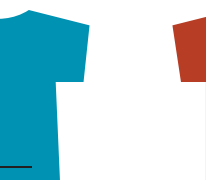
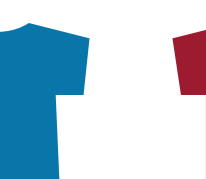
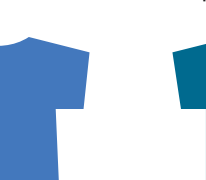
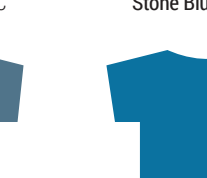
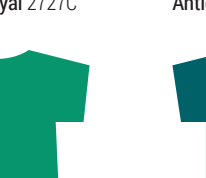
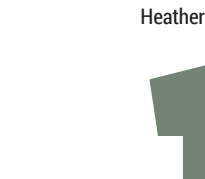
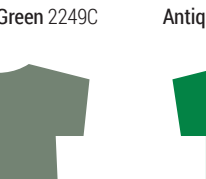
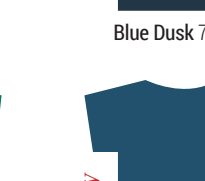
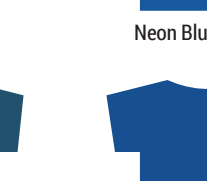
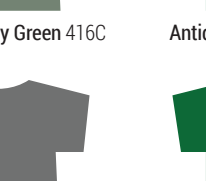
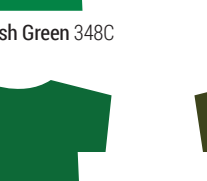
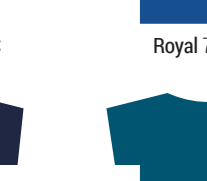
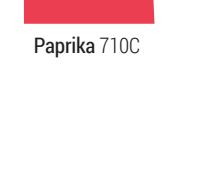
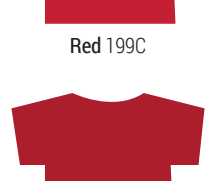
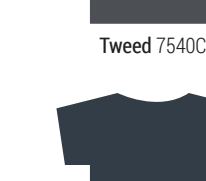
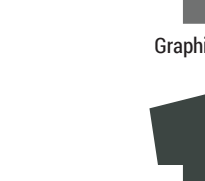
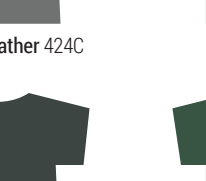
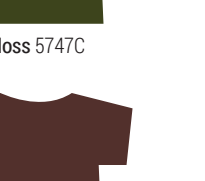
Sublimation

Heat Transfer

EMBROIDERY IS SEWING A DESIGN, TYPE OR LOGO ONTO A GARMENT WITH SPECIAL THREAD. THIS TECHNIQUE GIVES GARMENTS A HIGHER PERCEIVED VALUE AND WORKS PARTICULARLY WELL ON HEAVIER WEIGHT GARMENTS SUCH AS FLEECE.

ALSO CALLED DYE SUBLIMATION, THIS PROCESS USES HEAT-SENSITIVE INKS TO CREATE FULL-COLOR, PHOTO-QUALITY REPRODUCTIONS OF DIGITAL IMAGES THAT LAST. SUBLIMATION IS WELL SUITED FOR 100% POLYESTER GARMENTS.

HEAT TRANSFER INVOLVES COMBINING HEAT AND PRESSURE TO TRANSFER IMAGES TO GARMENTS. THIS IS A GREAT OPTION FOR DETAILED PRINTS, CUSTOMIZATION, SHORTER RUNS AND QUICK TURNAROUND TIMES.

																	
White 000C	Natural 2309C	Safety Green 382C	Mint Green 345C	Island Reef 337C	Chambray 544C	Orchid 2635C	Light Pink 684C	Yellow Haze 7401C	Tennessee Orange 151C	Heather Coral Silk 177C	Heather Radiant Orchid 7655C	Heather Seafoam 7465C	Antique Heliconia 227C	Marbled Heliconia 214C	Marbled Charcoal CG 11C	Sport Athletic Gold 1225C	Sport Light Blue 279C
																	
Ash Grey CG 3C	Vegas Gold 7507C	Neon Green 2285C	Pistachio 577C	Chalky Mint 7472C	Light Blue 543C	Carolina Blue 659C	Safety Pink 1915C	Corn silk 393C	Tangerine 2025C	Heather Orange 1635C	Heather Berry 682C	Heather Galapagos Blue 632C	Antique Orange 7599C	Marbled Orange 1645C	Marbled Navy 539C	Sport Orange 1655C	Heather Sport Orange 171C
																	
