





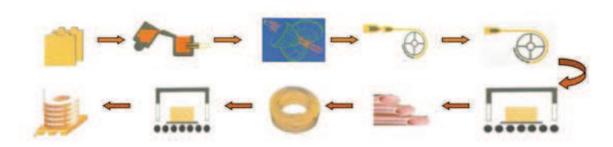
WOLF INTERNATIONAL



WOLF International in joint association with factories is Asia & Europe brings yet another quality product for Middle East / South Asia & Africa.

WOLF International Specialized HVACR products introduces latest range of copper tubes, copper water tubes and copper fittings. The Factories are having modernized production lines, firest class facilities, management, R & D team and advanced production equipments and testing equipments from Germany, Japan and USA, based on these equipments modernized production lines o fextruding, rolling, drawing innergrooved tube shaping, winding, annealing and plastic coated tube shaping, factories are having capacity over 55,000 tons, ISO9001:2000 ISO 14001:2004, ASTM B280 are certified here.

The main products are: LWC (Plain), LWC(Inner grooved), Pancake Coils, ACR Straight Tubes, Capillary Tubes, Copper Water Tubes, Copper Fittings, Insulated Copper Tubes and Plastic-coated Copper Tubes, all products are produced strictly according to ASTM, EN, BS, JIS, GB/T Standard and widely used for HVACR and fluid transmission. Being of the top-class quality the products have been appraised as "WI Brand", Recommended Product for Engineering and Construction, one of the worlds top brand for Copper Tubes & fittings etc.

















PRODUCTION STRENGTH

First-class production equipments













First-class detection equipments

serial number	Detection Project	Name of the main testing equipment	type/producing area
01	Electrolytic Copper Chemical Composition	DC arc spectrometer	Ha-12 / U.S.BAIRD
02	copper tube chemical composition	EDM direct reading spectrometer	Dv-5/U.S.BAIRD
03	copper tube bugs	Eddy Current Flaw Detector (online testing)	GERMANY db GERMANYfoerster
04	oxygen content	Eddy Current Flaw Detector (online testing)	Ro-416 / U.S.LECD
05	copper tube inner wall	Chloride Plasma volume Chromatography	Dx-120 / U.S.DIONEX
06	Grain, the thread profile	Metallographic Microscope	06CK-40M / Japan Aolinbasai
07	Computer electronic mechanical properties	Universal Testing Machine	CMT4504 / CHINA
1120	200.00	ultrasonic clearing machine	TP2000/CHINA
08	Cleanliness	electron scale	BP211D/GERMANY
09	oil of the tube inner wall	Oil content analyzer	OCMA-300 / Japan HORIBA
10	moisture of the tube inner wall	Refrigerator system water testing machine	USI-3 / CHINA



Spectrometer



Oxygen meter



Chlorine ion detector



Eddy current flaw detector



Copper tube profile parameter test



Metallographic analysis microscope



Oil content analyzer



WOLF Internationalis specialized in HVACR copper tubes, environmental protection copper water tubes and copper fittings. The main products are: LWC, Pancake Coils, ACR Straight Tubes, Caillary Tubes, Copper Water Tubes, Copper Fittings, insulated Copper Tubes and Plastic-coated Copper Tubes. We have passed ISO9001, ISO14001, UPC,SGS and TUV etc., these promise that the products we produced are always of the best quality.







Specifications

Thickness O.D	0.30 mm	0.35 mm	0.40 mm	0.45 mm	0.50 mm	0.55 mm	0.60 mm	0.65 mm	0.70 mm	0.75 mm	0.80 mm	1.00 mm	1.20 mm	1.50 mm
4.00			0	0	0									
4.76(3/16in)		0	0	0	0	0	0	0	0	0	0	0		
6.00		0	0	0.	0	0	0	0	0	0	0	0		
6.35(1/4in)		0	0	0	0	0	0	0	0	0	0	0	0	
7.94(5/16in)	0	0	0	0	0	0	0	0	0	0	0	0	0	
8.00	0	0	0	0	0	0	0	0	0	0	0	0	0	
9.52(3/8in)	0	0	0	0	0	0	0	0	0	0	0	0	0	0
12.00		0	0	0	0	0	0	0	0	0	0	0	0	0
12.70(1/2in)		0	0	0	0	0	0	0	0	0	0	0	0	0
14.00			0	0	0	0	0	0	0	0	0	0	0	0
15.00			0	0	0	0	0	0	0	0	0	0	0	0
15.88(5/8in)			0	0	0	0	0	0	0	0	0	0	0	0
16.00					0	0	0	0	0	0	0	0	0	0
19.05(3/4in)							0	0	0	0	0	0	0	0
28.57(11/8in)									0	0	0	0	0	0

Remark: Sizes with mark "O" indicate those are common sizes which the company is making, Any unusual sizes with special requirement can be tailor-made against order.

DESCRIPTION:

- 1.Standard Complied: ASTM B-280, EN-12735, JISH-3300, GB/T-17791
- 2. Alloy no.: C12200, C1220, TP2
- 3. Main Specification:

Outer Diameter: 3/16 (4.76mm) ~ 1-1/8(28.58mm) Wall Thickness: 0.016(0.41mm) ~ 0.05(1.27mm)

Length: 15m-50m

4. Type of products: Double layer or single layer(according to length)

AIR CONDITIONING STRAIGHT TUBES









Specifications

Thickness O.D	0.30 mm	0.35 mm	0.40 mm	0.45 mm	0.50 mm	0.55 mm	0.60 mm	0.65 mm	0.70 mm	0.75 mm	0.80 mm	1.00 mm	1.20 mm	1.50 mm
4.76(3/16in)		0	0	0	0	0	0	0	0	0	0	0		
6.00		0	0	0	0	0	0	0	0	0	0	0	0	0
6.35(1/4in)	1	0	0	0	0	0	0	0	0	0	0	0	.0	0
7.00	0	0	0	0	0	0	0	0	0	0	0	0	0	0
7.94(5/16in)	0	0	0	0	0	0	0	0	0	0	0	0	.0	0
8.00	0	0	0	0	0	0	0	0	0	0	0	0	0	0
9.52(3/8in)	02	0	0	0	0	0	0	0	0	0	0	0	0	0
10.00	0	0	0	0	0	0	0	0	0	0	0	0	0	0
12.00		0	0	0	0	0	0	0	0	0	0	0	0	0
12.70(1/2in)		0	0	0	0	0	0	0	0	0	0	0	0	0
14.00			0	0	0	0	0	.0	0	0	0	0	0	0
15.00			0	0	0	0	0	0	0	0	0	0	0	0
15.88(5/8in)	į .		0	0	0	0	0	0	0	0	0	0	0	0
16.00						0	0	0	0	0	0	0	0	0
19.05(3/4in)		Ť.	j l		1	0	0	0	0	0	0	0	0	0
22.22(7/8in)						0	0	0	0	0	0	0	0	0
25.4(1in)				11 11		1		- 0	0	0	0	0	0	
28.57(1-1/8in)										0	0	0	0	

Remark:Sizes with mark"0" indicate those are common sizes which the company is making, Any unusual sizes with special requirement can be tailor-made against order.

DESCRIPTION:

1.Standard Complied: ASTM B-280, EN-12735, JISH-3300, GB/T-1527

2. Alloy no.: C12200, C1220, TP2

3. Temper: soft drawn or light soft drawn, hard or half hard

4. Main Specification:

Outer Diameter: 4mm ~ 152.4mm Wall Thickness: 0.41mm ~ 6mm

INSULATED COPPER TUBES







Specifications

Name .	Unit		Insulated Material	
Item:	Unii	8	C	D
Average density	G/cm ²	0.028~0.038	0.025~0.044	0.023~0.038
Extensibility	kg/cm/	Above2.5	Above2.5	Above2.0
Max temperature	c	80	100	120
Water absorbability	mg/cm [*]		Below0.1	
Heat transfer variable	kcl/mxhxc		Below0.037	
Contract of thickness	*		Below7	
Fire-proofing test	UL-04		Pass	