Ice Grey WG 1C	Old Gold 2313C	Lime 7488C	Kiwi 2276C	Lagoon Blue 637C	Sky 297C	Flo Blue 2130C	Azalea 2045C	Daisy 122C	S. Orange O 021C	Sunset 7578C	Heather Purple 668C	Heather Sapphire 7690C	Antique Cherry Red 7427C	Marbled Sapphire 7691C	Marbled Purple 7680C	Sport Scarlet Red 200C	Heather Sport Scarlet Red 703C
																	
Sand 7528C	Tan 2316C	Electric Green 361C	Jade Dome 7717C	Tropical Blue 7712C	Stone Blue 2164C	Iris 660C	Heliconia 213C	Gold 1235C	Orange 2026C	Heather Heliconia 7424C	Heather Indigo 2139C	Heather Royal 2727C	Antique Sapphire 7706C	Marbled Royal 7685C	Marbled Maroon 7642C	Sport Royal 288C	Heather Sport Royal 7684C
																	
Sport Grey CG 7C	Prairie Dust/Coyote Brown 7497C	Irish Green 2252C	Seafoam 7475C	Indigo Blue 5405C	Sapphire 641C	Violet 7452C	Berry 683C	Coral Silk 1777C	Terracotta 2434C	Heather Red 193C	Heather Aubergine 7659C	Heather Irish Green 2249C	Antique Jade Dome 7715C	Marbled Galapagos Blue 634C	Marbled Forest Green 5605C	Sport Purple 2617C	Heather Sport Purple 7673C
																	
Gravel CG 8C	Brown Savana 7531C	Military Green 5615C	Galapagos Blue 7470C	Blue Dusk 7546C	Neon Blue 2145C	Cobalt 2746C	Plum 7658C	Bright Salmon 2348C	T. Orange 7592C	Heather Cardinal 194C	Lilac 7679C	Heather Military Green 416C	Antique Irish Green 348C	Antique Royal 287C	Heather Sport Black 439C	Sport Dark Maroon 504C	Heather Sport Dark Maroon 7421C
																	
Charcoal CG 10C	Chestnut 7615C	Olive 448C	Kelly Green 335C	Legion Blue 2168C	Royal 7686C	Purple 2112C	Cardinal Red 1955C	Paprika 710C	Red 199C	Heather Bronze 7619C	Tweed 7540C	Graphite Heather 424C	Meadow 349C	Moss 5747C	Blackberry 276C	Sport Dark Green 554C	Heather Sport Dark Green 5545C
																	
Black 426C	Dark Chocolate 412C	Forest Green 5535C	Turf Green 7732C	Navy 533C	Metro Blue 2111C	Maroon 7644C	Garnet 188C	Cherry Red 187C	Heather Maroon 7643C	Heather Navy 432C	Dark Heather 7545C	Dark Heather 7545C	Heather Forest Green 7736C	Russet 497C	Midnight 7708C	Sport Dark Navy 289C	Heather Sport Dark Navy 5275C

GILDAN®

2019
Color Guide
USA

MYGILDAN.COM

NEW FOR 2019

ESSENTIALLY
More Fashionable

NEW T-SHIRTS



GILDAN® HEAVY COTTON™
LADIES' VICTORY T-SHIRT
500VTL

GILDAN® HEAVY COTTON™
ADULT VICTORY T-SHIRT
5000VT

NEW FASHION

GILDAN®
HAMMER™
YOUTH
T-SHIRT
H000B



GILDAN
SOFTSTYLE®
INFANT
ONE PIECE
64ZEE



NEW GILDAN PERFORMANCE®



ADULT INTERLOCK
SPORT SHIRT
488C00



YOUTH DOUBLE PIQUÉ
SPORT SHIRT
45800B



YOUTH TECH HOODED
SWEATSHIRT
99500B

COMING
SUMMER
2019!

NEW SPORT SHIRT



DRYBLEND® ADULT CVC
SPORT SHIRT
CP800



GILDAN® HAMMER™
FLEECE ADULT
FULL ZIP JACKET
HF700



GILDAN® HAMMER™
FLEECE ADULT HOOD
HF500



GILDAN®
HAMMER™
FLEECE
ADULT CREW
HF000

NEW FLEECE

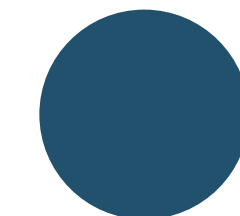
COMING SUMMER 2019!

143 COLORS

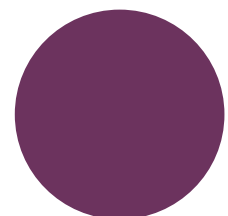
OUR MOST **VIBRANT**
COLLECTION YET

More colors. More heathers.
With 143 different colors to choose
from, Gildan® offers the largest palette
in the industry. And more opportunities
to express yourself in color.

NEW COLORS FOR 2019



Legion Blue



Plum