Specification	Copper Tube Outer diameter x thickness(mm)	Insulated Tube Inner diameter x thickness(mm)	Suitable for	Eength(m)
1/4	6.35×0.75	Φ8(±0.5)×8(EMPAISTIC)		1~30
3/8	9.52×0.8	Φ12(±0.5)×8(EMPAISTIC)		1~30
1/2	12.70+0.8	Φ14(±0.5)×8(EMPAISTIC)		1~30
5/8	15.88×1.0	Ф18(±0,5)×9(EMPAISTIC)	Centralized	1~30
3/4	19.05×1.0	Φ22(±1)×9(EMPAISTIC)	ale accept	1~30
7/8	22.22*1.2	Φ25(±1)×10(EMPAISTIC)	air condi-	1~30
1	25.40×1.2	Φ28(±1)×10(EMPAISTIC)	tioner	1~30
1-1/8	28.58*1.2	Φ32(±1)×10(EMPAISTIC)		1~30
1-1/4	31.75×1.5	Φ35(±1)×10(EMPAISTIC)		1~30
1:1/2	38.10*1.5	Φ42(±1)×10(EMPAISTIC)		1~30

Specification	Copper Tube Ouser diameter x thickness(mm) g2x(2/d1xt1	Insulated Tube Inner diameter (mm)	Suitable for	Length(m)
1/4×3/8	6.35×0.75/9.52×0.8	Φ8(±0.5)/Φ12(±0.5)	1HP	1~30
1/4×1/2	6.35×0.8/12.70×0.8	Φ8(±0.5)/Φ14(±0.5)	1.5HP	1-30
1/4×5/8	6.35×0.8/15.88×1.0	Φ8(±0.5)/Φ18(±0.5)	2HP	1~20
3/8×5/8	9.52×0.8/15.88×1.0	Φ12(±0.5)/Φ18(±0.5)	3HP	1~20
3/8×3/4	9.52×0.8/19.05×1.0	Φ12(±0.5)/Φ22(±1)	4HP	1~15
1/2×3/4	12.7×0.8/19.05×1.0	Ф14(±0.5)/Ф22(±1)	SHP	1~15

Note: 1). We accept making of customized tube(Max.length=50m)

- 2). The size of the outer diameter and the thickness can be customized with special orders
- Insulated tube can be made with black rubber material
 The two ends of tubes can be covered with copper head

Remark: These are common sizes which the company is making. Any unusual sizes with special requirement can be tailor-made against order.

DESCRIPTION:

- 1.Standard Complied: ASTM B-280, EN-12735, JISH-3300, GB/T-17791(copper tube)
- 2. Insulated Material: PE
- 3. Character: Anti-UV, good heat resistance, low water absorption
- 4. Copper thickness compatible any gases: R22 R407C- R410A -R404A R507C etc
- 5. we accept making of customized tube(Max.length=50m)
- 6. Insulated tube can be made with black rubber material.
- 7. Insulated tube can be printed with black letter.
- 8. The two ends of tubes can be covered with copper head.

PLASTIC COATED COPPER TUBES





Plastic-Coated Copper Tubes

Application: Fluid transmission of cool and hot water, drinking water, facilities health, cooling and heating, construction, anti-dew and anti-freezing in the transmission process.

Standard of tube: ASTM B-88, EN 1057

O D of cooper	O.D.ef plastic c	oaled lube (mm)	Maximum	thickness of pla	astic layer (mm)	Maximum	
lube(mm)	parallel loop(mm)	gear shaped loop(mm)	deviation (mm)	parallel loop(mm)	gear shaped loop(mm)	deviation(mm)	Gear Nos
.6	8.2	8.8	±0.20	1,1	1.3	±0.15	6-8
8	10.2	10.6	±0.20	1.1	1.3	±0.15	8-10
10	12.2	12.6	±0.20	1.1	1.3	±0.15	10~12
12	14.2	14.6	±0.20	1,1	1.3	±0,15	12~20
15	17.6	18.6	±0.25	1.3	1.8	±0.20	16~26
18	20.6	21.6	±0.25	1.3	1.8	±0.20	16-25
22	24.6	25.6	±0.25	1.3	1.8	±0.20	20~30
28	30.6	31.6	±0.25	1.3	1.8	±0.20	20~30
35	38.6	40	±0.30	1.8	2.5	±0.25	20~35
42	45.6	47	±0.30	1.8	2.5	±0.25	32-42
54	58	60	±0.40	2.0	0.3	±0.30	42-52

Remark: Sizes with mark "O" indicate those are common sizes which the company is making. Any unusual sizes with special requirement can be tailor-made against order.









Specifications

Specifications	Unit weight	0.0	10	Bottom Wall Thickness TW	Fin Groove Depth HF	Total Wall Thickness	Apex Angle	Helix Angle	Number of Tooth
Φ5.00×0.20+0.15-18°	33	5.00	4.30	0.20	0.15	0.36	40	18	40
Φ7.00×0.25+0.10-15°	52	7.00	6.30	0.25	0.10	0.35	40	15	65
Φ7.00×0.25+0.18-18°	57	7.00	6.14	0.25	0.18	0.43	40	18	50
Φ7.00×0.25+0.22-16°	58	7.00	6.06	0.25	0.22	0.47	22	16	54
Φ7.00×0.27+0.15-18°	60	7.00	6.16	0.27	0.15	0.42	353 2	18	60
Φ7.94×0.25+0.18-18°	65	7.94	7.08	0.25	0.18	0.43	40	18	50
Φ7.94×0.25+0.20-18°	66	7.94	7.04	0.25	0.20	0.45	40	18	50
Φ7.94×0.26+0.17-18°	66	7.94	7.08	0.26	0.17	0.43	40	18	50
Φ7.94×0.28+0.20-18°	72	7.94	6.98	0.28	0.20	0.48	40	18	50
Φ7.94×0.30+0.20-18°	76	7.94	6.94	0.30	0.20	0.50	40	18	50
Ф9,52×0.27+0.16-18°	82	9.52	8.66	0.27	0.16	0.43	30	18	70
Ф9.52×0.28+0.12-15"	80	9.52	8.72	0.28	0.12	0.40	53	15	65
Ф9.52×0.28+0.15-18°	83	9.52	8.66	0.28	0.15	0.43	53	18	60
Ф9.52×0.28+0.15-25°	88	9.52	8.66	0.28	0.15	0.43	90	25	65
Φ9.52×0.28+0.20-18°	85	9.52	8.56	0.28	0.20	0.48	25	18	55
Ф9.52×0.28+0.20-18°	88	9.52	8.56	0.28	0.20	0.48	40	18	60
Ф9.52×0.30+0.20-18°	90	9.52	8.52	0.30	0.20	0.50	30	18	60
Ф9.52×0.30+0.20-18°	94	9.52	8.52	0.30	0.20	0.50	53	18	60
Ф9.52×0.34+0.15-25°	104	9.52	8.54	0.34	0.15	0.49	90	25	65
Ф9.52×0.40+0.25-18°	123	9.52	8.22	0.40	0.25	0.65	40	18	60
Ф12.00×0.36+0.25-18°	140	12.00	10.78	0.36	0.25	0,61	40	18	70
Φ12.70×0.35+0.25-18°	155	12.70	11.50	0.35	0.25	0.60	53	18	70
Φ12.70×0.40+0.25-18°	170	12.70	11.40	0.40	0.25	0.65	53	18	70
Φ12.70×0.50+0.25-18°	201	12.70	11.20	0.50	0.25	0.75	53	18	75
Ф12.75×0.36+0.21/0.25-20°	150	12.75	11.53	0.36	0.25	0.61	48	20	70

Remark: These are common sizes which the company is making. Any unusual sizes with special requirement can be tailor-made against order.

DESCRIPTION:

1.Standard Complied: ASTM B-68, GB/T 20928

2. Alloy no.: C12200, TP2

3. Temper: soft drawn or light soft drawn 4. Coil Wt.: 100kg -500 kg









Specifications: Φ6. 00-28. 57x0. 30-1. 50

			ckness		Theoret	ical weig	nt(kg/m)				Ha	if hard(k	(Y)		Soft(M)	
I.O.	O D		Type					Maximum	King prese	ure(MPs)	Max-wee	orno press	ure(MPs)	Maxwee	king press	urenMP
			В						8	6		8		A		0
5	- 6	1.0	0.8	0.6	0.140	0.116	0.091	24.23	18.81	13.70	19.23	14.92	10.87	15.85	112.30	8.98
6	8	1.0	0.8	0.6	0.196	0.161	0.124	17.50	13.70	10.05	13.89	10.87	8.00	11.44	8.96	6.57
8	10	1.0	0.8	0.6	0.252	0.206	0.158	13.70	10.77	7.94	10.87	8.55	6.30	8.96	7.04	5.19
10	12	1.2	0.8	0.6	0.362	0.251	0.191	13.69	8.87	6.56	10.87	7.04	5.21	8.96	5.80	4.29
15	15	1.2	1.0	0.7	0.463	0.391	0.280	10.79	8.87	6.11	8.56	7.04	4.85	7.04	5.80	3.99
-	18	1.2	1.0	8.0	0.564	0.475	0.385	8.87	7.31	5.81	7.04	5.81	4.61	5.80	4.79	3.80
20	22	1.5	21.2	0.9	0.860	0.698	0.531	9.08	7.19	5.92	7.21	5.70	4.23	5.94	4.70	3.48
25	28	1.5	1.2	0.9	1.111	0.899	0.682	7.05	5.59	4.62	5.60	4,44	3.30	4.61	3.66	2.72
32	35	2.0	1.5	1.2	1.845	1.405	1,134	7.54	5.59	4.44	5,99	4.44	3.51	4,93	3.66	2.90
40	42	2.0	1.5	1.2	2.237	1.699	1.369	6.23	4.63	3.68	4.95	3.68	2.92		-	-
50	54	2,5	2.0	1.2	3.600	2.908	1.772	6.06	4.81	2.85	4.81	3.82	2.26	(#J	-	1 =
65	67	2.5	2.0	1.5	4.509	3.635	2.747	4.85	3.85	2.87		-			-	-
.80	85	2.5	2.0	1.5	5.138	4.138	3.125	4.26	3.39	2.53	-		-	-	-	-
100	108	3.5	2.5	1.5	10.226	7.374	4.467	4.19	2.97	1.77	120		-	323		- 2
125	133	3.5	2.5	1.5	12.673	9.122	5.515	3.39	2.40	1,43	-	-	- 1	-		-
150	159	4.0	3.0	2.0	17.335	13.085	8.779	3.23	2.41	1,60		-			-	-
200	219	6.0	5.0	4.0	35.733	29.917	24.046	3.53	2.93	2.34	-		-		-	÷

Note:1). The max. working pressure means when the working temperature is 65°C, the allowable stress of hard tube is 63MPa, the allowable stress of half—hard tube is 50MPA, the allowable stress of soft tube is 41.2MPa.

2). ND—Nominal internal diameter.

3). Standard: ASTM B88, EN1057.

Remark: These are common sizes which the company is making. Any unusual sizes with special requirement can

DESCRIPTION:

1. Standard Complied: ASTM B-88, GB/T-18033

2. Alloy no.: C12200, C1220, TP2 3. Temper: hard or half hard

4. Main Specification:

Outer Diameter: 4mm ~ 152.4mm Wall Thickness: 0.41mm ~ 6mm

5.Length: 5.8m or 3m etc









Specifications

Thickness O D	0.28 mm	0.30 mm	0.35 mm	0.40 mm	0.46 mm	0.56 mm	0.60 mm	0.64	0.71 mm	0.76 mm	0.81 mm	0.89 mm	1.00 mm	1.07 mm	1-14 mm	1.22 mm	1.27	1.50 mm	2.00
3.80	0	0	0	0	0	0	0												
4.00	0	0	0	0	0	0	0	0	0										
4.76(3/16in)	0	0	0	0	0	0	0	0	0	0	0								
5.00	0	0	.0	0	0	0	0	0	0	0	0	0							
6.00	0	0	0	0	0	0	0	0	0	0	0	0	0						
6.35(1/4in)	0	0	0	0	0	0	0	0	0	0	0	0	0	0					
7.00	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0			
7.94(5/16in)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
8.00	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
9.00	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
9.52(3/8in)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
10.00		0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
12.00		0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
12.70(1/2in)			0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
14.00	- 0			0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
15.00				0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
15.88(5/8in)					0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
16.00					0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
18.00							0	0	0	0	0	0	0	0	0	0	0	0	0
19.05(3/4in)									0	0	0	0	0	0	0	0	0	0	0
20.00			i i						. 0	0	0	0	0	0	0	0	0	0	0
22.00											0	0	0	0	0	0	0	0	0
22.23(7/8in)	1				9			5				0	0	0	0	0	0	0	0

Remark:Sizes with mark"O" indicate those are common sizes which the company is making. Any unusual sizes with special requirement can be tailor-made against order.

DESCRIPTION

1.Standard Complied: ASTM B-280, EN-12735, JISH-3300, GB/T-17791

2. Alloy no.: C12200, C1220, TP2

3. Temper: soft drawn or light soft drawn

4. Coil Wt.: 100kg - 500 kg

 $5. Main\ Specification:\ Outer\ Diameter:\ 4mm\ -\ 15.88mm,\ Wall\ Thickness:\ 0.28mm\ -\ 1.27mm$

COPPER ALLOY / PIPE FITTINGS





45°ELBOW(CXF) 15 22 28 35 42 54 67 76 108 133 159 219



MALE ADAPTER 1/2"x15 3/4"x 22 1"x28 1^{1/4"}x35 1^{1/2"}x42



REDUCING COUPLING(CxC) 15x12 22x25 28x15 28x22 35x28



EQUAL COUPLING 15 22 28 35 42 54 67 76 108 133 159 219



90 ELBOW(CxC) 15 22 28 35 42 54 67 76 108 133 159



45°ELBOW(CxC) 15 22 28 35 42 54 67 76 108 133 159



CxCxCxC REDUCING CROSS 22.22x15.15 28.28x22.22 35.35x28.28 42.42x35.35 54.54x42.42



CxCxCxC EQUAL CROSS 15 22 28 35 42 54 67 76 108



EQUAL TEE (CxCxCxC) 15 22 28 35 42 54 67 76 108 133 159 219



REDUCING TEE(CxCxC) 15.10.15 15.15.10 22.22.15 22.15.22 28.22.28 28.28.22 35.22.35 42.42.35 42.42.28 54.54.42 67.67.54 76.76.67 108.108.76 133.133.108 159.159.133 219.219.159



180° ELBOW(CxC) 15 22 28 35 42 54 67



CAP 15 22 28 35 42 54



180° OVERBRIDGE 15 22 28 35



90°ELBOW(CxF) 15 22 28 35 42 54 67 76 108 133 159



EQUAL THREAD TEE(CxCxC)
22x 28x 35x 42x 54x
67x 76x 108x 133x 159x



COPPER FEMALE ADAPTER 1/2"x15 3/4"x 22 1"x28 1^{1/4"}x35 1^{1/2"}x42 2"x54



FEMALE ADAPTER1/2"x15 3/4"x 22 1"x28
1^{1/4"}x35 1^{1/2"}x42 2"x54



90°FEMALE EQUAL ELBOW 1/2"x15 3/4"x 22 1"x28 1^{1/4"}x35 1^{1/2"}x42



COPPER-PLATED STEEL FLANGE 15 22 28 35 42 54 67 76 108 133 159



FULL COPPER MALE FLANGE 1/2 3/4 1 1'/4 1'/2 2 2'/2 3 4



FULL COPPER EQUAL FLANGE 15 22 28 35 42 54 67 76 108 133 159



COPPER-PLATED MALE STEEL FLANGE 1/2 3/4 1 1'/4 1'/2 2 2'/2 3 4



COPPER-PLATED FEMALE STEEL FLANGE 1/2 3/4 1 1'/4 1'/2 2 2'/2 3 4

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AS 1432 - Quality Assurance

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Main Office:

WOLFrost International LLP

India & Far East

for more information VISIT www.wolfmep.com Regional Sales & After Sales Sevice Contact:

WOLF International - SAIF ZONE

Middle East & North Africa

Contact:

info@wolfmep.com